Kepler Processing Company, LLC

Pocahontas No. 51 Preparation Plant Pineville, West Virginia

Plant ID No. 03-54-109-00013

Application for Renewal of Title V Permit No. R30-10900013-2007

July 2011

Prepared by:



517 Sixth Avenue St. Albans, WV 25177

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WEST VIRGINIA DEPARTMENT OF ENVIRONMENTAL PROTECTION DIVISION OF AIR QUALITY

601 57th Street SE

Charleston, WV 25304

Phone: (304) 926-0475

www.dep.wv.gov/daq

INITIAL/RENEWAL TITLE V PERMIT APPLICATION - GENERAL FORMS

Section 1: General Information

section 1. General Information				
 Name of Applicant (As registered with the WV Secretary of State's Office): Kepler Processing Company, LLC 	2. Facility Name or Location: Pocahontas No. 51 Preparation Plant			
3. DAQ Plant ID No.: 03-54-109-00013	4. Federal Employer ID No. (FEIN): 55-0741627			
5. Permit Application Type:				
	perations commence? 1968 expiration date of the existing permit? 13 Feb 2012			
6. Type of Business Entity:	7. Is the Applicant the:			
☐ Corporation ☐ Governmental Agency ☒ LLC ☐ Partnership ☐ Limited Partnership	Owner Operator Both			
8. Number of onsite employees: 30	If the Applicant is not both the owner and operator, please provide the name and address of the other party.			
9. Governmental Code:				
 ☑ Privately owned and operated; 0 ☐ Federally owned and operated; 1 ☐ State government owned and operated; 2 	County government owned and operated; 3 Municipality government owned and operated; 4 District government owned and operated; 5			
10. Business Confidentiality Claims				
Does this application include confidential information	n (per 45CSR31)? Yes No			
If yes, identify each segment of information on each justification for each segment claimed confidential, in accordance with the DAQ's "PRECAUTIONARY NO	ncluding the criteria under 45CSR§31-4.1, and in			

11. Mailing Address					
Street or P.O. Box: P.O. Box 1392					
City: Pineville		State: WV			Zip: 24874
Telephone Number: (304) 732-645	Telephone Number: (304) 732-6452		(304)	732-645	4
12. Facility Location					
Street: State Route 97	City: Pineville	City: Pineville		County	: Wyoming
UTM Easting: 449.67 km	UTM Northin	g: 4,158.67	km	Zone:	☑ 17 or ☐ 18
Directions: From Pineville travel West on State Route 97 approximately three (3) miles. Facility is adjacent to State Route 97.					
Portable Source? ☐ Yes	No				
Is facility located within a nonattainment area? Yes No If yes,			If yes, f	or what air pollutants?	
Is facility located within 50 miles of another state? \(\sum \) Yes \(\sum \) No \(\sum \) If yes, name the affected state Virginia Kentucky			1		
Is facility located within 100 km of a Class I Area ¹ ? Yes No		If yes, n	name the area(s).		
If no, do emissions impact a Class I Area ¹ ? Yes No					
¹ Class I areas include Dolly Sods and Otter Creek Wilderness Areas in West Virginia, and Shenandoah National Park and James River Face Wilderness Area in Virginia.					

13. Contact Information			
Responsible Official: John Harsanyi		Title: President	
Street or P.O. Box: P.O. Box 1392			
City: Pineville	State: WV	Zip: 24874	
Telephone Number: (304) 732-6452	Fax Number: (304) 732-6454		
E-mail address: jharsanyi@alphanr.com			
Environmental Contact: John Harsanyi	Title: President		
Street or P.O. Box: P.O. Box 1392			
City: Pineville	State: WV Zip: 24874		
Telephone Number: (304) 732-6452	Fax Number: (304) 732-6454		
E-mail address: jharsanyi@alphanr.com			
Application Preparer: Jennie Henthorn Title: Owner		Title: Owner	
Company: Henthorn Environmental Services LLC			
Street or P.O. Box: 517 Sixth Avenue			
City: St. Albans	State: WV	Zip: 25177	
Telephone Number: (304) 727-1445	Fax Number: (304) 727-1554		
E-mail address: jhenthorn@henthornenv.com			

14. Facility Description

List all processes, products, NAICS and SIC codes for normal operation, in order of priority. Also list any process, products, NAICS and SIC codes associated with any alternative operating scenarios if different from those listed for normal operation.

Process	Products	NAICS	SIC
Coal Preparation and Handling	Clean Coal	212111	1221

Provide a general description of operations.

The Pocahontas No. 51 Preparation Plant is a coal preparation plant with a thermal dryer. It has the ability to screen, break/size, wash, thermally dry, store, and load out/in coal. The maximum capacity of the preparation plant is 1,000 tons per hour of raw coal feed.

- 15. Provide an **Area Map** showing plant location as **ATTACHMENT A**.
- 16. Provide a **Plot Plan(s)**, e.g. scaled map(s) and/or sketch(es) showing the location of the property on which the stationary source(s) is located as **ATTACHMENT B**. For instructions, refer to "Plot Plan Guidelines."
- 17. Provide a detailed **Process Flow Diagram(s)** showing each process or emissions unit as **ATTACHMENT C**. Process Flow Diagrams should show all emission units, control equipment, emission points, and their relationships.

Section 2: Applicable Requirements

18. Applicable Requirements Summary			
Instructions: Mark all applicable requirements.			
⊠ SIP	☐ FIP		
Minor source NSR (45CSR13)	⊠ PSD (45CSR14)		
NESHAP (45CSR15)	☐ Nonattainment NSR (45CSR19)		
☐ Section 111 NSPS	Section 112(d) MACT standards		
Section 112(g) Case-by-case MACT	☐ 112(r) RMP		
Section 112(i) Early reduction of HAP	Consumer/commercial prod. reqts., section 183(e)		
Section 129 Standards/Reqts.	Stratospheric ozone (Title VI)		
Tank vessel reqt., section 183(f)	Emissions cap 45CSR§30-2.6.1		
NAAQS, increments or visibility (temp. sources)	☐ 45CSR27 State enforceable only rule		
☐ 45CSR4 State enforceable only rule	Acid Rain (Title IV, 45CSR33)		
☐ Emissions Trading and Banking (45CSR28)	Compliance Assurance Monitoring (40CFR64)		
☐ CAIR NO _x Annual Trading Program (45CSR39)	☐ CAIR NO _x Ozone Season Trading Program (45CSR40)		
☐ CAIR SO ₂ Trading Program (45CSR41)			
19. Non Applicability Determinations			
List all requirements which the source has determined not applicable and for which a permit shield is requested. The listing shall also include the rule citation and the reason why the shield applies. Section 112 – no MACT standard has been promulgated for thermal dryers. Section 129 Standards and Requirements – facility does not combust solid waste. Section 183 (tank vessel requirement) – no tanks/vessels utilized at this facility. NAAQS increments or visibility (temp. sources) – no temporary sources. Emission Trading and Banking (45CSR28) – not involved in this program. NO _x Budget Trading Program Non-EGU's (45CSR1) – does not meet the definition of NO _x Budget Unit FIP – none in place Nonattainment NSR (45CSR19)-Not located in a non-attainment area or will not contribute to a violation of section 107 of the CAA. Section 183 (e) – facility is not a regulated entity as defined by Section 183 (e)(C). Statospheric Ozone (Title VI) – does not emit any of the listed pollutants. Emissions Cap 45CSR30-2.6.1 – none in place			
□ Permit Shield			

Non Applicability Determinations (Continued) - Attach additional pages as necessary.

List all requirements which the source has determined not applicable and for which a permit shield is requested. The listing shall also include the rule citation and the reason why the shield applies.

45CSR27 – does not meet definition of chemical processing unit.

Acid Rain (Title IV) - not an EGU.

NO_x Budget Trading Program non-EGU's (45CSR1) – not involved in this program.

NO_x Budget Trading Program EGU's (45CSR26) – not an EGU.

Permit Shield

20. Facility-Wide Applicable Requirements

List all facility-wide applicable requirements. For each applicable requirement, include the underlying rule/regulation citation and/or <u>construction permit</u> with the condition number. (*Note: Title V permit condition numbers alone are not the underlying applicable requirements*).

Open burning. The open burning of refuse by any person is prohibited except as noted in 45CSR§6-3.1. **[45CSR§6-3.1.]**

Open burning exemptions. The exemptions listed in 45CSR§6-3.1 are subject to the following stipulation: Upon notification by the Secretary, no person shall cause or allow any form of open burning during existing or predicted periods of atmospheric stagnation. Notification shall be made by such means as the Secretary may deem necessary and feasible. **[45CSR§6-3.2.]**

Asbestos. The permittee is responsible for thoroughly inspecting the facility, or part of the facility, prior to commencement of demolition or renovation for the presence of asbestos and complying with 40 C.F.R. § 61.145, 40 C.F.R. § 61.148, and 40 C.F.R. § 61.150. The permittee must notify the Secretary at least ten (10) working days prior to the commencement of any asbestos removal on the forms prescribed by the Secretary if the permittee is subject to the notification requirements of 40 C.F.R. § 61.145(b)(3)(i). The USEPA, the Division of Waste Management and the Bureau for Public Health - Environmental Health require a copy of this notice to be sent to them. [40 C.F.R. 61 and 45CSR34]

Odor. No person shall cause, suffer, allow or permit the discharge of air pollutants which cause or contribute to an objectionable odor at any location occupied by the public. **[45CSR§4-3.1 State-Enforceable only.]**

Standby plan for reducing emissions. When requested by the Secretary, the permittee shall prepare standby plans for reducing the emissions of air pollutants in accordance with the objectives set forth in Tables I, II, and III of 45CSR11. **[45CSR§11-5.2]**

Emission inventory. The permittee is responsible for submitting, on an annual basis, an emission inventory in accordance with the submittal requirements of the Division of Air Quality. [W.Va. Code § 22-5-4(a)(14)]

Ozone-depleting substances. For those facilities performing maintenance, service, repair or disposal of appliances, the permittee shall comply with the standards for recycling and emissions reduction pursuant to 40 C.F.R. Part 82, Subpart F, except as provided for Motor Vehicle Air Conditioners (MVACs) in Subpart B:

- a. Persons opening appliances for maintenance, service, repair, or disposal must comply with the prohibitions and required practices pursuant to 40 C.F.R. §§ 82.154 and 82.156.
- b. Equipment used during the maintenance, service, repair, or disposal of appliances must comply with the standards for recycling and recovery equipment pursuant to 40 C.F.R. § 82.158. ...(continued)
- Permit Shield

List all facility-wide applicable requirements. For each applicable requirement, include the underlying rule/regulation citation and/or <u>construction permit</u> with the condition number. (*Note: Title V permit condition numbers alone are not the underlying applicable requirements*). (Continued)

c. Persons performing maintenance, service, repair, or disposal of appliances must be certified by an approved technician certification program pursuant to 40 C.F.R. § 82.161. **[40 C.F.R. 82, Subpart F]**

Risk Management Plan. Should this stationary source, as defined in 40 C.F.R. § 68.3, become subject to Part 68, then the owner or operator shall submit a risk management plan (RMP) by the date specified in 40 C.F.R. § 68.10 and shall certify compliance with the requirements of Part 68 as part of the annual compliance certification as required by 40 C.F.R. Part 70 or 71. **[40 C.F.R. 68]**

No person shall cause, suffer, allow or permit emission of particulate matter into the open air from any fugitive dust control system which is twenty percent (20%) opacity or greater. **[45CSR§5-3.4., 45CSR13]**

No person shall cause, suffer, allow or permit a coal preparation plant or handling operation to operate that is not equipped with a fugitive dust control system. This system shall be operated and maintained in such a manner as to minimize the emission of particulate matter into the open air. [45CSR§5-6.1., 45CSR13]

The owner or operator of a coal preparation plant or handling operation shall maintain dust control of the premises and owned, leased or controlled access roads by paving, or other suitable measures. Good operating practices shall be observed in relation to stockpiling, car loading, breaking, screening and general maintenance to minimize dust generation and atmospheric entrainment. [45CSR§5-6.2., 45CSR13]

On and after the date on which the performance test is conducted or required to be completed under §60.8, whichever date comes first, an owner or operator shall not cause to be discharged into the atmosphere from any coal processing and conveying equipment, coal storage system, or coal transfer and loading system processing coal constructed, reconstructed, or modified on or before April 28, 2008, gases which exhibit 20 percent opacity or greater. [45CSR16, 40 C.F.R § 60.254(a), 45CSR13]

At all times, including periods of startup, shutdown, and malfunction, owners and operators shall, to the extent practicable, maintain and operate any affected facility including associated air pollution control equipment in a manner consistent with good air pollution control practice for minimizing emissions. Determination of whether acceptable operating and maintenance procedures are being used will be based on information available to the Administrator which may include, but is not limited to, monitoring results, opacity observations, review of operating and maintenance procedures, and inspection of the source. [45CSR16, 40 C.F.R § 60.11 (d), 45CSR13]

In order to prevent and control air pollution from coal refuse disposal areas, the operation of coal refuse disposal areas shall be conducted in accordance with the standards established by 45CSR§5-7. [45CSR§5-7.1., Refuse Storage Piles]

Coal refuse is not to be deposited on any coal refuse disposal area unless the coal refuse is deposited in such a manner as to minimize the possibility of ignition of the coal refuse. [45CSR§5-7.2., Refuse Storage Piles]

Coal refuse disposal areas shall not be so located with respect to mine openings, tipples or other mine buildings, unprotected coal outcrops or steam lines, that these external factors will contribute to the ignition of the coal refuse on such coal refuse disposal areas. [45CSR§5-7.3., Refuse Storage Piles]

Vegetation and combustible materials shall not be left on the ground at the site where a coal refuse pile is tobe established, unless it is rendered inert before coal refuse is deposited on such site. [45CSR§5-7.4., Refuse Storage Piles]

Coal refuse shall not be dumped or deposited on a coal refuse pile known to be burning, except for the purpose of controlling the fire or where the additional coal refuse will not tend to ignite or where such dumping will not result in statutory air pollution. [45CSR§5-7.5., Refuse Storage Piles]

Permit Shield

List all facility-wide applicable requirements. For each applicable requirement, include the underlying rule/regulation citation and/or <u>construction permit</u> with the condition number. (*Note: Title V permit condition numbers alone are not the underlying applicable requirements*). (Continued)

Materials with low ignition points used in the production or preparation of coal, including, but not limited to, wood, brattice cloth, waste paper, rags, oil and grease, shall not be deposited on any coal refuse disposal area or in such proximity as will reasonably contribute to the ignition of a coal refuse disposal area. [45CSR§5-7.6., Refuse Storage Piles]

Garbage, trash, household refuse and like materials shall not be deposited on or near any coal refuse disposal area. [45CSR§5-7.7., Refuse Storage Piles]

The deliberate ignition of a coal refuse disposal area or the ignition of any materials on such an area by any person or persons is prohibited. [45CSR§5-7.8., Refuse Storage Piles]

With respect to all burning coal refuse disposal areas, the person responsible for the coal refuse disposal areas or the land on which the coal refuse disposal areas are located shall use due diligence to control air pollution from the coal refuse disposal areas. Consistent with the declaration of policy and purpose set forth in W. Va. Code § 22-5-1, the Director shall determine what constitutes due diligence with respect to each such burning coal refuse disposal area. When a study of any burning coal refuse disposal area by the Director establishes that air pollution exists or may be created, the person responsible for the coal refuse disposal area or the land on which the coal refuse disposal area is located shall submit to the Director a report setting forth satisfactory methods and procedures to eliminate, prevent or reduce the air pollution. The report shall be submitted within such time as the Director shall specify. The report for the elimination, prevention or reduction of air pollution shall contain sufficient information, including, completion dates, to establish that the corrective measures can be executed with due diligence. If approved by the Director, the corrective measures and completion dates shall be embodied in a consent order issued pursuant to W. Va. Code §§ 22-5-1 et seq. If the report is not submitted as requested or if the Director determines that the methods and procedures set forth in the report are not adequate to reasonably control the air pollution he or she shall issue an order equiring the elimination, prevention or reduction of the air pollution. [45CSR§5-8.3., Refuse Storage Piles]

Water spray systems for the purpose of fugitive particulate dust control shall be designed, installed, operated, and maintained so as to minimize the generation of fugitive particulate emissions from the wind erosion of stockpiles and material transfer points. [R13-2104D, Paragraph A.4]

The permittee shall maintain pressurized water spray bars on site and in good operating condition, and shall utilize same to apply water, or a mixture of water and an environmentally acceptable dust control additive, hereinafter referred to as solution, as often as is necessary in order to minimize the atmospheric entrainment of fugitive particulate emissions that may be generated from haulroads and other work areas where mobile equipment is used. The spray bar shall be equipped with commercially available spray nozzles, of sufficient size and number, so as to provide adequate coverage to the area being treated. The pump delivering the water, or solution, shall be of sufficient size and capacity to be capable of delivering to the spray nozzle(s) an adequate quantity of water, or solution, and at a sufficient pressure, to assure that the treatment process will minimize the atmospheric entrainment of fugitive particulate emissions generated from the haulroads and work areas where mobile equipment is used. [R13-2104D, Paragraph A.4]

A properly designed, installed, and maintained winterization system on each of the water spray systems shall be in place to functionally maintain all fugitive particulate dust control during periods when ambient temperature falls below 32 degrees Farenheit. [R13-2104D, Paragraph A.4]

The permittee shall maintain a water truck on site at the facility and in good operating condition, and shall utilize same to apply water, or a mixture of water and an environmentally acceptable dust control additive, hereinafter referred to as solution, as often as is necessary in order to minimize the atmospheric entrainment of fugitive particulate emissions that may be generated from haulroads, stockpiles, and other work areas where mobile equipment is used. **[R13-2104D, Paragraph A.5]**

Permit Shield

For all facility-wide applicable requirements listed above, provide monitoring/testing / recordkeeping / reporting which shall be used to demonstrate compliance. If the method is based on a permit or rule, include the condition number and/or citation. (Note: Each requirement listed above must have an associated method of demonstrating compliance. If there is not already a required method in place, then a method must be proposed.)

Monitoring Requirements

Visible Emission Checks. The permittee shall conduct monitoring/recordkeeping/reporting as follows:

- a. Visible emissions evaluation shall be conducted for each affected source at least once every consecutive 12-month period in accordance with 40 C.F.R. 60 Appendix A, Method 9. This annual evaluation shall consist of a minimum of 24 consecutive observations for each emission unit.
- b. Each affected facility with a visible emissions limit contained in this permit shall be observed visually at least each calendar week for a sufficient time interval determined by conducting 40 C.F.R. 60 Appendix A Method 22-like visible emission checks. At a minimum, the observer must be trained and knowledgeable regarding the effects of background contrast, ambient lighting, observer position relative to lighting, wind, and the presence of uncombined water (condensing water vapor) on the visibility of emissions. This training may be obtained from written materials found in the References 1 and 2 from 40 C.F.R. Part 60, Appendix A, Method 22 or from the lecture portion of the 40 C.F.R. Part 60, Appendix A, Method 9 certification course.

If visible emissions from any of the affected facility are observed during these weekly observations, or at any other time, that appear to exceed of the allowable visible emission requirement for the affected facility, visible emissions evaluations in accordance with 40 C.F.R. 60 Appendix A, Method 9 shall be conducted immediately. A Method 9 evaluation shall not be required if the visible emissions condition is corrected as expeditiously as possible and recorded, and the cause and corrective measures taken are recorded.

- c. If the visible emissions evaluation indicates visible emissions in excess of the allowable visible emissions requirement for a given affected facility, a visible emissions evaluation shall be performed for that unit at least once every consecutive 14-day period in accordance with 40 C.F.R. 60 Appendix A, Method 9. If subsequent visible emissions evaluations indicate visible emissions less than the allowable visible emissions requirement for the affected facility for 3 consecutive evaluation periods, the emission unit may comply with the visible emissions testing requirements of condition 3.2.1.b. in lieu of those established in this condition.
- d. A record of each visible emissions observation shall be maintained, including any data required by 40 C.F.R. 60 Appendix A. Method 22 or Method 9, whichever is appropriate. The record shall include, at a minimum, the date, time, name of the emission unit, the applicable visible emissions requirement, the results of the observation, and the name of the observer. Records shall be maintained on site stating any maintenance or corrective actions taken as a result of the weekly inspections, and the times the fugitive dust control system(s) are inoperable and any corrective actions taken.

[45CSR§30-5.1.c.]

Stack testing. As per provisions set forth in this permit or as otherwise required by the Secretary, in accordance with the West Virginia Code, underlying regulations, permits and orders, the permittee shall conduct test(s) to determine compliance with the emission limitations set forth in this permit and/or

established or set forth in underlying documents. The Secretary, or his duly authorized representative, may at his option witness or conduct such test(s). Should the Secretary exercise his option to conduct such test(s), the operator shall provide all necessary sampling connections and sampling ports to be located in such manner as the Secretary may require, power for test equipment and the required safety equipment, such as scaffolding, railings and ladders, to comply with generally accepted good safety practices. Such tests shall be conducted in accordance with the methods and procedures set forth in this permit or as otherwise approved or specified by the Secretary in accordance with the following: (continued)
Are you in compliance with all facility-wide applicable requirements? Yes No If no, complete the Schedule of Compliance Form as ATTACHMENT F.
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For all facility-wide applicable requirements listed above, provide monitoring/testing / recordkeeping / reporting which shall be used to demonstrate compliance. If the method is based on a permit or rule, include the condition number and/or citation. (Note: Each requirement listed above must have an associated method of demonstrating compliance. If there is not already a required method in place, then a method must be proposed.)

- a. The Secretary may on a source-specific basis approve or specify additional testing or alternative testing to the test methods specified in the permit for demonstrating compliance with 40 C.F.R. Parts 60, 61, and 63, if applicable, in accordance with the Secretary's delegated authority and any established equivalency determination methods which are applicable.
- b. The Secretary may on a source-specific basis approve or specify additional testing or alternative testing to the test methods specified in the permit for demonstrating compliance with applicable requirements which do not involve federal delegation. In specifying or approving such alternative testing to the test methods, the Secretary, to the extent possible, shall utilize the same equivalency criteria as would be used in approving such changes under Section 3.3.1.a. of this permit. (continued)
- c. All periodic tests to determine mass emission limits from or air pollutant concentrations in discharge stacks and such other tests as specified in this permit shall be conducted in accordance with an approved test protocol. Unless previously approved, such protocols shall be submitted to the Secretary in writing at least thirty (30) days prior to any testing and shall contain the information set forth by the Secretary. In addition, the permittee shall notify the Secretary at least fifteen (15) days prior to any testing so the Secretary may have the opportunity to observe such tests. This notification shall include the actual date and time during which the test will be conducted and, if appropriate, verification that the tests will fully conform to a referenced protocol previously approved by the Secretary. [WV Code § 22-5-4(a)(15) and 45CSR13]

Recordkeeping Requirements:

Monitoring information. The permittee shall keep records of monitoring information that include the following:

- a. The date, place as defined in this permit and time of sampling or measurements;
- b. The date(s) analyses were performed;
- c. The company or entity that performed the analyses;
- d. The analytical techniques or methods used;
- e. The results of the analyses; and
- f. The operating conditions existing at the time of sampling or measurement.

[45CSR§30-5.1.c.2.A.]

Retention of records. The permittee shall retain records of all required monitoring data and support information for a period of at least five (5) years from the date of monitoring sample, measurement, report, application, or record creation date. Support information includes all calibration and maintenance records and all original strip-chart recordings for continuous monitoring instrumentation, and copies of all reports required by the permit. Where appropriate, records may be maintained in computerized form in lieu of the above records. [45CSR§30-5.1.c.2.B.]

Odors. For the purposes of 45CSR4, the permittee shall maintain a record of all odor complaints received, any investigation performed in response to such a complaint, and any responsive action(s) taken. **[45CSR§30-5.1.c. State-Enforceable only.]**

taken. [45CSR§30-5.1.c. State-Enforceable only.]	
Are you in compliance with all facility-wide applicable requirements? 🛛 Yes	☐ No
If no, complete the Schedule of Compliance Form as ATTACHMENT F .	

For all facility-wide applicable requirements listed above, provide monitoring/testing / recordkeeping / reporting which shall be used to demonstrate compliance. If the method is based on a permit or rule, include the condition number and/or citation. (Note: Each requirement listed above must have an associated method of demonstrating compliance. If there is not already a required method in place, then a method must be proposed.)

Reporting Requirements:

Responsible Official. Any application form, report, or compliance certification required by this permit to be submitted to DAQ and/or USEPA shall contain a certification by the responsible official that states that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete. **[45 CSR §30-4.4 and 5.1.c.3.D].**

A permittee may request confidential treatment for the submission of reporting required under 45 CSR §30-5.1.c.3. pursuant to the limitations and procedures of W.Va. Code § 22-5-10 and 45 CSR 31. [45 CSR §30-5.1.c.3.E.]

Certified Emissions Statement. The permittee shall submit a certified emissions statement and pay fees on an annual basis in accordance with the submittal requirements of the Division of Air Quality. A receipt for the appropriate fee shall be maintained on the premises for which the receipt has been issued, and shall be made immediately available for inspection by the Secretary or his/her duly authorized representative. **[45 CSR §30-8].**

Compliance Certification. The permittee shall certify compliance with the conditions of this permit on the forms provided by the DAQ. In addition to the annual compliance certification, the permittee may be required to submit certifications more frequently under an applicable requirement of this permit. The annual certification shall be submitted to the DAQ and USEPA on or before March 15 of each year, and shall certify compliance for the period ending December 31. The permittee shall maintain a copy of the certification on site for five (5) years from submittal of the certification. **[45 CSR §30-5.1.c.3.A.]**

Semi-Annual Monitoring Reports. The permittee shall submit reports of any required monitoring on September 15 for the reporting period January 1 to June 30 and March 15 for the reporting period July 1 to December 31. All instances of deviation from permit requirements must be clearly identified in such reports. All required reports must be certified by a responsible official consistent with 45 CSR §30-4.4. **[45 CSR §30-5.1.c.3.A.].**

Deviations.

- a. In addition to monitoring reports required by this permit, the permittee shall promptly submit supplemental reports and notices in accordance with the following:
 - 1. Any deviation resulting from an emergency or upset condition, as defined in 45 CSR §30-5.7, shall be reported by telephone or telefax within one (1) working day of the date on which the permittee becomes aware of the deviation, if the permittee desires to assert the affirmative defense in accordance with 45 CSR §30-5.6. A written report of such deviation, which shall include the probabale cause of such deviations, and any corrective actions or preventative measures taken, shall be submitted and certified by a responsible official within ten (10) days of the deviation.
 - 2. Any deviation that poses an imminent and substantial danger to public health, safety, or the environment shall be reported to the Secretary immediately be telephone or telefax. A written report of such deviation, which shall include the probable cause of such deviations, and any corrective actions or preventative measures take, shall be submitted and certified by a responsible official within ten (10) days of the deviation.
 - 3. Deviations for which more frequent reporting is required under this permit shall be reported on the more frequent basis. (continued)

Are you in compliance with all facility-wide applicable requirements? 🛛 Yes	□ No
If no, complete the Schedule of Compliance Form as ATTACHMENT F .	

For all facility-wide applicable requirements listed above, provide monitoring/testing / recordkeeping / reporting which shall be used to demonstrate compliance. If the method is based on a permit or rule, include the condition number and/or citation. (Note: Each requirement listed above must have an associated method of demonstrating compliance. If there is not already a required method in place, then a method must be proposed.)

- 4. All reports of deviations shall identify the probable cause of the deviation and any corrective actions or preventative measures taken. [45 CSR §30-5.1.c.3.C.].
- b. The permittee shall, in the reporting of deviations from permit requirements, including those attributable to upset condition as defined in this permit, report the probable cause of such deviations and any corrective actions or preventative measures taken in accordance with any rules of the Secretary. [45 CSR §30-5.1.c.3.B.].
- c. Every report submitted under this subsection shall be certified by a responsible official. [45 CSR §5.1.c.3.D].

