

Williams Ohio Valley Midstream LLC 100 Teletech Drive, Suite 2 Moundsville, WV 26041 (304) 843-4559 phone (304) 843-3131 fax

May 4, 2016 (Via Federal Express)

Beverly McKeone New Source Review Program Manager Division of Air Quality West Virginia Department of Environmental Protection 601 57th Street SE Charleston, WV 25304-2345

Subject: Application for 45CSR13 Class II Administrative Permit Update Williams Ohio Valley Midstream LLC Whipkey Compressor Station Marshall County, West Virginia

Dear Ms. McKeone:

Williams Ohio Valley Midstream LLC (OVM) is submitting an Application for 45CSR13 Class II Administrative Permit Update for the existing Whipkey Compressor Station, located off State Route 250 approximately 9 miles SE of Moundsville in Marshall County, West Virginia.

The requested 45CSR13 Class II Administrative Permit Update will supersede and replace Permit R13-3072, issued October 30, 2013. This application for 45CSR13 Class II Administrative Permit Update has been prepared and submitted to provide for the following proposed changes at the subject facility:

- Increase the glycol dehydrator reboiler rating from 0.375 MMBtu/hr to 0.50 MMBtu/hr.
- Decrease the 17.0 MMscfd glycol dehydrator emissions based on a smaller glycol pump and recent representative site-specific extended gas analysis.
- Update Startup/Shutdown/Maintenance (SSM) and Piping and Equipment Fugitive (FUG) emissions based on a site-specific, representative, extended gas analysis.

The table below summarizes the emission changes.

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SUMMARY OF EMISSION CHANGES -- WHIPKEY COMPRESSOR STATION

CE-1 - Caterpillar G3306TA Engine - MAXIMUM EMISSIONS (Change in GWP Values)

Pollutant	Maximum Hourly Emissions (lb/hr)			Maximum Annual Emissions (tpy)		
Fondiant	Current	Proposed	Change	Current	Proposed	Change
Nitrogen Oxides (NOx)						
Carbon Monoxide (CO)						
Volatile Organic Compounds (VOC)						
Carbon Dioxide Equivalent (CO2e)	238	240	2	1,044	1,052	8

RSV-1 - Glycol Dehydrator Flash Tank/Still Vent - MAXIMUM EMISSIONS (Smaller Glycol Pump, New Gas Analysis)

Pollutant	Maximum Hourly Emissions (lb/hr)			Maximum Annual Emissions (tpy)		
Pollutant	Current	Proposed	Change	Current	Proposed	Change
Nitrogen Oxides (NOx)						
Carbon Monoxide (CO)						
Volatile Organic Compounds (VOC)	9.35	2.16	(7.19)	40.94	9.46	(31.48)
Carbon Dioxide Equivalent (CO2e)	175	137	(38)	767	602	(165)

RBV-1 - Glycol Dehydrator Reboiler - MAXIMUM EMISSIONS (Increased Heat Input Rating)

Pollutant	Maximum Hourly Emissions (lb/hr)			Maximum Annual Emissions (tpy)		
Fondant	Current	Proposed	Change	Current	Proposed	Change
Nitrogen Oxides (NOx)	0.04	0.05	0.01	0.18	0.22	0.04
Carbon Monoxide (CO)	0.03	0.04	0.01	0.15	0.18	0.03
Volatile Organic Compounds (VOC)	2.2E-03	2.7E-03	4.5E-04	0.01	0.01	2.0E-03
Carbon Dioxide Equivalent (CO2e)	49	59	10	214	257	43

SSM - Facility-Wide Startup, Shutdown and Maintenance - MAXIMUM EMISSIONS (New Gas Analysis)

Pollutant	Maximum Hourly Emissions (lb/hr)			Maximum Annual Emissions (tpy)		
Fondant	Current	Proposed	Change	Current	Proposed	Change
Nitrogen Oxides (NOx)						
Carbon Monoxide (CO)						
Volatile Organic Compounds (VOC)				1.73	0.85	(0.88)
Carbon Dioxide Equivalent (CO2e)		-		91	106	15

FUG - Process Piping Fugitives - MAXIMUM EMISSIONS (New Gas Analysis)

