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**west virginia department of environmental protection**

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**ENGINEERING EVALUATION / FACT SHEET**

**BACKGROUND INFORMATION**

Application No.: G70-A028C  
Plant ID No.: 017-00091  
Applicant: Antero Resources Corporation  
Facility Name: Primm Pad  
Location: Greenwood, Doddridge County  
NAICS Code: 211111  
Application Type: Modification  
Received Date: July 22, 2015  
Engineer Assigned: Roy F. Kees, P.E.  
Fee Amount: \$1,500.00  
Date Received: July 23, 2015  
Complete Date: August 24, 2015  
Due Date: October 8, 2015  
Applicant Ad Date: July 28, 2015  
Newspaper: *The Herald Record*  
UTM's: Easting: 512.722 km Northing: 4,343.594 km Zone: 17S  
Description: Modification to increase condensate production, add eight (8) line heaters, and to add three (3) additional enclosed combustors.

**DESCRIPTION OF PROCESS**

A mixture of condensate and entrained gas from the wells enters the facility through eight (8) line heaters (LH001-LH008) and eight (8) gas production units (H001-H008) which are three-phase separators where the gas, condensate and produced water are separated. The line heaters and GPUs are fueled by a slip stream of the separated gas. The separated gas from the low pressure separators is sent to the flash gas compressor (ENG001). The compressed gas is then metered and sent to the sales gas pipeline. The separated condensate and water from the separators flow to their respective storage tanks (TANKCOND001-010 and TANKPW001-002).

The facility has ten tanks (TANKCOND001-010) on site to store condensate and two tanks (TANKSPW001-002) to store produced water prior to removal from the site. Flashing, working, and breathing losses from the tanks are routed to up to four (4) enclosed combustors (EC001-EC004) to control the emissions.

Condensate and produced water are transported off-site on an as-needed basis via tanker truck. The maximum annual condensate and produced water throughput will be 24,528,000 and 49,056,000 gallons per year, respectively. Truck loading connections are in place to pump condensate (L001) and produced water (L002) from the storage tanks into tanker trucks. Emissions from the loading operations are vented to the atmosphere.

Emissions from the facility's emission sources were calculated using the extended analysis of the condensate and produced water from Prunty No. 1H, one of the wells in the Lockhart Heirs Pad. These extended analysis are considered representative of the materials from Hamilton, being in the same Marcellus rock formation. The flashing, working & breathing losses from the tanks are sent to the enclosed combustors (EC001-EC004) to achieve a VOC destruction efficiency of 98%.

## SITE INSPECTION

A site inspection was conducted on March 26, 2014 by Douglas Hammel of the enforcement section. "The site is suitable for general permit G70-A028. There are no residences within 300 ft. When I was there, rig still on site, no permanent tanks, just three Baker tanks."

*From Clarksburg, head west on US-50 for 29 miles. Turn left onto C/R 50/30 and continue south for approximately 2 miles. Turn left onto C/R 21 / Oxford Road and continue south. The Primm site is on your left, approximately 1.4 miles south of the intersection of C/R 50/30 & C/R 21..*

**ESTIMATE OF EMISSIONS BY REVIEWING ENGINEER**

Maximum controlled point source emissions listed below were calculated by Antero and reviewed for accuracy by the writer. Line Heater, GPU and flare emissions were calculated using AP-42 emission factors. Engine emissions were calculated using manufacturer data as well as AP-42. Storage tank and loading emissions were calculated using ProMax, AP-42 and TANKS 4.0.9.

Emission Unit	Pollutant	Maximum Hourly Emissions (lb/hr)	Maximum Annual Emissions (tpy)
H001-H008 (8) 1.50 mmBtu/hr Heater Treaters (Combined)	Nitrogen Oxides	0.96	4.22
	Carbon Monoxide	0.81	3.54
	Volatile Organic Compounds	0.05	0.23
	Sulfur Dioxide	0.01	0.03
	Particulate Matter-10	0.07	0.32
LH001-LH008 (8) 2.00 mmBtu/hr Line Heaters (Combined)	Nitrogen Oxides	1.28	5.62
	Carbon Monoxide	1.08	4.72
	Volatile Organic Compounds	0.07	0.31
	Sulfur Dioxide	0.01	0.03
	Particulate Matter-10	0.10	0.43
	CO <sub>2</sub> e (All Heaters)	2,710.35	11,871.33
TANKCOND0 01-010 (10) 400 bbl Condensate Tanks (Combined)	Volatile Organic Compounds	9.80	42.91
	Total HAPs	0.38	1.66
TANKPW001- 002 (2) 400 bbl Produced Water Tanks (Combined)	Volatile Organic Compounds	0.09	0.42
	Total HAPs	<0.01	0.01

