

Class II General Permit G35-A



for the
Prevention and Control of Air Pollution in regard to the
Construction, Modification, Relocation, Administrative Update and
Operation of Natural Gas Compressor Stations
With Glycol Dehydration Units, Flares, or Other Specified Control Devices Herein

*This permit is issued in accordance with the West Virginia Air Pollution Control Act
(West Virginia Code §§ 22-5-1 et seq.) and 45 C.S.R. 13 — Permits for Construction, Modification,
Relocation and Operation of Stationary Sources of Air Pollutants,
Notification Requirements, Temporary Permits, General Permits and Procedures for Evaluation.*

John A. Benedict
Director

Issued: April 17, 2008

*Any person whose interest may be affected, including, but not necessarily limited to, the applicant
and any person who participated in the public comment process, by a permit issued, modified or
denied by the Secretary may appeal such action of the Secretary to the Air Quality Board pursuant
to article one [§§22B-1-1 et seq.], Chapter 22B of the Code of West Virginia. West Virginia Code
§§22-5-14.*

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1.0. Emission Units

All emission units covered by this permit are listed on the issued G35-A Registration.

1.1. Control Devices

See Individual General Permit Registration

2.0. General Conditions

2.1. Purpose

The purpose of this Class II General Permit is to authorize the construction, modification, administrative update, relocation, and operation of eligible natural gas compressor stations through a Class II General Permit registration process. The requirements, provisions, standards and conditions of this Class II General Permit address the prevention and control of regulated pollutants from the operation of natural gas compressor stations with glycol dehydration units, flares, or other specified control devices herein.

2.2 Authority

This permit is issued in accordance with West Virginia air pollution control law W.Va. Code §§ 22-5-1. et seq. and the following Legislative Rules promulgated thereunder:

- 2.2.1. 45CSR13 – *Permits for Construction, Modification, Relocation and Operation of Stationary Sources of Air Pollutants, Notification Requirements, Temporary Permits, General Permits and Procedures for Evaluation;*

2.3 Applicability

- 2.3.1. All natural gas compressor stations with glycol dehydration units, flares, or other specified control devices herein designed and operated for the purpose of gathering, transmitting, processing or compressing natural gas and is included in SIC codes 4922, 1321 & 1311 are eligible for General Permit registration except for:
- a. Any natural gas compressor station which is a major source as defined in 45CSR14 or 45CSR30.
 - b. Natural gas exploration, drilling activity, construction and/or fracturing of wells, etc.
 - c. Natural gas wellheads or gathering systems.
 - d. Natural gas processing plants (e.g. production of ethane, propane, butane, and pentane).
 - e. Any natural gas compressor station located in or which may significantly impact an area which has been determined to be an ozone or VOC, or NO_x non attainment area, unless otherwise approved by the Secretary.
 - f. Any natural gas compressor station which will require an individual air quality permit review process and/or individual permit provisions to address the emission of a regulated pollutant or to incorporate regulatory requirements other than those established by General Permit G35-A.
- 2.3.2. For the purposes of General Permit G35-A, *natural gas compressor station* means any reciprocating internal combustion engine driven compressor(s) or combination of equipment

(including but not limited to compressor engines, emergency standby generators, engine driven air compressors, boilers, line heaters, tanks, etc.) that supplies energy to move natural gas at increased pressure from gathering systems, in transmission pipelines or into storage. *Engine* means any natural gas compressor engine, emergency standby engine or air compressor engine located at a natural gas compressor station.

- 2.3.3. The West Virginia Division of Air Quality reserves the right to reopen this permit or any authorization issued under this permit if the area in which the affected facility is located is federally designated as non-attainment for specified pollutants. If subsequently any proposed construction, modification and/or operation does not demonstrate eligibility and/or compliance with the requirements, provisions, standards and conditions of this General Permit, this General Permit registration shall be denied and an individual permit for the proposed activity shall be required.
- 2.3.4. Except for emergency diesel generators, all emission units covered by this permit, unless they are classified as De Minimis Sources in 45CSR13 Table 45-13B, must be fueled with pipeline-quality natural gas, field gas, propane gas, or equivalent with a maximum sulfur content of 20 grains of sulfur per 100 standard cubic feet and a maximum H₂S content of 0.25 grains per 100 cubic feet of gas (maximum allowed to have in natural gas sold for delivery through the interstate pipeline system).

[45CSR§13-5.11]

2.4. Definitions

- 2.4.1. All references to the “West Virginia Air Pollution Control Act” or the “Air Pollution Control Act” mean those provisions contained in W.Va. Code §§ 22-5-1 to 22-5-18.
- 2.4.2. The “Clean Air Act” means those provisions contained in 42 U.S.C. §§ 7401 to 7671q, and regulations promulgated thereunder.
- 2.4.3. “Secretary” means the Secretary of the Department of Environmental Protection or such other person to whom the Secretary has delegated authority or duties pursuant to W.Va. Code §§ 22-1-6 or 22-1-8 (45CSR§30-2.12.). The Director of the Division of Air Quality is the Secretary’s designated representative for the purposes of this permit.

2.5. Acronyms

CAAA	Clean Air Act Amendments	NO_x	Nitrogen Oxides
CBI	Confidential Business Information	NSPS	New Source Performance Standards
CEM	Continuous Emission Monitor	PM	Particulate Matter
CES	Certified Emission Statement	PM_{2.5}	Particulate Matter less than 2.5 μm in diameter
C.F.R. or CFR	Code of Federal Regulations	PM₁₀	Particulate Matter less than 10μm in diameter
CO	Carbon Monoxide	Ppb	Pounds per Batch
C.S.R. or CSR	Codes of State Rules	Pph	Pounds per Hour
DAQ	Division of Air Quality	Ppm	Parts per Million
DEP	Department of Environmental Protection	Ppm_v or ppmv	Parts per Million by Volume
dscm	Dry Standard Cubic Meter	PSD	Prevention of Significant Deterioration
FOIA	Freedom of Information Act		
HAP	Hazardous Air Pollutant		
HON	Hazardous Organic NESHAP		

HP	Horsepower	Psi	Pounds per Square Inch
lbs/hr	Pounds per Hour	SIC	Standard Industrial Classification
LDAR	Leak Detection and Repair	SIP	State Implementation Plan
M	Thousand	SO₂	Sulfur Dioxide
MACT	Maximum Achievable Control Technology	TAP	Toxic Air Pollutant
MDHI	Maximum Design Heat Input	TPY	Tons per Year
MM	Million	TRS	Total Reduced Sulfur
MMBtu/hr or mmbtu/hr	Million British Thermal Units per Hour	TSP	Total Suspended Particulate
MMCF/hr or mmcf/hr	Million Cubic Feet per Hour	USEPA	United States Environmental Protection Agency
NA	Not Applicable	UTM	Universal Transverse Mercator
NAAQS	National Ambient Air Quality Standards	VEE	Visual Emissions Evaluation
NESHAPS	National Emissions Standards for Hazardous Air Pollutants	VOC	Volatile Organic Compounds
		VOL	Volatile Organic Liquids

2.6. Permit Expiration and Renewal

- 2.6.1. This Class II General Permit shall remain valid, continuous and in effect unless it is revised, suspended, revoked or otherwise changed under an applicable provision of 45CSR13 or any other applicable legislative rule.
- 2.6.2. General Permit registration granted by the Secretary shall remain valid, continuous and in effect unless it is suspended or revoked by the Secretary or this Class II General Permit is subject to action or change as set forth in Section 2.6.1 above. [45CSR§13-10.2, 45CSR§13-10.3]
- 2.6.3. The Secretary shall review and may renew, reissue or revise this Class II General Permit for cause. The Secretary shall define the terms and conditions under which existing General Permit registrations will be eligible for registration under a renewed, reissued, or revised General Permit and provide written notification to all General Permit registrants (or applicants). This notification shall also describe the registrant's (or applicant's) duty or required action and may include a request for additional information that may be required by any proposed general permit renewal, reissuance or revision.

2.7. Administrative Update to General Permit Registration

- 2.7.1. The registrant may request an administrative registration update to their General Permit registration as defined in and according to the procedures specified in 45CSR§13-4. [45CSR§13-4.]

2.8. Modification to General Permit Registration

- 2.8.1. The registrant may request a permit modification to their General Permit registration as defined in and according to the procedures specified in 45CSR§13-5. [45CSR§13-5.]

2.9. Duty to Comply

- 2.9.1. The registered affected facility shall be constructed and operated in accordance with the information filed in the General Permit Registration Application and any amendments thereto.

The Secretary may suspend or revoke a General Permit registration if the plans and specifications upon which the approval was based are not adhered to.

- 2.9.2. The registrant must comply with all applicable conditions of this Class II General Permit. Any General Permit noncompliance constitutes a violation of the West Virginia Code, and/or the Clean Air Act, and is grounds for enforcement action by the Secretary or USEPA.
- 2.9.3. Violation of any of the applicable requirements, provisions, standards or conditions contained in this Class II General Permit, or incorporated herein by reference, may subject the registrant to civil and/or criminal penalties for each violation and further action or remedies as provided by West Virginia Code 22-5-6 and 22-5-7.
- 2.9.4. Registration under this Class II General Permit does not relieve the registrant herein of the responsibility to apply for and obtain all other permits, licenses, and/or approvals from other agencies; i.e. local, state and federal, which may have jurisdiction over the construction and/or operation of the source(s) and/or affected facility herein permitted.

2.10. Inspection and Entry

- 2.10.1. The registrant shall allow any authorized representative of the Secretary, upon the presentation of credentials and other documents as may be required by law, to perform the following:
 - a. At all reasonable times enter upon the registrant's premises where a source is located or emissions related activity is conducted, or where records must be kept under the conditions of this permit;
 - b. Have access to and copy, at reasonable times, any records that must be kept under the conditions of this Class II General Permit;
 - c. Inspect at reasonable times (including all times in which the affected facility is in operation) any affected facilities, equipment (including monitoring and air pollution Control equipment), practices, or operations regulated or required under this Class II General Permit;
 - d. Sample or monitor at reasonable times, substances or parameters to determine compliance with the permit or applicable requirements or ascertain the amounts and types of air pollutants discharged.

2.11. Need to Halt or Reduce Activity not a Defense

- 2.11.1. It shall not be a defense for a registrant in an enforcement action that it should have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this Class II General Permit. However, nothing in this paragraph shall be construed as precluding consideration of a need to halt or reduce activity as a mitigating factor in determining penalties for noncompliance if the health, safety, or environmental impacts of halting or reducing operations would be more serious than the impacts of continued operations.

2.12. Emergency

- 2.12.1. An "emergency" means any situation arising from sudden and reasonably unforeseeable events beyond the control of the source, including acts of God, which situation requires immediate corrective action to restore normal operation, and that causes the source to exceed a technology-

based emission limitation under this Class II General Permit, due to unavoidable increases in emissions attributable to the emergency. An emergency shall not include noncompliance to the extent caused by improperly designed equipment, lack of preventative maintenance, careless or improper operation, or operator error.

- 2.12.2 Effect of any emergency. An emergency constitutes an affirmative defense to an action brought for noncompliance with such technology-based emission limitations if the conditions of Section 2.12.3 below are met.
- 2.12.3. The affirmative defense of emergency shall be demonstrated through properly signed, contemporaneous operating logs, or other relevant evidence that:
 - a. An emergency occurred and that the registrant can identify the cause(s) of the emergency;
 - b. The registered affected facility was at the time being properly operated;
 - c. During the period of the emergency the registrant took all reasonable steps to minimize levels of emissions that exceeded the emission standards, or other requirements in this Class II General Permit; and
 - d. The registrant submitted notice of the emergency to the Secretary within one (1) working day of the time when emission limitations were exceeded due to the emergency and made a request for variance, and as applicable rules provide. This notice, report, and variance request fulfills the requirement of C. S. R. § 45-30-5.1.c.3.B. This notice must contain a detailed description of the emergency, any steps taken to mitigate emissions, and corrective actions taken.
- 2.12.4. In any enforcement proceeding, the registrant seeking to establish the occurrence of an emergency has the burden of proof.
- 2.12.5. This provision is in addition to any emergency or upset provision contained in any applicable requirement.

2.13. Duty to Provide Information

- 2.13.1. The registrant shall furnish to the Secretary within a reasonable time any information the Secretary may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating this Class II General Permit Registration or to determine compliance with this General Permit. Upon request, the registrant shall also furnish to the Secretary copies of records required to be kept by the registrant. For information claimed to be confidential, the registrant shall furnish such records to the Secretary along with a claim of confidentiality in accordance with 45CSR31. If confidential information is to be sent to USEPA, the registrant shall directly provide such information to USEPA along with a claim of confidentiality in accordance with 40 C.F.R. Part 2.

2.14. Duty to Supplement and Correct Information

- 2.14.1. Upon becoming aware of a failure to submit any relevant facts or a submittal of incorrect information in any registration application, the registrant shall promptly submit to the Secretary such supplemental facts or corrected information.

2.15. Credible Evidence

- 2.15.1. Nothing in this Class II General Permit shall alter or affect the ability of any person to establish compliance with, or a violation of, any applicable requirement through the use of credible

evidence to the extent authorized by law. Nothing in this permit shall be construed to waive any defenses otherwise available to the registrant including but not limited to any challenge to the credible evidence rule in the context of any future proceeding.

2.16. Severability

2.16.1. The provisions of this Class II General Permit are severable. If any provision of this Class II General Permit, or the application of any provision of this Class II General Permit to any circumstance is held invalid by a court of competent jurisdiction, the remaining Class II General Permit terms and conditions or their application to other circumstances shall remain in full force and effect.

2.17. Property Rights

2.17.1. Registration under this Class II General Permit does not convey any property rights of any sort or any exclusive privilege.

2.18. Notification Requirements

2.18.1. The registrant shall notify the Secretary, in writing, no later than thirty (30) calendar days after the actual startup of the operations authorized under this permit.

2.19. Suspension of Activities

2.19.1. In the event the registrant should deem it necessary to suspend, for a period in excess of sixty (60) consecutive calendar days, the affected facility authorized by this permit, the registrant shall notify the Secretary, in writing, within two (2) calendar weeks of the passing of the sixtieth (60) day of the suspension period.

2.20. Transferability

2.20.1. This permit is transferable in accordance with the requirements outlined in Section 10.1 of 45CSR13. [45CSR§13-10.1.]

3.0. Facility-Wide Requirements

Unless otherwise stated WVDEP DAQ did not determine whether the registrant is subject to an area source air toxics standard requiring Generally Achievable Control Technology (GACT) promulgated after January 1, 2007 pursuant to 40 CFR 63, including the area source air toxics provisions of 40 CFR 63, Subpart HH and 40 CFR 63, Subpart ZZZZ.