New applicable requirements. If any applicable requirement is promulgated during the term of this permit, the permittee will meet such requirements on a timely basis, or in accordance with a more detailed schedule if required by the applicable requirements. **[45 CSR §30-4.3.h.1.B**].

Are you in compliance with all facility-wide applicable requirements? 🖂 Yes 🗆	No
If no, complete the Schedule of Compliance Form as ATTACHMENT F .	

21. Active Permits/Consent Orders			
Permit or Consent Order Number	Date of Issuance MM/DD/YYYY	List any Permit Determinations that Affect the Permit (if any)	
R30-10900013-1996	02/13/2002		
R13-2104D	06/22/2006		

22. Inactive Permits/Obsolete Permit Conditions			
Permit Number	Date of Issuance	Permit Condition Number	
R13-2104A	11/20/2001		
R13-2104B	04/14/2003		
R13-2104C	03/30/2004		
R13-2104	07/01/1997		

23. Facility-Wide Emissions Summary [Tons per	·Year]	
Criteria Pollutants	Potential Emissions	
Carbon Monoxide (CO)	135.73	
Nitrogen Oxides (NO _X)	221.36	
Lead (Pb)	0.0092	
Particulate Matter (PM _{2.5}) ¹		
Particulate Matter (PM ₁₀) ¹	94.98	
Total Particulate Matter (TSP)	403.51	
Sulfur Dioxide (SO ₂)	310.11	
Volatile Organic Compounds (VOC)	149.02	
Hazardous Air Pollutants ²	Potential Emissions	
Acetaldehyde	0.0125	
Acetophenone	0.0003	
Acrolein	0.0064	
Benzene	0.0285	
Benzyl Chloride	0.0153	
Bis(2-ethylhexyl)phthalate	0.0016	
Bromoform	0.0009	
Carbon Disulfide	0.0028	
2-Chloroacetophenone	0.0002	
Chlorobenzene	0.0005	
Chloroform	0.0013	
Cumene	0.0001	
Cyanide	0.0548	
2,4-Dinitrotoluene	6.13E-06	
Dimethyl Sulfate	0.0011	
Ethyl Benzene	0.0021	
Ethyl Chloride	0.0009	
Ethylene dichloride	0.0009	

Formaldehyde	0.0053
Hexane	0.0015
Isophorone	0.0127
Methyl Bromide	0.0035
Methyl Chloride	0.0116
Methyl Hydrazine	0.0037
Methyl Methacrylate	0.0004
Methyl tert butyl ether	0.0008
Methylene Chloride	0.0064
Naphthalene	0.0003
Phenol	0.0004
Propionaldehyde	0.0083
Styrene	0.0005
Tetrachloroethylene	0.0009
Toluene	0.0053
1,1,1-Trichloroethane	0.0004
Xylenes	0.0008
Vinyle Acetate	0.0002
Hydrocloric Acid	0.0246
Hydroflouric Acid	0.1971
Antimony (Sb2O5)	0.0004
Arsenic (AS2O5)	0.0090
Beryllim (BeO)	0.0005
Cadmium (CdO)	0.0011
Chromium (CrO3)	0.0057
Chromium (VI)	0.0017
Cobalt (CoO)	0.0022
Manganese (MnO2)	0.0107
Mercury (HgO)	0.0018
	·

Nickel (NiO)	0.0061
Selenium (SeO2)	0.0285
Regulated Pollutants other than Criteria and HAP	Potential Emissions
N ₂ O	0.88

 $^{^{-1}}PM_{2.5}$ and PM_{10} are components of TSP.

 $^{^2}$ For HAPs that are also considered PM or VOCs, emissions should be included in both the HAPs section and the Criteria Pollutants section.

Section 4: Insignificant Activities

24.	Insign	ificant Activities (Check all that apply)
\boxtimes	1.	Air compressors and pneumatically operated equipment, including hand tools.
\boxtimes	2.	Air contaminant detectors or recorders, combustion controllers or shutoffs.
	3.	Any consumer product used in the same manner as in normal consumer use, provided the use results in a duration and frequency of exposure which are not greater than those experienced by consumer, and which may include, but not be limited to, personal use items; janitorial cleaning supplies, office supplies and supplies to maintain copying equipment.
\boxtimes	4.	Bathroom/toilet vent emissions.
\boxtimes	5.	Batteries and battery charging stations, except at battery manufacturing plants.
	6.	Bench-scale laboratory equipment used for physical or chemical analysis, but not lab fume hoods or vents. Many lab fume hoods or vents might qualify for treatment as insignificant (depending on the applicable SIP) or be grouped together for purposes of description.
	7.	Blacksmith forges.
	8.	Boiler water treatment operations, not including cooling towers.
\boxtimes	9.	Brazing, soldering or welding equipment used as an auxiliary to the principal equipment at the source.
	10.	CO ₂ lasers, used only on metals and other materials which do not emit HAP in the process.
	11.	Combustion emissions from propulsion of mobile sources, except for vessel emissions from Outer Continental Shelf sources.
	12.	Combustion units designed and used exclusively for comfort heating that use liquid petroleum gas or natural gas as fuel.
\boxtimes	13.	Comfort air conditioning or ventilation systems not used to remove air contaminants generated by or released from specific units of equipment.
	14.	Demineralized water tanks and demineralizer vents.
	15.	Drop hammers or hydraulic presses for forging or metalworking.
	16.	Electric or steam-heated drying ovens and autoclaves, but not the emissions from the articles or substances being processed in the ovens or autoclaves or the boilers delivering the steam.
	17.	Emergency (backup) electrical generators at residential locations.
\boxtimes	18.	Emergency road flares.
	19.	Emission units which do not have any applicable requirements and which emit criteria pollutants (CO, NO _x , SO ₂ , VOC and PM) into the atmosphere at a rate of less than 1 pound per hour and less than 10,000 pounds per year aggregate total for each criteria pollutant from all emission units.
		Please specify all emission units for which this exemption applies along with the quantity of criteria pollutants emitted on an hourly and annual basis:
		

24.	Insign	ificant Activities (Check all that apply)
	20.	Emission units which do not have any applicable requirements and which emit hazardous air pollutants into the atmosphere at a rate of less than 0.1 pounds per hour and less than 1,000 pounds per year aggregate total for all HAPs from all emission sources. This limitation cannot be used for any source which emits dioxin/furans nor for toxic air pollutants as per 45CSR27. Please specify all emission units for which this exemption applies along with the quantity of hazardous
		air pollutants emitted on an hourly and annual basis:
	21.	Environmental chambers not using hazardous air pollutant (HAP) gases.
	22.	Equipment on the premises of industrial and manufacturing operations used solely for the purpose of preparing food for human consumption.
	23.	Equipment used exclusively to slaughter animals, but not including other equipment at slaughterhouses, such as rendering cookers, boilers, heating plants, incinerators, and electrical power generating equipment.
\boxtimes	24.	Equipment used for quality control/assurance or inspection purposes, including sampling equipment used to withdraw materials for analysis.
	25.	Equipment used for surface coating, painting, dipping or spray operations, except those that will emit VOC or HAP.
\boxtimes	26.	Fire suppression systems.
\boxtimes	27.	Firefighting equipment and the equipment used to train firefighters.
	28.	Flares used solely to indicate danger to the public.
	29.	Fugitive emission related to movement of passenger vehicle provided the emissions are not counted for applicability purposes and any required fugitive dust control plan or its equivalent is submitted.
	30.	Hand-held applicator equipment for hot melt adhesives with no VOC in the adhesive formulation.
	31.	Hand-held equipment for buffing, polishing, cutting, drilling, sawing, grinding, turning or machining wood, metal or plastic.
	32.	Humidity chambers.
	33.	Hydraulic and hydrostatic testing equipment.
	34.	Indoor or outdoor kerosene heaters.
	35.	Internal combustion engines used for landscaping purposes.
	36.	Laser trimmers using dust collection to prevent fugitive emissions.
	37.	Laundry activities, except for dry-cleaning and steam boilers.
	38.	Natural gas pressure regulator vents, excluding venting at oil and gas production facilities.
Щ	39.	Oxygen scavenging (de-aeration) of water.
Щ	40.	Ozone generators.
	41.	Plant maintenance and upkeep activities (e.g., grounds-keeping, general repairs, cleaning, painting, welding, plumbing, re-tarring roofs, installing insulation, and paving parking lots) provided these activities are not conducted as part of a manufacturing process, are not related to the source's primary business activity, and not otherwise triggering a permit modification. (Cleaning and painting activities qualify if they are not subject to VOC or HAP control requirements. Asphalt batch plant

24.	Insign	ificant Activities (Check all that apply)
		owners/operators must still get a permit if otherwise requested.)
	42.	Portable electrical generators that can be moved by hand from one location to another. "Moved by Hand" means that it can be moved without the assistance of any motorized or non-motorized vehicle, conveyance, or device.
	43.	Process water filtration systems and demineralizers.
	44.	Repair or maintenance shop activities not related to the source's primary business activity, not including emissions from surface coating or de-greasing (solvent metal cleaning) activities, and not otherwise triggering a permit modification.
	45.	Repairs or maintenance where no structural repairs are made and where no new air pollutant emitting facilities are installed or modified.
	46.	Routing calibration and maintenance of laboratory equipment or other analytical instruments.
	47.	Salt baths using nonvolatile salts that do not result in emissions of any regulated air pollutants. Shock chambers.
	48.	Shock chambers.
	49.	Solar simulators.
	50.	Space heaters operating by direct heat transfer.
	51.	Steam cleaning operations.
	52.	Steam leaks.
	53.	Steam sterilizers.
	54.	Steam vents and safety relief valves.
	55.	Storage tanks, reservoirs, and pumping and handling equipment of any size containing soaps, vegetable oil, grease, animal fat, and nonvolatile aqueous salt solutions, provided appropriate lids and covers are utilized.
	56.	Storage tanks, vessels, and containers holding or storing liquid substances that will not emit any VOC or HAP. Exemptions for storage tanks containing petroleum liquids or other volatile organic liquids should be based on size limits such as storage tank capacity and vapor pressure of liquids stored and are not appropriate for this list.
	57.	Such other sources or activities as the Director may determine.
\boxtimes	58.	Tobacco smoking rooms and areas.
	59.	Vents from continuous emissions monitors and other analyzers.

25. Equipment Table

Fill out the **Title V Equipment Table** and provide it as **ATTACHMENT D**.

26. Emission Units

For each emission unit listed in the **Title V Equipment Table**, fill out and provide an **Emission Unit Form** as **ATTACHMENT E**.

For each emission unit not in compliance with an applicable requirement, fill out a **Schedule of Compliance** Form as ATTACHMENT F.

27. Control Devices

For each control device listed in the **Title V Equipment Table**, fill out and provide an **Air Pollution Control Device Form** as **ATTACHMENT G**.

For any control device that is required on an emission unit in order to meet a standard or limitation for which the potential pre-control device emissions of an applicable regulated air pollutant is greater than or equal to the Title V Major Source Threshold Level, refer to the **Compliance Assurance Monitoring (CAM) Form(s)** for CAM applicability. Fill out and provide these forms, if applicable, for each Pollutant Specific Emission Unit (PSEU) as **ATTACHMENT H**.

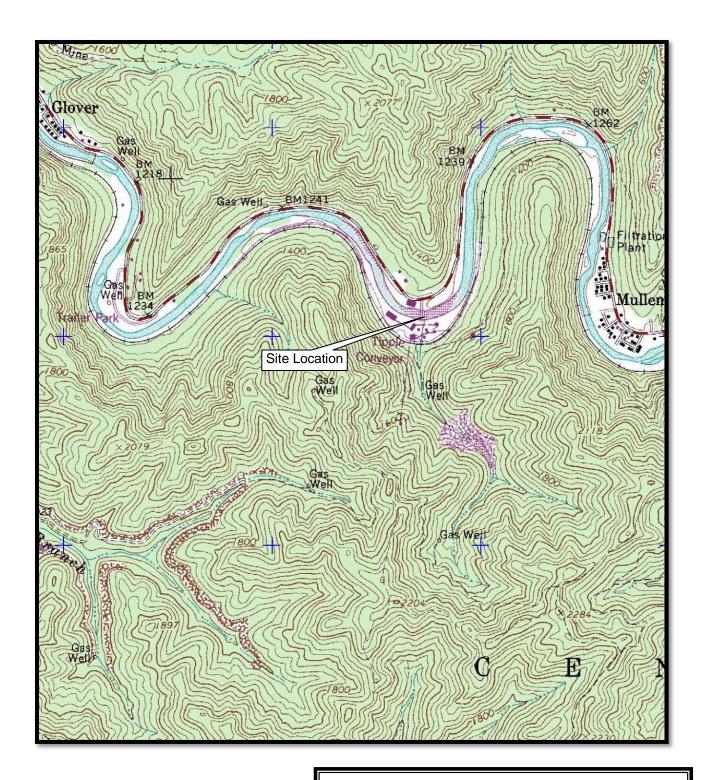
28.	28. Certification of Truth, Accuracy and Completeness and Certification of Compliance				
Note	e: This Certification must be signed by a responsible official. The original , signed in blue ink , must be submitted with the application. Applications without an original signed certification will be considered as incomplete.				
a. (Certification of Truth, Accuracy and Completeness				
this I cer subrresp know false	I certify that I am a responsible official (as defined at 45CSR§30-2.38) and am accordingly authorized to make this submission on behalf of the owners or operators of the source described in this document and its attachments. I certify under penalty of law that I have personally examined and am familiar with the statements and information submitted in this document and all its attachments. Based on my inquiry of those individuals with primary responsibility for obtaining the information, I certify that the statements and information are to the best of my knowledge and belief true, accurate, and complete. I am aware that there are significant penalties for submitting false statements and information or omitting required statements and information, including the possibility of fine and/or imprisonment.				
b. (Compliance Certification				
und	ept for requirements identified in the Title V Application for which compliance is not achieved, I, the ersigned hereby certify that, based on information and belief formed after reasonable inquiry, all air aminant sources identified in this application are in compliance with all applicable requirements.				
Res	ponsible official (type or print)				
Nan	ne: John Harsanyi Title: President				
Res	ponsible official's signature:				
Sign	nature: Signature Date: (Must be signed and dated in blue ink)				
Not	e: Please check all applicable attachments included with this permit application:				
	ATTACHMENT A: Area Map				
	ATTACHMENT B: Plot Plan(s)				
\boxtimes	ATTACHMENT C: Process Flow Diagram(s)				
\boxtimes	ATTACHMENT D: Equipment Table				
\boxtimes	ATTACHMENT E: Emission Unit Form(s)				
	ATTACHMENT F: Schedule of Compliance Form(s)				
\boxtimes	ATTACHMENT G: Air Pollution Control Device Form(s)				

All of the required forms and additional information can be found and downloaded from, the DEP website at www.dep.wv.gov/dag, requested by phone (304) 926-0475, and/or obtained through the mail.

ATTACHMENT H: Compliance Assurance Monitoring (CAM) Form(s)

Attachment A

Area Map





Attachment A

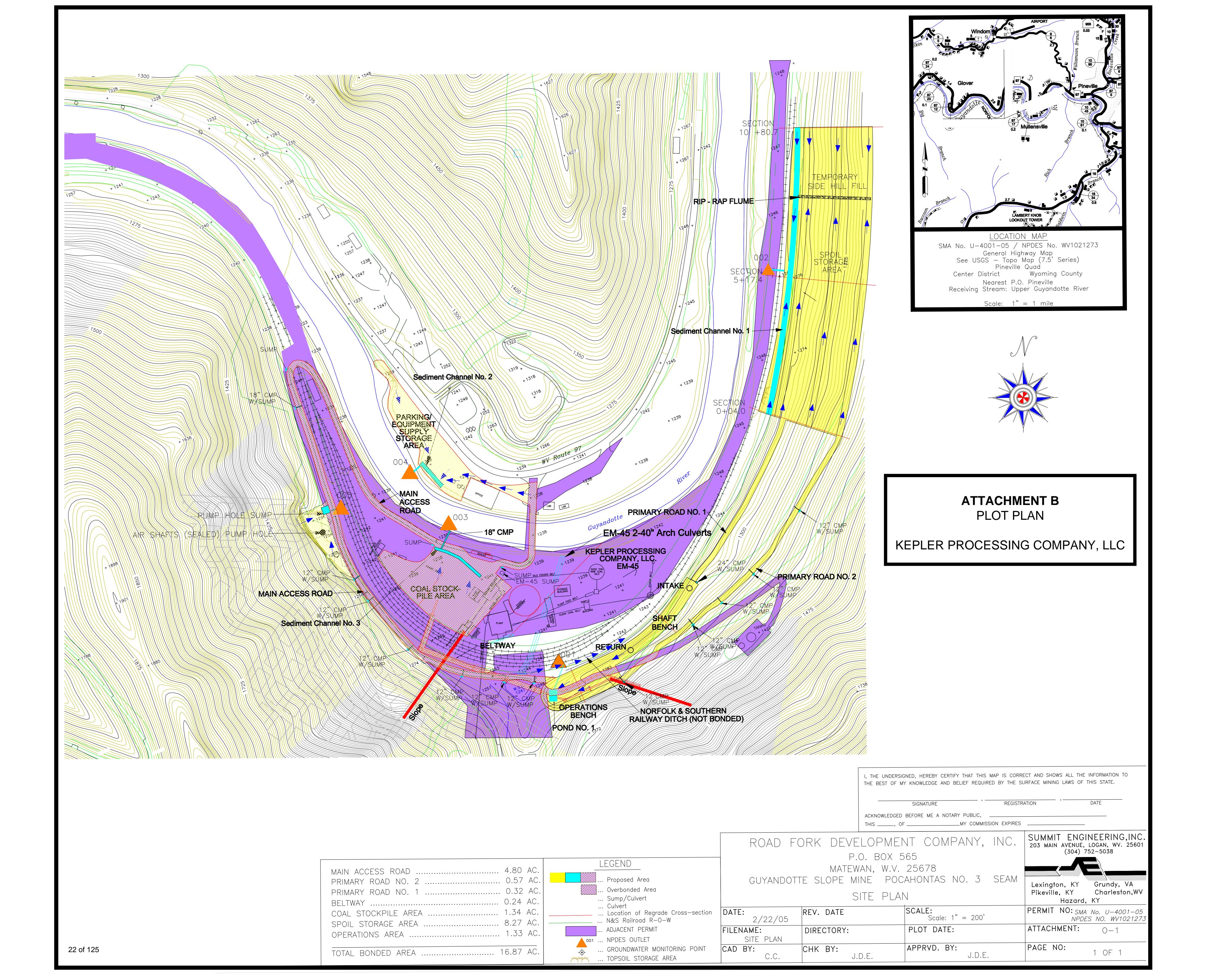
Area Map

USGS 7.5 Minute Series Topographic Map Pineville, W.Va. Quadrangle

Henthorn Environmental Services LLC

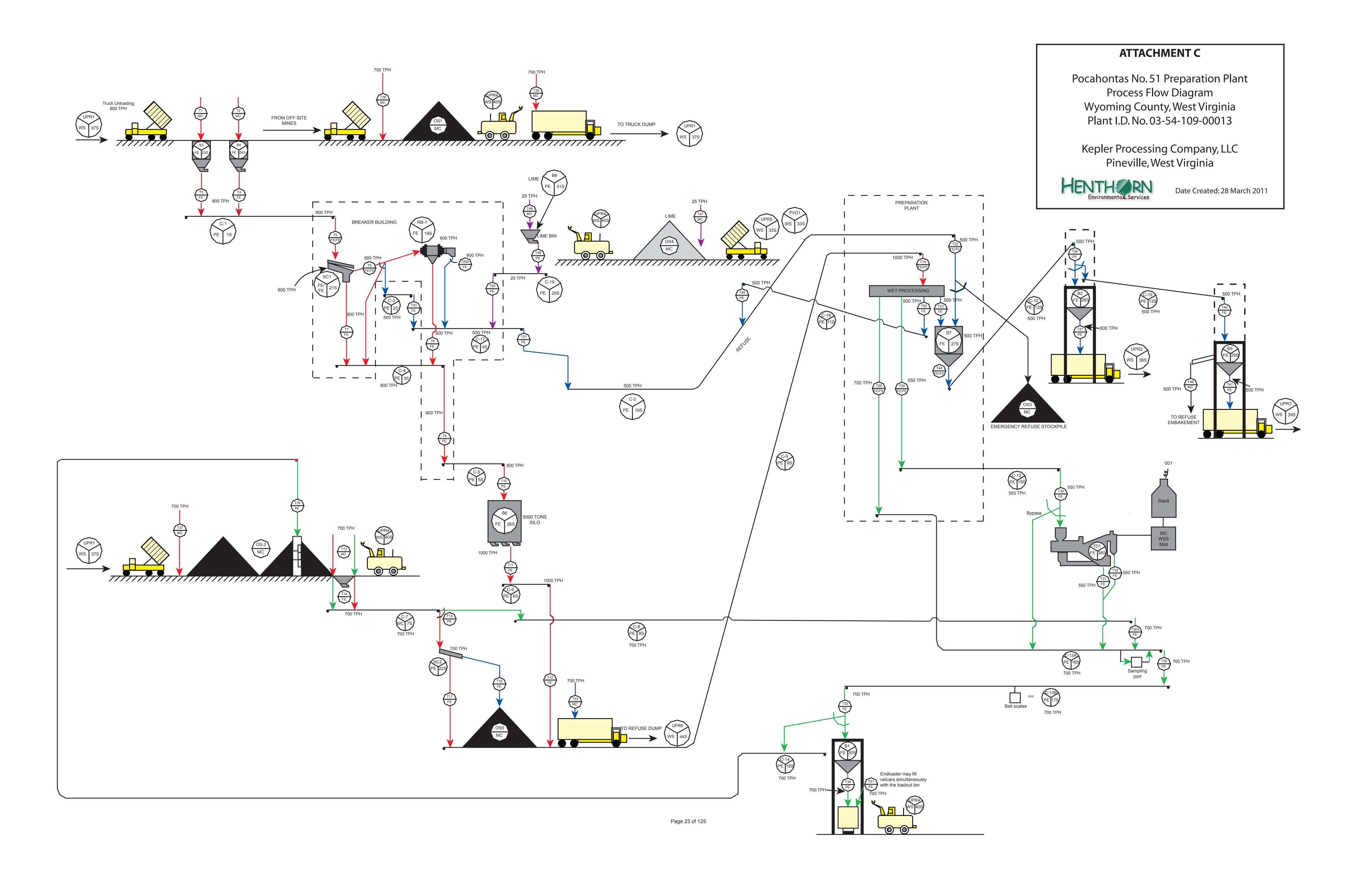
Attachment B

Plot Plan



Attachment C

Process Flow Diagram



Attachment D

Title V Equipment Table

ATTACHMENT D - Title V Equipment Table (includes all emission units at the facility except those designated as insignificant activities in Section 4, Item 24 of the General Forms)

	1	morginie	ant activities in Section 4, Item 24 of the General	1 011110)	
Emission Point ID ¹	Control Device ¹	Emission Unit ID ¹	Emission Unit Description	Design Capacity	Year Installed/ Modified
T5, T6, and T7	FE/FE	SC1	Vibrating Scalping Screen 800 ton/hr		1968
T15, T16, and T17	PE	SC2	Stationary Grate Screen	700 ton/hr	1976
T6, T8 and T20A	FE	RB1	Rotary Breaker	600 ton/hr	1968
T38 and T39	MC	OS1	Raw Coal Stockpile	100,000 ft ² / 20,000 ton	1982
T35, T37, and T13	MC	OS2	Raw/Clean Coal Stockpile	100,000 ft ² / 30,000 ton	1996
T22	MC	OS3	Emergency Refuse Stockpile	200 ft ² /400 ton	1996
T47	MC	OS4	Lime Stockpile	500 ft ² /50 ton	1999
T16	MC	OS5	Raw Coal Stockpile	2,544 ft ² /500	2004
T33 and T34	FE	B1	Train Loadout Bin	450 ton	1997
T26 and T27	FE	B2	Refuse Bin 200 ton		1997
T1 and T3	PE	В3	Truck Dump Hopper 50 to		1976
T2 and T4	PE	B4	Truck Dump Hoppper	50 ton	1976
T40, T41, and T46	FE	B5	Refuse Bin	200 ton	1997
T10 and T11	FE	B6	Raw Coal Silo 5,000 ton		1968
T22, T23, and T44	FE	B7	Plant Refuse Bin 175 ton		1997
T48 and T49	PE	B8	Lime Bin	25 ton	1999
T30, T31, and T32	Multi- Clone, Wet	TD1	Thermal Dryer Design - MMBtu		1968
	Scrubber , Mist			Actual – 105 MMBtu/hr	
T1, T2, T37, T38, and T39	WS	UPR1	1 Raw/Clean Coal Truck Traffic 0.5 mile/		NA
T27	WS	UPR2	Refuse Truck Traffic	0.5 mile/trip	NA
T41	WS	UPR3	Refuse Truck Traffic	1 mile/trip	NA
T13, T39, T48, and T51	WS	UPR4	Endloader/Dozer Traffic	1 mile/trip	NA
T47	WS	UPR5	Lime Trucks	0.5 mile/trip	NA
T47	WS	PVD1	Lime Trucks 0.5 mile		NA

T53	WS	UPR6	Refuse Truck Traffic	6 mile/trip	NA
T3, T4, and T5	PE	C-1	Truck Dump Conveyor to SC1	800 ton/hr	1976
T21, T45, and T22	PE	C-2	Refuse Conveyor to B7	500 ton/hr	1968
T6 and T43	PE	C-3	Raw Coal Conveyor to C-17	500 ton/hr	1996
T6, T7, T8, and T9	PE	C-4	Raw Coal Conveyor to C-5	800 ton/hr	1968
T9 and T10	PE	C-5	Raw Coal Conveyor to C-6	800 ton/hr	1968
T11 and T12	PE	C-6	Silo Recovery Conveyor	1,000 ton/hr	1997
T14 and T15	MC	C-7	Raw Coal Conveyor to SC-2 or C-8	700 ton/hr	1976
T15 and T36A	PE	C-8	Clean Coal Recycle Conveyor	700 ton/hr	1996
T17, T12, and T19	PE	C-9	Raw Coal Conveyor to Wet Wash 1,000 ton/hr		1997
T44 and T26	PE	C-10	Refuse Conveyor to B5 or C-16	500 ton/hr	1997
T29 and T30	PE	C-12	Clean Coal to Thermal Dryer 550 to		1968
T28, T30, T31, T36A, T32 and T36	PE	C-13A	Clean Coal Conveyor to C-13B	700 ton/hr	1997
T36 and T33	PE	C-13B	Clean Coal Conveyor to B1	700 ton/hr	1997
T33 and T35	PE	C-14	Clean Coal Conveyor to OS2	700 ton/hr	1996
T26 and T40	PE	C-15	Refuse Conveyor to B5 or C-16	500 ton/hr	1997
T43, T50, T20A, and T21	PE	C-17	Refuse Conveyor to OS3 or C-2	500 ton/hr	1968
T52 and T45	PE	C-18	Refuse Conveyor to C-2	500 ton/hr	1968
T49 and T50	PE	C-19	Lime Conveyor 25 ton/hr		1999

¹For 45CSR13 permitted sources, the numbering system used for the emission points, control devices, and emission units should be consistent with the numbering system used in the 45CSR13 permit. For grandfathered sources, the numbering system should be consistent with registrations or emissions inventory previously submitted to DAQ. For emission points, control devices, and emissions units which have not been previously labeled, use the following 45CSR13 numbering system: 1S, 2S, 3S,... or other appropriate description for emission units; 1C, 2C, 3C,... or other appropriate designation for control devices; 1E, 2E, 3E, ... or other appropriate designation for emission points.