ENG001 Kubota DG972-E2 24 hp Engine	Nitrogen Oxides	0.32	1.38
	Carbon Monoxide	5.65	24.72
	Volatile Organic Compounds	0.01	0.03
	Sulfur Dioxide	<0.01	<0.01
	Particulate Matter - 10	<0.01	0.01
	Formaldehyde	<0.01	0.02
	CO <sub>2</sub> e	27.15	118.90
L001 Cond. Loading	Volatile Organic Compounds	10.14	12.33
	Total HAPs	0.03	0.04
L002 P.W. Loading	Volatile Organic Compounds	<0.01	<0.01
	Total HAPs	<0.01	<0.01
EC001-EC004 Combustor	Nitrogen Oxides	0.59	2.58
	Carbon Monoxide	0.49	2.16
Fugitives F001	Volatile Organic Compounds	3.13	13.73
	Total HAPs	0.30	1.33

The total facility potential to emit (PTE) is shown in the following table:

Pollutant	Facility Wide Emissions (tons/year)
Nitrogen Oxides	13.79
Carbon Monoxide	35.15
Volatile Organic Compounds	69.80
Particulate Matter-10/2.5	1.25
Sulfur Dioxide	0.06
Total HAPs	3.25
Carbon Dioxide Equivalent	21,884.78

## REGULATORY APPLICABILITY

The proposed Antero natural gas production facility is subject to substantive requirements in the following state and federal air quality rules and regulations: 45CSR2, and 45CSR13. Each applicable rule (and ones that have reasoned non-applicability), and Antero's compliance therewith, will be discussed in detail below.

**45CSR2: *To Prevent and Control Particulate Air Pollution from Combustion of Fuel in Indirect Heat Exchangers***

The Heater Treaters (H001-H008) and Line Heaters (LH001-LH008) have been determined to meet the definition of a "fuel burning unit" under 45CSR2 and are, therefore, subject to the applicable requirements therein. However, pursuant to the exemption given under §45-2-11, as the MDHI of the unit is less than 10 mmBtu/hr, it is not subject to sections 4, 5, 6, 8 and 9 of 45CSR2. The only remaining substantive requirement is under Section 3.1 - Visible Emissions Standards.

Pursuant to 45CSR2, Section 3.1, the line heaters are subject to an opacity limit of 10%. Proper maintenance and operation of the unit (and the use of natural gas as fuel) should keep the opacity of the unit well below 10% during normal operations.

**45CSR13: *Permits for Construction, Modification, Relocation and Operation of Stationary Sources of Air Pollutants, Notification Requirements, Administrative Updates, Temporary Permits, General Permits, and Procedures for Evaluation***

The construction of the Primm natural gas production facility has a potential to emit a regulated pollutant in excess of six (6) lbs/hour and ten (10) TPY and, therefore, pursuant to §45-13-2.24, the facility is defined as a "stationary source" under 45CSR13. Pursuant to §45-13-5.1, "[n]o person shall cause, suffer, allow or permit the construction . . . and operation of any stationary source to be commenced without . . . obtaining a permit to construct." Therefore, Antero is required to obtain a permit registration under 45CSR13 for the construction and operation of the natural gas production facility.

As required under §45-13-8.3 ("Notice Level A"), Antero placed a Class I legal advertisement in a "newspaper of general circulation in the area where the source is . . . located." The ad ran on July 28, 2015 in *The Herald Record*.

**45CSR22      *Air Quality Management Fee Program***

The Primm Facility is not subject to 45CSR30. The facility is subject to 40CFR60 Subpart OOOO, however they are exempt from the obligation to obtain a permit under 40 CFR part 70 or 40 CFR part 71, provided they are not required to obtain a permit for a reason other than their status as an area source, therefore, the facility is not subject and will pay its annual fees through the Rule 22 program.

***40CFR60 Subpart JJJJ (Standards of Performance for Stationary Spark Ignition Internal Combustion Engines (SI ICE))***

40CFR60.4230 states that a source that commenced construction after June 12, 2006 whose SI ICE was less than 500 hp and was manufactured on or after July 1, 2008 is subject to this rule. Antero has proposed to install one (1) certified 24 HP SI ICE. Since the SI ICEs that Antero will install was manufactured in June, 2013, Antero is subject to this rule.