3.1. Siting Criteria

- 3.1.1. All persons submitting a Class II General Permit Registration Application to construct, modify or relocate a natural gas compressor station shall be subject to the following siting criteria:
 - a. No person shall construct, locate or relocate any affected facility or emission unit within three hundred (300) feet of any occupied dwelling, business, public building, school, church, community, institutional building or public park. An owner of an occupied dwelling or business may elect to waive the three hundred (300) feet siting criteria.
 - b. Any person proposing to construct, modify or relocate a natural gas compressor station within three (300) feet of any occupied dwelling, business, public building, school, church, community, institutional building or public park may elect to obtain an individual permit pursuant to 45CSR13.

3.2. Limitations and Standards

- 3.2.1. **Open burning.** The open burning of refuse by any person, firm, corporation, association or public agency is prohibited except as noted in 45CSR§6-3.1.
[45CSR§6-3.1.]
- 3.2.2. **Open burning exemptions.** The exemptions listed in 45CSR§6-3.1 are subject to the following stipulation: Upon notification by the Secretary, no person shall cause, suffer, allow or permit any form of open burning during existing or predicted periods of atmospheric stagnation. Notification shall be made by such means as the Secretary may deem necessary and feasible.
[45CSR§6-3.2.]
- 3.2.3. **Asbestos.** The registrant is responsible for thoroughly inspecting the affected facility, or part of the affected facility, prior to commencement of demolition or renovation for the presence of asbestos and complying with 40 C.F.R. § 61.145, 40 C.F.R. § 61.148, and 40 C.F.R. § 61.150. The registrant, owner, or operator must notify the Secretary at least ten (10) working days prior to the commencement of any asbestos removal on the forms prescribed by the Secretary if the registrant is subject to the notification requirements of 40 C.F.R. § 61.145(b)(3)(i). The USEPA, the Division of Waste Management, and the Bureau for Public Health - Environmental Health require a copy of this notice to be sent to them.
[40CFR§61.145(b) and 45CSR§15]
- 3.2.4. **Odor.** No person shall cause, suffer, allow or permit the discharge of air pollutants which cause or contribute to an objectionable odor at any location occupied by the public.
[45CSR§4-3.1] [State Enforceable Only]
- 3.2.5. **Permanent shutdown.** A source which has not operated at least 500 hours in one 12-month period within the previous five (5) year time period may be considered permanently shutdown, unless such source can provide to the Secretary, with reasonable specificity, information to the

contrary. All permits may be modified or revoked and/or reapplication or application for new permits may be required for any source determined to be permanently shutdown.
[45CSR§13-10.5.]

- 3.2.6. **Standby plan for reducing emissions.** When requested by the Secretary, the registrant shall prepare standby plans for reducing the emissions of air pollutants in accordance with the objectives set forth in Tables I, II, and III of 45CSR11.
[45CSR§11-5.2.]

3.3. Monitoring Requirements

See Section 4.2.

3.4. Testing Requirements

- 3.4.1. **Stack testing.** Where required by this permit or as otherwise required by the Secretary, in accordance with the West Virginia Code, underlying regulations, permits and orders, the registrant shall conduct test(s) to determine compliance with the emission limitations set forth in this permit and/or established or set forth in underlying documents. The Secretary, or his duly authorized representative, may at his option witness or conduct such test(s). Should the Secretary exercise his option to conduct such test(s), the operator shall provide all necessary sampling connections and sampling ports to be located in such manner as the Secretary may require, power for test equipment and the required safety equipment, such as scaffolding, railings and ladders, to comply with generally accepted good safety practices. Such tests shall be conducted in accordance with the methods and procedures set forth in this permit or as otherwise approved or specified by the Secretary in accordance with the following:
- a. The Secretary may on a source-specific basis approve or specify additional testing or alternative testing to the test methods specified in the permit for demonstrating compliance with 40 C.F.R. Parts 60, 61, and 63 in accordance with the Secretary's delegated authority and any established equivalency determination methods which are applicable. If a testing method is specified or approved which effectively replaces a test method specified in the permit, the permit may be revised in accordance with 45CSR§13-4. or 45CSR§13-5.4 as applicable.
 - b. The Secretary may on a source-specific basis approve or specify additional testing or alternative testing to the test methods specified in the permit for demonstrating compliance with applicable requirements which do not involve federal delegation. In specifying or approving such alternative testing to the test methods, the Secretary, to the extent possible, shall utilize the same equivalency criteria as would be used in approving such changes under Section 3.3.1.a. of this permit. If a testing method is specified or approved which effectively replaces a test method specified in the permit, the permit may be revised in accordance with 45CSR§13-4. or 45CSR§13-5.4 as applicable.
 - c. All periodic tests to determine mass emission limits from or air pollutant concentrations in discharge stacks and such other tests as specified in this permit shall be conducted in accordance with an approved test protocol. Unless previously approved, such protocols shall be submitted to the Secretary in writing at least thirty (30) days prior to any testing and shall contain the information set forth by the Secretary. In addition, the registrant shall notify the Secretary at least fifteen (15) days prior to any testing so the Secretary may have the opportunity to observe such tests. This notification shall include the actual date and time during which the test will be conducted and, if appropriate, verification that the tests will fully

conform to a referenced protocol previously approved by the Secretary. [WV Code § 22-5-4(a)(15)]

3.5. Recordkeeping Requirements

- 3.5.1. **Retention of records.** The registrant shall maintain records of all information (including monitoring data, support information, reports, and notifications) required by this permit recorded in a form suitable and readily available for expeditious inspection and review. Support information includes all calibration and maintenance records. Said records shall be maintained for a period of five (5) years on site or in a readily accessible off-site location maintained by the registrant. Said records shall be readily available to the Director of the Division of Air Quality or his/her duly authorized representative for expeditious inspection and review. Any records submitted to the agency pursuant to a requirement of this permit or upon request by the Director shall be certified by a responsible official. Any records submitted to the agency pursuant to a requirement of this permit or upon request by the Director shall be certified by a responsible official. Where appropriate, the registrant may maintain records electronically (on a computer, on computer floppy disks, CDs, DVDs, or magnetic tape disks), on microfilm, or on microfiche.
- 3.5.2. **Odors.** For the purposes of 45CSR4, the registrant shall maintain a record of all odor complaints received, any investigation performed in response to such a complaint, and any responsive action(s) taken. [45CSR§4. *State Enforceable Only.*]

3.6. Reporting Requirements

- 3.6.1. **Responsible official.** Any application form, report, or compliance certification required by this permit to be submitted to the DAQ and/or USEPA shall contain a certification by the responsible official that states that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete.
- 3.6.2. **Confidential information.** A registrant may request confidential treatment for the submission of reporting required by this permit pursuant to the limitations and procedures of W.Va. Code § 22-5-10 and 45CSR31.
- 3.6.3. **Correspondence.** All notices, requests, demands, submissions and other communications required or permitted to be made to the Secretary of DEP and/or USEPA shall be made in writing and shall be deemed to have been duly given when delivered by hand, or mailed first class with postage prepaid to the address(es) set forth below or to such other person or address as the Secretary of the Department of Environmental Protection may designate:

If to the DAQ:

Director
WVDEP
Division of Air Quality
601 57th Street
Charleston, WV 25304-2345

If to the US EPA:

Associate Director
Office of Enforcement and Permits Review
(3AP12)
U.S. Environmental Protection Agency
Region III
1650 Arch Street
Philadelphia, PA 19103-2029

- 3.6.4. **Emission inventory.** At such time(s) as the Secretary may designate, the registrant herein shall prepare and submit an emission inventory for the previous year, addressing the emissions from the affected facility and/or process(es) authorized herein, in accordance with the emission inventory

submittal requirements of the Division of Air Quality. After the initial submittal, the Secretary may, based upon the type and quantity of the pollutants emitted, establish a frequency other than on an annual basis.

4.0. Source-Specific Requirements (Units listed in General Permit Registration)

4.1. Limitations and Standards

- 4.1.1. Operation and Maintenance of Air Pollution Control Equipment. The registrant shall, to the extent practicable, install, maintain, and operate all pollution control equipment listed in the issued General Permit Registration and associated monitoring equipment in a manner consistent with safety and good air pollution control practices for minimizing emissions, or comply with any more stringent limits set forth in this permit or as set forth by any State rule, Federal regulation, or alternative control plan approved by the Secretary. [45CSR§13-5.11.]
- 4.1.2. **Minor Source of Hazardous Air Pollutants (HAP).** HAP emissions from the affected facility shall be less than 10 tons/year of any single HAP or 25 tons/year of any combination of HAPs. Compliance with this Section shall ensure that the affected facility is a minor HAP source.

4.2. Recordkeeping Requirements

- 4.2.1. *Monitoring information.* The registrant shall keep records of monitoring information that include the following:
 - a. The date, place as defined in this permit and time of sampling or measurements;
 - b. The date(s) analyses were performed;
 - c. The company or entity that performed the analyses;
 - d. The analytical techniques or methods used;
 - e. The results of the analyses; and
 - f. The operating conditions existing at the time of sampling or measurement.
- 4.2.2. *Record of Maintenance of Air Pollution Control Equipment.* For all pollution control equipment listed in the General Permit Registration, the registrant shall maintain accurate records of all required pollution control equipment inspection and/or preventative maintenance procedures specifically required in this permit.
- 4.2.3. *Record of Malfunctions of Air Pollution Control Equipment.* For all air pollution control equipment listed in the General Permit Registration, the registrant shall maintain records of the occurrence and duration of any malfunction or operational shutdown of the air pollution control equipment during which excess emissions occur. For each such case, the following information shall be recorded:
 - a. The equipment involved.
 - b. Steps taken to minimize emissions during the event.
 - c. The duration of the event.
 - d. The estimated increase in emissions during the event.

For each such case associated with an equipment malfunction, the additional information shall also be recorded:

- e. The cause of the malfunction.
- f. Steps taken to correct the malfunction.

- g. Any changes or modifications to equipment or procedures that would help prevent future recurrences of the malfunction.

- 4.2.4. **Minor Source of Hazardous Air Pollutants (HAP).** The registrant shall maintain records of annual HAP emissions using AP-42 emission factors, GRI-GLYCalc model outputs, manufacturer guaranteed values, sample and/or test data, or other methods approved by DAQ demonstrating that facility-wide emissions are less than those specified in Section 4.1.2.

- 4.2.5. The registrant shall not cause, suffer, allow or permit emission of smoke which is twenty percent (20%) opacity or greater from any incinerator (which includes flares) into the atmosphere.

- 4.2.6. The registrant shall not cause, suffer, allow or permit the emission of particles of unburned or partially burned refuse or ash from any incinerator (which includes flares) which are large enough to be individually distinguished in the open air.
[45CSR§6-4.5]

- 4.2.7. Incinerators (which includes flares), including all associated equipment and grounds, shall be designed, operated and maintained so as to prevent the emission of objectionable odors.
[45CSR§6-4.6]

- 4.2.8. Emissions of visible particulate matter from any thermal oxidizer shall not be greater than 20% opacity except for visible particulate matter emission less than 40% for a period or periods aggregating no more than 8 minutes per start-up.
[45CSR§§6-4.3. and 4.4.]

5.0 Source-Specific Requirements (Reciprocating Internal Combustion Engines (not including emergency generators))

5.1. Limitations and Standards

- 5.1.1. The reciprocating internal combustion engines listed in the General Permit Registration application shall be operated and maintained in accordance with the manufacturer's recommendations and specifications and in a manner consistent with good operating practices and shall only burn natural gas.
- 5.1.2. Regulated Pollutant Limitation. The registrant shall not cause, suffer, allow or permit emissions of PM, PM₁₀, VOC, SO₂, NO_x, CO, and formaldehyde, from any registered reciprocating internal combustion engine to exceed the potential to emit (pounds per hour and tons per year) listed in the General Permit Registration.
- 5.1.3. Maximum Fuel Consumption Limitation. The maximum fuel consumption for any registered reciprocating internal combustion engine listed in the General Permit Registration application shall not exceed the fuel consumption recorded with registrant's Class II General Permit Registration Application without effecting a modification or administrative update. Compliance with the Maximum Yearly Fuel Consumption Limitation shall be determined using a twelve month rolling total. A twelve month rolling total shall mean the sum of the natural gas fuel consumption at any given time during the previous twelve consecutive calendar months.
- 5.1.4. Requirements for Use of Catalytic Reduction Devices
 - a. Rich-burn natural gas compressor engines equipped with non-selective catalytic reduction (NSCR) air pollution control devices shall be fitted with a closed-loop, automatic air/fuel ratio controller to ensure emissions of regulated pollutants do not exceed the potential to emit for any engine/NSCR combination under varying load. The closed-loop, automatic air/fuel ratio controller shall control a fuel metering valve to deliver additional fuel when required to ensure a fuel-rich mixture and a resultant exhaust oxygen content of less than or equal to 0.5%. The automatic air/fuel ratio controller shall also incorporate dual-point exhaust gas temperature and oxygen sensors which provide temperature and exhaust oxygen content differential feedback. Such controls shall ensure proper and efficient operation of the engine and NSCR air pollution control device;
 - b. Lean-burn natural gas compressor engines equipped with selective catalytic reduction (SCR) air pollution control devices shall be fitted with a closed-loop automatic feedback controller to ensure emissions of regulated pollutants do not exceed the potential to emit for any engine/SCR combination under varying load. The closed-loop automatic feedback controller shall provide proper and efficient operation of the engine, ammonia injection and SCR device, monitor emission levels downstream of the catalyst element and limit ammonia slip to less than 10 ppm_v;
 - c. The automatic air/fuel ratio controller or closed-loop automatic feedback controller shall provide a warning or indication to the operator and/or be interlocked with the engine ignition system to cease engine operation in case of a masking, poisoning or overrich air/fuel ratio situation which results in performance degradation or failure of the catalyst element; and
 - d. No person shall knowingly:
 1. Remove or render inoperative any air pollution or auxiliary air pollution control device installed subject to the requirements of General Permit G35-A;
 2. Install any part or component when the principal effect of the part or component is to bypass, defeat or render inoperative any air pollution control device or auxiliary air

- pollution control device installed subject to the requirements of General Permit G35-A;
or
3. Cause or allow engine exhaust gases to bypass any catalytic reduction device.

5.2. Monitoring Requirements

5.2.1. Catalytic Oxidizer Control Devices

- a. The registrant shall regularly inspect, properly maintain and/or replace catalytic reduction devices and auxiliary air pollution control devices to ensure functional and effective operation of the engine's physical and operational design. The registrant shall ensure proper operation, maintenance and performance of catalytic reduction devices and auxiliary air pollution control devices by:
 1. Maintaining proper operation of the automatic air/fuel ratio controller or automatic feedback controller.
 2. Following operating and maintenance recommendations of the catalyst element manufacturer.

5.3. Testing Requirements

- 5.3.1. See Facility-Wide Testing Requirements Section 3.4.

5.4. Recordkeeping Requirements

- 5.4.1. To demonstrate compliance with section 5.1.1, 5.1.2, and 5.1.3, the registrant shall maintain records of the amount and type of fuel consumed in each engine and the hours of operation of each engine. Said records shall be maintained on site or in a readily accessible off-site location maintained by the registrant for a period of five (5) years. Said records shall be readily available to the Director of the Division of Air Quality or his/her duly authorized representative for expeditious inspection and review. Any records submitted to the agency pursuant to a requirement of this permit or upon request by the Director shall be certified by a responsible official.

