

Williams Ohio Valley Midstream LLC Park Place Corporate Center 2 2000 Commerce Drive Pittsburgh, PA 15275 (412) 787-7300 (412) 787-6002 fax

July 23, 2015 (Via Federal Express)

Beverly McKeone New Source Review Program Manager Division of Air Quality West Virginia Department of Environmental Protection 601 57th Street SE Charleston, WV 25304-2345

Subject: Application for 45CSR13 NSR Permit

Williams Ohio Valley Midstream LLC NEEHOUSE COMPRESSOR STATION Marshall County, West Virginia

Dear Ms. McKeone,

Williams Ohio Valley Midstream LLC (OVM) is submitting an Application for 45CSR13 New Source Review (NSR) Permit for the existing, but permit exempt, Neehouse Compressor Station, located approximately 0.4 Miles North-Northeast of 236 Wolf Run Rd, Cameron, Marshall County, West Virginia.

This application for 45CSR13 NSR Permit has been prepared and submitted as the following changes are proposed to site resulting in emissions above permitting thresholds:

- Install one (1) new 210 bbl produced water tank (with gas blanket)
- Increase the Dehydration Unit glycol circulation rate from 0.67 gpm to 1.5 gpm

The facility continues to qualify as a Minor Source under Non-Attainment New Source Review (NNSR), Prevention of Significant Deterioration (PSD), and Title V Operating Permits. The facility is also an Area Source for Hazardous Air Pollutants (HAP) under the National Emission Standards for Hazardous Air Pollutants (NESHAP) regulations.

Beverly McKeone WVDEP – Division of Air Quality July 23, 2015 Page 02 of 02

If you have any questions concerning this submittal or need additional information, please contact me at (412) 787-4259 or Danell.Zawaski@Williams.com.

Sincerely,

R. Danell Zawaski, P.E. Environmental Specialist

Enclosures:

Application for NSR Modification Permit Attachments A through S Check for Application Fee

APPLICATION FOR 45CSR13 NEW SOURCE REVIEW MODIFICATION PERMIT

For the:

Williams Ohio Valley Midstream LLC

NEEHOUSE COMPRESSOR STATION

Marshall County, West Virginia

Submitted to:



WEST VIRGINIA DEPARTMENT OF ENVIRONMENTAL PROTECTION DIVISION OF AIR QUALITY

Submitted by:



Williams Ohio Valley Midstream LLC

Park Place Corporate Center 2 2000 Commerce Drive Pittsburgh, PA 15275

Prepared by:



EcoLogic Environmental Consultants, LLC

864 Windsor Court Santa Barbara, CA 93111

APPLICATION FOR 45CSR13 NEW SOURCE REVIEW MODIFICATION PERMIT

Williams Ohio Valley Midstream LLC

NEEHOUSE COMPRESSOR STATION

Marshall County, West Virginia

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APPLICATION FOR 45CSR13 NEW SOURCE REVIEW MODIFICATION PERMIT

• SECTION I. General

• SECTION II. Additional Attachments and Supporting Documents

SECTION III. Certification of Information

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WEST VIRGINIA DEPARTMENT OF ENVIRONMENTAL PROTECTION

DIVISION OF AIR QUALITY

601 57th Street, SE Charleston, WV 25304 (304) 926-0475 www.dep.wy.gov/dag

APPLICATION FOR NSR PERMIT AND

TITLE V PERMIT REVISION (OPTIONAL)

SEMPER SEMPER	www.dep.w	v.gov/daq	(OI IIO)	VAL)
	☑ MODIFICATION RATIVE UPDATE	R (45CSR13) (IF KNOWN): RELOCATION TEMPORARY AFTER-THE-FACT	PLEASE CHECK TYPE OF 45CSR3 ADMINISTRATIVE AMENDMENT SIGNIFICANT MODIFICATION IF ANY BOX ABOVE IS CHECKED, ININFORMATION AS ATTACHMENT ST	☐ MINOR MODIFICATION ☑ NOT APPLICABLE CLUDE TITLE V REVISION
FOR TITLE V FACILITIES ONLY: Please refer to "Title V Revision Guidance" in order to determine your Title V Revision options (Appendix A, "Title V Permit Revision Flowchart") and ability to operate with the changes requested in this Permit Application.				

	Section I	l. General			
1.	Name of applicant (as registered with the WV Secretary of State's Office): WILLIAMS OHIO VALLEY MIDSTREAM LLC (OVM)		2. Federal Employer ID No. (FEIN): 27-0856707		
3.	Name of facility (if different from above): NEEHOUSE COMPRESSOR STATION		4. The applicant is the: ☐ OWNER ☐ OPERATOR ☒ BOTH		
5A.	Applicant's mailing address: PARK PLACE CORPORATE CENTER 2 2000 COMMERCE DRIVE PITTSBURGH, PA 15275	LACE CORPORATE CENTER 2 ~0.4 MILE OMMERCE DRIVE CAMERO			
6.	West Virginia Business Registration. Is the applicant a resident of the State of West Virginia? ☐ YES ☒ NO — If YES, provide a copy of the Certificate of Incorporation/Organization/Limited Partnership (one page) including any name change amendments or other Business Registration Certificate as Attachment A. — If NO, provide a copy of the Certificate of Authority/Authority of L.L.C./Registration (one page) including any name change amendments or other Business Certificate as Attachment A.				
7.	If applicant is a subsidiary corporation, please provide the r	name of parent cor	poration: THE WILLIAMS COMPANIES, INC.		
8.	Does the applicant own, lease, have an option to buy, or otherwise have control of the <i>proposed site?</i> XES DO If YES, please explain: APPLICANT LEASES THE PROPERTY — If NO, you are not eligible for a permit for this source.				
9.	Type of plant or facility (stationary source) to be constructed, modified, relocated, administratively updated or temporarily permitted (e.g., coal preparation plant, primary crusher, etc.): 1389 - OIL AND GAS FIELD SERVICES, N.E.C.		North American Industry Classification System (NAICS) code for the facility: 213112 - SUPPORT ACTIVITIES FOR OIL AND GAS OPERATIONS		
11A.	DAQ Plant ID No. (existing facilities): NA	11B. List all current 45CSR13 and 45CSR30 (Title V) permit numbers associated with this process (existing facilities) EXISTING, EXEMPT FACILITY			
12A.	Directions to the facility:				
	 For Modifications, Administrative Updates or Temporary permits at an existing facility, please provide directions to the present location of the facility from the nearest state road; For Construction or Relocation permits, please provide directions to the proposed new site location from the nearest state road. Include a MAP as Attachment B. FROM JEFFERSON AVE IN MOUNDSVILLE: A. HEAD EAST ON 1ST ST ~ 0.8 MI; B. TURN LEFT ONTO US-250/WAYNESBURG PIKE ~10.3 MI; C. TURN LEFT ONTO IRISH RIDGE RD/CR-50 ~1.0 MI; D. TURN LEFT TO CONTINUE ON IRISH RIDGE RD ~0.5 MI; E. TURN RIGHT ONTO CROSS ROADS/WOLF RUN RD ~0.6 MI; F. TAKE SHARP LEFT ONTO GRAVEL ACCESS ROAD ~0.5 MI; G. ENTRANCITO SITE IS STRAIGHT AHEAD. 				

All of the required forms and additional information can be found under the Permitting Section of DAQ's website, or requested by phone.					
12.B.	New site address (if applicable):	12C.	Nearest city or town:	12D.	County: MARSHALL
	~ 0.4 MI N-NE of 236 Wolf Run Rd		CAMERON		
12.E.	UTM Northing (KM):	12F.	0 ()	12G.	UTM Zone:
	4,418.82 km Northing		536.42 km Easting		17S
13.	Briefly describe the proposed change(s) at t	he facil	ity:		
	THIS APPLICATION IS PREPARED AND S	_			
	 INSTALL ONE (1) NEW 210 BBL INCREASE THE DEHYDRATION 			ROM 0.67	GPM TO 1.5 GPM
14A.	Provide the date of anticipated installation of	r chang	e: ~1 MONTH AFTER PERMIT	14B.	Date of anticipated Start-Up
	 If this is an After-The-Fact permit applica proposed change did happen: NA 	tion, pr	ovide the date upon which the		if a permit is granted: NA
14C.	Provide a Schedule of the planned Installa application as Attachment C (if more than c			of the uni	ts proposed in this permit
15.	Provide maximum projected Operating Schedule of activity/activities outlined in this application: Hours Per Day: 24 Days Per Week: 7 Weeks Per Year: 52				
16.	Is demolition or physical renovation at an existing facility involved?				
17.	Risk Management Plans. If this facility is subject to 112(r) of the 1990 CAAA, or will become subject due to proposed changes (for applicability help see www.epa.gov/ceppo), submit your Risk Management Plan (RMP) to U.S. EPA Region III.				
18.	Regulatory Discussion. List all Federal and State air pollution control regulations that you believe are applicable to the proposed process (<i>if known</i>). A list of possible applicable requirements is also included in Attachment S of this application (Title V Permit Revision Information). Discuss applicability and proposed demonstration(s) of compliance (<i>if known</i>). Provide this information as Attachment D .				
	Section II. Additional attachments and supporting documents.				
19.	Include a check payable to WVDEP – Division of Air Quality with the appropriate application fee (per 45CSR22 and 45CSR13).				
20.	Include a Table of Contents as the first page of your application package.				
21.	Provide a Plot Plan , e.g. scaled map(s) and/or sketch(es) showing the location of the property on which the stationary source(s) is or is to be located as Attachment E (Refer to Plot Plan Guidance).				
	 Indicate the location of the nearest occupi 	ied stru	cture (e.g. church, school, busine	ss, reside	ence).
22.	Provide a Detailed Process Flow Diagram(s) showing each proposed or modified emissions unit, emission point and control device as Attachment F .				
23.	Provide a Process Description as Attachm	nent G.			
	- Also describe and quantify to the extent possible all changes made to the facility since the last permit review (if applicable).				
24.	Provide Material Safety Data Sheets (MSD	S) for a	all materials processed, used or p	roduced a	s Attachment H.
	- For chemical processes, provide a MSDS	for eac	ch compound emitted to the air.		
25.	Fill out the Emission Units Table and provide it as Attachment I.				
26.	Fill out the Emission Points Data Summary Sheet (Table 1 and Table 2) and provide it as Attachment J.				
			, ,		

All of the required forms and additional information can be found under the Permitting Section of DAQ's website, or requested by phone.

Fill out the Fugitive Emissions Data Summary Sheet and provide it as Attachment K.

28.	Check all applicable Emissions Unit Data Sheets listed below:					
	Bulk Liquid Transfer (TLO/7e)	☐ Haul Road E	missions	Quarry		
	☐ Chemical Processes	☐ Hot Mix Asph	alt Plant	☐ Solid Materials Sizing, Handling		
	☐ Concrete Batch Plant	☐ Incinerator		and Storage Facilities		
	☐ Grey Iron and Steel Foundry	☐ Indirect Heat	Exchanger	⊠ Storage Tanks (T-01/6E)		
	□ General Emission Unit, specify:					
	NATURAL GAS COMPRESSOR/GEI	NERATOR ENGIN	E DATA SHEET (CE-	01/1E)		
	NATURAL GAS GLYCOL DEHYDRA			RBV-01/5E)		
	FUGITIVE LEAK SOURCES (FUG-G.)	/1F AND FUG-W/2	F)			
	Fill out and provide the Emissions Unit Data S	Sheet(s) as Attach	ment L.			
29.	Check all applicable Air Pollution Control	Device Sheets lis	ted below:			
	☐ Absorption Systems	☐ Baghouse		☐ Flare		
	☐ Adsorption Systems	☐ Condenser		☐ Mechanical Collector		
	Afterburner	☐ Electrostatic	Precipitator	☐ Wet Collecting System		
		TIVE CATALYTIC F	REDUCTION (01-NSC	CR)		
	Fill out and provide the Air Pollution Control [
30.	Provide all Supporting Emissions Calculations as Attachment N , or attach the calculations directly to the forms listed in Items 28 through 31.					
31.	Monitoring, Recordkeeping, Reporting and Testing Plans. Attach proposed monitoring, recordkeeping, reporting and testing plans in order to demonstrate compliance with the proposed emissions limits and operating parameters in this permit application. Provide this information as Attachment O .					
>	Please be aware that all permits must be practically enforceable whether or not the applicant chooses to propose such measures. Additionally, the DAQ may not be able to accept all measures proposed by the applicant. If none of these plans are proposed by the applicant, DAQ will develop such plans and include them in the permit.					
32.	Public Notice. At the time that the application is submitted, place a Class I Legal Advertisement in a newspaper of general circulation in the area where the source is or will be located (See 45CSR§13-8.3 through 45CSR§13-8.5 and <i>Example Legal Advertisement</i> for details). Please submit the Affidavit of Publication as Attachment P immediately upon receipt.					
33.	. Business Confidentiality Claims. Does this application include confidential information (per 45CSR31)?					
	☐ YES	⊠ NO				
>	If YES, identify each segment of information segment claimed confidential, including the contice – Claims of Confidentiality" guidance	criteria under 45CS	R§31-4.1, and in acco	ordance with the DAQ's "Precautionary		
	Section III. Certification of Information					
34.	Authority/Delegation of Authority. Only re Check applicable Authority Form below:	equired when some	one other than the re	sponsible official signs the application.		
	☐ Authority of Corporation or Other Busines	ss Entity	☐ Authority of Partne	ership		
	☐ Authority of Governmental Agency		☐ Authority of Limite	ed Partnership		
	Submit completed and signed Authority F	orm as Attachme	nt R.			
All of	the required forms and additional information of			of DAO's wobsite or requested by phone		

35A. Certification of Information. To certify this permit ap or Authorized Representative shall check the appropria	oplication, a Responsible Official (4 ate box and sign below.	5CSR§13-2.22 and 45CSR§30-2.28)			
Certification of Truth, Accuracy, and Completeness					
I, the undersigned 🖾 Responsible Official / 🗌 Authorize application and any supporting documents appended heretoreasonable inquiry I further agree to assume responsibility in stationary source described herein in accordance with this attended Environmental Protection, Division of Air Quality permit issuand regulations of the West Virginia Division of Air Quality abusiness or agency changes its Responsible Official or Authoritified in writing within 30 days of the official change.	o, is true, accurate, and complete b for the construction, modification an application and any amendments th and in accordance with this applicat and W.Va. Code § 22-5-1 et seg. (S	ased on information and belief after ad/or relocation and operation of the ereto, as well as the Department of ion, along with all applicable rules state Air Pollution Control Act). If the			
Compliance Certification					
Except for requirements identified in the Title V Application that, based on information and belief formed after reasonab compliance with all applicable requirements.	for which compliance is not achieve de inquiry, all air contaminant sourc	ed, I, the undersigned hereby certify es identified in this application are in			
SIGNATURE: (Please use blue into	DATE:	7/27 (2015			
35B. Printed name of signee:	35C. Title:	(Please use blue ink)			
DON WICBURG	VICE PRESIDENT AND G	ENERAL MANAGER			
35D. E-mail:	36E. Phone:	36F. FAX:			
DON.WICBURG@WILLIAMS.COM	(304) 843-3158	(304) 843-3131			
36A. Printed name of contact person:	36B. Title:	(00.1) 0.10			
R. DANELL ZAWASKI, P.E.	ENVIRONMENTAL SPECI	ALIST			
36C. E-mail:	36D. Phone:	36E. FAX:			
DANELL.ZAWASKI@WILLIAMS.COM	(412) 787-4259	(412) 787-6002			
PLEASE CHECK ALL APPLICABLE ATTACHMENTS INCLUDED W	ITH THIS PERMIT APPLICATION:	·			
	☑ Attachment K: Fugitive Emission				
	Attachment L: Emissions Unit D				
	☑ Attachment M: Air Pollution Con				
✓ Attachment E: Plot Plan	✓ Attachment N: Supporting Emiss✓ Attachment O: Monitoring/Recor	sions Galculations			
☑ Attachment F: Detailed Process Flow Diagram(s)	Attachment P: Public Notice	dkeeping/Reporting/Testing Plans			
☑ Attachment G: Process Description	Attachment Q: Business Confide	ential Claims) (NA)			
☑ Attachment H: Material Safety Data Sheets (MSDS)	Attachment R: Authority Forms)				
Attachment I: Emission Units Table	☐ Attachment S: Title V Permit Rev				
	Application Fee				
Please mail an original and three (3) copies of the complete p at the address listed on the first page of this	permit application with the signature(s application. Please DO NOT fax per	s) to the DAQ, Permitting Section, mit applications.			
FOR AGENCY USE ONLY—IF THIS IS A TITLE V SOURCE:					
☐ Forward 1 copy of the application to the Title V Permitting 0☐ For Title V Administrative Amendments: ☐ NSR permit writer should notify Title V permit writer of ☐ For Title V Minor Modifications:					
☐ Title V permit writer should send appropriate notification	on to EPA and affected states within	5 days of receipt.			
NSR permit writer should notify Title V permit writer of	draft permit.	,			
☐ For Title V Significant Modifications processed in parallel with	☐ For Title V Significant Modifications processed in parallel with NSR Permit revision:				
	☐ NSR permit writer should notify a Title V permit writer of draft permit,				
☐ Public notice should reference both 45CSR13 and Title V permits,					
EPA has 45 day review period of a draft permit.					
All of the required forms and additional information can be found	under the Permitting Section of DAC	Q's website, or requested by phone.			

ATTACHMENT A

Business Certificate

"6. **West Virginia Business Registration**. Provide a copy of the Certificate of Authority/Authority of L.L.C./Registration (one page) including any name change amendments or other Business Certificate as Attachment A."

Certificate of Amendment to the Certificate of Authority

From: CAIMAN EASTERN MIDSTREAM, LLC

To: WILLIAMS OHIO VALLEY MIDSTREAM LLC

Date: May 15, 2012

Certificate of Authority of a Foreign Limited Liability Company

To: CAIMAN EASTERN MIDSTREAM, LLC

Date: September 11, 2009



I, Natalie E. Tennant, Secretary of State of the State of West Virginia, hereby certify that

the attached true and exact copy of the Articles of Amendment to the Articles of Organization of

CAIMAN EASTERN MIDSTREAM, LLC

are filed in my office, signed and verified, as required by the provisions of West Virginia Code §31B-2-204 and conform to law. Therefore, I issue this

CERTIFICATE OF AMENDMENT TO THE CERTIFICATE OF AUTHORITY

changing the name of the limited liability company to

WILLIAMS OHIO VALLEY MIDSTREAM LLC



Given under my hand and the Great Seal of the State of West Virginia on this day of May 15, 2012

Secretary of State



I, Natalie E. Tennant, Secretary of State of the State of West Virginia, hereby certify that

CAIMAN EASTERN MIDSTREAM, LLC

Control Number: 99GIS

a limited liability company, organized under the laws of the State of Texas has filed its "Application for Certificate of Authority" in my office according to the provisions of West Virginia Code §31B-10-1002. I hereby declare the organization to be registered as a foreign limited liability company from its effective date of September 11, 2009, until a certificate of cancellation is filed with our office.

Therefore, I hereby issue this

CERTIFICATE OF AUTHORITY OF A FOREIGN LIMITED LIABILITY COMPANY

to the limited liability company authorizing it to transact business in West Virginia



Given under my hand and the Great Seal of the State of West Virginia on this day of September 11, 2009

Elemant

Secretary of State

ATTACHMENT B

Map(s)

"12A. For **Modifications, Administrative Updates** or **Temporary** permits at an existing facility, please provide directions to the present location of the facility from the nearest state road. Include a MAP as Attachment B."

Address:

~0.4 Miles North-Northeast of 236 Wolf Run Rd Cameron, Marshall County, WV 26033

• Latitude and Longitude:

39°55'07.7" North x -80°34'25.8" West (39.9188° North x -80.5738° West)

UTM:

536.42 km Easting x 4,418.83 km Northing x Zone 17S

Elevation:

~1,215'

Directions:

From Jefferson Ave in Moundsville:

a. Head east on 1st St	~ 0.8 mi;
b. Turn left onto US-250/Waynesburg Pike	~10.3 mi;
c. Turn left onto Irish Ridge Rd/CR-50	~1.0 mi;
d. Turn left to continue on Irish Ridge Rd	~0.5 mi;
e. Turn right onto Cross Roads/Wolf Run Rd	~0.6 mi;
f. Take sharp left onto gravel access road	~0.5 mi;
g. Entrance to site is straight ahead.	

USGS:

7.5" Topographic - Majorsville WV - 2011

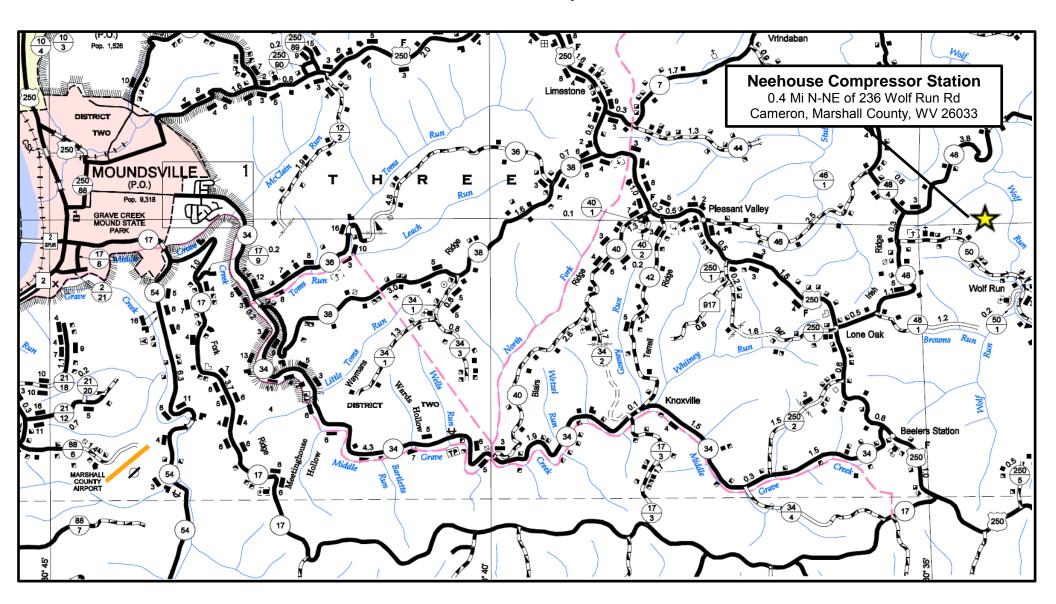
Williams Ohio Valley Midstream LLC

NEEHOUSE COMPRESSOR STATION

Application for 45CSR NSR Modification Permit

Attachment B - Maps

Location Map



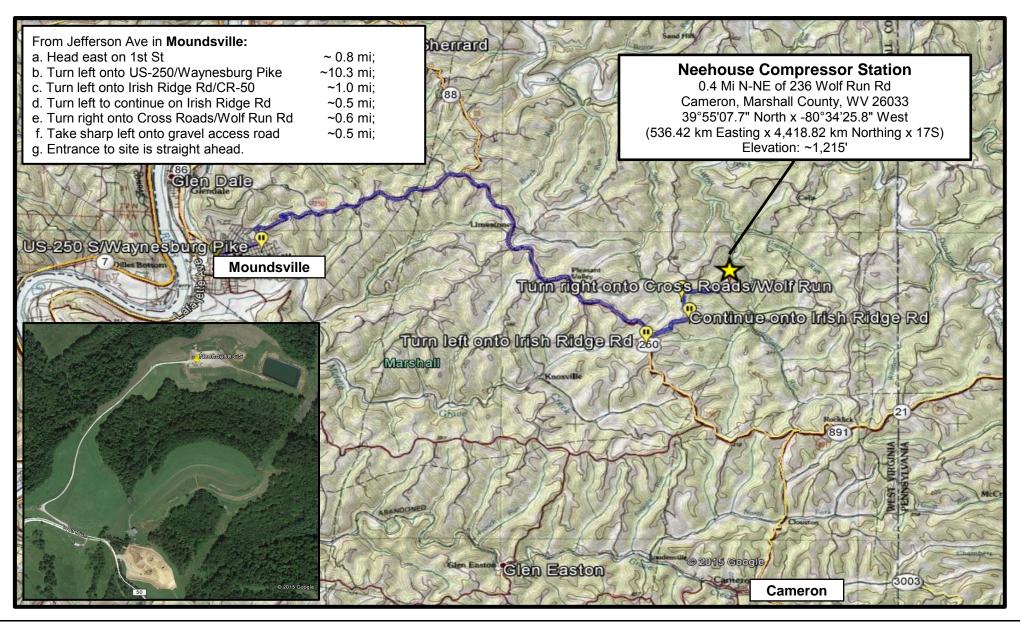
Williams Ohio Valley Midstream LLC

NEEHOUSE COMPRESSOR STATION

Application for 45CSR NSR Modification Permit

Attachment B - Maps

Topographic Map



ATTACHMENT C

Installation and Start-Up Schedule

"14C. Provide a **Schedule** of the planned **Installation** of/**Change** to and **Start-Up** of each of the units proposed in this permit application as Attachment C."

The OVM Neehouse Compressor Station is an existing, but permit exempt, operation. This application is prepared and submitted as changes are proposed to the site as follows:

- Install one (1) new 210 bbl produced water tank
- Increase Glycol Circulation rate from 0.67 gpm to 1.5 gpm
 - A. It is anticipated that the changes will be implemented w/in one month of permit issuance.

ATTACHMENT D

Regulatory Discussion

"18. **Regulatory Discussion**. List all Federal and State air pollution control regulations that you believe are applicable to the proposed process (if known). Discuss applicability and proposed demonstration(s) of compliance (if known). Provide this information as Attachment D."

Regulatory Discussion

- A. Applicability of New Source Review (NSR) Regulations
- B. Applicability of Federal Regulations
- C. Applicability of Source Aggregation
- D. Applicability of State Regulations

Williams Ohio Valley Midstream LLC

NEEHOUSE COMPRESSOR STATION

Application for 45CSR13 NSR Modification Permit

Attachment D REGULATORY DISCUSSION

A. Applicability of New Source Review (NSR) Regulations

The following New Source Review (NSR) regulations are potentially applicable to natural gas production facilities. Applicability to the subject facility has been determined as follows:

1. Prevention of Significant Deterioration (PSD)

[Not Applicable]

This rule <u>does not apply</u>. The facility is a "PSD Minor Source" for each regulated pollutant, as follows:

- NOx: PSD Natural Minor Source with Pre-Controlled PTE < 250 tpy
 CO: PSD Natural Minor Source with Pre-Controlled PTE < 250 tpy
 VOC: PSD Natural Minor Source with Pre-Controlled PTE < 250 tpy
 SO2: PSD Natural Minor Source with Pre-Controlled PTE < 250 tpy
 PM10/2.5: PSD Natural Minor Source with Pre-Controlled PTE < 250 tpy
- 2. Non-Attainment New Source Review (NNSR)

[Not Applicable]

This rule <u>does not apply</u>. The facility location is designated as either "Maintenance" or "Attainment/Unclassified" for all criteria pollutants.

3. Major Source of Hazardous Air Pollutants (HAPs)

[Not Applicable]

This rule <u>does not apply</u>. The facility qualifies as a "HAP Area Source" as follows:

- Each HAP: HAP Area Source with Pre-Controlled Individual HAP PTE < 10 tpy
- Total HAPs: HAP Area Source with Pre-Controlled Total of All HAPs PTE < 25 tpy

4. Title V Operating Permit (TVOP)

[Not Applicable]

This rule <u>does not apply</u>. The facility qualifies as a "Title V Minor Source" as follows:

- NOx: Title V Natural Minor Source with Pre-Controlled PTE < 100 tpy
- CO: Title V Natural Minor Source with Pre-Controlled PTE < 100 tpy
- VOC: Title V Natural Minor Source with Pre-Controlled PTE < 100 tpv
- SO2: Title V Natural Minor Source with Pre-Controlled PTE < 100 tpy
- PM10/2.5: Title V Natural Minor Source with Pre-Controlled PTE < 100 tpy
- Each HAP: Title V Natural Minor Source with Pre-Controlled PTE < 10 tpy
- Total HAPs: Title V Natural Minor Source with Pre-Controlled PTE < 25 tpy

B. Applicability of Federal Regulations

The following federal regulations are potentially applicable to natural gas production facilities. Applicability to the facility has been determined as follows:

1. NSPS A, General Provisions

40CFR§60.1-§60.19

[Not Applicable]

This rule does not apply as there are no equipment subject to NSPS regulations.

2. NSPS Dc, Steam Generating Units

40CFR§60.40c-§60.48c

[Not Applicable]

This rule <u>does not apply</u> because there is no steam generating unit at the facility with a maximum design heat input capacity ≥ 10 MMBtu/hr and ≤ 100 MMBtu/hr ($\S 60.40c(a)$).

3. NSPS Kb, Volatile Organic Liquid Storage Vessels

40CFR§60.110b-§60.117b

[Not Applicable]

This rule <u>does not apply</u> because there is no tank used to store volatile organic liquids (VOL) with a design capacity \geq 75 m3 (19,815 gal, 471.8 bbl) (§60.110b(a)).

4. NSPS GG, Stationary Gas Turbines

40CFR§60.330-§60.335

[Not Applicable]

This rule does not apply because there is no stationary gas turbine at the facility (§60.330).

5. NSPS KKK, Leaks from Natural Gas Processing Plants

40CFR§60.630-§60.636

[Not Applicable]

This rule <u>does not apply</u> because the facility is not a natural gas processing plant (§60.630(b)).

6. NSPS LLL, Onshore Natural Gas Processing: SO2 Emissions

40CFR§60.640-§60.648

[Not Applicable]

This rule <u>does not apply</u> because there is no gas sweetening operation at the facility (§60.640(a)).

7. NSPS IIII, Compression Ignition Reciprocating Internal Combustion Engines

40CFR§60.4200-§60.4219

[Not Applicable]

This rule <u>does not apply</u> because there is no stationary compression ignition engine at the facility (§60.4200(a)).

8. NSPS JJJJ, Stationary Spark Ignition (SI) Internal Combustion Engines (ICE)

40CFR§60.4230-§60.4248

[Not Applicable]

This rule <u>does not apply</u> to the 203 bhp Caterpillar G3306TA compressor engine (CE-01/1E) because its maximum engine power is less than 500 HP and manufactured before 07/01/08 (§60.4230(a)(4)(iii)).

9. NSPS KKKK, Stationary Combustion Turbines

40CFR§60.4300-§60.4420

[Not Applicable]

This rule <u>does not apply</u> because there is no stationary combustion turbine at the (§60.4300).

10. NSPS 0000, Crude Oil and Natural Gas Production

40CFR§60.5360-§60.5430

[Not Applicable]

This rule <u>does not apply</u> to the reciprocating compressor because it commenced construction before 08/23/11 (§60.5360 and §60.5365(c)).

This rule <u>does not apply</u> to the pneumatic controllers because they are located between the wellhead and point of custody transfer, are not located at a natural gas processing plant, and their bleed rate is ≤ 6 scfh ($\S 60.5365(d)(i)$).

This rule <u>does not apply</u> to the storage vessels because they each have a VOC PTE < 6 tpy ($\S60.5395$). However, records of VOC emissions must be retained to demonstrate continuing exemption status ($\S60.5420(b)(6)(ii)$) and ($\S60.5420(c)(5)(ii)$).

11. NESHAP A, General Provisions

40CFR§63.1-§63.16

[Applicable]

This rule <u>does apply</u> to the 5.0 MMscfd TEG Dehydrator (RSV-01/4E) because it is subject to NESHAP Subpart HH. Requirements include notification and recordkeeping.

12. NESHAP HH, Oil and Natural Gas Production Facilities

40CFR§63.760-§63.779

[Applicable]

This rule <u>does apply</u> to the 5.0 MMscfd TEG Dehydrator (RSV-01/4E). However, because the TEG dehydrator has a benzene PTE < 0.9 megagrams per year, it is exempt from all requirements except to maintain records of actual annual average benzene emissions to demonstrate continuing exemption status (§63.764(e)(1)).

This rule <u>does not apply</u> to storage vessels (tanks), compressors, or ancillary equipment because the facility is an area source of HAP emissions (§63.760(b)(2)). In no case does this rule apply to engines or turbines.

13. NESHAP HHH, Natural Gas Transmission and Storage Facilities

40CFR§63.1270-§63.1289

[Not Applicable]

This rule <u>does not apply</u> because the facility is not a natural gas transmission or storage facility transporting or storing natural gas prior to local distribution (§63.1270(a)).

14. NESHAP YYYY, Stationary Combustion Turbines

40CFR§63.6080-§63.6175

[Not Applicable]

This rule <u>does not apply</u> because there is no stationary gas turbine at the facility (§63.6080).

15. NESHAP ZZZZ, Stationary Reciprocating Internal Combustion Engines (RICE)

40CFR§63.6580-§63.6675

[Applicable]

This rule <u>does apply</u> to the compressor engine (CE-01/1E); however, because it is "new"; i.e., commenced construction or reconstruction on or after 06/12/06 (§63.6590(a)(2)(iii)), the only requirement is compliance with 40CFR§60.4230-§60.4248 (NSPS JJJJ) for Spark Ignition Internal Combustion Engines. As the engine was manufactured prior to July 1, 2008, there are no applicable requirements under NSPS Subpart JJJJ.

16. NESHAP DDDDD, Industrial, Commercial, and Institutional Boilers and Process Heaters – Major Sources

40CFR§63.7480 - §63.7575

[Not Applicable]

This rule does not apply because the facility is not a major source of HAP (§63.7485).

17. NESHAP JJJJJJ, Industrial, Commercial, and Institutional Boilers and Process Heaters – Area Sources

40CFR§63.11193 - §63.11237

[Not Applicable]

This rule <u>does not apply</u> because gas-fired boilers are not subject to the requirements of this subpart (§63.11195(e)). Specifically, "boiler" is defined as an enclosed device using controlled flame combustion in which water is heated to recover thermal energy in the form of steam and/or hot water.

18. Chemical Accident Prevention Provisions

40CFR§68.1-§68.220

[Not Applicable]

This rule <u>does not apply</u> because the facility does not store more than a threshold quantity of a regulated substance in a process (§68.115).

19. Compliance Assurance Monitoring (CAM)

40CFR§64.1-§64.10

[Not Applicable]

This rule <u>does not apply</u>. Although there are pollutant specific emission units subject to an emissions limitation and a control device is used to achieve compliance, the potential precontrol emissions do not exceed 100 tpy.

20. Mandatory Greenhouse Gases (GHG) Reporting

40CFR§98.1-§98.9

[Not Applicable]

This rule <u>does not apply</u>. The facility is not subject to a listed source category and the aggregate maximum heat input capacity is < 30 MMBtu/hr from all stationary fuel combustion sources combined (§98.2(a)).

C. Applicability of Source Aggregation

For New Source Review (NSR) and Title V permitting, the three-part regulatory criteria to determine whether emissions from two or more facilities should be aggregated and treated as a single source is whether the activities:

- i) Belong to the same industrial grouping; and
- ii) Are located on one or more contiguous or adjacent properties; and
- iii) Are under control of the same person (or persons under common control).

i) Same Industrial Grouping

The subject facility shares the same two-digit major SIC code of 13 as the upstream gas production wells and other Williams' facilities.

ii) Contiguous or Adjacent

The determination of whether two or more facilities are "contiguous" or "adjacent" is made on a case-by-case basis. This determination is proximity based, and it is important to focus on this criterion and whether two contiguous or adjacent facilities, considered as a single source, meet the common sense notion of a plant. The functional interrelationship of the two or more facilities is not a relevant inquiry in determining whether the facilities are "contiguous" or "adjacent."

Neither West Virginia nor federal regulations define the terms "contiguous" or "adjacent." It is clear, however, that the determination of whether two or more facilities are "contiguous" or "adjacent" is based on the plain meaning of the terms "adjacent" and "contiguous", which consider the physical distance between the facilities. The term contiguous is defined in the dictionary as being in actual contact; touching along a boundary or at a point. The term adjacent" is defined in the dictionary as not distant, nearby, having a common endpoint or border.

The closest Williams-owned facility to the Neehouse Compressor Station is the Zien Compression Station, which is located 1.5 miles away. The Zien Compressor Station does not meet the common sense definition of being "contiguous" with or "adjacent" to the Neehouse Compressor Station.

The Neehouse Compressor Station compresses and dehydrates gas produced from an upstream production well located in northern West Virginia. The subject facility is located on a parcel that is directly adjacent to a pre-existing upstream production wellpad operated by Chevron.

The location of the subject facility was chosen because of suitable characteristics for construction and operation, such as the availability of a reasonably flat grade and accessibility for large trucks and equipment. Williams' business model is to construct scalable capacity that contemplates additional production from multiple operators and the initial configuration is merely a foundation for additional opportunities in the area. The subject facility does not need to be located in the immediate vicinity of the upstream wells in order to operate properly. Had suitable land been available elsewhere, the subject facility could have been located farther from the upstream wells and could theoretically be moved farther from the wells without affecting operations. Therefore,

despite the fact that the subject facility is located in close proximity to one or many upstream production sources, aggregation of the subject facility with upstream wells does not meet the common sense notion of a plant.

iii) Common Control

Williams OVM operates under its parent company The Williams Companies, Inc. (Williams) and is the sole operator of the subject facility. The closest Williams-operated facility to the subject facility is the Zien Compressor Station, located approximately 1.5 miles away. This facility is the closest to Neehouse to have common ownership but it is not "contiguous" with or "adjacent" to the Neehouse facility.