***40 CFR 60, Subpart OOOO Standards of Performance for Crude Oil and Natural Gas Production, Transmission and Distribution***

Subpart OOOO applies to facilities that commence construction, reconstruction, or modification after August 23, 2011 (October 15, 2012 for well completions). Since the Primm pad will begin operation after August 23, 2011 it is subject to the requirements of Subpart OOOO. The tanks at the Primm facility will utilize a flare, therefore the tanks will not have the potential to emit more than 6 tpy of VOC's, therefore the tanks will not be subject to the rule. The site will also include pneumatic controllers that were ordered and installed after August 23, 2011, therefore the controllers will be subject to the applicable provisions of Subpart OOOO. The proposed controllers have a bleed rate of 6.6 scf/day. The gas wells at the Primm pad will also be affected facilities subject to Subpart OOOO.

## **Non Applicability Determinations**

### ***45CSR10: To Prevent and Control Air Pollution from the Emission of Sulfur Oxides***

Pursuant to the exemption given under §45-10-10.1, as the MDHI of the Heater Treaters (H001-H008) and Line Heaters (LH001-LH008) are less than 10 mmBtu/hr, the units are not subject to the substantive sections of 45CSR10.

### ***45CSR14: Permits for Construction and Major Modification of Major Stationary Sources of Air Pollution for the Prevention of Significant Deterioration.***

The facility-wide potential-to-emit of the Primm natural gas production facility is below the levels that would define the source as "major" under 45CSR14 and, therefore, the construction evaluated herein is not subject to the provisions of 45CSR14.

Classifying multiple facilities as one "stationary source" under 45CSR13, 45CSR14, and 45CSR19 is based on the definition of "Building, structure, facility, or installation" as given in §45-14-2.13 and §45-19-2.12. The definition states:

"Building, Structure, Facility, or Installation" means all of the pollutant-emitting activities which belong to the same industrial grouping, are located on one or more contiguous or adjacent properties, and are under the control of the same person (or persons under common control). Pollutant-emitting activities are a part of the same industrial grouping if they belong to the same "Major Group" (i.e., which have the same two (2)-digit code) as described in the Standard Industrial Classification Manual, 1987 (United States Government Printing Office stock number GPO 1987 0-185-718:QL 3).

Primm shares the same SIC code as several other well pads owned by Antero in the area. Therefore, the potential classification of the Primm facility as one stationary source any other facility depends on the determination if these stations are considered "contiguous or adjacent properties."

"Contiguous or Adjacent" determinations are made on a case by case basis. These determinations are proximity-based, and it is important to focus on this and whether or not it meets the common sense notion of one stationary source. The terms "contiguous" or "adjacent" are not defined by USEPA. Contiguous has a dictionary definition of being in actual contact; *touching along a boundary or at a point*. Adjacent has a dictionary definition of not distant; nearby; *having a common endpoint or border*.

The Primm natural gas production facility is not located contiguous with, or directly adjacent to any other Antero facility. The nearest Antero facility (Robert Williams Pad) is approximately 0.7 miles away.

**40 CFR 60 Subpart Kb Standards of Performance for Volatile Organic Liquid Storage Vessels (Including Petroleum Liquid Storage Vessels) for Which Construction, Reconstruction, or Modification Commenced After July 23, 1984**

Pursuant to §60.110b, 40 CFR 60, Subpart Kb applies to “each storage vessel with a capacity greater than or equal to 75 cubic meters (m<sup>3</sup>) that is used to store volatile organic liquids (VOL) for which construction, reconstruction, or modification is commenced after July 23, 1984.” The largest storage tanks located at the Primm facility are each 16,800 gallons, or 63.5 m<sup>3</sup>. Therefore, Subpart Kb does not apply to any of the storage tanks.

**TOXICITY OF NON-CRITERIA REGULATED POLLUTANTS**

This section provides an analysis for those regulated pollutants that may be emitted from the Primm natural gas production facility and that are not classified as “criteria pollutants.” Criteria pollutants are defined as Carbon Monoxide (CO), Lead (Pb), Oxides of Nitrogen (NO<sub>x</sub>), Ozone, Particulate Matter (PM), Particulate Matter less than 10 microns (PM<sub>10</sub>), Particulate Matter less than 2.5 microns (PM<sub>2.5</sub>), and Sulfur Dioxide (SO<sub>2</sub>). These pollutants have National Ambient Air Quality Standards (NAAQS) set for each that are designed to protect the public health and welfare. Other pollutants of concern, although designated as non-criteria and without national concentration standards, are regulated through various federal programs designed to limit their emissions and public exposure. These programs include federal source-specific Hazardous Air Pollutants (HAPs) standards promulgated under 40 CFR 61 (NESHAPS) and 40 CFR 63 (MACT). Any potential applicability to these programs were discussed above under REGULATORY APPLICABILITY.