Attachment E

Emission Unit Forms

ATTACHMENT E - Emission Unit Form					
Emission Unit Description					
Emission unit ID number: See attached table	Emission unit name: See attached table (C-1 through C-19)	List any control devices associated with this emission unit: Enclosures, water sprays, and/or moisture content			
Provide a description of the emission	unit (type, method of operation, do	l esign parameters, etc.):		
All conveyors and transfer points. those associated with the conveyor See emission calculations in Attack	rs. This was done for consistency				
Manufacturer: NA	Model number: NA	Serial number:			
Construction date: See attached table	Installation date: See attached table	Modification date(s):		
Design Capacity (examples: furnace	s - tons/hr, tanks - gallons): See at	tached table			
Maximum Hourly Throughput: See attached table	Maximum Annual Throughput: See attached table	Maximum Operating Schedule: 8,760 hours/year			
Fuel Usage Data (fill out all applicate	ole fields)				
Does this emission unit combust fuel	?Yes _X No	If yes, is it?			
		Indirect Fired	Direct Fired		
Maximum design heat input and/or	maximum horsepower rating:	Type and Btu/hr ra	ting of burners:		
List the primary fuel type(s) and if applicable, the secondary fuel type(s). For each fuel type listed, provide the maximum hourly and annual fuel usage for each.					
Describe each fuel expected to be used during the term of the permit.					
Fuel Type	Max. Sulfur Content	Max. Ash Content	BTU Value		

Emissions Data			
Criteria Pollutants	Potentia	l Emissions	
	PPH	TPY	
Carbon Monoxide (CO)			
Nitrogen Oxides (NO _X)			
Lead (Pb)			
Particulate Matter (PM _{2.5})			
Particulate Matter (PM ₁₀)	5.14	11.11	
Total Particulate Matter (TSP)	10.23	23.50	
Sulfur Dioxide (SO ₂)			
Volatile Organic Compounds (VOC)			
Hazardous Air Pollutants	Potentia	ıl Emissions	
	PPH	TPY	
Regulated Pollutants other than	Potential Emissions		
Criteria and HAP	PPH	TPY	
List the method(s) used to calculate a versions of software used, source and		es of any stack tests conducted,	
Calculating transfer point emission Aggregate Handling and Storage P	factor using AP-42, Fifth Edition, \iles.	/olume 1, Revised 11/2006, 13.2.4.	

Applicable Requirements

List all applicable requirements for this emission unit. For each applicable requirement, include the underlying rule/regulation citation and/or construction permit with the condition number. (Note: Title V permit condition numbers alone are not the underlying applicable requirements). If an emission limit is calculated based on the type of source and design capacity or if a standard is based on a design parameter, this information should also be included.

In addition to the facility-wide requirements set forth in the Application Form, the following requirements apply:

The following transfer rates shall not be exceeded, and the following methods of control shall be installed, maintained, and operated so as to minimize particulate matter (PM) emissions:

Convovor	Throu	Control	
Conveyor	(lb/hr)	(TPY)	Equipment
C-1	800	4,300,000	PE
C-6	500	4,300,000	PE
C-6	1,000	4,300,000	PE
C-7	700	4,300,000	PE
C-8	700	3,010,000	PE
C-9	1,000	4,300,000	PE
C -10	500	1,850,000	PE
C-12	550	3,010,000	PE
C-13A	700	3,010,000	PE
C-13B	700	3,010,000	PE
C-14	700	3,010,000	PE
C -15	500	1,850,000	PE
C-18	500	1,850,000	PE
C-19	25	219,000	PE

[R13-2104D, Paragraph A.1]

Compliance with all annual throughput limits shall be determined using a twelve month rolling total. A twelve month rolling total shall mean the sum of the amount of material received, processed, and/or shipped at any given time during the previous twelve (12) consecutive calendar months. [R13-2104D, Paragraph A.2]

X	Permit Shield	
/ \	I CHIIII DIIICIU	

For all applicable requirements listed above, provide monitoring/testing/recordkeeping/reporting which shall be used to demonstrate compliance. If the method is based on a permit or rule, include the condition number or citation. (Note: Each requirement listed above must have an associated method of demonstrating compliance. If there is not already a required method in place, then a method must be proposed.)

In addition to the facility-wide requirements set forth in the Application Form, the following requirements apply:

To demonstrate compliance with the operating limits set forth under SPECIFIC REQUIREMENTS, SECTION A.1, the permittee shall maintain daily throughput records using the sample recordkeeping format appended hereto as Attachment A, B, and C. These records shall be maintained onsite for a period of not less than five (5) years, and certified records shall be made available to the Director or a duly authorized representative of the Director upon request. [R13-2104D, Paragraph B.4]

Are you in compliance with all applicable requirements for this emission unit?X_YesNo	
If no, complete the Schedule of Compliance Form as ATTACHMENT F .	

CONVEYING AFFECTED SOURCE SHEET

POCAHONTAS NO. 51 PREPARATION PLANT

Source Identification Number ¹	Date of Manufacture ²	Type of Material Handled ³	Size of Material Handled ⁴		n Material er Rate ⁵ tons/year	Average Moisture Content	Control Device ⁷
C-1	1976	Raw Coal	6" X 0	800	4,300,000	(%) ⁶ 5	PE
C-2	1968	Refuse	6" X 0"	500	1,850,000	7	PE
C-3	1996	Raw Coal	6" X 2"	500	4,300,000	5	PE
C-4	1968	Raw Coal	2" X 0	800	4,300,000	5	PE
C-5	1968	Raw Coal	2" X 0	800	4,300,000	5	PE
C-6	1997	Raw Coal	2" X 0	1,000	4,300,000	5	PE
C-7	1976	Raw Coal	2" X 0	700	4,300,000	5	MC
C-8	1996	Clean/Raw Coal	2" X 0	700	3,010,000	5	PE
C-9	1997	Raw Coal	2" X 0	1,000	4,300,000	5	PE
C-10	1997	Refuse	6" X 0"	500	1,850,000	7	PE
C-12	1968	Clean Coal	2" X 0	550	3,010,000	7	PE
C-13A	1997	Clean Coal	2" X 0	700	3,010,000	7	PE
C-13B	1997	Clean Coal	2" X 0	700	3,010,000	7	PE
C-14	1996	Clean Coal	2" X 0	700	3,010,000	7	PE
C-15	1997	Refuse	6" X 0"	500	1,850,000	7	PE
C-16	1997	Removed					
C-17	1968	Refuse/Lime	6" X 0"	500	1,850,000	7 and 2.1	PE
C-18	1968	Refuse	2" X 0	500	1,850,000	7	PE
C-19	1999	Lime	2" X 0	25	219,000	2.1	PE

Enter the appropriate Source Identification Number for each conveyor using the following codes. For example, multiple belt
conveyors should be designated BC-1, BC-2, BC-3 etc. Transfer points are considered emission points, not sources, and should not be
included in the Conveying Affected Source Sheet. Transfer Point Identification Numbers shall be assigned in the Emission Calculation
Sheet.

a. C Belt Conveyor
 b. DL Drag-link Conveyor
 c. SC Screw Conveyor
 BE Bucket Elevator
 PS Pneumatic System
 VC Vibrating Conveyor

d. OT Other

- 2. Enter the date that each conveying device was manufactured.
- 3. Enter the type of material being handled Raw Coal (RC) Sized Coal (SC) Clean Coal (CC) Refuse (R) Other (O)__
- 4. Enter the nominal size of the material being conveyed (e.g. clean coal -: "X 0). If more than one material is handled by the listed conveyor, list each material and enter the appropriate data for each material.
- 5. Enter the maximum material transfer rate for each conveyor in tons per hour and tons per year.
- 6. Enter the average percent moisture content of the conveyed material.
- 7. Enter the control device for the conveyor, PE Partial Enclosure (Example ¾ hoop) FE Full Encolsure N None

ATT	ACHMENT E - Emission Uni	t Form	
Emission Unit Description			
Emission unit ID number: 21S	Emission unit name: Vibrating Scalping Screen (SC1)	List any control dewith this emission unful enclosure with	mit:
Provide a description of the emission 800 ton/hr screen	unit (type, method of operation, do	 esign parameters, etc	.):
Manufacturer: Unknown	Model number: NA	Serial number: NA	
Construction date: 1968	Installation date: 1968	Modification date(s):
Design Capacity (examples: furnace 700 ton/hr	s - tons/hr, tanks - gallons):	,	
Maximum Hourly Throughput: 800 ton/hr	Maximum Annual Throughput: 4,300,000 ton/yr	Maximum Operation 8,760 hours/year	ng Schedule:
Fuel Usage Data (fill out all applicat	ole fields)		
Does this emission unit combust fuel	?YesX_ No	If yes, is it?Indirect Fired	Direct Fired
Maximum design heat input and/or	maximum horsepower rating:	Type and Btu/hr ra	ting of burners:
List the primary fuel type(s) and if a the maximum hourly and annual fue		s). For each fuel type	listed, provide
Describe each fuel expected to be use	ed during the term of the permit.		
Fuel Type	Max. Sulfur Content	Max. Ash Content	BTU Value

Emissions Data			
Criteria Pollutants	Potentia	l Emissions	
	PPH	TPY	
Carbon Monoxide (CO)			
Nitrogen Oxides (NO _X)			
Lead (Pb)			
Particulate Matter (PM _{2.5})			
Particulate Matter (PM ₁₀)	1.50	4.04	
Total Particulate Matter (TSP)	3.2	8.6	
Sulfur Dioxide (SO ₂)			
Volatile Organic Compounds (VOC)			
Hazardous Air Pollutants	Potentia	l Emissions	
	PPH	TPY	
Regulated Pollutants other than	Potential Emissions		
Criteria and HAP	PPH	TPY	
List the method(s) used to calculate t		es of any stack tests conducted,	
versions of software used, source and			
Particulate matter emissions are ca 10C) Calculation Spreadsheet.	Iculated based on emission factors	s found in the General Permit (G-	
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AUU	ucavu	e nec	ıuırem	ems

In addition to the facility-wide requirements set forth in the Application Form, the following requirements apply:

The following transfer rates shall not be exceeded, and the following methods of control shall be installed, maintained, and operated so as to minimize particulate matter (PM) emissions:

Equipment	Throughput Limit Contro		Control
Equipment	(lb/hr)	(TPY)	Equipment
SC-1	800	4,300,000	FE/FE

[R13-2104D, Paragraph A.1]

Compliance with all annual throughput limits shall be determined using a twelve month rolling total. A twelve month rolling total shall mean the sum of the amount of material received, processed, and/or shipped at any given time during the previous twelve (12) consecutive calendar months. [R13-2104D, Paragraph A.2]

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For all applicable requirements listed above, provide monitoring/testing/recordkeeping/reporting which shall be used to demonstrate compliance. If the method is based on a permit or rule, include the condition number or citation. (Note: Each requirement listed above must have an associated method of demonstrating compliance. If there is not already a required method in place, then a method must be proposed.)

In addition to the facility-wide requirements set forth in the Application Form, the following requirements apply:

To demonstrate compliance with the operating limits set forth under SPECIFIC REQUIREMENTS, SECTION A.1, the permittee shall maintain daily throughput records using the sample recordkeeping format appended hereto as Attachment A, B, and C. These records shall be maintained onsite for a period of not less than five (5) years, and certified records shall be made available to the Director or a duly authorized representative of the Director upon request. [R13-2104D, Paragraph B.4]

Are you in compliance with all applicable requirements for this emission unit? $_{\rm X}$	_YesNo
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ATT	ACHMENT E - Emission Uni	t Form	
Emission Unit Description			
Emission unit ID number: 22S	Emission unit name: Grate Screen (SC2)	List any control de with this emission u Partial Enclosure	
Provide a description of the emission 700 ton/hr screen	n unit (type, method of operation, do	esign parameters, etc	.):
Manufacturer: Unknown	Model number: NA	Serial number: NA	
Construction date: 1976	Installation date: 1976	Modification date(s	s):
Design Capacity (examples: furnace 700 ton/hr	s - tons/hr, tanks - gallons):		
Maximum Hourly Throughput: 700 ton/hr	Maximum Annual Throughput: 4,300,000 ton/yr	Maximum Operation 8,760 hours/year	ng Schedule:
Fuel Usage Data (fill out all applical	ple fields)	1	
Does this emission unit combust fue	?YesX_ No	If yes, is it?	
		Indirect Fired	Direct Fired
Maximum design heat input and/or	maximum horsepower rating:	Type and Btu/hr ra	ting of burners:
List the primary fuel type(s) and if a the maximum hourly and annual fu		s). For each fuel type	listed, provide
Describe each fuel expected to be us	ed during the term of the permit.		
Fuel Type	Max. Sulfur Content	Max. Ash Content	BTU Value

Emissions Data			
Criteria Pollutants	Potentia	l Emissions	
	PPH	TPY	
Carbon Monoxide (CO)			
Nitrogen Oxides (NO _X)			
Lead (Pb)			
Particulate Matter (PM _{2.5})			
Particulate Matter (PM ₁₀)	0.07	0.21	
Total Particulate Matter (TSP)	14	43	
Sulfur Dioxide (SO ₂)			
Volatile Organic Compounds (VOC)			
Hazardous Air Pollutants	Potentia	l Emissions	
	PPH	TPY	
Regulated Pollutants other than	Potential Emissions		
Criteria and HAP	PPH	TPY	
List the method(s) used to calculate to versions of software used, source and		es of any stack tests conducted,	
		of a weed in the Common Down it (C	
Particulate matter emissions are ca 10C) Calculation Spreadsheet.	liculated based on emission factors	s found in the General Permit (G-	

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In addition to the facility-wide requirements set forth in the Application Form, the following requirements apply:

The following transfer rates shall not be exceeded, and the following methods of control shall be installed, maintained, and operated so as to minimize particulate matter (PM) emissions:

Equipment	Throu	ighput Limit	Control
Equipment	(lb/hr)	(TPY)	Equipment
SC-2	700	4,300,000	PE

[R13-2104D, Paragraph A.1]

Compliance with all annual throughput limits shall be determined using a twelve month rolling total. A twelve month rolling total shall mean the sum of the amount of material received, processed, and/or shipped at any given time during the previous twelve (12) consecutive calendar months. [R13-2104D, Paragraph A.2]

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For all applicable requirements listed above, provide monitoring/testing/recordkeeping/reporting which shall be used to demonstrate compliance. If the method is based on a permit or rule, include the condition number or citation. (Note: Each requirement listed above must have an associated method of demonstrating compliance. If there is not already a required method in place, then a method must be proposed.)

In addition to the facility-wide requirements set forth in the Application Form, the following requirements apply:

To demonstrate compliance with the operating limits set forth under SPECIFIC REQUIREMENTS, SECTION A.1, the permittee shall maintain daily throughput records using the sample recordkeeping format appended hereto as Attachment A, B, and C. These records shall be maintained onsite for a period of not less than five (5) years, and certified records shall be made available to the Director or a duly authorized representative of the Director upon request. [R13-2104D, Paragraph B.4]

Are you in compliance with all applicable requirements for this emission unit?	_XYes	No

ATTACHMENT E - Emission Unit Form						
Emission Unit Description						
Emission unit ID number:	Emission unit name: Rotary Breaker (RB1)	List any control devices association with this emission unit:				
		Full Enclosure				
Provide a description of the emission 600 ton/hr rotary breaker	n unit (type, method of operation, do	esign parameters, etc	.):			
Manufacturer: Unknown	Model number: NA	Serial number: NA				
Construction date: 1968	Installation date: 1968	Modification date(s):			
Design Capacity (examples: furnace 600 ton/hr	s - tons/hr, tanks - gallons):					
Maximum Hourly Throughput: 600 ton/hr	Maximum Annual Throughput: 4,300,000 ton/yr	Maximum Operating Schedule: 8,760 hours/year				
Fuel Usage Data (fill out all applical	ole fields)					
Does this emission unit combust fuel	?YesX_ No	If yes, is it?				
		Indirect Fired	Direct Fired			
Maximum design heat input and/or maximum horsepower rating: Type and Btu/hr rating of burners:						
List the primary fuel type(s) and if applicable, the secondary fuel type(s). For each fuel type listed, provide the maximum hourly and annual fuel usage for each.						
Describe each fuel expected to be used during the term of the permit.						
Fuel Type	Max. Sulfur Content	Max. Ash Content	BTU Value			

Emissions Data			
Criteria Pollutants	Potential Emissions		
	РРН	TPY	
Carbon Monoxide (CO)			
Nitrogen Oxides (NO _X)			
Lead (Pb)			
Particulate Matter (PM _{2.5})			
Particulate Matter (PM ₁₀)	1.13	4.04	
Total Particulate Matter (TSP)	2.4	8.6	
Sulfur Dioxide (SO ₂)			
Volatile Organic Compounds (VOC)			
Hazardous Air Pollutants	Potentia	l Emissions	
	РРН	TPY	
Regulated Pollutants other than	Potentia	l Emissions	
Criteria and HAP	РРН	TPY	
List the method(s) used to calculate versions of software used, source and		es of any stack tests conducted,	
Particulate matter emissions are ca 10C) Calculation Spreadsheet.	alculated based on emission factors	s found in the General Permit (G-	

Applicable Requirements					
List all applicable require underlying rule/regulatio permit condition numbers calculated based on the ty this information should a	n citation and/ alone are not t ype of source a	or <u>construc</u> <i>he underlyii</i> nd design ca	tion permit with the	e condition nur ements). If an	nber. (<i>Note: Title V</i> emission limit is
In addition to the facility- apply:	wide requiren	nents set fo	rth in the Applicatio	on Form, the fo	ollowing requirements
The following transfer ra maintained, and operate					ontrol shall be installed,
	Equipment	Throu (lb/hr)	ughput Limit (TPY)	Control Equipment	
	N/A	(10/111)	(IPI)	Lquipinent	
[R13-2104D, Paragraph	n A.11				
Compliance with all annument twelve month rolling total shipped at any given time. Paragraph A.2]	ual throughput I shall mean th	ne sum of t	ne amount of mate	rial received, p	processed, and/or
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For all applicable require be used to demonstrate cor citation. (Note: Each compliance. If there is no	ompliance. If t requirement li	the method i sted above i	is based on a permi nust have an associ	t or rule, includated method of	de the condition number f demonstrating
In addition to the facility-apply:	wide requiren	nents set fo	rth in the Applicatio	on Form, the fo	ollowing requirements
To demonstrate complia SECTION A.1, the perm format appended hereto	ittee shall mai	ntain daily t	hroughput records	using the sam	ple recordkeeping

format appended hereto as Attachment A, B, and C. These records shall be maintained onsite for a period of not less than five (5) years, and certified records shall be made available to the Director or a duly authorized representative of the Director upon request. [R13-2104D, Paragraph B.4]

Are you in compliance with all applicable requirements for this emission unit? _X_Yes ___No

ATTACHMENT E - Emission Unit Form						
Emission Unit Description						
Emission unit ID number: 32S	Emission unit name: Raw Coal Stockpile (OS-1)	List any control devices associate with this emission unit:				
		Moisture Content				
Provide a description of the emission Raw Coal Stockpile – 20,000 ton c 100,000 square	apacity	esign parameters, etc	.):			
Manufacturer: NA	Model number:	Serial number:				
Construction date: 1982	Installation date: 1982	Modification date(s):				
Design Capacity (examples: furnace 20,000 ton capacity/100,000 squar						
Maximum Hourly Throughput: 700 tons	Maximum Annual Throughput: 4,300,000 tons	Maximum Operating Schedule: 8,760 hours/year				
Fuel Usage Data (fill out all applicate	ole fields)					
Does this emission unit combust fuel?Yes _X_ No If yes, is it?						
		Indirect Fired	Direct Fired			
Maximum design heat input and/or maximum horsepower rating: Type and Btu/hr rating of burners:						
List the primary fuel type(s) and if applicable, the secondary fuel type(s). For each fuel type listed, provide the maximum hourly and annual fuel usage for each.						
Describe each fuel expected to be used during the term of the permit.						
Fuel Type	Max. Sulfur Content	Max. Ash Content	BTU Value			

Emissions Data		
Criteria Pollutants	Potentia	l Emissions
	РРН	TPY
Carbon Monoxide (CO)		
Nitrogen Oxides (NO _X)		
Lead (Pb)		
Particulate Matter (PM _{2.5})		
Particulate Matter (PM ₁₀)	0.331	1.449
Total Particulate Matter (TSP)	0.704	3.082
Sulfur Dioxide (SO ₂)		
Volatile Organic Compounds (VOC)		
Hazardous Air Pollutants	Potentia	l Emissions
	PPH	TPY
Regulated Pollutants other than	Potentia	l Emissions
Criteria and HAP	РРН	TPY

Applicable Requirements						
List all applicable requirements for this emission unit. For each applicable requirement, include the underlying rule/regulation citation and/or construction permit with the condition number. (Note: Title V permit condition numbers alone are not the underlying applicable requirements). If an emission limit is calculated based on the type of source and design capacity or if a standard is based on a design parameter, this information should also be included. In addition to the facility-wide requirements set forth in the Application Form, the following requirements						
apply:						
The following transfer ramaintained, and operate					ontrol shall be installed,	
	Equipment		ghput Limit	Control		
	N/A	(lb/hr)	(TPY)	Equipment		
[R13-2104D, Paragraph	"	l.			I	
Compliance with all annual throughput limits shall be determined using a twelve month rolling total. A twelve month rolling total shall mean the sum of the amount of material received, processed, and/or shipped at any given time during the previous twelve (12) consecutive calendar months. [R13-2104D, Paragraph A.2]						
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For all applicable requirements listed above, provide monitoring/testing/recordkeeping/reporting which shall be used to demonstrate compliance. If the method is based on a permit or rule, include the condition number or citation. (Note: Each requirement listed above must have an associated method of demonstrating compliance. If there is not already a required method in place, then a method must be proposed.)						
In addition to the facility-apply:	wide requirem	ents set for	th in the Applica	ation Form, the fo	ollowing requirements	
To demonstrate complia SECTION A.1, the permit format appended hereto period of not less than five authorized representative	ittee shall mair as Attachmen ve (5) years, a	ntain daily that It A, B, and Ind certified	hroughput record C. These record records shall be	ds using the san ds shall be main e made available	nple recordkeeping tained onsite for a to the Director or a duly	

Are you in compliance with all applicable requirements for this emission unit? _X_Yes ____No

ATTACHMENT E - Emission Unit Form						
Emission Unit Description						
Emission unit ID number: 34S	Emission unit name: Raw Coal Stockpile (OS-2)	List any control devices associate with this emission unit:				
	Traw Coar Gloonpile (CC 2)	Moisture Content				
Provide a description of the emission unit (type, method of operation, design parameters, etc.): Raw Coal Stockpile – 30,000 ton capacity 100,000 square feet						
Manufacturer: NA	Model number:	Serial number:				
Construction date: 1996	Installation date: 1996	Modification date(s):				
Design Capacity (examples: furnace 30,000 ton capacity/100,000 square						
Maximum Hourly Throughput: 700 tons	Maximum Annual Throughput: 3,010,000 tons	Maximum Operating Schedule: 8,760 hours/year				
Fuel Usage Data (fill out all applical	ole fields)					
Does this emission unit combust fuel	?Yes _X_ No	If yes, is it?				
		Indirect Fired	Direct Fired			
Maximum design heat input and/or maximum horsepower rating: Type and Btu/hr rating of burners:						
List the primary fuel type(s) and if applicable, the secondary fuel type(s). For each fuel type listed, provide the maximum hourly and annual fuel usage for each.						
Describe each fuel expected to be us	ed during the term of the permit					
Fuel Type	Max. Sulfur Content	Max. Ash Content	BTU Value			
Tuel Type	Wax. Suitui Content	Wax. Asii Content	DTC value			

Emissions Data		
Criteria Pollutants	Potential Emissions	
	PPH	TPY
Carbon Monoxide (CO)		
Nitrogen Oxides (NO _X)		
Lead (Pb)		
Particulate Matter (PM _{2.5})		
Particulate Matter (PM ₁₀)	1.924	8.428
Total Particulate Matter (TSP)	4.094	17.932
Sulfur Dioxide (SO ₂)		
Volatile Organic Compounds (VOC)		
Hazardous Air Pollutants	Potentia	l Emissions
	PPH	TPY
Regulated Pollutants other than	Potentia	l Emissions
Criteria and HAP	PPH	TPY

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In addition to the facility-wide requirements set forth in the Application Form, the following requirements apply:

The following transfer rates shall not be exceeded, and the following methods of control shall be installed, maintained, and operated so as to minimize particulate matter (PM) emissions:

Equipment	Throu	ughput Limit	Control	
Equipment	(lb/hr)	(TPY)	Equipment	
N/A				

[R13-2104D, Paragraph A.1]

Compliance with all annual throughput limits shall be determined using a twelve month rolling total. A twelve month rolling total shall mean the sum of the amount of material received, processed, and/or shipped at any given time during the previous twelve (12) consecutive calendar months. [R13-2104D, Paragraph A.2]

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For all applicable requirements listed above, provide monitoring/testing/recordkeeping/reporting which shall be used to demonstrate compliance. If the method is based on a permit or rule, include the condition number or citation. (Note: Each requirement listed above must have an associated method of demonstrating compliance. If there is not already a required method in place, then a method must be proposed.)

In addition to the facility-wide requirements set forth in the Application Form, the following requirements apply:

To demonstrate compliance with the operating limits set forth under SPECIFIC REQUIREMENTS, SECTION A.1, the permittee shall maintain daily throughput records using the sample recordkeeping format appended hereto as Attachment A, B, and C. These records shall be maintained onsite for a period of not less than five (5) years, and certified records shall be made available to the Director or a duly authorized representative of the Director upon request. **[R13-2104D, Paragraph B.4]**

Are you in compliance with all applicable requirements for this emission unit? _X_Yes ____No

ATTACHMENT E - Emission Unit Form						
Emission Unit Description						
Emission unit ID number: 35S	Emission unit name: Refuse Stockpile (OS-3)	List any control devices associate with this emission unit:				
		Moisture Content				
Provide a description of the emission unit (type, method of operation, design parameters, etc.): Raw Coal Stockpile – 400 ton capacity 200 square feet						
Manufacturer: NA	Model number:	Serial number:				
Construction date: 1968	Installation date: 1968	Modification date(s):			
Design Capacity (examples: furnace 400 ton capacity/200 square feet	s - tons/hr, tanks - gallons):					
Maximum Hourly Throughput: 500 tons	Maximum Annual Throughput: 100,000 tons	Maximum Operating Schedule: 8,760 hours/year				
Fuel Usage Data (fill out all applicat	ole fields)					
Does this emission unit combust fuel?Yes _X_ No If yes, is it?						
		Indirect Fired	Direct Fired			
Maximum design heat input and/or	maximum horsepower rating:	Type and Btu/hr ra	ting of burners:			
List the primary fuel type(s) and if applicable, the secondary fuel type(s). For each fuel type listed, provide the maximum hourly and annual fuel usage for each.						
Describe each fuel expected to be used during the term of the permit.						
Fuel Type	Max. Sulfur Content	Max. Ash Content	BTU Value			

Emissions Data		
Criteria Pollutants	Potential Emissions	
	РРН	TPY
Carbon Monoxide (CO)		
Nitrogen Oxides (NO _X)		
Lead (Pb)		
Particulate Matter (PM _{2.5})		
Particulate Matter (PM ₁₀)	0.001	0.004
Total Particulate Matter (TSP)	0.002	0.008
Sulfur Dioxide (SO ₂)		
Volatile Organic Compounds (VOC)		
Hazardous Air Pollutants	Potential Emissions	
	PPH	TPY
Regulated Pollutants other than	Potential Emissions	
Criteria and HAP	PPH	TPY

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In addition to the facility-wide requirements set forth in the Application Form, the following requirements apply:

The following transfer rates shall not be exceeded, and the following methods of control shall be installed, maintained, and operated so as to minimize particulate matter (PM) emissions:

Equipment	Throu	ughput Limit	Control
Equipment	(lb/hr)	(TPY)	Equipment
OS-3	500	0.1	MC

[R13-2104D, Paragraph A.1]

Compliance with all annual throughput limits shall be determined using a twelve month rolling total. A twelve month rolling total shall mean the sum of the amount of material received, processed, and/or shipped at any given time during the previous twelve (12) consecutive calendar months. [R13-2104D, Paragraph A.2]

X Permit Shield

For all applicable requirements listed above, provide monitoring/testing/recordkeeping/reporting which shall be used to demonstrate compliance. If the method is based on a permit or rule, include the condition number or citation. (Note: Each requirement listed above must have an associated method of demonstrating compliance. If there is not already a required method in place, then a method must be proposed.)