Pollutant	Maximum Hourly Emissions (lb/hr)			Maximum Annual Emissions (tpy)		
Fondant	Current	Proposed	Change	Current	Proposed	Change
Nitrogen Oxides (NOx)						
Carbon Monoxide (CO)						
Volatile Organic Compounds (VOC)	1.09	0.58	(0.50)	4.76	2.55	(2.21)
Carbon Dioxide Equivalent (CO2e)	76	76	(0)	333	332	(2)

Facility-Wide Summary

Pollutant	Maximum Hourly Emissions (lb/hr)			Maximum Annual Emissions (tpy)		
Politiant	Current	Proposed	Change	Current	Proposed	Change
Nitrogen Oxides (NOx)	0.04	0.05	0.01	0.18	0.22	0.04
Caron Monoxide (CO)	0.03	0.04	0.01	0.15	0.18	0.03
Volatile Organic Compounds (VOC)	10.44	2.75	(7.69)	47.45	12.87	(34.57)
Carbon Dioxide Equivalent (CO2e)	538	512	(26)	2,449	2,349	(101)

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The facility continues to qualify as a Minor Source under Non-Attainment New Source Review (NNSR), Prevention of Significant Deterioration (PSD), and Title V Operating Permits. The facility is also an Area Source for Hazardous Air Pollutants (HAP) under the National Emission Standards for Hazardous Air Pollutants (NESHAP) regulations.

If you have any questions concerning this submittal or need additional information, please contact me at (304) 843-4559 or erika.baldauff@williams.com.

Sincerely,

Galdauff

Erika Baldauff Environmental Specialist

Enclosures:

Application for 45CSR13 Class II Administrative Permit Update Check for Application Fee

APPLICATION FOR 45CSR13 CLASS II ADMINISTRATIVE PERMIT UPDATE

For the:

Williams Ohio Valley Midstream LLC WHIPKEY COMPRESSOR STATION

Marshall County, West Virginia

Submitted to:



WEST VIRGINIA DEPARTMENT OF ENVIRONMENTAL PROTECTION DIVISION OF AIR QUALITY

Submitted by:



Williams Ohio Valley Midstream LLC 100 Teletech Drive, Suite 2 Moundsville, WV 26041



EcoLogic Environmental Consultants, LLC 864 Windsor Court Santa Barbara, CA 93111