5.5. Reporting Requirements

- 5.5.1. See Facility-Wide Reporting Requirements Section 3.6.

6.0. Source-Specific Requirements (Boilers, Reboilers, and Line Heaters)

6.1. Limitations and Standards

- 6.1.1. No person shall cause, suffer, allow or permit emission of smoke and/or particulate matter into the open air from any fuel burning unit which is greater than ten (10) percent opacity based on a six minute block average.
[45CSR§2-3.1.]
- 6.1.2. Compliance with the visible emission requirements of 45CSR§2-3.1 (Section 4.1.1 General Permit G35-A) shall be determined in accordance with 40 C.F.R. Part 60, Appendix A, Method 9 or by using measurements from continuous opacity monitoring systems approved by the Director. The Director may require the installation, calibration, maintenance and operation of continuous opacity monitoring systems and may establish policies for the evaluation of continuous opacity monitoring results and the determination of compliance with the visible emission requirements of 45CSR§2-3.1 (Section 4.1.1 of this permit). Continuous opacity monitors shall not be required on fuel burning units which employ wet scrubbing systems for emission control.
[45CSR§2-3.2.]
- 6.1.3. Maximum Design Heat Input. The maximum design heat input for any registered boiler, reboiler, or line heater listed in the General Permit Registration application shall not exceed the Maximum Design Heat Input (mmBtu/hr) recorded with registrant's Class II General Permit registration.
- 6.1.4. Regulated Pollutant Limitation. The registrant shall not cause, suffer, allow or permit emissions of PM, PM₁₀, VOC, SO₂, NO_x, and CO, from any registered boiler, reboiler, or line heater listed in the General Permit Registration application to exceed the potential to emit (pounds per hour and tons per year) without effecting a modification or administrative update.

6.2. Monitoring Requirements

- 6.2.1. At such reasonable times as the Secretary may designate, the registrant shall conduct Method 9 emission observations for the purpose of demonstrating compliance with Section 5.1.1. Method 9 shall be conducted in accordance with 40 CFR 60 Appendix A.

6.3. Testing Requirements

- 6.3.1. See Facility-Wide Testing Requirements Section 3.4.

6.4. Recordkeeping Requirements

- 6.4.1. See Facility-Wide Recordkeeping Requirements Section 3.5.

6.5. Reporting Requirements

- 6.5.1. See Facility-Wide Reporting Requirements Section 3.6.

7.0. Source-Specific Requirements (Tanks)

7.1. Limitations and Standards

- 7.1.1. All tanks in the General Permit Registration application will be listed in Section 1.0 (the equipment table) of the issued registration. Tanks that are less than 20,000 gallons should not, as a general rule, have permitted emission limits. Section 1.0 of the issued registration will identify the size of the tank, any controls (such as a floating roof), and may include for tanks of 10,000 gallons or more the expected throughput or turnovers. Depending on the situation, setting a specific permit condition for maximum throughput, turnovers, or a vapor pressure for the tank is acceptable. Such situations would include tanks storing TAPs or HAPs, that are not subject to Rule 27 or a MACT but may be close to the thresholds for these rules. For a source subject to Rule 27 or a MACT storing the pollutant subject to the MACT or Rule 27 it may be appropriate to have emission limits for the regulated pollutant and the appropriate MRR to show compliance.
- 7.1.2. Maximum Tank Throughput Limitation. For tanks subject to the maximum tank throughput limits, the maximum tank throughput for these tanks shall not exceed the throughput recorded with registrant's Class II General Permit Registration without effecting a modification or administrative update. Compliance with the Maximum Yearly Tank Throughput Limitation shall be determined using a twelve month rolling total. A twelve month rolling total shall mean the sum of the tank throughput at any given time during the previous twelve consecutive calendar months.
- 7.1.3. Regulated Pollutant Limitation. The registrant shall not cause, suffer, allow or permit emissions of VOC and aggregate emissions of hazardous air pollutants (HAPs), from any tank listed in the General Permit Registration to exceed the potential to emit (pounds per hour and tons per year) recorded with the registrant's Class II General Permit Registration Application.

7.2. Monitoring Requirements

- 7.2.1. See Facility-Wide Monitoring Requirements.

7.3. Testing Requirements

- 7.3.1. See Facility-Wide Testing Requirements.

7.4. Recordkeeping Requirements

- 7.4.1. The registrant shall maintain a record of the tank throughput for tanks with maximum throughput limits, to demonstrate compliance with section 7.1.2 of this permit. Said records shall be maintained on site or in a readily accessible off-site location maintained by the registrant for a period of five (5) years. Said records shall be readily available to the Director of the Division of Air Quality or his/her duly authorized representative for expeditious inspection and review. Any records submitted to the agency pursuant to a requirement of this permit or upon request by the Director shall be certified by a responsible official.

7.5. Reporting Requirements

- 7.5.1. See Facility-Wide Reporting Requirements.

8.0 Source-Specific Requirements (Emergency Generators)

8.1. Limitations and Standards

- 8.1.1. **Maximum Yearly Operation Limitation.** The maximum yearly hours of operation for any emergency generator listed in the General Permit Registration application shall not exceed 500 hours per year. Compliance with the Maximum Yearly Operation Limitation shall be determined using a twelve month rolling total. A twelve month rolling total shall mean the sum of the hours of operation at any given time during the previous twelve consecutive calendar months.
- 8.1.2. **Regulated Pollutant Limitation**
 The registrant shall not cause, suffer, allow or permit emissions of PM, PM₁₀, VOC, SO₂, NO_x, CO, and aggregate emissions of hazardous air pollutants (HAPs), from any emergency generator listed in the General Permit Registration to exceed the potential to emit (pounds per hour and tons per year) recorded with the registrant's Class II General Permit Registration Application.
- 8.1.3. **Recycled or Used Oil**
- a. The registrant shall not receive, store, burn or fire any recycled or used oil in the emergency generator registered herein which is considered a hazardous waste or does not meet the used oil specifications below (40 C.F.R. 279.11, Table 1). The burning of used or recycled oil which does not meet these specifications shall constitute a violation of 45CSR25, 33CSR20 and the requirements, provisions, standards and conditions of this Class II General Permit.

Constituent or Property	Maximum Allowable Specification
Arsenic	5.0 ppm
Cadmium	2.0 ppm
Chromium	10.0 ppm
Lead	100.0 ppm
PCBs	2.0 ppm
Total Halogen	4000.0 ppm maximum
Mercury	0.20 ppm
Flash Point	100.0°F minimum

- b. Recycled or used oil with a Total Halogen content greater than 1000.0 ppm is presumed to be a hazardous waste under the rebuttable presumption provided in 40 C.F.R. 279.10(b)(1)(ii). Therefore, the registrant may receive, store and burn recycled or used oil exceeding 1000.0 ppm Total Halogen (but less than 4000.0 ppm maximum) only if the supplier or marketer has demonstrated that the recycled or used oil is not and does not contain hazardous waste.
- 8.1.4. **Storage Tanks**
- a. The content, dimensions, and an analysis showing the capacity of all storage tanks shall be recorded on the Emergency generator Storage Tank Data Sheet in the registrant's Class II General Permit registration;

- b. Petroleum liquid storage tank volume shall not exceed 151 m³ (or 39,889 gallons) capacity and maximum true vapor pressure shall not exceed 15.0 kPa (2.17 psia) for petroleum liquid storage tanks greater than 75 m³ (19,812 gallon) capacity; and
- c. The registrant shall inform the Secretary of any change in the number of storage tanks or capacities. The registrant may exchange storage tanks of similar volume as required.

8.1.5. **Emission Standards**

Owners and operators of pre-2007 model year emergency stationary CI (compression ignition) ICE (internal combustion engines) with a displacement of less than 10 liters per cylinder that are not fire pump engines must comply with the emission standards in table 1 to this subpart. [40CFR§60.4205a]

8.1.6. **Emission Standards**

Owners and operators of 2007 model year and later emergency stationary CI ICE with a displacement of less than 30 liters per cylinder that are not fire pump engines must comply with the emission standards for new nonroad CI engines in §60.4202, for all pollutants, for the same model year and maximum engine power for their 2007 model year and later emergency stationary CI ICE. [40CFR§60.4205b]

8.1.7. **Emission Standards**

Owners and operators of fire pump engines with a displacement of less than 30 liters per cylinder must comply with the emission standards in table 4 to this subpart, for all pollutants. [40CFR§60.4205c]

8.1.8. **Emission Standards**

Owners and operators of emergency stationary CI ICE with a displacement of greater than or equal to 30 liters per cylinder must meet the requirements in paragraphs (d)(1) and (2) of this section. [40CFR§60.4205 d]

(1) Reduce NOX emissions by 90 percent or more, or limit the emissions of NOX in the stationary CI internal combustion engine exhaust to 1.6 grams per KW-hour (1.2 grams per HP-hour). [40CFR§60.4205d(1)]

(2) Reduce PM emissions by 60 percent or more, or limit the emissions of PM in the stationary CI internal combustion engine exhaust to 0.15 g/KW-hr (0.11 g/HP-hr). [40CFR§60.4205d(2)]

- 8.1.9. Owners and operators of stationary CI ICE must operate and maintain stationary CI ICE that achieve the emission standards as required in §60.4204 and §60.4205 according to the manufacturer's written instructions or procedures developed by the owner or operator that are approved by the engine manufacturer, over the entire life of the engine. [40CFR§60.4206]

8.1.10. **Fuel Requirements**

Beginning October 1, 2007, owners and operators of stationary CI ICE subject to this subpart that use diesel fuel must use diesel fuel that meets the requirements of 40 CFR 80.510(a). [40CFR§60.4207a]

8.1.11. **Fuel Requirements**

Beginning October 1, 2010, owners and operators of stationary CI ICE subject to this subpart with a displacement of less than 30 liters per cylinder that use diesel fuel must use diesel fuel that meets the requirements of 40 CFR 80.510(b) for nonroad diesel fuel. [40CFR§60.4207b]

8.1.12. **Fuel Requirements**

Owners and operators of pre-2011 model year stationary CI ICE subject to this subpart may petition the Administrator for approval to use remaining non-compliant fuel that does not meet the fuel requirements of paragraphs (a) and (b) of this section beyond the dates required for the

purpose of using up existing fuel inventories. If approved, the petition will be valid for a period of up to 6 months. If additional time is needed, the owner or operator is required to submit a new petition to the Administrator. [40CFR§60.4207c]

8.1.13. Fuel Requirements

Stationary CI ICE that have a national security exemption under §60.4200(d) are also exempt from the fuel requirements in this section. [40CFR§60.4207e]

8.1.14. After December 31, 2008, owners and operators may not install stationary CI ICE (excluding fire pump engines) that do not meet the applicable requirements for 2007 model year engines. [40CFR§60.4208a]

8.1.15. After December 31, 2009, owners and operators may not install stationary CI ICE with a maximum engine power of less than 19 KW (25 HP) (excluding fire pump engines) that do not meet the applicable requirements for 2008 model year engines. [40CFR§60.4208b]

8.1.16. In addition to the requirements specified in §§60.4201, 60.4202, 60.4204, and 60.4205, it is prohibited to import stationary CI ICE with a displacement of less than 30 liters per cylinder that do not meet the applicable requirements specified in paragraphs (a) through (f) of this section after the dates specified in paragraphs (a) through (f) of this section. [40CFR§60.4208g]

8.1.17. The requirements of this section do not apply to owners or operators of stationary CI ICE that have been modified, reconstructed, and do not apply to engines that were removed from one existing location and reinstalled at a new location. [40CFR§60.4208h]

8.1.18. If you are an owner or operator, you must meet the monitoring requirements of this section. In addition, you must also meet the monitoring requirements specified in §60.4211. [40CFR§60.4209]

8.1.19. If you are an owner or operator of an emergency stationary CI internal combustion engine, you must install a non-resettable hour meter prior to startup of the engine. [40CFR§60.4209a]

8.1.20. If you are an owner or operator of a stationary CI internal combustion engine equipped with a diesel particulate filter to comply with the emission standards in §60.4204, the diesel particulate filter must be installed with a backpressure monitor that notifies the owner or operator when the high backpressure limit of the engine is approached. [40CFR§60.4209b]

8.1.21. If you are an owner or operator and must comply with the emission standards specified in this subpart, you must operate and maintain the stationary CI internal combustion engine and control device according to the manufacturer's written instructions or procedures developed by the owner or operator that are approved by the engine manufacturer. In addition, owners and operators may only change those settings that are permitted by the manufacturer. You must also meet the requirements of 40 CFR parts 89, 94 and/or 1068, as they apply to you. [40CFR§60.4211a]

8.1.22. If you are an owner or operator of a pre-2007 model year stationary CI internal combustion engine and must comply with the emission standards specified in §§60.4204(a) or 60.4205(a), or if you are an owner or operator of a CI fire pump engine that is manufactured prior to the model years in table 3 to this subpart and must comply with the emission standards specified in §60.4205(c), you must demonstrate compliance according to one of the methods specified in paragraphs (b)(1) through (5) of this section. [40CFR§60.4211b]

(1) Purchasing an engine certified according to 40 CFR part 89 or 40 CFR part 94, as applicable, for the same model year and maximum engine power. The engine must be installed and configured according to the manufacturer's specifications. [40CFR§60.4211b1]

- (2) Keeping records of performance test results for each pollutant for a test conducted on a similar engine. The test must have been conducted using the same methods specified in this subpart and these methods must have been followed correctly. [40CFR§60.4211b2]
 - (3) Keeping records of engine manufacturer data indicating compliance with the standards.[40CFR§60.4211b3]
 - (4) Keeping records of control device vendor data indicating compliance with the standards.[40CFR§60.4211b4]
 - (5) Conducting an initial performance test to demonstrate compliance with the emission standards according to the requirements specified in §60.4212, as applicable. [40CFR§60.4211b5]
- 8.1.23. If you are an owner or operator of a 2007 model year and later stationary CI internal combustion engine and must comply with the emission standards specified in §60.4204(b) or §60.4205(b), or if you are an owner or operator of a CI fire pump engine that is manufactured during or after the model year that applies to your fire pump engine power rating in table 3 to this subpart and must comply with the emission standards specified in §60.4205(c), you must comply by purchasing an engine certified to the emission standards in §60.4204(b), or §60.4205(b) or (c), as applicable, for the same model year and maximum (or in the case of fire pumps, NFPA nameplate) engine power. The engine must be installed and configured according to the manufacturer's specifications. [40CFR§60.4211c]
- 8.1.24. If you are an owner or operator and must comply with the emission standards specified in §60.4204(c) or §60.4205(d), you must demonstrate compliance according to the requirements specified in paragraphs (d)(1) through (3) of this section. [40CFR§60.4211d]
- (1) Conducting an initial performance test to demonstrate initial compliance with the emission standards as specified in §60.4213. [40CFR§60.4211d1]
 - (2) Establishing operating parameters to be monitored continuously to ensure the stationary internal combustion engine continues to meet the emission standards. The owner or operator must petition the Administrator for approval of operating parameters to be monitored continuously. The petition must include the information described in paragraphs (d)(2)(I) through (v) of this section. [40CFR§60.4211d2]
 - (i) Identification of the specific parameters you propose to monitor continuously; [40CFR§60.4211d2(I)]
 - (ii) A discussion of the relationship between these parameters and NOX and PM emissions, identifying how the emissions of these pollutants change with changes in these parameters, and how limitations on these parameters will serve to limit NOX and PM emissions; [40CFR§60.4211d2(ii)]
 - (iii) A discussion of how you will establish the upper and/or lower values for these parameters which will establish the limits on these parameters in the operating limitations; [40CFR§60.4211d2(iii)]
 - (iv) A discussion identifying the methods and the instruments you will use to monitor these parameters, as well as the relative accuracy and precision of these methods and instruments; and [40CFR§60.4211d2(iv)]
 - (v) A discussion identifying the frequency and methods for recalibrating the instruments you will use for monitoring these parameters. [40CFR§60.4211d2(v)]