In addition to the facility-wide requirements set forth in the Application Form, the following requirements apply:

To demonstrate compliance with the operating limits set forth under SPECIFIC REQUIREMENTS, SECTION A.1, the permittee shall maintain daily throughput records using the sample recordkeeping format appended hereto as Attachment A, B, and C. These records shall be maintained onsite for a period of not less than five (5) years, and certified records shall be made available to the Director or a duly authorized representative of the Director upon request. **[R13-2104D, Paragraph B.4]**

Are you in compliance with all applicable requirements for this emission unit? X Yes No

ATTACHMENT E - Emission Unit Form				
Emission Unit Description				
Emission unit ID number: 33S	Emission unit name: Lime Stockpile (OS-4)	List any control de with this emission u		
		Moisture Content		
Provide a description of the emission unit (type, method of operation, design parameters, etc.): Raw Coal Stockpile – 50 ton capacity 500 square feet				
Manufacturer: NA	Model number:	Serial number:		
Construction date: 1999	Installation date: 1999	Modification date(s	s):	
Design Capacity (examples: furnaces - tons/hr, tanks - gallons): 50 ton capacity/500 square feet				
Maximum Hourly Throughput: 25 tons	Maximum Annual Throughput: 219,000 tons	Maximum Operating Schedule: 8,760 hours/year		
Fuel Usage Data (fill out all applicat	ole fields)			
Does this emission unit combust fuel	?Yes _X_ No	If yes, is it?		
		Indirect Fired	Direct Fired	
Maximum design heat input and/or maximum horsepower rating: Type and Btu/hr rating of burners:				
List the primary fuel type(s) and if applicable, the secondary fuel type(s). For each fuel type listed, provide the maximum hourly and annual fuel usage for each.				
Describe each fuel expected to be use	ed during the term of the permit.	T	T	
Fuel Type	Max. Sulfur Content	Max. Ash Content	BTU Value	

Emissions Data		
Criteria Pollutants	Potential	l Emissions
	PPH	TPY
Carbon Monoxide (CO)		
Nitrogen Oxides (NO _X)		
Lead (Pb)		
Particulate Matter (PM _{2.5})		
Particulate Matter (PM ₁₀)	0.001	0.005
Total Particulate Matter (TSP)	0.002	0.011
Sulfur Dioxide (SO ₂)		
Volatile Organic Compounds (VOC)		
Hazardous Air Pollutants	Potential Emissions	
	РРН	TPY
Regulated Pollutants other than	Potential	l Emissions
Criteria and HAP	PPH	TPY

Applicable Requirements

In addition to the facility-wide requirements set forth in the Application Form, the following requirements apply:

The following transfer rates shall not be exceeded, and the following methods of control shall be installed, maintained, and operated so as to minimize particulate matter (PM) emissions:

Equipment	Throu	ughput Limit	Control
Equipment	(lb/hr)	(TPY)	Equipment
OS-4	25	219,000	MC

[R13-2104D, Paragraph A.1]

Compliance with all annual throughput limits shall be determined using a twelve month rolling total. A twelve month rolling total shall mean the sum of the amount of material received, processed, and/or shipped at any given time during the previous twelve (12) consecutive calendar months. [R13-2104D, Paragraph A.2]

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For all applicable requirements listed above, provide monitoring/testing/recordkeeping/reporting which shall be used to demonstrate compliance. If the method is based on a permit or rule, include the condition number or citation. (Note: Each requirement listed above must have an associated method of demonstrating compliance. If there is not already a required method in place, then a method must be proposed.)

In addition to the facility-wide requirements set forth in the Application Form, the following requirements apply:

To demonstrate compliance with the operating limits set forth under SPECIFIC REQUIREMENTS, SECTION A.1, the permittee shall maintain daily throughput records using the sample recordkeeping format appended hereto as Attachment A, B, and C. These records shall be maintained onsite for a period of not less than five (5) years, and certified records shall be made available to the Director or a duly authorized representative of the Director upon request. **[R13-2104D, Paragraph B.4]**

Are you in compliance with all applicable requirements for this emission unit? X Yes No

ATTACHMENT E - Emission Unit Form				
Emission Unit Description				
Emission unit ID number:	Emission unit name: Refuse Stockpile (OS-5)	List any control de with this emission u		
		Moisture Content		
Provide a description of the emission unit (type, method of operation, design parameters, etc.): Raw Coal Stockpile – 500 ton capacity 2,544 square feet				
Manufacturer: NA	Model number:	Serial number:		
Construction date: 2004	Installation date: 2004	Modification date(s	s):	
Design Capacity (examples: furnaces - tons/hr, tanks - gallons): 500 ton capacity/2,544 square feet				
Maximum Hourly Throughput: 500 tons	Maximum Annual Throughput: 4,300,000 tons	Maximum Operation 8,760 hours/year	ng Schedule:	
Fuel Usage Data (fill out all applical	ole fields)			
Does this emission unit combust fuel	!?Yes _X_ No	If yes, is it?		
		Indirect Fired	Direct Fired	
Maximum design heat input and/or maximum horsepower rating: Type and Btu/hr rating of burners:				
List the primary fuel type(s) and if applicable, the secondary fuel type(s). For each fuel type listed, provide the maximum hourly and annual fuel usage for each.				
Describe each fuel expected to be us	ed during the term of the permit			
Fuel Type	Max. Sulfur Content	Max. Ash Content	BTU Value	
AL VITA				

Emissions Data		
Criteria Pollutants	Potential Emissions	
	PPH	TPY
Carbon Monoxide (CO)		
Nitrogen Oxides (NO _X)		
Lead (Pb)		
Particulate Matter (PM _{2.5})		
Particulate Matter (PM ₁₀)	0.011	0.047
Total Particulate Matter (TSP)	0.023	0.100
Sulfur Dioxide (SO ₂)		
Volatile Organic Compounds (VOC)		
Hazardous Air Pollutants	Potential Emissions	
	PPH	TPY
Regulated Pollutants other than	Potentia	ll Emissions
Criteria and HAP	PPH	TPY

Applicable Requirements	Applicable	Requirements
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In addition to the facility-wide requirements set forth in the Application Form, the following requirements apply:

The following transfer rates shall not be exceeded, and the following methods of control shall be installed, maintained, and operated so as to minimize particulate matter (PM) emissions:

Equipment	Throughput Limit		Control
Equipment	(lb/hr)	(TPY)	Equipment
OS-5	500	4,300,000	MC

[R13-2104D, Paragraph A.1]

Compliance with all annual throughput limits shall be determined using a twelve month rolling total. A twelve month rolling total shall mean the sum of the amount of material received, processed, and/or shipped at any given time during the previous twelve (12) consecutive calendar months. [R13-2104D, Paragraph A.2]

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For all applicable requirements listed above, provide monitoring/testing/recordkeeping/reporting which shall be used to demonstrate compliance. If the method is based on a permit or rule, include the condition number or citation. (Note: Each requirement listed above must have an associated method of demonstrating compliance. If there is not already a required method in place, then a method must be proposed.)

In addition to the facility-wide requirements set forth in the Application Form, the following requirements apply:

To demonstrate compliance with the operating limits set forth under SPECIFIC REQUIREMENTS, SECTION A.1, the permittee shall maintain daily throughput records using the sample recordkeeping format appended hereto as Attachment A, B, and C. These records shall be maintained onsite for a period of not less than five (5) years, and certified records shall be made available to the Director or a duly authorized representative of the Director upon request. **[R13-2104D, Paragraph B.4]**

Are you in compliance with all applicable requirements for this emission unit? _X_Yes ____No

ATTACHMENT E - Emission Unit Form					
Emission Unit Description					
Emission unit ID number:	Emission unit name:	List any control dev			
B1	Train Loadout Bin	with this emission u	ınıt:		
	Full Enclosure				
Provide a description of the emission	n unit (type, method of operation, do	esign parameters, etc.):		
Manufacturer: Unknown	Model number: NA	Serial number: NA			
Construction date: 1997	Installation date: 1997	Modification date(s):		
Design Capacity (examples: furnace 450 ton	s - tons/hr, tanks - gallons):				
Maximum Hourly Throughput: 700 tons	Maximum Annual Throughput: 3,010,000 tons	Maximum Operation 8,760 hours/year	ng Schedule:		
Fuel Usage Data (fill out all applicat	ole fields)				
Does this emission unit combust fuel	?Yes _X_ No	If yes, is it?			
		Indirect Fired	Direct Fired		
Maximum design heat input and/or maximum horsepower rating: Type and Btu/hr rating of burners:					
List the primary fuel type(s) and if applicable, the secondary fuel type(s). For each fuel type listed, provide the maximum hourly and annual fuel usage for each.					
Describe each fuel expected to be use	ed during the term of the permit.				
Fuel Type	Max. Sulfur Content	Max. Ash Content	BTU Value		

Emissions Data Included with Cor	veyors and Transfer Points	
Criteria Pollutants	Potential Emissions	
	РРН	TPY
Carbon Monoxide (CO)		
Nitrogen Oxides (NO _X)		
Lead (Pb)		
Particulate Matter (PM _{2.5})		
Particulate Matter (PM ₁₀)		
Total Particulate Matter (TSP)		
Sulfur Dioxide (SO ₂)		
Volatile Organic Compounds (VOC)		
Hazardous Air Pollutants	Potentia	ıl Emissions
	РРН	TPY
Regulated Pollutants other than	Potential Emissions	
Criteria and HAP	PPH	TPY
List the method(s) used to calculate versions of software used, source and		es of any stack tests conducted,

Applicable	Requirements
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In addition to the facility-wide requirements set forth in the Application Form, the following requirements apply:

The following transfer rates shall not be exceeded, and the following methods of control shall be installed, maintained, and operated so as to minimize particulate matter (PM) emissions:

Equipment	Throughput Limit		Control
Equipment	(lb/hr)	(TPY)	Equipment
N/A			

[R13-2104D, Paragraph A.1]

Compliance with all annual throughput limits shall be determined using a twelve month rolling total. A twelve month rolling total shall mean the sum of the amount of material received, processed, and/or shipped at any given time during the previous twelve (12) consecutive calendar months. [R13-2104D, Paragraph A.2]

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For all applicable requirements listed above, provide monitoring/testing/recordkeeping/reporting which shall be used to demonstrate compliance. If the method is based on a permit or rule, include the condition number or citation. (Note: Each requirement listed above must have an associated method of demonstrating compliance. If there is not already a required method in place, then a method must be proposed.)

In addition to the facility-wide requirements set forth in the Application Form, the following requirements apply:

To demonstrate compliance with the operating limits set forth under SPECIFIC REQUIREMENTS, SECTION A.1, the permittee shall maintain daily throughput records using the sample recordkeeping format appended hereto as Attachment A, B, and C. These records shall be maintained onsite for a period of not less than five (5) years, and certified records shall be made available to the Director or a duly authorized representative of the Director upon request. [R13-2104D, Paragraph B.4]

Are you in compliance with all applicable requirements for this emission unit? _X_Yes ____No

ATTACHMENT E - Emission Unit Form				
Emission Unit Description				
Emission unit ID number:	Emission unit name: Refuse Bin	List any control dewith this emission u		
	TKOTGOO DIII	Full Enclosure		
Provide a description of the emission	n unit (type, method of operation, de	esign parameters, etc	.):	
Manufacturer: Unknown	Model number: NA	Serial number: NA		
Construction date: 1997	Installation date: 1997	Modification date(s	·):	
Design Capacity (examples: furnace 200 ton	s - tons/hr, tanks - gallons):			
Maximum Hourly Throughput: 500 tons	Maximum Annual Throughput: 1,850,000 tons	Maximum Operation 8,760 hours/year	ng Schedule:	
Fuel Usage Data (fill out all applicat	ole fields)			
Does this emission unit combust fuel?Yes _X_ No If yes, is it?				
		Indirect Fired	Direct Fired	
Maximum design heat input and/or maximum horsepower rating:		Type and Btu/hr ra	ting of burners:	
List the primary fuel type(s) and if applicable, the secondary fuel type(s). For each fuel type listed, provide the maximum hourly and annual fuel usage for each.				
Describe each fuel expected to be used during the term of the permit.				
Fuel Type	Max. Sulfur Content	Max. Ash Content	BTU Value	

Emissions Data Included with Conveyors and Transfer Points			
Criteria Pollutants	Potential Emissions		
	РРН	TPY	
Carbon Monoxide (CO)			
Nitrogen Oxides (NO _X)			
Lead (Pb)			
Particulate Matter (PM _{2.5})			
Particulate Matter (PM ₁₀)			
Total Particulate Matter (TSP)			
Sulfur Dioxide (SO ₂)			
Volatile Organic Compounds (VOC)			
Hazardous Air Pollutants	Potentia	l Emissions	
	РРН	TPY	
Regulated Pollutants other than	Potentia	l Emissions	
Criteria and HAP	PPH	TPY	
List the method(s) used to calculate versions of software used, source and		es of any stack tests conducted,	

Applicable Requirements
List all applicable requirements for this emission unit. For each applicable requirement, include the
underlying rule/regulation citation and/or construction permit with the condition number. (Note: Title V
permit condition numbers alone are not the underlying applicable requirements). If an emission limit is
calculated based on the type of source and design capacity or if a standard is based on a design parameter,
this information should also be included.

In addition to the facility-wide requirements set forth in the Application Form, the following requirements apply:

The following transfer rates shall not be exceeded, and the following methods of control shall be installed, maintained, and operated so as to minimize particulate matter (PM) emissions:

Equipment	Throughput Limit (Ib/hr) (TPY)		Control	
Equipment			Equipment	
N/A				

[R13-2104D, Paragraph A.1]

Compliance with all annual throughput limits shall be determined using a twelve month rolling total. A twelve month rolling total shall mean the sum of the amount of material received, processed, and/or shipped at any given time during the previous twelve (12) consecutive calendar months. [R13-2104D, Paragraph A.2]

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For all applicable requirements listed above, provide monitoring/testing/recordkeeping/reporting which shall be used to demonstrate compliance. If the method is based on a permit or rule, include the condition number or citation. (Note: Each requirement listed above must have an associated method of demonstrating compliance. If there is not already a required method in place, then a method must be proposed.)

In addition to the facility-wide requirements set forth in the Application Form, the following requirements apply:

To demonstrate compliance with the operating limits set forth under SPECIFIC REQUIREMENTS, SECTION A.1, the permittee shall maintain daily throughput records using the sample recordkeeping format appended hereto as Attachment A, B, and C. These records shall be maintained onsite for a period of not less than five (5) years, and certified records shall be made available to the Director or a duly authorized representative of the Director upon request. **[R13-2104D, Paragraph B.4]**

Are you in compliance with all applicable req	quirements for this emission unit? X	_YesNo
If no complete the Schedule of Compliance Fo	orm as ATTACHMENT F	

ATTACHMENT E - Emission Unit Form				
Emission Unit Description				
Emission unit ID number:	Emission unit name: Truck Dump Hopper	List any control dewith this emission u		
		Partial Enclosure		
Provide a description of the emission	n unit (type, method of operation, do	esign parameters, etc	.):	
Manufacturer: Unknown	Model number: NA	Serial number: NA		
Construction date: 1976	Installation date: 1976	Modification date(s	;):	
Design Capacity (examples: furnace 50 ton	s - tons/hr, tanks - gallons):			
Maximum Hourly Throughput: 800 tons	Maximum Annual Throughput: 4,300,000 tons	Maximum Operation 8,760 hours/year	ng Schedule:	
Fuel Usage Data (fill out all applicat	ole fields)			
Does this emission unit combust fuel?Yes _X_ No If yes, is it?				
		Indirect Fired	Direct Fired	
Maximum design heat input and/or maximum horsepower rating:		Type and Btu/hr ra	ting of burners:	
List the primary fuel type(s) and if applicable, the secondary fuel type(s). For each fuel type listed, provide the maximum hourly and annual fuel usage for each.				
Describe each fuel expected to be used during the term of the permit.				
Fuel Type	Max. Sulfur Content	Max. Ash Content	BTU Value	

Emissions Data Included with Cor	veyors and Transfer Points	
Criteria Pollutants	Potential Emissions	
	РРН	TPY
Carbon Monoxide (CO)		
Nitrogen Oxides (NO _X)		
Lead (Pb)		
Particulate Matter (PM _{2.5})		
Particulate Matter (PM ₁₀)		
Total Particulate Matter (TSP)		
Sulfur Dioxide (SO ₂)		
Volatile Organic Compounds (VOC)		
Hazardous Air Pollutants	Potentia	al Emissions
	РРН	TPY
Regulated Pollutants other than	Potentia	al Emissions
Criteria and HAP	РРН	TPY
List the method(s) used to calculate versions of software used, source and		es of any stack tests conducted,

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In addition to the facility-wide requirements set forth in the Application Form, the following requirements apply:

The following transfer rates shall not be exceeded, and the following methods of control shall be installed, maintained, and operated so as to minimize particulate matter (PM) emissions:

Equipment	Throu	Control	
Equipment	(lb/hr)	(TPY)	Equipment
B-3	500	4,300,000	PE

[R13-2104D, Paragraph A.1]

Compliance with all annual throughput limits shall be determined using a twelve month rolling total. A twelve month rolling total shall mean the sum of the amount of material received, processed, and/or shipped at any given time during the previous twelve (12) consecutive calendar months. [R13-2104D, Paragraph A.2]

X	Permit Shield

For all applicable requirements listed above, provide monitoring/testing/recordkeeping/reporting which shall be used to demonstrate compliance. If the method is based on a permit or rule, include the condition number or citation. (Note: Each requirement listed above must have an associated method of demonstrating compliance. If there is not already a required method in place, then a method must be proposed.)

In addition to the facility-wide requirements set forth in the Application Form, the following requirements apply:

To demonstrate compliance with the operating limits set forth under SPECIFIC REQUIREMENTS, SECTION A.1, the permittee shall maintain daily throughput records using the sample recordkeeping format appended hereto as Attachment A, B, and C. These records shall be maintained onsite for a period of not less than five (5) years, and certified records shall be made available to the Director or a duly authorized representative of the Director upon request. [R13-2104D, Paragraph B.4]

Are you in compliance with all applicable requirements for this emission unit? _X_Yes	No
If no, complete the Schedule of Compliance Form as ATTACHMENT F .	

ATTACHMENT E - Emission Unit Form					
Emission Unit Description					
Emission unit ID number:	Emission unit name: Truck Dump Hopper	List any control devices associated with this emission unit:			
	The state of the s	Partial Enclosure			
Provide a description of the emission	n unit (type, method of operation, do	esign parameters, etc	.):		
Manufacturer: Unknown	Model number: NA	Serial number: NA			
Construction date: 1976	Installation date: 1976	Modification date(s	;):		
Design Capacity (examples: furnace 50 ton	s - tons/hr, tanks - gallons):				
Maximum Hourly Throughput: 800 tons	Maximum Annual Throughput: 4,300,000 tons	Maximum Operation 8,760 hours/year	ng Schedule:		
Fuel Usage Data (fill out all applicat	ole fields)				
Does this emission unit combust fuel	?Yes _X_ No	If yes, is it?			
		Indirect Fired	Direct Fired		
Maximum design heat input and/or	maximum horsepower rating:	Type and Btu/hr ra	ting of burners:		
List the primary fuel type(s) and if a the maximum hourly and annual fue). For each fuel type	listed, provide		
Describe each fuel expected to be us	ed during the term of the permit.				
Fuel Type	Max. Sulfur Content	Max. Ash Content	BTU Value		

Emissions Data Included with Cor	nveyors and Transfer Points				
Criteria Pollutants	Potential Emissions				
	PPH	TPY			
Carbon Monoxide (CO)					
Nitrogen Oxides (NO _X)					
Lead (Pb)					
Particulate Matter (PM _{2.5})					
Particulate Matter (PM ₁₀)					
Total Particulate Matter (TSP)					
Sulfur Dioxide (SO ₂)					
Volatile Organic Compounds (VOC)					
Hazardous Air Pollutants	Hazardous Air Pollutants Potential Emissions				
	PPH	TPY			
Regulated Pollutants other than	Potential Emissions				
Criteria and HAP	РРН	TPY			
List the method(s) used to calculate a versions of software used, source and	the potential emissions (include date d dates of emission factors, etc.).	es of any stack tests conducted,			

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In addition to the facility-wide requirements set forth in the Application Form, the following requirements apply:

The following transfer rates shall not be exceeded, and the following methods of control shall be installed, maintained, and operated so as to minimize particulate matter (PM) emissions:

Equipment	Throu	Control	
Equipment	(lb/hr)	(TPY)	Equipment
B-4	500	4,300,000	PE

[R13-2104D, Paragraph A.1]

Compliance with all annual throughput limits shall be determined using a twelve month rolling total. A twelve month rolling total shall mean the sum of the amount of material received, processed, and/or shipped at any given time during the previous twelve (12) consecutive calendar months. [R13-2104D, Paragraph A.2]

X	Permit Shield			

For all applicable requirements listed above, provide monitoring/testing/recordkeeping/reporting which shall be used to demonstrate compliance. If the method is based on a permit or rule, include the condition number or citation. (Note: Each requirement listed above must have an associated method of demonstrating compliance. If there is not already a required method in place, then a method must be proposed.)

In addition to the facility-wide requirements set forth in the Application Form, the following requirements apply:

To demonstrate compliance with the operating limits set forth under SPECIFIC REQUIREMENTS, SECTION A.1, the permittee shall maintain daily throughput records using the sample recordkeeping format appended hereto as Attachment A, B, and C. These records shall be maintained onsite for a period of not less than five (5) years, and certified records shall be made available to the Director or a duly authorized representative of the Director upon request. [R13-2104D, Paragraph B.4]

Are you in compliance with all applicable requirements for this emission unit? _X_Yes	No
If no, complete the Schedule of Compliance Form as ATTACHMENT F .	

ATT	ACHMENT E - Emission Uni	t Form	
Emission Unit Description			
Emission unit ID number:	Emission unit name: Refuse Bin	List any control dewith this emission u	
		Full Enclosure	
Provide a description of the emission	n unit (type, method of operation, do	esign parameters, etc	.):
Manufacturer: Unknown	Model number: NA	Serial number: NA	
Construction date: 1997	Installation date: 1997	Modification date(s	;):
Design Capacity (examples: furnace 200 ton	s - tons/hr, tanks - gallons):		
Maximum Hourly Throughput: 500 tons	Maximum Annual Throughput: 1,850,000 tons	Maximum Operation 8,760 hours/year	ng Schedule:
Fuel Usage Data (fill out all applicat	ole fields)		
Does this emission unit combust fuel	?Yes _X_ No	If yes, is it?	
		Indirect Fired	Direct Fired
Maximum design heat input and/or	maximum horsepower rating:	Type and Btu/hr ra	ting of burners:
List the primary fuel type(s) and if a the maximum hourly and annual fue		e). For each fuel type	listed, provide
Describe each fuel expected to be use	ed during the term of the permit.		
Fuel Type	Max. Sulfur Content	Max. Ash Content	BTU Value

Emissions Data Included with Con	nveyors and Transfer Points		
Criteria Pollutants	Potentia	l Emissions	
	РРН	TPY	
Carbon Monoxide (CO)			
Nitrogen Oxides (NO _X)			
Lead (Pb)			
Particulate Matter (PM _{2.5})			
Particulate Matter (PM ₁₀)			
Total Particulate Matter (TSP)			
Sulfur Dioxide (SO ₂)			
Volatile Organic Compounds (VOC)			
Hazardous Air Pollutants	Potentia	l Emissions	
	PPH	TPY	
Regulated Pollutants other than	Potential Emissions		
Criteria and HAP	PPH	TPY	
List the method(s) used to calculate versions of software used, source and		es of any stack tests conducted,	

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In addition to the facility-wide requirements set forth in the Application Form, the following requirements apply:

The following transfer rates shall not be exceeded, and the following methods of control shall be installed, maintained, and operated so as to minimize particulate matter (PM) emissions:

Equipment	Throughput Limit			
Equipment	(lb/hr)	(TPY)	Equipment	
B-5	500	1,850,000	FE	

[R13-2104D, Paragraph A.1]

Compliance with all annual throughput limits shall be determined using a twelve month rolling total. A twelve month rolling total shall mean the sum of the amount of material received, processed, and/or shipped at any given time during the previous twelve (12) consecutive calendar months. [R13-2104D, Paragraph A.2]

X	Permit Shield			

For all applicable requirements listed above, provide monitoring/testing/recordkeeping/reporting which shall be used to demonstrate compliance. If the method is based on a permit or rule, include the condition number or citation. (Note: Each requirement listed above must have an associated method of demonstrating compliance. If there is not already a required method in place, then a method must be proposed.)

In addition to the facility-wide requirements set forth in the Application Form, the following requirements apply:

To demonstrate compliance with the operating limits set forth under SPECIFIC REQUIREMENTS, SECTION A.1, the permittee shall maintain daily throughput records using the sample recordkeeping format appended hereto as Attachment A, B, and C. These records shall be maintained onsite for a period of not less than five (5) years, and certified records shall be made available to the Director or a duly authorized representative of the Director upon request. [R13-2104D, Paragraph B.4]

Are you in compliance with all applicable requirements for this emission unit? _X_Yes	No
If no, complete the Schedule of Compliance Form as ATTACHMENT F .	

ATT	ACHMENT E - Emission Uni	t Form	
Emission Unit Description			
Emission unit ID number:	Emission unit name: Raw Coal Silo	List any control dewith this emission u	
	Train Soal Sile	Full Enclosure	
Provide a description of the emission	n unit (type, method of operation, do	esign parameters, etc	.):
Manufacturer: Unknown	Model number: NA	Serial number: NA	
Construction date: 1968	Installation date: 1968	Modification date(s	;):
Design Capacity (examples: furnace 5,000 ton	s - tons/hr, tanks - gallons):		
Maximum Hourly Throughput: 800 ton	Maximum Annual Throughput: 4,300,000 tons	Maximum Operation 8,760 hours/year	ng Schedule:
Fuel Usage Data (fill out all applicat	ole fields)		
Does this emission unit combust fuel	?Yes _X_ No	If yes, is it?	
		Indirect Fired	Direct Fired
Maximum design heat input and/or	maximum horsepower rating:	Type and Btu/hr ra	ting of burners:
List the primary fuel type(s) and if a the maximum hourly and annual fue). For each fuel type	listed, provide
Describe each fuel expected to be use	ed during the term of the permit.		
Fuel Type	Max. Sulfur Content	Max. Ash Content	BTU Value

Emissions Data Included with Con	nveyors and Transfer Points	
Criteria Pollutants	Potentia	al Emissions
	PPH	TPY
Carbon Monoxide (CO)		
Nitrogen Oxides (NO _X)		
Lead (Pb)		
Particulate Matter (PM _{2.5})		
Particulate Matter (PM ₁₀)		
Total Particulate Matter (TSP)		
Sulfur Dioxide (SO ₂)		
Volatile Organic Compounds (VOC)		
Hazardous Air Pollutants	Potentia	al Emissions
	РРН	TPY
Regulated Pollutants other than	Potential Emissions	
Criteria and HAP	РРН	TPY
List the method(s) used to calculate versions of software used, source and		es of any stack tests conducted,

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App	licable	Reauirem	ents

In addition to the facility-wide requirements set forth in the Application Form, the following requirements apply:

The following transfer rates shall not be exceeded, and the following methods of control shall be installed, maintained, and operated so as to minimize particulate matter (PM) emissions:

Equipment	Throu	Control	
Equipment	(lb/hr)	(TPY)	Equipment
N/A			

[R13-2104D, Paragraph A.1]

Compliance with all annual throughput limits shall be determined using a twelve month rolling total. A twelve month rolling total shall mean the sum of the amount of material received, processed, and/or shipped at any given time during the previous twelve (12) consecutive calendar months. [R13-2104D, Paragraph A.2]

X	Permit Shield			

For all applicable requirements listed above, provide monitoring/testing/recordkeeping/reporting which shall be used to demonstrate compliance. If the method is based on a permit or rule, include the condition number or citation. (Note: Each requirement listed above must have an associated method of demonstrating compliance. If there is not already a required method in place, then a method must be proposed.)