May 2016

APPLICATION FOR 45CSR13 CLASS II ADMINISTRATIVE PERMIT UPDATE

Williams Ohio Valley Midstream LLC WHIPKEY COMPRESSOR STATION

Marshall County, West Virginia

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APPLICATION FEE

APPLICATION FOR 45CSR13 CLASS II ADMINISTRATIVE PERMIT UPDATE

- Section I. General
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WEST VIRGINIA DEPARTMENT OF ENVIRONMENTAL PROTECTION DIVISION OF AIR QUALITY 601 57 th Street, SE Charleston, WV 25304 (304) 926-0475 WWW.dep.wv.gov/dag	APPLICATION FOR NSR PERMIT AND TITLE V PERMIT REVISION (OPTIONAL)			
PLEASE CHECK ALL THAT APPLY TO NSR (45CSR13) (IF KNO CONSTRUCTION MODIFICATION RELOCATION CLASS I ADMINISTRATIVE UPDATE TEMPORARY CLASS II ADMINISTRATIVE UPDATE AFTER-THE-FAC	□ ADMINISTRATIVE AMENDMENT □ MINOR MODIFICATION □ SIGNIFICANT MODIFICATION			
	evision Guidance" in order to determine your Title V Revision options lity to operate with the changes requested in this Permit Application.			
Secti	on I. General			
1. Name of applicant (as registered with the WV Secretary of WILLIAMS OHIO VALLEY MIDSTREAM LLC	of State's Office): 2. Federal Employer ID No. (FEIN): 27-0856707			
3. Name of facility (<i>if different from above</i>): WHIPKEY COMPRESSOR STATION	4. The applicant is the: ☐ OWNER ☐ OPERATOR ⊠ BOTH			
5A. Applicant's mailing address: WILLIAMS OHIO VALLEY MIDSTREAM LLC 100 TELETECH DRIVE, SUITE 2 MOUNDSVILLE, WV 26041	5B. Facility's present physical address: OFF STATE ROUTE 250 APPROXIMATELY 9 MILES SE OF MOUNDSVILLE, WV			
 6. West Virginia Business Registration. Is the applicant a resident of the State of West Virginia? YES NO If YES, provide a copy of the Certificate of Incorporation/Organization/Limited Partnership (one page) including any name change amendments or other Business Registration Certificate as Attachment A. If NO, provide a copy of the Certificate of Authority/Authority of L.L.C./Registration (one page) including any name change amendments or other Business Certificate as Attachment A. 				
7. If applicant is a subsidiary corporation, please provide the	name of parent corporation: THE WILLIAMS COMPANIES, INC			
 8. Does the applicant own, lease, have an option to buy or otherwise have control of the <i>proposed site</i>? XES NO If YES, please explain: APPLICANT OWNS THE SITE If NO, you are not eligible for a permit for this source. 				
 9. Type of plant or facility (stationary source) to be constructed, modified, relocated, administratively updated or temporarily permitted (e.g., coal preparation plant, primary crusher, etc.): NATURAL GAS PRODUCTION FACILITY 10. North American Indu Classification System (NAICS) code for the 213112 – SUPPOR ACTIVITIES FOR O GAS OPERATIONS 				
11A. DAQ Plant ID No. (for existing facilities only):11051-00160	 List all current 45CSR13 and 45CSR30 (Title V) permit numbers associated with this process (for existing facilities only): R13-3072 			
All of the required forms and additional information can be found under the Permitting Section of DAQ's website, or requested by phone.				

12A.					
 For Modifications, Administrative Updates or Temporary permits at an existing facility, please provide directions to the present location of the facility from the nearest state road; 					
 For Construction or Relocation permits, please provide directions to the proposed new site location from the nearest state road. Include a MAP as Attachment B. 					
FROM MOUNDSVILLE: HEAD NORTH ON JEFF ONTO 1ST STREET AND TRAVEL 0.8 MILES, TH 13.8 MILES, TURN LEFT ONTO BANE LANE AN	HEN TURN LEFT ONTO US-250 S/WA				
12.B. New site address (if applicable): 39.8743 DEGREES LATITUDE AND -80.56865 DEGREES LONGITUDE.	12C. Nearest city or town: MOUNDSVILLE	12D. County: MARSHALL			
12.E. UTM Northing (KM):	12F. UTM Easting (KM):	12G. UTM Zone:			
4,413.895	536.887	17			
13. Briefly describe the proposed change(s) at the facili	ity:				
THE DEHYDRATOR REBOILER RATING WILL E	3E INCREASED FROM 0.375 MMBTU/	HR TO 0.50 MMBTU/HR.			
THE DEHYDRATOR GLYCOL PUMP WILL BE R	EDUCED FROM A KIMRAY 21015 PV	TO A KIMRAY 4020 PV.			
INCORPORATION OF THE ABOVE CHANGES A EMISSION CHANGES TO:	ND USE OF A NEW EXTENDED GAS	ANALYSIS WILL RESULT IN			
DEHYDRATOR STILL VENT/FLASH TA	NK EMISSIONS (RSV-1)				
 DEHYDRATOR REBOILER (RBV-1) 					
STARTUP/SHUTDOWN/MAINTENANCE DROCESS DIDING EUCITIVE EMISSION					
PROCESS PIPING FUGITIVE EMISSION	1S (FUG)				
14A. Provide the date of anticipated installation or change	ge: UPON PERMIT ISSUANCE	14B. Date of anticipated Start-Up			
- If this is an After-The-Fact permit application, provi	ide the date upon which the proposed	if a permit is granted: na			
change did happen: NA					
14C. Provide a Schedule of the planned Installation of/ application as Attachment C (if more than one uni		units proposed in this permit			
 Provide maximum projected Operating Schedule of activity/activities outlined in this application: Hours Per Day: 24 Days Per Week: 7 Weeks Per Year: 52 					
16. Is demolition or physical renovation at an existing facility involved? YES NO					
	17. Risk Management Plans. If this facility is subject to 112(r) of the 1990 CAAA, or will become subject due to proposed changes (for applicability help see www.epa.gov/ceppo), submit your Risk Management Plan (RMP) to U. S. EPA Region III.				
18. Regulatory Discussion. List all Federal and State air pollution control regulations that you believe are applicable to the proposed process (<i>if known</i>). A list of possible applicable requirements is also included in Attachment S of this application (Title V Permit Revision Information). Discuss applicability and proposed demonstration(s) of compliance (<i>if known</i>). Provide this information as Attachment D.					
Section II. Additional attachments and supporting documents.					
 Include a check payable to WVDEP – Division of Air 45CSR13). 	Quality with the appropriate application	1 fee (per 45CSR22 and			
20. Include a Table of Contents as the first page of you	r application package.				
21. Provide a Plot Plan, e.g. scaled map(s) and/or sketo source(s) is or is to be located as Attachment E (Re		rty on which the stationary			
- Indicate the location of the nearest occupied structure	e (e.g. church, school, business, residen	ce).			
22. Provide a Detailed Process Flow Diagram(s) show					