The production wells, including the Chevron wellpad, that send natural gas to the subject facility are owned and operated by other companies, which are unaffiliated with Williams. Williams has no ownership stake in the Chevron wellpad or in any production well or company in West Virginia that may send natural gas to the subject facility.

Furthermore, neither Williams OVM, nor Williams, exercise operational control over any equipment owned or operated by any natural gas producer upstream of the subject facility. All employees at the subject facility are under the exclusive direction of Williams and are not under the control of any other entity. Similarly, Williams has no authority over employees of the production wells. These companies operate wholly independent of one another. No employees are expected to shuttle back and forth between the subject facility and any production well.

At this time, contracts are in place for the subject facility to process natural gas produced from multiple upstream production wells located throughout the region. As future commercial opportunities are identified, the subject facility will potentially receive gas from other producers. Williams will not have ownership or control of any future wellhead facilities. The producers are, and will be responsible for, any decisions to produce or shut-in wellhead facilities and have no control over the equipment installed, owned, and operated by Williams. Similarly, Williams cannot control the installation or operation of any equipment located at a well site that may be considered an air contamination source.

For the reason above, it is clear that Williams does not have common control of any production wells, including the Chevron well.

Summary

The subject facility and the upstream production wells should not be aggregated and treated as a single source of emissions because the subject facility is not under common control with any of the upstream wells. Additionally, the subject facility and the upstream production wells, considered together, do not meet the common sense notion of a plant because the subject facility is expected to service multiple production wells and because the location of the facility was selected for reasons unrelated to the location of the production wells. Accordingly, the subject facility should not be aggregated with the upstream wells in determining major source or PSD status

D. Applicability of State Regulations

The following State regulations are potentially applicable to natural gas production facilities. Applicability to the facility has been determined as follows:

Particulate Air Pollution from Combustion of Fuel in Indirect Heat Exchangers
 45CSR2
 [Applicable]

This rule <u>does apply</u>, however, because the dehydrator reboiler (RBV-01/5E) has a maximum design heat input (MDHI) rating < 10 MMBtu/hr, the only requirement is to limit visible emissions to < 10% opacity during normal operations (§45-02-3.1). The reboiler combusts only natural gas which inherently conforms to the visible emission standards.

2. Prevent and Control the Discharge of Air Pollutants into the Open Air which Causes or Contributes to an Objectionable Odor or Odors 45CSR4 [Applicable]

This rule <u>does apply</u> and states that an objectionable odor is an odor that is deemed objectionable when in the opinion of a duly authorized representative of the Air Pollution Control Commission (Division of Air Quality), based upon their investigations and complaints, such odor is objectionable. No odors have been deemed objectionable.

3. Control of Air Pollution from Combustion of Refuse 45CSR6

[Not Applicable]

This rule <u>does not apply</u> because there is no refuse combustion performed at the facility.

4. Prevent and Control Air Pollution from the Emission of Sulfur Oxides
45CSR10 [Not Applicable]

This rule <u>does not apply</u> because each "fuel burning unit" at the facility has a Maximum Design Heat Input (MDHI) rating < 10 MMBtu/hr.

5. Permits for Construction, Modification, Relocation and Operation of Stationary Sources of Air Pollutants, Notification Requirements, Administrative Updates, Temporary Permits, General Permits, and Procedures for Evaluation

[Applicable]

This rule <u>does apply</u>. Williams OVM is applying for a 45CSR13 New Source Review Modification Permit and has published the required Class I legal advertisement notifying the public of this application to modify the existing permit.

6. Permits for Construction and Major Modification of Major Stationary Sources of Air Pollutants

45CSR14 [Not Applicable]

The rule does not apply because the facility is not a major source of air pollutants.

7. Standards of Performance for New Stationary Sources Pursuant to 40 CFR Part 60 45CSR16 [Not Applicable]

This rule <u>does not apply</u> because the facility is not subject to any New Source Performance Standard (NSPS).

8. Permits for Construction and Major Modification of Major Stationary Sources of Air Pollution which Cause or Contribute to Nonattainment

45CSR19 [Not Applicable]

This rule <u>does not apply</u> because the facility is a minor (or "deferred") source of all regulated pollutants.

9. Requirements for Operating Permits

45CSR30 [Not Applicable]

This rule <u>does not apply</u> because the facility is a minor (or "deferred") source of all regulated pollutants.

10. Air Quality Management Fees Program

45CSR22 [Applicable]

This rule <u>does apply</u>. It establishes a program to collect fees for certificates to operate and for permits to construct, modify or relocate sources of air pollution.

11. Prevent and Control Emissions of Toxic Air Pollutants

45CSR27 [Not Applicable]

This rule <u>does not apply</u> because equipment used in the production and distribution of petroleum products is exempt, provided that the product contains no more than 5% benzene by weight (§45-22-2.4).

12. Air Pollution Emissions Banking and Trading

45CSR28 [Not Applicable]

This rule <u>does not apply</u>. The facility does not choose to participate in the voluntarily statewide air pollutant emissions trading program.

13. Emission Statements for VOC and NOX

45CSR29 [Not Applicable]

This rule <u>does not apply</u> because facility is not located in Putnam, Kanawha, Cabell, Wayne, Wood, or Greenbrier Counties (§45-29-1).

14. Requirements for Operating Permits

45CSR30 [Not Applicable]

This rule <u>does not apply</u> because the facility is a non-major "deferred" source of all regulated pollutants.

Pursuant to the authority granted in West Virginia 45CSR§30-3.2 and 45CSR§30A-3.1, the DAQ is extending the deferral, which was set to expire December 15, 2000, of non-major sources subject to West Virginia 45CSR30 (Title V Program) from the obligation to submit an operating permit application.

15. Emission Standards for Hazardous Air Pollutants (HAP)

45CSR34 [Not Applicable]

This rule <u>does not apply</u> because the provisions under Subpart HH of 40 CFR Part 63 which apply to non-major area sources of hazardous air pollutants are excluded.

ATTACHMENT E

Plot Plan

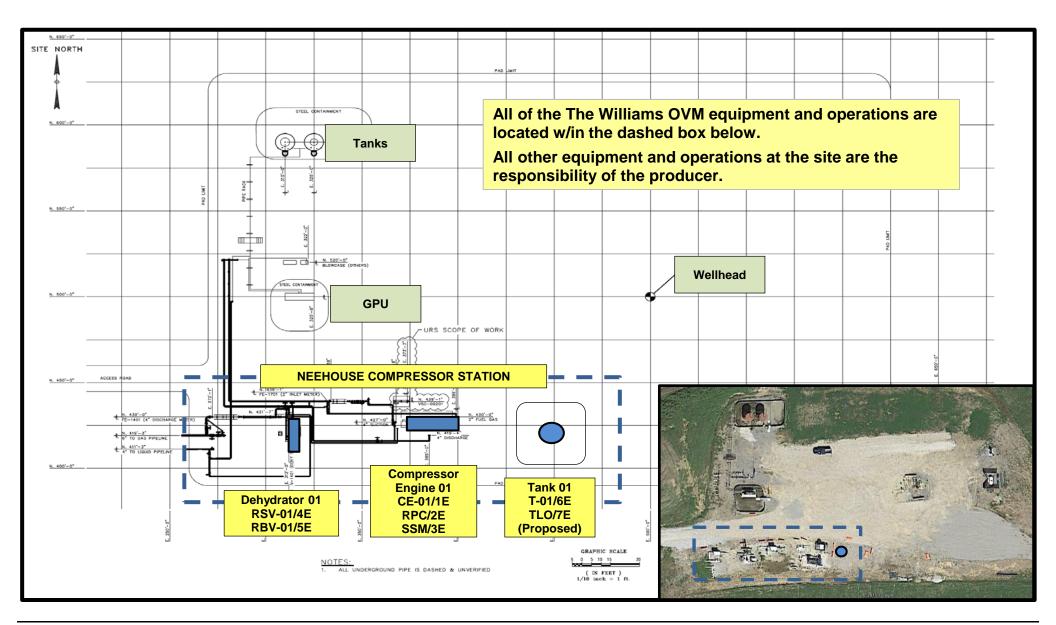
1	Provide a Plot Plan , e.g. scaled map(s) and/or sketch(es) showing the location of the
	perty on which the stationary source(s) is or is to be located as Attachment E."
•	Plot Plan

NEEHOUSE COMPRESSOR STATION

Application for 45CSR NSR Modification Permit

Attachment E - Plot Plan(s)

Plot Plan



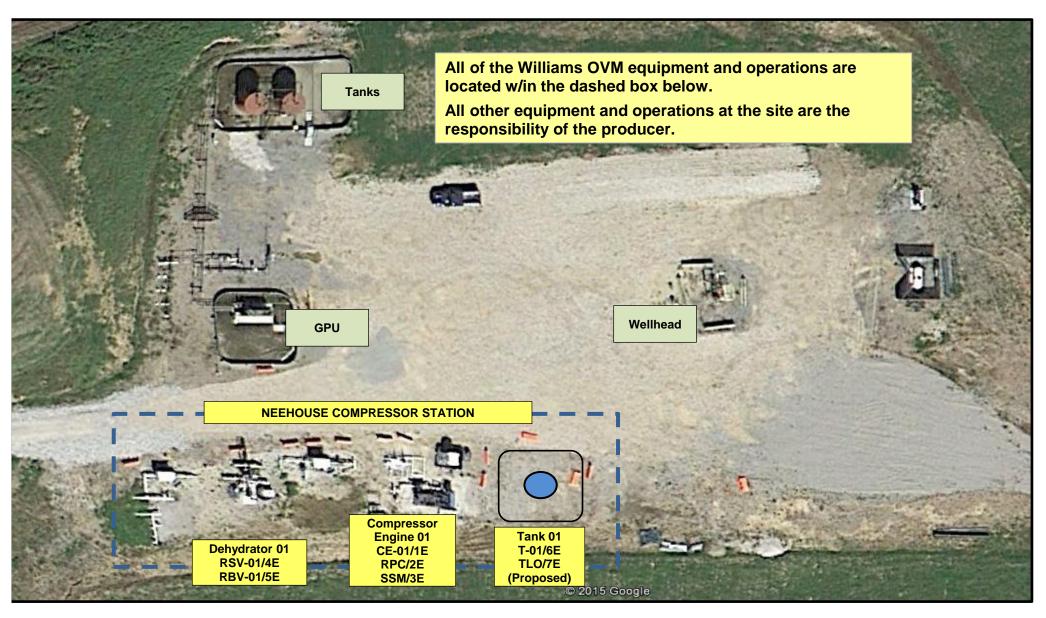
Williams Ohio Valley Midstream LLC

NEEHOUSE COMPRESSOR STATION

Application for 45CSR NSR Modification Permit

Attachment E - Plot Plan(s)

Aerial View



ATTACHMENT F

Detailed Process Flow Diagram

"22. Provide a Detailed Process Flow Diagram(s) showing each proposed or modified emissions unit, emission point and control device as Attachment F."
Process Flow Diagram (PFD)

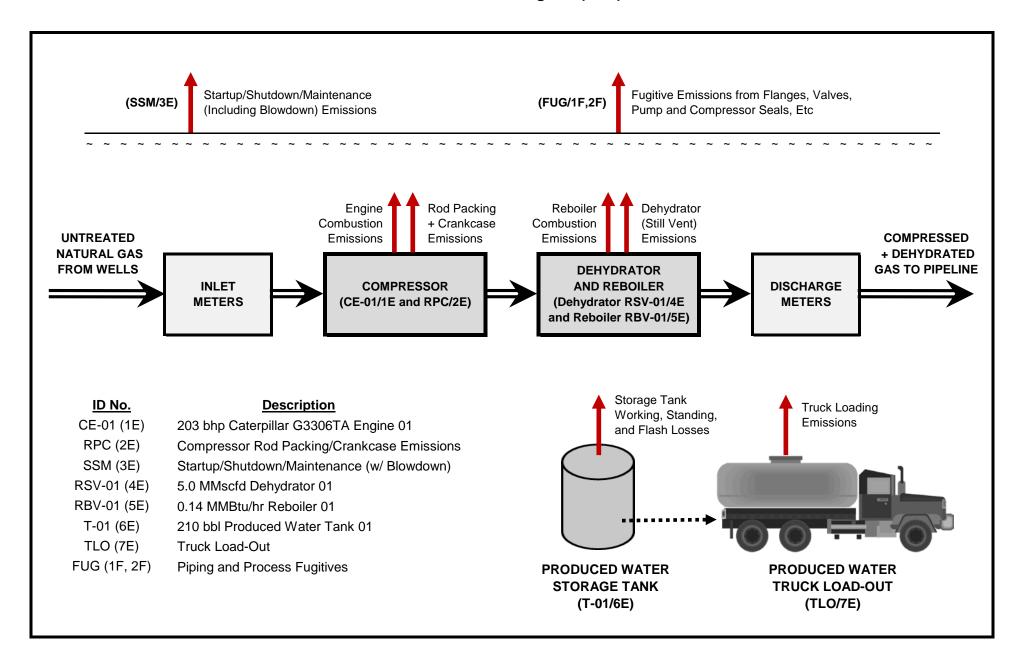
Williams Ohio Valley Midstream LLC

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Attachment F - Detailed Process Flow Diagram(s)

Process Flow Diagram (PFD)



ATTACHMENT G

Process Description

"23. Provide a **Process Description** as Attachment G. Also describe and quantify to the extent possible all changes made to the facility since the last permit review (if applicable). "

Process Description

- A. Project Overview
- B. Compressor Engine
- C. Compressor Rod Packing and Crankcase Emissions
- D. Startup/Shutdown/Maintenance
- E. Triethylene Glycol (TEG) Dehydrator
- F. Triethylene Glycol (TEG) Reboiler
- G. Storage Tanks
- H. Truck Load-Out
- I. Piping and Equipment Fugitive Emissions

Williams Ohio Valley Midstream LLC

NEEHOUSE COMPRESSOR STATION

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Attachment G PROCESS DESCRIPTION

A. Project Overview

Williams Ohio Valley Midstream LLC owns and operates the existing Neehouse Compressor Station located off Wolf Run Rd approximately 8 miles east of Moundsville in Marshall County (See Appendix B – Site Location Maps). The facility receives natural gas from local production wells then compresses and dehydrates the gas for delivery to a gathering pipeline.

This application is prepared and submitted as changes are proposed to the site as follows:

- Install one new 210 bbl produced water tank (w/ gas blanket)
- Increase Glycol Circulation rate from 0.67 gpm to 1.5 gpm.

B. Compressor Engine

One (1) natural gas-fueled compressor engine is utilized at the facility. The lean-burn engine drives a natural gas compressor to increase the pressure of the natural gas. Emissions result from the combustion of natural gas fuel.

C. Compressor Rod Packing and Crankcase Emissions

The compressor and engine operation results in emissions from the wear of mechanical joints, seals, and rotating surfaces over time.

D. Startup/Shutdown/Maintenance

During routine operation of the facility, the compressor engine will undergo periods of startup and shutdown. Often when the engine is shutdown, the natural gas contained within the compressor and associated piping is vented to atmosphere. Additionally, there will be other infrequent and (often) de-minimis emissions from various maintenance activities at the facility that are not necessarily associated with compressor blowdowns.

E. Tri-Ethylene Glycol (TEG) Dehydrator

One (1) Triethylene Glycol (TEG) Dehydrator is utilized at the facility. The dehydrator is comprised of a Contactor/Absorber Tower (no vented emissions) and a Regenerator/Still Vent.

The TEG Dehydrator is used to remove water vapor from the inlet wet gas stream to meet pipeline specifications. In the dehydration process, the wet inlet gas stream flows through a contactor tower where the gas is contacted with lean glycol. The lean glycol absorbs the water in the gas stream and becomes rich glycol laden with water and trace amounts of hydrocarbons.

The rich glycol is then sent to the regenerator/still where the TEG is heated to drive off the water vapor and any remaining hydrocarbons. Once boiled, the glycol is returned to a lean state and used again in the process.

F. <u>Tri-Ethylene Glycol (TEG) Reboiler</u>

Tri-Ethylene Glycol (TEG) Reboiler is utilized to supply heat for the Triethylene Glycol (TEG) Regenerator/Still Vent.

G. Storage Tanks

There are tanks at the facility used to store various materials, including produced water, lube oil, fresh and spent TEG, etc. All of these tanks, except for the produced water storage tank, generate de-minimis (insignificant) emissions.

The produced water tank receives liquids from the dehydrator and inlet separator. Liquids removed through the dehydration process are cooled, condensed and sent to the 210 barrel atmospheric storage tank. The inlet separator removes produced fluids (primarily water) and these liquids are also sent to the 210 bbl atmospheric storage tank.

A ProMax simulation of the Neehouse Compressor Station was completed to determine the presence of flash emissions from the storage tanks. The ProMax process simulation showed minimal tank flash emissions and these losses are included in the emission estimates.

Additionally, a gas blanket may be used on the produced water tank to prevent air from entering the tank and potentially causing an explosion.

H. Truck Load-Out

Loading of produced water into tanker trucks will produce small quantities of VOC emissions from the displacement of vapors inside the tanker trucks.

I. Piping and Equipment Fugitive Emissions

Piping and process equipment generate from leaks from different component types (connectors, valves, pumps, etc.) in gas-vapor service and water/oil service.

ATTACHMENT H

Material Safety Data Sheets (MSDS)

(And Representative Gas Analysis)

"24. Provide **Material Safety Data Sheets (MSDS)** for all materials processed, used or produced as Attachment H. For chemical processes, provide a MSDS for each compound emitted to the air."

NATURAL GAS

- Inlet Gas Certificate of Analysis
- Extended Gas Analysis Summary

MATERIAL SAFETY DATA SHEETS (MSDS):

- Natural Gas
- Triethylene Glycol (TEG)
- Produced Water/Condensate

Williams Ohio Valley Midstream LLC (OVM)

NEEHOUSE COMPRESSOR STATION

Application for 45CSR13 NSR Modification Permit

Attachment H - Gas Analysis

Inlet Natural Gas - Certificate of Analysis

Legacy Measurement Solutions

Shreveport, LA 318-226-7237

 Customer
 : 2259 - WILLIAMS
 Date Sampled
 : 06/27/2014

 Station ID
 : 52105-50
 Date Analyzed
 : 07/07/2014

 Cylinder ID
 : w7037
 Effective Date
 : 07/01/2014

 Producer
 : 000517-STONE ENERGY INC
 Cyl Pressure
 : 940

 Lease
 : NEEHOUSE MASTER
 Temp
 : 98

 Area
 : 500 - OHIO VALLEY MID
 Cylinder Type
 : Spot

 State
 : WV
 Sample By
 : BT

. 300 - OTHO VALLET MID	-	ilidei Type	. opot
: WV	San	nple By	: BT
COMPONENT	MOL%	GPM@14.73(PSIA	<u>A)</u>
Oxygen	0.0044	0.0	000
Nitrogen	0.3611	0.0	000
Methane	82.0816	0.0	000
Carbon-Dioxide	0.1303	0.0	000
Ethane	12.6882	3.4	03
Propane	3.1285	8.0	864
Iso-Butane	0.4060	0.1	33
Normal-Butane	0.6440	0.2	204
Iso-Pentane	0.1808	0.0	166
Normal-Pentane	0.1363	0.0)50
2,2-Dimethylbutane	0.0078	0.0	03
2,3-Dimethylbutane/CycloC5	0.0107	0.0	004
2-methylpentane	0.0433	0.0	18
3-methylpentane	0.0267	0.0)11
Normal-Hexane	0.0455	0.0	119
2,2-Dimethylpentane	0.0010	0.0	000
Methylcyclopentane	0.0074	0.0	03
BENZENE	0.0010	0.0	000
3,3-Dimethylpentane	0.0000	0.0	000
CYCLOHEXANE	0.0052	0.0	002
2-Methylhexane	0.0150	0.0	07
2,3-Dimethylpentane	0.0041	0.0	01
3-Methylhexane	0.0150	0.0	07
1,t2-DMCYC5 / 2,2,4-TMC5	0.0002	0.0	000
1,t3-Dimethylcyclopentane	0.0003	0.0	000
N-Heptane	0.0177	0.0	800
METHYLCYCLOHEXANE	0.0000	0.0	000
2,5-Dimethylhexane	0.0014	0.0	01
2,3-Dimethylhexane	0.0021	0.0	01
TOLUENE	0.0029	0.0	01
2-Methylheptane	0.0058	0.0	003
4-Methylheptane	0.0022	0.0	01
3-Methylheptane	0.0048	0.0	002
1,t4-Dimethylcyclohexane	0.0019	0.0	01
N-OCTANE / 1,T2-DMCYC6	0.0070	0.0	003
1,t3-DMCYC6/1,C4- DMCYC6/1,C2,C3-TMCYC5	0.0001	0.0	000
2,4,4 TMC6	0.0007	0.0	000
2,6-Dimethylheptane / 1,C2- DMCYC6	0.0017	0.0	
Ethylcyclohexane	0.0000	0.0	
O-XYLENE	0.0000	0.0	00
NONANE	0.0031	0.0	
N-DECANE	0.0008	0.0	
N-UNDECANE	0.0014	0.0	
M-Xylene/P-Xylene	0.0020	0.0	
TOTAL	100.0000	4.8	21

Good

NEEHOUSE COMPRESSOR STATION

Application for 45CSR13 NSR Modification Permit

Attachment H - Gas Analysis

Extended Gas Analysis Summary

Representative Gas Analysis - Sampled 06/27/14

Compound	CAS	Formula	Molecular Weight (MW)	Mole % (M% = V%)	Mole Fraction (M%/Sum-M%)	Weighted Sum (MW*MF)	Weight % (WS/Sum-WS)	lb/MMscf (WS/UGC#)
Water	109-86-4	H2O	18.02					
Carbon Monoxide	630-08-0	CO	28.01					
Nitrogen	7727-37-9	N2	28.01	0.3611	0.00361	0.1012	0.5163	266.55
Oxygen	7782-44-7	O2	32.00	0.0044	0.00004	0.0014	0.0072	3.71
Hydrogen Sulfide	2148-87-8	H2S	34.09					
Carbon Dioxide	124-38-9	CO2	44.01	0.1303	0.00130	0.0573	0.2927	151.11
Methane*	75-82-8	CH4	16.04	82.0816	0.82078	13.1674	67.2065	34,698.37
Ethane*	74-84-0	C2H6	30.07	12.6882	0.12688	3.8151	19.4721	10,053.38
Propane**	74-98-6	C3H8	44.10	3.1285	0.03128	1.3795	7.0409	3,635.16
i-Butane**	75-28-5	C4H10	58.12	0.4060	0.00406	0.2360	1.2044	621.81
n-Butane**	106-97-8	C4H10	58.12	0.6440	0.006440	0.3743	1.9104	986.33
Cyclopentane**	287-92-3	C5H10	70.10	0.0001	0.000000	0.0000	0.0002	0.09
i-Pentane**	78-78-4	C5H12	72.15	0.1808	0.001808	0.1304	0.6658	343.73
n-Pentane**	109-66-0	C5H12	72.15	0.1363	0.001363	0.0983	0.5019	259.13
Cyclohexane**	110-82-7	C6H12	84.16	0.0126	0.000126	0.0106	0.0541	27.94
Other Hexanes**	110-54-3	C6H14	86.18	0.0885	0.000885	0.0763	0.3892	200.96
Methylcyclohexanes**	varies	C7H14	98.19	0.0006	0.000005	0.0005	0.0028	1.42
Heptanes**	varies	C7H16	100.20	0.0569	0.000569	0.0570	0.2910	150.24
C8+ Heavies**	varies	C8+	130.00 est	0.0324	0.000323	0.0421	0.2146	110.82
Benzene***	71-43-2	C6H6	78.11	0.0010	0.000010	0.0008	0.0040	2.06
Ethylbenzene***	100-41-4	C8H10	106.17	0.0001	0.000000	0.0001	0.0003	0.14
n-Hexane***	110-54-3	C6H14	86.18	0.0455	0.000455	0.0392	0.2001	103.32
Toluene***	108-88-3	C7H8	92.14	0.0029	0.000029	0.0027	0.0136	7.04
2,2,4-Trimethylpentane**	540-84-1	C8H18	114.23	0.0002	0.000002	0.0002	0.0012	0.60
Xylenes***	1330-20-7	C8H10	106.17	0.0020	0.000020	0.0021	0.0108	5.60

Total:	100.00	1.0000	19.59	100.00	51,630
THC:	99.51	0.9950	19.43	99.18	51,208
Total CH4:	82.08	0.8208	13.17	67.21	34,698
Total VOC:	4.74	0.0474	2.45	12.51	6,456
Total HAP:	0.05	0.0005	0.05	0.23	119

Pound "X"/scf = M% of "X" * MW of "X" / UGC

To be conservative, the following "worst-case" values were assumed:

Compound	CAS Formula		Repre	Representative Gas Analysis			Assumed "Worst-Case" Assumption (120%)		
Compound	CAS	Formula	Mole %	Wgt %	lb/MMscf	Mole %	Wgt %	lb/MMscf	
Carbon Dioxide	124-38-9	CO2	0.1303	0.2927	151.11	0.172	0.387	200.00	
Methane*	75-82-8	CH4	82.0816	67.2065	34,698.37	100.000	100.000	42,275.00	
Ethane*	74-98-6	C2H6	12.6882	19.4721	10,053.38	15.271	23.436	12,100.00	
VOC**	Various	C3 thru C10+	4.7382	12.5052	6,456.40	5.724	15.108	7,800.00	
Benzene***	71-43-2	C6H6	0.0010	0.0040	2.06	0.0024	0.010	5.00	
Ethylbenzene***	100-41-4	C8H10	0.0001	0.0003	0.14	0.0018	0.010	5.00	
n-Hexane***	110-54-3	C6H14	0.0455	0.2001	103.32	0.0550	0.242	125.00	
Toluene***	108-88-3	C7H8	0.0029	0.0136	7.04	0.0041	0.019	10.00	
2,2,4-Trimethylpentane**	540-84-1	C8H18	0.0002	0.0012	0.60	0.0017	0.010	5.00	
Xylenes***	1330-20-7	C8H10	0.0020	0.0108	5.60	0.0036	0.019	10.00	
Total HAP***	Various	C6 thru C8	0.0517	0.2300	118.76	0.0696	0.310	160.00	

^{*** =} also Hazardous Air Pollutant (EPA-HAP)



Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Revision Date: 10/02/2013 Version: 1.0

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY

<u>Product Identifier</u> <u>Product Form:</u> Mixture

Product Name: Wellhead Natural Gas

Synonyms: Wellhead Gas, Raw Gas, Methane, Residue Gas, Natural Gas Sweet, Marsh Gas, Fuel Gas, Petroleum Gas.

Intended Use of the Product

Use of the Substance/Mixture: Fuel.

Name, Address, and Telephone of the Responsible Party

Company

Williams, Inc.

One Williams Center Tulsa, OK 74172, US T 800-688-7507

enterpriseehs@williams.com

Emergency Telephone Number

Emergency number : 800-424-9300

SECTION 2: HAZARDS IDENTIFICATION

Classification of the Substance or Mixture

Classification (GHS-US)

Simple Asphy

Flam. Gas 1 H220 Compressed gas H280

Label Elements
GHS-US Labeling

Hazard Pictograms (GHS-US)





Signal Word (GHS-US) : Danger

Hazard Statements (GHS-US) : H220 - Extremely flammable gas

H280 - Contains gas under pressure; may explode if heated

May displace oxygen and cause rapid suffocation

Precautionary Statements (GHS-US): P210 - Keep away from heat, sparks, open flames, hot surfaces. - No smoking.

P377 - Leaking gas fire: Do not extinguish, unless leak can be stopped safely.

P381 - Eliminate all ignition sources if safe to do so.

P403 - Store in a well-ventilated place.

P410+P403 - Protect from sunlight. Store in a well-ventilated place.

Other Hazards

Other Hazards Not Contributing to the Classification: Contains hydrogen sulfide. Hydrogen sulfide is a highly flammable, explosive gas under certain conditions, is a toxic gas, and may be fatal. Gas can accumulate in the headspace of closed containers, use caution when opening sealed containers. Heating the product or containers can cause thermal decomposition of the product and release hydrogen sulfide. Exposure may aggravate those with pre existing eye, skin, or respiratory conditions.

Unknown Acute Toxicity (GHS-US) Not available

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

Mixture

Name	Product identifier	% (w/w)	Classification (GHS-US)
Methane	(CAS No) 74-82-8	> 75	Simple Asphy

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			Flam. Gas 1, H220
			Liquefied gas, H280
Ethane	(CAS No) 74-84-0	< 20	Simple Asphy
			Flam. Gas 1, H220
			Liquefied gas, H280
Propane	(CAS No) 74-98-6	< 10	Simple Asphy
			Flam. Gas 1, H220
			Liquefied gas, H280
Carbon dioxide	(CAS No) 124-38-9	< 10	Simple Asphy
			Compressed gas, H280
Butane	(CAS No) 106-97-8	< 5	Simple Asphy
			Flam. Gas 1, H220
			Liquefied gas, H280
Nitrogen	(CAS No) 7727-37-9	< 5	Simple Asphy
			Compressed gas, H280
Hydrogen sulfide	(CAS No) 7783-06-4	<= 0.0004	Flam. Gas 1, H220
			Liquefied gas, H280
			Acute Tox. 2 (Inhalation:gas), H330
			Aquatic Acute 1, H400

Full text of H-phrases: see section 16

SECTION 4: FIRST AID MEASURES

Description of First Aid Measures

General: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible). If frostbite or freezing occurs, immediately flush with plenty of lukewarm water to GENTLY warm the affected area. Do not use hot water. Do not rub affected area. Get immediate medical attention.

Inhalation: When symptoms occur: go into open air and ventilate suspected area. Remove to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER/doctor/physician if you feel unwell

Skin Contact: Remove contaminated clothing. Drench affected area with water for at least 15 minutes. Obtain medical attention if irritation persists. Thaw frosted parts with lukewarm water. Do not rub affected area.

Eye Contact: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention if irritation persists

Ingestion: Rinse mouth.Do NOT induce vomiting.Get immediate medical attention.

Most Important Symptoms and Effects Both Acute and Delayed

General: May cause frostbite on contact with the liquid.Butane is an asphyxiant. Lack of oxygen can be fatal

Inhalation: Gas can be toxic as a simple asphyxiant by displacing oxygen from the air. Asphyxia by lack of oxygen: risk of death. May cause drowsiness or dizziness

Skin Contact: Contact with the liquid may cause cold burns/frostbite

Eye Contact: This gas is non-irritating; but direct contact with liquefied/pressurized gas or frost particles may produce severe and possibly permanent eye damage from freeze burns

Ingestion: Ingestion is not considered a potential route of exposure. Non-irritating; but solid and liquid forms of this material and pressurized gas may cause freeze burns.

Chronic Symptoms: Contains a small amount of Hydrogen Sulfide, symptoms of overexposure are headaches, dizziness, nausea, coughing, respiratory irritation, eye irritation, skin irritation, pain in the nose, and loss of consciousness. Heating of the product may release higher amounts of Hydrogen Sulfide (H₂S).

Indication of Any Immediate Medical Attention and Special Treatment Needed

If exposed or concerned, get medical advice and attention.

SECTION 5: FIREFIGHTING MEASURES

Extinguishing Media

Suitable Extinguishing Media: Foam, dry chemical, carbon dioxide, water spray, fog

Unsuitable Extinguishing Media: Do not use a heavy water stream. Use of heavy stream of water may spread fire

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Special Hazards Arising From the Substance or Mixture

Fire Hazard: Extremely flammable gas

Explosion Hazard: May form flammable/explosive vapor-air mixture. Heating may cause an explosion. Heat may build pressure,

rupturing closed containers, spreading fire and increasing risk of burns and injuries.

Reactivity: Hazardous reactions will not occur under normal conditions.

Advice for Firefighters

Precautionary Measures Fire: Exercise caution when fighting any chemical fire

Firefighting Instructions: Leaking gas fire: Do not extinguish, unless leak can be stopped safely. In case of leaking gas fire, eliminate all ignition sources if safe to do so. Use water spray or fog for cooling exposed containers. In case of major fire and large quantities: Evacuate area. Fight fire remotely due to the risk of explosion.

Protection During Firefighting: Do not enter fire area without proper protective equipment, including respiratory protection. **Hazardous Combustion Products**: Carbon oxides (CO, CO₂). Hydrocarbon, sulfur dioxide (SO₂), and Hydrogen sulfide (H₂S) fatal and irritating gases

Other information: Do not allow run-off from fire fighting to enter drains or water courses

Reference to Other Sections

Refer to section 9 for flammability properties.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Personal Precautions, Protective Equipment and Emergency Procedures

General Measures: Use special care to avoid static electric charges. Eliminate every possible source of ignition. Keep away from heat/sparks/open flames/hot surfaces - No smoking. Avoid breathing (dust, vapor, mist, gas). Use only outdoors or in a well-ventilated area. Ruptured cylinders may rocket. Do not allow product to spread into the environment

For Non-Emergency Personnel

Protective Equipment: Use appropriate personal protection equipment (PPE).

Emergency Procedures: Evacuate unnecessary personnel.

For Emergency Personnel

Protective Equipment: Equip cleanup crew with proper protection.

Emergency Procedures: Ventilate area.

Environmental Precautions

Prevent entry to sewers and public waters. Avoid release to the environment

Methods and Material for Containment and Cleaning Up

For Containment: Notify authorities if liquid enters sewers or public waters. Use only non-sparking tools

Methods for Cleaning Up: Clear up spills immediately and dispose of waste safely. Isolate area until gas has dispersed. Use water spray to disperse vapors. For water based spills contact appropriate authorities and abide by local regulations for hydrocarbon spills into waterways. Contact competent authorities after a spill

Reference to Other Sections

See heading 8, Exposure Controls and Personal Protection.

SECTION 7: HANDLING AND STORAGE

Precautions for Safe Handling

Additional Hazards When Processed: Handle empty containers with care because residual vapors are flammable.Extremely flammable gas.Do not pressurize, cut, or weld containers. Do not puncture or incinerate container.Liquid gas can cause frost-type burns. If stored under heat for extended periods or significantly agitated, this material might evolve or release hydrogen sulfide, a toxic, flammable gas, which can raise and widen this material's actual flammability limits and significantly lower its auto-ignition temperature. Hydrogen sulfide can be fatal.

Hygiene Measures: Handle in accordance with good industrial hygiene and safety procedures. Wash hands and other exposed areas with mild soap and water before eating, drinking, or smoking and again when leaving work. Do no eat, drink or smoke when using this product

Technical Measures: Proper grounding procedures to avoid static electricity should be followed. Comply with applicable regulations.

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Storage Conditions: Store in a dry, cool and well-ventilated place. Keep container closed when not in use. Keep in fireproof place. Store in a well-ventilated place. Keep container tightly closed. Keep/Store away from extremely high or low temperatures, ignition sources, direct sunlight, incompatible materials. Store in original container.