In addition to the facility-wide requirements set forth in the Application Form, the following requirements apply:

To demonstrate compliance with the operating limits set forth under SPECIFIC REQUIREMENTS, SECTION A.1, the permittee shall maintain daily throughput records using the sample recordkeeping format appended hereto as Attachment A, B, and C. These records shall be maintained onsite for a period of not less than five (5) years, and certified records shall be made available to the Director or a duly authorized representative of the Director upon request. [R13-2104D, Paragraph B.4]

Are you in compliance with all applicable requirements for this emission unit?	_X_Yes	No

If no, complete the **Schedule of Compliance Form** as **ATTACHMENT F**.

ATTACHMENT E - Emission Unit Form						
Emission Unit Description						
Emission unit ID number:	Emission unit name: Plant Refuse Bin	List any control devices associated with this emission unit:				
		Full Enclosure				
Provide a description of the emission	n unit (type, method of operation, do	esign parameters, etc	.):			
Manufacturer: Unknown	Model number: NA	Serial number: NA				
Construction date: 1997	Installation date: 1997	Modification date(s): NA				
Design Capacity (examples: furnace 175 ton	s - tons/hr, tanks - gallons):					
Maximum Hourly Throughput: 500 tons	Maximum Annual Throughput: 1,850,000 tons	Maximum Operating Schedule: 8,760 hours/year				
Fuel Usage Data (fill out all applicat	ole fields)					
Does this emission unit combust fuel	?Yes _X_ No	If yes, is it?				
		Indirect Fired	Direct Fired			
Maximum design heat input and/or	maximum horsepower rating:	Type and Btu/hr ra	ting of burners:			
List the primary fuel type(s) and if applicable, the secondary fuel type(s). For each fuel type listed, provide the maximum hourly and annual fuel usage for each.						
Describe each fuel expected to be used during the term of the permit.						
Fuel Type	Max. Sulfur Content	Max. Ash Content	BTU Value			

Emissions Data Included with Co	nveyors and Transfer Points			
Criteria Pollutants	Potential Emissions			
	РРН	TPY		
Carbon Monoxide (CO)				
Nitrogen Oxides (NO _X)				
Lead (Pb)				
Particulate Matter (PM _{2.5})				
Particulate Matter (PM ₁₀)				
Total Particulate Matter (TSP)				
Sulfur Dioxide (SO ₂)				
Volatile Organic Compounds (VOC)				
Hazardous Air Pollutants	Potential	Emissions		
	РРН	TPY		
Regulated Pollutants other than	Potential Emissions			
Criteria and HAP	РРН	TPY		
List the method(s) used to calculate versions of software used, source at	e the potential emissions (include dates and dates of emission factors, etc.).	s of any stack tests conducted,		

Applicable	Requirements
Ιμρικαυι	requirements

In addition to the facility-wide requirements set forth in the Application Form, the following requirements apply:

The following transfer rates shall not be exceeded, and the following methods of control shall be installed, maintained, and operated so as to minimize particulate matter (PM) emissions:

Equipment	Throu	Control	
Equipment	(lb/hr)	(TPY)	Equipment
N/A			

[R13-2104D, Paragraph A.1]

Compliance with all annual throughput limits shall be determined using a twelve month rolling total. A twelve month rolling total shall mean the sum of the amount of material received, processed, and/or shipped at any given time during the previous twelve (12) consecutive calendar months. [R13-2104D, Paragraph A.2]

X	Permit Shield			

For all applicable requirements listed above, provide monitoring/testing/recordkeeping/reporting which shall be used to demonstrate compliance. If the method is based on a permit or rule, include the condition number or citation. (Note: Each requirement listed above must have an associated method of demonstrating compliance. If there is not already a required method in place, then a method must be proposed.)

In addition to the facility-wide requirements set forth in the Application Form, the following requirements apply:

To demonstrate compliance with the operating limits set forth under SPECIFIC REQUIREMENTS, SECTION A.1, the permittee shall maintain daily throughput records using the sample recordkeeping format appended hereto as Attachment A, B, and C. These records shall be maintained onsite for a period of not less than five (5) years, and certified records shall be made available to the Director or a duly authorized representative of the Director upon request. [R13-2104D, Paragraph B.4]

Are you in compliance with all applicable requirements for this emission unit? _X_Yes	No
If no, complete the Schedule of Compliance Form as ATTACHMENT F .	

ATTACHMENT E - Emission Unit Form							
Emission Unit Description							
Emission unit ID number:	Emission unit name: Lime Bin	List any control dewith this emission u					
		Partial Enclosure					
Provide a description of the emission	n unit (type, method of operation, do	esign parameters, etc	.):				
Manufacturer: Unknown	Model number: NA	Serial number: NA					
Construction date: 1999	Installation date: 1999	Modification date(s): NA					
Design Capacity (examples: furnace 25 ton	s - tons/hr, tanks - gallons):						
Maximum Hourly Throughput: 25 ton	Maximum Annual Throughput: 219,000 tons	Maximum Operating Schedule: 8,760 hours/year					
Fuel Usage Data (fill out all applical	ple fields)						
Does this emission unit combust fuel	?Yes _X_ No	If yes, is it?					
		Indirect Fired	Direct Fired				
Maximum design heat input and/or	maximum horsepower rating:	Type and Btu/hr ra	ting of burners:				
List the primary fuel type(s) and if applicable, the secondary fuel type(s). For each fuel type listed, provide the maximum hourly and annual fuel usage for each.							
Describe each fuel expected to be us	Describe each fuel expected to be used during the term of the permit.						
Fuel Type	Max. Sulfur Content	Max. Ash Content	BTU Value				

Emissions Data Included with Cor	veyors and Transfer Points			
Criteria Pollutants	Potential Emissions			
	РРН	TPY		
Carbon Monoxide (CO)				
Nitrogen Oxides (NO _X)				
Lead (Pb)				
Particulate Matter (PM _{2.5})				
Particulate Matter (PM ₁₀)				
Total Particulate Matter (TSP)				
Sulfur Dioxide (SO ₂)				
Volatile Organic Compounds (VOC)				
Hazardous Air Pollutants	Potentia	l Emissions		
	РРН	TPY		
Regulated Pollutants other than	Potential Emissions			
Criteria and HAP	PPH	TPY		
List the method(s) used to calculate versions of software used, source and		es of any stack tests conducted,		

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In addition to the facility-wide requirements set forth in the Application Form, the following requirements apply:

The following transfer rates shall not be exceeded, and the following methods of control shall be installed, maintained, and operated so as to minimize particulate matter (PM) emissions:

Equipment	Throu	Control	
Equipment (lb/hr)		(TPY)	Equipment
B-8	25	219,000	PE

[R13-2104D, Paragraph A.1]

Compliance with all annual throughput limits shall be determined using a twelve month rolling total. A twelve month rolling total shall mean the sum of the amount of material received, processed, and/or shipped at any given time during the previous twelve (12) consecutive calendar months. [R13-2104D, Paragraph A.2]

X	Permit Shield		 	

For all applicable requirements listed above, provide monitoring/testing/recordkeeping/reporting which shall be used to demonstrate compliance. If the method is based on a permit or rule, include the condition number or citation. (Note: Each requirement listed above must have an associated method of demonstrating compliance. If there is not already a required method in place, then a method must be proposed.)

In addition to the facility-wide requirements set forth in the Application Form, the following requirements apply:

To demonstrate compliance with the operating limits set forth under SPECIFIC REQUIREMENTS, SECTION A.1, the permittee shall maintain daily throughput records using the sample recordkeeping format appended hereto as Attachment A, B, and C. These records shall be maintained onsite for a period of not less than five (5) years, and certified records shall be made available to the Director or a duly authorized representative of the Director upon request. [R13-2104D, Paragraph B.4]

Are you in compliance with all applicable requirements for this emission unit? X_Y	sNo
If no complete the Schedule of Compliance Form as ATTACHMENT F	

AT	TACHMENT E - Emission Uni	it Form	
Emission Unit Description			
Emission unit ID number:	Emission unit name: Thermal Dryer	List any control dewith this emission under Multi-Clone, Wet Significant Mist Eliminator	ınit:
Provide a description of the emissi	on unit (type, method of operation, d	esign parameters, etc	.):
Coal-fired fluidized bed thermal d 550 tons per hour 130 mmBtu/hr (Limited to 105 mn			
Manufacturer: Heyl and Patterson	Model number: Model No. 135	Serial number: NA	
Construction date: 1968	Installation date: 1968	Modification date(s	s):
Design Capacity (examples: furnaction 130 mmBtu/hr	ees - tons/hr, tanks - gallons):		
Maximum Hourly Throughput: 550 tons dried per hour	Maximum Annual Throughput: 3,010,000 tons dried annually	Maximum Operation 8,760 hours/year	ng Schedule:
Fuel Usage Data (fill out all application	able fields)	1	
Does this emission unit combust fu	el? <u>X</u> Yes No	If yes, is it?	
		Indirect Fired	X Direct Fired
Maximum design heat input and/or maximum horsepower rating: 130 MMBtu/hr Type and Btu/hr rating Riley #350 105 MMBtu Two gas burners @6 Meach		/IBtu/hr Furnace	
List the primary fuel type(s) and if the maximum hourly and annual f Coal (Primary) – 5 ton/hr and 43, Natural Gas (Secondary) – 11,76	300 ton/yr	s). For each fuel type	listed, provide
Describe each fuel expected to be u	sed during the term of the permit.		
Fuel Type	Max. Sulfur Content	Max. Ash Content	BTU Value
Coal	1.18%	6%	15,000 Btu/lb
Natural Gas	20 gr/100 ft ³	NA	1020 Btu/ft ³

Potent	tial Emissions
PPH	TPY
30.99	135.73
145.06	221.36
0.0021	0.0092
24.40	35.22
117.00	176.09
70.80	310.11
98.35	149.02
Potent	tial Emissions
PPH	TPY
0.0029	0.0125
0.0001	0.0003
0.0015	0.0064
0.0065	0.0285
0.0035	0.0153
0.0004	0.0016
0.0002	0.0009
0.0007	0.0028
0.0000	0.0002
0.0001	0.0005
0.0003	0.0013
0.0000	0.0001
0.0125	0.0548
0.0000	0.0000
0.0002	0.0011
0.0005	0.0021
0.0002	0.0009
	PPH 30.99 145.06 0.0021 24.40 117.00 70.80 98.35 Poten PPH 0.0029 0.0001 0.0015 0.0065 0.0035 0.0004 0.0002 0.0007 0.0000 0.0000 0.0125 0.0000 0.0002 0.00002 0.00005

Ethylene Dichloride	0.0002	0.0009
Formaldehyde	0.0012	0.0053
Hexane	0.0003	0.0015
Isophorone	0.0029	0.0127
Methyl Bromide	0.0008	0.0035
Methyl Chloride	0.0027	0.0116
Methyl Hydrazine	0.0009	0.0037
Methyl Methacrylate	0.0001	0.0004
Methyl tert butyl ether	0.0002	0.0008
Methylene Chloride	0.0015	0.0064
Naphthalene	0.0001	0.0003
Phenol	0.0001	0.0004
Propionaldehyde	0.0019	0.0083
Styrene	0.0001	0.0005
Tetrachloroethylene	0.0002	0.0009
Toluene	0.0012	0.0053
1,1,1-Trichloroethane	0.0001	0.0004
Xylenes	0.0002	0.0008
Vinyle Acetate	0.0000	0.0002
Hydrocloric Acid	0.0056	0.0246
Hydroflouric Acid	0.0450	0.1971
Antimony (Sb2O5)	0.0001	0.0004
Arsenic (AS2O5)	0.0021	0.0090
Beryllim (BeO)	0.0001	0.0005
Cadmium (CdO)	0.0003	0.0011
Chromium (CrO3)	0.0013	0.0057
Chromium (VI)	0.0004	0.0017
Cobalt (CoO)	0.0005	0.0022
Manganese (MnO2)	0.0025	0.0107
Mercury (HgO)	0.0004	0.0018

Nickel (NiO)	0.0014	0.0061		
Selenium (SeO2)	0.0065	0.0285		
Regulated Pollutants other than Criteria and HAP	Potential Emissions			
	РРН	TPY		
N ₂ O	0.20	0.88		

List the method(s) used to calculate the potential emissions (include dates of any stack tests conducted, versions of software used, source and dates of emission factors, etc.).

All emissions for Thermal Dryer burning natural gas were calculated from AP-42, Fifth Edition, Volume 1, revised 11/2006, Section 1.4.3 Emissions from Natural Gas Combustion.

Emissions for Thermal Dryer burning coal were calculated from AP-42, Fifth Edition, Volume 1, revised 11/2006, Section 11.10 Coal Cleaning, Tables 11.10-1 and 11.10-2 for combustion emissions and dryer emissions of NO_x , VOC, PM, and PM₁₀, and from Section 1.1 Bituminous and Subbituminous Coal Combustion for combustion emissions for CO, SO_2 , N_2O , and HAPs.

Note: Stack test data indicates that the actual particulate emission factor is 10X less than the AP-42 emission factor.

Applicable Requirements

List all applicable requirements for this emission unit. For each applicable requirement, include the underlying rule/regulation citation and/or <u>construction permit</u> with the condition number. (*Note: Title V permit condition numbers alone are not the underlying applicable requirements*). If an emission limit is calculated based on the type of source and design capacity or if a standard is based on a design parameter, this information should also be included.

In addition to the facility-wide requirements set forth in the Application Form, the following requirements apply:

The maximum fuel feed rate for the thermal dryer shall not exceed 105 mmBtu/hr. [R13-2104D, Paragraph A.7]

In accordance with 45CSR5, Section 3.1., all particulate matter emissions from all coal processing (i.e. thermal dryer *TD1*) systems shall be limited to a maximum of twenty (20) percent opacity. **[R13-2104D-§§A.3. & B.1. and 45CSR§5-3.1.]**

The provisions of 5.1.3. above shall not apply to particulate matter emitted, which is less than sixty percent (60%) opacity for a period or periods aggregating no more than five (5) minutes in any sixty (60) minute period during operation. [R13-2104D-§B.1. and 45CSR§5-3.2.]

The provisions of 5.1.3. and 5.1.4. above shall not apply to particulate matter emitted, which is less than sixty percent (60%) opacity for a period of up to eight (8) minutes in any operating day for the purposes of building a fire of operating quality in the fuel burning equipment of a thermal dryer. [R13-2104D-§B.1., 45CSR§5-3.3.]

Particulate matter vented into the open air from the thermal dryer exhaust, shall not exceed 0.12 grains per [dry] standard cubic foot (gr/DSCF). [R13-2104D-§B.1., 45CSR§5-4.1.b. and 45CSR5 – Appendix §1.1.]

No person shall circumvent 45CSR5 by adding additional gas to any dryer exhaust or group of dryer exhaust for the purpose of reducing the grain loading. [R13-2104D-§B.1., 45CSR§5-4.2.]

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Exhaust gases from a thermal dryer shall not be vented into the open air at an altitude of less than eighty (80) feet above the foundation grade of the structure containing the dryer or less than ten (10) feet above the top of the said structure or any adjacent structure, whichever is greater. In determining the desirable height of a plant stack, due consideration shall be given to the local topography, meteorology, the location of nearby dwellings and public roads, the stack emission rate, and good engineering practice as set forth in 45CSR20. [R13-2104D-§B.1., 45CSR§5-4.3.]

A monitoring device for the continuous measurement of the temperature of the gas stream at the exit of the thermal dryer shall be installed, calibrated, maintained, and continuously operated. The monitoring device is to be certified by the manufacturer to be accurate within plus or minus three degrees Fahrenheit (± 3 oF) and is to be recalibrated at least once annually or as necessary. [R13-2104D-§B.1., 45CSR§§5-4.1.b. & 9.2. and 45CSR5 – Appendix §§2.1. & 2.3]

A monitoring device for the continuous measurement of the pressure loss in the inlet airflow to the scrubber shall be installed, calibrated, maintained, and continuously operated. The pressure drop shall be measured between the inlet airflow to the scrubber and outlet airflow of the scrubber which is atmospheric. The monitoring device is to be certified by the manufacturer to be accurate within plus or minus one inch (± 1 in.) water gauge and is to be recalibrated at least once annually or as necessary. [R13-2104D-§B.1., 45CSR§§5-4.1.b. & 9.2. and 45CSR5 – Appendix §§2.2.a. & 2.3.]

A monitoring device for the continuous measurement of the water supply pressure to the scrubber shall be installed, calibrated, maintained, and continuously operated. The monitoring device is to be certified by the manufacturer to be accurate within plus or minus five percent (± 5%) water gauge and is be recalibrated at least once annually or as necessary. [R13-2104D-§B.1., 45CSR§§5-4.1.b. & 9.2. and 45CSR5 – Appendix §§2.2.b. & 2.3.]

Any stack venting thermal dryer exhaust gases and/or air table exhaust gases or exhaust gases or air from any air pollution control device shall include straight runs of sufficient length to establish flow patterns consistent with acceptable stack sampling procedures. Flow straightening devices shall be required where cyclonic gas flow would exist in the absence of such devices. [45CSR§5-12.6.]

Sulfur Dioxide (SO₂) Requirements

Emissions of Sulfur Dioxide from the thermal dryer shall not exceed 56.85 pounds per hour or 249 tons per year. Compliance with the annual emission limit shall be determined using a twelve month rolling total. A twelve month rolling total shall mean the sum of the amount of Sulfur Dioxide emitted at any given time during the previous twelve (12) consecutive calendar months. [R13-2104D-§A.6.]

The sulfur dioxide emissions into open air from the thermal dryer shall not exceed an in-stack sulfur dioxide concentration of 2000 ppmv by volume. **[45CSR§10-4.1.]**

Compliance with the allowable sulfur dioxide concentration limitations contained in 5.1.14. above, shall be based on a block three (3) hour averaging time. [45CSR§10-4.2.]

At the request of the Director the owner and/or operator of a source shall install such stack gas monitoring devices as the Director deems necessary to determine compliance with the provisions of 45CSR§10-4.1. The data from such devices shall be readily available at the source location or such other reasonable location that the Director may specify. At the request of the Director, or his or her duly authorized representative, such data shall be made available for inspection or copying. Failure to promptly provide such data shall constitute a violation of 45CSR10. **[45CSR§10-8.2.a.]**

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For all applicable requirements listed above, provide monitoring/testing/recordkeeping/reporting which shall be used to demonstrate compliance. If the method is based on a permit or rule, include the condition number or citation. (Note: Each requirement listed above must have an associated method of demonstrating compliance. If there is not already a required method in place, then a method must be proposed.)

Monitoring Requirements:

The permittee shall demonstrate compliance with the SO2 emission limits set forth above, by complying with the stipulations as stated below:

- a. The owner or operator of a thermal dryer shall meet the following minimum coal sampling requirements:
- 1. The coal sample acquisition point shall be at a location where representative samples of the total coal flow to be combusted by the dryer may be obtained
- 2. Coal shall be sampled at least once per day
- 3. Minimum sample size shall be five hundred (500) grams.
- 4. A composite of the samples shall be analyzed at the end of each calendar month
- b. Coal samples shall be prepared for analysis in accordance with procedures specified in ASTM D2013-86. "Standard Method of Preparing Coal Samples for Analysis."
- c. The heat content of coal samples shall be determined in accordance with procedures specified in ASTM D2015-85, "Standard Test Method for Gross Calorific Value of Solid fuel by the Adiabatic Bomb Calorimeter," or ASTM D5865, "Standard Test Method for Gross Calorific Value of Coal and Coke by the Isoperibol Bomb Calorimeter."
- d. The sulfur content of coal samples shall be determined in accordance with procedures specified in ASTM D3177-84, "Standard Test Methods for Total Sulfur in the Analysis Sample of Coal and Coke", or ASTM D4239-85. "Standard Test Methods for Sulfur in the Analysis Sample of Coal and Coke Using High
- Temperature Tube Furnace Combustion Methods" or any other method approved by the Director. 1. An excursion shall be defined as sulfur content of fuel greater than 1.18% with a heat content of 13,000 Btu/lb (As the heat content increases the allowable sulfur content increases proportionally) in accordance with "Indicator 1" of the submitted CAM Plan. Upon detecting an excursion or exceedance, the owner or operator shall restore operation of the pollutant-specific emissions unit (including the control device and associated capture system) to its normal or usual manner of operation as expeditiously as practicable in accordance with good air pollution control practices for minimizing emissions.
- e. The owner or operator of a thermal driver shall calculate the SO2 emissions for each month based on the Maximum heat input of 105 mmBtu/hr and the results of the analyses for sulfur and heat content for the month according to the following equations:

Equation 1: SO2 (lb/hr) = 2 x (MFR/HV) x SWhere: MFR = Maximum heat input of 105,000,000 Btu/hr HV = Heating value of fuel in Btu/lb S = Percent sulfur content of fuel divided by 100 2 = 2 lb SO2 per 1lb S **Equation 2:** SO2 (ppmv) = SO2 (lb/hr) x (385/64) x (1/133,620) x (1/60) x 106Where: SO2 (ppmv) = Sulfur dioxide concentration by volume SO2 (lb/hr) = Sulfur dioxide weight rate 385 = Molar volume in scf/lb-mole 64 = Molecular weight of Sulfur dioxide in lb/lb-mole

133,620 = Exhaust fan volumetric flow rate in standard cubic feet per minute (scfm)

60 = Minutes per hour

(continued)

Are you in compliance with all applicable requirements for this emission unit? X Yes _

If no, complete the **Schedule of Compliance Form** as **ATTACHMENT F**.

For all applicable requirements listed above, provide monitoring/testing/recordkeeping/reporting which shall be used to demonstrate compliance. If the method is based on a permit or rule, include the condition number or citation. (Note: Each requirement listed above must have an associated method of demonstrating compliance. If there is not already a required method in place, then a method must be proposed.)

The measurement of fuel flow on this particular thermal dryer is not easily accomplished. If compliance with 45CSR§10-4.1. can be demonstrated with these "worse case" conditions (i.e., by using the maximum design heat input, and the minimum volumetric gas flow rate in the equations), then compliance at lower

heat inputs and/or higher stack gas flow rates will be ensured. [45CSR§30-5.1.c., 45CSR§10-8.2.c. 45CSR10A - Monitoring Plan, 45CSR13 - Permit R13-2104D-§§B.5. & B.6., and 40CFR§§64.6(c) & 64.7(d)]

Testing Requirements

- 5.3.1. To determine compliance with the opacity limits of permit condition 5.1.3., the permittee shall conduct weekly visual emission observations in accordance with Method 22 of 40 CFR 60, Appendix A for the thermal dryer. These observations shall be conducted during periods of normal facility operation for a sufficient time interval to determine if the unit has visible emissions using procedures outlined in 40CFR60 Appendix A, Method 22. If sources of visible emissions are identified during the survey, the permittee shall conduct an opacity evaluation in accordance with 40CFR60 Appendix A, Method 9, within 24 hours. A 40CFR60 Appendix A, Method 9 evaluation shall not be required if the visible emission condition is corrected in a timely manner and the units are operated at normal operating conditions with no visible emissions being observed. [45CSR13 Permit R13-2104D-§A.3.,]
- 5.3.2. The thermal dryer unit included in this permit shall be observed visually during periods of building a fire of operating quality to ensure particulate matter emissions of sixty percent (60 %) opacity for a period of up to 8 minutes in any operating day is not exceeded during such activities [45CSR§30-5.1.c.]
- 5.3.3. The previous particulate matter (PM) stack test was conducted on April 24, 2007. The results of the test indicated PM emissions less than 50% of the PM limit and therefore according to the schedule set forth in the frequency of testing table, the frequency of testing is established as once every five (5) years. Based on this frequency, the next PM stack test shall be conducted no later than April 24, 2012 and shall re-establish and/or verify existing parameter indicator ranges. The Director shall be furnished with a written report of the results of such testing and established indicator ranges. The permittee shall use Method 5 or an alternative method approved by the Director for such testing. Parameter indicator ranges shall be re-established or verified for the exit temperature of the thermal dryer, water pressure to the control equipment, and the pressure loss of the inlet airflow to the scrubber. The permittee shall re-establish and/or verify these indicator ranges and operate within these ranges to provide a reasonable assurance that the thermal dryer unit is in compliance with opacity and particulate loading limits. The permittee shall take immediate corrective action when a parameter falls outside the indicator range established for that parameter and shall record the cause and corrective measures taken. The permittee shall also record the following parameters during such testing:
- a. Opacity readings on the exhaust stack following the procedures of Method 9;
- b. Amount of coal burned and the amount of coal dried;
- c. Coal drying temperature and residence time in the dryer;
- d. Temperature of the gas stream at the exit of the thermal dryer;
- e. Flow rate through the dryer and converted to dry standard cubic feet;
- f. Water pressure to the control equipment; and
- g. Pressure loss of the inlet airflow to the scrubber. The pressure drop will be measured between the inlet airflow to the scrubber and outlet airflow of the scrubber, which is atmospheric loss through the venture constriction of the control equipment. Subsequent testing to determine compliance with the particulate loading limitations of 5.1.6. above, shall be conducted in accordance with the schedule set forth in the following table:

(continued)
Are you in compliance with all applicable requirements for this emission unit? X YesNo
If no, complete the Schedule of Compliance Form as ATTACHMENT F.

For all applicable requirements listed above, provide monitoring/testing/recordkeeping/reporting which shall be used to demonstrate compliance. If the method is based on a permit or rule, include the condition number or citation. (Note: Each requirement listed above must have an associated method of demonstrating compliance. If there is not already a required method in place, then a method must be proposed.)