The majority of non-criteria regulated pollutants fall under the definition of HAPs which, with some revision since, were 188 compounds identified under Section 112(b) of the Clean Air Act (CAA) as pollutants or groups of pollutants that EPA knows or suspects may cause cancer or other serious human health effects. Antero included the following HAPs as emitted in substantive amounts in their emissions estimate: Benzene, n-Hexane, Toluene, and Trimethylpentane. The following table lists each HAP’s carcinogenic risk (as based on analysis provided in the Integrated Risk Information System (IRIS)):

## Potential HAPs - Carcinogenic Risk

HAPs	Type	Known/Suspected Carcinogen	Classification
n-Hexane	VOC	No	Inadequate Data
Benzene	VOC	Yes	Category A - Known Human Carcinogen
Toluene	VOC	No	Inadequate Data
Xylene	VOC	No	Inadequate Data
Trimethylpentane	VOC	No	Inadequate Data

All HAPs have other non-carcinogenic chronic and acute effects. These adverse health effects may be associated with a wide range of ambient concentrations and exposure times and are influenced by source-specific characteristics such as emission rates and local meteorological conditions. Health impacts are also dependent on multiple factors that affect variability in humans such as genetics, age, health status (e.g., the presence of pre-existing disease) and lifestyle. As stated previously, *there are no federal or state ambient air quality standards for these specific chemicals*. For a complete discussion of the known health effects of each compound refer to the IRIS database located at [www.epa.gov/iris](http://www.epa.gov/iris).

### AIR QUALITY IMPACT ANALYSIS

The estimated maximum emissions from the proposed Primm natural gas production facility are less than applicability thresholds that would define the proposed facility as a "major stationary source" under 45CSR14 and, therefore, no air quality impacts modeling analysis was required. Additionally, based on the nature of the proposed construction, modeling was not required under 45CSR13, Section 7.

### MONITORING OF OPERATIONS

The following substantive monitoring, compliance demonstration, and record-keeping requirements (MRR) shall be required:

- For the purposes of demonstrating compliance with maximum limit for the aggregate production of condensate/liquids from the wells set forth in Section 4.0 of the general permit registration, Antero shall be required to monitor and record the monthly and rolling twelve month total of condensate/liquids (in gallons) produced in the wells. Monitoring and recording the monthly and rolling twelve month total of condensate/liquids (in gallons) unloaded from the storage tanks can be used to show compliance with this requirement.
- For the purposes of demonstrating compliance with visible emissions limitations set forth in Section 7.0 of the G70-A general permit, Antero shall be required to:

- (1) Conduct an initial Method 22 visual emission observation on the heater treaters to determine the compliance with the visible emission provisions. Antero shall be required to take a minimum of two (2) hours of visual emissions observations on the line heaters.
  - (2) Conduct monthly Method 22 visible emission observations of the heater treater stack to ensure proper operation for a minimum of ten (10) minutes each month the line heaters are in operation.
  - (3) In the event visible emissions are observed in excess of the limitations given under Section 7.5 of the G70-A general permit, Antero shall be required to take immediate corrective action.
- Antero shall be required to maintain records of all visual emission observations pursuant to the monitoring required under Section 7.2 of the G70-A general permit including any corrective action taken.
  - Antero shall be required to report any deviation(s) from the allowable visible emission requirement for any emission source discovered during observations using 40CFR Part 60, Appendix A, Method 9 or 22 to the Director of the Division of Air Quality as soon as practicable, but in any case within ten (10) calendar days of the occurrence and shall include at least the following information: the results of the visible determination of opacity of emissions, the cause or suspected cause of the violation(s), and any corrective measures taken or planned.

RECOMMENDATION TO DIRECTOR

Information supplied in the registration application indicates that compliance with all applicable regulations will be achieved. Therefore it is the recommendation of the writer that general permit registration modification G70-A028C for the construction of a natural gas production facility near Greenwood, Doddridge County, be granted to Antero Resources Corporation.

  
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Roy F. Kees, P.E.  
Engineer - NSR Permitting

  
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DATE