Incompatible Materials: strong acids, Strong bases, Strong oxidizers, chlorine, Halogenated compounds

<u>Conditions for Safe Storage, Including Any Incompatibilities</u> Not available

Specific End Use(s)

Fuel.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

Control Parameters

Hydrogen sulfide (7783-06-4	1)	
USA ACGIH	ACGIH TWA (ppm)	1 ppm
USA ACGIH	ACGIH STEL (ppm)	5 ppm
USA OSHA	OSHA PEL (Ceiling) (ppm)	20 ppm
USA NIOSH	NIOSH REL (ceiling) (mg/m3)	15 mg/m³
USA NIOSH	NIOSH REL (ceiling) (ppm)	10 ppm
USA IDLH	US IDLH (ppm)	100 ppm
Alberta	OEL Ceiling (mg/m³)	21 mg/m³
Alberta	OEL Ceiling (ppm)	15 ppm
Alberta	OEL TWA (mg/m³)	14 mg/m³
Alberta	OEL TWA (ppm)	10 ppm
British Columbia	OEL Ceiling (ppm)	10 ppm
Manitoba	OEL STEL (ppm)	5 ppm
Manitoba	OEL TWA (ppm)	1 ppm
New Brunswick	OEL STEL (mg/m³)	21 mg/m³
New Brunswick	OEL STEL (ppm)	15 ppm
New Brunswick	OEL TWA (mg/m³)	14 mg/m³
New Brunswick	OEL TWA (ppm)	10 ppm
Newfoundland & Labrador	OEL STEL (ppm)	5 ppm
Newfoundland & Labrador	OEL TWA (ppm)	1 ppm
Nova Scotia	OEL STEL (ppm)	5 ppm
Nova Scotia	OEL TWA (ppm)	1 ppm
Nunavut	OEL Ceiling (mg/m³)	28 mg/m³
Nunavut	OEL Ceiling (ppm)	20 ppm
Nunavut	OEL STEL (mg/m³)	21 mg/m³
Nunavut	OEL STEL (ppm)	15 ppm
Nunavut	OEL TWA (mg/m³)	14 mg/m³
Nunavut	OEL TWA (ppm)	10 ppm
Northwest Territories	OEL Ceiling (mg/m³)	28 mg/m³
Northwest Territories	OEL Ceiling (ppm)	20 ppm
Northwest Territories	OEL STEL (mg/m³)	21 mg/m³
Northwest Territories	OEL STEL (ppm)	15 ppm
Northwest Territories	OEL TWA (mg/m³)	14 mg/m³
Northwest Territories	OEL TWA (ppm)	10 ppm
Ontario	OEL STEL (ppm)	15 ppm
Ontario	OEL TWA (ppm)	10 ppm
Prince Edward Island	OEL STEL (ppm)	5 ppm
Prince Edward Island	OEL TWA (ppm)	1 ppm
Québec	VECD (mg/m³)	21 mg/m³
Québec	VECD (ppm)	15 ppm

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Québos	VEMP (mg/m³)	14 mg/m³
Québec Québec	VEMP (ppm)	
		10 ppm
Saskatchewan	OEL STEL (ppm)	15 ppm
Saskatchewan	OEL TWA (ppm) OEL STEL (mg/m³)	10 ppm
Yukon	, σ, ,	27 mg/m³
Yukon	OEL STEL (ppm)	15 ppm
Yukon	OEL TWA (mg/m³)	15 mg/m³
Yukon	OEL TWA (ppm)	10 ppm
Propane (74-98-6)		
USA ACGIH	ACGIH TWA (ppm)	1000 ppm
USA OSHA	OSHA PEL (TWA) (mg/m3)	1800 mg/m³
USA OSHA	OSHA PEL (TWA) (ppm)	1000 ppm
USA NIOSH	NIOSH REL (TWA) (mg/m3)	1800 mg/m³
USA NIOSH	NIOSH REL (TWA) (ppm)	1000 ppm
USA IDLH	US IDLH (ppm)	2100 ppm (10% LEL)
Alberta	OEL TWA (ppm)	1000 ppm
British Columbia	OEL TWA (ppm)	1000 ppm
Manitoba	OEL TWA (ppm)	1000 ppm
Newfoundland & Labrador	OEL TWA (ppm)	1000 ppm
Nova Scotia	OEL TWA (ppm)	1000 ppm
Ontario	OEL TWA (ppm)	1000 ppm
Prince Edward Island	OEL TWA (ppm)	1000 ppm
Québec	VEMP (mg/m³)	1800 mg/m³
Québec	VEMP (ppm)	1000 ppm
Saskatchewan	OEL STEL (ppm)	1250 ppm
Saskatchewan	OEL TWA (ppm)	1000 ppm
Butane (106-97-8)		
USA ACGIH	ACGIH TWA (ppm)	1000 ppm
USA NIOSH	NIOSH REL (TWA) (mg/m3)	1900 mg/m³
USA NIOSH	NIOSH REL (TWA) (ppm)	800 ppm
Alberta	OEL TWA (ppm)	1000 ppm
British Columbia	OEL STEL (ppm)	750 ppm
British Columbia	OEL TWA (ppm)	600 ppm
Manitoba	OEL TWA (ppm)	1000 ppm
New Brunswick	OEL TWA (mg/m³)	1900 mg/m³
New Brunswick	OEL TWA (ppm)	800 ppm
Newfoundland & Labrador	OEL TWA (ppm)	1000 ppm
Nova Scotia	OEL TWA (ppm)	1000 ppm
Nunavut	OEL STEL (mg/m³)	2576 mg/m³
Nunavut	OEL STEL (ppm)	1000 ppm
Nunavut	OEL TWA (mg/m³)	1901 mg/m³
Nunavut	OEL TWA (ppm)	800 ppm
Northwest Territories	OEL STEL (mg/m³)	2576 mg/m ³
Northwest Territories	OEL STEL (ppm)	1000 ppm
Northwest Territories	OEL TWA (mg/m³)	1901 mg/m³
Northwest Territories	OEL TWA (ppm)	800 ppm
Ontario	OEL TWA (ppm)	800 ppm
Prince Edward Island	OEL TWA (ppm)	1000 ppm
Québec	VEMP (mg/m³)	1900 mg/m³
Quebec	V = IVII (1116/111 /	1300 mg/m

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Québec VEMP (ppm) 5000 ppm		** ** **	
Saskatchewan OEL STEL (ppm) 30000 ppm	Québec	VEMP (ppm)	5000 ppm
	Saskatchewan	OEL STEL (ppm)	30000 ppm

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Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Saskatchewan	OEL TWA (ppm)	5000 ppm
Yukon	OEL STEL (mg/m³)	27000 mg/m³
Yukon	OEL STEL (ppm)	15000 ppm
Yukon	OEL TWA (mg/m³)	9000 mg/m³
Yukon	OEL TWA (ppm)	5000 ppm
Nitrogen (7727-37-9)		
Methane (74-82-8)		
USA ACGIH	ACGIH TWA (ppm)	1000 ppm
British Columbia	OEL TWA (ppm)	1000 ppm
Manitoba	OEL TWA (ppm)	1000 ppm
Newfoundland & Labrador	OEL TWA (ppm)	1000 ppm
Nova Scotia	OEL TWA (ppm)	1000 ppm
Ontario	OEL TWA (ppm)	1000 ppm
Prince Edward Island	OEL TWA (ppm)	1000 ppm
Saskatchewan	OEL STEL (ppm)	1250 ppm
Saskatchewan	OEL TWA (ppm)	1000 ppm
Ethane (74-84-0)		
USA ACGIH	ACGIH TWA (ppm)	1000 ppm
Alberta	OEL TWA (ppm)	1000 ppm
British Columbia	OEL TWA (ppm)	1000 ppm
Manitoba	OEL TWA (ppm)	1000 ppm
Newfoundland & Labrador	OEL TWA (ppm)	1000 ppm
Nova Scotia	OEL TWA (ppm)	1000 ppm
Ontario	OEL TWA (ppm)	1000 ppm
Prince Edward Island	OEL TWA (ppm)	1000 ppm
Saskatchewan	OEL STEL (ppm)	1250 ppm
Saskatchewan	OEL TWA (ppm)	1000 ppm

Exposure Controls

Appropriate Engineering Controls: Gas detectors should be used when flammable gases/vapours may be released. Ensure adequate ventilation, especially in confined areas. Proper grounding procedures to avoid static electricity should be followed. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Use explosion-proof equipment

Personal Protective Equipment: Protective goggles.Protective clothing.Respiratory protection of the dependent type.Insulated gloves









Materials for Protective Clothing: Chemically resistant materials and fabrics. Wear fire/flame resistant/retardant clothing

Hand Protection: Wear chemically resistant protective gloves. Insulated gloves

Eye Protection: Chemical goggles or face shield.

Skin and Body Protection: Not available

Respiratory Protection: Use a NIOSH-approved self-contained breathing apparatus whenever exposure may exceed established

Occupational Exposure Limits.

Thermal Hazard Protection: Wear suitable protective clothing. **Other Information:** When using, do not eat, drink or smoke.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Information on Basic Physical and Chemical Properties

Physical State : Gas

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Appearance : Clear, Colorless gas

Odor : Contains Ethyl Mercaptan for leak detection, which has a skunk-like odor,

odorless.

Odor Threshold Not available Not available Relative Evaporation Rate (butylacetate=1) Not available **Melting Point** Not available **Freezing Point** Not available **Boiling Point** -157 °C (-250.6°F) **Flash Point** -187 °C (-304.6°F) **Auto-ignition Temperature** > 288 °C (>550.4°F) **Decomposition Temperature** Not available

Flammability (solid, gas) : Extremely flammable gas

Lower Flammable Limit : 3 %
Upper Flammable Limit : 17 %

Vapor Pressure : 40 mm Hg @25°C (77°F)

Relative Vapor Density at 20 °C : 0.6

Relative Density Not available **Specific Gravity** Not available Solubility Not available Log Pow Not available Log Kow Not available Viscosity, Kinematic Not available Viscosity, Dynamic Not available Explosion Data - Sensitivity to Mechanical Impact : Not available Explosion Data - Sensitivity to Static Discharge Not available

SECTION 10: STABILITY AND REACTIVITY

Reactivity: Hazardous reactions will not occur under normal conditions.

Chemical Stability: Extremely flammable gas. Stable at standard temperature and pressure.

Possibility of Hazardous Reactions: Hazardous polymerization will not occur.

Conditions to Avoid: Direct sunlight. Extremely high or low temperatures. Open flame. Overheating. Heat. Sparks. Incompatible

materials. Avoid ignition sources

Incompatible Materials: Strong acids.Strong bases.Strong oxidizers.Halogenated compounds.Chlorine

Hazardous Decomposition Products: Carbon oxides (CO, CO2).hydrocarbons. Sulfur dioxide and hydrogen sulfide are fatal and

irritating gases.

SECTION 11: TOXICOLOGICAL INFORMATION

Information on Toxicological Effects - Product

Acute Toxicity: Not classified
LD50 and LC50 Data Not available
Skin Corrosion/Irritation: Not classified
Serious Eye Damage/Irritation: Not classified
Respiratory or Skin Sensitization: Not classified

Germ Cell Mutagenicity: Not classified

Teratogenicity: Not available **Carcinogenicity:** Not classified

Specific Target Organ Toxicity (Repeated Exposure): Not classified

Reproductive Toxicity: Not classified

Specific Target Organ Toxicity (Single Exposure): Not classified

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Aspiration Hazard: Not classified

Symptoms/Injuries After Inhalation: Gas can be toxic as a simple asphyxiant by displacing oxygen from the air. Asphyxia by lack of oxygen: risk of death. May cause drowsiness or dizziness.

Symptoms/Injuries After Skin Contact: Contact with the liquid may cause cold burns/frostbite.

Symptoms/Injuries After Eye Contact: This gas is non-irritating; but direct contact with liquefied/pressurized gas or frost particles may produce severe and possibly permanent eye damage from freeze burns.

Symptoms/Injuries After Ingestion: Ingestion is not considered a potential route of exposure. Non-irritating; but solid and liquid forms of this material and pressurized gas may cause freeze burns.

Information on Toxicological Effects - Ingredient(s)

LD50 and LC50 Data

Hydrogen sulfide (7783-06-4)		
LC50 Inhalation Rat (mg/l)	0.99 mg/l (Exposure time: 1 h)	
ATE (gases)	100.000 ppmV/4h	
Propane (74-98-6)		
LC50 Inhalation Rat (mg/l)	658 mg/l (Exposure time: 4 h)	
Butane (106-97-8)		
LC50 Inhalation Rat (mg/l)	658 mg/l (Exposure time: 4 h)	
Ethane (74-84-0)		
LC50 Inhalation Rat (mg/l)	658 mg/l (Exposure time: 4 h)	

SECTION 12: ECOLOGICAL INFORMATION

Toxicity

Wellhead Natural Gas (CAS Mixture)	
LC50 Fish 1	0.002 mg/l (Exposure time: 96 h - Species: Coregonus clupeaformis)
Hydrogen sulfide (7783-06-4)	
LC50 Fish 1	0.0448 mg/l (Exposure time: 96 h - Species: Lepomis macrochirus [flow-through])
EC50 Daphnia 1	0.022 mg/l (Exposure time: 96 h - Species: Gammarus pseudolimnaeus)
LC 50 Fish 2	0.016 mg/l (Exposure time: 96 h - Species: Pimephales promelas [flow-through])

Persistence and Degradability

Wellhead Natural Gas	
Persistence and Degradability	Not established.

Bioaccumulative Potential

Mallhand Natural Con

Wellhead Natural Gas	
Bioaccumulative Potential	Not established.
Hydrogen sulfide (7783-06-4)	
BCF fish 1	(no bioaccumulation expected)
Log Pow	0.45 (at 25 °C)
Propane (74-98-6)	
Log Pow	2.3
Butane (106-97-8)	
Log Pow	2.89
Carbon dioxide (124-38-9)	
BCF fish 1	(no bioaccumulation)
Log Pow	0.83
Ethane (74-84-0)	
Log Pow	<= 2.8

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Mobility in Soil Not available

Other Adverse Effects

Other adverse effects: Can cause frost damage to vegetation. Has photochemical ozone creation potential.

Other Information: Avoid release to the environment.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Recommendations: Dispose of waste material in accordance with all local, regional, national, provincial, territorial and international regulations.

Additional Information: Handle empty containers with care because residual vapors are flammable. Empty gas cylinders should be returned to the vendor for recycling or refilling.

SECTION 14: TRANSPORT INFORMATION

In Accordance With ICAO/IATA/DOT/TDG

UN Number
UN-No.(DOT): 1971
DOT NA no.: UN1971

UN Proper Shipping Name DOT Proper Shipping Name

: Natural gas, compressed (with high methane content)

Hazard Labels (DOT) : 2.1 - Flammable gases



DOT Packaging Exceptions (49 CFR 173.xxx) : 306
DOT Packaging Non Bulk (49 CFR 173.xxx) : 302
DOT Packaging Bulk (49 CFR 173.xxx) : 302

Additional Information

Emergency Response Guide (ERG) Number : 115

Transport by sea

DOT Vessel Stowage Location : E - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a

passenger vessel carrying a number of passengers limited to not more than the larger of 25 passengers, or one passenger per each 3 m of overall vessel length, but is prohibited from carriage on passenger vessels in which the limiting number of

passengers is exceeded.

DOT Vessel Stowage Other : 40 - Stow "clear of living quarters"

Air transport

DOT Quantity Limitations Passenger Aircraft/Rail (49 CFR 173.27) : Forbidden DOT Quantity Limitations Cargo Aircraft Only (49 CFR 175.75) : 150 kg

SECTION 15: REGULATORY INFORMATION

SARA Section 313 - Emission Reporting

US Federal Regulations

Wellhead Natural Gas									
SARA Section 311/312 Hazard Classes	Fire hazard								
	Immediate (acute) health hazard								
Sudden release of pressure hazard									
Hydrogen sulfide (7783-06-4)									
Listed on the United States TSCA (Toxic Substances C	ontrol Act) inventory								
Listed on SARA Section 302 (Specific toxic chemical li	stings)								
Listed on SARA Section 313 (Specific toxic chemical listings)									
SARA Section 302 Threshold Planning Quantity (TPQ) 500									

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Propane (74-98-6)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

Butane (106-97-8)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

Carbon dioxide (124-38-9)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

Nitrogen (7727-37-9)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

Methane (74-82-8)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

Ethane (74-84-0)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

US State Regulations

Hydrogen sulfide (7783-06-4)

- U.S. California SCAQMD Toxic Air Contaminants Non-Cancer Acute
- U.S. California SCAQMD Toxic Air Contaminants Non-Cancer Chronic
- U.S. California Toxic Air Contaminant List (AB 1807, AB 2728)
- U.S. Colorado Hazardous Wastes Discarded Chemical Products, Off-Specification Species, Container and Spill Residues
- U.S. Connecticut Hazardous Air Pollutants HLVs (30 min)
- U.S. Connecticut Hazardous Air Pollutants HLVs (8 hr)
- U.S. Delaware Accidental Release Prevention Regulations Sufficient Quantities
- U.S. Delaware Accidental Release Prevention Regulations Threshold Quantities
- U.S. Delaware Accidental Release Prevention Regulations Toxic Endpoints
- U.S. Delaware Pollutant Discharge Requirements Reportable Quantities
- U.S. Hawaii Occupational Exposure Limits STELs
- U.S. Hawaii Occupational Exposure Limits TWAs
- U.S. Idaho Non-Carcinogenic Toxic Air Pollutants Acceptable Ambient Concentrations
- U.S. Idaho Non-Carcinogenic Toxic Air Pollutants Emission Levels (ELs)
- U.S. Idaho Occupational Exposure Limits Acceptable Maximum Peak Above the Ceiling Concentration for an 8-Hour Shift
- U.S. Idaho Occupational Exposure Limits Ceilings
- U.S. Idaho Occupational Exposure Limits TWAs
- U.S. Louisiana Reportable Quantity List for Pollutants
- U.S. Maine Air Pollutants Hazardous Air Pollutants
- U.S. Massachusetts Allowable Ambient Limits (AALs)
- U.S. Massachusetts Allowable Threshold Concentrations (ATCs)
- U.S. Massachusetts Oil & Hazardous Material List Groundwater Reportable Concentration Reporting Category 1
- U.S. Massachusetts Oil & Hazardous Material List Groundwater Reportable Concentration Reporting Category 2
- U.S. Massachusetts Oil & Hazardous Material List Reportable Quantity
- U.S. Massachusetts Oil & Hazardous Material List Soil Reportable Concentration Reporting Category 1
- U.S. Massachusetts Oil & Hazardous Material List Soil Reportable Concentration Reporting Category 2
- U.S. Massachusetts Right To Know List
- U.S. Massachusetts Threshold Effects Exposure Limits (TELs)
- U.S. Michigan Occupational Exposure Limits STELs
- U.S. Michigan Occupational Exposure Limits TWAs
- U.S. Michigan Polluting Materials List
- U.S. Michigan Process Safety Management Highly Hazardous Chemicals
- U.S. Minnesota Chemicals of High Concern
- U.S. Minnesota Hazardous Substance List
- U.S. Minnesota Permissible Exposure Limits STELs
- U.S. Minnesota Permissible Exposure Limits TWAs

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- U.S. Montana Ambient Air Quality Standards
- U.S. New Hampshire Regulated Toxic Air Pollutants Ambient Air Levels (AALs) 24-Hour
- U.S. New Hampshire Regulated Toxic Air Pollutants Ambient Air Levels (AALs) Annual
- U.S. New Jersey Discharge Prevention List of Hazardous Substances
- U.S. New Jersey Environmental Hazardous Substances List
- U.S. New Jersey Right to Know Hazardous Substance List
- U.S. New Jersey Special Health Hazards Substances List
- U.S. New Jersey TCPA Extraordinarily Hazardous Substances (EHS)
- U.S. New Mexico Air Quality Ambient Air Quality Standards
- U.S. New York Occupational Exposure Limits TWAs
- U.S. New York Reporting of Releases Part 597 List of Hazardous Substances
- U.S. North Carolina Control of Toxic Air Pollutants
- U.S. North Dakota Ambient Air Quality Standards Maximum Permissible Concentrations
- U.S. North Dakota Hazardous Wastes Discarded Chemical Products, Off-Specification Species, Container and Spill Residues
- U.S. Ohio Accidental Release Prevention Threshold Quantities
- U.S. Ohio Extremely Hazardous Substances Threshold Quantities
- U.S. Oregon Permissible Exposure Limits Ceilings
- U.S. Oregon Permissible Exposure Limits STELs
- U.S. Pennsylvania RTK (Right to Know) Environmental Hazard List
- U.S. Pennsylvania RTK (Right to Know) List
- U.S. Rhode Island Air Toxics Acceptable Ambient Levels 1-Hour
- U.S. Rhode Island Air Toxics Acceptable Ambient Levels 24-Hour
- U.S. Rhode Island Air Toxics Acceptable Ambient Levels Annual
- U.S. South Carolina Toxic Air Pollutants Maximum Allowable Concentrations
- U.S. South Carolina Toxic Air Pollutants Pollutant Categories
- U.S. Tennessee Occupational Exposure Limits STELs
- U.S. Tennessee Occupational Exposure Limits TWAs
- U.S. Texas Drinking Water Standards Secondary Constituent Levels (SCLs)
- U.S. Texas Effects Screening Levels Long Term
- U.S. Texas Effects Screening Levels Short Term
- U.S. Vermont Hazardous Waste Hazardous Constituents
- U.S. Vermont Permissible Exposure Limits STELs
- U.S. Vermont Permissible Exposure Limits TWAs
- U.S. Virginia Water Quality Standards Chronic Freshwater Aquatic Life
- U.S. Virginia Water Quality Standards Chronic Saltwater Aquatic Life
- U.S. Washington Dangerous Waste Dangerous Waste Constituents List
- U.S. Washington Dangerous Waste Discarded Chemical Products List
- U.S. Washington Permissible Exposure Limits STELs
- U.S. Washington Permissible Exposure Limits TWAs
- U.S. Wisconsin Hazardous Air Contaminants All Sources Emissions From Stack Heights 25 Feet to Less Than 40 Feet
- U.S. Wisconsin Hazardous Air Contaminants All Sources Emissions From Stack Heights 40 Feet to Less Than 75 Feet
- U.S. Wisconsin Hazardous Air Contaminants All Sources Emissions From Stack Heights 75 Feet or Greater
- U.S. Wisconsin Hazardous Air Contaminants All Sources Emissions From Stack Heights Less Than 25 Feet
- U.S. Wyoming Process Safety Management Highly Hazardous Chemicals
- U.S. Alaska Water Quality Standards Chronic Aquatic Life Criteria for Fresh Water
- U.S. Alaska Water Quality Standards Chronic Aquatic Life Criteria for Marine Water

Propane (74-98-6)

- U.S. Connecticut Hazardous Air Pollutants HLVs (30 min)
- U.S. Connecticut Hazardous Air Pollutants HLVs (8 hr)
- U.S. Delaware Accidental Release Prevention Regulations Sufficient Quantities
- U.S. Delaware Accidental Release Prevention Regulations Threshold Quantities
- U.S. Delaware Pollutant Discharge Requirements Reportable Quantities

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- U.S. Hawaii Occupational Exposure Limits TWAs
- U.S. Idaho Occupational Exposure Limits TWAs
- U.S. Massachusetts Oil & Hazardous Material List Groundwater Reportable Concentration Reporting Category 1
- U.S. Massachusetts Oil & Hazardous Material List Groundwater Reportable Concentration Reporting Category 2
- U.S. Massachusetts Oil & Hazardous Material List Reportable Quantity
- U.S. Massachusetts Oil & Hazardous Material List Soil Reportable Concentration Reporting Category 1
- U.S. Massachusetts Oil & Hazardous Material List Soil Reportable Concentration Reporting Category 2
- U.S. Massachusetts Right To Know List
- U.S. Michigan Occupational Exposure Limits TWAs
- U.S. Minnesota Hazardous Substance List
- U.S. Minnesota Permissible Exposure Limits TWAs
- U.S. New Jersey Discharge Prevention List of Hazardous Substances
- U.S. New Jersey Environmental Hazardous Substances List
- U.S. New Jersey Right to Know Hazardous Substance List
- U.S. New Jersey Special Health Hazards Substances List
- U.S. New Jersey TCPA Extraordinarily Hazardous Substances (EHS)
- U.S. New York Occupational Exposure Limits TWAs
- U.S. Ohio Accidental Release Prevention Threshold Quantities
- U.S. Oregon Permissible Exposure Limits TWAs
- U.S. Pennsylvania RTK (Right to Know) List
- U.S. Tennessee Occupational Exposure Limits TWAs
- U.S. Texas Effects Screening Levels Long Term
- U.S. Texas Effects Screening Levels Short Term
- U.S. Vermont Permissible Exposure Limits TWAs
- U.S. Washington Permissible Exposure Limits STELs
- U.S. Washington Permissible Exposure Limits TWAs

Butane (106-97-8)

- U.S. Connecticut Hazardous Air Pollutants HLVs (30 min)
- U.S. Connecticut Hazardous Air Pollutants HLVs (8 hr)
- U.S. Delaware Accidental Release Prevention Regulations Sufficient Quantities
- U.S. Delaware Accidental Release Prevention Regulations Threshold Quantities
- U.S. Delaware Pollutant Discharge Requirements Reportable Quantities
- U.S. Hawaii Occupational Exposure Limits TWAs
- U.S. Maine Chemicals of High Concern
- U.S. Massachusetts Oil & Hazardous Material List Groundwater Reportable Concentration Reporting Category 1
- U.S. Massachusetts Oil & Hazardous Material List Groundwater Reportable Concentration Reporting Category 2
- U.S. Massachusetts Oil & Hazardous Material List Reportable Quantity
- U.S. Massachusetts Oil & Hazardous Material List Soil Reportable Concentration Reporting Category 1
- U.S. Massachusetts Oil & Hazardous Material List Soil Reportable Concentration Reporting Category 2
- U.S. Massachusetts Right To Know List
- U.S. Michigan Occupational Exposure Limits TWAs
- U.S. Minnesota Chemicals of High Concern
- U.S. Minnesota Hazardous Substance List
- U.S. Minnesota Permissible Exposure Limits TWAs
- U.S. New Jersey Discharge Prevention List of Hazardous Substances
- U.S. New Jersey Environmental Hazardous Substances List
- U.S. New Jersey Right to Know Hazardous Substance List
- U.S. New Jersey Special Health Hazards Substances List
- U.S. New Jersey TCPA Extraordinarily Hazardous Substances (EHS)
- U.S. Ohio Accidental Release Prevention Threshold Quantities
- U.S. Oregon Permissible Exposure Limits TWAs
- U.S. Pennsylvania RTK (Right to Know) List

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- U.S. Tennessee Occupational Exposure Limits TWAs
- U.S. Texas Effects Screening Levels Long Term
- U.S. Texas Effects Screening Levels Short Term
- U.S. Vermont Permissible Exposure Limits TWAs
- U.S. Washington Permissible Exposure Limits STELs
- U.S. Washington Permissible Exposure Limits TWAs

Carbon dioxide (124-38-9)

- U.S. Hawaii Occupational Exposure Limits STELs
- U.S. Hawaii Occupational Exposure Limits TWAs
- U.S. Idaho Occupational Exposure Limits TWAs
- U.S. Maine Air Pollutants Greenhouse Gases (GHG)
- U.S. Massachusetts Oil & Hazardous Material List Reportable Quantity
- U.S. Massachusetts Right To Know List
- U.S. Massachusetts Volatile Organic Compounds Exempt From Requirements
- U.S. Michigan Occupational Exposure Limits STELs
- U.S. Michigan Occupational Exposure Limits TWAs
- U.S. Minnesota Hazardous Substance List
- U.S. Minnesota Permissible Exposure Limits STELs
- U.S. Minnesota Permissible Exposure Limits TWAs
- U.S. New Jersey Right to Know Hazardous Substance List
- U.S. New York Occupational Exposure Limits TWAs
- U.S. Oregon Permissible Exposure Limits TWAs
- U.S. Pennsylvania RTK (Right to Know) List
- U.S. Tennessee Occupational Exposure Limits STELs
- U.S. Tennessee Occupational Exposure Limits TWAs
- U.S. Texas Effects Screening Levels Long Term
- U.S. Texas Effects Screening Levels Short Term
- U.S. Vermont Permissible Exposure Limits STELs
- $\hbox{ U.S. -Vermont Permissible Exposure Limits TWAs }$
- U.S. Washington Permissible Exposure Limits STELs
- U.S. Washington Permissible Exposure Limits TWAs

Nitrogen (7727-37-9)

- U.S. Massachusetts Oil & Hazardous Material List Reportable Quantity
- U.S. Massachusetts Right To Know List
- U.S. Minnesota Hazardous Substance List
- U.S. New Jersey Right to Know Hazardous Substance List
- U.S. Pennsylvania RTK (Right to Know) List
- U.S. Washington Permissible Exposure Limits Simple Asphyxiants

Methane (74-82-8)

- U.S. Delaware Accidental Release Prevention Regulations Sufficient Quantities
- U.S. Delaware Accidental Release Prevention Regulations Threshold Quantities
- U.S. Delaware Pollutant Discharge Requirements Reportable Quantities
- U.S. Delaware Volatile Organic Compounds Exempt from Requirements
- U.S. Maine Air Pollutants Greenhouse Gases (GHG)
- U.S. Massachusetts Oil & Hazardous Material List Groundwater Reportable Concentration Reporting Category 1
- U.S. Massachusetts Oil & Hazardous Material List Groundwater Reportable Concentration Reporting Category 2
- U.S. Massachusetts Oil & Hazardous Material List Reportable Quantity
- U.S. Massachusetts Oil & Hazardous Material List Soil Reportable Concentration Reporting Category 1
- U.S. Massachusetts Oil & Hazardous Material List Soil Reportable Concentration Reporting Category 2
- U.S. Massachusetts Right To Know List
- U.S. Massachusetts Volatile Organic Compounds Exempt From Requirements

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- U.S. Minnesota Hazardous Substance List
- U.S. New Jersey Discharge Prevention List of Hazardous Substances
- U.S. New Jersey Environmental Hazardous Substances List
- U.S. New Jersey Excluded Volatile Organic Compounds
- U.S. New Jersey Right to Know Hazardous Substance List
- U.S. New Jersey Special Health Hazards Substances List
- U.S. New Jersey TCPA Extraordinarily Hazardous Substances (EHS)
- U.S. Ohio Accidental Release Prevention Threshold Quantities
- U.S. Oregon Permissible Exposure Limits TWAs
- U.S. Pennsylvania RTK (Right to Know) List
- U.S. Texas Effects Screening Levels Long Term
- U.S. Texas Effects Screening Levels Short Term
- U.S. Washington Permissible Exposure Limits Simple Asphyxiants

Ethane (74-84-0)

- U.S. Connecticut Hazardous Air Pollutants HLVs (30 min)
- U.S. Connecticut Hazardous Air Pollutants HLVs (8 hr)
- U.S. Delaware Accidental Release Prevention Regulations Sufficient Quantities
- U.S. Delaware Accidental Release Prevention Regulations Threshold Quantities
- U.S. Delaware Pollutant Discharge Requirements Reportable Quantities
- U.S. Delaware Volatile Organic Compounds Exempt from Requirements
- U.S. Massachusetts Oil & Hazardous Material List Groundwater Reportable Concentration Reporting Category 1
- U.S. Massachusetts Oil & Hazardous Material List Groundwater Reportable Concentration Reporting Category 2
- U.S. Massachusetts Oil & Hazardous Material List Reportable Quantity
- U.S. Massachusetts Oil & Hazardous Material List Soil Reportable Concentration Reporting Category 1
- U.S. Massachusetts Oil & Hazardous Material List Soil Reportable Concentration Reporting Category 2
- U.S. Massachusetts Right To Know List
- U.S. Massachusetts Volatile Organic Compounds Exempt From Requirements
- U.S. Minnesota Hazardous Substance List
- U.S. New Jersey Discharge Prevention List of Hazardous Substances
- U.S. New Jersey Environmental Hazardous Substances List
- U.S. New Jersey Excluded Volatile Organic Compounds
- U.S. New Jersey Right to Know Hazardous Substance List
- U.S. New Jersey Special Health Hazards Substances List
- U.S. New Jersey TCPA Extraordinarily Hazardous Substances (EHS)
- U.S. Ohio Accidental Release Prevention Threshold Quantities
- U.S. Oregon Permissible Exposure Limits TWAs
- U.S. Pennsylvania RTK (Right to Know) List
- U.S. Texas Effects Screening Levels Long Term
- U.S. Texas Effects Screening Levels Short Term
- U.S. Washington Permissible Exposure Limits Simple Asphyxiants

Canadian Regulations

Wellhead Natural Gas

WHMIS Classification Class B Division 1 - Flammable Gas

Class A - Compressed Gas





Hydrogen sulfide (7783-06-4)

Listed on the Canadian DSL (Domestic Substances List) inventory.

Listed on the Canadian Ingredient Disclosure List

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WHMIS Classification	Class A - Compressed Gas									
	Class B Division 1 - Flammable Gas									
	Class D Division 1 Subdivision A - Very toxic material causing immediate and serious toxic effects									
	Class D Division 2 Subdivision B - Toxic material causing other toxic effects									
Propane (74-98-6)										
Listed on the Canadian DSL (Domestic Substances List) inventory.									
WHMIS Classification	Class A - Compressed Gas									
	Class B Division 1 - Flammable Gas									
Butane (106-97-8)										
Listed on the Canadian DSL (Domestic Substances List) inventory.									
Listed on the Canadian Ingred	dient Disclosure List									
WHMIS Classification	Class A - Compressed Gas									
Class B Division 1 - Flammable Gas										
Carbon dioxide (124-38-9)										
Listed on the Canadian DSL (Domestic Substances List) inventory.									
Listed on the Canadian Ingred	dient Disclosure List									
WHMIS Classification	Class A - Compressed Gas									
Nitrogen (7727-37-9)										
Listed on the Canadian DSL (E	Domestic Substances List) inventory.									
WHMIS Classification	Class A - Compressed Gas									
Methane (74-82-8)										
Listed on the Canadian DSL (E	Domestic Substances List) inventory.									
WHMIS Classification	Class A - Compressed Gas									
	Class B Division 1 - Flammable Gas									
Ethane (74-84-0)										
Listed on the Canadian DSL (Domestic Substances List) inventory.									
WHMIS Classification	Class A - Compressed Gas									
	Class B Division 1 - Flammable Gas									

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all of the information required by CPR.

SECTION 16: OTHER INFORMATION

Revision date : 10/02/2013

Other Information : This document has been prepared in accordance with the SDS requirements of the OSHA

Hazard Communication Standard 29 CFR 1910.1200

GHS Full Text Phrases:

Acute Tox. 2 (Inhalation:gas)	Acute toxicity (inhalation:gas) Category 2
Aquatic Acute 1	Hazardous to the aquatic environment - Acute Hazard Category 1
Compressed gas	Gases under pressure Compressed gas
Flam. Gas 1	Flammable gases Category 1
Liquefied gas	Gases under pressure Liquefied gas
Simple Asphy	Simple Asphyxiant
H220	Extremely flammable gas
H280	Contains gas under pressure; may explode if heated
H330	Fatal if inhaled
H400	Very toxic to aquatic life

Party Responsible for the Preparation of This Document

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Williams, Inc. One Williams Center Tulsa, OK 74172, US 800-688-7507

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product North America GHS US 2012 & WHMIS

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EnCana Corporation

Material Safety Data Sheet

Produced Water – Sweet Page 1 of 2

SECTION 1 – MATERIAL IDENTIFICATION AND USE

Material Name: PRODUCED WATER (SWEET - FROM CRUDE OIL OR DEEP GAS PRODUCTION)

Use: Process stream, waste

WHMIS Classification: Class B, Div. 2; Class D, Div. 2, Sub-Div. A and B

NFPA: Fire: 3 Reactivity: 0 Health: 2

TDG: UN: 1267 Class: 3 Packing Group: II

Shipping Name: PETROLEUM CRUDE OIL

Manufacturer/Supplier: ENCANA CORPORATION

#1800, 855 - 2nd Street S.W., P.O. BOX 2850

CALGARY, ALBERTA, T2P 2S5

Emergency Telephone: (403) 645-3333

Chemical Family: Water with C5+ aliphatic and aromatic hydrocarbons.

SECTION 2 – HAZARDOUS INGREDIENTS OF MATERIAL

Hazardous Ingredients	Approximate Concentrations (%)	C.A.S. Nos.	LD50/LC50 (Incl. Species & Route)	Exposure Limits
Sodium chloride	5-20	7647-14-05	N.Av.	N.Av.
n-Hexane	0.1-1	110-54-3	LD50,rat,oral,28.7 g/kg	50 ppm (OEL,TLV)
Benzene	0.1-1	71-43-2	LD50,rat,oral,930 mg/kg	0.5 ppm (OEL)
			LC50,rat,4 hr,13200 ppm	0.5 ppm (TLV)

OEL = 8 hr. Alberta Occupational Exposure Limit; TLV = Threshold Limit Value (8 hrs)

SECTION 3 – PHYSICAL DATA FOR MATERIAL

Physical State: Liquid Vapour Pressure (mmHg): 20 @ 20 deg. C.

Specific Gravity: 1,0 - 1.1 @ 20 degrees COdour Threshold (ppm): N.Av.Vapour Density (air=1): 2.5-3.0Evaporation Rate: N.Av.Percent Volatiles, by volume: 100Boiling Pt. (deg.C): 50 to 100pH: N.Av.Freezing Pt. (deg.C): -10 to 0 (est.)

Coefficient of Water/Oil Distribution: >100 / 1

Odour & Appearance: colorless/straw coloured liquid, hydrocarbon odour

(N.AV. = not available N.App. = not applicable)

SECTION 4 – FIRE AND EXPLOSION

Flammability: Yes **Conditions**: Bulk of material is water, and will not ignite. However, sufficient hydrocarbon vapour may be present to cause flash fire at normal temperatures*.

Means of Extinction: Foam, CO2, dry chemical. Explosive accumulations can build up in areas of poor ventilation*.

Special Procedures: Use water spray to cool fire-exposed containers, and to disperse vapors if spill has not

ignited. If safe to do so, cut off supply and allow flame to burn out*.

Flash Point (deg.C) & Method: <-40 (TCC) (hydrocarbons)*

Upper Explosive Limit (% by vol.): 8* Sensitivity to Impact: No

Lower Explosive Limit (% by vol.): 1* **Sensitivity to Static Discharge**: Yes, may ignite* **Auto Ignition Temp. (deg.C)**: 260* **Sensitivity to Static Discharge**: Yes, may ignite* **TDG Flammability Classification**: Class 3*

Hazardous Combustion Products: Carbon monoxide, carbon dioxide*

^{*}Assuming hydrocarbon content is high enough to ignite. Hydrocarbons may derive from the original produced water or contamination through transportation in a tank that had previously contained crude oil.

EnCana Corporation Material Safety Data Sheet Produced Water – Sweet Page of 2

SECTION 5 – REACTIVITY DATA

Chemical Stability: Yes Conditions: Heat

Incompatibility: Yes Substances: Oxidizing agents (e.g. chlorine, compressed oxygen)

Reactivity: Yes Conditions: Heat, strong sunlight

Hazardous Decomposition Products: Carbon monoxide, carbon dioxide

SECTION 6 – TOXICOLOGICAL PROPERTIES OF PRODUCT

Routes of Entry:

Skin AbsorptionYesSkin Contact: Yes (liquid)Eye Contact: YesInhalation: Acute: YesChronic: YesIngestion: Yes

Effects of Acute Exposure: Vapour may cause irritation of eyes, nose and throat, dizziness and drowsiness. Contact with skin may cause irritation and possibly dermatitis. Hydrocarbons absorbed through intact skin. Contact of liquid with eyes may cause severe irritation.

Effects of Chronic Exposure: Due to presence of benzene and n-hexane, long term exposure may increase the risk of anaemia. leukaemia and nervous system damage.

Sensitization to Product: N.Av.