Test	Test Results	Testing Frequency
Initial	≤ 50% of particulate loading limit	Once/5 years
Initial	between 50% and 90% of particulate loading limit	Once/3 years
Initial	≥ 90% of particulate loading limit	Annual
Annual	If annual testing is required, after two successive tests indicate mass emission rates between 50% and 90 % of particulate loading limit	Once/3 years
Annual	If annual testing is required, after three successive tests indicate mass emission rates $\leq 50\%$ of particulate loading limit	Once/5 years
Once/3 years	If testing is required once/3 years, after two successive tests indicate mass emission rates ≤ 50% of particulate loading limit	Once/5 years
Once/3 years	If testing is required once/3 years and any test indicates a mass emission rate ≥ 90% of particulate loading limit	Annual
Once/5 years	If testing is required once /5 years and any test indicates mass emission rates between 50% and 90% of particulate loading limit	Once/3 years
Once/5 years	If testing is required once/5 years and any test indicates a mass emission rate \geq 90% of particulate loading limit	Annual

The current inlet water pressure parameter is set at 10.1 psi and the pressure drop is set at 23 inches of H₂O. An excursion per the 40CFR64 CAM Plan is defined as values below these current values based on a 3-hour rolling average. Upon detecting an excursion or exceedance, the owner or operator shall restore operation of the pollutant-specific emissions unit (including the control device and associated capture system) to its normal or usual manner of operation as expeditiously as practicable in accordance with good air pollution control practices for minimizing emissions. If during the next scheduled test or subsequent testing thereafter, the parameter set points are re-established the permittee shall submit a modification to the CAM Plan [45CSR§30-5.1.c., 40CFR§64.6(c) & §64.7(d)]

Recordkeeping Requirements:

A record of each visible emissions observation shall be maintained, including any data required by 40 C.F.R. 60 Appendix A, Method 22 or Method 9, whichever is appropriate. The record shall include, at a minimum, the date, time, name of the emission unit, the applicable visible emissions requirement, the results of the observation, and the name of the observer. Records shall be maintained on site for a period of no less than five (5) years stating any maintenance or corrective actions taken as a result of the daily inspections, and the times the fugitive dust control system(s) are inoperable and any corrective actions taken. [45CSR13 - Permit R13-2104D-§A.3., 45CSR§30-5.1.c.]

The fuel usage being continuously measured with a rotary counter shall be recorded and compiled at the end of each day on a lbs/day basis. The operation of the rotary counter shall be verified by daily visual inspection. [40CFR§64.6(c)]

The measured pressure drop of 5.1.10. above, and the measured water supply pressure of 5.1.11 above, shall be continuously recorded by a strip chart(s) and manually recorded once every 12 hours. [40CFR§64.6(c)]

Are you in compliance with all applicable requirements for this emission unit?X_YesNo	
If no, complete the Schedule of Compliance Form as ATTACHMENT F .	

For all applicable requirements listed above, provide monitoring/testing/recordkeeping/reporting which shall be used to demonstrate compliance. If the method is based on a permit or rule, include the condition number or citation. (Note: Each requirement listed above must have an associated method of demonstrating compliance. If there is not already a required method in place, then a method must be proposed.)

For CAM, the owner or operator shall comply with the recordkeeping requirements of permit conditions 3.4.1. and 3.4.2. The owner or operator shall maintain records of monitoring data, monitor performance data, corrective actions taken, any written quality improvement plan required pursuant to 40 CFR §64.8 and any activities undertaken to implement a quality improvement plan, and other supporting information required to be maintained under 40 CFR Part 64 (such as data used to document the adequacy of monitoring, or records of monitoring maintenance or corrective actions). [40 CFR §64.9(b)]

Reporting Requirements:

Upon observing any visible emissions in excess of twenty percent (20%) opacity, or excess of forty (40%) for any period or periods aggregating more than five (5) minutes in any sixty (60) minute period, the company shall submit a written report, certified by a responsible official, to the Director of the Division of Air Quality within five (5) days after taking said reading. [45CSR13 - Permit R13-2104D-§A.3.]

For CAM, monitoring reports shall be submitted to the director and at a minimum shall include and be in accordance with information in permit conditions 3.5.6. and 3.5.8. as applicable. Also, at a minimum, the following information, as applicable, shall be included:

- a. Summary information on the number, duration and cause (including unknown cause, if applicable) of excursions or exceedances, as applicable, and the corrective actions taken;
- b. Summary information on the number, duration and cause (including unknown cause, if applicable) for monitor downtime incidents (other than downtime associated with zero and span or other daily calibration checks, if applicable); and
- c. A description of the actions taken to implement a QIP during the reporting period as specified in 40 CFR §64.8. Upon completion of a QIP, the owner or operator shall include in the next summary report documentation that the implementation of the plan has been completed and reduced the likelihood of similar levels of excursions or exceedances occurring. [40 CFR §64.9(a)]

Are you in compliance with all applicable requirements for this emission unit?	X Yes	No	
If no, complete the Schedule of Compliance Form as ATTACHMENT F .			

ATTACHMENT E - Emission Unit Form			
Emission Unit Description			
Emission unit ID number: 37S	Emission unit name: Unpaved Haulroad 1(UPR1)	List any control devices associated with this emission unit: Water Spray	
Provide a description of the emission Unpaved haulroad – 1 mile per trip		l esign parameters, etc	.):
Manufacturer: NA	Model number:	Serial number:	
Construction date: NA	Installation date: NA	Modification date(s):	
Design Capacity (examples: furnaces - tons/hr, tanks - gallons): 20 trips/hr and 130,303 trips/yr			
Maximum Hourly Throughput: 20 trips	Maximum Annual Throughput: 130,304 trips	Maximum Operating Schedule: 8,760 hours/year	
Fuel Usage Data (fill out all applical	ole fields)		
Does this emission unit combust fuel	?YesX_ No	If yes, is it?	
		Indirect Fired	Direct Fired
Maximum design heat input and/or maximum horsepower rating: Type and Btu/hr rating of burners:			ting of burners:
List the primary fuel type(s) and if applicable, the secondary fuel type(s). For each fuel type listed, provide the maximum hourly and annual fuel usage for each.			
Describe each fuel expected to be used during the term of the permit.			
Fuel Type	Max. Sulfur Content	Max. Ash Content	BTU Value

Emissions Data			
Criteria Pollutants	Potential Emissions		
	PPH	TPY	
Carbon Monoxide (CO)			
Nitrogen Oxides (NO _X)			
Lead (Pb)			
Particulate Matter (PM _{2.5})			
Particulate Matter (PM ₁₀)	3.68	11.98	
Total Particulate Matter (TSP)	14.31	46.62	
Sulfur Dioxide (SO ₂)			
Volatile Organic Compounds (VOC)			
Hazardous Air Pollutants	Potentia	al Emissions	
	РРН	TPY	
Regulated Pollutants other than	Potential Emissions		
Criteria and HAP	PPH	TPY	
List the method(s) used to calculate versions of software used, source an	the potential emissions (include date d dates of emission factors, etc.).	es of any stack tests conducted,	
Calculated using emission factors t 11/2006	rom AP-42 Fifth Edition -13.2.2 Ur	npaved Roads, last updated:	

Applicable Requirements
List all applicable requirements for this emission unit. For each applicable requirement, include the underlying rule/regulation citation and/or construction permit with the condition number. (Note: Title V permit condition numbers alone are not the underlying applicable requirements). If an emission limit is calculated based on the type of source and design capacity or if a standard is based on a design parameter, this information should also be included.
Only facility-wide requirements apply to this Emission Unit.
X Permit Shield
For all applicable requirements listed above, provide monitoring/testing/recordkeeping/reporting which shall be used to demonstrate compliance. If the method is based on a permit or rule, include the condition number or citation. (Note: Each requirement listed above must have an associated method of demonstrating compliance. If there is not already a required method in place, then a method must be proposed.)
Only facility-wide requirements apply to this Emission Unit.
Are you in compliance with all applicable requirements for this emission unit? _X_YesNo
If no, complete the Schedule of Compliance Form as ATTACHMENT F .

ATTACHMENT E - Emission Unit Form			
Emission Unit Description			
Emission unit ID number: 39S	Emission unit name: Unpaved Haulroad 2 (UPR2)	List any control devices associated with this emission unit: Water Spray	
Provide a description of the emission Unpaved haulroad – 1 mile per trip		l esign parameters, etc	.):
Manufacturer: NA	Model number:	Serial number:	
Construction date: NA	Installation date: NA	Modification date(s):	
Design Capacity (examples: furnace 10 trips/hr and 37,000 trips/yr	s - tons/hr, tanks - gallons):		
Maximum Hourly Throughput: 10 trips	Maximum Annual Throughput: 37,000 trips	Maximum Operating Schedule: 8,760 hours/year	
Fuel Usage Data (fill out all applical	ple fields)		
Does this emission unit combust fuel	?YesX_ No	If yes, is it?	
		Indirect Fired	Direct Fired
Maximum design heat input and/or maximum horsepower rating: Type and Btu/hr rating of burners:			ating of burners:
List the primary fuel type(s) and if applicable, the secondary fuel type(s). For each fuel type listed, provide the maximum hourly and annual fuel usage for each.			
Describe each fuel expected to be used during the term of the permit.			
Fuel Type	Max. Sulfur Content	Max. Ash Content	BTU Value

Emissions Data			
Criteria Pollutants	Potentia	Potential Emissions	
	РРН	TPY	
Carbon Monoxide (CO)			
Nitrogen Oxides (NO _X)			
Lead (Pb)			
Particulate Matter (PM _{2.5})			
Particulate Matter (PM ₁₀)	2.01	3.72	
Total Particulate Matter (TSP)	7.83	14.48	
Sulfur Dioxide (SO ₂)			
Volatile Organic Compounds (VOC)			
Hazardous Air Pollutants	Potentia	al Emissions	
	PPH	TPY	
Regulated Pollutants other than	Potentia	al Emissions	
Criteria and HAP	PPH	TPY	
List the method(s) used to calculate versions of software used, source and	the potential emissions (include dated dates of emission factors, etc.).	es of any stack tests conducted,	
Calculated using emission factors f 12/2003	rom AP-42 Fifth Edition -13.2.2 Ur	npaved Roads, last updated:	

Applicable Requirements
List all applicable requirements for this emission unit. For each applicable requirement, include the underlying rule/regulation citation and/or construction permit with the condition number. (Note: Title V permit condition numbers alone are not the underlying applicable requirements). If an emission limit is calculated based on the type of source and design capacity or if a standard is based on a design parameter, this information should also be included.
Only facility-wide requirements apply to this Emission Unit.
X Permit Shield
For all applicable requirements listed above, provide monitoring/testing/recordkeeping/reporting which shall be used to demonstrate compliance. If the method is based on a permit or rule, include the condition number or citation. (Note: Each requirement listed above must have an associated method of demonstrating compliance. If there is not already a required method in place, then a method must be proposed.)
Only facility-wide requirements apply to this Emission Unit.
Are you in compliance with all applicable requirements for this emission unit? _X_YesNo
If no, complete the Schedule of Compliance Form as ATTACHMENT F.

ATTACHMENT E - Emission Unit Form			
Emission Unit Description			
Emission unit ID number: 39S	Emission unit name: Unpaved Haulroad 3 (UPR3)	List any control dewith this emission u	
Provide a description of the emission Unpaved haulroad – 1 mile per trip		esign parameters, etc	.):
Manufacturer: NA	Model number:	Serial number:	
Construction date: NA	Installation date: NA	Modification date(s	s):
Design Capacity (examples: furnaces - tons/hr, tanks - gallons): 10 trips/hr and 37,000 trips/yr			
Maximum Hourly Throughput: 10 trips	Maximum Annual Throughput: 37,000 trips	Maximum Operation 8,760 hours/year	ng Schedule:
Fuel Usage Data (fill out all applical	ple fields)		
Does this emission unit combust fuel?YesX_ No If yes, is it?			
		Indirect FiredDirect Fired	
Maximum design heat input and/or maximum horsepower rating: Type and Btu/hr rating of burner		ating of burners:	
List the primary fuel type(s) and if applicable, the secondary fuel type(s). For each fuel type listed, provide the maximum hourly and annual fuel usage for each.			
Describe each fuel expected to be used during the term of the permit.			
Fuel Type	Max. Sulfur Content	Max. Ash Content	BTU Value

Emissions Data		
Criteria Pollutants	Potential Emissions	
	PPH	TPY
Carbon Monoxide (CO)		
Nitrogen Oxides (NO _X)		
Lead (Pb)		
Particulate Matter (PM _{2.5})		
Particulate Matter (PM ₁₀)	4.02	7.44
Total Particulate Matter (TSP)	15.66	28.96
Sulfur Dioxide (SO ₂)		
Volatile Organic Compounds (VOC)		
Hazardous Air Pollutants	Potentia	l Emissions
	PPH	TPY
Regulated Pollutants other than Criteria and HAP	Potentia	l Emissions
Citieria aliu HAP	PPH	TPY
List the method(s) used to calculate to versions of software used, source and		es of any stack tests conducted,
Calculated using emission factors f 12/2003	rom AP-42 Fifth Edition -13.2.2 Ur	paved Roads, last updated:

Applicable Requirements
List all applicable requirements for this emission unit. For each applicable requirement, include the underlying rule/regulation citation and/or construction permit with the condition number. (Note: Title V permit condition numbers alone are not the underlying applicable requirements). If an emission limit is calculated based on the type of source and design capacity or if a standard is based on a design parameter, this information should also be included.
Only facility-wide requirements apply to this Emission Unit.
V D GHAN
X Permit Shield
For all applicable requirements listed above, provide monitoring/testing/recordkeeping/reporting which shall be used to demonstrate compliance. If the method is based on a permit or rule, include the condition number or citation. (Note: Each requirement listed above must have an associated method of demonstrating compliance. If there is not already a required method in place, then a method must be proposed.)
Only facility-wide requirements apply to this Emission Unit.
Are you in compliance with all applicable requirements for this emission unit? _X_YesNo
If no, complete the Schedule of Compliance Form as ATTACHMENT F .

ATTACHMENT E - Emission Unit Form			
Emission Unit Description			
Emission unit ID number: UPR4	Emission unit name: Unpaved Haulroad 4 (UPR4)	List any control de with this emission u	
Provide a description of the emission Unpaved haulroad (Endloader/Doz		 esign parameters, etc	.):
Manufacturer: NA	Model number:	Serial number:	
Construction date: NA	Installation date: NA	Modification date(s	s):
Design Capacity (examples: furnace 1 trip/hr and 8,760 trips/yr	s - tons/hr, tanks - gallons):		
Maximum Hourly Throughput: 1 trip	Maximum Annual Throughput: 8,760 trips	Maximum Operating Schedule: 8,760 hours/year	
Fuel Usage Data (fill out all applical	ole fields)	1	
Does this emission unit combust fuel?YesX_ No If yes, is it?			
		Indirect FiredDirect Fired	
Maximum design heat input and/or maximum horsepower rating: Type and Btu/hr rating of burner		ting of burners:	
List the primary fuel type(s) and if applicable, the secondary fuel type(s). For each fuel type listed, provide the maximum hourly and annual fuel usage for each.			
Describe each fuel expected to be used during the term of the permit.			
Fuel Type	Max. Sulfur Content	Max. Ash Content	BTU Value

Emissions Data		
Criteria Pollutants	Potential Emissions	
	РРН	TPY
Carbon Monoxide (CO)		
Nitrogen Oxides (NO _X)		
Lead (Pb)		
Particulate Matter (PM _{2.5})		
Particulate Matter (PM ₁₀)	0.68	2.97
Total Particulate Matter (TSP)	2.64	11.56
Sulfur Dioxide (SO ₂)		
Volatile Organic Compounds (VOC)		
Hazardous Air Pollutants	Potentia	al Emissions
	РРН	TPY
Regulated Pollutants other than	Potentia	al Emissions
Criteria and HAP	РРН	TPY
List the method(s) used to calculate versions of software used, source and		es of any stack tests conducted,
Calculated using emission factors f 12/2003	rom AP-42 Fifth Edition -13.2.2 Ur	npaved Roads, last updated:

Applicable Requirements
List all applicable requirements for this emission unit. For each applicable requirement, include the underlying rule/regulation citation and/or construction permit with the condition number. (Note: Title V permit condition numbers alone are not the underlying applicable requirements). If an emission limit is calculated based on the type of source and design capacity or if a standard is based on a design parameter, this information should also be included.
Only facility-wide requirements apply to this Emission Unit.
X Permit Shield
For all applicable requirements listed above, provide monitoring/testing/recordkeeping/reporting which shall be used to demonstrate compliance. If the method is based on a permit or rule, include the condition number or citation. (Note: Each requirement listed above must have an associated method of demonstrating compliance. If there is not already a required method in place, then a method must be proposed.)
Only facility-wide requirements apply to this Emission Unit.
Are you in compliance with all applicable requirements for this emission unit? _X_YesNo
If no, complete the Schedule of Compliance Form as ATTACHMENT F.

ATTACHMENT E - Emission Unit Form			
Emission Unit Description			
Emission unit ID number: UPR5	Emission unit name: Unpaved Haulroad 5 (UPR5)	List any control de with this emission u	
Provide a description of the emission Unpaved haulroad (Lime Trucks) –		esign parameters, etc	.):
Manufacturer: NA	Model number:	Serial number:	
Construction date: NA	Installation date: NA	Modification date(s	s):
Design Capacity (examples: furnace 2 trip/hr and 9,955 trips/yr	s - tons/hr, tanks - gallons):		
Maximum Hourly Throughput: 2 trip	Maximum Annual Throughput: 9,955 trips	Maximum Operation 8,760 hours/year	ng Schedule:
Fuel Usage Data (fill out all applical	ole fields)		
Does this emission unit combust fuel?YesX_ No If yes, is it?			
		Indirect FiredDirect Fired	
Maximum design heat input and/or maximum horsepower rating: Type and Btu/hr rating of burne		ting of burners:	
List the primary fuel type(s) and if applicable, the secondary fuel type(s). For each fuel type listed, provide the maximum hourly and annual fuel usage for each.			
Describe each fuel expected to be used during the term of the permit.			
Fuel Type	Max. Sulfur Content	Max. Ash Content	BTU Value

Emissions Data			
Criteria Pollutants	Potential Emissions		
	РРН	TPY	
Carbon Monoxide (CO)			
Nitrogen Oxides (NO _X)			
Lead (Pb)			
Particulate Matter (PM _{2.5})			
Particulate Matter (PM ₁₀)	0.34	0.85	
Total Particulate Matter (TSP)	1.34	3.32	
Sulfur Dioxide (SO ₂)			
Volatile Organic Compounds (VOC)			
Hazardous Air Pollutants	Potentia	al Emissions	
	PPH	TPY	
Regulated Pollutants other than	Potential Emissions		
Criteria and HAP	PPH	TPY	
List the method(s) used to calculate t versions of software used, source and		es of any stack tests conducted,	
Calculated using emission factors for 12/2003	rom AP-42 Fifth Edition -13.2.2 Ur	npaved Roads, last updated:	

Applicable Requirements
List all applicable requirements for this emission unit. For each applicable requirement, include the underlying rule/regulation citation and/or construction permit with the condition number. (Note: Title V permit condition numbers alone are not the underlying applicable requirements). If an emission limit is calculated based on the type of source and design capacity or if a standard is based on a design parameter, this information should also be included.
Only facility-wide requirements apply to this Emission Unit.
X Permit Shield
For all applicable requirements listed above, provide monitoring/testing/recordkeeping/reporting which shall be used to demonstrate compliance. If the method is based on a permit or rule, include the condition number or citation. (Note: Each requirement listed above must have an associated method of demonstrating compliance. If there is not already a required method in place, then a method must be proposed.)
Only facility-wide requirements apply to this Emission Unit.
Are you in compliance with all applicable requirements for this emission unit? _X_YesNo
If no, complete the Schedule of Compliance Form as ATTACHMENT F.

ATTACHMENT E - Emission Unit Form					
Emission Unit Description					
Emission unit ID number: 39S	Emission unit name: Unpaved Haulroad 6 (UPR 6)	List any control devices associated with this emission unit: Water Spray			
Provide a description of the emission Unpaved haulroad – 6 mile per trip		esign parameters, etc	.):		
Manufacturer: NA	Model number:	Serial number:			
Construction date: NA	Installation date: NA	Modification date(s):		
Design Capacity (examples: furnace 1 trips/hr and 24 trips/yr	s - tons/hr, tanks - gallons):				
Maximum Hourly Throughput: 1 trips	Maximum Annual Throughput: 24 trips	Maximum Operating Schedule: 8,760 hours/year			
Fuel Usage Data (fill out all applical	Fuel Usage Data (fill out all applicable fields)				
Does this emission unit combust fuel	?YesX_ No	If yes, is it?			
	Indirect Fired	Direct Fired			
Maximum design heat input and/or maximum horsepower rating: Type and Btu/hr rating:			ting of burners:		
List the primary fuel type(s) and if applicable, the secondary fuel type(s). For each fuel type listed, provide the maximum hourly and annual fuel usage for each.					
Describe each fuel expected to be used during the term of the permit.					
Fuel Type Max. Sulfur Content		Max. Ash Content	BTU Value		

Emissions Data				
Criteria Pollutants	Potential Emissions			
	РРН	TPY		
Carbon Monoxide (CO)				
Nitrogen Oxides (NO _X)				
Lead (Pb)				
Particulate Matter (PM _{2.5})				
Particulate Matter (PM ₁₀)	2.41	0.06		
Total Particulate Matter (TSP)	9.39	0.23		
Sulfur Dioxide (SO ₂)				
Volatile Organic Compounds (VOC)				
Hazardous Air Pollutants	Potentia	al Emissions		
	PPH	TPY		
Regulated Pollutants other than	Potentia	al Emissions		
Criteria and HAP	PPH	TPY		
List the method(s) used to calculate t versions of software used, source and		es of any stack tests conducted,		
Calculated using emission factors for 12/2003		npaved Roads, last updated:		
12/2003				

Applicable Requirements
List all applicable requirements for this emission unit. For each applicable requirement, include the underlying rule/regulation citation and/or construction permit with the condition number. (Note: Title V permit condition numbers alone are not the underlying applicable requirements). If an emission limit is calculated based on the type of source and design capacity or if a standard is based on a design parameter, this information should also be included.
Only facility-wide requirements apply to this Emission Unit.
X Permit Shield
For all applicable requirements listed above, provide monitoring/testing/recordkeeping/reporting which shall be used to demonstrate compliance. If the method is based on a permit or rule, include the condition number or citation. (Note: Each requirement listed above must have an associated method of demonstrating compliance. If there is not already a required method in place, then a method must be proposed.)
Only facility-wide requirements apply to this Emission Unit.
Are you in compliance with all applicable requirements for this emission unit? _X_YesNo
If no, complete the Schedule of Compliance Form as ATTACHMENT F .

ATTACHMENT E - Emission Unit Form				
Emission Unit Description				
Emission unit ID number: 42S				
Provide a description of the emission Paved haulroad (Lime Trucks) – 0.		esign parameters, etc	.):	
Manufacturer: NA	Model number:	Serial number:		
Construction date: NA	Installation date: NA	Modification date(s):	
Design Capacity (examples: furnace 2 trips/hr and 9,995 trips/yr	s - tons/hr, tanks - gallons):			
Maximum Hourly Throughput: 2 trips	Maximum Annual Throughput: 9,995 trips	Maximum Operating Schedule: 8,760 hours/year		
Fuel Usage Data (fill out all applical	ole fields)			
Does this emission unit combust fuel	?YesX_ No	If yes, is it?		
	Indirect Fired	Direct Fired		
Maximum design heat input and/or	Type and Btu/hr ra	ting of burners:		
List the primary fuel type(s) and if applicable, the secondary fuel type(s). For each fuel type listed, provide the maximum hourly and annual fuel usage for each.				
Describe each fuel expected to be used during the term of the permit.				
Fuel Type Max. Sulfur Content		Max. Ash Content	BTU Value	

Emissions Data				
Criteria Pollutants	Potential Emissions			
	PPH	TPY		
Carbon Monoxide (CO)				
Nitrogen Oxides (NO _X)				
Lead (Pb)				
Particulate Matter (PM _{2.5})				
Particulate Matter (PM ₁₀)	1.37	3.40		
Total Particulate Matter (TSP)	7.00	17.42		
Sulfur Dioxide (SO ₂)				
Volatile Organic Compounds (VOC)				
Hazardous Air Pollutants	Potentia	l Emissions		
	PPH	TPY		
Regulated Pollutants other than	Potentia	l Emissions		
Criteria and HAP	PPH	TPY		
List the method(s) used to calculate versions of software used, source and		s of any stack tests conducted,		
Calculated paved haulroad emission factor using AP42 Equation 13.21				

Applicable Requirements
List all applicable requirements for this emission unit. For each applicable requirement, include the underlying rule/regulation citation and/or construction permit with the condition number. (Note: Title V permit condition numbers alone are not the underlying applicable requirements). If an emission limit is calculated based on the type of source and design capacity or if a standard is based on a design parameter, this information should also be included.
Only facility-wide requirements apply to this Emission Unit.
X Permit Shield
For all applicable requirements listed above, provide monitoring/testing/recordkeeping/reporting which shall be used to demonstrate compliance. If the method is based on a permit or rule, include the condition number or citation. (Note: Each requirement listed above must have an associated method of demonstrating compliance. If there is not already a required method in place, then a method must be proposed.)
Only facility-wide requirements apply to this Emission Unit.
Are you in compliance with all applicable requirements for this emission unit? _X_YesNo
If no, complete the Schedule of Compliance Form as ATTACHMENT F .

Attachment F

Compliance Schedule (This Section Intentionally Left Blank)

ATTACHMENT F - Schedule of Compliance Form				
Complete this section if you indicated noncompliance with any of the applicable requirements identified in the permit application. For each emission unit which is not in compliance, identify the applicable requirement, the reason(s) for noncompliance, a description of how the source will achieve compliance, and a detailed schedule of compliance. If there is a consent order that applies to this requirement, attach a copy to this form.				
Applicable Requirement Not Applicable – This Section Intentionally Left Blank				
Init(s): Applicable Requirement:				
2. Reason for Noncompliance:				
3. How will Compliance be Achieved?				
4. Consent Order Number (if applicable):				
5. Schedule of Compliance. Provide a schedule of remedial measures, including an enforceable sequence of actions with milestones, leading to compliance, including a date for final compliance.				
Remedial Measure or Action	Date to be Achieved			
6. Submittal of Progress Reports.				
Content of Progress Report: Report starting date: MM/DD/YYYY				
Submittal frequency:				

Attachment G

Air Pollution Control Device Forms

ATTACHMENT G - Air Pollution Control Device Form			
Control device ID number: 0005	List all emission units associated with this control device. Thermal Dryer		
Manufacturer:	Model number:	Installation date:	
Research Cottrell, Inc.	Type C-24 Cyclotrell	1968	
Type of Air Pollution Control Device:			
Baghouse/Fabric Filter	Venturi Scrubber X	_ Multiclone	
Carbon Bed Adsorber	Packed Tower Scrubber	Single Cyclone	
Carbon Drum(s)	Other Wet Scrubber	Cyclone Bank	
Catalytic Incinerator	Condenser	Settling Chamber	
Thermal Incinerator	Flare	Other (describe)	
Wet Plate Electrostatic Precipitator		Dry Plate Electrostatic Precipitator	
List the pollutants for which this device	ce is intended to control and the ca	apture and control efficiencies.	
Pollutant	Capture Efficiency	Control Efficiency	
Particulate Matter	100%	40%	
Explain the characteristic design parameters of this control device (flow rates, pressure drops, number of bags, size, temperatures, etc.). Average pressure drop – 4 inches of H ₂ O			
Is this device subject to the CAM requ	irements of 40 C.F.R. 64? X Ye	esNo	
If Yes, Complete ATTACHMENT H If No, Provide justification.			
Describe the parameters monitored and/or methods used to indicate performance of this control device.			
Pressure Drop Gas Temperature Gas Flow Rate Water Pressure			

ATTACHMENT G - Air Pollution Control Device Form				
Control device ID number: 0006	List all emission units associated with this control device. Thermal Dryer			
Manufacturer:	Model number:	Installation date:		
Research Cottrell, Inc.	NA	1968		
Type of Air Pollution Control Device:				
Baghouse/Fabric Filter	Venturi Scrubber	Multiclone		
Carbon Bed Adsorber	Packed Tower Scrubber	Single Cyclone		
Carbon Drum(s)X	Other Wet Scrubber	Cyclone Bank		
Catalytic Incinerator	Condenser	Settling Chamber		
Thermal Incinerator	Flare	Other (describe)		
Wet Plate Electrostatic Precipitator		Dry Plate Electrostatic Precipitator		
List the pollutants for which this device	ce is intended to control and the ca	pture and control efficiencies.		
Pollutant	Capture Efficiency	Control Efficiency		
Particulate Matter	100%	99.25%		
Sulfur Dioxide	NA	70%		
Nitrogen Oxides	NA	NA		
Explain the characteristic design parameters of this control device (flow rates, pressure drops, number of bags, size, temperatures, etc.). Average pressure drop -25 inches of H_2O				
Is this device subject to the CAM requ	irements of 40 C.F.R. 64? X Ye	s No		
If Yes, Complete ATTACHMENT H If No, Provide justification.				
Describe the parameters monitored and/or methods used to indicate performance of this control device. Pressure Drop Gas Temperature Gas Flow Rate Water Pressure				

ATTACHMENT G - Air Pollution Control Device Form				
List all emission units associated with this control device. Thermal Dryer				
Model number: Installation date:				
NA	1968			
Venturi Scrubber	Multiclone			
Packed Tower Scrubber	Single Cyclone			
Other Wet Scrubber	Cyclone Bank			
Condenser	Settling Chamber			
Flare X	Other (describe) - Mist Eliminator			
	Dry Plate Electrostatic Precipitator			
ce is intended to control and the ca	apture and control efficiencies.			
Capture Efficiency	Control Efficiency			
imeters of this control device (flow	rates, pressure drops, number of			
om the thermal dryer stack.				
uirements of 40 C.F.R. 64?Yes	s <u>X</u> No			
If No, Provide justification.				
Describe the parameters monitored and/or methods used to indicate performance of this control device.				
	List all emission units associated Thermal Dryer Model number: NA Venturi Scrubber Packed Tower Scrubber Condenser Flare Capture Efficiency Capture Efficiency ameters of this control device (flow om the thermal dryer stack.			