- 8.1.25. Emergency stationary ICE may be operated for the purpose of maintenance checks and readiness testing, provided that the tests are recommended by Federal, State, or local government, the manufacturer, the vendor, or the insurance company associated with the engine. Maintenance checks and readiness testing of such units is limited to 100 hours per year. There is no time limit on the use of emergency stationary ICE in emergency situations. Anyone may petition the Administrator for approval of additional hours to be used for maintenance checks and readiness testing, but a petition is not required if the owner or operator maintains records indicating that Federal, State, or local standards require maintenance and testing of emergency ICE beyond 100 hours per year. For owners and operators of emergency engines meeting standards under §60.4205 but not §60.4204, any operation other than emergency operation, and maintenance and testing as permitted in this section, is prohibited. [40CFR§60.4211e]

8.2. Testing Requirements

At the time a registered emergency generator is in compliance with an applicable emission standard and at reasonable times to be determined by the Secretary thereafter, appropriate tests consisting of visual determinations or conventional in-stack measurements or such other tests as the Secretary may specify shall be conducted to determine such compliance. The registrant may also be required by the Secretary to collect, report and maintain additional data on the operation and compliance of any registered emergency generator.

8.2.1. Stack Testing

At the time a stationary source is alleged to be in compliance with an applicable emission standard and at reasonable times to be determined by the Secretary thereafter, appropriate tests consisting of visual determinations or conventional in-stack measurements or other tests the Secretary may specify shall be conducted to determine compliance. For cause, the Secretary may request the registrant to install such stack gas monitoring devices as the Secretary deems necessary to determine continuing compliance. The data from such devices shall be readily available for review on-site or such other reasonable location that the Secretary may specify. At the request of the Secretary, such data shall be made available for inspection or copying and the Secretary may require periodic submission of excess emission reports (45CSR13).

8.2.1.a. All periodic tests to determine mass emission limits from or air pollutant concentrations in discharge stacks and such other tests as specified in this permit shall be conducted in accordance with an approved test protocol. Unless previously approved, such protocols shall be submitted to the Secretary in writing at least thirty (30) days prior to any testing and shall contain the information set forth by the Secretary. In addition, the registrant shall notify the Secretary at least fifteen (15) days prior to any testing so the Secretary may have the opportunity to observe such tests. This notification shall include the actual date and time during which the test will be conducted and, if appropriate, verification that the tests will fully conform to a referenced protocol previously approved by the Secretary. [WV Code § 22-5-4(a)(15)]

8.2.2. Notification of Compliance Testing

For any compliance test to be conducted by the registrant as set forth in this section, a test protocol shall be submitted to the Secretary at least thirty (30) calendar days prior to the scheduled date of the test. Such compliance test protocol shall be subject to approval by the Secretary. The registrant shall notify the Secretary at least fifteen (15) calendar days in advance of actual compliance test dates and times during which the test (or tests) will be conducted.

8.2.3. **Alternative Test Methods**

The Secretary may require a different test method or approve an alternative method in light of any technology advancements that may occur and may conduct such other tests as may be deemed necessary to evaluate air pollution emissions.

8.2.4. Owners and operators of stationary CI ICE with a displacement of less than 30 liters per cylinder who conduct performance tests pursuant to this subpart must do so according to paragraphs (a) through (d) of this section. [40CFR§60.4212]

8.2.5. The performance test must be conducted according to the in-use testing procedures in 40 CFR part 1039, subpart F. [40CFR§60.4212a]

8.2.6. Exhaust emissions from stationary CI ICE that are complying with the emission standards for new CI engines in 40 CFR part 1039 must not exceed the not-to-exceed (NTE) standards for the same model year and maximum engine power as required in 40 CFR 1039.101(e) and 40 CFR 1039.102(g)(1), except as specified in 40 CFR 1039.104(d). This requirement starts when NTE requirements take effect for nonroad diesel engines under 40 CFR part 1039. [40CFR§60.4212b]

8.2.7. Exhaust emissions from stationary CI ICE that are complying with the emission standards for new CI engines in 40 CFR 89.112 or 40 CFR 94.8, as applicable, must not exceed the NTE numerical requirements, rounded to the same number of decimal places as the applicable standard in 40 CFR 89.112 or 40 CFR 94.8, as applicable, determined from the following equation:

$$\text{NTE Requirement for each pollutant} - (1.25) \times (\text{STD})$$

Where:

STD = The standard specified for that pollutant in 40 CFR 89.112 or 40 CFR 94.8, as applicable.

Alternatively, stationary CI ICE that are complying with the emission standards for new CI engines in 40 CFR 89.112 or 40 CFR 94.8 may follow the testing procedures specified in §60.4213 of this subpart, as appropriate. [40CFR§60.4212c]

8.2.8. Exhaust emissions from stationary CI ICE that are complying with the emission standards for pre-2007 model year engines in §60.4204(a), §60.4205(a), or §60.4205(c) must not exceed the NTE numerical requirements, rounded to the same number of decimal places as the applicable standard in §60.4204(a), §60.4205(a), or §60.4205(c), determined from the equation in paragraph (c) of this section.

Where:

STD = The standard specified for that pollutant in §60.4204(a), §60.4205(a), or §60.4205(c).

Alternatively, stationary CI ICE that are complying with the emission standards for pre-2007 model year engines in §60.4204(a), §60.4205(a), or §60.4205(c) may follow the testing procedures specified in §60.4213, as appropriate. [40CFR§60.4212d]

8.2.9. Owners and operators of stationary CI ICE with a displacement of greater than or equal to 30 liters per cylinder must conduct performance tests according to paragraphs (a) through (d) of this section. [40CFR§60.4213]

- 8.2.10. Each performance test must be conducted according to the requirements in §60.8 and under the specific conditions that this subpart specifies in table 7. The test must be conducted within 10 percent of 100 percent peak (or the highest achievable) load. [40CFR§60.4213a]
- 8.2.11. You may not conduct performance tests during periods of startup, shutdown, or malfunction, as specified in §60.8(c). [40CFR§60.4213b]
- 8.2.12. You must conduct three separate test runs for each performance test required in this section, as specified in §60.8(f). Each test run must last at least 1 hour. [40CFR§60.4213c]
- 8.2.13. To determine compliance with the percent reduction requirement, you must follow the requirements as specified in paragraphs (d)(1) through (3) of this section. [40CFR§60.4213d]

- (1) You must use Equation 2 of this section to determine compliance with the percent reduction requirement:

$$\frac{C_i - C_o}{C_i} \times 100 = R \quad (\text{Eq. 2})$$

Where:

C_i = concentration of NOX or PM at the control device inlet,
C_o = concentration of NOX or PM at the control device outlet, and
R = percent reduction of NOX or PM emissions.

- (2) You must normalize the NOX or PM concentrations at the inlet and outlet of the control device to a dry basis and to 15 percent oxygen (O₂) using Equation 3 of this section, or an equivalent percent carbon dioxide (CO₂) using the procedures described in paragraph (d)(3) of this section.

Where:

$$C_{adj} = C_d \frac{5.9}{20.9 - \% O_2} \quad (\text{Eq. 3})$$

C_{adj} = Calculated NOX or PM concentration adjusted to 15 percent O₂.
C_d = Measured concentration of NOX or PM, uncorrected.
5.9 = 20.9 percent O₂ - 15 percent O₂, the defined O₂ correction value, percent.
%O₂ = Measured O₂ concentration, dry basis, percent.

- (3) If pollutant concentrations are to be corrected to 15 percent O₂ and CO₂ concentration is measured in lieu of O₂ concentration measurement, a CO₂ correction factor is needed. Calculate the CO₂ correction factor as described in paragraphs (d)(3)(I) through (iii) of this section.

- (i) Calculate the fuel-specific F_o value for the fuel burned during the test using values obtained from Method 19, Section 5.2, and the following equation:

$$F_o = \frac{0.209_{\text{H}}}{F_c} \quad (\text{Eq. 4})$$

Where:

Fo = Fuel factor based on the ratio of O2 volume to the ultimate CO2 volume produced by the fuel at zero percent excess air.

0.209 = Fraction of air that is O2, percent/100.

Fd = Ratio of the volume of dry effluent gas to the gross calorific value of the fuel from Method 19, dsm 3 /J (dscf/10 6 Btu).

Fc = Ratio of the volume of CO2 produced to the gross calorific value of the fuel from Method 19, dsm 3 /J (dscf/10 6 Btu).

(ii) Calculate the CO2 correction factor for correcting measurement data to 15 percent O2, as follows:

$$X_{CO_2} = \frac{5.9}{F_o} \quad (\text{Eq. 5})$$

Where:

XCO2 = CO2 correction factor, percent.

5.9 = 20.9 percent O2--15 percent O2, the defined O2 correction value, percent.

(iii) Calculate the NOX and PM gas concentrations adjusted to 15 percent O2 using CO2 as follows:

$$C_{adj} = C_d \frac{X_{CO_2}}{\%CO_2} \quad (\text{Eq. 6})$$

Where:

Cadj = Calculated NOX or PM concentration adjusted to 15 percent O2.

Cd = Measured concentration of NOX or PM, uncorrected.

%CO2 = Measured CO2 concentration, dry basis, percent.

8.2.14. To determine compliance with the NOX mass per unit output emission limitation, convert the concentration of NOX in the engine exhaust using Equation 7 of this section: [40CFR§60.4213e]

$$ER = \frac{C_d \times 1.912 \times 10^{-3} \times Q \times T}{KW\text{-hour}} \quad (\text{Eq. 7})$$

Where:

ER = Emission rate in grams per KW-hour.

Cd = Measured NOX concentration in ppm.

1.912x10⁻³ = Conversion constant for ppm NOX to grams per standard cubic meter at 25 degrees Celsius.

Q = Stack gas volumetric flow rate, in standard cubic meter per hour.

T = Time of test run, in hours.

KW-hour = Brake work of the engine, in KW-hour.

- 8.2.15. To determine compliance with the PM mass per unit output emission limitation, convert the concentration of PM in the engine exhaust using Equation 8 of this section:

$$ER = \frac{C_{adj} \times Q \times T}{KW\text{-hour}} \quad (\text{Eq 8})$$

Where:

ER = Emission rate in grams per KW-hour.

C_{adj} = Calculated PM concentration in grams per standard cubic meter.

Q = Stack gas volumetric flow rate, in standard cubic meter per hour.

T = Time of test run, in hours.

KW-hour = Energy output of the engine, in KW.

8.3. Recordkeeping and Reporting Requirements

8.3.1. Records, Operation and Compliance

- a. For the purpose of determining compliance with the Maximum Yearly Operation Limitation, a person designated by a Responsible Official or Authorized Representative shall maintain records of hours of operation utilizing copies of Attachment A - Monthly Hours of Operation Record (or a similar form containing the same information);
- b. For the purpose of determining compliance with the Fuel Type Limitation, a person designated by a Responsible Official or Authorized Representative shall maintain records of quantity and type of fuel burned.
- c. For the purpose of determining compliance with the Regulated Pollutant Limitation for SO₂, a person designated by a Responsible Official or Authorized Representative shall maintain records of the maximum sulfur content on a per-shipment basis for fuel oil, recycled or used oil or annual certification of the sulfur content from the supplier for pipeline quality natural gas.
- d. Said records shall be maintained for a period of five (5) years on site or in a readily accessible off-site location maintained by the registrant. Said records shall be readily available to the Director of the Division of Air Quality or his/her duly authorized representative for expeditious inspection and review. Any records submitted to the agency pursuant to a requirement of this permit or upon request by the Director shall be certified by a responsible official.

8.3.2. Monitoring Information

The registrant shall keep the following records of monitoring information:

- a. The date, place as defined in this Class II General Permit and time of sampling measurements;
- b. The date(s) analyses were performed;
- c. The company or entity that performed the analyses;
- d. The analytical techniques or methods used;
- e. The results of the analyses; and
- f. The operating conditions existing at the time of sampling or measurement.

8.3.3. Equipment Maintenance Records

- a. The registrant shall maintain maintenance records relating to failure and/or repair of emergency generator equipment. In the event of equipment or system failure, these records shall document the registrant's effort to maintain proper and effective operation of such equipment and/or systems;

- b. Said records shall be maintained for a period of five (5) years on site or in a readily accessible off-site location maintained by the registrant. Said records shall be readily available to the Director of the Division of Air Quality or his/her duly authorized representative for expeditious inspection and review. Any records submitted to the agency pursuant to a requirement of this permit or upon request by the Director shall be certified by a responsible official.

8.3.4. **Retention of Records**

Said records shall be maintained for a period of five (5) years on site or in a readily accessible off-site location maintained by the registrant. Said records shall be readily available to the Director of the Division of Air Quality or his/her duly authorized representative for expeditious inspection and review. Any records submitted to the agency pursuant to a requirement of this permit or upon request by the Director shall be certified by a responsible official.

8.3.5. **Compliance Testing**

The owner or operator of any emergency generator shall submit written reports of the results of all performance tests conducted to demonstrate compliance with the standards set forth in Section

8.3.6. **Certification of Information**

Any application form, report, or compliance certification required by this General Permit to be submitted to the Division of Air Quality and/or USEPA shall contain a certification by the responsible official that states that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate and complete.