Exposure Limits of Product: 0.5 ppm (8 hr Alberta OEL for benzene)

Irritancy: Yes

Synergistic Materials: None reported

Carcinogenicity: Yes Reproductive Effects: Possibly Teratogenicity: Possibly Mutagenicity: Possibly

SECTION 7 – PREVENTIVE MEASURES

Personal Protective Equipment: Use positive pressure self-contained breathing apparatus, supplied air breathing apparatus, or cartridge respirator approved for organic vapours where concentrations may exceed exposure limits. **Gloves**: Viton (nitrile adequate for short exposure to liquid)

Gioves. Vitori (intine adequate for short exposure to riquid)

Respiratory: SCBA, SABA or cartridge respirator approved for organic vapours. **Eye**: Chemical splash goggles

Footwear: As per safety policy. Clothing: As per fire protection policy.

Engineering Controls: Use only in well ventilated areas. Mechanical ventilation required in confined areas. Equipment must be explosion proof.

Leaks & Spills: Stop leak if safe to do so. Use personal protective equipment. Use water spray to cool containers. Remove all ignition sources. Provide explosion-proof clearing ventilation, if possible. Prevent from entering confined spaces, or from contaminating land and water courses. Dyke and pump into containers for recycling or disposal. Notify appropriate regulatory authorities.

Waste Disposal: Contact appropriate regulatory authorities for disposal requirements.

Handling Procedures & Equipment: Avoid contact with liquid. Avoid inhalation. Bond and ground all transfers. Avoid sparking conditions.

Storage Requirements: Store in a cool, dry, well ventilated area away from heat, strong sunlight, and ignition sources. **Special Shipping Information**: N.Av.

SECTION 8 – FIRST AID MEASURES

Skin: Flush skin with water, removing contaminated clothing. Get medical attention if irritation persists or

large areas of contact.

Eye: Immediately flush with large amounts of luke warm water for 15 minutes, lifting upper and lower lids at

intervals. Get medical attention if irritation persists.

Inhalation: Ensure own safety. Remove victim to fresh air. Give oxygen, artificial respiration, or CPR if needed.

Get immediate medical attention.

Ingestion: Give 2-3 glasses of milk or water to drink. DO NOT INDUCE VOMITING. Keep warm and at rest.

Get immediate medical attention.

SECTION 9 – PREPARATION DATE OF MSDS

Prepared By: Encana Environment, Health and Safety (EHS)

Phone Number: (403) 645-2000 Preparation Date: July 1, 2011 Expiry Date: July 1, 2014







Material Safety Data Sheet Triethylene glycol MSDS

Section 1: Chemical Product and Company Identification

Product Name: Triethylene glycol

Catalog Codes: SLT2644

CAS#: 112-27-6

RTECS: YE4550000

TSCA: TSCA 8(b) inventory: Triethylene glycol

CI#: Not available.

Synonym: 2,2'-[1,2-Ethanediylbis(oxy)]bisethanol

Chemical Formula: C6H14O4

Contact Information:

Sciencelab.com, Inc. 14025 Smith Rd. Houston, Texas 77396

US Sales: 1-800-901-7247

International Sales: 1-281-441-4400

Order Online: ScienceLab.com

CHEMTREC (24HR Emergency Telephone), call:

1-800-424-9300

International CHEMTREC, call: 1-703-527-3887

For non-emergency assistance, call: 1-281-441-4400

Section 2: Composition and Information on Ingredients

Composition:

Name	CAS#	% by Weight
Triethylene glycol	112-27-6	100

Toxicological Data on Ingredients: Triethylene glycol: ORAL (LD50): Acute: 17000 mg/kg [Rat].

Section 3: Hazards Identification

Potential Acute Health Effects:

Very hazardous in case of eye contact (irritant), of ingestion. Slightly hazardous in case of inhalation. Inflammation of the eye is characterized by redness, watering, and itching.

Potential Chronic Health Effects:

Very hazardous in case of eye contact (irritant). Slightly hazardous in case of inhalation. CARCINOGENIC EFFECTS: Not available. MUTAGENIC EFFECTS: Not available. TERATOGENIC EFFECTS: Not available. DEVELOPMENTAL TOXICITY: Not available. The substance is toxic to kidneys, the nervous system. Repeated or prolonged exposure to the substance can produce target organs damage.

Section 4: First Aid Measures

Eye Contact:

Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Cold water may be used. Do not use an eye ointment. Seek medical attention.

Skin Contact: No known effect on skin contact, rinse with water for a few minutes.

Serious Skin Contact: Not available.

Inhalation: Allow the victim to rest in a well ventilated area. Seek immediate medical attention.

Serious Inhalation: Not available.

Ingestion:

Do not induce vomiting. Loosen tight clothing such as a collar, tie, belt or waistband. If the victim is not breathing, perform mouth-to-mouth resuscitation. Seek immediate medical attention.

Serious Ingestion: Not available.

Section 5: Fire and Explosion Data

Flammability of the Product: May be combustible at high temperature.

Auto-Ignition Temperature: 371°C (699.8°F)

Flash Points: CLOSED CUP: 177°C (350.6°F). OPEN CUP: 165.5°C (329.9°F).

Flammable Limits: LOWER: 0.9% UPPER: 9.2%

Products of Combustion: These products are carbon oxides (CO, CO2).

Fire Hazards in Presence of Various Substances: Not available.

Explosion Hazards in Presence of Various Substances:

Risks of explosion of the product in presence of mechanical impact: Not available. Risks of explosion of the product in presence of static discharge: Not available.

Fire Fighting Media and Instructions:

SMALL FIRE: Use DRY chemical powder. LARGE FIRE: Use water spray, fog or foam. Do not use water jet.

Special Remarks on Fire Hazards: Not available.

Special Remarks on Explosion Hazards: Not available.

Section 6: Accidental Release Measures

Small Spill:

Dilute with water and mop up, or absorb with an inert dry material and place in an appropriate waste disposal container. Finish cleaning by spreading water on the contaminated surface and dispose of according to local and regional authority requirements.

Large Spill:

Absorb with an inert material and put the spilled material in an appropriate waste disposal. Finish cleaning by spreading water on the contaminated surface and allow to evacuate through the sanitary system.

Section 7: Handling and Storage

Precautions:

Keep away from heat. Keep away from sources of ignition. Empty containers pose a fire risk, evaporate the residue under a fume hood. Ground all equipment containing material. Do not ingest. Do not breathe gas/fumes/ vapour/spray. Avoid contact with eyes If ingested, seek medical advice immediately and show the container or the label.

Storage:

Keep container dry. Keep in a cool place. Ground all equipment containing material. Keep container tightly closed. Keep in a cool, well-ventilated place. Combustible materials should be stored away from extreme heat and away from strong oxidizing agents.

Section 8: Exposure Controls/Personal Protection

Engineering Controls:

Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of vapors below their respective threshold limit value. Ensure that eyewash stations and safety showers are proximal to the work-station location.

Personal Protection: Splash goggles. Lab coat.

Personal Protection in Case of a Large Spill:

Splash goggles. Full suit. Boots. Gloves. Suggested protective clothing might not be sufficient; consult a specialist BEFORE

handling this product.

Exposure Limits: Not available.

Section 9: Physical and Chemical Properties

Physical state and appearance: Liquid. (Hygroscopic liquid.)

Odor: Not available.

Taste: Not available.

Molecular Weight: 150.18 g/mole

Color: Colorless.

pH (1% soln/water): Not available.

Boiling Point: 285°C (545°F)

Melting Point: -5°C (23°F)

Critical Temperature: Not available.

Specific Gravity: 1.1274 (Water = 1)

Vapor Pressure: Not available. **Vapor Density:** 5.17 (Air = 1)

Volatility: Not available.

Odor Threshold: Not available.

Water/Oil Dist. Coeff.: Not available. lonicity (in Water): Not available.

Dispersion Properties: See solubility in water.

Solubility: Easily soluble in cold water.

Section 10: Stability and Reactivity Data

Stability: The product is stable.

Instability Temperature: Not available.Conditions of Instability: Not available.

Incompatibility with various substances: Not available.

Corrosivity: Non-corrosive in presence of glass.

Special Remarks on Reactivity: Not available.

Special Remarks on Corrosivity: Not available.

Polymerization: No.

Section 11: Toxicological Information

Routes of Entry: Eye contact. Ingestion.

Toxicity to Animals: Acute oral toxicity (LD50): 17000 mg/kg [Rat].

Chronic Effects on Humans: The substance is toxic to kidneys, the nervous system.

Other Toxic Effects on Humans:

Very hazardous in case of ingestion. Slightly hazardous in case of inhalation.

Special Remarks on Toxicity to Animals: Not available.

Special Remarks on Chronic Effects on Humans: Not available.

Special Remarks on other Toxic Effects on Humans: Not available.

Section 12: Ecological Information

Ecotoxicity: Not available.

BOD5 and COD: Not available.

Products of Biodegradation:

Possibly hazardous short term degradation products are not likely. However, long term degradation products may arise.

Toxicity of the Products of Biodegradation: The products of degradation are more toxic.

Special Remarks on the Products of Biodegradation: Not available.

Section 13: Disposal Considerations

Waste Disposal:

Section 14: Transport Information

DOT Classification: Not a DOT controlled material (United States).

Identification: Not applicable.

Special Provisions for Transport: Not applicable.

Section 15: Other Regulatory Information

Federal and State Regulations:

Pennsylvania RTK: Triethylene glycol TSCA 8(b) inventory: Triethylene glycol

Other Regulations: OSHA: Hazardous by definition of Hazard Communication Standard (29 CFR 1910.1200).

Other Classifications:

WHMIS (Canada): Not controlled under WHMIS (Canada).

DSCL (EEC): R41- Risk of serious damage to eyes.

HMIS (U.S.A.):

Health Hazard: 1

Fire Hazard: 1

Reactivity: 0

Personal Protection: i

National Fire Protection Association (U.S.A.):

Health: 1

Flammability: 1
Reactivity: 0

Specific hazard:

Protective Equipment:

Not applicable. Lab coat. Not applicable. Splash goggles.

Section 16: Other Information

References: Not available.

Other Special Considerations: Not available.

Created: 10/10/2005 08:31 PM

Last Updated: 05/21/2013 12:00 PM

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ATTACHMENT I

Emission Units Table

"25.	Fill out the Emission Units Table and provide it as Attachment I."
•	Emissions Unit Table

NEEHOUSE COMPRESSOR STATION

Application for 45CSR13 NSR Modification Permit

Attachment I

EMISSION UNITS TABLE

(Include all emission units and air pollution control devices that will be part of this permit application review, regardless of permitting status.)

Emission Unit ID ¹	Emission Point ID ²	Emission Unit Description	Year Installed/ Modified ^(a)	Design Capacity	Type ³ and Date of Change	Control Device ⁴
CE-01	1E	Compressor Engine - Caterpillar G3306TA w/ NSCR	2013	203 bhp	Existing	01-NSCR
RPC	2E	Reciprocating Compressor Rod Packing and Engine Crankcase	2013	203 bhp	Existing	na
SSM	3E	Startup/Shutdown/Maintenance (Blowdown)	2013	203 bhp	Existing	na
RSV-01	4E	TEG Dehydrator - Still Vent	2013	5.0 MMscfd	Modified	na
RBV-01	5E	TEG Dehydrator - Reboiler	2013	0.14 MMBtu/hr	Existing	na
T-01	6E	Storage Tank - Produced Water (With Gas Blanket)	TBD	210 bbl	New	na
TLO	7E	Truck Load-Out - Produced Water	TBD	2,520 bbl/yr	New	na

¹ For Emission Units (or <u>S</u>ources) use the following numbering system: 1S, 2S, 3S, ... or other appropriate designation.

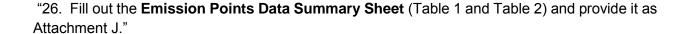
² For Emission Points use the following numbering system: 1E, 2E, 3E, ... or other appropriate designation.

³ New, modification, removal, etc.

⁴ For Control Devices use the following numbering system: 1C, 2C, 3C, ... or other appropriate designation.

ATTACHMENT J

Emission Points Data Summary Sheet



- Table 1 Emissions Data
- Table 2 Release Parameter Data

NEEHOUSE COMPRESSOR STATION

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Attachment J - Emission Points Data Summary Sheet

Compressor Engine 01 (CE-01/1E)

							Table 1: E	Table 1: Emissions Data							
Emission Point ID No. (Must match Emission Units Table & Plot Plan)	Emission Point Type ¹	Emission Unit Vented Through This Point (Must match Emission Units Table & Plot Plan)		Air Pollution Control Device (Must match Emission Units Table & Plot Plan)		Vent Time for Emission Unit (Chemical processes only)		All Regulated Pollutants - Chemical Name/CAS ³ (Speciate VOCs	Maximum Potential Uncontrolled Emissions ⁴		Maximum Potential Controlled Emissions ⁵		Emission Form or Phase (At exit conditions, Solid, Liquid	Est. Method Used ⁶	Emission Concen- tration ⁷ (ppmv or mg/m ³)
r lot r larly		ID No.	Source	ID No.	Device Type	Short Term ²	Max (hr/yr)	& HAPS)	lb/hr	ton/yr	lb/hr	ton/yr	or Gas/Vapor)		
							i	NOX	7.42	32.48	0.89	3.90	Gas	Vendor	
		202 bbs C4	AT COORTA	/4CDD@4	000 mm/s)			СО	7.42	32.48	0.89	3.90	Gas	Vendor	
	203 bhp CAT G3306TA (4SRB@1,800 rpm) Compressor Engine 01 w/ NSCR							VOC	0.28	1.22	0.14	0.61	Gas	Vendor	
								SO2	1.1E-03	4.7E-03	1.1E-03	4.7E-03	Gas	AP-42	
								PM10/2.5	0.04	0.15	0.04	0.15	Solid/Gas	AP-42	
					NSCR			Benzene	2.9E-03	0.01	1.4E-03	6.3E-03	Gas	AP-42	
								Ethylbenzene	4.5E-05	0.00	2.3E-05	9.9E-05	Gas	AP-42	
								HCHO	0.11	0.49	0.06	0.25	Gas	Vendor	
								n-Hexane					Gas	AP-42	
								Methanol	0.01	0.02	2.8E-03	0.01	Gas	AP-42	
	Howard							Toluene	1.0E-03	0.00	5.1E-04	2.2E-03	Gas	AP-42	
CE-01/1E	Upward Vertical	CE-01/1E	CE-01/1E	01-NSCR		С	8,760	2,2,4-TMP					Gas	AP-42	
								Xylenes	3.6E-04	0.00	1.8E-04	7.8E-04	Gas	AP-42	
								Other HAP	0.01	0.05	0.01	0.03	Gas	AP-42	
								Total HAP	0.13	0.58	0.07	0.29	Gas	Sum	
								CO2	256	1,119	256	1,119	Gas	AP-42	
								CH4	0.46	2.00	0.46	2.00	Gas	Vendor	
								N2O	4.0E-04	1.8E-03	4.0E-04	1.8E-03	Gas	Ap-42	
								CO2e	267	1,170	267	1,170	Gas	Wgt Sum	

NEEHOUSE COMPRESSOR STATION

Application for 45CSR13 NSR Modification Permit

Attachment J - Emission Points Data Summary Sheet

Rod Packing/Crankcase Leaks (RPC/2E)

							Table 1: E	missions Data							
Emission Point ID No. (Must match Emission Units Table & Plot Plan)	Emission Point Type ¹	Emission Units		Air Pollution Control Device (Must match Emission Units Table & Plot Plan)		Vent Time for Emission Unit (Chemical processes only)		All Regulated Pollutants - Chemical Name/CAS ³ (Speciate VOCs	Maximum Potential Uncontrolled Emissions ⁴		Maximum Potential Controlled Emissions ⁵		Emission Form or Phase (At exit conditions, Solid, Liquid	Est. Method Used ⁶	Emission Concen- tration ⁷ (ppmv or mg/m ³)
FIOL FIAIT)		ID No.	Source	ID No.	Device Type	Short Term ²	Max (hr/yr)	& HAPS)	lb/hr	ton/yr	lb/hr	ton/yr	or Gas/Vapor)		
								NOX					Gas		
								CO					Gas		
		Rod Packi	ing/Crankca	se Leaks (F	RPC/2E)			VOC	0.54	2.37	0.54	2.37	Gas	Vendor	
								SO2					Gas		
								PM10/2.5					Solid/Gas		
								Benzene	1.9E-03	0.01	1.9E-03	0.01	Gas	Vendor	
								Ethylbenzene	1.9E-03	0.01	1.9E-03	0.01	Gas	Vendor	
								HCHO	1.4E-03	0.01	1.4E-03	0.01	Gas	Vendor	
								n-Hexane	1.9E-03	0.01	1.9E-03	0.01	Gas	Vendor	
								Methanol					Gas		
								Toluene	1.9E-03	0.01	1.9E-03	0.01	Gas	Vendor	
RPC/2E	na	RPC/2E	RPC/2E	na	na	С	8,760	2,2,4-TMP	1.9E-03	0.01	1.9E-03	0.01	Gas	Vendor	
								Xylenes	1.9E-03	0.01	1.9E-03	0.01	Gas	Vendor	
								Other HAP					Gas		
								Total HAP	0.01	0.06	0.01	0.06	Gas	Sum	
								CO2	3	14	3	14	Gas	Vendor	
								CH4	2.92	12.80	2.92	12.80	Gas	Vendor	
								N2O					Gas		
								CO2e	76	334	76	334	Gas	Wgt Sum	

NEEHOUSE COMPRESSOR STATION

Application for 45CSR13 NSR Modification Permit

Attachment J - Emission Points Data Summary Sheet

Start/Stop/Maintenance (w/ Blowdown) (SSM/3E)

							Table 1: E	missions Data							
Emission Point ID No. (Must match Emission Units Table & Plot Plan)	Emission Point Type ¹	Emission Units		Air Pollution Control Device (Must match Emission Units Table & Plot Plan)		Vent Time for Emission Unit (Chemical processes only)		All Regulated Pollutants - Chemical Name/CAS ³ (Speciate VOCs	Maximum Potential Uncontrolled Emissions ⁴		Maximum Potential Controlled Emissions ⁵		Emission Form or Phase (At exit conditions, Solid, Liquid	Est. Method Used ⁶	Emission Concen- tration ⁷ (ppmv or mg/m ³)
PIOL PIAIT)		ID No.	Source	ID No.	Device Type	Short Term ²	Max (hr/yr)	& HAPS)	lb/hr	ton/yr	lb/hr	ton/yr	or Gas/Vapor)		
							10	NOX					Gas		
								CO					Gas		
	St	artup, Shut	down and I	/laintenanc	e (SSM/3E)		VOC		2.47		2.47	Gas	Vendor	
								SO2					Gas		
								PM10/2.5					Solid/Gas		
								Benzene		1.4E-03		1.4E-03	Gas	Vendor	
								Ethylbenzene		1.4E-03		1.4E-03	Gas	Vendor	
								HCHO					Gas		
								n-Hexane		0.03		0.03	Gas	Vendor	
								Methanol					Gas		
								Toluene		1.4E-03		1.4E-03	Gas	Vendor	
SSM/3E	na	SSM/3E	SSM/3E	na	na	I	208	2,2,4-TMP		1.4E-03		1.4E-03	Gas	Vendor	
								Xylenes		1.4E-03		1.4E-03	Gas	Vendor	
								Other HAP					Gas		
								Total HAP		0.03		0.03	Gas	Sum	
								CO2		0.04		0.04	Gas		
								CH4		8.62		8.62	Gas	Vendor	
								N2O					Gas		
								CO2e		216		216	Gas	Wgt Sum	

NEEHOUSE COMPRESSOR STATION

Application for 45CSR13 NSR Modification Permit

Attachment J - Emission Points Data Summary Sheet

Dehydrator 01 (Still Vent) (RSV-01/4E)

							Table 1: E	missions Data							
Emission Point ID No. (Must match Emission Units Table & Plot Plan)	Emission Point Type ¹	Vented This (Must Emissio	on Unit Through Point <i>match</i> on Units Plot Plan)	Air Pollution Control Device (Must match Emission Units Table & Plot Plan)		Vent Time for Emission Unit (Chemical processes only)		All Regulated Pollutants - Chemical Name/CAS ³ (Speciate VOCs	Maximum Potential Uncontrolled Emissions ⁴		Maximum Potential Controlled Emissions ⁵		Emission Form or Phase (At exit conditions, Solid, Liquid	Est. Method Used ⁶	Emission Concen- tration ⁷ (ppmv or mg/m ³)
riotrianij		ID No.	Source	ID No.	Device Type	Short Term ²	Max (hr/yr)	& HAPS)	lb/hr	ton/yr	lb/hr	ton/yr	or Gas/Vapor)		
							1	NOX					Gas		
		E O MMoo	fal Dalassalva	4 04 (DCV	04/45)			CO					Gas		
	5.0 MMscfd Dehydrator 01 (RSV-01/4E) (Still Vent)							VOC	10.16	44.50	10.16	44.50	Gas	GLYCalc	
			(0	,				SO2					Gas		
								PM10/2.5					Solid/Gas		
								Benzene	0.12	0.54	0.12	0.54	Gas	GLYCalc	
								Ethylbenzene	0.03	0.11	0.03	0.11	Gas	GLYCalc	
								HCHO					Gas	GLYCalc	
								n-Hexane	0.21	0.94	0.21	0.94	Gas	GLYCalc	
								Methanol					Gas		
	Upward	RSV-	RSV-					Toluene	0.56	2.43	0.56	2.43	Gas	GLYCalc	
RSV-01/4E	Vertical	01/4E	01/4E	na	na	С	8,760	2,2,4-TMP	9.9E-04	4.3E-03	9.9E-04	4.3E-03	Gas	GLYCalc	
								Xylenes	0.65	2.83	0.65	2.83	Gas	GLYCalc	
								Other HAP					Gas		
								Total HAP	1.57	6.86	1.57	6.86	Gas	Sum	
								CO2	0	1	0	1	Gas		
								CH4	28.14	123.25	28.14	123.25	Gas	GLYCalc	
								N2O					Gas		
								CO2e	704	3,083	704	3,083	Gas	Wgt Sum	

NEEHOUSE COMPRESSOR STATION

Application for 45CSR13 NSR Modification Permit

Attachment J - Emission Points Data Summary Sheet

Dehydrator Reboiler 01 (RBV-01/5E)

							Table 1: E	missions Data							
Emission Point ID No. (Must match Emission Units Table &	Emission Point Type ¹	Emission Unit Vented Through This Point (Must match Emission Units Table & Plot Plan)		Air Pollution Control Device (Must match Emission Units Table & Plot Plan)		Vent Time for Emission Unit (Chemical processes only)		All Regulated Pollutants - Chemical Name/CAS ³ (Speciate VOCs	Maximum Potential Uncontrolled Emissions ⁴		Maximum Potential Controlled Emissions ⁵		Emission Form or Phase (At exit conditions, Solid, Liquid	Est. Method Used ⁶	Emission Concen- tration ⁷ (ppmv or mg/m ³)
Plot Plan)		ID No.	Source	ID No.	Device Type	Short Term ²	Max (hr/yr)	& HAPS)	lb/hr	ton/yr	lb/hr	ton/yr	or Gas/Vapor)	Est. Method Used ⁶ Con trat (ppn mg/) AP-42	
								NOX	0.01	0.06	0.01	0.06	Gas	AP-42	
								CO	0.01	0.05	0.01	0.05	Gas	AP-42	
	0.14	MMBtu/hr	Dehydrator	Reboiler 0	1 (RBV-01/	/5E		VOC	7.8E-04	0.00	7.8E-04	0.00	Gas	AP-42	
								SO2	8.2E-05	3.6E-04	8.2E-05	3.6E-04	Gas	AP-42	
								PM10/2.5	1.0E-03	0.00	1.0E-03	0.00	Solid/Gas	AP-42	
								Benzene	2.9E-07	1.3E-06	2.9E-07	1.3E-06	Gas	AP-42	AP-42 AP-42
								Ethylbenzene					Gas	AP-42 AP-42	
								HCHO	1.0E-05	4.5E-05	1.0E-05	4.5E-05	Gas		
								n-Hexane	2.5E-04	1.1E-03	2.5E-04	1.1E-03	Gas	AP-42	P-42 P-42 P-42 P-42 P-42 P-42 P-42 P-42
								Methanol					Gas	Est. Method Used (ppmv or mg/m³) AP-42	
	Linuard	DD\/	DD\/					Toluene	4.7E-07	2.0E-06	4.7E-07	2.0E-06	Gas		
RBV-01/5E	Upward Vertical	RBV- 01/5E	RBV- 01/5E	na	na	С	8,760	2,2,4-TMP					Gas		
								Xylenes					Gas	AP-42	
								Other HAP	2.6E-07	1.1E-06	2.6E-07	1.1E-06	Gas	AP-42	
								Total HAP	2.6E-04	1.1E-03	2.6E-04	1.1E-03	Gas	Sum	
								CO2	16	72	16	72	Gas	AP-42	
								CH4	3.2E-04	1.4E-03	3.2E-04	1.4E-03	Gas	AP-42	
								N2O	3.0E-04	1.3E-03	3.0E-04	1.3E-03	Gas	AP-42	
								CO2e	17	73	17	73	Gas	Wgt Sum	

NEEHOUSE COMPRESSOR STATION

Application for 45CSR13 NSR Modification Permit

Attachment J - Emission Points Data Summary Sheet

Produced Water Storage Tank 01 (T-01/6E)

							Table 1: E	missions Data									
Emission Point ID No. (Must match Emission Units Table &	Emission Point Type ¹	Vented This (Must Emissio	on Unit Through Point <i>match</i> on Units Plot Plan)	Air Pollution Control Device (Must match Emission Units Table & Plot Plan)		Vent Time for Emission Unit (Chemical processes only)		All Regulated Pollutants - Chemical Name/CAS ³ (Speciate VOCs	Maximum Potential Uncontrolled Emissions ⁴		Maximum Potential Controlled Emissions ⁵		Emission Form or Phase (At exit conditions, Solid, Liquid	Est. Method Used ⁶	Emission Concen- tration ⁷ (ppmv or mg/m ³)		
Plot Plan)		ID No.	Source	ID No.	Device Type	Short Term ²	Max (hr/yr)	& HAPS)	lb/hr	ton/yr	lb/hr	ton/yr	or Gas/Vapor)				
							i	NOX					Gas				
		210 bbl E	Produced W	otor Storog	o Tonk			СО					Gas				
		210 DDI F	70aucea w T-01 (_	e rank			VOC	0.02	0.13	0.02	0.13	Gas				
			, - ,	//				SO2					Gas				
								PM10/2.5					Solid/Gas				
								Benzene	5.3E-04	2.4E-03	5.3E-04	2.4E-03	Gas				
								Ethylbenzene	5.3E-04	2.4E-03	5.3E-04	2.4E-03	Gas	EPA			
								НСНО					Gas	s EPA			
								n-Hexane	1.8E-03	8.6E-03	1.8E-03	8.6E-03	Gas				
								Methanol					Gas				
T-01	Upward	T-01	T-01					Toluene	5.3E-04	2.4E-03	5.3E-04	2.4E-03	Gas	EPA EPA EPA EPA			
(6E)	Vertical	(6E)	(6E)	na	na	С	8,760	2,2,4-TMP	5.3E-04	2.4E-03	5.3E-04	2.4E-03	Gas	EPA			
								Xylenes	5.3E-04	2.4E-03	5.3E-04	2.4E-03	Gas	Est. Method Used ⁶ Ur (p) m.			
								Other HAP					Gas				
								Total HAP	4.4E-03	0.02	4.4E-03	0.02	Gas				
								CO2	1.8E-04	2.1E-03	1.8E-04	2.1E-03	Gas				
								CH4	5.3E-03	3.0E-01	5.3E-03	3.0E-01	Gas	EPA			
								N2O					Gas				
								CO2e	0.13	7.56	0.13	7.56	Gas	EPA			

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Attachment J - Emission Points Data Summary Sheet

Produced Water - Truck Load-Out (TLO/7E)

							Table 1: E	missions Data							
Emission Point ID No. (Must match Emission Units Table &	Emission Point Type ¹	Vented This (Must Emissio	on Unit Through Point <i>match</i> on Units Plot Plan)	Air Pollution Control Device (Must match Emission Units Table & Plot Plan)		Vent Time for Emission Unit (Chemical processes only)		All Regulated Pollutants - Chemical Name/CAS ³ (Speciate VOCs	Maximum Potential Uncontrolled Emissions⁴		Maximum Potential Controlled Emissions ⁵		Emission Form or Phase (At exit conditions, Solid, Liquid	Est. Method Used ⁶	Emission Concen- tration ⁷ (ppmv or ma/m ³)
Plot Plan)		ID No.	Source	ID No.	Device Type	Short Term ²	Max (hr/yr)	& HAPS)	lb/hr	ton/yr	lb/hr	ton/yr	or Gas/Vapor)		
							1	NOX					Gas		
		Dradua	ed Water -	Truck Lood	1.04			CO					Gas		
		Produc	ed water - TLO-0)		i-Out			VOC		0.08		0.08	Gas	AP-42 AP-42 AP-42	
			(- ,				SO2					Gas		
								PM10/2.5					Solid/Gas		
								Benzene		4.2E-03		4.2E-03	Gas		
								Ethylbenzene		4.2E-03		4.2E-03	Gas	AP-42	
								НСНО					Gas		
								n-Hexane		4.2E-03		4.2E-03	Gas	AP-42	AP-42 AP-42
								Methanol					Gas	or e	
	Upward							Toluene		4.2E-03		4.2E-03	Gas		
TLO/7E	Vertical	TLO/7E	TLO/7E	na	na	I	na	2,2,4-TMP		4.2E-03		4.2E-03	Gas		
								Xylenes		4.2E-03		4.2E-03	Gas		
								Other HAP					Gas		
								Total HAP		0.03		0.03	Gas	Sum	
								CO2					Gas		
								CH4					Gas		
								N2O					Gas		
								CO2e					Gas		

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Application for 45CSR13 NSR Modification Permit

Attachment J - Emission Points Data Summary Sheet

FACILITY-WIDE SUMMARY

						Table	1: Emissio	ns Data - Continue	ed						
Emission Point ID No. (Must match Emission Units Table & Plot Plan)	Emission Point Type ¹	Emission Unit Vented Through This Point (Must match Emission Units Table & Plot Plan)		Air Pollution Control Device (Must match Emission Units Table & Plot Plan)		Vent Time for Emission Unit (Chemical processes only)		All Regulated Pollutants - Chemical Name/CAS ³ (Speciate VOCs	Maximum Potential Uncontrolled Emissions ⁴		Maximum Potential Controlled Emissions ⁵		Emission Form or Phase (At exit conditions, Solid, Liquid	Est. Method Used ⁶	Emission Concen- tration ⁷ (ppmv or mg/m ³)
		ID No.	Source	ID No.	Device Type	Short Term ²	Max (hr/yr)	& HAPS)	lb/hr	ton/yr	lb/hr	ton/yr	or Gas/Vapor)	Est. Method tr	3 ,
								NOX	7.43	32.54	0.90	3.96	Gas	Sum	
								CO	7.43	32.53	0.90	3.95	Gas	Sum	
		- A	CILITY WII	DE CUIMANA A	DV			Point - VOC	11.55	53.19	11.41	52.58	Gas	Sum	
	(lı		_	DE SUMMA JG-G/1F and		F)		Fugitive - VOC	2.15	9.42	2.15	9.42	Gas	Sum	
						,		Total - VOC	13.70	62.60	13.56	62.00	Gas	Sum	
								SO2	1.2E-03	0.01	1.2E-03	0.01	Gas	Sum	
								PM10/2.5	0.04	0.16	0.04	0.16	Gas	Sum	
								Benzene	0.16	0.71	0.16	0.70	Gas	Sum	
								Ethylbenzene	0.05	0.24	0.05	0.24	Solid/Gas	Sum	
								HCHO	0.11	0.50	0.06	0.25	Gas		
								n-Hexane	0.32	1.45	0.32	1.45	Gas		
								Methanol	0.01	0.02	2.8E-03	0.01	Gas		
								Toluene	0.60	2.64	0.60	2.64	Gas		
na	na	na	na	na	na	na	na	2,2,4-TMP	0.03	0.14	0.03	0.14	Gas	Est. Method Used 6 tra (ppr mg. sum S	
								Xylenes	0.67	2.93	0.67	2.93	Gas		
								Other HAP	0.01	0.05	0.01	0.03	Gas		
								Total HAP	1.97	8.68	1.90	8.39	Gas		
								CO2	276	1,207	276	1,207	Gas		
								CH4	44	192	44	192	Gas		
								N2O	7.0E-04	3.1E-03	7.0E-04	3.1E-03	Gas		
								CO2e	2,744	12,018	2,744	12,018	Gas	Sum	

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Attachment J - Emission Points Data Summary Sheet

Table 1 Notes

Criteria Pollutants				
Pollutant	CAS			
NO2	10102-44-0			
CO	630-08-0			
VOC	na			
Propane	74-98-6			
i-Butane	75-28-5			
n-Butane	106-97-8			
SO2	7446-09-5			
PM10/2.5	na			

Hazardous Air Pollutants (HAPs)					
Pollutant	CAS				
Benzene	71-43-2				
Ethylbenzene	100-41-4				
Formadehyde	50-00-0				
n-Hexane	110-54-3				
Methanol	67-56-1				
Toluene	108-88-3				
2,2,4-TMP	540-84-1				
Xylenes	1330-20-7				
Other HAP	na				
Total HAP	na				

Greenhouse Gas (GHG) Pollutants					
Pollutant	CAS				
CO2	124-38-9				
CH4	74-82-8				
N2O	10024-97-2				
CO2e	na				

Table 1: Notes

The EMISSION POINTS DATA SUMMARY SHEET provides a summation of emissions by emission unit. Note that uncaptured process emission unit emissions are not typically considered to be fugitive and must be accounted for on the appropriate EMISSIONS UNIT DATA SHEET and on the EMISSION POINTS DATA SUMMARY SHEET. Please note that total emissions from the source are equal to all vented emissions, all fugitive emissions, plus all other emissions (e.g. uncaptured emissions). Please complete the FUGITIVE EMISSIONS DATA SUMMARY SHEET for fugitive emission activities.

- 1 Please add descriptors such as upward vertical stack, downward vertical stack, horizontal stack, relief vent, rain cap, etc.
- 2 Indicate by "C" if venting is continuous. Otherwise, specify the average short-term venting rate with units, for intermittent venting (ie., 15 min/hr). Indicate as many rates as needed to clarify frequency of venting (e.g., 5 min/day, 2 days/wk).
- 3 List all regulated air pollutants. Speciate VOCs, including all HAPs. Follow chemical name with Chemical Abstracts Service (CAS) number. LIST Acids, CO, CS2, VOCs, H2S, Inorganics, Lead, Organics, O3, NO, NO2, SO2, SO3, all applicable Greenhouse Gases (including CO2 and methane), etc. DO NOT LIST H2, H2O, N2, O2. and Noble Gases.
- 4 Give maximum potential emission rate with no control equipment operating. If emissions occur for less than 1 hr, then record emissions per batch in minutes (e.g. 5 lb VOC/20 minute batch).
- 5 Give maximum potential emission rate with proposed control equipment operating. If emissions occur for less than 1 hr, then record emissions per batch in minutes (e.g. 5 lb VOC/20 minute batch).
- 6 Indicate method used to determine emission rate as follows:
 - MB = material balance; ST = stack test (give date of test); EE = engineering estimate; O = other (specify).
- 7 Provide for all pollutant emissions. Typically, the units of parts per million by volume (ppmv) are used. If the emission is a mineral acid (sulfuric, nitric, hydrochloric or phosphoric) use units of milligram per dry cubic meter (mg/m3) at standard conditions (68 °F and 29.92 inches Hg) (see 45CSR7). If the pollutant is SO2, use units of ppmv (See 45CSR10).

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Attachment J - Emission Points Data Summary Sheet

Release Parameter Data

	Table 2: Release Parameter Data								
				Exit Gas		Emission Poir	t Elevation (ft)	UTM Coord	inates (km)
Emission Point ID No. (Must match Emission Units Table)		Inner Diameter (ft.)	Temp. (oF)	Volumetric Flow ¹ (acfm) (At operating conditions)	Velocity (fps)	Ground Level (Height above mean sea level)	Stack Height ² (Release height of emissions above ground level)	Northing	Easting
CE-01	1E	0.5	1,064	970	82	1,215	21.7	4,418.8	536.4
RSV-01	4E	0.6	212			1,215	10.0	4,418.8	536.4
RBV-01	5E	0.6	120			1,215	10.0	4,418.8	536.4

¹ Give at operating conditions. Include inerts.

² Release height of emissions above ground level.

ATTACHMENT K

Fugitive Emissions Data Summary Sheet

"27.	Fill out the Fugitive Emissions Data Summary Sheet and provide it as Attachment K."
•	Application Forms Checklist
•	Fugitive Emissions Summary

Leak Source Data Sheet

NEEHOUSE COMPRESSOR STATION

Application for 45CSR13 NSR Modification Permit

Attachment K - Fugitive Emissions

FUGITIVE EMISSIONS DATA SUMMARY SHEET

The FUGITIVE EMISSIONS SUMMARY SHEET provides a summation of fugitive emissions. Fugitive emissions are those emissions which could not reasonably pass through a stack, chimney, vent or other functionally equivalent opening. Note that uncaptured process emissions are not considered to be fugitive, and must be accounted for on the appropriate EMISSIONS UNIT DATA SHEET and on the EMISSION POINTS DATA SUMMARY SHEET.