Attachment H

Compliance Assurance Monitoring (CAM)
Plan Forms

ATTACHMENT H - Compliance Assurance Monitoring (CAM) Plan Form

For definitions and information about the CAM rule, please refer to 40 CFR Part 64. Additional information (including guidance documents) may also be found at $\frac{\text{http://www.epa.gov/ttn/emc/cam.html}}{\text{http://www.epa.gov/ttn/emc/cam.html}}$

	CAM APPLICABILITY DETERMINATION			
sep CF det	oes the facility have a PSEU (Pollutant-Specific Emissions Unit considered parately with respect to EACH regulated air pollutant) that is subject to CAM (40 R Part 64), which must be addressed in this CAM plan submittal? To ermine applicability, a PSEU must meet all of the following criteria (If No, then remainder of this form need not be completed):			
a.	The PSEU is located at a major source that is required to obtain a Title V permit;			
b.	The PSEU is subject to an emission limitation or standard for the applicable regulated air pollutant that is <u>NOT</u> exempt;			
	LIST OF EXEMPT EMISSION LIMITATIONS OR STANDARDS:			
	• NSPS (40 CFR Part 60) or NESHAP (40 CFR Parts 61 and 63) proposed after 11/15/1990.			
	• Stratospheric Ozone Protection Requirements.			
	• Acid Rain Program Requirements.			
	• Emission Limitations or Standards for which a WVDEP Division of Air Quality Title V permit specifies a continuous compliance determination method, as defined in 40 CFR §64.1.			
	• An emission cap that meets the requirements specified in 40 CFR §70.4(b)(12).			
c.	The PSEU uses an add-on control device (as defined in 40 CFR §64.1) to achieve compliance with an emission limitation or standard;			
d.	The PSEU has potential pre-control device emissions of the applicable regulated air pollutant that are equal to or greater than the Title V Major Source Threshold Levels; AND			
e.	The PSEU is NOT an exempt backup utility power emissions unit that is municipally-owned.			
BASIS OF CAM SUBMITTAL				
	ark the appropriate box below as to why this CAM plan is being submitted as part of an application for a Title V mit:			
\boxtimes	RENEWAL APPLICATION. ALL PSEUs for which a CAM plan has NOT yet been approved need to be addressed in this CAM plan submittal.			
	INITIAL APPLICATION (submitted after 4/20/98). ONLY large PSEUs (i. e., PSEUs with potential post-control device emissions of an applicable regulated air pollutant that are equal to or greater than Major Source Threshold Levels) need to be addressed in this CAM plan submittal.			
	SIGNIFICANT MODIFICATION TO LARGE PSEUs. ONLY large PSEUs being modified after 4/20/98 need to be addressed in this cam plan submittal. For large PSEUs with an approved CAM plan, Only address the appropriate monitoring requirements affected by the significant modification.			

3) ^a BACKGROUND DATA AND INFORMATION

Complete the following table for <u>all</u> PSEUs that need to be addressed in this CAM plan submittal. This section is to be used to provide background data and information for each PSEU In order to supplement the submittal requirements specified in 40 CFR §64.4. If additional space is needed, attach and label accordingly.

PSEU DESIGNATION	DESCRIPTION	POLLUTANT	CONTROL DEVICE	^b EMISSION LIMITATION or STANDARD	° MONITORING REQUIREMENT
TD1	THERMAL DRYER	SO2	VENTURI SCRUBBER	45CSR 10-3.3f; 3.2 LBS/MMBTU	DAILY FUEL SAMPLING, COMPOSITE, AND ANALYZE MONTHLY FOR SULFUR AND HEAT CONTENT, CALCULATE MONTHLY SO2 EMISSIONS, AND CONTINUOUSLY MONITOR PRESSURE DROP AND WATER PRESSURE
				45CSR10-4.1; 2000 PPM	DAILY FUEL SAMPLING, COMPOSITE, AND ANALYZE MONTHLY FOR SULFUR AND HEAT CONTENT, CALCULATE MONTHLY SO2 EMISSIONS, AND CONTINUOUSLY MONITOR PRESSURE DROP AND WATER PRESSURE
				45CSR13-2104D.6; 56.85 LBS/HR & 249 TPY	DAILY FUEL SAMPLING, COMPOSITE, AND ANALYZE MONTHLY FOR SULFUR AND HEAT CONTENT, CALCULATE MONTHLY SO2 EMISSIONS, AND CONTINUOUSLY MONITOR PRESSURE DROP AND WATER PRESSURE
				45CSRR10-6.4; Fuel Usage lbs/day (105 MMBtu/hr max)	CONTINUOUSLY MONITOR FUEL USAGE WITH ROTARY COUNTER
EXAMPLE Boiler No. 1	Wood-Fired Boiler	PM	Multiclone	45CSR\$2-4.1.c.; 9.0 lb/hr	Monitor pressure drop across multiclone: Weekly inspection of multiclone

^a If a control device is common to more than one PSEU, one monitoring plan may be submitted for the control device with the affected PSEUs identified and any conditions that must be maintained or monitored in accordance with 40 CFR §64.3(a). If a single PSEU is controlled by more than one control device similar in design and operation, one monitoring plan for the applicable control devices may be submitted with the applicable control devices identified and any conditions that must be maintained or monitored in accordance with 40 CFR §64.3(a).

b Indicate the emission limitation or standard for any applicable requirement that constitutes an emission limitation, emission standard, or standard of performance (as defined in 40 CFR §64.1).

^c Indicate the monitoring requirements for the PSEU that are required by an applicable regulation or permit condition.

CAM MONITORING APPROACH CRITERIA

Complete this section for <u>EACH</u> PSEU that needs to be addressed in this CAM plan submittal. This section may be copied as needed for each PSEU. This section is to be used to provide monitoring data and information for <u>EACH</u> indicator selected for <u>EACH</u> PSEU in order to meet the monitoring design criteria specified in 40 CFR §64.3 and §64.4. if more than two indicators are being selected for a PSEU or if additional space is needed, attach and label accordingly with the appropriate PSEU designation, pollutant, and indicator numbers.

4a) PSEU Designation: TD1	4b) Pollutant: SULFUR DIOXIDE	4c) ^a Indicator No. 1: SULFUR CONTENT OF 1.18% (WITH HEAT CONTENT OF 13,000 BTU/LB)	4d) ^a Indicator No. 2: MAXIMUM HEAT INPUT OF 105 MMBTU/HR			
5a) GENERAL CRITER Describe the MONITO used to measure the i	RING APPROACH	COAL IS SAMPLED DAILY, COMPOSITED, AND ANALYZED MONTHLY FOR SULFUR AND HEAT CONTENT	FUEL USAGE IS CONTINUOUSLY MONITORED WITH A ROTARY COUNTER.			
^b Establish the appropries RANGE or the proceduthe indicator range we reasonable assurance	ares for establishing thich provides a	MAXIMUM SULFUR CONTENT IS 1.18% WITH A HEAT CONTENT OF 13,000 BTU/LB. AS THE HEAT CONTENT INCREASES THE ALLOWABLE SULFUR CONTENT INCREASES PROPORTIONALY.	MAXIMUM MASS EMISSION RATE IS 56.85 LB/HR WITH 12-MONTH ROLLING TOTAL MAXIMUM OF 249 TPY.			
5b) PERFORMANCE C Provide the SPECIFICA OBTAINING REPRESEN as detector location, i specifications, and m accuracy:	ATIONS FOR TATIVE DATA, such Installation	500 GRAMS OF COAL WILL BE SAMPLED FROM POINT WHERE A REPRESENTATIVE SAMPLE CAN BE OBTAINED.	FUEL USAGE IS CONTINUOUSLY MEASURED WITH A ROTARY COUNTER ON A LBS/DAY BASIS.			
^c For new or modified equipment, provide <u>Verocedures</u> , includirecommendations, <u>Too Operational Status</u>	VERIFICATION ng manufacturer's O CONFIRM THE	NA	NA			
Provide QUALITY ASS QUALITY CONTROL (Q that are adequate to e continuing validity or daily calibrations, vis routine maintenance,	DA/QC) PRACTICES ensure the f the data, (i.e., sual inspections,	SAMPLE PREPARATION DONE ACCORDING TO ASTM METHOD D4239.	THE OPERATION OF THE ROTARY COUNTER IS VERIFIED BY VISUAL INSPECTION.			
^d Provide the <u>MONITOR</u>	ING FREQUENCY:	COAL IS SAMPLED ONCE PER DAY DURING NORMAL OPERATION.	CONTINUOUSLY MONITORED AND TOTAL COAL USED IS RECORDED AT THE END OF EACH DAY.			
Provide the <u>DATA COI</u> <u>PROCEDURES</u> that wil		COAL SAMPLES ARE COLLECTED AT A POINT WHERE A REPRESENTATIVE SAMPLE CAN BE OBTAINED. THEY ARE PREPARED ACCORDING TO ASTM METHOD D3177	FUEL USAGE IS COMPILED AT THE END OF EACH DAY.			
Provide the <u>DATA AVI</u> the purpose of detern excursion or exceeda	nining whether an	COAL SAMPLES ARE COMPOSITED MONTHLY	DAILY			

^a Describe all indicators to be monitored which satisfies 40 CFR §64.3(a). Indicators of emission control performance for the control device and associated capture system may include measured or predicted emissions (including visible emissions or opacity), process and control device operating parameters that affect control device (and capture system) efficiency or emission rates, or recorded findings of inspection and maintenance activities.

^b Indicator Ranges may be based on a single maximum or minimum value or at multiple levels that are relevant to distinctly different operating conditions, expressed as a function of process variables, expressed as maintaining the applicable indicator in a particular operational status or designated condition, or established as interdependent between more than one indicator. For CEMS, COMS, or PEMS, include the most recent certification test for the monitor.

^c The verification for operational status should include procedures for installation, calibration, and operation of the monitoring equipment, conducted in accordance with the manufacturer's recommendations, necessary to confirm the monitoring equipment is operational prior to the commencement of the required monitoring.

d Emission units with post-control PTE ≥ 100 percent of the amount classifying the source as a major source (i.e., Large PSEU) must collect four or more values per hour to be averaged. A reduced data collection frequency may be approved in limited circumstances. Other emission units must collect data at least once per 24 hour period.

CAM MONITORING APPROACH CRITERIA

Complete this section for <u>EACH</u> PSEU that needs to be addressed in this CAM plan submittal. This section may be copied as needed for each PSEU. This section is to be used to provide monitoring data and information for <u>EACH</u> indicator selected for <u>EACH</u> PSEU in order to meet the monitoring design criteria specified in 40 CFR §64.3 and §64.4. if more than two indicators are being selected for a PSEU or if additional space is needed, attach and label accordingly with the appropriate PSEU designation, pollutant, and indicator numbers.

4a) PSEU Designation: TD1	4b) Pollutant: SULFUR DIOXIDE	4c) ^a Indicator No. 1: PRESSURE DROP	4d) ^a Indicator No. 2: WATER PRESSURE		
5a) GENERAL CRITER Describe the MONITO used to measure the i	RING APPROACH	WATER PRESSURE IS CONTINUOUSLY MONITORED.	PRESSURE DROP IS CONTINUOUSLY MONITORED/		
^b Establish the approper RANGE or the proceduthe indicator range wreasonable assurance	ures for establishing which provides a	AN EXCURSION IS DEFINED AS PRESSURE DROP BELOW 23 INCHES OF H20.	AN EXCURSION IS DEFINED AS WATER PRESSURE BELOW 10.1 PSI.		
5b) PERFORMANCE C Provide the SPECIFICA OBTAINING REPRESEN as detector location, is specifications, and maccuracy:	ATIONS FOR TATIVE DATA, such installation	PRESSURE DROP MEASUREMENTS ARE TAKEN AT THE INLET OF THE SCRUBBER AND AT A LOCATION BETWEEN THE SCRUBBER AND THE MIST ELIMINATOR.	PRESSURE DROP MEASUREMENTS ARE TAKEN AT THE INLET OF THE SCRUBBER AND AT A LOCATION BETWEEN THE SCRUBBER AND THE MIST ELIMINATOR. WATER PRESSURE IS RECORDED BEFORE THE SCRUBBER.		
^c For new or modified equipment, provide <u>V</u> <u>PROCEDURES</u> , includi recommendations, <u>TO</u> <u>OPERATIONAL STATUS</u>	<u>/ERIFICATION</u> ng manufacturer's D CONFIRM THE	NA	NA		
Provide QUALITY ASS QUALITY CONTROL (Quality Continuing validity of the daily calibrations, visuality continuing validity of the daily calibrations, visuality contine maintenance,	DA/QC) PRACTICES ensure the f the data, (i.e., sual inspections,	CALIBRATION PERFORMED ON THE PRESSURE DROP RECORDER/MONITOR IS PERFORMED AS NEEDED BUT AT LEAST ONCE ANNUALLY. PRESSURE DROP IS ACCURATE WITHIN 1 INCH OF H2O.	CALIBRATION PERFORMED ON THE WATER PRESSURE GAUGE IS PERFORMED AS NEEDED BUT AT LEAST ONCE ANNUALLY. THE WATER PRESSURE GAUGE IS ACCURATE TO WITHIN 5%.		
^d Provide the <u>MONITOR</u>	ING FREQUENCY:	PRESSURE DROP MONITORED CONTINUOUSLY.	WATER PRESSURE MONITORED CONTINUOUSLY.		
Provide the <u>DATA CO</u> PROCEDURES that wil		CONTINUOUSLY RECORDED BY STRIP CHART AND MANUALLY RECORDED ONCE EVERY 12 HOURS.	CONTINUOUSLY RECORDED BY STRIP CHART AND MANUALLY RECORDED ONCE EVERY 12 HOURS.		
Provide the <u>DATA AV</u> the purpose of detern excursion or exceeda	nining whether an	3-HOUR ROLLING AVERAGE.	3-HOUR ROLLING AVERAGE.		

^a Describe all indicators to be monitored which satisfies 40 CFR §64.3(a). Indicators of emission control performance for the control device and associated capture system may include measured or predicted emissions (including visible emissions or opacity), process and control device operating parameters that affect control device (and capture system) efficiency or emission rates, or recorded findings of inspection and maintenance activities.

^b Indicator Ranges may be based on a single maximum or minimum value or at multiple levels that are relevant to distinctly different operating conditions, expressed as a function of process variables, expressed as maintaining the applicable indicator in a particular operational status or designated condition, or established as interdependent between more than one indicator. For CEMS, COMS, or PEMS, include the most recent certification test for the monitor.

^c The verification for operational status should include procedures for installation, calibration, and operation of the monitoring equipment, conducted in accordance with the manufacturer's recommendations, necessary to confirm the monitoring equipment is operational prior to the commencement of the required monitoring.

d Emission units with post-control PTE \geq 100 percent of the amount classifying the source as a major source (i.e., Large PSEU) must collect four or more values per hour to be averaged. A reduced data collection frequency may be approved in limited circumstances. Other emission units must collect data at least once per 24 hour period.

Complete this section for EACH PSEU that needs to be addressed in this CAM plan submittal. This section may be copied as needed for each PSEU. The	is
section is to be used to provide rationale and justification for the selection of EACH indicator and monitoring approach and EACH indicator range in order	to
meet the submittal requirements specified in 40 CFR §64.4.	
	_

RATIONALE AND JUSTIFICATION

6a) PSEU Designation:	6b) Regulated Air Pollutant:
TD1	SULFUR DIOXIDE

7) **INDICATORS AND THE MONITORING APPROACH**: Provide the rationale and justification for the selection of the indicators and the monitoring approach used to measure the indicators. Also provide any data supporting the rationale and justification. Explain the reasons for any differences between the verification of operational status or the quality assurance and control practices proposed, and the manufacturer's recommendations. (If additional space is needed, attach and label accordingly with the appropriate PSEU designation and pollutant):

Coal sampling and analysis of SO2 content along with measuring the amount of coal burned is a sufficient way to determine SO2 emissions. By knowing the concentration of SO2 in the coal and the fuel usage a simple calculation can be performed to determine compliance. Pressure drop and water pressure monitoring effectively indicates the scrubber is operating properly.

- 8) INDICATOR RANGES: Provide the rationale and justification for the selection of the indicator ranges. The rationale and justification shall indicate how EACH indicator range was selected by either a COMPLIANCE OR PERFORMANCE TEST, a TEST PLAN AND SCHEDULE, or by ENGINEERING ASSESSMENTS. Depending on which method is being used for each indicator range, include the specific information required below for that specific indicator range. (If additional space is needed, attach and label accordingly with the appropriate PSEU designation and pollutant):
 - <u>COMPLIANCE OR PERFORMANCE TEST</u> (Indicator ranges determined from control device operating parameter data obtained during a
 compliance or performance test conducted under regulatory specified conditions or under conditions representative of maximum potential emissions
 under anticipated operating conditions. Such data may be supplemented by engineering assessments and manufacturer's recommendations). The
 rationale and justification shall <u>INCLUDE</u> a summary of the compliance or performance test results that were used to determine the indicator range,
 and documentation indicating that no changes have taken place that could result in a significant change in the control system performance or the
 selected indicator ranges since the compliance or performance test was conducted.
 - <u>TEST PLAN AND SCHEDULE</u> (Indicator ranges will be determined from a proposed implementation plan and schedule for installing, testing, and performing any other appropriate activities prior to use of the monitoring). The rationale and justification shall <u>INCLUDE</u> the proposed implementation plan and schedule that will provide for use of the monitoring as expeditiously as practicable after approval of this CAM plan, except that in no case shall the schedule for completing installation and beginning operation of the monitoring exceed 180 days after approval.
 - <u>ENGINEERING ASSESSMENTS</u> (Indicator Ranges or the procedures for establishing indicator ranges are determined from engineering
 assessments and other data, such as manufacturers' design criteria and historical monitoring data, because factors specific to the type of monitoring,
 control device, or PSEU make compliance or performance testing unnecessary). The rationale and justification shall <u>INCLUDE</u> documentation
 demonstrating that compliance testing is not required to establish the indicator range.

RATIONALE AND JUSTIFICATION:

Historic coal analysis records indicate the sulfur content is between 0.75 and 0.85 percent. It has never approached its limit of 1.18% per R13-2104D. This indicator range is taken from the R13-2104D permit. This limit was established to eliminate this facility from PSD status.

Fuel throughput records indicate compliance with established parameter of 105 MMBtu/hr. This indicator range is taken from the R13-2104D permit. This is the design heat input rating.

Water pressure (10.1 psi minimum) and pressure drop (23 in. of H2o minimum) are monitored continuously verifying the proper operation of the scrubber. These operating parameters were established following a stack test in 2002.

Stack test data indicates actual SO2 concentrations are well below limits even though the pH of the scrubber liquor was approximately 3. If the facility is in compliance with their SO2 limit with a pH as low as this, establishing a parameter is not necessary. We cannot justify monitoring pH for this reason. It seems that if this facility was required to monitor pH it would amount to a parameter being established that has no effect on compliance with the SO2 limit.

Emissions Calculations

2010 Emissions Summary

Uncontrolled Emissions:

	Materials I	Handling	Crush 8	Screen	Stocl	Stockpile		road	Therm	al Dryer	TOTA	ALS
	(lb/hr)	(TPY)	(lb/hr)	(TPY)	(lb/hr)	(TPY)	(lb/hr)	(TPY)	(lb/hr)	(TPY)	(lb/hr)	(TPY)
NO _X									161.18	245.95	161.18	245.95
CO									30.99	135.73	30.99	135.73
VOC									98.35	149.02	98.35	149.02
SO ₂									236.01	1033.71	236.01	1033.71
PM	24.60	52.79	162.00	473.00	4.82	21.13	193.88	408.66	26,000	39,130	26,385	40,086
PM ₁₀	11.63	24.97	43.58	122.29	2.27	9.93	48.38	101.41	5,200	7,826	5,306	8,085
N ₂ O									0.20	0.88	0.20	0.88
HAPs									6.81	29.84	6.81	29.84

Controlled Emissions:

	Materials I	Handling	Crush 8	& Screen	Stoc	kpile	Hau	lroad	Therm	al Dryer	TOT	ALS
	(lb/hr)	(TPY)	(lb/hr)	(TPY)	(lb/hr)	(TPY)	(lb/hr)	(TPY)	(lb/hr)	(TPY)	(lb/hr)	(TPY)
NO _X									145.06	221.36	145.06	221.36
CO									30.99	135.73	30.99	135.73
VOC									98.35	149.02	98.35	149.02
SO ₂									70.80	310.11	70.80	310.11
PM	10.23	23.50	19.60	60.20	4.82	21.13	58.16	122.60	117.00	176.09	209.82	403.51
PM ₁₀	5.14	11.11	2.70	8.29	2.27	9.93	14.51	30.42	23.40	35.22	48.02	94.98
N ₂ O									0.20	0.88	0.20	0.88
HAPs									0.11	0.50	0.11	0.50

Emissions Calculations Transfer Points

Calculating Emission Factor:

k(0.0032)((U/5)^{1.3}/(M/2)^{1.4}) e =

Where **Emission Factor** e =

Particle Size Multiplier (dimensionless) k =

Wind Speed (mph) U = M =

Moisture Content (%)

Source:

AP 42, Fifth Edition, Volume 1, Revised 11/2006 13.2.4 Aggregate Handling and Storage Piles

	k				е	
	TSP	PM ₁₀	U	M	PM	PM ₁₀
	dimensi	onless	mph	%	lb/ton	lb/ton
Raw Coal	0.74	0.35	7	5	0.0010	0.0005
Clean Coal	0.74	0.35	7	7	0.0006	0.0003
Refuse	0.74	0.35	7	7	0.0006	0.0003
Lime	0.74	0.35	7	2.1	0.0034	0.0016

				D	esign	Con	trol	Emissio	n Factor		PM Em	issions			PM ₁₀ Em	issions	
Emission	Emission	Emission Unit	Year	Thre	oughput	Device	Efficiency	TSP	PM ₁₀	Uncon	trolled	Contro	olled	Unco	ontrolled	Con	trolled
Unit ID	Point ID	Description	Installed	(TPH)	TPY		(%)	lb/ton	lb/ton	(lb/hr)	TPY	(lb/hr)	TPY	(lb/hr)	TPY	(lb/hr)	TPY
T1 (UPR1)	37S	Truck Dump	1976	800	4,300,000	MC	0	0.0010	0.0005	0.81	2.19	0.81	2.19	0.38	1.03	0.38	1.03
T2 (UPR1)	37S	Truck Dump	1976	800	4,300,000	IVIC	U	0.0010	0.0005	0.81	2.19	0.81	2.19	0.38	1.03	0.38	1.03
T3 (B3)	23S	Raw Coal Bin Outlet	1976	800	4,300,000	FE	80	0.0010	0.0005	0.81	2.19	0.16	0.44	0.38	1.03	0.08	0.21
T4 (B4)	24S	Raw Coal Bin Outlet	1976	800	, ,					0.81		0.16	_	0.38	1.03	0.38	
T5 (C-1)	1S	Belt Conveyor	1976	800	4,300,000	FE/FE	96	0.0010	0.0005	0.81	2.19	0.03	0.09	0.38	1.03	0.02	0.04
T6(SC1)	21S	Vibrating Screen Outlet	1968	800	1,075,000	FE/FE	96	0.0010	0.0005	0.81	0.55	0.03	0.02	0.38	0.26	0.02	0.01
T7 (SC1)	21S	Vibrating Screen Outlet	1968	800	4,300,000	FE	80	0.0010	0.0005	0.81	2.19	0.16	0.44	0.38	1.03	0.08	0.21
T8 (RB1)	19S	Rotary Breaker Outlet	1968	600		ncluded in T7	_										
T9 (C-4)	3S	Belt Conveyor	1968	800	4,300,000	FE	80	0.0010	0.0005	0.81	2.19	0.16	0.44	0.38	1.03	0.08	0.21
T10 (C-5)	5S	Belt Conveyor	1968	800	4,300,000	PE	50	0.0010	0.0005	0.81	2.19	0.41	1.09	0.38	1.03	0.19	0.52
T11 (B6)	26S	Raw Coal Bin Outlet	1968	1000	4,300,000	PE	50	0.0010	0.0005	1.02	2.19	0.51	1.09	0.48	1.03	0.24	0.52
T12 (C-6)	6S	Belt Conveyor	1968	1000	4,300,000	PE	50	0.0010	0.0005	1.02	2.19	0.51	1.09	0.48	1.03	0.24	0.52
T13 (UPR4)	40S	Endloader Dump	1976	700	4,300,000	MC	0	0.0010	0.0005	0.71	2.19	0.71	2.19	0.34	1.03	0.34	1.03
T14 (T13)		Underground Feed to Belt		700	4,300,000	FE	80	0.0010	0.0005	0.71	2.19	0.14	0.44	0.34	1.03	0.07	0.21
T15 (C-7)	7 S	Stockpile Reclaim	1976	700	4,300,000	PE	50	0.0010	0.0005	0.71	2.19	0.36	1.09	0.34	1.03	0.17	0.52
T16 (SC2)	22S	Grate Screen Outlet	1976	700	4,300,000	FE	80	0.0010	0.0005	0.71	2.19	0.14	0.44	0.34	1.03	0.07	0.21
T17 (SC2)	22S	Grate Screen Outlet	1976	700	1,000,000		ÜÜ	0.0010	0.0005	0.71	2.10	0.14	0.11	0.34	1.00	0.07	0.21
T18 (HMCR1)	20S					Removed											
T19 (C-9)	98	Belt Conveyor	1968	1000	4,300,000	FE/FE	96	0.0010	0.0005	1.02	2.19	0.04	0.09	0.48	1.03	0.02	0.04
T20A (RB1)	19S	Rotary Breaker Outlet	1968	600	1,075,000	FE	80	0.0006	0.0003	0.38	0.34	0.08	0.07	0.18	0.16	0.04	0.03
T20B		Rotary Breaker Outlet				Removed											
T21 (C-17)	48	Belt Conveyor	1968	500	1,850,000	PE	50	0.0006	0.0003	0.32	0.59	0.16	0.29	0.15	0.28	0.08	0.14
T22 (C-2)	10S	Belt Conveyor	1968	500	1,850,000	FE/FE	96	0.0006	0.0003	0.32	0.59	0.01	0.02	0.15	0.28	0.01	0.01
T23 (Wet Wash)		Wet Wash Outlet	1968	500	1,850,000	FE	80	0.0006	0.0003	0.32	0.59	0.06	0.12	0.15	0.28	0.03	0.06
T24						Removed											
T25	400	Dali Oara a a	4000	500	4.050.000	Removed	00	0.0000	0.0000	0.00	0.50	0.00	0.40	0.45	0.00	0.00	0.00
T26 (C-10)	12S	Belt Conveyor	1968	500	1,850,000	FE	80	0.0006	0.0003	0.32	0.59	0.06	0.12	0.15	0.28	0.03	0.06
T27 (B2)	28S	Refuse Bin Outlet	1968	500	1,850,000	PE	50	0.0006	0.0003	0.32	0.59	0.16	0.29	0.15	0.28	0.08	0.14
T28 (Wet Wash)		Wet Wash Outlet	1968	700	3,010,000	FE/FE	96 00	0.0006	0.0003	0.44	0.96	0.02	0.04	0.21	0.45	0.01	0.02
T29 (Wet Wash)	450	Wet Wash Outlet	1968	550	3,010,000	FE/FE	96	0.0006	0.0003	0.35	0.96	0.01	0.04	0.17	0.45	0.01	0.02
T30 (C-12)	15S	Belt Conveyor	1968	550	3,010,000	FE	80	0.0006	0.0003	0.35	0.96	0.07	0.19	0.17	0.45	0.03	0.09
T31 (TD1)	36S	Thermal Dryer Outlet	1968	550	3,010,000	FE	80	0.0006	0.0003	0.35	0.96	0.07	0.19	0.17	0.45	0.03	0.09
T32 (TD1)	36S	Thermal Dryer Outlet	1968	550			00	0.0000	0.0000	0.35	0.00	0.07	0.40	0.17	0.45	0.03	0.00
T33 (C-13B)	17S	Belt Conveyor	1968	700	3,010,000	FE	80	0.0006	0.0003	0.44	0.96	0.09	0.19	0.21	0.45	0.04	0.09
T34 (B1)	30S	Clean Coal Bin Outlet	1968	700	3,010,000	PE	50	0.0006	0.0003	0.44	0.96	0.22	0.48	0.21	0.45	0.11	0.23