- 8.3.7. If the stationary CI internal combustion engine is an emergency stationary internal combustion engine, the owner or operator is not required to submit an initial notification. Starting with the model years in table 5 to this subpart, if the emergency engine does not meet the standards applicable to non-emergency engines in the applicable model year, the owner or operator must keep records of the operation of the engine in emergency and non-emergency service that are recorded through the non-resettable hour meter. The owner must record the time of operation of the engine and the reason the engine was in operation during that time. [40CFR§60.4214b]

- 8.3.8. If the stationary CI internal combustion engine is equipped with a diesel particulate filter, the owner or operator must keep records of any corrective action taken after the backpressure monitor has notified the owner or operator that the high backpressure limit of the engine is approached. [40CFR§60.4214c]

9.0. Source-Specific Hazardous Air Pollutant Requirements (Natural Gas Dehydration Units Not Subject to MACT Standards and without Federally Enforceable Controls)

9.1. Limitations and Standards

- 9.1.1. Maximum Throughput Limitation. The maximum wet natural gas throughput to the glycol dehydration unit/still column listed in the General Permit Registration application shall not exceed the throughput recorded with the registrant's Class II General Permit Registration Application. Compliance with the Maximum Throughput Limitation shall be determined using a twelve month rolling total. A twelve month rolling total shall mean the sum of the monthly throughput at any given time during the previous twelve consecutive calendar months.
- 9.1.2. The registrant shall not cause, suffer, allow or permit aggregate emissions of hazardous air pollutants (HAPs) to exceed the potential to emit (pounds per hour and tons per year) recorded with the registrant's Class II General Permit Registration Application.
- 9.1.3. For purposes of determining potential HAP emissions at transmission and storage facilities to comply with the requirements in Section 4.1.2, the methods specified in 40 CFR 63, Subpart HHH shall be used. For purposes of determining potential HAP emissions at production-related facilities, the methods specified in 40 CFR 63, Subpart HH (i.e. excluding compressor engines from HAP PTE) shall be used.

9.2. Monitoring Requirements

- 9.2.1. The registrant shall monitor the throughput of wet natural gas fed to the dehydration system on a monthly basis for each glycol dehydration unit listed in the issued General Permit Registration.
- 9.2.2. The registrant shall monitor and record bi-monthly the following actual input parameters for GRI GLYCalc V3 or higher: (1) Wet gas or contactor temperature/degrees F; (2) Wet gas or contactor pressure/psig; (3) Lean glycol flow rate/gpm (in lieu of this parameter, 3.0 gal/lb H₂O may be used); (4) Dry gas water content/ lb H₂O/mmscf (in lieu of this parameter, 7 lb/MMscf may be used).

9.3. Testing Requirements

- 9.3.1. Compliance with Section 4.1.2 and Section 13 as applicable, shall be determined by using GRI-GlyCalc Version 3.0 or higher, sampled in accordance with the Gas Processor Association GPA Method 2166 and analyzed in accordance with Method 2286. Representative gas sample collection and analysis frequency for dehydration units shall be determined based on the level of HAP emissions from the glycol dehydration unit of the affected facility as set forth in the schedule provided in the table below. The minimum frequency stated in the table does not relieve the affected facility from the requirement to appropriately account for process or feed gas changes that could affect minor source status and the less than 1 ton/year of Benzene Exemption or prevent the affected facility from conducting more frequent sampling and analysis and producing a representative average composition.

Wet Gas Sampling and Analysis Frequency for Dehydration Units Based on Potential HAP Emission Rates	
Permitted Emission Rate as a Percentage of Major Individual (10 TPY) or Total HAPs (25 TPY) Thresholds in TPY or a Percentage of Benzene Emissions as determined by GRI-GlyCalc v. 3.0 or higher	Minimum Default Frequency
Every dehydration unit (regardless of permitted emission rate)	An initial compliance test within 180 days of permit issuance or within 180 days of start-up of the dehydration unit, whichever is later
Every dehydration unit at or above 95% of HAPs major source levels or 0.95 tons per year of Benzene	The registrant shall sample and perform a wet gas analysis at least once each year for determining compliance with the HAP limits in the issued General Permit Registration per the procedures in Section 9.3. The 0.95 tons per year of Benzene requirement only applies to registrants using Section 13 of this permit without federally enforceable controls.

Note: The DAQ defines a representative wet gas sample to be one that is characteristic of the average gas composition dehydrated throughout a calendar year. If an isolated sample is not indicative of the annual average composition, then a company may opt to produce a weighted average based on throughput between multiple sampling events, which can be used to define a more representative average annual gas composition profile.

- 9.3.2. The registrant must input operating parameters that provide the highest HAP emissions (i.e. maximum design rate of lean glycol recirculation rate) when using GRI-GLYCalc V3 or higher or the registrant must input parameters based on an annual average, and update the GlyCalc analysis annually. This provision does not change the frequency of the wet gas analysis as specified in Section 9.3.1. The registrant shall document how they determined the annual average value or highest single measured value, at a minimum, for the following input parameters: (1) Wet gas temperature/degrees F; (2) Wet gas pressure/psig; (3) Lean glycol flow rate/gpm (in lieu of this parameter, 3.0 gal/lb H₂O may be used); (4) Dry gas water content/ lb H₂O/mm³scf (in lieu of this parameter, 7 lb/MM³scf may be used).

9.4. Recordkeeping Requirements

- 9.4.1. The registrant shall maintain a record of the monthly wet natural gas throughput through the glycol dehydration units to demonstrate compliance with section 9.1.1 of this permit. Said records shall be maintained for a period of five (5) years on site or in a readily accessible off-site location maintained by the registrant. Said records shall be readily available to the Director of the Division of Air Quality or his/her duly authorized representative for expeditious inspection and review. Any records submitted to the agency pursuant to a requirement of this permit or upon request by the Director shall be certified by a responsible official.
- 9.4.2. For the purpose of demonstrating compliance with the limits set forth in section 4.1.2, the registrant shall maintain records of the flow rate measurements and wet gas analysis made during the initial compliance determination or subsequent compliance determinations in accordance with Section 9.3. Said records shall be maintained for a period of five (5) years on site or in a readily accessible off-site location maintained by the registrant. Said records shall be readily available to the Director of the Division of Air Quality or his/her duly authorized representative for expeditious inspection and review. Any records submitted to the agency pursuant to a requirement of this permit or upon request by the Director shall be certified by a responsible official.
- 9.4.3. The registrant shall maintain records of the GLYCalc analysis as required by section 9.3 of this permit. Said records shall include a printout of the aggregate calculations report, which shall include emissions reports, equipment reports, and stream reports. The registrant shall maintain bi-monthly records of the input parameters required by section 9.2.2. Such records shall be retained for at least 5 years. Said records shall be readily available to the Director of the Division of Air Quality or his/her duly authorized representative for expeditious inspection and review. A responsible official shall certify any records submitted to the agency pursuant to a requirement of this permit or upon request by the Director.

9.5. Reporting Requirements

- 9.5.1. The registrant shall submit the wet gas analysis report required by section 9.3.1 of this permit within 60 days of conducting the sampling of the wet gas stream as required. This report shall include a potential to emit (PTE) estimate using GRI-GlyCalc Version 3.0 or higher, incorporating the specific parameters measured as referenced in section 9.2.2, as well as a copy of the laboratory analysis.
- 9.5.2. If the results of the compliance determination conducted as required in Section 9.3 predict the emission(s) to be greater than 9.4 tons per year for any single HAP, or a combined total of HAPs greater than 24.4 tons per year, the registrant shall submit such determination and all supporting documentation to the Director within 15 days after making such determination.

10.0. Source-Specific Hazardous Air Pollutant Requirements (Natural Gas Dehydration Units Not Subject to MACT Standards and being controlled by a Flare Control Device)

10.1. Limitations and Standards

- 10.1.1. Maximum Throughput Limitation. The maximum wet natural gas throughput to the glycol dehydration unit(s) / still column(s) listed in the General Permit Registration application shall not exceed the throughput recorded with the registrant's Class II General Permit Registration Application. Compliance with the Maximum Throughput Limitation shall be determined using a twelve month rolling total. A twelve month rolling total shall mean the sum of the monthly throughput at any given time during the previous twelve consecutive calendar months.
- 10.1.2. The registrant shall not cause, suffer, allow or permit aggregate emissions of hazardous air pollutants (HAPs) to exceed the potential to emit (pounds per hour and tons per year) recorded with the registrant's Class II General Permit Registration Application.
- 10.1.3. For purposes of determining potential HAP emissions at transmission and storage facilities to comply with the requirements in Section 4.1.2, the methods specified in 40 CFR 63, Subpart HHH shall be used. For purposes of determining potential HAP emissions at production-related facilities, the methods specified in 40 CFR 63, Subpart HH (i.e. excluding compressor engines from HAP PTE) shall be used.
- 10.1.4. Flares subject to this section shall be designed and operated in accordance with the following:
- Flares shall be steam-assisted, air-assisted, or non-assisted.
 - Flares shall be designed for and operated with no visible emissions, except for periods not to exceed a total of 5 minutes during any 2 consecutive hours.
 - Flares shall be operated, with a flame present at all times whenever emissions may be vented to them, except during SSM (Startup, Shutdown, Malfunctions) events.
 - A flare shall be used only where the net heating value of the gas being combusted is 11.2 MJ/scm (300 Btu/scf) or greater if the flare is steam-assisted or air-assisted; or where the net heating value of the gas being combusted is 7.45 MJ/scm (200 Btu/scf) or greater if the flares is non-assisted. The net heating value of the gas being combusted in a flare shall be calculated using the following equation:

$$H_T = K \sum_{i=1}^n C_i H_i$$

Where:

H_T =Net heating value of the sample, MJ/scm; where the net enthalpy per mole of off gas is based on combustion at 25 °C and 760 mm Hg, but the standard temperature for determining the volume corresponding to one mole is 20 °C.

K=Constant=

$$1.740 \times 10^{-7} \left(\frac{1}{ppmv} \right) \left(\frac{\text{g-mole}}{\text{scm}} \right) \left(\frac{\text{MJ}}{\text{kcal}} \right)$$

where the standard temperature for (g-mole/scm) is 20 °C.

C_i =Concentration of sample component i in ppmv on a wet basis, which may be measured for organics by Test Method 18, but is not required to be measured using Method 18 (unless designated by the Director).

H_i =Net heat of combustion of sample component i , kcal/g-mole at 25 °C and 760 mm Hg. The heats of combustion may be determined using ASTM D2382-76 or 88 or D4809-95 if published values are not available or cannot be calculated.

n =Number of sample components.

- e. Steam-assisted and nonassisted flares shall be designed for and operated with an exit velocity less than 18.3 m/sec (60 ft/sec), except as provided by 10.1.4.f and 10.1.4.g of this section. The actual exit velocity of a flare shall be determined by dividing by the volumetric flow rate of gas being combusted (in units of emission standard temperature and pressure), by the unobstructed (free) cross-sectional area of the flare tip, which may be determined by Test Method 2, 2A, 2C, or 2D in appendix A to 40 CFR part 60, as appropriate, but is not required to be determined using these Methods (unless designated by the Director).

- f. Steam-assisted and nonassisted flares designed for and operated with an exit velocity, as determined by the method specified in 10.1.4.e. of this section, equal to or greater than 18.3 m/sec (60 ft/sec) but less than 122 m/sec (400 ft/sec), are allowed if the net heating value of the gas being combusted is greater than 37.3 MJ/scm (1,000 Btu/scf).

- g. Steam-assisted and nonassisted flares designed for and operated with an exit velocity, as determined by the method specified in 10.1.4.e. of this section, less than the velocity V_{max} , as determined by the calculation specified in this paragraph, but less than 122 m/sec (400 ft/sec) are allowed. The maximum permitted velocity, V_{max} , for flares complying with this paragraph shall be determined by the following equation:

$$\text{Log}_{10}(V_{max})=(H_T+28.8)/31.7$$

Where:

V_{max} =Maximum permitted velocity, m/sec.

28.8=Constant.

31.7=Constant.

H_T =The net heating value as determined in 10.1.4.d of this section

- h. Air-assisted flares shall be designed and operated with an exit velocity less than the velocity V_{max} . The maximum permitted velocity, V_{max} , for air-assisted flares shall be determined by the following equation:

$$V_{max}=8.71 + 0.708(H_T)$$

Where:

V_{max} =Maximum permitted velocity, m/sec.

8.71=Constant.

0.708=Constant.

H_T =The net heating value as determined in 10.1.4.d of this section.

- 10.1.5. The registrant is not required to conduct a flare compliance assessment for concentration of sample (i.e. Method 18) and tip velocity (i.e. Method 2) until such time as the Director requests a flare compliance assessment to be conducted in accordance with section 10.3.2, but the registrant is required to conduct a flare design evaluation in accordance with section 10.4.2. Alternatively, the registrant may elect to demonstrate compliance with the flare design criteria requirements of section 10.1.4 by complying with the compliance assessment testing requirements of section 10.3.2.

10.2. Monitoring Requirements

- 10.2.1. In order to demonstrate compliance with the requirements of 10.1.4.c, the registrant shall monitor the presence or absence of a flare pilot flame using a thermocouple or any other equivalent device, except during SSM events.
- 10.2.2. The registrant shall monitor the throughput of wet natural gas fed to the dehydration system on a monthly basis for each glycol dehydration unit listed in the issued General Permit Registration.

10.3. Testing Requirements

- 10.3.1. In order to demonstrate compliance with the flare opacity requirements of 10.1.4.b the registrant shall conduct a Method 22 opacity test for at least two hours. This test shall demonstrate no visible emissions are observed for more than a total of 5 minutes during any 2 consecutive hour period using 40CFR60 Appendix A Method 22. The registrant shall conduct this test within one (1) year of permit issuance or initial startup whichever is later. The visible emission checks shall determine the presence or absence of visible emissions. At a minimum, the observer must be trained and knowledgeable regarding the effects of background contrast, ambient lighting, observer position relative to lighting, wind, and the presence of uncombined water (condensing water vapor) on the visibility of emissions. This training may be obtained from written materials found in the References 1 and 2 from 40 CFR part 60, appendix A, Method 22 or from the lecture portion of 40 CFR part 60, appendix A, Method 9 certification course.
- 10.3.2. The Director may require the registrant to conduct a flare compliance assessment to demonstrate compliance with section 10.1.4. This compliance assessment testing shall be conducted in accordance with Test Method 18 for organics and Test Method 2, 2A, 2C, or 2D in appendix A to 40 CFR part 60, as appropriate, or other equivalent testing approved in writing by the Director. Also, Test Method 18 may require the registrant to conduct Test Method 4 in conjunction with Test Method 18.
- 10.3.3. In order to demonstrate compliance with 10.1.3, upon request of the Director, the registrant shall demonstrate compliance with the HAP emissions thresholds using GLYCalc Version 3.0 or higher. The registrant shall sample in accordance with GPA Method 2166 and analyze the samples utilizing the extended GPA Method 2286 as specified in the GRI-GLYCalc V4 Technical Reference User Manual and Handbook.

10.4. Recordkeeping Requirements

- 10.4.1. For the purpose of demonstrating compliance with section 10.1.4.c and 10.2.1, the registrant shall maintain records of the times and duration of all periods which the pilot flame was absent.
- 10.4.2. For the purpose of demonstrating compliance with section 10.1.4 and 10.3.2, the registrant shall maintain a record of the flare design evaluation. The flare design evaluation shall include, net heat value calculations, exit (tip) velocity calculations, and all supporting concentration calculations and other related information requested by the Director.
- 10.4.3. For the purpose of demonstrating compliance with the requirements set forth in sections 10.1.4 and 10.3.3., the registrant shall maintain records of testing conducted in accordance with 10.3.3.
- 10.4.4. The registrant shall document and maintain the corresponding records specified by the on-going monitoring requirements of 10.2 and testing requirements of 10.3.
- 10.4.5. For the purpose of demonstrating compliance with section 10.1.4.b, the registrant shall maintain records of the visible emission opacity tests conducted per Section 10.3.1.