Please note that total emissions from the source are equal to all vented emissions, all fugitive emissions, plus all other emissions (e.g. uncaptured emissions).

		APPLICATION FORMS CHECKLIST - FUGITIVE EMISSIONS
1.)	Will there	pe haul road activities?
	□ Yes	☑ No
	☐ If Yes,	nen complete the HAUL ROAD EMISSIONS UNIT DATA SHEET.
2.)	Will there	pe Storage Piles?
	☐ Yes	☑ No
	☐ If Yes,	nen complete Table 1 of the NONMETALLIC MINERALS PROCESSING EMISSIONS UNIT DATA SHEET.
3.)	Will there	pe Liquid Loading/Unloading Operations?
	☑ Yes	□ No Truck Load-Out (TLO/7E) is included in Point Source Emissions
	☐ If Yes,	nen complete the BULK LIQUID TRANSFER OPERATIONS EMISSIONS UNIT DATA SHEET.
4.)	Will there	be emissions of air pollutants from Wastewater Treatment Evaporation?
	□ Yes	☑ No
	☐ If Yes,	nen complete the GENERAL EMISSIONS UNIT DATA SHEET.
		be Equipment Leaks (e.g. leaks from pumps, compressors, in-line process valves, pressure relief devices, open-ended valves, ections, flanges, agitators, cooling towers, etc.)?
	☑ Yes	□ No
	☑ If Yes	hen complete the LEAK SOURCE DATA SHEET section of the CHEMICAL PROCESSES EMISSIONS UNIT
	DATA	HEET.
6.)	Will there	pe General Clean-up VOC Operations?
	□ Yes	☑ No
	☐ If Yes,	nen complete the GENERAL EMISSIONS UNIT DATA SHEET.
7.)	Will there	be any other activities that generate fugitive emissions?
	□ Yes	☑ No
	☐ If Yes,	nen complete the GENERAL EMISSIONS UNIT DATA SHEET or the most appropriate form.
	If you an	vered "NO" to all of the items above, it is not necessary to complete the following table, "Fugitive Emissions Summary."

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Application for 45CSR13 NSR Modification Permit

Attachment K - Fugitive Emissions

FUGITIVE EMISSIONS DATA SUMMARY SHEET - Continued

The FUGITIVE EMISSIONS SUMMARY SHEET provides a summation of fugitive emissions. Fugitive emissions are those emissions which could not reasonably pass through a stack, chimney, vent or other functionally equivalent opening. Note that uncaptured process emissions are not considered to be fugitive, and must be accounted for on the appropriate EMISSIONS UNIT DATA SHEET and on the EMISSION POINTS DATA SUMMARY SHEET.

Please note that total emissions from the source are equal to all vented emissions, all fugitive emissions, plus all other emissions.

FUGITIVE EMISSIONS SUMMARY	All Regulated Pollutants Chemical Name/CAS ¹	Maximum Potential Pre-Controlled Emissions ²		Maximum Potential Controlled Emissions ³		Est. Method Used ⁴
	Name/CAS	lb/hr	ton/yr	lb/hr	ton/yr	Useu
Paved Haul Roads	na					
Unpaved Haul Roads	na					
Storage Pile Emissions	na					
Loading/Unloading Operations	Truck Load-Out (TLO/7E) is included in Point Source Emissions					
Wastewater Treatment	na					
	VOC	2.15	9.42	2.15	9.42	AP-42
	Benzene	0.03	0.12	0.03	0.12	AP-42
	Ethylbenzene	0.03	0.12	0.03	0.12	AP-42
	Formaldehyde (HCHO)					
-	n-Hexane	0.10	0.44	0.10	0.44	AP-42
Equipment Leaks (FUG-G and FUG-L (17E)	Methanol (MeOH)					
(FOG-G and FOG-E (17E) (Total)	Toluene	0.03	0.12	0.03	0.12	AP-42
(10141)	2,2,4-TMP (i-Octane)	0.03	0.12	0.03	0.12	AP-42
	Xylenes	0.03	0.12	0.03	0.12	AP-42
	Other HAP					
	Total HAP	0.24	1.03	0.24	1.03	Sum
	CO2e	142	624	142	624	Wgt Sum
General Clean-up VOC Emissions	na					
Other	na					

¹ List all regulated air pollutants. Speciate VOCs, including all HAPs. Follow chemical name with Chemical Abstracts Service (CAS) number. LIST Acids, CO, CS₂, VOCs, H₂S, Inorganics, Lead, Organics, O₃, NO, NO₂, SO₃, all applicable Greenhouse Gases, etc. DO NOT LIST H₂, H₂O, N₂, O₂, and Noble Gases.

² Give rate with no control equipment operating. If emissions occur for less than 1 hr, then record emissions per batch in min (e.g. 5 lb VOC/20 min batch).

³ Give rate with proposed control equipment operating. If emissions occur for less than 1 hr, then record emissions per batch in min (e.g. 5 lb VOC/20 min batch).

⁴ Indicate method used to determine emission rate as follows:

MB = material balance; ST = stack test (give date of test); EE = engineering estimate; O = other (specify).

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Attachment K - Fugitive Emissions

DESCRIPTION OF FUGITIVE EMISSIONS

Soure Category	Pollutant	Number of Source Components ¹	Number of Components Monitored by Frequency ²	Average Time to Repair (Days) ³	Estimated Annual Emission Rate (lb/yr) ⁴				
	Light Liquid VOC ^{6,7}								
Pumps⁵	Heavy Liquid VOC8								
	Non-VOC ⁹								
	Gas VOC								
Valves ¹⁰	Light Liquid VOC								
vaives	Heavy Liquid VOC								
	Non-VOC								
	Gas VOC								
Safety Relief Valves ¹¹	Light Liquid VOC								
	Non-VOC		This Facility is NOT Subject to						
				air (LDAR) Regulations.					
Open Ended Lines ¹²	Light Liquid VOC								
	Non-VOC		Please Reference the						
	Gas VOC		Fugitive Emissions Su	mmary Data Sheet .					
Sampling Connections ¹³	Light Liquid VOC								
	Non-VOC								
Compressors	Gas VOC								
Compressors	Non-VOC								
	Gas VOC								
Flanges / Connectors	Light Liquid VOC								
	Non-VOC								
	Gas VOC								
Other*	Light Liquid VOC								
	Non-VOC								
				TOTAL (lb/yr)	18,832				
				TOTAL (tpy)	9.42				

^{*}Other components include compressor seals, relief valves, diaphragms, drains, meters, etc.

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Attachment K DESCRIPTION OF FUGITIVE EMISSIONS - Continued

Notes for Leak Source Data Sheet

- 1. For VOC sources include components on streams and equipment that contain greater than 10% VOC, including feed streams, reaction/separation facilities, and product/by-product delivery lines. Do not include certain leakless equipment as defined below by category.
- 2. By monitoring frequency, give the number of sources routinely monitored for leaks, using a portable detection device that measures concentration in visual or soap-bubble leak detection ppm. Do not include monitoring by methods. "M/Q(M)/Q/SA/A/0" means the time period between inspections as follows:

 Monthly/Quarterly, with Monthly follow-up of repaired leakers/Quarterly/Semi-annual/Annually/other (specify time period)

If source category is not monitored, a single zero in the space will suffice. For example, if 50 gas-service valves are monitored quarterly, with monthly follow-up of those repaired, 75 are monitored semi-annually, and 50 are checked bimonthly (alternate months), with non checked at any other frequency, you would put in the category valves, gas service: 0/50/0/75/0/50 (bimonthly).

- 3. Give the average number of days, after a leak is discovered, that an attempt will be made to repair the leak.
- 4. Note the method used: MB material balance; EPA emission factors established by EPA (cite document used); EE engineering estimate; 0 other method, such as in-house emission factor (specify).
- 5. Do not include in the equipment count seal-less pumps (canned motor or diaphragm) or those with enclosed venting to a control device. (Emissions from vented equipment should be included in the estimates given in the Emission Points Data Sheet.)
- 6. Volatile organic compounds (VOC) means the term as defined in 40 CFR. 51.100 (s).
- 7. A light liquid is defined as a fluid with vapor pressure equal to or greater than 0.04 psi (0.3 Kpa) at 20°C. For mixtures, if 20% w/w or more of the stream is composed of fluids with vapor pressures greater than 0.04 psi (0.3 Kpa) at 20°C, then the fluid is defined as a light liquid.
- 8. A heavy liquid is defined as a fluid with a vapor pressure less than 0.04 psi (0.3 Kpa) at 20°c. For mixtures, if less than 20% w/w of the stream is composed of fluids with vapor pressures greater than 0.04 psi (0.3 Kpa) at 20°C. then the fluid is defined as a heavy liquid.
- 9. LIST CO. H2S. mineral acids. NO. SO. etc. DO NOT LIST H. H2O. N. O. and Noble Gases.
- 10. Include all process valves whether in-line or on an open-ended line such as sample, drain and purge valves. Do not include safety-relief valves, or leakless valves such as check, diaphragm, and bellows seal valves.
- 11. Do not include a safety-relief valve if there is a rupture disk in place upstream of the valve, or if the valve vents to a control device.
- 12. Open-ended lines include purge, drain and vent lines. Do not include sampling connections, or lines sealed by plugs, caps, blinds or second valves.
- 13. Do not include closed-purge sampling connections.

ATTACHMENT L

Emissions Unit Data Sheet(s)

"28. Fill out the Emissions Unit Data Sheet(s) as Attachment L."

- Natural Gas Compressor/Generator Engine Data Sheet
 - o Caterpillar G3306TA Compressor Engine Vendor Data
- Natural Gas Glycol Dehydration Unit Data Sheet
- 40 CFR Part 63; Subpart HH & HHH Registration Form
- Storage Tank Data Sheet
- Model Results Storage Tank ProMax
 - Flowchart
 - Workbook
- Storage Tank List (Insignificant Sources)
- Bulk Liquid Transfer Operations

NEEHOUSE COMPRESSOR STATION

Application for 45CSR13 NSR Modification Permit

Attachment L - Emission Unit Data Sheet

NATURAL GAS COMPRESSOR/GENERATOR ENGINE DATA SHEET

Compressor Station		Neehouse CS					
Source Identific	cation Number ¹	CE-01/1E					
Engine Manufacturer and Model		CAT G	3306TA				
Manufacturer's	Rated bhp/rpm	203 / 1,800					
Source	Status ²	E	S				
Date Installed/Mo	odified/Removed ³	20	13				
	construction Date ⁴	07/2	0/07				
Certified Engine (40	CFR60 NSPS JJJJ)⁵	No					
	Engine Type ⁶	RB4S					
	APCD Type ⁷	NSCR					
	Fuel Type ⁸	R	G				
Engine Fuel and	H ₂ S (gr/100 scf)	0.	.2				
Engine, Fuel and Combustion Data	Operating bhp/rpm	203 /	1,800				
Compaction Bata	BSFC (Btu/bhp-hr)	8,9	78				
	Fuel (ft ³ /hr)	1,7	87				
	Fuel (MMft ³ /yr)	15.	.65				
	Operation (hrs/yr)	8,7	'60				
Reference ⁹	PTE ¹⁰	lbs/hr	tons/yr	lbs/hr	tons/yr	lbs/hr	tons/yr
MD	NOx	0.89	3.90				
MD	CO	0.89	3.90				
MD	VOC	0.14	0.61				
AP	SOx	0.00	0.00				
AP	PM10/2.5	0.04	0.15				
AP	Benzene	1.4E-03	6.3E-03				
AP	Ehtylbenzene	2.3E-05	9.9E-05				
MD	Formaldehyde	0.06	0.25				
AP	n-Hexane						
AP	Methanol	2.8E-03	0.01				
AP	Toluene	5.1E-04	2.2E-03				
AP	2,2,4-TMP						
AP	Xyelene	1.8E-04	7.8E-04				
AP	Other HAP	0.01	0.03				
Sum	Total HAP	0.07	0.29				
MD	CO2e	256	1,119				
MD	CH4	0.46	2.00				
AP	N2O	4.0E-04	1.8E-03				
Weighted Sum	CO2e	267	1,170				

NEEHOUSE COMPRESSOR STATION

Application for 45CSR13 NSR Modification Permit

Attachment L - Emission Unit Data Sheet

NATURAL GAS COMPRESSOR/GENERATOR ENGINE DATA SHEET

(Continued)

Notes to NATURAL GAS COMPRESSOR/GENERATOR ENGINE DATA SHEET

- 1. Enter the appropriate Source Identification Number for each natural gas-fueled reciprocating internal combustion compressor/generator engine located at the compressor station. Multiple compressor engines should be designated CE-1, CE-2, CE-3 etc. Generator engines should be designated GE-1, GE-2, GE-3 etc. If more than three (3) engines exist, please use additional sheets.
- 2. Enter the Source Status using the following codes:
 - NS = Construction of New Source (installation)
 - ES = Existing Source
 - MS = Modification of Existing Source
 - RS = Removal of Source
- 3. Enter the date (or anticipated date) of the engine's installation (construction of source), modification or removal.
- 4. Enter the date that the engine was manufactured, modified or reconstructed.
- 5. Is the engine a certified stationary spark ignition internal combustion engine according to 40CFR60 Subpart JJJJ. If so, the engine and control device must be operated and maintained in accordance with the manufacturer's emission-related written instructions. You must keep records of conducted maintenance to demonstrate compliance, but no performance testing is required. If the certified engine is not operated and maintained in accordance with the manufacturer's emission-related written instructions, the engine will be considered a non-certified engine and you must demonstrate compliance according to 40CFR§60.4243a(2)(i) through (iii), as appropriate.

Provide a manufacturer's data sheet for all engines being registered.

- 6. Enter the Engine Type designation(s) using the following codes:
 - LB2S = Lean Burn Two Stroke
 - RB4S = Rich Burn Four Stroke
 - LB4S = Lean Burn Four Stroke
- 7. Enter the Air Pollution Control Device (APCD) type designation(s) using the following codes:
 - A/F = Air/Fuel Ratio
 - IR = Ignition Retard
 - HEIS = High Energy Ignition System
 - SIPC = Screw-in Precombustion Chambers
 - PSC = Prestratified Charge
 - LEC = Low Emission Combustion
 - NSCR = Non-Selective Catalytic Reduction
 - SCR = Lean Burn & Selective Catalytic Reduction
- 8. Enter the Fuel Type using the following codes:
 - PQ = Pipeline Quality Natural Gas
 - RG = Raw Natural Gas
- 9. Enter the Potential Emissions Data Reference designation using the following codes. Attach all referenced data to this Compressor/Generator Data Sheet(s).
 - MD = Manufacturer's Data
 - AP = AP-42
 - GR = GRI-HAPCalcTM
 - OT = Other (please list)
- 10. Enter each engine's Potential to Emit (PTE) for the listed regulated pollutants in pounds per hour and tons per year. PTE shall be calculated at manufacturer's rated brake horsepower and may reflect reduction efficiencies of listed Air Pollution Control Devices. Emergency generator engines may use 500 hours of operation when calculating PTE. PTE data from this data sheet shall be incorporated in the Emissions Summary Sheet.



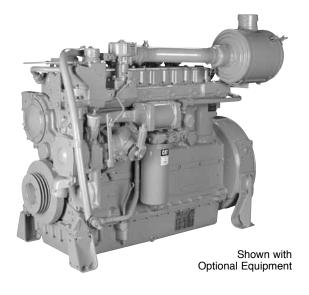
	Compressio	n Unit 1855 Cat	erpillar G3306T	A Engine Emis	sions	
Date of Manufacture July 20, 2	<u>.007</u> Enខ្	gine Serial Number	G6X03324	Date Modified/	Reconstructed	N,
Driver Rated HP	203 Rat	ed Speed in RPM	1800	Combustion Type		Spark Ignited 4 Strol
Number of Cylinders	6 Cor	mpression Ratio	10.5:1	Combustion Set	ting	Rich Bu
Displacement, in ³	640 Fue	el Delivery Method	Carburetor	Combustion Air	Treatment	T.C/ Aftercoole
Raw Engine Emissions						
Fuel Consumption 8098 LHV B	TU/bhp-hr or	8908 HHV	BTU/bhp-hr			
Altitude 1500 ft						
Maximum Air Inlet Temp 77 F						
		g/bhp-hr ¹	lb/MMBTU ²	lb/hr	TPY	
Nitrogen Oxides (NOx)		16.57		7.416	32.480	
Carbon Monoxide (CO)		16.57		7.416	32.480	
Volatile Organic Compounds (VOC or NMNEHC)		0.37		0.166	0.725	
Formaldehyde (CH2O)		0.25		0.112	0.490	
Particulate Matter (PM) Filterable+Condensable			1.94E-02	0.035	0.154	
Sulfur Dioxide (SO2)			5.88E-04	0.001	0.005	
		g/bhp-hr ¹	lb/MMBTU ²	lb/hr	Metric Tonne/yr	
Carbon Dioxide (CO2)		511 or 571	110.0	199	790	
Methane (CH4)		1.02	0.23	0.416	1.652	
¹ g/bhp-hr are based on Caterpillar Specification	s. Note that g/bh	p-hr values are based o	n 100% Load Operation			
It is recommended to add a safety margin to em			•			
² Emission Factor obtained from EPA's AP-42, Fif	th Edition, Volume	I, Chapter 3: Stationar	y Internal Combution So	ources (Section 3.2 I	Natural	
Gas-Fired Reciprocating Engines, Table 3.2-3).		•	•	`		
Catalytic Converter Emissions						
Catalytic Converter Make amd Model:	Miratech, M	odel RCS-1816-06				
Element Type:	3-Way					
Number of Elements in Housing:	1					
Air/Fuel Ratio Control	Compliance (Controls, AFR-9				
		% Reduction		lb/hr	TPY	
Nitrogen Oxides (NOx)		% Reduction 88		lb/hr 	3.90	
Carbon Monoxide (CO)		88.0		0.89 0.89		
Carbon Monoxide (CO) Volatile Organic Compounds (VOC or NMNEHC)		88 88.0 50		0.89 0.89 0.08	3.90 3.90 0.36	
Carbon Monoxide (CO) Volatile Organic Compounds (VOC or NMNEHC) Formaldehyde (CH2O)		88.0 50 50		0.89 0.89 0.08 0.06	3.90 3.90 0.36 0.25	
Carbon Monoxide (CO) Volatile Organic Compounds (VOC or NMNEHC) Formaldehyde (CH2O) Particulate Matter (PM)		88.0 50 50		0.89 0.89 0.08 0.06 3.51E-02	3.90 3.90 0.36 0.25 1.54E-01	
Carbon Monoxide (CO) Volatile Organic Compounds (VOC or NMNEHC) Formaldehyde (CH2O) Particulate Matter (PM)		88.0 50 50		0.89 0.89 0.08 0.06	3.90 3.90 0.36 0.25	
Carbon Monoxide (CO) Volatile Organic Compounds (VOC or NMNEHC) Formaldehyde (CH2O) Particulate Matter (PM)		88.0 50 50		0.89 0.89 0.08 0.06 3.51E-02 1.06E-03	3.90 3.90 0.36 0.25 1.54E-01	
Nitrogen Oxides (NOx) Carbon Monoxide (CO) Volatile Organic Compounds (VOC or NMNEHC) Formaldehyde (CH2O) Particulate Matter (PM) Sulfur Dioxide (SO2) Carbon Dioxide (CO2)		88.0 50 50 0		0.89 0.89 0.08 0.06 3.51E-02 1.06E-03	3.90 3.90 0.36 0.25 1.54E-01 4.66E-03	

CATERPILLAR®

G3306 Gas Petroleum Engine

108 (NA)/151 (TA) bkW [145 (NA)/<mark>203 (TA) bhp] 1800 rpm</mark>

0.5% O2 Rating



CAT® ENGINE SPECIFICATIONS

In-Line 6, 4-Stroke-Cycle	
Bore	121 mm (4.75 in.)
Stroke	152 mm (6.0 in.)
Displacement	10.5 L <mark>(638 cu. in.</mark>)
Aspiration	Naturally Aspirated or
	Turbocharged-Aftercooled
Governor and Protection	Hydra-mechanical
Combustion	Catalyst
Engine Weight, net dry (ap	prox)948 kg (2090 lb)
Power Density	6.3 kg/kW (10.3 lb/bhp)
Power per Displacement	19.3 bhp/L
Jacket Water Capacity	20 L (5.3 gal)
Lube Oil System (refill)	45.1 L (11.9 gal)
Oil Change Interval	750 hours
Rotation (from flywheel end	d) Counterclockwise
Flywheel and Flywheel Hou	using SAE No. 1
Flywheel Teeth	

FEATURES

Engine Design

- Proven reliability and durability
- Ability to burn a wide spectrum of gaseous fuels
- Robust diesel strength design prolongs life and lowers owning and operating costs
- Broad operating speed range

Emissions

- Rich burn engine design easily meets emission requirements
- Meets U.S. EPA Spark Ignited Stationary NSPS emissions for 2007/8 and 2010/11 with the use of aftermarket AFRC and TWC

Full Range of Attachments

Large variety of factory-installed engine attachments reduces packaging time

Testing

Every engine is full-load tested to ensure proper engine performance.

Gas Engine Rating Pro

GERP is a PC-based program designed to provide site performance capabilities for Cat® natural gas engines for the gas compression industry. GERP provides engine data for your site's altitude, ambient temperature, fuel, engine coolant heat rejection, performance data, installation drawings, spec sheets, and pump curves.

Product Support Offered Through Global Cat Dealer Network

More than 2,200 dealer outlets

Cat factory-trained dealer technicians service every aspect of your petroleum engine

Cat parts and labor warranty

Preventive maintenance agreements available for repairbefore-failure options

S•O•SSM program matches your oil and coolant samples against Caterpillar set standards to determine:

- Internal engine component condition
- Presence of unwanted fluids
- Presence of combustion by-products
- Site-specific oil change interval

Over 80 Years of Engine Manufacturing Experience

Over 60 years of natural gas engine production

Ownership of these manufacturing processes enables Caterpillar to produce high quality, dependable products.

- Cast engine blocks, heads, cylinder liners, and flywheel housings
- Machine critical components
- Assemble complete engine

Web Site

For all your petroleum power requirements, visit www.catoilandgas.cat.com.

CATERPILLAR®

108 (NA)/151 (TA) bkW [145 (NA)/203 (TA) bhp]

STANDARD EQUIPMENT

Air Inlet System

Air cleaner — intermediate duty, dry Air cleaner rain cap (shipped loose)

Service indicator

Control System

Governor — hydra-mechanical (optional on TA)

Throttle control, mechanical

Slide and lock (non-governed units)

Cooling System

Thermostats and housing - full open temperature

97° C (207° F)

Jacket water pump — gear-driven, centrifugal,

non-self-priming

Aftercooler water pump — gear-driven, centrifugal,

non-self-priming

Aftercooler core, for treated water

Exhaust System

Exhaust manifolds, watercooled Exhaust elbow - dry, 127 mm (5 in)

Flywheels and Flywheel Housings

Flywheel - SAE No. 1

Flywheel housing — SAE No. 1 SAE standard rotation

Fuel System

Gas pressure regulator Requires 12-25 psi gas

Natural gas carburetor

Ignition System

Altronic V ignition system

Instrumentation

Instrument panel, LH

Oil pressure

Coolant temperature

Hour meter

Inlet air temperature

Lube System

Crankcase breather - top mounted

Oil cooler

Oil filter

Oil pan - full sump

Oil filler and dipstick

Mounting System

Shutoffs

Low oil pressure

High coolant temperature High inlet air temperature

Overspeeds -2

Electronic

Mechanical speed switch

Protection System

See Mandatory Attachments

General

Paint - Cat yellow

Crankshaft vibration damper and drive pulley

Lifting eyes

OPTIONAL EQUIPMENT

Charging System Battery chargers

Charging alternators

Charging alternators f/u/w agricultural engine

Ammeter gauge

Ammeter gauge and wiring

Control System

PSG Woodward governor

Hydra-mechanical governor f/u/w agricultural engines

Vernier and positive locking control

Carburetor control removal

Cooling System

Air-to-Air aftercooler conversion

Aftercooler group

Expansion tank

Heat exchanger and expansion tank

Radiators

Blower fans

Suction fans

Fan drives

Fan adapters

Belt tightener

Exhaust System

Flexible fittings

Elbows

Flanges

Pipes

Rain caps

Mufflers

Fuel System

Catalyst conversion group

Low pressure gas conversion

Fuel filter

LEHW0026-00 Supersedes LEHW7566-01 **Ignition System**

Altronic III

CSA shielded ignition

Wiring harness

Dual timing

Instrumentation

Gauges and instrument panels

Lube System

Lubricating oil

Mounting System

Vibration isolators

Power Take-Offs

Auxiliary drive pulleys

Auxiliary pump

Enclosed clutch

Clutch support

Flywheel stub shaft

Front stub shaft

Protection System

Mechanical shutoff

Starting System

Air pressure regulator

Air silencer

Starting aids

Battery sets — 12-volt, dry Battery sets — 24-volt, dry

Battery cables

Battery rack

Gas starting motor

Electric starting motor

General

Tool set

CATERPILLAR®

TECHNICAL DATA

G3306 Gas Petroleum Engine (0.5% O, Rating) — 1800 rpm

	(· · · · · · · · · · · · · · · · ·	I -	
		DM5053-07	DM5202-04
Aspiration		Naturally Aspirated	Turbocharged/Aftercooled
Engine Power @ 100% Load @ 75% Load	bkW <mark>(bhp)</mark>	108 (145)	151 <mark>(203)</mark>
	bkW (bhp)	81 (109)	113 (152)
Engine Speed Max Altitude @ Rated Torque and 38°C (100°F)	rpm	1800	1800
	m (ft)	0	0
Speed Turndown @ Max Altitude, Rated Torque, and 38°C (100°F)	%	44	33
AC Temperature	°C (°F)	N/A	54 (130)
Emissions* NOx CO NMHC Exhaust O ₂ CO ₂ VOC**	g/bkW-hr (g/bhp-hr)	18.08 (13.48)	22.22 (16.57)
	g/bkW-hr (g/bhp-hr)	18.05 (13.46)	22.22 (16.57)
	g/bkW-hr (g/bhp-hr)	130 (0.33)	0.24 (0.18)
	% dry	0.5	0.5
	g/bkW-hr (g/bhp-hr)	651 (485)	685 (571)
	g/bkW-hr (g/bhp-hr)	0.3 (0.22)	0.16 (0.12) or 0.37
Fuel Consumption*** @ 100% Load @ 75% Load	MJ/bkW-hr (Btu/bhp-hr)	11 (7775)	11.46 <mark>(8098)</mark>
	MJ/bkW-hr (Btu/bhp-hr)	11.77 (8318)	11.95 (8444)
Heat Balance Heat Rejection to Jacket Water @ 100% Load @ 75% Load Heat Rejection from Aftercooler @ 100% Load	bkW (Btu/min)	106.27 (6049)	158.9 (9045)
	bkW (Btu/min)	91.99 (5236)	132.4 (7534)
	bkW (Btu/min)	N/A	9.05 (515)
@ 75% Load Heat Rejection to Exhaust @ 100% Load (LHV to 77° F / 25° C) @ 75% Load (LHV to 77°) (LHV to 77° F / 25° C)	bkW (Btu/min) bkW (Btu/mn) bkW (Btu/mn)	N/A 84.98 (4837) 66.01 (3757)	3.65 (208) 117.62 (6695) 90.39 (5145)
Exhaust System Exhaust Gas Flow Rate @ 100% Load @ 75% Load Exhaust Stack Temperature @ 100% Load @ 75% Load	m³/min (cfm)	19.2 (678)	27.47 (970)
	m³/min (cfm)	15.06 (532)	21.38 (755)
	°C (°F)	593.9 (1101)	573.3 (1064)
	°C (°F)	575 (1067)	554.4 (1030)
Intake System Air Inlet Flow Rate @ 100% Load @ 75% Load	m³/min (scfm)	5.89 (208)	8.64 (305)
	m³/min (scfm)	4.73 (167)	6.88 (243)
Gas Pressure	kPag (psig)	10.3-69 (1.5-10)	82.7-172.4 (12-24.9)

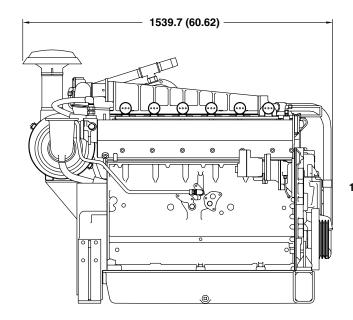
*at 100% load and speed, all values are listed as not to exceed

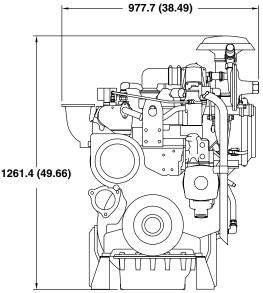
i.e., NMNEHC, Does NOT include HCHO)

^{**}Volatile organic compounds as defined in U.S. EPA 40 CFR 60, subpart JJJJ ***ISO 3046/1



GAS PETROLEUM ENGINE





DIMENSIONS					
Length	mm (in)	1505 (59)			
Width	mm (in)	1208 (48)			
Height	mm (in)	978 (39)			
Shipping Weight	kg (lb)	948 (2090)			

Note: General configuration not to be used for installation. See general dimension drawing 5N-6097 for detail.

Dimensions are in mm (inches).

RATING DEFINITIONS AND CONDITIONS

Engine performance is obtained in accordance with SAE J1995, ISO3046/1, BS5514/1, and DIN6271/1 standards.

Transient response data is acquired from an engine/ generator combination at normal operating temperature and in accordance with ISO3046/1 standard ambient conditions. Also in accordance with SAE J1995, BS5514/1, and DIN6271/1 standard reference conditions. **Conditions:** Power for gas engines is based on fuel having an LHV of 83.74 kJ/L (905 Btu/cu ft) at 101 kPa (29.91 in. Hg) and 15° C (59° F). Fuel rate is based on a cubic meter at 100 kPa (29.61 in. Hg) and 15.6° C (60.1° F). Air flow is based on a cubic foot at 100 kPa (29.61 in. Hg) and 25° C (77° F). Exhaust flow is based on a cubic foot at 100 kPa (29.61 in. Hg) and stack temperature.

Materials and specifications are subject to change without notice. The International System of Units (SI) is used in this publication. CAT, CATERPILLAR, their respective logos, S•O•S, "Caterpillar Yellow" and the "Power Edge" trade dress, as well as corporate and product identity used herein, are trademarks of Caterpillar and may not be used without permission.

NEEHOUSE COMPRESSOR STATION

Application for 45CSR13 NSR Modification Permit

Attachment L - Emission Unit Data Sheet

NATURAL GAS GLYCOL DEHYDRATION UNIT DATA SHEET

		Compressor Station		Neehouse CS		
		Manufacture	er and Model			
		Max Dry Gas Flow	/ Rate (MMscf/day)	5.0		
		Design Heat Input	(MMBtu/hr) - HHV	0.14		
	al Glycol	Design Type	(DEG or TEG)	TEG		
	ation Unit ata	Source	Status ²	E	S	
	ala	Date Installed/Mo	odified/Removed ³	20	13	
		Regenerator S	till Vent APCD ⁴	N	A	
		Fuel HV (Bt	tu/scf) - LHV	92	20	
		H ₂ S Conten	t (gr/100 scf)	0	.2	
		Operatio	n (hrs/yr)	8,7	'60	
Source ID # ¹	Vent	Reference ⁵	PTE ⁶	lbs/hr	tons/yr	
		GRI-GLYCalc	VOC	10.71	46.92	
		GRI-GLYCalc	Benzene	0.13	0.56	
		GRI-GLYCalc	Ethylbenzene	0.03	0.11	
		GRI-GLYCalc	n-Hexane	0.22	0.96	
		GRI-GLYCalc	Toluene	0.57	2.50	
RSV-01/4E	Dehydrator 01 (Still Vent)	GRI-GLYCalc	2,2,4-TMP	1.0E-03	4.4E-03	
	(Still Velit)	GRI-GLYCalc	Xylenes	0.64	2.79	
		Sum	Total HAP	1.58	6.93	
		GRI-GLYCalc	CO2	0.36	1.56	
		GRI-GLYCalc	CH4	32.73	143.35	
		Weighted Sum	CO2e	819	3,585	
		AP-42	NOX	0.01	0.06	
		AP-42	СО	0.01	0.05	
		AP-42	VOC	7.8E-04	0.00	
		AP-42	SO2	8.2E-05	3.6E-04	
		AP-42	PM10/2.5	1.0E-03	0.00	
		AP-42	Benzene	2.9E-07	1.3E-06	
		AP-42	Ethylbenzene			
		AP-42	НСНО	1.0E-05	4.5E-05	
		AP-42	n-Hexane	2.5E-04	1.1E-03	
RBV-01/5E	Dehydrator 01 (Reboiler Vent)	AP-42	Methanol			
	(ixeboliei veiit)	AP-42	Toluene	4.7E-07	2.0E-06	
		AP-42	2,2,4-TMP			
		AP-42	Xylenes			
		AP-42	Other HAP	2.6E-07	1.1E-06	
		Sum	Total HAP	2.6E-04	1.1E-03	
		AP-42	CO2	16	72	
		AP-42	CH4	3.2E-04	1.4E-03	
		AP-42	N2O	3.0E-04	1.3E-03	
		Weighted Sum	CO2e	17	73	

NEEHOUSE COMPRESSOR STATION

Application for 45CSR13 NSR Modification Permit

Attachment L - Emission Unit Data Sheet

NATURAL GAS GLYCOL DEHYDRATION UNIT DATA SHEET (Continued)

Notes to NATURAL GAS GLYCOL DEHYDRATION UNIT DATA SHEET

- 1. Enter the appropriate Source Identification Numbers for the glycol dehydration unit Reboiler Vent and glycol Regenerator Still Vent. The glycol dehydration unit Reboiler Vent and glycol Regenerator Still Vent should be designated RBV-1 and RSV-1, respectively. If the compressor station incorporates multiple glycol dehydration units, a Glycol Dehydration Unit Data Sheet shall be completed for each, using Source Identification #s RBV-2 and RSV-2, RBV-3 and RSV-3, etc.
- 2. Enter the Source Status using the following codes:

NS = Construction of New Source

ES = Existing Source

MS = Modification of Existing Source

RS = Removal of Source

- 3. Enter the date (or anticipated date) of the glycol dehydration unit's installation (construction of source), modification or removal.
- 4. Enter the Air Pollution Control Device (APCD) type designation using the following codes:

NA = None

CD = Condenser

FL = Flare

CC = Condenser/Combustion Combination

TO = Thermal Oxidizer

MD = Manufacturer's Data

AP = AP-42

GR = GRI-GLYCalcTM

OT = Other	(nlesse list).	
	wease iisu.	

6. Enter the Reboiler Vent and glycol Regenerator Still Vent Potential to Emit (PTE) for the listed regulated pollutants in lbs per hour and tons per year. The glycol Regenerator Still Vent potential emissions may be determined using the most recent version of the thermodynamic software model GRI-GLYCalcTM (Radian International LLC & Gas Research Institute). Attach all referenced Potential Emissions Data (or calculations) and the GRI-GLYCalc Aggregate Calculations Report to this Glycol Dehydration Unit Data Sheet(s). This PTE data shall be incorporated in the Emissions Summary Sheet.

Include a copy of the GRI-GLYCalcTM analysis. This includes a printout of the aggregate calculations report, which shall include emissions reports, equipment reports, and stream reports.

*An explanation of input parameters and examples, when using GRI-GLYCalcTM is available on our website.

NEEHOUSE COMPRESSOR STATION

Application for 45CSR13 NSR Modification Permit

Attachment L

40 CFR Part 63; Subpart HH & HHH Registration Form

West Virginia Department of Environmental Protection

Division of Air Quality DIVISION OF AIR QUALITY: (304) 926-0475

40 CFR Part 63; Subpart HH & HHH Registration Form

Affected facility actual annual average natural gas throughput (scf/day):

Complete this form for any oil and natural gas production or natural gas transmission and storage facility that uses an affected unit under HH/HHH, whether subject or not.