23. Provide a Process Description as Attachment G.

- Also describe and quantify to the extent possible all changes made to the facility since the last permit review (if applicable).

All of	the required forms and additional infor	mation can be found under the	Permitting Section of DAQ's website, or requested by phone.		
24. Provide Material Safety Data Sheets (MSDS) for all materials processed, used or produced as Attachment H.					
– Fo	 For chemical processes, provide a MSDS for each compound emitted to the air. 				
25. F	Fill out the Emission Units Table and	provide it as Attachment I.			
26. F	Fill out the Emission Points Data Su	nmary Sheet (Table 1 and Ta	ble 2) and provide it as Attachment J.		
27. F	Fill out the Fugitive Emissions Data	Summary Sheet and provide i	t as Attachment K.		
28. 0	Check all applicable Emissions Unit I	Data Sheets listed below:			
🗌 Βι	Ik Liquid Transfer Operations	Haul Road Emissions	Quarry		
🗆 Cł	nemical Processes	Hot Mix Asphalt Plant	Solid Materials Sizing, Handling and Storage		
	oncrete Batch Plant	Incinerator	Facilities		
🗌 Gi	rey Iron and Steel Foundry	Indirect Heat Exchanger	Storage Tanks		
🛛 Ge	eneral Emission Unit, specify: Glycol	Dehydration Unit			
Fill ou	ut and provide the Emissions Unit Da	ata Sheet(s) as Attachment L			
29. 0	Check all applicable Air Pollution Co	ntrol Device Sheets listed bel	w:		
🗌 At	osorption Systems	Baghouse	Flare		
🗆 Ac	dsorption Systems	Condenser	Mechanical Collector		
🗌 Af	terburner	Electrostatic Precipit	ator 🗌 Wet Collecting System		
🗌 Ot	□ Other Collectors, specify :				
Fill out and provide the Air Pollution Control Device Sheet(s) as Attachment M.					
 Provide all Supporting Emissions Calculations as Attachment N, or attach the calculations directly to the forms listed in Items 28 through 31. 					
t	31. Monitoring, Recordkeeping, Reporting and Testing Plans. Attach proposed monitoring, recordkeeping, reporting and testing plans in order to demonstrate compliance with the proposed emissions limits and operating parameters in this permit application. Provide this information as Attachment O.				
n	Please be aware that all permits must be practically enforceable whether or not the applicant chooses to propose such measures. Additionally, the DAQ may not be able to accept all measures proposed by the applicant. If none of these plans are proposed by the applicant, DAQ will develop such plans and include them in the permit.				
c	32. Public Notice. At the time that the application is submitted, place a Class I Legal Advertisement in a newspaper of general circulation in the area where the source is or will be located (See 45CSR§13-8.3 through 45CSR§13-8.5 and <i>Example Legal Advertisement</i> for details). Please submit the Affidavit of Publication as Attachment P immediately upon receipt.				
33. E	Business Confidentiality Claims.	bes this application include cor] YES ⊠ NO	fidential information (per 45CSR31)?		
s	If YES, identify each segment of information on each page that is submitted as confidential and provide justification for each segment claimed confidential, including the criteria under 45CSR§31-4.1, and in accordance with the DAQ's "Precautionary Notice – Claims of Confidentiality" guidance found in the General Instructions as Attachment Q.				
	Sec	tion III. Certification	of Information		
	Authority/Delegation of Authority. (Check applicable Authority Form belo		ther than the responsible official signs the application.		
🗌 Αι	uthority of Corporation or Other Busine	ess Entity	Authority of Partnership		
🗌 Αι	uthority of Governmental Agency		Authority of Limited Partnership		
Subm	nit completed and signed Authority F	orm as Attachment R.			
			Permitting Section of DAQ's website, or requested by phone.		