- 10.4.6. For the purpose of demonstrating compliance with section 10.1.3, the registrant shall maintain a record of all potential to emit (PTE) HAP calculations for the entire affected facility. These records shall include the natural gas compressor engines and ancillary equipment.
- 10.4.7. The registrant shall maintain a record of the wet natural gas throughput through the dehydration system to demonstrate compliance with the natural gas throughput limit set forth in General Permit Registration.
- 10.4.8. All records required under Section 10.4 shall be maintained on site or in a readily accessible off-site location maintained by the registrant for a period of five (5) years. Said records shall be readily available to the Director of the Division of Air Quality or his/her duly authorized representative for expeditious inspection and review. Any records submitted to the agency pursuant to a requirement of this permit or upon request by the Director shall be certified by a responsible official.

10.5. Reporting Requirements

- 10.5.1 If registrant is required by the Director to demonstrate compliance with section 10.3.3, then the registrant shall submit a testing protocol at least thirty (30) days prior to testing and shall submit a notification of the testing date at least fifteen (15) days prior to testing. The registrant shall submit the testing results within sixty (60) days of testing and provide all supporting calculations and testing data.
- 10.5.2. Any deviation(s) from the allowable visible emission requirement for any emission source discovered during observations using 40CFR Part 60, Appendix A, Method 9 or 22 shall be reported in writing to the Director of the Division of Air Quality as soon as practicable, but in any case within ten (10) calendar days of the occurrence and shall include at least the following information: the results of the visible determination of opacity of emissions, the cause or suspected cause of the violation(s), and any corrective measures taken or planned.
- 10.5.3. Any deviation(s) from the flare design and operation criteria in Section 10.1.4 shall be reported in writing to the Director of the Division of Air Quality as soon as practicable, but in any case within ten (10) calendar days of discovery of such deviation.

11.0. Source-Specific Hazardous Air Pollutant Requirements (Natural Gas Dehydration Units Not Subject to MACT Standards and being controlled by Recycling the Dehydration Unit Back to Flame Zone of Reboiler)

11.1. Limitations and Standards

- 11.1.1. Maximum Throughput Limitation. The maximum wet natural gas throughput to the glycol dehydration unit/still column listed in the General Permit Registration application shall not exceed the throughput recorded with the registrant's Class II General Permit Registration Application. Compliance with the Maximum Throughput Limitation shall be determined using a twelve month rolling total. A twelve month rolling total shall mean the sum of the monthly throughput at any given time during the previous twelve consecutive calendar months.
- 11.1.2. The registrant shall not cause, suffer, allow or permit aggregate emissions of hazardous air pollutants (HAPs) to exceed the potential to emit (pounds per hour and tons per year) recorded with the registrant's Class II General Permit Registration Application.
- 11.1.3. For purposes of determining potential HAP emissions at transmission and storage facilities to comply with the requirements in Section 4.1.2, the methods specified in 40 CFR 63, Subpart HHH shall be used. For purposes of determining potential HAP emissions at production-related facilities, the methods specified in 40 CFR 63, Subpart HH (i.e. excluding compressor engines from HAP PTE) shall be used.
- 11.1.4. Recycled reboilers subject to this section shall be designed and operated in accordance with the following:
 - a. The vapors/overheads from the still column shall be routed through a closed vent system to the reboiler at all times when there is a potential that vapors (emissions) can be generated from the still column.
 - b. The reboiler shall only be fired with vapors from the still column, and natural gas may be used as supplemental fuel.
 - c. The vapors/overheads from the still column shall be introduced into the flame zone of the reboiler.

11.2. Monitoring Requirements

The registrant shall monitor the throughput of wet natural gas fed to the dehydration system on a monthly basis for each glycol dehydration unit listed in the issued General Permit Registration.

11.3. Recordkeeping Requirements

The registrant shall maintain a record of the wet natural gas throughput through the glycol dehydration units to demonstrate compliance with section 11.1.1 of this permit. Said records shall be maintained for a period of five (5) years on site or in a readily accessible off-site location maintained by the registrant. Said records shall be readily available to the Director of the Division of Air Quality or his/her duly authorized representative for expeditious inspection and review. Any records submitted to the agency pursuant to a requirement of this permit or upon request by the Director shall be certified by a responsible official.

12.0. Source-Specific Hazardous Air Pollutant Requirements (Natural Gas Dehydration Units Not Subject to MACT Standards and being controlled by a Thermal Oxidizer)

12.1. Limitations and Standards

- 12.1.1. Maximum Throughput Limitation. The maximum wet natural gas throughput to the glycol dehydration unit/still column listed in the General Permit Registration application shall not exceed the throughput recorded with the registrant's Class II General Permit Registration Application. Compliance with the Maximum Throughput Limitation shall be determined using a twelve month rolling total. A twelve month rolling total shall mean the sum of the monthly throughput at any given time during the previous twelve consecutive calendar months.
- 12.1.2. The registrant shall not cause, suffer, allow or permit aggregate emissions of hazardous air pollutants (HAPs) to exceed the potential to emit (pounds per hour and tons per year) recorded with the registrant's Class II General Permit Registration Application.
- 12.1.3. For purposes of determining potential HAP emissions at transmission and storage facilities to comply with the requirements in Section 4.1.2, the methods specified in 40 CFR 63, Subpart HHH shall be used. For purposes of determining potential HAP emissions at production-related facilities, the methods specified in 40 CFR 63, Subpart HH (i.e. excluding compressor engines from HAP PTE) shall be used.
- 12.1.4. Thermal oxidizers subject to this section shall be designed and operated in accordance with the following:
 - a. The thermal oxidizer shall be operated at all times when emissions/overheads from the reboiler still vent may be vented to it;
 - b. The thermal oxidizer shall be operated with a minimum residence time of 0.5 seconds at a minimum combustion chamber temperature of 1,400° F or establish during testing in accordance with 12.3.2. The combustion chamber temperature shall be monitored using a system to continuously measure and record the temperature of the combustion chamber;
 - c. Emissions from the thermal oxidizer shall not exceed the maximum hourly and annual emission limits set forth in the registrant's Class II General Permit Registration Application.
 - d. The vapors/overheads from the still column and flash tank shall be routed through a closed vent system to the thermal oxidizer at all times when there is a potential that vapors (emissions) can be generated from the still column and/or flash tank.

12.2. Monitoring Requirements

- 12.2.1. The registrant shall conduct visible emission checks and/or opacity monitoring for the glycol dehydration units listed in the issued General Permit Registration.

The visible emission checks shall determine the presence or absence of visible emissions. At a minimum, the observer must be trained and knowledgeable regarding the effects of background contrast, ambient lighting, observer position relative to lighting, wind, and the presence of uncombined water (condensing water vapor) on the visibility of emissions. This training may be obtained from written materials found in the References 1 and 2 from 40CFR Part 60, Appendix A, Method 22 or from the lecture portion of the 40CFR Part 60, Appendix A, Method 9 certification course.

Visible emission checks shall be conducted at least once per calendar month with a maximum of forty-five (45) days between consecutive readings. These checks shall be performed at the glycol dehydration unit for a sufficient time interval, but no less than one (1) minute, to determine if any visible emissions are present. Visible emission checks shall be performed during periods of normal affected facility operation and appropriate weather conditions.

If visible emissions are present for three (3) consecutive monthly checks, the registrant shall conduct an opacity reading at that source(s) using the procedures and requirements of Method 9 as soon as practicable, but within seventy-two (72) hours of the final visual emission check. A Method 9 observation at a source(s) restarts the count of the number of consecutive readings with the presence of visible emissions.

- 12.2.2. The registrant shall monitor the throughput of wet natural gas fed to the dehydration system on a monthly basis for each glycol dehydration unit listed in the issued General Permit Registration.
- 12.2.3. In order to demonstrate compliance with the temperature requirements of 12.1.4.b the registrant shall monitor and record the combustion chamber temperature in four equally spaced periods per each hour the incinerator is operated.

Said records shall be maintained for a period of five (5) years on site or in a readily accessible off-site location maintained by the registrant. Said records shall be readily available to the Director of the Division of Air Quality or his/her duly authorized representative for expeditious inspection and review. Any records submitted to the agency pursuant to a requirement of this permit or upon request by the Director shall be certified by a responsible official.

12.3. Testing Requirements

- 12.3.1. In order to demonstrate compliance with the thermal oxidizer opacity requirements of 12.1.4.d, the registrant shall conduct a Method 22 opacity test for at least two hours. This test shall demonstrate no visible emissions are observed for more than a total of five (5) minutes during any two consecutive hour period using Method 22 in Appendix A of 40 CFR Part 60. The registrant shall conduct this test within thirty (30) days of start-up of the incinerator. The visible emission checks shall determine the presence or absence of visible emissions. At a minimum, the observer must be trained and knowledgeable regarding the effects of background contrast, ambient lighting, observer position relative to lighting, wind, and the presence of uncombined water (condensing water vapor) on the visibility of emissions. This training may be obtained from written materials found in the References 1 and 2 from 40 CFR 60, Appendix A, Method 22 or from the lecture portion of 40 CFR 60, Appendix A, Method 9 certification course.

Said records shall be maintained for a period of five (5) years on site or in a readily accessible off-site location maintained by the registrant. Said records shall be readily available to the Director of the Division of Air Quality or his/her duly authorized representative for expeditious inspection and review. Any records submitted to the agency pursuant to a requirement of this permit or upon request by the Director shall be certified by a responsible official.

- 12.3.2. For the purposes of establishing a different minimum combustion chamber temperature for the thermal oxidizer, the registrant shall conduct performance testing to show compliance with the VOC and total HAPs limits set forth in 4.1.2 and determine that the destruction efficiency of the thermal oxidizer is at or greater than 95% for total organic compounds. Such testing shall be conducted in accordance with the procedure and methods testing outlined 40 CFR §§63.772(e)(3) and (e)(4). Such testing shall establish a new minimum operating temperature for the incinerator if such testing demonstration compliance with the above mentioned conditions and requirements. The new temperature shall be established by taking the sum of all of the measured temperature readings taken in 15 minute blocks during the test and dividing them by the number of readings taken. Such testing shall be conducted in accordance with 3.4.1 of this permit.

12.4. Recordkeeping Requirements

- 12.4.1. The registrant shall maintain a record of the wet natural gas throughput through the glycol dehydration units to demonstrate compliance with section 12.1.1 of this permit.
- 12.4.2. For the purpose of demonstrating compliance with section 12.1.4, the registrant shall maintain a record of the vapor incinerator design evaluation. The design evaluation shall include, but not limited to, net heat value calculations, residence time calculations, and all supporting concentration calculations.
- 12.4.3. The registrant shall maintain a copy of all test report(s) as conducted in 12.3.4 and all calculation(s) used to establish a new operating temperature for the vapor incinerator in accordance with 3.4.1 with the exception to the retain of such records. Thus, such records shall be retained in accordance with 3.4.1 or until a new temperature is established in accordance with 12.3.4 whichever is later.
- 12.4.4. All records required under Section 12.4 shall be maintained on site or in a readily accessible off-site location maintained by the registrant for a period of five (5) years. Said records shall be readily available to the Director of the Division of Air Quality or his/her duly authorized representative for expeditious inspection and review. Any records submitted to the agency pursuant to a requirement of this permit or upon request by the Director shall be certified by a responsible official.

12.5. Reporting Requirements

- 12.5.1. Any deviation(s) of the allowable visible emission requirement for any emission source discovered during observations using 40CFR Part 60, Appendix A, Method 9 must be reported in writing to the Director of the Division of Air Quality as soon as practicable, but within ten (10) calendar days, of the occurrence and shall include, at a minimum, the following information: the results of the visible determination of opacity of emissions, the cause or suspected cause of the violation(s), and any corrective measures taken or planned.
- 12.5.2. Any deviation(s) from the thermal oxidizer design and/or operation criteria in Section 12.1.4 shall be reported in writing to the Director as soon as practicable, but within ten (10) calendar days.
- 12.5.2. The registrant shall submit a written report of the results of testing required in 12.3 of this permit before the close of business on the 60th day following the completion of such testing to the Director. Such report(s) shall include all records of the opacity observations or temperatures readings taken during such testing, which ever is appropriate for the required report.

13.0. Exemption (Less than 1 ton/year Benzene Exemption Subpart HH and HHH)

- 13.1.1. Any registrant who chooses to qualify for the less than 1.0 tons/yr actual average emissions of Benzene per glycol dehydration unit exemption of 40CFR63 Subpart HH or HHH shall comply with the limit in Table 1.0.

Table 1.0 Glycol Dehydration Unit

Description	Mg/yr	Tons/Yr
Benzene	< 0.9	< 1.0

- 13.1.2. To claim less than 1 ton/year of Benzene exemption as stated in Section 13.1.1 of this permit, the registrant shall adhere to the following:

- a. The actual average emissions of benzene from the individual still vent of the glycol dehydration unit to the atmosphere shall be less than 1.0 ton per year (0.9 megagram per year). Emissions shall be determined either uncontrolled, or with federally enforceable controls in place.
[§63.764(e)(1)(ii) or §63.1274(d)(2)]
- b. The registrant shall determine the actual average benzene emission using the model GRI-GLYCalc™, Version 3.0 or higher, and the procedures presented in the associated GRI-GLYCalc™ Technical Reference Manual. Inputs to the model shall be representative of actual operating conditions of the glycol dehydration unit and may be determined using the procedures documented in the Gas Research Institute (GRI) report entitled “Atmospheric Rich/Lean Method for Determining Glycol Dehydrator Emissions” (CGR-95/0368.1); **or**

The registrant shall determine an average mass rate of benzene emissions in kilograms per hour through direct measurement using the methods set forth in either 40 CFR 63.772(b)(2)(ii) or 40 CFR 63.1282(a)(2)(ii), as applicable. Annual emissions in kilograms per year shall be determined by multiplying the mass rate by the number of hours the unit is operated per year. This result shall be converted to megagrams per year. Registrants with federally enforceable controls are exempt from the requirements to conduct site-specific extended gas analysis.

[§63.772(b)(2)(i)-(ii) or §63.1282(a)(2)(i)-(ii)]

- c. All records required under Section 13 shall be maintained on site or in a readily accessible off-site location maintained by the registrant for a period of five (5) years. Said records shall be readily available to the Director of the Division of Air Quality or his/her duly authorized representative for expeditious inspection and review. Any records submitted to the agency pursuant to a requirement of this permit or upon request by the Director shall be certified by a responsible official.