Section A: Facility Description

WEB PAGE: http://www.wvdep.org

5.0 MM

Affected facility actual annual average hydrocarbon liquid throughput: (bbl/day):					na			
The affected facility processes, upgrades, or stores hydrocarbon liquids prior to custody transfer. ☑ Yes □ No							□ No	
The affected facility processes, upgrades, or stores natural gas prior to the point at which natural gas (NG) enters the NG transmission and storage source category or is delivered to the end user.							□ No	
The affected facility is: ☑	prior to a N	IG proces	sing plant	□ NG pro	ocessing plant			
	I prior to the	point of c	custody transfer and the	re is no NG p	rocessing plant			
	The affected facility transports or stores natural gas prior to entering the pipeline to a local distribution company or to a nal end user (if there is no local distribution company).							
The affected facility exclusively pro	ocesses, sto	res, or tra	nsfers black oil			□ Vee	□ No	
with an initial producing gas-to-oil	ratio (GOR):	na scf/b	bl API gravity: na	degrees		☐ Yes	☑ No	
		Section	B: Dehydration Unit (if applicable) ¹			
Description	: 7.0 MMscf	d - TEG [Dehy 01 (RSV-1 (2E)					
Date of Installation:	2013		Annual Operating Hours	s: 8,760	Burner rating (M	lMbtu/hr):	0.14	
Exhaust Stack Height (ft):	10.0		Stack Diameter (ft)): 0.6	Stack Te	mp. (oF):	120	
Glycol Type:	☑ TEG	□ EG	☐ Other: na					
Glycol Pump Type:	□ Elect	☑ Gas	If Gas, what is the ve	olume ratio?:	0.08 acfm/gpm			
Condenser installed?	☐ Yes	☑ No	Exit Temp: na		Condenser Pressure:	na		
Incinerator/flare installed?	☐ Yes	☑ No	Destruction Eff.: r	na				
Other controls installed?	☐ Yes	☑ No	Describe: na					
	Wet Gas ² :	Gas Ter	nperature: 60 oF	Gas Pres	sure: 1,100 psig			
(Upstream of Cont	act Tower)	Saturate	ed Gas?: ☑ Yes	□ No	If no, water content?:	na		
	Dry Gas:	Gas Flo	wrate: Actual:	5.0	MMscfd Design:	5.0 N	//Mscfd	
(Downstream of Conf	act Tower)	Water C	content: 7.0	lb/MMscf				
Le	ean Glycol:		on Rate: Actual ³ : ake/model: Kimra	1.5 y 9015PV	60 gpm Max ⁴ :	1.50	0 gpm	
Glycol Flash Tank (if a			na scribe vapor control:	Pressure:	na Vented:	□ Yes	□ No	
Stripping Cae (if a	annlicable).	Source	of Cac na	Pato:	na			

NEEHOUSE COMPRESSOR STATION

Application for 45CSR13 NSR Modification Permit

Attachment L

40 CFR Part 63; Subpart HH & HHH Registration Form - Continued

Please attach the following required dehydration unit information:

- 1. System map indicating the chain of custody information. See Page 43 of this document for an example of a gas flow schematic. It is not intended that the applicant provide this level of detail for all sources. The level of detail that is necessary is to establish where the custody transfer points are located. This can be accomplished by submitting a process flow diagram indicating custody transfer points and the natural gas flow. However, the DAQ reserves the right to request more detailed information in order to make the necessary decisions.
- 2. Extended gas analysis from the Wet Gas Stream, including mole percent of C1-C8, benzene, ethylbenzene, toluene, xylene and n-hexane, using Gas Processors Association (GPA) 2286 (or similar). A sample should be taken from the inlet gas line, downstream from any inlet separator, and using a manifold to remove entrained liquids from the sample and a probe to collect the sample from the center of the gas line. GPA standard 2166 reference method or a modified version of EPA Method TO-14, (or similar) should be used.
- 3. GRI-GLYCalc Ver. 3.0 aggregate report based on maximum Lean Glycol circulation rate and maximum throughput.
- 4. Detailed calculations of gas or hydrocarbon flow rate.

Section C: Facility NESHAPS Subpart HH/HHH status					
	☑ Subject to Subpart HH However, <u>EXEMPT</u> because the facility is an area source of HAP emissions <u>and</u> the actual average emissions of benzene from the glycol dehydration unit process vent to the atmosphere is < 0.90 megagram per year (1.0 tpy); see 40CFR§63.764(e)(1)(ii).				
Affected facility status: (choose only one)	□ Subject to Subpart HHH				
	□ Not Subject Because:		< 10/25 TPY Affected facility exclusively handles black oil. Facility-wide actual annual average NG throughput is < 650 thousand scf/day and facility-wide actual annual average hydrocarbon liquid is < 250 bpd. No affected source is present.		

NEEHOUSE COMPRESSOR STATION

Application for 45CSR13 NSR Modification Permit

ATTACHMENT L

ATTACHMENT L - STORAGE TANK DATA SHEET

Source ID	Status	Contents	Volume (gal)	Diam (ft)	Thru-Put (gal/yr)	Orientation	Ave Liq Hght (ft)
T-01	New	Produced Water	8,820	12.0	105,840	Vert	8.0
		Also the following Insig	nificant Stora	ge Tanks:			
T-02	Existing	Triethylene Glycol	225				
T-03	Existing	Spent Glycol	150				
T-04	Existing	Methanol	55				
T-05	Existing	Lube Oil	500				
T-06	Existing	Used Oil	55				

Notes to STORAGE TANK DATA SHEET

- 1. Enter the appropriate Source Identification Numbers (Source ID #) for each storage tank located at the compressor station. Tanks should be designated T01, T02, T03, etc.
- 2. Enter storage tank Status using the following:

EXIST Existing Equipment

NEW Installation of New Equipment

REM Equipment Removed

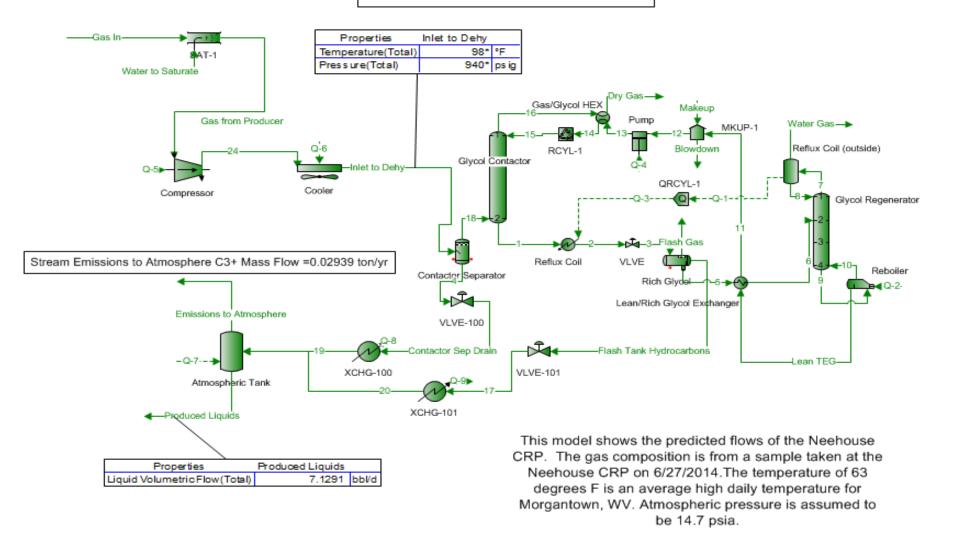
- 3. Enter storage tank content such as condensate, pipeline liquids, glycol (DEG or TEG), lube oil, etc.
- 4. Enter storage tank volume in gallons.
- 5. Enter storage tank diameter in feet.
- 6. Enter storage tank throughput in gallons per year.
- 7. Enter storage tank orientation using the following:

VERT Vertical Tank

HORZ Horizontal Tank

8. Enter storage tank average liquid height in feet.

Neehouse CRP



Location:NeehouseCondensate Volume:2602.122 bbl/yrTotal VOC's:0.03 ton/yrVOC Emission Factor:0.023 lb/bbl

Emissi	ons to Atmosphere	
Temperature	°F	63
Pressure	psig	0
Mole Fraction Vapor	%	100

Produced Liquids				
Temperature	°F	63		
Pressure	psig	0		
Std Liquid Volumetric Flow	bbl/d	7.1291		

Emissions to Atmosphere				
Component	tons/year			
Water	0.01			
TEG	0.00			
Nitrogen	0.00			
Methane	0.38			
CO2	0.02			
Ethane	0.09			
Propane	0.02			
i-Butane	0.00			
n-Butane	0.00			
i-Pentane	0.00			
n-Pentane	0.00			
2,2-Dimethylbutane	0.00			
2,3-Dimethylbutane	0.00			
2-Methylpentane	0.00			
3-Methylpentane	0.00			
Hexane	0.00			
2,2-Dimethylpentane	0.00			
Methylcyclopentane	0.00			
Benzene	0.00			
Cyclohexane	0.00			
2-Methylhexane	0.00			
2,3-Dimethylpentane	7.16E-06			
3-Methylhexane	1.61E-05			
1,t-2-Dimethylcyclopentane	2.90E-08			
1,t-3Dimethylcyclopentane	2.19E-06			
Heptane	1.51E-05			
Methylcyclohexane	0.00E+00			
2,5-Dimethylhexane	3.37E-07			
2,3-Dimethylhexane	4.50E-06			
Toluene	3.31E-04			
2-Methylheptane	1.87E-06			
4-Methylheptane	2.21E-06			
3-Methylheptane	5.17E-06			
1,t-4-Dimethylcyclohexane	9.12E-10			
2,4,4-Trimethylhexane	1.25E-06			
2,6-Dimethylheptane	5.59E-07			
Octane	4.70E-06			
Nonane	2.55E-06			
Decane	2.94E-07			
Undecane	5.23E-07			
m-Xylene	0.000161417			
Oxygen	4.39E-05			

Produced Liquids					
Component	mass fraction				
Water	99.99				
TEG	0.00				
Nitrogen	0.00				
Methane	0.00				
CO2	0.00				
Ethane	0.00				
Propane	0.00				
i-Butane	0.00				
n-Butane	0.00				
i-Pentane	0.00				
n-Pentane	0.00				
2,2-Dimethylbutane	0.00				
2,3-Dimethylbutane	0.00				
2-Methylpentane	0.00				
3-Methylpentane	0.00				
Hexane	0.00				
2,2-Dimethylpentane	0.00				
Methylcyclopentane	0.00				
Benzene	0.00				
Cyclohexane	0.00				
2-Methylhexane	0.00				
2,3-Dimethylpentane	1.97E-08				
3-Methylhexane	3.00E-08				
1,t-2-Dimethylcyclopentane	1.05E-12				
1,t-3Dimethylcyclopentane	3.21E-08				
Heptane	3.13E-08				
Methylcyclohexane	0.00E+00				
2,5-Dimethylhexane	1.05E-10				
2,3-Dimethylhexane	1.51E-08				
Toluene	2.23E-04				
2-Methylheptane	8.74E-10				
4-Methylheptane	3.76E-09				
3-Methylheptane	9.44E-09				
1,t-4-Dimethylcyclohexane	6.18E-17				
2,4,4-Trimethylhexane	3.48E-09				
2,6-Dimethylheptane	3.40E-10				
Octane	5.28E-09				
Nonane	4.76E-09				
Decane	3.39E-10				
Undecane	8.11E-10				
m-Xylene	0.000107345				
Oxygen	2.32E-07				

Attachment L EMISSIONS UNIT DATA SHEET STORAGE TANKS

Provide the following information for <u>each</u> new or modified bulk liquid storage tank as shown on the *Equipment List Form* and other parts of this application. A tank is considered modified if the material to be stored in the tank is different from the existing stored liquid.

IF USING US EPA'S TANKS EMISSION ESTIMATION PROGRAM (AVAILABLE AT www.epa.gov/tnn/tanks.html), APPLICANT MAY ATTACH THE SUMMARY SHEETS IN LIEU OF COMPLETING SECTIONS III, IV, & V OF THIS FORM. HOWEVER, SECTIONS I, II, AND VI OF THIS FORM MUST BE COMPLETED. US EPA'S AP-42, SECTION 7.1, "ORGANIC LIQUID STORAGE TANKS," MAY ALSO BE USED TO ESTIMATE VOC AND HAP EMISSIONS (http://www.epa.gov/tnn/chief/).

I. GENERAL INFORMATION (required)

1.	Bulk Storage Area Name	2.	Tank Name				
	Neehouse Compressor Station		210 bbl Produced Water Tank				
3.	Tank Equipment Identification No. (as assigned on Equipment List Form)	4.	Emission Point Identification No. (as assigned on Equipment List Form)				
	T01		6E				
5.	Date of Commencement of Construction (for existing	tank	(S)				
6.	Type of change ☐ New Construction ☐ N	lew	Stored Material				
7.	7. Description of Tank Modification (if applicable)						
7A.	Does the tank have more than one mode of operation (e.g. Is there more than one product stored in the tan		☐ Yes				
7B.	7B. If YES, explain and identify which mode is covered by this application (Note: A separate form must be completed for each mode).						
7C.	7C. Provide any limitations on source operation affecting emissions, any work practice standards (e.g. production variation, etc.): na						
	II. TANK INFORM	ATIO	ON (required)				
8.	height.	the	internal cross-sectional area multiplied by internal				
ΩΛ	Tank Internal Diameter (ft)	_	Tank Internal Height (or Length) (ft)				
٥٨.	10	3D.	15				
10A		10E					
107		101	8				
11A		11E	-				
12.	12. Nominal Capacity (specify barrels or gallons). This is also known as "working volume" and considers design liquid levels and overflow valve heights. 210 barrels						
	=10						

13A. Maximum annual throughput (gal/yr)	13B. Maximum daily throughput (gal/day)			
105,840	t/maximum tank liquid volume)			
14. Number of Turnovers per year (annual net throughput/maximum tank liquid volume) 12				
15. Maximum tank fill rate (gal/min)				
16. Tank fill method	⊠ Splash ☐ Bottom Loading			
17. Complete 17A and 17B for Variable Vapor Space Ta	nk Systems			
17A. Volume Expansion Capacity of System (gal)	17B. Number of transfers into system per year			
18. Type of tank (check all that apply): Fixed Roof vertical horizontal other (describe) External Floating Roof pontoon roof				
 □ Domed External (or Covered) Floating Roof □ Internal Floating Roof □ Variable Vapor Space □ Pressurized □ Underground □ Other (describe) 	diaphragm			
	ATION (optional if providing TANKS Summary Sheets)			
19. Tank Shell Construction:☐ Riveted ☐ Gunite lined ☐ Epoxy-coate	d rivets			
20A. Shell Color 20B. Roof Colo				
21. Shell Condition (if metal and unlined):	uet			
☐ No Rust ☐ Light Rust ☐ Dense R 22A. Is the tank heated? ☐ YES ☐ NO	ust Not applicable			
22B. If YES, provide the operating temperature (°F)				
22C. If YES, please describe how heat is provided to t	ank.			
23. Operating Pressure Range (psig): to				
24. Complete the following section for Vertical Fixed Ro	of Tanks			
24A. For dome roof, provide roof radius (ft)				
24B. For cone roof, provide slope (ft/ft)				
25. Complete the following section for Floating Roof Ta	nks Does Not Apply			
25A. Year Internal Floaters Installed:				
25B. Primary Seal Type:	<u> </u>			
25C. Is the Floating Roof equipped with a Secondary S	Seal? YES NO			
25D. If YES, how is the secondary seal mounted? (che	eck one)			
25E. Is the Floating Roof equipped with a weather ship	eld?			

25F. Describe deck fittings; indicat	e the number of eac	ch type of fitting:		
3.,		S HATCH		
BOLT COVER, GASKETED:	UNBOLTED COVER, GASKETED: UNBOLTED COVER, UNGASKETED:			
BOLT COVER, GASKETED:	AUTOMATIC GAL UNBOLTED COVI		UNBOLTED COVER, UNGASKETED:	
BUILT-UP COLUMN – SLIDING COVER, GASKETED:			PIPE COLUMN – FLEXIBLE FABRIC SLEEVE SEAL:	
PIP COLUMN – SLIDING COVER, G		R WELL PIPE COLUMN –	SLIDING COVER, UNGASKETED:	
SLIDING COVER, GASKETED:	GAUGE-HATCH	/SAMPLE PORT SLIDING COVER,	, UNGASKETED:	
ROOF LEG OR WEIGHTED MECHANICAL WEIGHTED ACTUATION, GASKETED: ACTUATION, UNG			SAMPLE WELL-SLIT FABRIC SEAL (10% OPEN AREA)	
WEIGHTED MECHANICAL ACTUAT	VACUUM BREAKER WEIGHTED MECHANICAL ACTUATION, GASKETED: WEIGHTED MECHANICAL ACTUATION, UNGASKETED:			
RIM VENT WEIGHTED MECHANICAL ACTUATION GASKETED: WEIGHTED MECHANICAL ACTUATION, UNGASKETED:				
DECK DRAIN (3-I OPEN:		90% CLOSED:		
STUB DRAIN 1-INCH DIAMETER:				
OTHER (DESCRIBE, ATTACH ADDITIONAL PAGES IF NECESSARY)				

26A. Deck Type: Bolted Welded 26B. For Bolted decks, provide deck construction:		
26B For Bolted decks, provide deck construction:		
202. To 20.104 door, provide door concluded.		
26C. Deck seam: ☐ Continuous sheet construction 5 feet wide ☐ Continuous sheet construction 6 feet wide ☐ Continuous sheet construction 7 feet wide ☐ Continuous sheet construction 5 × 7.5 feet wide ☐ Continuous sheet construction 5 × 12 feet wide ☐ Other (describe)		
26D. Deck seam length (ft) 26E. Area of deck (ft²)		
For column supported tanks: 26G. Diameter of each column:		
26F. Number of columns:		
IV. SITE INFORMANTION (optional if providing TANKS Summary Sheets)		
27. Provide the city and state on which the data in this section are based.		
28. Daily Average Ambient Temperature (°F)		
29. Annual Average Maximum Temperature (°F)		
30. Annual Average Minimum Temperature (°F)		
31. Average Wind Speed (miles/hr)		
32. Annual Average Solar Insulation Factor (BTU/(ft²-day))		
33. Atmospheric Pressure (psia)		
V. LIQUID INFORMATION (optional if providing TANKS Summary Sheets)		
34. Average daily temperature range of bulk liquid:		
34A. Minimum (°F) 34B. Maximum (°F)		
35. Average operating pressure range of tank:		
35A. Minimum (psig) 35B. Maximum (psig)		
36A. Minimum Liquid Surface Temperature (°F) 36B. Corresponding Vapor Pressure (psia)		
37A. Average Liquid Surface Temperature (°F) 37B. Corresponding Vapor Pressure (psia)		
38A. Maximum Liquid Surface Temperature (°F) 38B. Corresponding Vapor Pressure (psia)		
39. Provide the following for <u>each</u> liquid or gas to be stored in tank. Add additional pages if necessary.		
39A. Material Name or Composition		
39B. CAS Number		
39C. Liquid Density (lb/gal)		
39D. Liquid Molecular Weight (lb/lb-mole)		
39E. Vapor Molecular Weight (lb/lb-mole)		

Maximum Vapor Press 39F. True (psia)					
1 3ME 17110 (NGIS)	sure				
\ '					
39G. Reid (psia) Months Storage per Y	ear				
39H. From	ou.				
39I. To					
	VI. EMISSIONS A	ND CONTR	OL DEVICE	E DATA (required)	
40. Emission Control I	Devices (check as man	y as apply):	□ Does No □	ot Apply	
☐ Carbon Adsorp	otion ¹				
☐ Condenser ¹					
☐ Conservation \	/ent (psig)				
Vacuum S	Setting		Pressure Se	etting	
☐ Emergency Re	lief Valve (psig)				
☐ Inert Gas Blanl	ket of				
☐ Insulation of Ta	ank with				
☐ Liquid Absorpti	ion (scrubber)1				
☐ Refrigeration o	f Tank				
☐ Rupture Disc (psig)				
☐ Vent to Inciner	ator ¹				
☐ Other¹ (describ	oe):				
¹ Complete approp	oriate Air Pollution Cont	rol Device S	Sheet.		
41. Expected Emissio	n Rate (submit Test Da	ta or Calcul	ations here	or elsewhere in the app	lication).
Material Name &	Breathing Loss	Workin		Annual Loss	
			9 _000	Allilual LUSS	Estimation Method ¹
CAS No.	(lb/hr)	Amount	Units	(lb/yr)	Estimation Method
VOC	(lb/hr)	Amount	Units	(lb/yr) 260	EPA-450/3-85-001a and ProMax
	(lb/hr)	Amount	Units		EPA-450/3-85-001a
	(lb/hr)	Amount	Units		EPA-450/3-85-001a
	(lb/hr)	Amount	Units		EPA-450/3-85-001a
	(lb/hr)	Amount	Units		EPA-450/3-85-001a
	(lb/hr)	Amount	Units		EPA-450/3-85-001a
	(Ib/hr)	Amount	Units		EPA-450/3-85-001a
	(lb/hr)	Amount	Units		EPA-450/3-85-001a
	(Ib/hr)	Amount	Units		EPA-450/3-85-001a
	(Ib/hr)	Amount	Units		EPA-450/3-85-001a

Attachment L EMISSIONS UNIT DATA SHEET BULK LIQUID TRANSFER OPERATIONS

Furnish the following information for each new or modified bulk liquid transfer area or loading rack, as shown on the *Equipment List Form* and other parts of this application. This form is to be used for bulk liquid transfer operations such as to and from drums, marine vessels, rail tank cars, and tank trucks.

Identification Number (as assigned on Equipment List Form): TLO					
1. Loading Area	Loading Area Name: Neehouse Compressor Station				
2. Type of cargo as apply): N/A	vessels accommo	odated at this rack	or transfer point	(check as many	
G Drums	G Marine Vessels	G Rai l	Tank Cars	G Tank Trucks	
3. Loading Rack	or Transfer Point	Data:			
Number of pu	mps	1			
Number of liqu	uids loaded	1			
Maximum nun	nber of marine	1			
•	trucks, tank cars,				
	loading at one tim	<u> </u>			
4. Does ballastin	ng of marine vesse G No		ading area? es not apply		
5. Describe cleaning location, compounds and procedure for cargo vessels using this transfer point: N/A					
6. Are cargo vessels pressure tested for leaks at this or any other location? N/A					
If YES, describe:	G Yes	G No			
7. Projected Ma	ximum Operating	Schedule (for rac	k or transfer point	as a whole):	
Maximum	Jan Mar.	Apr June	July - Sept.	Oct Dec.	
hours/day	24	24	24	24	
days/week	7	7	7	7	
weeks/quarter	13 13 13 13				

8. Bulk Liqui	id Data <i>(add pages as i</i>	necessar	y):		
Pump ID No.		1			
Liquid Name		Prod. H2O			
Max. daily thro	oughput (1000 gal/day)	0.29			
Max. annual t	hroughput (1000 gal/yr)	105.84			
Loading Meth	od ¹	SP			
Max. Fill Rate	(gal/min)	200			
Average Fill Time (min/loading)		60			
Max. Bulk Liquid Temperature (°F)		60			
True Vapor Pressure ²		1.5			
Cargo Vessel	Condition ³	U			
Control Equip	ment or Method ⁴	None			
Minimum control efficiency (%)		N/A			
Maximum Emission	Loading (lb/hr)				
Rate (VOC)	Annual (lb/yr)	520			
Estimation Method ⁵		EPA			

¹ BF = Bottom Fill SP = Splash Fill SUB = Submerged Fill

MB = Material Balance

TM = Test Measurement based upon test data submittal

O = other (describe)

² At maximum bulk liquid temperature

³ B = Ballasted Vessel, C = Cleaned, U = Uncleaned (dedicated service), O = other (describe)

⁵ EPA = EPA Emission Factor as stated in AP-42

9. Proposed Monitoring, Recordkeeping, Reporting, and Testing				
Please propose monitoring, recordkeeping, and reporting in order to demonstrate compliance				
with the proposed operating parameters. Please propose testing in order to demonstrate				
compliance with the proposed emissions limits.				
MONITORING	RECORDKEEPING			
REPORTING	TESTING			
MONITORING. PLEASE LIST AND DESCRIBE THE PROCESS PARAMETERS AND RANGES THAT ARE PROPOSED TO BE MONITORED IN ORDER TO DEMONSTRATE COMPLIANCE WITH THE OPERATION OF THIS PROCESS EQUIPMENT OPERATION/AIR POLLUTION CONTROL DEVICE.				
RECORDKEEPING. PLEASE DESCRIBE THE PROPOSED RECORDKEEPING THAT WILL ACCOMPANY THE MONITORING.				
REPORTING. PLEASE DESCRIBE THE PROPOSED FREQUENCY OF REPORTING OF THE RECORDKEEPING.				
TESTING. PLEASE DESCRIBE ANY PROPOSED EMISSIONS TESTING FOR THIS PROCESS EQUIPMENT/AIR POLLUTION CONTROL DEVICE.				
Describe all operating ranges and maintenance procedures required by Manufacturer to maintain warranty				

ATTACHMENT M Air Pollution Control Device Sheet(s)

"29. Fill out the Air Pollution Control Device Sheet(s) as Attachment M."				
NSCR on Caterpillar G3306TA Compressor Engine				

Attachment M Air Pollution Control Device Sheet

(OTHER COLLECTORS)

Control Device ID No. (must match Emission Units Table): <u>01-NSCR (For CE-01/1E)</u>

Equipment Information

1.	Manufacturer: Miratech (or equivalent) Model No: RCS-1816-06 (or equivalent)	Туре:	e: essor Engine CE-01/1E etalytic Reduction (NSCR)		
3.	Provide diagram(s) of unit describing capture system capacity, horsepower of movers. If applicable, state h				
4.	On a separate sheet(s) supply all data and calculation	ns used in selecting or de	signing this collection device.		
5.	Provide a scale diagram of the control device showing	g internal construction.			
6.	Submit a schematic and diagram with dimensions and	d flow rates.			
7.	Guaranteed minimum collection efficiency for each pona (Assumed 100%, less Crankcase emissions (Guaranteed control efficiency: NOx: ≥88%; CO:	(See RPC/7E)).	: ≥50%; and HCHO: ≥50%)		
8.	Attached efficiency curve and/or other efficiency information	mation.			
9.	Design inlet volume: SCFM	10. Capacity:			
11.	Indicate the liquid flow rate and describe equipment p	rovided to measure pres	sure drop and flow rate, if any.		
12.	Attach any additional data including auxiliary equip control equipment.	ment and operation det	ails to thoroughly evaluate the		
13.	13. Description of method of handling the collected material(s) for reuse of disposal.				
	Gas Stream Cl	haracteristics			
14.	Are halogenated organics present? Are particulates present? Are metals present?	☐ Yes☐ Yes☐ No☐ Yes☐ No			
15.	Inlet Emission stream parameters:	Maximum	Typical		
	Pressure (mmHg):				
	Heat Content (BTU/scf):				
	Oxygen Content (%):				
	Moisture Content (%):				
	Relative Humidity (%):				

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16. Type of pollutant(s) controlled: ☐ SO _x ☐ Particulate (type):				☐ Odor ☑ Other NOX, CO, \	VOC and	нсно	
17.	Inlet gas velocity:			18. Pollutant specific	gravity:		
19. Gas flow into the collector: 970 ACFM @ 1,064°F and 20" WC		,	perature: 064 °F xx °F				
21.	21. Gas flow rate: Design Maximum: 970 ACFM Average Expected: 970 ACFM		22. Particulate Grair Inlet: na Outlet: na	Loading	in grains/scf:		
23.	Emission rate of each po	ollutant (s	pecify) into and	out of collector:			
	Pollutant	IN I	Pollutant	Emission Capture	OUT Pollutant Control		
		g/bhp- hr	grains/acf	Efficiency%	g/bhp- hr	grains/acf	Efficiency%
	NOx	16.57		100%	2.0		88%
	CO	16.57		100%	2.0		88%
	NMNEHC	0.37		100%	0.19		50%
	НСНО	0.25		100%	0.13		50%
24.	Dimensions of stack:	F	leight	ft.	Diame	ter	ft.
25.	Supply a curve showing rating of collector.	propose	d collection effi	ciency versus gas vo	lume fron	n 25 to 130 pe	rcent of design

Particulate Distribution

26. Complete the table:	Particle Size Distribution at Inlet	Fraction Efficiency of Collector
Particulate Size Range	Weight % for Size Range	Weight % for Size Range
0 – 2		
2 – 4		
4 – 6		
6 – 8		
8 – 10		
10 – 12		
12 – 16		
16 – 20		
20 – 30		
30 – 40		
40 – 50		
50 – 60		
60 – 70		
70 – 80		
80 – 90		
90 – 100		
>100		

27. Describe any air pollution control device inlet and outlet gas conditioning processes (e.g., gas cooling, gas reheating, gas humidification): na					
28. Describe the collect na	28. Describe the collection material disposal system: na				
		ce in the Emissions Points Data Summary Sheet? ressor Engine 01 (CE-01/1E) emissions			
Please propose n	g parameters. Please propose	and Testing eporting in order to demonstrate compliance with the testing in order to demonstrate compliance with the			
MONITORING:		RECORDKEEPING:			
REPORTING:		TESTING:			
MONITORING:		ocess parameters and ranges that are proposed to be strate compliance with the operation of this process			
RECORDKEEPING: REPORTING:	Please describe the proposed re	cordkeeping that will accompany the monitoring. emissions testing for this process equipment on air			
TESTING:		emissions testing for this process equipment on air			
31. Manufacturer's Guaranteed Collection Efficiency for each air pollutant. na (Assumed 100%, less Crankcase emissions (See RPC/2E)).					
32. Manufacturer's Guaranteed Control Efficiency for each air pollutant. NOX: ≥88%; CO: ≥88%; NMNEHC (VOC): ≥50% and HCHO: ≥50%.					
33. Describe all operating ranges and maintenance procedures required by Manufacturer to maintain warranty.					



CONFIDENTIAL

MIRATECH Emissions Control Equipment Specification Summary

Proposal Number: MC-12-3069

Engine Data

Number of Engines: 1
Application: Gas Compression
Engine Manufacturer: Caterpillar

Model Number: G 3306 TA LCR
Power Output: 203 bhp

Lubrication Oil: 0.6 wt% sulfated ash or less

Type of Fuel: Natural Gas

Exhaust Flow Rate: 970 acfm (cfm)

Exhaust Temperature: 1,084°F

System Details

Housing Model Number: RCS2-1816-06-HSG
Element Model Number: IQ-RE-16EC

Number of Catalyst Layers: 1
Number of Spare Catalyst Layers: 1

System Pressure Loss: 2.0 inches of WC (Fresh) Sound Attenuation: 25-30 dBA insertion loss

Exhaust Temperature Limits: 750 - 1250°F (catalyst inlet); 1350°F (catalyst outlet)

NSCR Housing & Catalyst Details

Model Number: RCS2-1816-06-EC1
Material: Carbon Steel
Approximate Diameter: 14/18 inches

Inlet Pipe Size & Connection: 6 inch FF Flange, 150# ANSI standard bolt pattern
Outlet Pipe Size & Connection: 6 inch FF Flange, 150# ANSI standard bolt pattern

Overall Length: 66 inches
Weight Without Catalyst: 202 lbs
Weight Including Catalyst: 224 lbs

Instrumentation Ports: 1 inlet/1 outlet/2 catalyst (1/2" NPT)

Oxygen Sensor Ports: 1 inlet/1 outlet (18mm)

Emission Requirements

			Warranted	
Exhaust Gases	Engine Outputs (g/ bhp-hr)	Reduction (%)	Converter Outputs (g/ bhp-hr)	Requested Emissions Targets
NOx	16.57	88%	1.99	88 % Reduction
CO	16.57	88%	1.99	88 % Reduction
NMNEHC	0.12 or 0.37	50%	0.08	50 % Reduction
CH ₂ O	0.25	50%	0.13	50 % Reduction
Oxygen	0.5%			

MIRATECH warrants the performance of the converter, as stated above, per the MIRATECH General Terms and Conditions of Sale.

MIRATECH Catalyzer (TM) 10/19/2012

ATTACHMENT N

Supporting Emissions Calculations

"30. Provide all **Supporting Emissions Calculations** as Attachment N."

Emission Summary Spreadsheets

- Potential to Emit (PTE) CONTROLLED CRITERIA POLLUTANTS
- o Potential to Emit (PTE) CONTROLLED HAZARDOUS AIR POLLUTANTS
- Potential to Emit (PTE) GREENHOUSE GASES (GHG)
- o Potential to Emit (PTE) PRE-CONTROLLED CRITERIA POLLUTANTS
- o Potential to Emit (PTE) PRE-CONTROLLED HAZARDOUS AIR POLLUTANTS

Unit-Specific Emission Spreadsheets

- o Compressor Engine 203 bhp Caterpillar G3306TA (4SRB@1,800 rpm)
- o Compressor Rod Packing and Engine Crankcase (RPC)
- Startup/Shutdown/Maintenance (SSM)
- o Triethylene Glycol (TEG) Dehydrator 5.0 MMscfd
- Triethylene Glycol (TEG) Reboiler 0.14 MMBtu/hr
- Storage Tank 210 bbl Produced Water
- Truck Load-Out 2,520 bbl/yr Produced Water
- Process Piping Fugitives Gas & Water/Oil

AP-42 and GHG Ea ission Factors

- Model Results Dehydrator GRI-GLYCalc 4.0
 - Summary of Emissions
 - Summary of Input Values
 - Aggregate Calculations Report

Application for 45CSR13 NSR Modification Permit

Attachment N - Supporting Emissions Calculations

Controlled Emissions - Criteria Pollutants

Unit ID	Point	Control	Description	Design Capacity	NO	Ox	С	0	VO	C	SC	Эx	PM10)/2.5
Unitib	ID	ID	Description	Design Capacity	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
CE-01	1E	01-NSCR	Compressor Engine - Caterpillar G3306TA	203 bhp	0.89	3.90	0.89	3.90	0.14	0.61	1.1E-03	4.7E-03	0.04	0.15
RPC	2E	na	Compressor Rod Packing/Engine Crankcase	203 bhp					0.54	2.37				
SSM	3E	na	Startup/Shutdown/Maintenance (Blowdown)	203 bhp						2.47				
RSV-01	4E	na	TEG Dehydrator - Still Vent	5.0 MMscfd					10.71	46.92				
RBV-01	5E	na	TEG Dehydrator - Reboiler	0.14 MMBtu/hr	0.01	0.06	0.01	0.05	7.8E-04	0.00	8.2E-05	3.6E-04	1.0E-03	0.00
T-01	6E	na	Storage Tank - Produced Water	210 bbl					0.02	0.13				
TLO-1	7E	na	Truck Load-Out - Produced Water	2,520 bbl/yr						0.08				
			TOTAL PO	TOTAL POINT SOURCE PTE:			0.90	3.95	11.41	52.58	1.2E-03	0.01	0.04	0.16
			WV-DEP	WV-DEP Permit Threshold:			6 lb/hr <u>A</u>	VD 10 tpy	6 lb/hr <u>A</u> /	<i>ID</i> 10 tpy	6 lb/hr <i>Al</i>	VD 10 tpy	6 lb/hr <u>A</u>	<i>ID</i> 10 tру
			Title V	Title V Permit Threshold:				100		100		100		100

FUG-G	1F	na	Process Piping Fugitives - Gas	1,737 fittings	 	 	1.27	5.58	 	
FUG-W	2F	na	Process Piping Fugitives - Water/Oil	871 fittings	 	 	0.88	3.84	 	
			TOTAL FUGIT	IVE SOURCE PTE:	 	 	2.15	9.42	 	

BOLD and Shaded Cells Indicate Control Technology used to establish emission limitation.

TOTAL PTE:

0.90	3.96	0.90	3.95	13.56	62.00	1.2E-03	0.01	0.04	0.16

- Notes: 1 Emissions are based on operation at 100% of rated load for 8,760 hrs/yr; except that Start/Stop/Maintenance (SSM/3E) and Truck Load-Out (TLO/7E) emission generating activities are infrequent.
 - 2 VOC is volatile organic compounds, as defined by EPA, and includes HCHO (formaldehyde).
 - 3 PM10/2.5 is filterable and condensable particulate matter; including PM10 and PM2.5.
 - 4 Fugitive criteria pollutant emissions are not considered in major source determinations (45CSR30 Section 2.26.b.)

Williams Ohio Valley Midstream LLC (OVM)

NEEHOUSE COMPRESSOR STATION

Application for 45CSR13 NSR Modification Permit

Attachment N - Supporting Emissions Calculations

Controlled Emissions - Hazardous Air Pollutants (HAP)

Unit ID	Point	Benz	zene	Ethylb	enzene	нсно	(HAP)	n-He	xane	Meth	anol	Tolu	iene	2,2,4	TMP	Xyle	nes	Othe	r HAP	Tota	I HAP
Ullit ID	ID	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
CE-01	1E	1.4E-03	0.01	2.3E-05	9.9E-05	0.06	0.25			2.8E-03	0.01	5.1E-04	2.2E-03			1.8E-04	7.8E-04	0.01	0.03	0.07	0.29
RPC	2E	1.9E-03	0.01	1.9E-03	0.01	1.4E-03	0.01	1.9E-03	0.01			1.9E-03	0.01	1.9E-03	0.01	1.9E-03	0.01			0.01	0.06
SSM	3E		1.4E-03		1.4E-03				0.03				1.4E-03		1.4E-03		1.4E-03				0.03
RSV-01	4E	0.13	0.56	0.03	0.11			0.22	0.96			0.57	2.50	1.0E-03	4.4E-03	0.64	2.79			1.58	6.93
RBV-01	5E	2.9E-07	1.3E-06			1.0E-05	4.5E-05	2.5E-04	1.1E-03			4.7E-07	2.0E-06					2.6E-07	1.1E-06	2.6E-04	1.1E-03
T-01	6E	5.3E-04	2.4E-03	5.3E-04	2.4E-03			1.8E-03	0.01			5.3E-04	2.4E-03	5.3E-04	2.4E-03	5.3E-04	2.4E-03			4.4E-03	0.02
TLO-1	7E		4.2E-03		4.2E-03				4.2E-03				4.2E-03		4.2E-03		4.2E-03				0.03
Su	ıbtotal:	0.13	0.58	0.03	0.13	0.06	0.25	0.22	1.01	2.8E-03	0.01	0.57	2.52	3.4E-03	0.02	0.64	2.81	0.01	0.03	1.67	7.35
		00	0.00	0.00	00	0.00	VU	0.22		2.02 00	0.01	0.51	2.02	0		0.0.		0.0.	0.00		
		0.10	0.00	0.00	0.1.0	0.00	0.20	VILL		2.02.00	0.01	0.57	2.02	02 00		0.0 .		0.01	0.00		. 100
FUG-G	1F	7.4E-04	3.2E-03	7.4E-04	3.2E-03			0.01	0.06			7.4E-04	3.2E-03	7.4E-04	3.2E-03	7.4E-04	3.2E-03			0.02	0.07
FUG-G FUG-W								-									-				
FUG-W	1F	7.4E-04	3.2E-03	7.4E-04	3.2E-03			0.01	0.06			7.4E-04	3.2E-03	7.4E-04	3.2E-03	7.4E-04	3.2E-03			0.02	0.07
FUG-W	1F 2F	7.4E-04 0.03	3.2E-03 0.12	7.4E-04 0.03	3.2E-03 0.12			0.01	0.06			7.4E-04 0.03	3.2E-03 0.12	7.4E-04 0.03	3.2E-03 0.12	7.4E-04 0.03	3.2E-03 0.12			0.02 0.22	0.07 0.96
FUG-W	1F 2F	7.4E-04 0.03	3.2E-03 0.12	7.4E-04 0.03	3.2E-03 0.12			0.01	0.06			7.4E-04 0.03	3.2E-03 0.12	7.4E-04 0.03	3.2E-03 0.12	7.4E-04 0.03	3.2E-03 0.12			0.02 0.22	0.07 0.96
FUG-W Su	1F 2F ıbtotal:	7.4E-04 0.03 0.03	3.2E-03 0.12 0.12	7.4E-04 0.03 0.03	3.2E-03 0.12 0.12 0.24		0.25	0.01 0.09 0.10	0.06 0.38 0.44			7.4E-04 0.03 0.03	3.2E-03 0.12 0.12	7.4E-04 0.03 0.03	3.2E-03 0.12 0.12 0.14	7.4E-04 0.03 0.03	3.2E-03 0.12 0.12			0.02 0.22 0.24 1.90	0.07 0.96 1.03

BOLD and Shaded Cells Indicate Control Technology used to establish emission limitation.