35A. **Certification of Information.** To certify this permit application, a Responsible Official (per 45CSR§13-2.22 and 45CSR§30-2.28) or Authorized Representative shall check the appropriate box and sign below.

Certification of Truth, Accuracy, and Completeness

I, the undersigned Responsible Official / Authorized Representative, hereby certify that all information contained in this application and any supporting documents appended hereto, is true, accurate, and complete based on information and belief after reasonable inquiry I further agree to assume responsibility for the construction, modification and/or relocation and operation of the stationary source described herein in accordance with this application and any amendments thereto, as well as the Department of Environmental Protection, Division of Air Quality permit issued in accordance with this application, along with all applicable rules and regulations of the West Virginia Division of Air Quality and W.Va. Code § 22-5-1 et seq. (State Air Pollution Control Act). If the business or agency changes its Responsible Official or Authorized Representative, the Director of the Division of Air Quality will be notified in writing within 30 days of the official change.

Compliance Certification

Except for requirements identified in the Title V Application for which compliance is not achieved, I, the undersigned hereby certify that, based on information and belief formed after reasonable inquiry, all air contaminant sources identified in this application are in compliance with all applicable requirements.

SIGNATURE Tan V. Oku	DATE: 05/04/2016	
(Please us	se blue ink)	(Please use blue ink)
35B. Printed name of signee:		35C. Title:
PAUL HUNTER		GENERAL MANAGER, OHIO RIVER SUPPLY HUB
35D. E-mail:	36E. Phone:	36F. FAX:
PAULV.HUNTER@WILLIAMS.COM	(412) 787-5561	(412) 787-6002
36A. Printed name of contact person (if differen	t from above):	36B. Title:
ERIKA BALDAUFF		ENVIRONMENTAL SPECIALIST
36C. E-mail:	36D. Phone:	36E. FAX:
ERIKA.BALDAUFF@WILLIAMS.COM	(304) 843-4559	(304) 843-3131

🛛 Attachment A: Business Certificate	Attachment K: Fugitive Emissions Data Summary Sheet
Attachment B: Map(s)	🖾 Attachment L: Emissions Unit Data Sheet(s)
Attachment C: Installation and Start Up Schedule	Attachment M: Air Pollution Control Device Sheet(s)
Attachment D: Regulatory Discussion	Attachment N: Supporting Emissions Calculations
Attachment E: Plot Plan	Attachment O: Monitoring/Recordkeeping/Reporting/Testing Plan
X Attachment F: Detailed Process Flow Diagram(s)	Attachment P: Public Notice
Attachment G: Process Description	Attachment Q: Business Confidential Claims
Attachment H: Material Safety Data Sheets (MSDS)	Attachment R: Authority Forms
Attachment I: Emission Units Table	Attachment S: Title V Permit Revision Information
Attachment J: Emission Points Data Summary Sheet	Application Fee

Please mail an original and three (3) copies of the complete permit application with the signature(s) to the DAQ, Permitting Section, at the address listed on the first page of this application. Please DO NOT fax permit applications.

 FOR AGENCY USE ONLY – IF THIS IS A TITLE V SOURCE:

 Forward 1 copy of the application to the Title V Permitting Group and:

 For Title V Administrative Amendments:

 NSR permit writer should notify Title V permit writer of draft permit,

 For Title V Minor Modifications:

 Title V permit writer should send appropriate notification to EPA and affected states within 5 days of receipt,

 NSR permit writer should notify Title V permit writer of draft permit.