Emissions Calculations Transfer Points

				D	esign	Cor	ntrol	Emissio	n Factor		PM Emi	ssions			PM ₁₀ Em	issions	
Emission	Emission	Emission Unit	Year	Thro	oughput	Device	Efficiency	TSP	PM ₁₀	Uncont	trolled	Contr	olled	Unco	ntrolled	Con	trolled
Unit ID	Point ID	Description	Installed	(TPH)	TPY		(%)	lb/ton	lb/ton	(lb/hr)	TPY	(lb/hr)	TPY	(lb/hr)	TPY	(lb/hr)	TPY
T35 (C-14)	18S	Belt Conveyor	1996	700	3,010,000	PE	50	0.0006	0.0003	0.44	0.96	0.22	0.48	0.21	0.45	0.11	0.23
T36 (C-13A)	16S	Belt Conveyor	1968	700	3,010,000	PE	50	0.0006	0.0003	0.44	0.96	0.22	0.48	0.21	0.45	0.11	0.23
T36A (C-8)	8S	Belt Conveyor	1996	700	3,010,000	PE	50	0.0006	0.0003	0.44	0.96	0.22	0.48	0.21	0.45	0.11	0.23
T37 (UPR1)	37S	Truck Dump	1968	700	4,300,000	MC	0	0.0010	0.0005	0.71	2.19	0.71	2.19	0.34	1.03	0.34	1.03
T38 (UPR1)	37S	Truck Dump	1968	700	4,300,000	MC	0	0.0010	0.0005	0.71	2.19	0.71	2.19	0.34	1.03	0.34	1.03
T39 (Endloader OS1)		Endloader Dump	1968	700	4,300,000	MC	0	0.0010	0.0005	0.71	2.19	0.71	2.19	0.34	1.03	0.34	1.03
T40 (C-15)	13S	Belt Conveyor	1997	500	1,850,000	FE	80	0.0006	0.0003	0.32	0.59	0.06	0.12	0.15	0.28	0.03	0.06
T41 (B5)	29S	Refuse Bin Outlet	1997	500	1,850,000	PE	50	0.0006	0.0003	0.32	0.59	0.16	0.29	0.15	0.28	0.08	0.14
T42 (C-16)	14S	Removed															
T43 (C-3)	2S	Belt Conveyor	1996	500	In	cluded in Te	6	0.0006	0.0003								I
T44 (B7)	27S	Refuse Bin Outlet	1968	500	1,850,000	FE/FE	96	0.0006	0.0003	0.32	0.59	0.01	0.02	0.15	0.28	0.01	0.01
T45 (C-18)	11S	Belt Conveyor	1997	500	1,850,000	PE	50	0.0006	0.0003	0.32	0.59	0.16	0.29	0.15	0.28	0.08	0.14
T46 (B5)	29S	Refuse Bin Outlet	1997	500	Ind	cluded in T4	1	0.0006	0.0003								I
T47 (Truck Dump OS4)	33S	Truck Dump	1999	25	219,000	MC	0	0.0034	0.0016	0.09	0.38	0.09	0.38	0.04	0.18	0.04	0.18
T48 (Truck Dump OS4)		Endloader Dump	1999	25	219,000	MC	0	0.0034	0.0016	0.09	0.38	0.09	0.38	0.04	0.18	0.04	0.18
T49 (B8)	31S	Lime Bin Outlet	1999	25	219,000	PE	50	0.0034	0.0016	0.09	0.38	0.04	0.19	0.04	0.18	0.02	0.09
T50 (C-19)	25S	Belt Conveyor	1999	25	219,000	FE	80	0.0034	0.0016	0.09	0.38	0.02	0.08	0.04	0.18	0.01	0.04
T51 (Endloader OS2)		Endloader Dump	1968	700	3,010,000	PE	50	0.0006	0.0003	0.44	0.96	0.22	0.48	0.21	0.45	0.11	0.23
T52 (Wet Wash)		Wet Wash Outlet	1968	500	1,850,000	FE	80	0.0006	0.0003	0.32	0.59	0.06	0.12	0.15	0.28	0.03	0.06
T53		Endloader Dump	1968	200	2,400	MC	0	0.0006	0.0003	0.13	0.00	0.13	0.00	0.06	0.00	0.06	0.00
	_		<u>. </u>		_		_	_	TOTALS	24.60	52.79	10.23	23.50	11.63	24.97	5.14	11.11

Emissions Calculations Crushing and Screening

Emission Factors:

	е				
	PM PM ₁₀				
	lb/ton	lb/ton			
Primary Crushing	0.0200	0.0094			
Tertiary Crushing	0.0600	0.0282			
Screening	0.1000	0.047			

Source:

Air Pollution Engineering Manual and References G10-C Emissions Calculations

						Cor	Control Em		Emission Factor		PM Emissions				PM ₁₀ Emissions			
Emission	Emission	Emission Unit	Year	Maximum Throughput		Device	Efficiency	TSP	PM ₁₀	Uncon	trolled	Conti	rolled	Uncon	trolled	Cont	trolled	
Unit ID	Point ID	Description	Installed	Ton/hr	TPY		(%)	lb/ton	lb/ton	(lb/hr)	TPY	(lb/hr)	TPY	(lb/hr)	TPY	(lb/hr)	TPY	
RB1	198	Rotary Breaker	1968	600	4,300,000	FE	80	0.0200	0.0094	12.00	43.00	2.40	8.60	5.64	20.21	1.13	4.04	
HMCR1	29S	Hammermill Crusher	Removed															
SC1	21S	Vibrating Screen	1968	800	4,300,000	FE/FE	96	0.1000	0.0470	80.00	215.00	3.20	8.60	37.60	101.05	1.50	4.04	
SC2	22S	Vibrating Screen	2010	700	4,300,000	FE	80	0.1000	0.0005	70.00	215.00	14.00	43.00	0.34	1.03	0.07	0.21	
	•		_	_			_	•	TOTALS	162.00	473.00	19.60	60.20	43.58	122.29	2.70	8.29	

Emissions Calculations Stockpiles

Calculating Emission Factor:

e = 1.7*(s/1.5)*((365-p)/235)*(f/15)

Source:

AP 42, Fifth Edition, Volume 1, Revised 11/2006 13.2.4 Aggregate Handling and Storage Piles

Where s = material silt content

p = number of days with ≥ 0.01 in of precipitation per year

f = percentage of time unobstructed wind speed > 12 mph at mean pile height

				е				
	s	р	f	PM	PM ₁₀			
	dimension	mph	%	lb/ton	lb/ton			
Raw Coal	5.5	157	20	7.36	3.46			
Clean Coal	32	157	20	42.80	20.12			
Refuse	7	157	20	9.36	4.40			
Lime	3.9	157	20	5.22	2.45			

				Storage	Base	Col	ntrol	Emissio	n Factor	PM Emissions			PM ₁₀ Emissions				
Emission	Emission	Emission Unit	Year	Capacity	Area	Device	Efficiency	TSP	PM ₁₀	Uncon	trolled	Controlled		Uncontrolled		Controlled	
Unit ID	Point ID	Description	Installed	(tons)	(ft ²)		(%)	lb/ton	lb/ton	(lb/hr)	TPY	(lb/hr)	TPY	(lb/hr)	TPY	(lb/hr)	TPY
OS-1	32S	Raw Coal Stockpile	1982	20000	100,000	MC	0	7.36	3.46	0.704	3.082	0.704	3.082	0.331	1.449	0.331	1.449
OS-2	34S	Raw/Clean Coal Stockpile	1996	30000	100,000	MC	0	42.80	20.12	4.094	17.932	4.094	17.932	1.924	8.428	1.924	8.428
OS-3	35S	Emergency Refuse Stockpile	1968	400	200	MC	0	9.36	4.40	0.002	0.008	0.002	0.008	0.001	0.004	0.001	0.004
OS-4	33S	Limestone Stockpile	1999	50	500	MC	0	5.22	2.45	0.002	0.011	0.002	0.011	0.001	0.005	0.001	0.005
OS-5	43\$	Refuse Stockpile	2004	500	2,544	MC	0	9.36	4.40	0.023	0.023 0.100		0.100	0.011	0.047	0.011	0.047
	,								PTE	4.825	21.132	4.825	21.132	2.268	9.932	2.268	9.932

Emissions Calculations Haulroads

Calculating Emission Factors Paved Roads

 $[k * (sL/2)^{0.65} * (W/3)^{1.5} - C] * (1 - (P/4*N)$

Where: k = Particle size multiplier

sL = Road surface silt loading, (g/ft^2)

W = Vehicle weight

P = Number of days per year with precipitation >0.01 inch

N = Number of days in averaging periodC= Factor for exhaust, brake wear and tire wear

Source:

AP42, Fifth Edition, Revised 11/2006

13.2.1 PAVED ROADS

	ŀ	<					С		е	
	PM	PM ₁₀	sL	W	Р	N	PM	PM ₁₀	PM	PM ₁₀
	Dimensionless		(g/ft ²)	(tons)	(days)	(days)	Dimensio	onless	(Ib/VMT)	(Ib/VMT)
Truck	0.082	0.016	70	30	157	365	0.00047	0.00047	23.34	4.55

Unpaved Roads

 $e = k*((s/12)^a)*((W/3)^b)*((365-P)/365)$

Where: k = Particle size multiplier

a = Empirical constant

b = Empirical constant

s = Surface material silt content (%)

W = Mean vehicle weight (tons)

P = Number of days per year with precipitation >0.01 inch

Source:

AP 42, Fifth Edition, Volume 1, Revised 11/2006

13.2.2 Unpaved Roads

		<		a		b					е
	PM	PM ₁₀	PM	PM ₁₀	PM	PM ₁₀	S	W	Р	PM	PM ₁₀
	Dimens	ionless	Dimens	sionless	Dimens	sionless	(g/ft ²)	(tons)	(days)	(Ib/VMT)	(lb/VMT)
Yard Haulroad	4.9	1.5	0.7	0.9	0.45	0.45	5	38.5	157	4.77	1.23
To Refuse Dump	4.9	1.5	0.7	0.9	0.45	0.45	5	47	157	5.22	1.34
Endloader	4.9	1.5	0.7	0.9	0.45	0.45	5	150	157	8.80	2.26
Lime	4.9	1.5	0.7	0.9	0.45	0.45	5	33	157	4.45	1.14

		Trips	Tons	Trips	VMT	Co	Control Emission		Factor		PM Er	nissions		PM ₁₀ Emissions			
Emission		per	per	per	per	Device	Efficiency	PM	PM ₁₀	Uncont	rolled	Contro	olled	Uncon	trolled	Contr	olled
Unit ID	Description	Hour	Truck	Year	Trip		(%)	(lb/VMT)	(lb/VMT)	(lb/hr)	TPY	(lb/hr)	TPY	(lb/hr)	TPY	(lb/hr)	TPY
UPR1	Yard Haulroad	20	33	130303	0.5	WS	70	4.77	1.23	47.71	155.41	14.31	46.62	12.26	39.93	3.68	11.98
UPR2	Refuse	10	50	37000	0.5	WS	70	5.22	1.34	26.09	48.27	7.83	14.48	6.70	12.40	2.01	3.72
UPR3	Refuse	10	50	37000	1	WS	70	5.22	1.34	52.19	96.55	15.66	28.96	13.41	24.81	4.02	7.44
UPR4	Endloader	1		8760	1	WS	70	8.80	2.26	8.80	38.53	2.64	11.56	2.26	9.90	0.68	2.97
UPR5	Limestone	2	22	9955	0.5	WS	70	4.45	1.14	4.45	11.08	1.34	3.32	1.14	2.85	0.34	0.85
UPR6	Refuse	1	50	48	6	WS	70	5.22	1.34	31.31	0.75	9.39	0.23	8.05	0.19	2.41	0.06
PVD1	Limestone	2	22	9955	0.5	WS	70	23.34	4.55	23.34	58.08	7.00	17.42	4.55	11.33	1.37	3.40
									TOTALS	193.88	408.66	58.16	122.60	48.38	101.41	14.51	30.42

Emissions Calculations Thermal Dryer

Thermal Dryer Burning Natural Gas:

	Natur	al Gas	Co	ntrol	Emission		Emi	ssions		
	Annua	l Usage	Device	Efficiency	Factor	Unco	ntrolled	Controlled		
Pollutant	(1000 ft ³ /hr)	000 ft ³ /hr) (1000 ft ³ /yr)		(%)	(Ib/MCF)	(lb/hr)	TPY	(lb/hr)	TPY	
NO _X	11.76	103,059	MC+WS	10	0.1	1.18	5.15	1.06	4.64	
СО	11.76	103,059	MC+WS	0	0.084	0.99	4.33	0.99	4.33	
VOC	11.76	103,059	MC+WS	0	0.0296	0.35	1.53	0.35	1.53	
SO ₂	11.76	103,059	MC+WS	70	0.0006	0.01	0.03	0.00	0.009	
PM	11.76	103,059	MC+WS	99.55	0.0076	0.09	0.39	0.00	0.0018	
PM ₁₀	11.76	103,059	MC+WS	99.55	0.0076	0.09	0.39	0.00	0.0018	

Source:

AP 42, Fifth Edition, Volume 1, Revised 11/2006 1.4.3 Emissions from Natural Gas Combustion

Thermal Dryer Burning Coal:

Combustion emissions + dryer emissions:

	Maximu	m Design	Col	ntrol	Emission		Emi	nissions		
	Feed	l Rate	Device	Efficiency	Factor	Unco	ntrolled	Cont	rolled	
Pollutant	(ton/hr)	(ton/hr) (ton/yr)		(%)	(lb/ton)	(lb/hr)	TPY	(lb/hr)	TPY	
NO _X	1,000	3,010,000	MC+WS	10	0.16	160	240.80	144.00	216.72	
СО					See below					
VOC	1,000	3,010,000	MC+WS	0	0.098	98	147.49	98.00	147.49	
SO ₂					See below					
PM	1,000	3,010,000	MC+WS	99.55	26	26,000	39,130	117.00	176.09	
PM ₁₀	1,000	1,000 3,010,000 M		99.55	1	5200	7826	23.40	35.22	

Source:

AP 42, Fifth Edition, Volume 1, Revised 11/2006 11.10 Coal Cleaning, Tables 11.10-1 and 11.10-2

Combustion emissions:

	Maximu	m Design	Control		Emission	Emissions				
	Burn			Efficiency	Emission	Uncontrolled		Controlled		
Pollutant	(ton/hr)	(ton/yr)		(%)	(lb/ton)	(lb/hr)	TPY	(lb/hr)	TPY	
CO	5	43,800	MC+WS	0	6	30	131.40	30.00	131.40	
SO ₂	5	43,800	MC+WS	70	47.2	236	1033.68	70.80	310.10	
N ₂ O	5	43,800	MC+WS	0	0.04	0.2	0.88	0.20	0.88	

¹ PM Emissions based on Table 1.1-29 for particle size distribution for controlled and uncontrolled spreader stoker.

Where Btu content of coal = 0.013 MMBtu/lb

Source

AP 42, Fifth Edition, Volume 1, Revised 11/2006
1.1 Bituminous and Subbituminous Coal Combustion

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² Maximum design burn rate calculated from permit limit of 105 mmBtu/hr as: 105 mmBtu/hr* (1 lb/0.013 MMBtu)*(1ton/2000 lb) = 4 ton/hr

 $^{^{3}\,}$ SO $_{2}\,$ emission factor calculated based on Sectiom 5.2.e of Title V Permit

Emissions Calculations Thermal Dryer - HAP Emissions

Thermal Dryer Burning Natural Gas:

		Natu	ral Gas	Cor	ntrol	Emission	Emissions						
		Annua	Annual Usage		Efficiency	Factor	Uncontrolled		Contr	olled			
	Pollutant	(1000 ft3)			(%)	(lb/MCF)	(lb/hr)	TPY	(lb/hr)	TPY			
	Formaldehyde	11.76	103,059	MC+WS	0	7.50E-05	8.82E-04	3.86E-03	8.82E-04	0.003865			
L	Benzene	11.76	103,059	MC+WS	0	2.10E-06	2.47E-05	1.08E-04	0.000024696	0.000108212			

Source:

AP 42, Fifth Edition, Volume 1, Revised 11/2006 1.4.3 Emissions from Natural Gas Combustion

Thermal Dryer Burning Coal:

	Maximu	ım Design	Cor	ntrol	Emission		E	missions	
	Bur	n Rate	Device	Efficiency	Emission	Uncont	rolled	Contro	
Pollutant	(to	n/yr)		(%)	(lb/ton)	(lb/hr)	TPY	(lb/hr)	TPY
PAH Haps									
Acenapthene	5	43,800	MC+WS	0	5.10E-07	2.55E-06	1.12E-05	2.55E-06	1.12E-05
Acenaphthylene	5	43,800	MC+WS	0	2.50E-07	1.25E-06	5.48E-06	0.00000125	0.000005475
Acetaldehyde	5	43,800	MC+WS	0	5.70E-04	2.85E-03	1.25E-02	0.00285	0.012483
Acetophenone	5	43,800	MC+WS	0	1.50E-05	7.50E-05	3.29E-04	0.000075	0.0003285
Acrolein	5	43,800	MC+WS	0	2.90E-04	1.45E-03	6.35E-03	0.00145	0.006351
Anthracene	5	43,800	MC+WS	0	2.10E-07	1.05E-06	4.60E-06	0.00000105	0.000004599
Benz(a)anthracene	5	43,800	MC+WS	0	8.00E-08	4.00E-07	1.75E-06	0.0000004	0.000001752
Benzene	5	43,800	MC+WS	0	1.30E-03	6.50E-03	2.85E-02	0.0065	0.02847
Benzo(a)pyrene	5	43,800	MC+WS	0	3.80E-08	1.90E-07	8.32E-07	0.00000019	8.322E-07
Benzo(b,j,k)fluoroanthene	5	43,800	MC+WS	0	1.10E-07	5.50E-07	2.41E-06	0.00000055	0.000002409
Benzo(g,h,i)perylene	5	43,800	MC+WS	0	2.70E-08	1.35E-07	5.91E-07	0.000000135	5.913E-07
Biphenyl	5	43,800	MC+WS	0	1.70E-06	8.50E-06	3.72E-05	0.0000085	0.00003723
Chrysene	5	43,800	MC+WS	0	1.00E-07	5.00E-07	2.19E-06	0.0000005	0.00000219
Fluoranthene	5	43,800	MC+WS	0	7.10E-07	3.55E-06	1.55E-05	0.00000355	0.000015549
Fluorene	5	43,800	MC+WS	0	9.10E-07	4.55E-06	1.99E-05	0.00000455	0.000019929
Formaldehyde	5	43,800	MC+WS	0	2.40E-04	1.20E-03	5.26E-03	0.0012	0.005256
Hexane	5	43,800	MC+WS	0	6.70E-05	3.35E-04	1.47E-03	0.000335	0.0014673
Indeno(1,2,3-cd)pyrene	5	43,800	MC+WS	0	6.10E-08	3.05E-07	1.34E-06	0.000000305	1.3359E-06
Naphthalene	5	43,800	MC+WS	0	1.30E-05	6.50E-05	2.85E-04	0.000065	0.0002847
Phenanthrene	5	43,800	MC+WS	0	2.70E-06	1.35E-05	5.91E-05	0.0000135	0.00005913
Pyrene	5	43,800	MC+WS	0	3.30E-07	1.65E-06	7.23E-06	0.00000165	0.000007227
VOC HAPs		•							
Benzyl chloride	5	43,800	MC+WS	0	7.00E-04	3.50E-03	1.53E-02	0.0035	0.01533
Bis(2-ethylhexyl)phthalate	5	43,800	MC+WS	0	7.30E-05	3.65E-04	1.60E-03	0.000365	0.0015987
Bromoform	5	43,800	MC+WS	0	3.90E-05	1.95E-04	8.54E-04	0.000195	0.0008541
Carbon disulfide	5	43,800	MC+WS	0	1.30E-04	6.50E-04	2.85E-03	0.00065	0.002847
2-Chloroacetophenone	5	43,800	MC+WS	0	7.00E-06	3.50E-05	1.53E-04	0.000035	0.0001533
Chlorobenzene	5	43,800	MC+WS	0	2.20E-05	1.10E-04	4.82E-04	0.00011	0.0004818
Chloroform	5	43,800	MC+WS	0	5.90E-05	2.95E-04	1.29E-03	0.000295	0.0012921
Cumene	5	43,800	MC+WS	0	5.30E-06	2.65E-05	1.16E-04	0.0000265	0.00011607
Cyanide	5	43,800	MC+WS	0	2.50E-03	1.25E-02	5.48E-02	0.0125	0.05475

Emissions Calculations Thermal Dryer - HAP Emissions

	Maximi	ım Design	Cor	ntrol	Emission		F	Emissions	
		n Rate	Device			Uncont		Contro	olled
Pollutant		n/yr)	Device	(%)	(lb/ton)	(lb/hr)	TPY	(lb/hr)	TPY
2,4-Dinitroluene	5	43,800	MC+WS	O	2.80E-07	1.40E-06	6.13E-06	0.0000014	0.000006132
Dimethyl sulfate	5	43,800	MC+WS	0	4.80E-05	2.40E-04	1.05E-03	0.00024	0.0010512
Ethyl benzene	5	43,800	MC+WS	0	9.40E-05	4.70E-04	2.06E-03	0.00047	0.0020586
Ethyl chloride	5	43,800	MC+WS	0	4.20E-05	2.10E-04	9.20E-04	0.00021	0.0009198
Ethylene dichloride	5	43,800	MC+WS	0	4.00E-05	2.00E-04	8.76E-04	0.0002	0.000876
Etyhlene dibromide	5	43,800	MC+WS	0	1.20E-06	6.00E-06	2.63E-05	0.000006	0.00002628
Isophorone	5	43,800	MC+WS	0	5.80E-04	2.90E-03	1.27E-02	0.0029	0.012702
Methyl bromide	5	43,800	MC+WS	0	1.60E-04	8.00E-04	3.50E-03	0.0008	0.003504
Methyl chloride	5	43,800	MC+WS	0	5.30E-04	2.65E-03	1.16E-02	0.00265	0.011607
Methyl hydrazine	5	43,800	MC+WS	0	1.70E-04	8.50E-04	3.72E-03	0.00085	0.003723
Methyl methacrylate	5	43,800	MC+WS	0	2.00E-05	1.00E-04	4.38E-04	0.0001	0.000438
Methyl tert butyl ether	5	43,800	MC+WS	0	3.50E-05	1.75E-04	7.67E-04	0.000175	0.0007665
Methylene chloride	5	43,800	MC+WS	0	2.90E-04	1.45E-03	6.35E-03	0.00145	0.006351
Phenol	5	43,800	MC+WS	0	1.60E-05	8.00E-05	3.50E-04	0.00008	0.0003504
Propionaldehyde	5	43,800	MC+WS	0	3.80E-04	1.90E-03	8.32E-03	0.0019	0.008322
Styrene	5	43,800	MC+WS	0	2.50E-05	1.25E-04	5.48E-04	0.000125	0.0005475
Tetrachloroethylene	5	43,800	MC+WS	0	4.30E-05	2.15E-04	9.42E-04	0.000215	0.0009417
1,1,1 - Trichloroethane	5	43,800	MC+WS	0	2.00E-05	1.00E-04	4.38E-04	0.0001	0.000438
Toluene	5	43,800	MC+WS	0	2.40E-04	1.20E-03	5.26E-03	0.0012	0.005256
Xylenes	5	43,800	MC+WS	0	3.70E-05	1.85E-04	8.10E-04	0.000185	0.0008103
Vinyl aceate	5	43,800	MC+WS	0	7.60E-06	3.80E-05	1.66E-04	0.000038	0.00016644
Metal HAPs	•	· ·		•			•		
Antimony	5	43,800	MC+WS	0	1.80E-05	9.00E-05	3.94E-04	0.00009	0.0003942
Arsenic	5	43,800	MC+WS	0	4.10E-04	2.05E-03	8.98E-03	0.00205	0.008979
Beryllium	5	43,800	MC+WS	0	2.10E-05	1.05E-04	4.60E-04	0.000105	0.0004599
Cadmium	5	43,800	MC+WS	0	5.10E-05	2.55E-04	1.12E-03	0.000255	0.0011169
Chromium	5	43,800	MC+WS	0	2.60E-04	1.30E-03	5.69E-03	0.0013	0.005694
Chromium (VI)	5	43,800	MC+WS	0	7.90E-05	3.95E-04	1.73E-03	0.000395	0.0017301
Cobalt	5	43,800	MC+WS	0	1.00E-04	5.00E-04	2.19E-03	0.0005	0.00219
Lead	5	43,800	MC+WS	0	4.20E-04	2.10E-03	9.20E-03	0.0021	0.009198
Manganese	5	43,800	MC+WS	0	4.90E-04	2.45E-03	1.07E-02	0.00245	0.010731
Mercury	5	43,800	MC+WS	0	8.30E-05	4.15E-04	1.82E-03	0.000415	0.0018177
Nickel	5	43,800	MC+WS	0	2.80E-04	1.40E-03	6.13E-03	0.0014	0.006132
Selenium	5	43,800		0	1.30E-03	6.50E-03	2.85E-02	0.0065	0.02847
Others HAPs		•		•			•		
Hydrofluoric Acid	5	43,800	MC+WS	99.25	1.2	6.00	26.28	0.045	0.1971
Hydrochloric Acid	5	43,800	MC+WS	99.25	0.15	0.75	3.29	0.0056	0.0246
Total PCDD/PCDF	5	43,800			1.76E-09	8.80E-09	3.85E-08	8.8E-09	3.8544E-08
		·		TOTAL		6.8126	29.8390	0.1132	0.4957
			-	-		-			