Notes: 1 - Emissions are based on operation at 100% of rated load for 8,760 hrs/yr; except that Start/Stop/Maintenance (SSM/3E) and Truck Load-Out (TLO/7E) emission generating activities are infrequent.

2 - HCHO is formaldehyde; Total HAP includes HCHO, n-hexane, BTEX (benzene, toluene, ethylbenzene, xylene), acetaldehyde, acrolein, and methanol.

Application for 45CSR13 NSR Modification Permit

Attachment N - Supporting Emissions Calculations

Greenhouse Gas (GHG) Emissions

Unit	Point	Control	Description	Heat Input	Hours of	kg/MMBtu: GWP:	53.06 1	kg/MMBtu: GWP:	1.00E-03 25	kg/MMBtu: GWP:	1.00E-04 298	TOTAL CO2e
ID	ID	ID	Description	MMBtu/hr (HHV)	Operation	CO2	CO2e	CH4	CO2e	N2O	CO2e	COZe
				(*****)	hr/yr	tpy	tpy	tpy	tpy	tpy	tpy	tpy
CE-01	1E	01-NSCR	Compressor Engine - Caterpillar G3306TA	1.83	8,760	1,119	1,119	2.00	50	1.8E-03	0.52	1,170
RPC	2E	na	Compressor Rod Packing/Engine Crankcase		8,760	14.15	14.15	12.80	320			334
SSM	3E	na	Startup/Shutdown/Maintenance (Blowdown)		8,760	0.04	0.04	8.62	216			216
RSV-01	4E	na	TEG Dehydrator - Still Vent		8,760	1.56	1.56	143	3,584			3,585
RBV-01	5E	na	TEG Dehydrator - Reboiler	0.14	8,760	72.14	72.14	1.4E-03	0.03	1.3E-03	0.39	73
T-01	6E	na	Storage Tank - Produced Water		8,760	2.1E-03	2.1E-03	0.30	7.55			8
TLO-1	7E	na	Truck Load-Out - Produced Water									
		_		-	-			_	TC	TAL POINT SO	URCE PTE:	5,385

FUG-G	1F	na	Process Piping Fugitives - Gas	 8,760	0.09	0.09	23.79	594.84			595	
FUG-W	2F	na	Process Piping Fugitives - Water/Oil	 8,760	0.01	0.01	1.15	28.80			29	
								TOTAL FUGITIVE SOURCE PTE:				

Notes:

- 1 Emissions are based on operation at 100% of rated load.
- 2 Engine CO2 and CH4 emissions are based on vendor specifications.
- 3 Fugitive CH4 emissions are based on EPA Fugitive Emission Factors for Oil and Gas Production Operations.
- 4 All other GHG emissions are based on default values in 40CFR98, Subpart C, Table C-1.
- 5 GHG NSR/PSD Thresholds and Title V Major Source Thresholds are applicable only if other regulated air pollutants exceed the corresponding Thresholds.

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Application for 45CSR13 NSR Modification Permit

Attachment N - Supporting Emissions Calculations

PRE-Controlled Emissions - Criteria Pollutants

Unit ID	Point	Control	Description	Design Capacity	N	Ox	C	:0	VC	C	SC	Ox	PM1	0/2.5
OHILID	ID	ID	Description	Design Capacity	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
CE-01	1E	01-NSCR	Compressor Engine - Caterpillar G3306TA	203 bhp	7.42	32.48	7.42	32.48	0.28	1.22	1.1E-03	4.7E-03	0.04	0.15
RPC	2E	na	Compressor Rod Packing/Engine Crankcase	203 bhp					0.54	2.37				
SSM	3E	na	Startup/Shutdown/Maintenance (Blowdown)	203 bhp						2.47				
RSV-01	4E	na	TEG Dehydrator - Still Vent	5.0 MMscfd					10.71	46.92				
RBV-01	5E	na	TEG Dehydrator - Reboiler	0.14 MMBtu/hr	0.01	0.06	0.01	0.05	7.8E-04	3.4E-03	8.2E-05	3.6E-04	1.0E-03	4.6E-03
T-01	6E	na	Storage Tank - Produced Water	210 bbl					0.02	0.13				
TLO-1	7E	na	Truck Load-Out - Produced Water	2,520 bbl/yr						0.08				
<u>-</u>			TOTAL PO	INT SOURCE PTE:	7.43	32.54	7.43	32.53	11.55	53.19	1.2E-03	0.01	0.04	0.16
			WV-DEP	Permit Threshold:	6 lb/hr <u>A/</u>	ND 10 tpy	6 lb/hr <u>A</u>	ND 10 tру	6 lb/hr <u>A/</u>	<u>VD</u> 10 tpy	6 lb/hr <u>A/</u>	VD 10 tpy	6 lb/hr <u>A</u>	VD 10 tpy
			Title V	Permit Threshold:		100		100		100		100		100
FUG-G	1F	na	Process Piping Fugitives - Gas	1,737 fittings					1.27	5.58				
FUG-W	2F	na	Process Piping Fugitives - Water/Oil	871 fittings					0.88	3.84				
			TOTAL FUGIT	IVE SOURCE PTE:					2.15	9.42	-			

BOLD and Shaded Cells Indicate Control Technology used to establish emission limitation.

TOTAL PTE:

7.43 32.54 7.43 32.53 13.70 62.60 1.2E-03 0.01 0.04 0.16

- Notes: 1 Emissions are based on operation at 100% of rated load for 8,760 hrs/yr; except that Start/Stop/Maintenance (SSM) and Truck Load-Out (TLO-1 and -2) emission generating activities are infrequent.
 - 2 VOC is volatile organic compounds, as defined by EPA, and includes HCHO (formaldehyde).
 - 3 PM10/2.5 is filterable and condensable particulate matter; including PM10 and PM2.5.
 - 4 Fugitive criteria pollutant emissions are not considered in major source determinations (45CSR30 Section 2.26.b.)

Williams Ohio Valley Midstream LLC (OVM)

NEEHOUSE COMPRESSOR STATION

Application for 45CSR13 NSR Modification Permit

Attachment N - Supporting Emissions Calculations

PRE-Controlled Emissions - Hazardous Air Pollutants (HAP)

Unit ID	Point	Benz	ene	Ethylb	enzene	нсно	(HAP)	n-He	xane	Metha	anol	Tolu	iene	2,2,4	-TMP	Xyle	nes	Other	r HAP	Tota	HAP
Unit iD	ID	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
CE-01	1E	1.4E-03	0.01	2.3E-05	9.9E-05	0.06	0.25			2.8E-03	0.01	5.1E-04	2.2E-03			1.8E-04	7.8E-04	0.01	0.03	0.07	0.29
RPC	2E	1.9E-03	0.01	1.9E-03	0.01	1.4E-03	0.01	1.9E-03	0.01			1.9E-03	0.01	1.9E-03	0.01	1.9E-03	0.01			0.01	0.06
SSM	3E		1.4E-03		1.4E-03				0.03				1.4E-03		1.4E-03		1.4E-03				0.03
RSV-01	4E	0.13	0.56	0.03	0.11			0.22	0.96			0.57	2.50	1.0E-03	4.4E-03	0.64	2.79			1.58	6.93
RBV-01	5E	2.9E-07	1.3E-06			1.0E-05	4.5E-05	2.5E-04	1.1E-03			4.7E-07	2.0E-06					2.6E-07	1.1E-06	2.6E-04	1.1E-03
T-01	6E	5.3E-04	2.4E-03	5.3E-04	2.4E-03			1.8E-03	0.01			5.3E-04	2.4E-03	5.3E-04	2.4E-03	5.3E-04	2.4E-03			4.4E-03	0.02
TLO-1	7E		4.2E-03		4.2E-03				4.2E-03				4.2E-03		4.2E-03		4.2E-03				0.03
Su	ıbtotal:	0.13	0.58	0.03	0.13	0.06	0.25	0.22	1.01	2.8E-03	0.01	0.57	2.52	3.4E-03	0.02	0.64	2.81	0.01	0.03	1.67	7.35
FUG-G	1F	7.4E-04	3.2E-03	7.4E-04	3.2E-03			0.01	0.06			7.4E-04	3.2E-03	7.4E-04	3.2E-03	7.4E-04	3.2E-03			0.02	0.07
FUG-W	2F	0.03	0.12	0.03	0.12			0.09	0.38			0.03	0.12	0.03	0.12	0.03	0.12			0.22	0.96
Su	btotal:	0.03	0.12	0.03	0.12			0.10	0.44			0.03	0.12	0.03	0.12	0.03	0.12			0.24	1.03
TOTA	L PTE:	0.16	0.70	0.05	0.24	0.06	0.25	0.32	1.45	2.8E-03	0.01	0.60	2.64	0.03	0.14	0.67	2.93	0.01	0.03	1.90	8.39
W	V-DEP:	2 lb/hr <u>O</u>	R 0.5 tpy	2 lb/hr <u>(</u>	DR 5 tpy	2 lb/hr <u>O</u>	R 0.5 tpy	2 lb/hr <u>C</u>	DR 5 tpy	2 lb/hr <u>0</u>	R 5 tpy	2 lb/hr (DR 5 tpy	3 lb/hr <u>C</u>	DR 5 tpy	2 lb/hr <u>C</u>	DR 5 tpy	3 lb/hr <u>(</u>	DR 5 tpy	2 lb/hr (<u>OR</u> 5 tpy
	Title V:		10		10		10		10		10		10		10		10		10		25

BOLD and Shaded Cells Indicate Control Technology used to establish emission limitation.

Notes: 1 - Emissions are based on operation at 100% of rated load for 8,760 hrs/yr; except that Start/Stop/Maintenance (SSM/3E) and Truck Load-Out (TLO/7E) emission generating activities are infrequent.

2 - HCHO is formaldehyde; Total HAP includes HCHO, n-hexane, BTEX (benzene, toluene, ethylbenzene, xylene), acetaldehyde, acrolein, and methanol.

Williams Ohio Valley Midstream LLC (OVM)

NEEHOUSE COMPRESSOR STATION

Application for 45CSR13 NSR Modification Permit

Attachment N - Supporting Emissions Calculations

Compressor Engine 01-203 bhp CAT G3306TA (4SRB)

Unit ID	Description	Reference	Pollutant		Pre-Con Emiss			Control Efficiency		Contr Emiss		
				g/bhp-hr	lb/MMBtu	lb/hr	tpy	Lineichey	g/bhp-hr	lb/MMBtu	lb/hr	tpy
	Engine 01	Vendor Guarantee	NOx	16.57	4.07	7.42	32.48	88.0%	1.99	0.49	0.89	3.90
	Engine of	Vendor Guarantee	CO	16.57	4.07	7.42	32.48	88.0%	1.99	0.49	0.89	3.90
	Caterpillar (CAT)	Vendor Guarantee	THC	2.22	0.55	0.99	4.35	8.3%	2.04	0.50	0.91	3.99
	G3306TA	NMHC+CH4	NMHC	1.20	0.29	0.54	2.35	15.4%	1.02	0.25	0.45	1.99
	203 bhp (Site Rating)	Vendor Guarantee	NMNEHC	0.37	0.09	0.17	0.73	50.0%	0.19	0.05	0.08	0.36
	1,800 rpm	NMNEHC+HCHO	VOC	0.62	0.11	0.28	1.22	50.0%	0.31	0.06	0.14	0.61
	4SRB / AFRC	AP-42 Table 3.2-3	SO2	2.4E-03	5.9E-04	1.1E-03	4.7E-03		2.4E-03	5.9E-04	1.1E-03	4.7E-03
	Miratech NSCR	AP-42 Table 3.2-3	PM10/2.5	0.08	0.02	0.04	0.15		0.08	0.02	0.04	0.15
	NSPS JJJJ Exempt	AP-42 Table 3.2-3	Benzene	0.01	1.6E-03	2.9E-03	0.01	50.0%	3.2E-03	7.9E-04	1.4E-03	0.01
	8,760 hr/yr	AP-42 Table 3.2-3	Ethylbenzene	1.0E-04	2.5E-05	4.5E-05	2.0E-04	50.0%	5.0E-05	1.2E-05	2.3E-05	9.9E-05
	920 Btu/scf (LHV)	Vendor Guarantee	HCHO	0.25	0.02	0.11	0.49	50.0%	0.13	0.01	0.06	0.25
CE-01/1E	1,020 Btu/scf (HHV)	AP-42 Table 3.2-3	n-Hexane					50.0%				
	8,098 Btu/bhp-hr (LHV)	AP-42 Table 3.2-3	Methanol	0.01	3.1E-03	5.6E-03	0.02	50.0%	0.01	1.5E-03	2.8E-03	0.01
	8,978 Btu/bhp-hr (HHV)	AP-42 Table 3.2-3	Toluene	2.3E-03	5.6E-04	1.0E-03	4.5E-03	50.0%	0.00	2.8E-04	5.1E-04	2.2E-03
	1.64 MMBtu/hr (LHV)	AP-42 Table 3.2-3	2,2,4-TMP					50.0%				
	1.83 MMBtu/hr (HHV)	AP-42 Table 3.2-3	Xylenes	7.9E-04	2.0E-04	3.6E-04	1.6E-03	50.0%	4.0E-04	9.8E-05	1.8E-04	7.8E-04
	14,401 MMBtu/yr (LHV)	AP-42 Table 3.2-3	Other HAP	0.03	0.01	0.01	0.05	50.0%	0.01	3.2E-03	0.01	0.03
	16,001 MMBtu/yr (HHV)	Sum	Total HAP	0.30	0.03	0.13	0.58	50.0%	0.15	0.02	0.07	0.29
	1,787 scf/hr	Vendor Guarantee	CO2	571	140	256	1,119		571	140	256	1,119
	0.04 MMscfd	THC-NMHC	CH4	1.02	0.25	0.46	2.00		1.02	0.25	0.46	2.00
	15.65 MMscf/yr	40CFR98 - Table C-2	N2O	9.0E-04	2.2E-04	4.0E-04	1.8E-03		9.0E-04	2.2E-04	4.0E-04	1.8E-03
		40CFR98 - Table A-1	CO2e	597	147	267	1,170		597	147	267	1,170

- Notes: 1 The emissions are based on operation at 100% of rated load for 8,760 hr/yr.
 - 2 As per Engine Specifications, emission values are based on adjustment to specified NOX level, all other emission values are "Not to Exceed" (i.e., Vendor Guarantee).
 - 3 As per Engine Specifications, NMNEHC (non-methane/non-ethane hydrocarbon) does not include HCHO. VOC is the sum of NMNEHC and HCHO.
 - 4 PM10/2.5 is Filterable and Condensable Particulate Matter; including PM10 and PM2.5
 - 5 HCHO is Formaldehyde; Other HAP includes Acetaldehyde, Acrolein, 1,3-Butadiene, Methanol, Methylene Chloride, and traces of other HAP.
 - 6 The control efficiency (CE) for each HAP is assumed to be the same as the CE for NMHC, except for HCHO where the vendor provides specific data.
 - 7 The fuel heating value will vary, 920 Btu/scf (LHV) is at the low end of the range and results in a high (conservative) fuel consumption estimate.
 - 8 Only the calculations based on Vendor Guarantees should be used to establish emission limitations.

Application for 45CSR13 NSR Modification Permit

Attachment N - Supporting Emissions Calculations

Rod Packing/Crankcase Leaks (RPC)

Rod Packing Leaks (Natural Gas)

		Number	Cyl's per			Total	V	ос	НСІ	НО	n-Hex, BT TMP		Total	I HAP	co)2	CH	14	со)2e
Unit ID	Unit Description	of Comp- ressors*		scfh per Cyl	Contin- gency	Fugitive Leak Rate				27 Ib/MN			60 Mscf	20 lb/Mi		42,2 lb/M		1,057 lb/Mi	7,075 Mscf	
						MMscf/yr	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
RPC/2E	Rod Packing Leaks	1	4	15	15%	0.60	0.54	2.36	na	na	1.8E-03	0.01	0.01	0.05	0.01	0.1	3	13	73	319

Crankcase Emissions (Combustion Gas)

		Total Reciprocating	Crankcase Leak Rate		vo	С	нсі	Ю		ΓΕΧ, 2,2,4- (ea)	Total	НАР	CC)2	CI	H4	CO	2e
Unit ID	nit ID Unit Description	Engine Horsepower (bhp)	0.50 scf/bhp-hr	Safety Factor	13. ⁻ Ib/MM		5.5 lb/MN		0. Ib/M	18 Mscf	6.0 Ib/Mi	-	12,6 lb/Mi		2 lb/Mi	3 Mscf	13,2 lb/MM	
			MMscf/yr		lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
RPC/2E	Crankcase Emissions	203	0.89	250%	3.5E-03	0.02	1.4E-03	0.01	4.5E-05	2.0E-04	0.00	0.01	3	14	0.01	0.03	3	15

	VC	С	нсн	Ю	n-Hex, BT TMP		Total	НАР	CC)2	CI	14	CO2	20
	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	
TOTAL RPC EMISSIONS:	0.54	2.37	1.4E-03	0.01	1.9E-03	0.01	0.01	0.06	3	14	3	13	76	

- Notes: 1 Fugitive equipment leaks from misc. equipment is a broad category covering leaks of natural gas from sealed surfaces, such as packing and gaskets, resulting from the wear of mechanical joints, seals, and rotating surfaces over time.
 - 2 Emission are based upon 40CFR98, Subpart W and manufacturer's data.
 - 3 To be conservative, and to account for potential future changes, the following "worst-case" gas characteristics were assumed:

Pollutant	Gas Analysis	Worst-Case Assumption
CO2	151 lb/MMscf	200 lb/MMscf
CH4	34,698 lb/MMscf	42,275 lb/MMscf
VOC	6,456 lb/MMscf	7,800 lb/MMscf
BTEX, n-Hex, TMP (ea)	20 lb/MMscf	27 lb/MMscf
Total HAP	119 lb/MMscf	160 lb/MMscf

4 - Total Misc. Equipment Fugitive Leak Rate (scf/yr) = No. of Compressors * Cylinders/Compressor * scfh/Cylinder * 8760 hr/yr * (1 + Contingency)

- 5 Engine crankcase emissions are based on vendor data: "As a general rule, blow-by (i.e., crankcase emissions) on a <u>new</u> engine is approximately 0.5 scf/bhp-hr." A "safety factor" is used to account for increasing blow-by as the engines "wear".
- 7 Crankcase emissions are estimated as follows:

(Data from CAT G3516B Data Sheet and Emissions Calculation Spreadsheet.)

Total Engine Exhaust (TEEx) (Volume)	970 ft3/min (acf/min)	177 MMscf/yr TEEx*
<u>Pollutant</u>	G3306TA PTE	Crankcase Emission Factor**
Crankcase THC emissions (Mass)	4.35 tpy THC	49.27 lb THC / MMscf TEEx
Crankcase VOC emissions (Mass)	1.22 tpy VOC	13.76 lb VOC / MMscf TEEx
Crankcase HCHO emissions (Mass)	0.49 tpy HCHO	5.55 lb HCHO / MMscf TEEx
Crankcase BTEX (ea) emissions (Mass)	0.02 tpy BTEX (ea)	0.18 lb BTEX (ea) / MMscf TEEx
Crankcase HAP emissions (Mass)	0.58 tpy HAP	6.61 lb HAP / MMscf TEEx
Crankcase CO2 emissions (Mass)	1,119 tpy CO2	12,673 lb CO2 / MMscf TEEx
Crankcase CH4 emissions (Mass)	2 tpy CH4	23 lb CH4 / MMscf TEEx
Crankcase CO2e emissions (Mass)	1,170 tpy CO2e	13,245 lb CO2e /MMscf TEEx

^{*} Conversion from acf/min to scf/yr based on 8,760 hr/yr, 1064 oF exhaust temp, and 68 oF std temp.

tpy 334

^{**} Crankcase Emission Factor = PTE (tpy) from a G3516B Engine ÷ Total Engine Exhaust (TEEx) (MMscfy/yr).

Williams Ohio Valley Midstream LLC (OVM)

NEEHOUSE COMPRESSOR STATION

Application for 45CSR13 NSR Modification Permit

Attachment N - Supporting Emissions Calculations

Startup/Shutdown/Maintenance (Blowdown)

Unit ID (Point ID)	Description	No of Comp- ressor Units	Total bhp		a. Engine "Cold-Start" Gas Volume scf/SSM	b. Blowdown Gas Volume scf/SSM	Total Gas Vented MMscf/vr	VOC 12,100 lb/MMscf	n-Hexane 125 Ib/MMscf	BTEX, TMP 7 Ib/MMscf	Total HAP 160 Ib/MMscf	CO2 200 Ib/MMscf	CH4 42,275 Ib/MMscf	CO2e GWP = 25
0011 (05)	a. Cold Start (Engine)			Events/yr 208			0.15	0.88	tpy 0.01	tpy 5.1E-04	tpy 0.01	tpy 0.01	tpy 3	tpy 77
SSM (3E)	b. Blowdown (Recip Comp)	1	203	208	700	1,262	0.26	1.59	0.02	9.2E-04	0.02	0.03	6	139

TOTAL FACILITY-WIDE SSM EMISSIONS:

2.47	0.03	1.4E-03	0.03	0.04	9	216

Notes: 1 - SSM Emissions are the sum of:

- a. Unburned fuel resulting from "cold-start" of idle gas-fired engine; and
- b. Natural gas that is purged (aka blowdown) from the compressor and associated piping and equipment.
- 2 Starting Gas Quantity and Blowdown (B-D) Gas Quantity as per Engineering Department. (e.g., 8,577 scf/B-D of a compressor with a 1,380 bhp engine equals 6.22 scf/bhp/B-D.)

Engines	a. Unburned "Cold-Start" Gas is Constant at:	700 scf/start
Engines	b. Blowdown Gas is Related to bhp at:	6.22 scf/bhp/B-D

3 - To be conservative, the following gas characteristics were assumed:

Pollutant	Inlet Gas Analysis	Estimated
Carbon Dioxide	151 lb/MMscf	200 lb/MMscf
Methane	34,698 lb/MMscf	42,275 lb/MMscf
VOC (Propane)	10,053 lb/MMscf	12,100 lb/MMscf
n-Hexane	103 lb/MMscf	125 lb/MMscf
BTEX, TMP (ea)	3 lb/MMscf	7 lb/MMscf
Total HAP:	119 lb/MMscf	160 lb/MMscf

4 - Emission estimates are conservatively based on:

4.0	Starts-Stops per week per Engine.
4.0	Blowdown(s) per week per Compresso

Application for 45CSR13 NSR Modification Permit

Attachment N - Supporting Emissions Calculations

Dehydrator 01 (Still Vent) - 5.0 MMscfd

Unit ID	Description	Reference	Pollutant	Emissio	n Factor	Pre-Controlle	d Emissions	Control Eff	Controlled	Emissions
Onit ib	Description	Reference	Pollutant	lb/MMscf	lb/MMBtu	lb/hr	tpy	%	lb/hr	tpy
			NOX							
	Dalaminata a 04		CO							
	Dehydrator 01 (Still Vent)	GRI-GLYCalc 4.0	VOC			10.71	46.92		10.71	46.92
	(Guiii Veint)		SO2							
			PM10/2.5						-	
		GRI-GLYCalc 4.0	Benzene			0.13	0.56		0.13	0.56
	5.0 MMscfd	GRI-GLYCalc 4.0	Ethylbenzene			0.03	0.11		0.03	0.11
			HCHO							
		GRI-GLYCalc 4.0	n-Hexane			2.2E-01	0.96		0.22	0.96
RSV-01	8,760 Hr/yr	GRI-GLYCalc 4.0	Methanol							
		GRI-GLYCalc 4.0	Toluene			0.57	2.50		0.57	2.50
		GRI-GLYCalc 4.0	2,2,4-TMP			0.00	0.00		0.00	0.00
	0.21 MMscf/hr	GRI-GLYCalc 4.0	Xylenes			0.64	2.79		0.64	2.79
	1,825 MMscf/yr	GRI-GLYCalc 4.0	Other HAP							
		GRI-GLYCalc 4.0	Total HAP			1.58	6.93		1.58	6.93
	NESHAP HH - Exempt	GRI-GLYCalc 4.0	CO2			0.36	1.56		0.36	1.56
		GRI-GLYCalc 4.0	CH4			32.73	143.35		32.73	143.35
		GRI-GLYCalc 4.0	N2O							
		40CFR98 - Table A-1	CO2e			819	3,585		819	3,585

Notes: 1 - To be conservative, and to account for potential future changes in gas quality, the following worst-case emissions were assumed:

5.0 MMscfd Dehydrator 01		Calc 4.0* Results		-Case 6 Margin)	(See Attachments I	*Dehydrator Operat I - Extended Gas Analys	ing Parameters sis and L - GRI-GLYCalc Mode	el results)
THC	45.61 lb/hr	199.76 tpy	54.73 lb/hr	239.72 tpy	Dry Gas Flow Rate:	5.0 MMscfd	Extended Gas Analysis:	06/27/14
NMNEHC = VOC	8.93 lb/hr	39.10 tpy	10.71 lb/hr	46.92 tpy	Wet Gas Temperature:	60 oF	Flash Tank Temperature:	na
Benzene	0.11 lb/hr	0.47 tpy	0.13 lb/hr	0.56 tpy	Wet Gas Pressure:	1,100 psig	Flash Tank Pressure:	na
Ethylbenzene	0.02 lb/hr	0.09 tpy	0.03 lb/hr	0.11 tpy	Wet Gas Water Content:	Saturated	Flash Tank Off-Gas:	na
HCHO					Dry Gas Water Content:	7.00 lb-H2O/MMscf	Stripping Gas:	na
n-Hexane	0.18 lb/hr	0.80 tpy	0.22 lb/hr	0.96 tpy	Lean Glycol Water Content:	1.50 wt% H2O	Stripping Gas Flow Rate:	na
Methanol					Glycol Pump Type:	Gas Injection	Regen Overhead Control:	na
Toluene	0.48 lb/hr	2.08 tpy	0.57 lb/hr	2.50 tpy	Glycol Pump Model:	Kimray 9015PV	Condenser Temperature:	na
2,2,4-TMP	0.001 lb/hr	0.004 lb/hr	0.001 lb/hr	0.004 lb/hr	Lean Glycol Circulation Rate:	1.50 gpm	Condenser Pressure:	na
Xylenes	0.53 lb/hr	2.33 tpy	0.64 lb/hr	2.79 tpy				
Other HAP						: 4.0 Model Results:		
Total HAP	1.32 lb/hr	5.77 tpy	1.58 lb/hr	6.93 tpy	Wet Gas Water Content:	16.04 lb/MMscf	Flash Tank Stream:	na
CO2	0.30 lb/hr	1.30 tpy	0.36 lb/hr	1.56 tpy	Lean Glycol Recirc Ratio:	27.81 gal/lb-H2O	Regen Overhead Stream:	896 scfh
CH4	27.27 lb/hr	119.46 tpy	32.73 lb/hr	143.35 tpy				
CO2e	682 lb/hr	2,988 tpy	818 lb/hr	3,584 tpy				

Application for 45CSR13 NSR Modification Permit

Attachment N - Supporting Emissions Calculations

Reboiler 01 - 0.14 MMBtu/hr

Unit ID	Description	Reference	Pollutant	Emissio	n Factor	Pre-Co	ntrolled	Control	Cont	rolled
Official	Description	Kelefelice	Pollutant	lb/MMscf	lb/MMBtu	lb/hr	tpy	%	lb/hr	tpy
		EPA AP-42 Table 1.4-2	NOX	100.00	0.10	0.01	0.06	na	0.01	0.06
	Reboiler 01	EPA AP-42 Table 1.4-2	CO	84.00	0.08	0.01	0.05	na	0.01	0.05
		EPA AP-42 Table 1.4-2	VOC	5.68	0.01	7.8E-04	3.4E-03	na	7.8E-04	3.4E-03
		EPA AP-42 Table 1.4-2	SO2	0.60	5.88E-04	8.2E-05	3.6E-04	na	8.2E-05	3.6E-04
	0.13 MMBtu/hr (LHV) 0.14 MMBtu/hr (HHV)	EPA AP-42 Table 1.4-2	PM10/2.5	7.60	0.01	1.0E-03	4.6E-03	na	1.0E-03	4.6E-03
		EPA AP-42 Table 1.4-3	Benzene	2.1E-03	2.06E-06	2.9E-07	1.3E-06	na	2.9E-07	1.3E-06
		EPA AP-42 Table 1.4-3	Ethylbenzene							
	8,760 hr/yr	EPA AP-42 Table 1.4-3	HCHO	0.08	7.35E-05	1.0E-05	4.5E-05	na	1.0E-05	4.5E-05
		EPA AP-42 Table 1.4-3	n-Hexane	1.80	1.76E-03	2.5E-04	1.1E-03	na	2.5E-04	1.1E-03
RBV-01/5E		EPA AP-42 Table 1.4-3	Methanol							
	920 Btu/scf (LHV)	EPA AP-42 Table 1.4-3	Toluene	0.00	3.33E-06	4.7E-07	2.0E-06		4.7E-07	2.0E-06
	1,020 Btu/scf (HHV)	EPA AP-42 Table 1.4-3	2,2,4-TMP					na		
		EPA AP-42 Table 1.4-3	Xylenes							
		EPA AP-42 Table 1.4-3	Other HAP	1.9E-03	1.86E-06	2.6E-07	1.1E-06	na	2.6E-07	1.1E-06
	137 scf/hr	EPA AP-42 Table 1.4-3	Total HAP	1.88	1.85E-03	2.6E-04	1.1E-03	na	2.6E-04	1.1E-03
	3.29 Mscfd	EPA AP-42 Table 1.4-2	CO2	120,000	118	16	72	na	16	72
	1.20 MMscf/yr	EPA AP-42 Table 1.4-2	CH4	2.30	2.25E-03	3.2E-04	1.4E-03	na	3.2E-04	1.4E-03
		EPA AP-42 Table 1.4-2	N2O	2.20	2.16E-03	3.0E-04	1.3E-03	na	3.0E-04	1.3E-03
		40CFR98 - Table A-1	CO2e	120,713	118	17	73	na	17	73

Notes:

- 1 The combustion emission factors are based on a default fuel heat content of 1,020 Btu/scf (HHV).
- 2 PM10/2.5 is filterable and condensable particulate matter; including PM10 and PM2.5.
- 3 Total HAP includes HCHO, n-hexane, BTEX (benzene, toluene, ethylbenzene, xylene), acetaldehyde, acrolein, and methanol.

Application for 45CSR13 NSR Modification Permit

Attachment N - Supporting Emissions Calculations

Storage Tank - Produced Water

Unit ID	Material Stored	Capa- city	Turn- overs	T-Put	EPA-450/ (Working and Breathing	ProMax (Flashing	VOC 100.00 Wgt%		n-Hexane 10.00 Wgt%		BTEX, TMP-ea 3.00 Wgt%		Total HAP 25.00 Wgt%		CO2 1.00 Wgt%		CH4 30.00 Wgt%		CO2e GWP = 25						
(FUIIT ID)		bbl	/yr	/yr	/yr	/yr	/yr	bbl/yr	bbl/yr	bbl/yr	Losses)	Losses)	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr
T-01/6E	Prod H2O	210	12.0	2,520	0.039 lb/bbl	0.023 lb/bbl	0.02	0.08	1.8E-03	0.01	5.3E-04	2.3E-03	4.4E-03	0.02	1.8E-04	7.7E-04	0.01	0.02	0.13	1					
ТО	TAL VOLUME:	210	12.0	2,520																					

	Unit ID (Point ID)	Material Stored		Turn- overs	overs 1-Put	Tank Volume	Blanket Gas Volume	VOC 7,800 lb/MMcf		n-Hexane 125 lb/MMcf		BTEX, TMP-ea 7 lb/MMcf		Total HAP 160 lb/MMcf		CO2 200 lb/MMcf		CH4 42,275 lb/MMcf		CO2e GWP = 25	
ľ			bbl	/yr bl		bbl/yr	/yr		lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr
	T-01/6E	Prod H2O	210	12.0	2,520	1,100 scf	13,195 scf		0.05		8.2E-04		4.6E-05		1.1E-03		1.3E-03		0.28		7
	ТО	TAL VOLUME:	210	12.0	2,520																

TOTAL EMISSIONS:

0.02 0.13 1.8E-03 0.01 5.3E-04 2.4E-03 4.4E-03 0.02 1.8E-04 2.1E-03 0.01 0.30 0.13 8

Notae

- 1 EPA-450/3-85-001a "Volatile Organic Compound Emissions from Petroleum Refinery Wastewater Systems Background Information for Proposed Standards" is a reasonable protocol for estimating potential water/oil storage tank working and breathing losses. EPA-450/3-85-001a, page 3-39, gives a VOC emission factor of 420 kg/MMgal wastewater produced in an oil-water separator. (0.420 g/gal * 0.0022 lb/g * 42 gal/bbl = 0.03889 lb/bbl)
- 2 These emission estimates are nearly 4X more conservative than emission factors required by the TCEQ on the Barnett Shale produced water tanks at gas-only sites.

Table 1. Produced Water Storage Tank Flash Loss Emissions Factors for Barnett Shale Special Inventory Purposes ONLY

Pollutant	Average Produc	ed Water Emission Factor (lb/bbl)
	Gas Production Only Sites	Liquid Hydrocarbon and Gas Production Sites
VOC	0.01	0.0402
Benzene	0.0001	0.000054
Toluene	0.0003	0.000130
Ethylbenzene	0.000006	0.000003
Xylene(s)	0.00006	0.000049
n-Hexane	NA	0.000987

- 3 Total HAP is estimated at 25.0% of VOC emissions. This is a very conservative estimate based on an investigation of other produced water emission estimating protocols, as exemplified above (e.g., (0.0001+0.0003+0.00006+0.00006)*100 = 4.7%).
- 4 The ProMax Simulation software was used to estimate flashing losses from the produced water storage tank.
- 5 A natural gas blanket <u>may</u> be used on the produced water tank to prevent air from entering the tank and causing an explosion. Field natural gas would be used as the blanket gas.

Application for 45CSR13 NSR Modification Permit

Attachment N - Supporting Emissions Calculations

Produced Water - Truck Load-Out 01

Unit ID	Description	s	Р	М	т	CE	LL	T-Put	VOC AP-42 Sect 5.2	n-Hexane, BTEX, and 2,2,4-TMP (Ea) 5.00% of VOC	Total HAP
		sat. fac.	psia	lb/lb-mol	°R	%	lb/Mgal	Mgal/yr	tpy	tpy	tpy
TLO-01/7E	Truck Load-Out - Produced Water	1.45	1.5	30.0	510	0.0%	1.59	106	0.08	4.2E-03	0.03
								TOTAL ·	0.08	4.2F-03	0.03

Notes: 1 - Emission factors and formulas are from AP-42 Section 5.2 "Transportation and Marketing of Petroleum Liquids":

 $L_1 = 12.46 \times S \times P \times M / T \times (1 - CE)$

nere: L_L = loading loss, lb/1000 gal of liquid loaded

S = saturation factor, use 1.45 for splash loading

P = true vapor pressure of liquid loaded, psia.

(Conservative estimate - Measured RVP (100 °F) ranges from 1.0 to 1.3 psia; so the actual TVP is expected to be less than 0.7 psia at common storage temperature.)

M = molecular weight of vapors, lb/lb-mol (Conservative estimate.)

T = temperature of bulk liquid loaded, °R = °F + 460 (Conservatively assumed 50 °F.)

CE = overall emission reduction efficiency (collection efficiency x control efficiency)

2 - Molecular weight and vapor pressure are based on operator experience and sampling data at various locations in the Marcellus Shale basin.

3 - The total storage tank capacity at the facility is:

4 - It is estimated that each tank will be emptied up to:

210 12 bbl = t-o/yr = 8,820 2,520

gal. bbl/yr

5 - n-Hexane, each BTEX, and 2,2,4-TMP components are estimated at 5% of VOC emissions and Total HAP is estimated at 30% of VOC emissions.