14.0.Exemption (40CFR63 Subpart HH - Annual Average Flow of Gas Exemption (3 mmscf/day))

- 14.1.1. For any registrant who chooses to qualify for the average flowrate to the glycol dehydration unit exemption of 40 CFR §63.764(e)(1)(i), the actual annual average flowrate of natural gas to such unit must be less than 3 mmscf/day (85 thousand standard cubic meters per day). Such registrant shall maintain records to demonstrate compliance with this requirement in accordance with 14.1.3.

- 14.1.2 To demonstrate compliance with 14.1.1 a registrant shall demonstrate glycol dehydration unit natural gas flowrate using either of the following procedures:

- a. The registrant shall install and operate a monitoring instrument that directly measures natural gas flowrate to the glycol dehydration unit with an accuracy of plus or minus 2 percent or better.

The registrant shall convert annual natural gas flowrate to a daily average by dividing the annual flowrate by the number of days per year the glycol dehydration unit processed natural gas.

b. The registrant shall document, to the Director's satisfaction, that the actual annual average natural gas flowrate to the glycol dehydration unit is less than 3 mmscf/day (85 thousand standard cubic meters per day).

14.1.3 A registrant that qualifies under Section 14.1.1 shall maintain records which reflect the actual annual average natural gas throughput (in terms of natural gas flowrate to the glycol dehydration unit per day).

All records required under Section 13 shall be maintained on site or in a readily accessible off-site location maintained by the registrant for a period of five (5) years. Said records shall be readily available to the Director of the Division of Air Quality or his/her duly authorized representative for expeditious inspection and review. Any records submitted to the agency pursuant to a requirement of this permit or upon request by the Director shall be certified by a responsible official.

15.0. Exemption (40CFR63 Subpart HHH - Annual Average Flow of Gas Exemption (10 mmscf/day))

15.1.1. For any registrant who chooses to qualify for the average flowrate to the glycol dehydration unit exemption of 40 CFR §63.1274(d)(1), the actual annual average flowrate of natural gas to such unit must be less than 10 mmscf/day (283 thousand standard cubic meters per day). Such registrant shall maintain records to demonstrate compliance with this requirement in accordance with 15.1.3.

15.1.2 To demonstrate compliance with 15.1.1, the registrant shall demonstrate glycol dehydration unit natural gas flowrate using either of the following procedures.

a. The registrant shall install and operate a monitoring instrument that directly measures natural gas flowrate to the glycol dehydration unit with an accuracy of plus or minus 2 percent or better. The registrant shall convert annual natural gas flowrate to a daily average by dividing the annual flowrate by the number of days per year the glycol dehydration unit processed natural gas.

b. The registrant shall document, to the Director's satisfaction, that the actual annual average natural gas flowrate to the glycol dehydration unit is less than 10 mmscf/day (283 thousand standard cubic meters per day).

15.1.3 A registrant that qualifies under Section 15.1.1 shall maintain records which reflect the actual annual average natural gas throughput (in terms of natural gas flowrate to the glycol dehydration unit per day).

All records required under Section 13 shall be maintained on site or in a readily accessible off-site location maintained by the registrant for a period of five (5) years. Said records shall be readily available to the Director of the Division of Air Quality or his/her duly authorized representative for expeditious inspection and review. Any records submitted to the agency pursuant to a requirement of this permit or upon request by the Director shall be certified by a responsible official.

16.0. Source-Specific Requirements (Standards of Performance for Stationary Spark Ignition Internal Combustion Engines)

16.1. Limitations and Standards

- 16.1.1. The provisions of this subpart are applicable to owners, and operators of stationary spark ignition (SI) internal combustion engines (ICE) as specified below. For the purposes of this subpart, the date that construction commences is the date the engine is ordered by the owner or operator.
- a. Owners and operators of stationary SI ICE that commence construction after June 12, 2006, where the stationary SI ICE are manufactured:
 1. On or after July 1, 2007, for engines with a maximum engine power greater than or equal to 500 HP (except lean burn engines with a maximum engine power greater than or equal to 500 HP and less than 1,350 HP);
 2. on or after January 1, 2008, for lean burn engines with a maximum engine power greater than or equal to 500 HP and less than 1,350 HP;
 3. on or after July 1, 2008, for engines with a maximum engine power less than 500 HP; or
 4. on or after January 1, 2009, for emergency engines with a maximum engine power greater than 19 KW (25 HP).
 - b. Owners and operators of stationary SI ICE that commence modification or reconstruction after June 12, 2006.
[40CFR§60.4230(a)]
- 16.1.2. The provisions of this subpart are not applicable to stationary SI ICE being tested at an engine test cell/stand. [40CFR§60.4230(b)]
- 16.1.3. If you are an owner or operator of an area source subject to this subpart, you are exempt from the obligation to obtain a permit under 40 CFR part 70 or 40 CFR part 71, provided you are not required to obtain a permit under 40 CFR 70.3(a) or 40 CFR 71.3(a) for a reason other than your status as an area source under this subpart. Notwithstanding the previous sentence, you must continue to comply with the provisions of this subpart as applicable. [40CFR§60.4230(c)]
- 16.1.4. For the purposes of this subpart, stationary SI ICE using alcohol-based fuels are considered gasoline engines. [40CFR§60.4230(d)]
- 16.1.5. Stationary SI ICE may be eligible for exemption from the requirements of this subpart as described in 40 CFR part 1068, subpart C (or the exemptions described in 40 CFR parts 90 and 1048, for engines that would need to be certified to standards in those parts), except that owners and operators, as well as manufacturers, may be eligible to request an exemption for national security. [40CFR§60.4230(e)]
- 16.1.6. Owners and operators of facilities with internal combustion engines that are acting as temporary replacement units and that are located at a stationary source for less than 1 year and that have been properly certified as meeting the standards that would be applicable to such engine under the appropriate nonroad engine provisions, are not required to meet any other provisions under this subpart with regard to such engines. [40CFR§60.4230(f)]

16.2. Emission Standards for Owners and Operators

- 16.2.1. Owners and operators of stationary SI ICE with a maximum engine power less than or equal to 19 KW (25 HP) manufactured on or after July 1, 2008, must comply with the emission standards in §60.4231(a) for their stationary SI ICE. [40CFR§60.4233(a)]
- 16.2.2. Owners and operators of stationary SI ICE with a maximum engine power greater than 19 KW (25 HP) manufactured on or after the applicable date in §60.4230(a)(4) that use gasoline must comply with the emission standards in §60.4231(b) for their stationary SI ICE. [40CFR§60.4233(b)]
- 16.2.3. Owners and operators of stationary SI ICE with a maximum engine power greater than 19 KW (25 HP) manufactured on or after the applicable date in §60.4230(a)(4) that are rich burn engines that use LPG must comply with the emission standards in §60.4231(c) for their stationary SI ICE. [40CFR§60.4233(c)]
- 16.2.4. Owners and operators of stationary SI ICE with a maximum engine power greater than 19 KW (25 HP) and less than 75 KW (100 HP) (except gasoline and rich burn engines that use LPG) must comply with the emission standards for field testing in 40 CFR 1048.101(c) for their non-emergency stationary SI ICE and with the emission standards in Table 1 to this subpart for their emergency stationary SI ICE. Owners and operators of stationary SI ICE with a maximum engine power greater than 19 KW (25 HP) and less than 75 KW (100 HP) manufactured prior to January 1, 2011, that were certified to the standards in Table 1 to this subpart applicable to engines with a maximum engine power greater than or equal to 100 HP and less than 500 HP, may optionally choose to meet those standards. [40CFR§60.4233(d)]
- 16.2.5. Owners and operators of stationary SI ICE with a maximum engine power greater than or equal to 75 KW (100 HP) (except gasoline and rich burn engines that use LPG) must comply with the emission standards in Table 1 to this subpart for their stationary SI ICE. For owners and operators of stationary SI ICE with a maximum engine power greater than or equal to 100 HP (except gasoline and rich burn engines that use LPG) manufactured prior to January 1, 2011 that were certified to the certification emission standards in 40 CFR part 1048 applicable to engines that are not severe duty engines, if such stationary SI ICE was certified to a carbon monoxide (CO) standard above the standard in Table 1 to this subpart, then the owners and operators may meet the CO certification (not field testing) standard for which the engine was certified. [40CFR§60.4233(e)]
- 16.2.6. Owners and operators of any modified or reconstructed stationary SI ICE subject to this subpart must meet the requirements as specified in paragraphs (f)(1) through (5) of this section. [40CFR§60.4233(f)]
 - a. Owners and operators of stationary SI ICE with a maximum engine power less than or equal to 19 KW (25 HP), that are modified or reconstructed after June 12, 2006, must comply with the same emission standards as those specified in paragraph (a) of this section.
 - b. Owners and operators of stationary SI ICE with a maximum engine power greater than 19 KW (25 HP) that use gasoline engines, that are modified or reconstructed after June 12, 2006, must comply with the same emission standards as those specified in paragraph (b) of this section.
 - c. Owners and operators of stationary SI ICE with a maximum engine power greater than 19 KW (25 HP) that are rich burn engines that use LPG, that are modified or reconstructed after June 12, 2006, must comply with the same emission standards as those specified in paragraph (c) of this section.

- d. Owners and operators of stationary SI natural gas and lean burn LPG engines with a maximum engine power greater than 19 KW (25 HP), that are modified or reconstructed after June 12, 2006, must comply with the same emission standards as those specified in paragraph (d) or (e) of this section, except that such owners and operators of non-emergency engines and emergency engines greater than or equal to 130 HP must meet a nitrogen oxides (NO_x) emission standard of 3.0 grams per HP-hour (g/HP-hr), a CO emission standard of 4.0 g/HP-hr (5.0 g/HP-hr for non-emergency engines less than 100 HP), and a volatile organic compounds (VOC) emission standard of 1.0 g/HP-hr, or a NO_x emission standard of 250 ppmvd at 15 percent oxygen (O₂), a CO emission standard 540 ppmvd at 15 percent O₂ (675 ppmvd at 15 percent O₂ for non-emergency engines less than 100 HP), and a VOC emission standard of 86 ppmvd at 15 percent O₂, where the date of manufacture of the engine is:
 1. Prior to July 1, 2007, for non-emergency engines with a maximum engine power greater than or equal to 500 HP.
 2. Prior to July 1, 2008, for non-emergency engines with a maximum engine power less than 500 HP.
 3. Prior to January 1, 2009, for emergency engines.
 - e. Owners and operators of stationary SI landfill/digester gas ICE engines with a maximum engine power greater than 19 KW (25 HP), that are modified or reconstructed after June 12, 2006, must comply with the same emission standards as those specified in paragraph (e) of this section for stationary landfill/digester gas engines. [40CFR§60.4233f]
- 16.2.7. Owners and operators of stationary SI wellhead gas ICE engines may petition the Administrator for approval on a case-by-case basis to meet emission standards no less stringent than the emission standards that apply to stationary emergency SI engines greater than 25 HP and less than 130 HP due to the presence of high sulfur levels in the fuel, as specified in Table 1 to this subpart. The request must, at a minimum, demonstrate that the fuel has high sulfur levels that prevent the use of after treatment controls and also that the owner has reasonably made all attempts possible to obtain an engine that will meet the standards without the use of after treatment controls. The petition must request the most stringent standards reasonably applicable to the engine using the fuel. [40CFR§60.4233(g)]
- 16.2.8. Owners and operators of stationary SI ICE that are required to meet standards that reference 40 CFR 1048.101 must, if testing their engines in use, meet the standards in that section applicable to field testing, except as indicated in paragraph (e) of this section. [40CFR§60.4233(h)]
- 16.2.9. Owners and operators of stationary SI ICE must operate and maintain stationary SI ICE that achieve the emission standards as required in §60.4233 over the entire life of the engine. [40CFR§60.4234]

16.3. Other Requirements for Owners and Operators

- 16.3.1. Owners and operators of stationary SI ICE subject to this subpart that use gasoline must use gasoline that meets the per gallon sulfur limit in 40 CFR 80.195. [40CFR§60.4235]
- 16.3.2. After July 1, 2010, owners and operators may not install stationary SI ICE with a maximum engine power of less than 500 HP that do not meet the applicable requirements in §60.4233. [40CFR§60.4236(a)]
- 16.3.3. After July 1, 2009, owners and operators may not install stationary SI ICE with a maximum engine power of greater than or equal to 500 HP that do not meet the applicable requirements in §60.4233, except that lean burn engines with a maximum engine power greater than or equal to 500 HP and less than 1,350 HP that do not meet the applicable requirements in §60.4233 may not be installed after January 1, 2010. [40CFR§60.4236(b)]

- 16.3.4. For emergency stationary SI ICE with a maximum engine power of greater than 19 KW (25 HP), owners and operators may not install engines that do not meet the applicable requirements in §60.4233 after January 1, 2011. [40CFR§60.4236(c)]
- 16.3.5. In addition to the requirements specified in §§60.4231 and 60.4233, it is prohibited to import stationary SI ICE less than or equal to 19 KW (25 HP), stationary rich burn LPG SI ICE, and stationary gasoline SI ICE that do not meet the applicable requirements specified in paragraphs (a), (b), and (c) of this section, after the date specified in paragraph (a), (b), and (c) of this section. [40CFR§60.4236(d)]
- 16.3.6. The requirements of this section do not apply to owners and operators of stationary SI ICE that have been modified or reconstructed, and they do not apply to engines that were removed from one existing location and reinstalled at a new location. [40CFR§60.4236(e)]
- 16.3.7. Starting on July 1, 2010, if the emergency stationary SI internal combustion engine that is greater than or equal to 500 HP that was built on or after July 1, 2010, does not meet the standards applicable to non-emergency engines, the owner or operator must install a non-resettable hour meter. [40CFR§60.4237(a)]
- 16.3.8. Starting on January 1, 2011, if the emergency stationary SI internal combustion engine that is greater than or equal to 130 HP and less than 500 HP that was built on or after January 1, 2011, does not meet the standards applicable to non-emergency engines, the owner or operator must install a non-resettable hour meter. [40CFR§60.4237(b)]
- 16.3.9. If you are an owner or operator of an emergency stationary SI internal combustion engine that is less than 130 HP, was built on or after July 1, 2008, and does not meet the standards applicable to non-emergency engines, you must install a non-resettable hour meter upon startup of your emergency engine. [40CFR§60.4237(c)]

16.4. Compliance Requirements for Owners and Operators

- 16.4.1. If you are an owner or operator of a stationary SI internal combustion engine that is manufactured after July 1, 2008, and must comply with the emission standards specified in §60.4233(a) through (c), you must comply by purchasing an engine certified to the emission standards in §60.4231(a) through (c), as applicable, for the same engine class and maximum engine power. You must also meet the requirements as specified in 40 CFR part 1068, subparts A through D, as they apply to you. If you adjust engine settings according to and consistent with the manufacturer's instructions, your stationary SI internal combustion engine will not be considered out of compliance. In addition, you must meet one of the requirements specified in (a)(1) and (2) of this section.
 - a. If you operate and maintain the certified stationary SI internal combustion engine and control device according to the manufacturer's emission-related written instructions, you must keep records of conducted maintenance to demonstrate compliance, but no performance testing is required if you are an owner or operator.
 - b. If you do not operate and maintain the certified stationary SI internal combustion engine and control device according to the manufacturer's emission-related written instructions, your engine will be considered a non-certified engine, and you must demonstrate compliance according to (a)(2)(i) through (iii) of this section, as appropriate.
 1. If you are an owner or operator of a stationary SI internal combustion engine less than 100 HP, you must keep a maintenance plan and records of conducted maintenance to demonstrate compliance and must, to the extent practicable, maintain and operate the engine in a manner consistent with good air pollution control practice for minimizing emissions, but no performance testing is required if you are an owner or operator.