Application for 45CSR13 NSR Modification Permit

Attachment N - Supporting Emissions Calculations

Piping and Equipment Fugitives - Gas & Water/Oil

Unit ID	Description	Component (Unit) Type	Unit Count	THC Factor	LDAR Control	Hydroc (TH		VO 23.44		n-He 0.24	xane Wgt%	·	TMP-ea Wgt%	Total 0.31	HAP Wgt%	0.39)2 Wgt%	CI 100.00		CO GWP	-
		(Gas)	Count	lb/hr/Unit	Credit	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
		Valves	386	0.00992	0%	3.82	16.75	0.90	3.93	0.01	0.04	5.2E-04	2.3E-03	0.01	0.05	0.01	0.06	3.82	16.75	96	419
	Pump Seals	0																			
FUG-G/1F	Process Piping Fugitives	Other	45	0.01940	0%	0.87	3.82	0.20	0.90	2.1E-03	0.01	1.2E-04	5.2E-04	2.7E-03	0.01	3.4E-03	0.01	0.87	3.82	22	96
F0G-G/1F	(Gas)	Connectors	1,106	0.00044	0%	0.49	2.13	0.11	0.50	1.2E-03	0.01	6.6E-05	2.9E-04	1.5E-03	0.01	1.9E-03	0.01	0.49	2.13	12	53
	(,	Flanges	180	0.00086	0%	0.15	0.68	0.04	0.16	3.7E-04	1.6E-03	2.1E-05	9.2E-05	4.8E-04	2.1E-03	6.0E-04	2.6E-03	0.15	0.68	4	17
		Open-ended	21	0.00441	0%	0.09	0.41	0.02	0.10	2.2E-04	9.8E-04	1.3E-05	5.5E-05	2.9E-04	1.3E-03	3.6E-04	1.6E-03	0.09	0.41	2	10
			1,737	Sı	ıbtotal:	5.43	23.79	1.27	5.58	0.01	0.06	7.4E-04	3.2E-03	0.02	0.07	0.02	0.09	5.43	23.79	136	595

Unit ID	Description	Component (Unit) Type	Unit Count	THC Factor	LDAR Control	_	arbons IC)	VC 100.00	OC Wgt%	n-He 10.00	xane Wgt%	BTEX, 1	ΓMP-ea Wgt%	Total 25.00	HAP Wgt%		O2 Wgt%	CH 30.00	l4 Wgt%)2e) = 25
		(Water/Oil)	Count	lb/hr/Unit	Credit	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
	Valves	193	0.00022	0%	0.04	0.18	0.04	0.18	4.2E-03	0.02	1.2E-03	0.01	0.01	0.05	8.3E-05	3.6E-04	0.01	0.05	0.31	1	
		Pump Seals	2	0.00005	0%	1.1E-04	4.6E-04	1.1E-04	4.6E-04	1.1E-05	4.6E-05	3.2E-06	1.4E-05	2.6E-05	1.2E-04	2.1E-07	9.3E-07	3.2E-05	1.4E-04	7.9E-04	3.5E-03
FUG-W/2F	Process Piping Fugitives	Other	23	0.03086	0%	0.69	3.04	0.69	3.04	0.07	0.30	0.02	0.09	0.17	0.76	1.4E-03	0.01	0.21	0.91	5	23
FUG-W/ZF	(Water/Oil)	Connectors	553	0.00024	0%	0.13	0.59	0.13	0.59	0.01	0.06	0.00	0.02	0.03	0.15	2.7E-04	0.00	0.04	0.18	1	4
	,	Flanges	90	0.00001	0%	5.8E-04	2.5E-03	5.8E-04	2.5E-03	5.8E-05	2.5E-04	1.7E-05	7.6E-05	1.4E-04	6.3E-04	1.2E-06	5.0E-06	1.7E-04	7.6E-04	4.3E-03	0.02
		Open-ended	11	0.00055	0%	0.01	0.03	0.01	0.03	5.8E-04	2.5E-03	1.7E-04	7.6E-04	1.4E-03	0.01	1.2E-05	5.1E-05	1.7E-03	7.6E-03	0.04	0.19
	·		871	Sı	ıbtotal:	0.88	3.84	0.88	3.84	0.09	0.38	0.03	0.12	0.22	0.96	0.00	0.01	0.26	1.15	7	29

TOTAL FUGITIVE EMISSIONS:	6.31	27.63	2.15	9.42	0.10	0.44	0.03	0.12	0.24	1.03	0.02	0.10	5.70	24.95	142	624

- Notes: 1 Assumed 8,760 hours per year of fugitive emissions.
 - 2 Gas and Water/Oil emissions calculated using EPA Protocol for Equipment Leak Emission Estimates, EPA-453/R-95-017, Nov 1995.

TABLE 2.4	G	as	Water/Oil			
O&G PROD (AVE)	kg/hr	lb/hr	kg/hr	lb/hr		
Valves	4.5E-03	0.00992	9.8E-05	0.00022		
Pump Seals	na	na	2.4E-05	0.00005		
Others	8.8E-03	0.01940	1.4E-02	0.03086		
Connectors	2.0E-04	0.00044	1.1E-04	0.00024		
Flanges	3.9E-04	0.00086	2.9E-06	0.00001		
Open-Ended Lines	2.0E-03	0.00441	2.5E-04	0.00055		

- 3 Component in Gas Service are based on GRI-HAPCalc estimates, plus a
- 4 Component in Water/Oil Service are based on Gas Component count, times a
- 5 "Other" components include compressor seals, relief valves, diaphragms, drains, meters, etc.
- 6 To be conservative, the following gas and water/oil characteristics were assumed:

Pollutant	G	as	Water/Oil				
Pollutant	Analysis	Estimated	Analysis	Estmated			
Carbon Dioxide	0.29 Wgt%	0.39 Wgt%	Wgt%	0.20 Wgt%			
Methane	67.21 Wgt%	100.00 Wgt%	Wgt%	30.00 Wgt%			
VOC	19.47 Wgt%	23.44 Wgt%	Wgt%	100.00 Wgt%			
n-Hexane	0.20 Wgt%	0.24 Wgt%	Wgt%	10.00 Wgt%			
BTEX, TMP-ea	0.01 Wgt%	0.01 Wgt%	Wgt%	3.00 Wgt%			
Total HAP	0.23 Wgt%	0.31 Wgt%	Wgt%	25.00 Wgt%			

50%

margin

reduction

Potentially Applicable

AP-42 and GHG EMISSION FACTORS

(Preferentially use test data or vendor data where available)

			GAS-FIRED ENGINE			GAS-FIRED TURBINE	
	-	AP-42 T	Table 3.2-1; 3.2-2; 3.2-3		AP-42 T	able 3.1-1; 3.1-2a; 3.1-	
	Pollutant	2SLB	4SLB	4SRB	Uncontrolled	Water Injection	Lean Pre-Mix#
		lb/MMBtu	lb/MMBtu	lb/MMBtu	lb/MMBtu	lb/MMBtu	lb/MMBtu
	NOX (≥ 90% Load)	3.170E+00	4.080E+00	2.210E+00	3.200E-01	1.300E-01	9.900E-02
	CO (≥ 90% Load)	3.860E-01	3.170E-01	3.720E+00	8.200E-02	3.000E-02	1.500E-02
⋖	THC (TOC)	1.640E+00	1.470E+00	3.580E-01	1.100E-02	1.100E-02	1.100E-02
CRITERIA	NMHC (THC-CH4)	1.900E-01	2.200E-01	1.280E-01	2.400E-03	2.400E-03	2.400E-03
ZT.	NMNEHC (NMHC-C2H6)	1.191E-01	1.150E-01	5.760E-02	2.100E-03	2.100E-03	2.100E-03
ਹ	VOC	1.200E-01	1.180E-01	2.960E-02	2.100E-03	2.100E-03	2.100E-03
	SO2*** (2,000 gr-S/MMscf)	5.880E-04	5.880E-04	5.880E-04	3.400E-03	3.400E-03	3.400E-03
	PM10/2.5 (Filter+Cond)	4.831E-02	9.987E-03	1.941E-02	6.600E-03	6.600E-03	6.600E-03
	Benzene	1.940E-03	4.400E-04	1.580E-03	1.200E-05	1.200E-05	9.100E-07
	Ethylbenzene	1.080E-04	3.970E-05	2.480E-05	3.200E-05	3.200E-05	3.200E-05
	Formaldehyde (HCHO)	5.520E-02	5.280E-02	2.050E-02	7.100E-04	7.100E-04	2.000E-05
S	n-Hexane	4.450E-04	1.110E-03				
HAPs	Methanol (MeOH)	2.480E-03	2.500E-03	3.060E-03			
I	Toluene	9.630E-04	4.080E-04	5.580E-04	1.300E-04	1.300E-04	1.300E-04
	TMP, 2,2,4- (i-Octane)	8.460E-04	2.500E-04				
	Xylenes	2.680E-04	1.840E-04	1.950E-04	6.400E-05	6.400E-05	6.400E-05
	Other HAPs	1.715E-02	1.443E-02	6.359E-03	1.061E-04	1.061E-04	1.061E-04
	CO2**** (GWP=1)	1.170E+02	1.170E+02	1.170E+02	1.170E+02	1.170E+02	1.170E+02
GHG	CH4 (GWP=25)	1.450E+00	1.250E+00	2.300E-01	8.600E-03	8.600E-03	8.600E-03
G.	N2O (GWP=298)	2.205E-04	2.205E-04	2.205E-04	3.000E-03	3.000E-03	3.000E-03
	CO2e	1.533E+02	1.483E+02	1.228E+02	1.181E+02	1.181E+02	1.181E+02

(#Lean Pre-Mix - aka: Dry Low Emissions (DLE or DLN) and SoLoNOx)

		GAS-FIR	RED EXTERNAL COME	BUSTION	FLARE	DIESEL ENGINE
			-1; 1.4-2; 1.4-3 (<100 N		13.5-1 04/15	3.3-1: 3.3-2 10/96
	Pollutant	Uncontrolled	LoNOx Burners	Flue Gas Recirc	Combustion	Uncontrolled
		lb/MMBtu	lb/MMBtu	lb/MMBtu	lb/MMBtu	lb/MMBtu
	NOX	9.804E-02	4.902E-02	3.137E-02	6.800E-02	4.410E+00
	CO	8.235E-02	8.235E-02	8.235E-02	3.100E-01	9.500E-01
⊴	THC (TOC)	1.078E-02	1.078E-02	1.078E-02	≥98%	3.600E-01
CRITERIA	NMHC (THC-CH4)	8.529E-03	8.529E-03	8.529E-03	Destruction	3.534E-01
H	NMNEHC (NMHC-C2H6)	5.490E-03	5.490E-03	5.490E-03	and Removal	3.503E-01
ਠ	VOC (NMNEHC+HCHO)	5.564E-03	5.564E-03	5.564E-03	Efficiency	3.600E-01
	SO2 (2,000 gr-S/MMscf)	5.882E-04	5.882E-04	5.882E-04	5.882E-04	2.900E-01
	PM10/2.5 (Filter+Condense)	7.451E-03	7.451E-03	7.451E-03	7.451E-03	3.100E-01
	Benzene	2.059E-06	2.059E-06	2.059E-06		9.330E-04
	Ethylbenzene					
	HCHO (Formaldehyde)	7.353E-05	7.353E-05	7.353E-05	>000/	1.180E-03
ဟ	n-Hexane	1.765E-03	1.765E-03	1.765E-03	≥98% Destruction	
HAPs	Methanol (MeOH)				and Removal	
1 -	Toluene	3.333E-06	3.333E-06	3.333E-06	Efficiency	4.090E-04
	2,2,4-TMP (i-Octane)				,	
	Xylenes					2.850E-04
	Other HAPs	1.861E-06	1.861E-06	1.861E-06		1.050E-03
	CO2 (GWP=1)	1.176E+02	1.176E+02	1.176E+02	1.176E+02	1.640E+02
GHG	CH4 (GWP=25)	2.255E-03	2.255E-03	2.255E-03	98% DRE	6.614E-03
Ö	N2O (GWP=298)	2.157E-03	6.275E-04	6.275E-04	2.157E-03	1.323E-03
	CO2e	1.183E+02	1.179E+02	1.179E+02	1.183E+02	1.646E+02

40 CFR 98 - DEFAULT EMISSION FACTORS									
	Table C-1 to Sub	part C of Part 98	Table C-2 to Subpart C of Part 98						
Fuel Type	Default HHV	Carbon Dioxide	Methane	Nitrous Oxide					
	Delauit HHV	lb CO2/MMBtu	lb CH4/MMBtu	lb N2O/MMBtu					
Fuel Oil No. 2 (Diesel)	0.138 MMBtu/gal	163.054	6.614E-03	1.323E-03					
Propane	0.091 MMBtu/gal	138.605	6.614E-03	1.323E-03					
Natural Gas	1,026 Btu/scf	116.977	2.205E-03	2.205E-04					

Global Warming Potential (100 Yr) (GWP)								
Table A-1 to Subpart A of Part 98								
CH4*	N2O#							
1.00 25.00 298.00								
	A-1 to Subpart A of F CH4*							

#Revised by EPA on 11/29/13

Conversion Factors

Conversion Factors							
http://www.o	nlir	neconversion.com/					
1.0 lb	=	453.592 g					
1.0 kg	=	2.205 lb					
1.0 hp	=	2,544.433 Btu/hr					
1.0 hp	=	745.700 Watt					
1.0 kW	=	3,412.142 Btu/hr					
1.0 kW-hr	=	1.340 hp-hr					
1.0 cf	=	7.481 gal					
1.0 gal H2O	=	8.338 lb					
1.0 cf H2O	=	62.371 gal					
1.0 m	=	3.281 ft					
1.0 km	=	0.621 mi					
1.0 acre	=	43,560.174 ft2					
1.0 °F	=	(°C*9/5)+32					
1.0 °R	=	°F+459.67					
1.0 %	=	10,000 ppm					
UGC (stp)	=	379.48 scf/lb-mol					

 $^{^{*}\}text{Converted Ext Comb Emission Factors to lb/MMBtu by dividing lb/MMscf by AP-42 default HHV of 1,020 Btu/scf.}$

 $^{^{\}star\star}\text{Converted GHG Emission Factors to lb/MMBtu by multiplying kg/MMBtu by 2.2046 lb/kg.}$

^{***}Assumes 100% conversion of fuel sulfur to SOX (2,000 gr/MMscf).

^{****}Assumes 99.5% conversion of fuel carbon to CO2 for natural gas.

Case Name: Neehouse - 5.0 MMscfd Dehy-01 w.o Flash Tank File Name: C:\projects2\wfs\OVM\Neehouse\R13 Application\temp\00 - ATT-Lb - Neehouse -

NSR-Mod - 5.0 Dehy - GRI-GLYCalc - 07.20.15.ddf
Date: July 20, 2015

UNCONTROLLED REGENERATOR EMISSIONS

Component	lbs/hr	lbs/day	tons/yr
Methane	27.2737	654.570	119.4590
Ethane	9.4081	225.795	41.2076
Propane	3.7369	89.685	16.3675
Isobutane	0.7042	16.901	3.0843
n-Butane	1.2555	30.131	5.4989
Isopentane	0.4215	10.116	1.8462
n-Pentane	0.3620	8.688	1.5856
Cyclopentane	0.0007	0.017	0.0031
n-Hexane	0.1824	4.377	0.7989
Cyclohexane	0.1647	3.953	0.7214
Other Hexanes	0.3041	7.298	1.3319
Heptanes	0.3804	9.130	1.6663
Methylcyclohexane	0.0091	0.217	0.0397
2,2,4-Trimethylpentane	0.0008	0.020	0.0037
Benzene	0.1068	2.563	0.4678
Toluene	0.4755	11.412	2.0827
Ethylbenzene	0.0209	0.501	0.0914
Xylenes	0.5312	12.750	2.3268
C8+ Heavies	0.2694	6.466	1.1801
Total Emissions Total Hydrocarbon Emissions	45.6080	1094.591	199.7629
	45.6080	1094.591	199.7629
Total VOC Emissions	8.9261	214.226	39.0963
Total HAP Emissions	1.3176	31.623	5.7713
Total BTEX Emissions	1.1344	27.226	4.9687

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GRI-GLYCalc VERSION 4.0 - SUMMARY OF INPUT VALUES

Case Name: Neehouse - 5.0 MMscfd Dehy-01 w.o Flash Tank

File Name: C:\projects2\wfs\OVM\Neehouse\R13 Application\temp\00 - ATT-Lb - Neehouse -

NSR-Mod - 5.0 Dehy - GRI-GLYCalc - 07.20.15.ddf Date: July 20, 2015

DESCRIPTION:

Description: Wet Gas: 60oF, 1,100 psig

Glycol Pump: Kimray 9015 PV, 1.5 gpm

No Flash Tank No Condenser No Flare

Annual Hours of Operation: 8760.0 hours/yr

WET GAS:

Temperature: 60.00 ws. 1100.00 psig 60.00 deg. F

Wet Gas Water Content: Saturated

Component	Conc. (vol %)	
Carbon Dioxide	0.1303	
Nitrogen		
Methane		
Ethane		
Propane	3.1285	
Isobutane	0.4060	
n-Butane	0.6440	
Isopentane	0.1808	
n-Pentane	0.1363	
Cyclopentane	0.0001	
n-Hexane	0.0455	
Cyclohexane	0.0126	
Other Hexanes	0.0885	
Heptanes	0.0569	
Methylcyclohexane	0.0006	
2,2,4-Trimethylpentane	0.0002	
Benzene	0.0010	
Toluene	0.0029	
Ethylbenzene	0.0001	
Xylenes	0.0020	
C8+ Heavies	0.0324	

DRY GAS:

Flow Rate: 5.0 MMSCF/day Water Content: 7.0 lbs. H2O/MMSCF

LEAN GLYCOL:

Glycol Type: TEG

Water Content: 1.5 wt% H2O Flow Rate: 1.5 gpm

Page: 2

PU	M	Ρ	:																																																									
	_	-	-	_	-	_	 	 _	_	_	_	_	_	 	 _	_	_	_	_	-	 	-	_	_	-	 _	_	_	 	_	_	_	_	 	_	_	_	_	_	_	-	 _	_	_	_	_	_	-	-	 _	_	_	-	 	_	_	-	-	 	-

Glycol Pump Type: Gas Injection
Gas Injection Pump Volume Ratio: 0.080 acfm gas/gpm glycol

GRI-GLYCalc VERSION 4.0 - AGGREGATE CALCULATIONS REPORT

Case Name: Neehouse - 5.0 MMscfd Dehy-01 w.o Flash Tank

File Name: C:\projects2\wfs\OVM\Neehouse\R13 Application\temp\00 - ATT-Lb - Neehouse -

NSR-Mod - 5.0 Dehy - GRI-GLYCalc - 07.20.15.ddf Date: July 20, 2015

DESCRIPTION:

Description: Wet Gas: 60oF, 1,100 psig

Glycol Pump: Kimray 9015 PV, 1.5 gpm

No Flash Tank No Condenser No Flare

Annual Hours of Operation: 8760.0 hours/yr

EMISSIONS REPORTS:

UNCONTROLLED REGENERATOR EMISSIONS

Component	lbs/hr	lbs/day	tons/yr
Methane	27.2737	654.570	119.4590
Ethane	9.4081	225.795	41.2076
Propane	3.7369	89.685	16.3675
Isobutane	0.7042	16.901	3.0843
n-Butane	1.2555	30.131	5.4989
Isopentane	0.4215	10.116	1.8462
n-Pentane	0.3620	8.688	1.5856
Cyclopentane	0.0007	0.017	0.0031
n-Hexane	0.1824	4.377	0.7989
Cyclohexane	0.1647	3.953	0.7214
Other Hexanes	0.3041	7.298	1.3319
Heptanes	0.3804	9.130	1.6663
Methylcyclohexane	0.0091	0.217	0.0397
2,2,4-Trimethylpentane	0.0008	0.020	0.0037
Benzene	0.1068	2.563	0.4678
Toluene	0.4755	11.412	2.0827
Ethylbenzene	0.0209	0.501	0.0914
Xylenes	0.5312	12.750	2.3268
C8+ Heavies	0.2694	6.466	1.1801
Total Emissions Total Hydrocarbon Emissions Total VOC Emissions Total HAP Emissions Total BTEX Emissions	45.6080	1094.591	199.7629
	45.6080	1094.591	199.7629
	8.9261	214.226	39.0963
	1.3176	31.623	5.7713
	1.1344	27.226	4.9687

EQUIPMENT	REPORTS:

ABSORBER

Calculated Absorber Stages: 1.25 alculated Dry Gas Dew Point: 0.51 lbs. H2O/MMSCF Calculated Dry Gas Dew Point:

Temperature: 60.0 deg. F
Pressure: 1100.0 psig
Dry Gas Flow Rate: 5.0000 MMSCF/day
Glycol Losses with Dry Gas: 0.033 lb/hr Temperature: 60.0 deg. F

Wet Gas Water Content: Saturated

Calculated Wet Gas Water Content: 16.04 lbs. H2O/MMSCF Calculated Lean Glycol Recirc. Ratio: 27.81 gal/lb H20

Component	Remaining in Dry Gas	
Water	3.19%	96.81%
Carbon Dioxide	99.40%	0.60%
Nitrogen	99.95%	0.05%
Methane	99.96%	0.04%
Ethane	99.89%	0.11%
Propane	99.85%	0.15%
Isobutane	99.80%	0.20%
n-Butane	99.73%	0.27%
Isopentane	99.75%	0.25%
n-Pentane	99.67%	0.33%
Cyclopentane	98.49%	1.51%
n-Hexane	99.49%	0.51%
Cyclohexane	97.51%	2.49%
Other Hexanes	99.61%	0.39%
Heptanes	99.13%	0.87%
Methylcyclohexane	97.54%	2.46%
2,2,4-Trimethylpentane	99.67%	0.33%
Benzene	75.45%	24.55%
Toluene	67.96%	32.04%
Ethylbenzene	64.57%	35.43%
Xylenes	54.85%	45.15%
C8+ Heavies	99.45%	0.55%

REGENERATOR

No Stripping Gas used in regenerator.

Component	Remaining in Glycol	Distilled Overhead
Water Carbon Dioxide Nitrogen Methane Ethane	79.58% 0.00% 0.00% 0.00% 0.00%	20.42% 100.00% 100.00% 100.00%
Propane	0.00%	100.00%
Isobutane	0.00%	100.00%
n-Butane	0.00%	100.00%
Isopentane	0.21%	99.79%
n-Pentane	0.25%	99.75%
Cyclopentane	0.41%	99.59%
n-Hexane	0.30%	99.70%
Cyclohexane	2.83%	97.17%

Page: 3
Other Hexanes 0.53% 99.47%
Heptanes 0.36% 99.64%

Methylcyclohexane 3.53% 96.47%
2,2,4-Trimethylpentane 0.74% 99.26%
Benzene 4.93% 95.07%
Toluene 7.80% 92.20%
Ethylbenzene 10.26% 89.74%

Xylenes 12.73% 87.27% C8+ Heavies 7.71% 92.29%

STREAM REPORTS:

WET GAS STREAM

Temperature: 60.00 deg. F Pressure: 1114.70 psia Flow Rate: 2.09e+005 scfh

Component Conc. Loading (vol%) (lb/hr) Water 3.38e-002 3.34e+000 Carbon Dioxide 1.30e-001 3.15e+001 Nitrogen 3.61e-001 5.56e+001 Methane 8.21e+001 7.23e+003 Ethane 1.27e+001 2.10e+003 Propane 3.13e+000 7.58e+002 Isobutane 4.06e-001 1.30e+002 n-Butane 6.44e-001 2.06e+002 Isopentane 1.81e-001 7.17e+001 n-Pentane 1.36e-001 5.40e+001 Cyclopentane 1.00e-004 3.85e-002 n-Hexane 4.55e-002 2.15e+001 Cyclohexane 1.26e-002 5.83e+000 Other Hexanes 8.85e-002 4.19e+001 Heptanes 5.69e-002 3.13e+001 Methylcyclohexane 6.00e-004 3.24e-001 2,2,4-Trimethylpentane 2.00e-004 1.26e-001 Benzene 1.00e-003 4.29e-001 Toluene 2.90e-003 1.47e+000 Ethylbenzene 1.00e-004 5.83e-002 Xylenes 2.00e-003 1.17e+000 C8+ Heavies 3.24e-002 3.03e+001

DRY GAS STREAM

Total Components 100.00 1.08e+004

Temperature: 60.00 deg. F Pressure: 1114.70 psia Flow Rate: 2.08e+005 scfh

Component Conc. Loading (vol%) (lb/hr)

Water 1.08e-003 1.07e-001

```
Carbon Dioxide 1.30e-001 3.13e+001
                       Nitrogen 3.61e-001 5.55e+001
                        Methane 8.21e+001 7.23e+003
                         Ethane 1.27e+001 2.09e+003
                        Propane 3.13e+000 7.57e+002
                      Isobutane 4.05e-001 1.29e+002
                     n-Butane 6.43e-001 2.05e+002
Isopentane 1.80e-001 7.15e+001
                      n-Pentane 1.36e-001 5.38e+001
                   Cyclopentane 9.85e-005 3.79e-002
                       n-Hexane 4.53e-002 2.14e+001
                    Cyclohexane 1.23e-002 5.68e+000
                  Other Hexanes 8.82e-002 4.17e+001
                       Heptanes 5.64e-002 3.11e+001
        Methylcyclohexane 5.86e-004 3.16e-001 2,2,4-Trimethylpentane 1.99e-004 1.25e-001
                        Benzene 7.55e-004 3.24e-001
                        Toluene 1.97e-003 9.98e-001
                   Ethylbenzene 6.46e-005 3.77e-002
                        Xylenes 1.10e-003 6.40e-001
                   C8+ Heavies 3.22e-002 3.02e+001
-----
              Total Components 100.00 1.08e+004
```

LEAN GLYCOL STREAM

Temperature: 60.00 deg. F Flow Rate: 1.50e+000 gpm

Component	Conc. (wt%)	Loading (lb/hr)
Water Carbon Dioxide Nitrogen	9.85e+001 1.50e+000 2.25e-012 2.98e-013 1.05e-017	1.27e+001 1.90e-011 2.52e-012
Propane Isobutane	1.27e-007 5.56e-009 9.32e-010 1.63e-009 1.05e-004	4.69e-008 7.87e-009 1.37e-008
Cyclopentane	6.48e-005 5.67e-004	2.92e-006 5.47e-004 4.79e-003
Methylcyclohexane 2,2,4-Trimethylpentane Benzene		3.32e-004 6.23e-006 5.54e-003
Ethylbenzene Xylenes C8+ Heavies	9.17e-003	7.75e-002
Total Components	100.00	8.44e+002

RICH GLYCOL AND PUMP GAS STREAM

Temperature: 60.00 deg. F Pressure: 1114.70 psia Flow Rate: 1.61e+000 gpm

NOTE: Stream has more than one phase.

Component	Conc. (wt%)	Loading (lb/hr)
Water Carbon Dioxide Nitrogen	9.30e+001 1.78e+000 3.32e-002 2.40e-002 3.05e+000	1.59e+001 2.97e-001 2.15e-001
Propane Isobutane	1.05e+000 4.18e-001 7.88e-002 1.40e-001 4.73e-002	3.74e+000 7.04e-001 1.26e+000
Cyclopentane	2.05e-002 1.90e-002	7.17e-004 1.83e-001 1.69e-001
Methylcyclohexane 2,2,4-Trimethylpentane Benzene		9.38e-003 8.43e-004 1.12e-001
Ethylbenzene Xylenes C8+ Heavies	6.81e-002	6.09e-001
Total Components	100.00	8.94e+002

REGENERATOR OVERHEADS STREAM

Temperature: 212.00 deg. F Pressure: 14.70 psia Flow Rate: 8.96e+002 scfh

Component	Conc. (vol%)	Loading (lb/hr)
Carbon Dioxide Nitrogen Methane	7.64e+000 2.86e-001 3.25e-001 7.20e+001 1.32e+001	2.97e-001 2.15e-001 2.73e+001
Isobutane n-Butane Isopentane	3.59e+000 5.13e-001 9.14e-001 2.47e-001 2.12e-001	7.04e-001 1.26e+000 4.22e-001
Cyclohexane Other Hexanes	8.96e-002 8.28e-002	1.82e-001 1.65e-001 3.04e-001
Methylcyclohexane	3.90e-003	9.05e-003

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2,2,4-Trimethylpentane 3.10e-004 8.37e-004

Benzene 5.79e-002 1.07e-001

Toluene 2.18e-001 4.76e-001

Ethylbenzene 8.32e-003 2.09e-002

Xylenes 2.12e-001 5.31e-001

C8+ Heavies 6.70e-002 2.69e-001

Total Components 100.00 4.94e+001

ATTACHMENT O

Monitoring/Recordkeeping/Reporting/Testing Plans

"31. **Monitoring, Recordkeeping, Reporting and Testing Plans**. Attach proposed monitoring, recordkeeping, reporting and testing plans in order to demonstrate compliance with the proposed emissions limits and operating parameters in this permit application. Provide this information as Attachment O."

- Monitoring/Recordkeeping/Reporting/Testing Plans
 - A. Monitoring
 - B. Recordkeeping
 - C. Reporting
 - D. Testing

Williams Ohio Valley Midstream LLC NEEHOUSE COMPRESSOR STATION

Application for 45CSR13 NSR Modification Permit

Attachment O MONITORING/RECORDKEEPING/REPORTING/TESTING PLANS

Williams Ohio Valley Midstream LLC proposes the following monitoring, recordkeeping, testing and reporting requirements at the subject facility:

A. Monitoring

- 1. Monitor and record quantity of natural gas combusted in the engine.
- 2. Monitor and record quantity of natural gas treated in the dehydrator.
- 3. Monitor and record quantity of produced water transferred from the storage tank.
- 4. Use data collected above as input into GRI-GLYCalc Model to determine actual and potential VOC and HAP emissions on yearly basis.

B. Recordkeeping

- 1. Maintain records of the amount of natural gas consumed and hours of operation for the engine.
- 2. Maintain records of the amount of natural gas treated in the dehydrator.
- 3. Maintain records demonstrating the actual annual average volume of natural gas treated in the dehydrator is less than 3 MMscfd OR the actual annual average benzene emissions are less than one ton per year.
- 4. Maintain records of the amount of produced water transferred from the storage tank.
- 5. Maintain records of testing conducted in accordance with the permit. Said records will be maintained on-site or in a readily accessible off-site location.
- 6. Maintain a record of all potential to emit (PTE) HAP calculations for the entire facility. These records shall include the natural gas compressor engine, dehydration unit and ancillary equipment.
- 7. The records shall be maintained on site or in a readily available off-site location for a period of five (5) years.

C. Reporting

- 1. Any deviations from the allowable emissions limitations, including visible emissions.
- 2. Any and all application forms, reports, or compliance certifications required by this Permit shall be certified by a responsible official.

D. <u>Testing</u>

Not Applicable (except for annual extended gas analysis described above).

ATTACHMENT P

Public Notice

"32. **Public Notice**. At the time that the application is submitted, place a **Class I Legal Advertisement** in a newspaper of general circulation in the area where the source is or will be located (See 45CSR§13-8.3 through 45CSR§13-8.5 and Example Legal Advertisement for details). Please submit the **Affidavit of Publication** as Attachment P immediately upon receipt."

The applicant shall cause such legal advertisement to appear a minimum of one (1) day in the newspaper most commonly read in the area where the facility exists or will be constructed. The notice must be published no earlier than five (5) working days of receipt by this office of your application. The original affidavit of publication must be received by this office no later than the last day of the public comment period.

Types and amounts of pollutants discharged must include all regulated pollutants (PM, PM10, VOC, SO2, Xylene, etc.) and their potential to emit or the permit level being sought in units of tons per year (including fugitive emissions).

- Legal Advertisement (as shown) will be placed in a newspaper of general circulation in the area where the source is located (See 45CSR§13-8.3 thru 45CSR§13-8.5).
- An Affidavit of Publication shall be submitted immediately upon receipt.

Williams Ohio Valley Midstream LLC (OVM)

NEEHOUSE COMPRESSOR STATION

Application for 45CSR13 NSR Modification Permit

Attachment P - Public Notice

AIR QUALITY PUBLIC NOTICE Notice of Application

Notice is given that Williams Ohio Valley Midstream LLC has applied to the West Virginia Department of Environmental Protection, Division of Air Quality, for a 45CSR13 NSR Modification Permit for a existing (currently exempt) natural gas compressor station located approximately 0.4 mi N-NE of 236 Wolf Run Rd, Cameron, Marshall County, WV 26033.

The latitude and longitude coordinates are 39.9188° North and -80.5738° West.

The applicant estimates the potential to discharge regulated air pollutants will be as follows:

3.96	tons of nitrogen oxides per year
3.95	tons of carbon monoxide per year
62.00	tons of volatile organic compounds per year
0.01	tons of sulfur dioxide per year
0.16	tons of particulate matter per year
0.70	tons of benzene per year
0.24	tons of ethylbenzene per year
0.25	tons of formaldehyde per year
1.45	tons of n-hexane per year
0.01	tons of methanol per year
2.64	tons of toluene per year
0.14	tons of 2,2,4-trimethylpentane per year
2.93	tons of xylenes per year
0.03	tons of other hazardous air plolutants per year
8.39	tons of total hazardous air pollutants per year

tons of carbon dioxide equivalent per year

Startup of modifications are anticipated within one (1) month of authorization.

12.018

Written comments will be received by the West Virginia Department of Environmental Protection, Division of Air Quality (DAQ), 601 57th Street, SE, Charleston, WV 25304, for at least 30 calendar days from the date of publication of this notice.

Any questions regarding this permit application should be directed to the DAQ at (304) 926-0499, extension 1250, during normal business hours.

business hours.			
Dated this the	aday of	, 2015.	

By: Mr. Don Wicburg, Vice President and General Manager
Williams Ohio Valley Midstream LLC

100 Teletech Drive, Suite 2
Moundsville, WV 26041

ATTACHMENT Q Business Confidential Claims (NOT APPLICABLE)

also

ATTACHMENT R Authority Forms (NOT APPLICABLE)

also

ATTACHMENT S Title V Permit Revision Information (NOT APPLICABLE)

APPLICATION FEE

Include a check payable to WVDEP – Division of Air Quality.

- As per WV Rule 22 (45CSR22) filed on May 6, 1991, a **minimum fee of \$1,000** must be submitted for each 45CSR13 permit application filed with the WVDEP-DAQ.
- **Additional charges** may apply, depending on the nature of the application as outlined in Section 3.4.b. of Regulation 22, and shown below:

o NSPS Requirements: \$1,000 Not Applicable

NESHAP Requirements: \$2,500 Applicable (Subpart HH)

• Total application fee is \$3,500 [= \$1,000 minimum fee + \$2,500 additional charges]

***** End of Application for 45CSR13 NSR Permit ****



WILLIAMS FIELD SERVICES GROUP, INC PO BOX 21218 TULSA, OK 74121-1218

COMPANY NUMBER: 4000

CHECK NUMBER: 4000115074

PAY DATE	SUPPLIER NO.	SUPPLIER NAME	CHECK TOTAL
24-JUL-15	526257	WV DEP - DIVISION OF AIR QUALITY	3,500.00

4-00L-10	SZOZOT TY SET S DIVIDION OF ANY QUALITY			0,000.0
volce Date	Invoice Or Credit Memo / Invoice Description	Gross	Discount	Net
2-JUL-15	Invoice Description 22-JUL-2015 / AIR PEMRIT APPLICATION FEE FOR NEEH	3,500,00	0.00	3,500.00
			<u> </u>	
	Supplier Support 1-866-778-2665	Page Totals	0.00	3,500

VERIFY THE AUTHENTICITY OF THIS MULTI-TONE SECURITY DOCUMENT.

CHECK BACKGROUND AREA CHANGES COLOR GRADUALLY FROM TOP TO BOTTOM.

JPMorgan Chase Bank, N.A. 70-2322/719

WILLIAMS FIELD SERVICES GROUP, INC PO BOX 21218

TULSA, OK 74121-1218

Company Number: 4000

Three Thousand Five Hundred Dollars And Zero Cents

Pay To The Order Of:

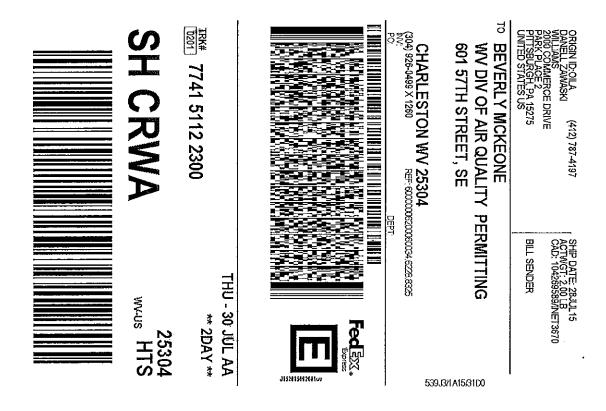
WV DEP - DIVISION OF AIR QUALITY 601 57TH ST SE CHARLESTON, WV 25304 United States PAY (USD)

\$3,500.00

Check Number: 4000115074

Check Date: 24-JUL-15

Authorized Signature



After printing this label:

1. Use the 'Print' button on this page to print your label to your laser or inkjet printer.

2. Fold the printed page along the horizontal line.

3. Place label in shipping pouch and affix it to your shipment so that the barcode portion of the label can be read and scanned.

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