2. If you are an owner or operator of a stationary SI internal combustion engine greater than or equal to 100 HP and less than or equal to 500 HP, you must keep a maintenance plan and records of conducted maintenance and must, to the extent practicable, maintain and operate the engine in a manner consistent with good air pollution control practice for minimizing emissions. In addition, you must conduct an initial performance test within 1 year of engine startup to demonstrate compliance.
3. If you are an owner or operator of a stationary SI internal combustion engine greater than 500 HP, you must keep a maintenance plan and records of conducted maintenance and must, to the extent practicable, maintain and operate the engine in a manner consistent with good air pollution control practice for minimizing emissions. In addition, you must conduct an initial performance test within 1 year of engine startup and conduct subsequent performance testing every 8,760 hours or 3 years, whichever comes first, thereafter to demonstrate compliance.

[40CFR§60.4243(a)]

16.4.2. If you are an owner or operator of a stationary SI internal combustion engine and must comply with the emission standards specified in §60.4233(d) or (e), you must demonstrate compliance according to one of the methods specified in paragraphs (b)(1) and (2) of this section.

- a. Purchasing an engine certified according to procedures specified in this subpart, for the same model year and demonstrating compliance according to one of the methods specified in paragraph (a) of this section.
- b. Purchasing a non-certified engine and demonstrating compliance with the emission standards specified in §60.4233(d) or (e) and according to the requirements specified in §60.4244, as applicable, and according to paragraphs (b)(2)(i) and (ii) of this section.

1. If you are an owner or operator of a stationary SI internal combustion engine greater than 25 HP and less than or equal to 500 HP, you must keep a maintenance plan and records of conducted maintenance and must, to the extent practicable, maintain and operate the engine in a manner consistent with good air pollution control practice for minimizing emissions. In addition, you must conduct an initial performance test to demonstrate compliance.
2. If you are an owner or operator of a stationary SI internal combustion engine greater than 500 HP, you must keep a maintenance plan and records of conducted maintenance and must, to the extent practicable, maintain and operate the engine in a manner consistent with good air pollution control practice for minimizing emissions. In addition, you must conduct an initial performance test and conduct subsequent performance testing every 8,760 hours or 3 years, whichever comes first, thereafter to demonstrate compliance.

[40CFR§60.4243(b)]

16.4.3. If you are an owner or operator of a stationary SI internal combustion engine that must comply with the emission standards specified in §60.4233(f), you must demonstrate compliance according paragraph (b)(2)(i) or (ii) of this section, except that if you comply according to paragraph (b)(2)(i) of this section, you demonstrate that your non-certified engine complies with the emission standards specified in §60.4233(f). [40CFR§60.4243(c)]

16.4.4. Emergency stationary ICE may be operated for the purpose of maintenance checks and readiness testing, provided that the tests are recommended by Federal, State or local government, the manufacturer, the vendor, or the insurance company associated with the engine. Maintenance checks and readiness testing of such units is limited to 100 hours per year. There is no time limit on the use of emergency stationary ICE in emergency situations. The owner or operator may petition the Administrator for approval of additional hours to be used for maintenance checks and readiness testing, but a petition is not required if the owner or operator maintains records indicating that Federal, State, or local standards require maintenance and testing of emergency ICE beyond 100 hours per year. Emergency stationary ICE may operate up to 50 hours per year in

non-emergency situations, but those 50 hours are counted towards the 100 hours per year provided for maintenance and testing. The 50 hours per year for non-emergency situations cannot be used for peak shaving or to generate income for a facility to supply power to an electric grid or otherwise supply power as part of a financial arrangement with another entity. For owners and operators of emergency engines, any operation other than emergency operation, maintenance and testing, and operation in non-emergency situations for 50 hours per year, as permitted in this section, is prohibited. [40CFR§60.4243(d)]

- 16.4.5. Owners and operators of stationary SI natural gas fired engines may operate their engines using propane for a maximum of 100 hours per year as an alternative fuel solely during emergency operations, but must keep records of such use. If propane is used for more than 100 hours per year in an engine that is not certified to the emission standards when using propane, the owners and operators are required to conduct a performance test to demonstrate compliance with the emission standards of §60.4233. [40CFR§60.4243(e)]
- 16.4.6. If you are an owner or operator of a stationary SI internal combustion engine that is less than or equal to 500 HP and you purchase a non-certified engine or you do not operate and maintain your certified stationary SI internal combustion engine and control device according to the manufacturer's written emission-related instructions, you are required to perform initial performance testing as indicated in this section, but you are not required to conduct subsequent performance testing unless the stationary engine is rebuilt or undergoes major repair or maintenance. A rebuilt stationary SI ICE means an engine that has been rebuilt as that term is defined in 40 CFR 94.11(a). [40CFR§60.4243(f)]
- 16.4.7. It is expected that air-to-fuel ratio controllers will be used with the operation of three-way catalysts/non-selective catalytic reduction. The AFR controller must be maintained and operated appropriately in order to ensure proper operation of the engine and control device to minimize emissions at all times. [40CFR§60.4243(g)]
- 16.4.8. If you are an owner/operator of an stationary SI internal combustion engine with maximum engine power greater than or equal to 500 HP that is manufactured after July 1, 2007 and before July 1, 2008, and must comply with the emission standards specified in sections 60.4233(b) or (c), you must comply by one of the methods specified in paragraphs (h)(1) through (h)(4) of this section.
 - a. Purchasing an engine certified according to 40 CFR part 1048. The engine must be installed and configured according to the manufacturer's specifications.
 - b. Keeping records of performance test results for each pollutant for a test conducted on a similar engine. The test must have been conducted using the same methods specified in this subpart and these methods must have been followed correctly.
 - c. Keeping records of engine manufacturer data indicating compliance with the standards.
 - d. Keeping records of control device vendor data indicating compliance with the standards.[40CFR§60.4243(h)]

16.5. Testing Requirements for Owners and Operators

- 16.5.1. Owners and operators of stationary SI ICE who conduct performance tests must follow the procedures in paragraphs (a) through (f) of this section.
 - a. Each performance test must be conducted within 10 percent of 100 percent peak (or the highest achievable) load and according to the requirements in §60.8 and under the specific conditions that are specified by Table 2 to this subpart. [40CFR§60.4244(a)]

- b. You may not conduct performance tests during periods of startup, shutdown, or malfunction, as specified in §60.8(c). If your stationary SI internal combustion engine is non-operational, you do not need to startup the engine solely to conduct a performance test; however, you must conduct the performance test immediately upon startup of the engine. [40CFR§60.4244(b)]
- c. You must conduct three separate test runs for each performance test required in this section, as specified in §60.8(f). Each test run must be conducted within 10 percent of 100 percent peak (or the highest achievable) load and last at least 1 hour. [40CFR§60.4244(c)]
- d. To determine compliance with the NO_x mass per unit output emission limitation, convert the concentration of NO_x in the engine exhaust using Equation 1 of this section:

$$ER = \frac{C_d \times 1.912 \times 10^{-3} \times Q \times T}{HP - hr} \quad (\text{Eq. 1})$$

Where:

ER = Emission rate of NO_x in g/HP-hr.

C_d = Measured NO_x concentration in parts per million by volume (ppmv).

1.912×10⁻³ = Conversion constant for ppm NO_x to grams per standard cubic meter at 20 degrees Celsius.

Q = Stack gas volumetric flow rate, in standard cubic meter per hour, dry basis.

T = Time of test run, in hours.

HP-hr = Brake work of the engine, horsepower-hour (HP-hr).

[40CFR§60.4244(d)]

- e. To determine compliance with the CO mass per unit output emission limitation, convert the concentration of CO in the engine exhaust using Equation 2 of this section:

$$ER = \frac{C_d \times 1.164 \times 10^{-3} \times Q \times T}{HP - hr} \quad (\text{Eq. 2})$$

Where:

ER = Emission rate of CO in g/HP-hr.

C_d = Measured CO concentration in ppmv.

1.164×10⁻³ = Conversion constant for ppm CO to grams per standard cubic meter at 20 degrees Celsius.

Q = Stack gas volumetric flow rate, in standard cubic meters per hour, dry basis.

T = Time of test run, in hours.

HP-hr = Brake work of the engine, in HP-hr.

[40CFR§60.4244(e)]

- f. For purposes of this subpart, when calculating emissions of VOC, emissions of formaldehyde should not be included. To determine compliance with the VOC mass per unit output emission limitation, convert the concentration of VOC in the engine exhaust using Equation 3 of this section:

$$ER = \frac{C_d \times 1.833 \times 10^{-3} \times Q \times T}{HP - hr} \quad (\text{Eq. 3})$$

Where:

ER = Emission rate of VOC in g/HP-hr.

C_d = VOC concentration measured as propane in ppmv.

1.833×10^{-3} = Conversion constant for ppm VOC measured as propane, to grams per standard cubic meter at 20 degrees Celsius.

Q = Stack gas volumetric flow rate, in standard cubic meters per hour, dry basis.

T = Time of test run, in hours.

HP-hr = Brake work of the engine, in HP-hr.

[40CFR§60.4244(f)]

- g. If the owner/operator chooses to measure VOC emissions using either Method 18 of 40 CFR part 60, appendix A, or Method 320 of 40 CFR part 63, appendix A, then it has the option of correcting the measured VOC emissions to account for the potential differences in measured values between these methods and Method 25A. The results from Method 18 and Method 320 can be corrected for response factor differences using Equations 4 and 5 of this section. The corrected VOC concentration can then be placed on a propane basis using Equation 6 of this section.

$$RF_i = \frac{C_{Mi}}{C_{Ai}} \quad (\text{Eq. 4})$$

Where:

RF_i = Response factor of compound i when measured with EPA Method 25A.

C_{Mi} = Measured concentration of compound i in ppmv as carbon.

C_{Ai} = True concentration of compound i in ppmv as carbon.

$$C_{i,corr} = RF_i \times C_{i,meas} \quad (\text{Eq. 5})$$

Where:

$C_{i,corr}$ = Concentration of compound i corrected to the value that would have been measured by EPA Method 25A, ppmv as carbon.

$C_{i,meas}$ = Concentration of compound i measured by EPA Method 320, ppmv as carbon.

$$C_{Peq} = 0.6098 \times C_{i,corr} \quad (\text{Eq. 6})$$

Where:

C_{Peq} = Concentration of compound i in mg of propane equivalent per DSCM.

[40CFR§60.4244(g)]

16.6. Notification, Reports, and Records for Owners and Operators

16.6.1. Owners or operators of stationary SI ICE must meet the following notification, reporting and recordkeeping requirements.

- a. Owners and operators of all stationary SI ICE must keep records of the information in paragraphs (a)(1) through (4) of this section.
 1. All notifications submitted to comply with this subpart and all documentation supporting any notification.
 2. Maintenance conducted on the engine.
 3. If the stationary SI internal combustion engine is a certified engine, documentation from the manufacturer that the engine is certified to meet the emission standards and information as required in 40 CFR parts 90 and 1048.
 4. If the stationary SI internal combustion engine is not a certified engine or is a certified engine operating in a non-certified manner and subject to §60.4243(a)(2), documentation that the engine meets the emission standards.

[40CFR§60.4245(a)]

- b. For all stationary SI emergency ICE greater than or equal to 500 HP manufactured on or after July 1, 2010, that do not meet the standards applicable to non-emergency engines, the owner or operator of must keep records of the hours of operation of the engine that is recorded through the non-resettable hour meter. For all stationary SI emergency ICE greater than or equal to 130 HP and less than 500 HP manufactured on or after July 1, 2011 that do not meet the standards applicable to non-emergency engines, the owner or operator of must keep records of the hours of operation of the engine that is recorded through the non-resettable hour meter. For all stationary SI emergency ICE greater than 25 HP and less than 130 HP manufactured on or after July 1, 2008, that do not meet the standards applicable to non-emergency engines, the owner or operator of must keep records of the hours of operation of the engine that is recorded through the non-resettable hour meter. The owner or operator must document how many hours are spent for emergency operation, including what classified the operation as emergency and how many hours are spent for non-emergency operation.

[40CFR§60.4245(b)]

- c. Owners and operators of stationary SI ICE greater than or equal to 500 HP that have not been certified by an engine manufacturer to meet the emission standards in §60.4231 must submit an initial notification as required in §60.7(a)(1). The notification must include the information in paragraphs (c)(1) through (5) of this section.
 1. Name and address of the owner or operator;
 2. The address of the affected source;
 3. Engine information including make, model, engine family, serial number, model year, maximum engine power, and engine displacement;
 4. Emission control equipment; and
 5. Fuel used.

[40CFR§60.4245(c)]

- d. Owners and operators of stationary SI ICE that are subject to performance testing must submit a copy of each performance test as conducted in §60.4244 within 60 days after the test has been completed.

[40CFR§60.4245(d)]

CERTIFICATION OF DATA ACCURACY

I, the undersigned, hereby certify that, based on information and belief formed after reasonable inquiry, all information contained in the attached _____, representing the period beginning _____ and ending _____, and any supporting documents appended hereto, is true, accurate, and complete.

Signature¹

(please use blue ink)

_____ Responsible Official or Authorized Representative

_____ Date

Name & Title

(please print or type)

_____ Name

_____ Title

Telephone No. _____

Fax No. _____

¹ This form shall be signed by a "Responsible Official." "Responsible Official" means one of the following:

- a. For a corporation: The president, secretary, treasurer, or vice-president of the corporation in charge of a principal business function, or any other person who performs similar policy or decision-making functions for the corporation, or a duly authorized representative of such person if the representative is responsible for the overall operation of one or more manufacturing, production, or operating facilities applying for or subject to a permit and either:
 - (i) the facilities employ more than 250 persons or have a gross annual sales or expenditures exceeding \$25 million (in second quarter 1980 dollars), or
 - (ii) the delegation of authority to such representative is approved in advance by the Director;
- b. For a partnership or sole proprietorship: a general partner or the proprietor, respectively;
- c. For a municipality, State, Federal, or other public entity: either a principal executive officer or ranking elected official. For the purposes of this part, a principal executive officer of a Federal agency includes the chief executive officer having responsibility for the overall operations of a principal geographic unit of the agency (e.g., a Regional Administrator of U.S. EPA); or
- d. The designated representative delegated with such authority and approved in advance by the Director.