 For Title V significant Modifications processed in parallel with NSR Permit revision:

 NSR permit writer should notify a Title V permit writer of draft permit,

 Public notice should reference both 45CSR13 and Title V permits,

 EPA has 45 day review period of a draft permit.

 All of the required forms and additional information can be found under the Permitting Section of DAQ's website, or requested by phone.

WILLIAMS OHIO VALLEY MIDSTREAM LLC – WHIPKEY COMPRESSOR STATION APPLICATION FOR 45CSR13 CLASS II ADMINISTRATIVE PERMIT UPDATE PAGE 4 OF 4

ATTACHMENT A

Business Certificate

"6. **West Virginia Business Registration**. Provide a copy of the Certificate of Authority/Authority of L.L.C./Registration (one page) including any name change amendments or other Business Certificate as Attachment A."

- Certificate of Amendment to the Certificate of Authority
 - From: CAIMAN EASTERN MIDSTREAM, LLC
 - To: WILLIAMS OHIO VALLEY MIDSTREAM LLC
 - Date: May 15, 2012
- Certificate of Authority of a Foreign Limited Liability Company
 - To: CAIMAN EASTERN MIDSTREAM, LLC
 - Date: September 11, 2009



I, Natalie E. Tennant, Secretary of State of the State of West Virginia, hereby certify that

the attached true and exact copy of the Articles of Amendment to the Articles of Organization of

CAIMAN EASTERN MIDSTREAM, LLC

are filed in my office, signed and verified, as required by the provisions of West Virginia Code §31B-2-204 and conform to law. Therefore, I issue this

CERTIFICATE OF AMENDMENT TO THE CERTIFICATE OF AUTHORITY

changing the name of the limited liability company to

WILLIAMS OHIO VALLEY MIDSTREAM LLC



Given under my hand and the Great Seal of the State of West Virginia on this day of May 15, 2012

Secretary of State



I, Natalie E. Tennant, Secretary of State of the State of West Virginia, hereby certify that

CAIMAN EASTERN MIDSTREAM, LLC

Control Number: 99GIS

a limited liability company, organized under the laws of the State of Texas

has filed its "Application for Certificate of Authority" in my office according to the provisions of West Virginia Code §31B-10-1002. I hereby declare the organization to be registered as a foreign limited liability company from its effective date of September 11, 2009, until a certificate of cancellation is filed with our office.

Therefore, I hereby issue this

CERTIFICATE OF AUTHORITY OF A FOREIGN LIMITED LIABILITY COMPANY

to the limited liability company authorizing it to transact business in West Virginia



Given under my hand and the Great Seal of the State of West Virginia on this day of September 11, 2009

مجردة فيعدمه مرمورين المتعمد بالم

Secretary of State

ATTACHMENT D

Regulatory Discussion

"18. **Regulatory Discussion**. List all Federal and State air pollution control regulations that you believe are applicable to the proposed process (if known). Discuss applicability and proposed demonstration(s) of compliance (if known). Provide this information as Attachment D."

Regulatory Discussion

- A. Applicability of New Source Review (NSR) Regulations
- B. Applicability of Federal Regulations
- C. Applicability of Source Aggregation
- D. Applicability of State Regulations

ATTACHMENT D Regulatory Discussion

Williams Ohio Valley Midstream LLC WHIPKEY COMPRESSOR STATION Application for 45CSR13 Class II Administrative Permit Update

A. Applicability of New Source Review (NSR) Regulations

The following New Source Review (NSR) regulations are potentially applicable to natural gas production facilities. Applicability to the facility has been determined as follows:

1. Prevention of Significant Deterioration (PSD)

This rule <u>does not apply</u>. The facility is a "PSD Natural Minor Source" for each regulated pollutant, as follows:

- NOx: PSD Natural Minor Source with Pre-Controlled PTE < 250 tpy
- CO: PSD Natural Minor Source with Pre-Controlled PTE < 250 tpy
- VOC: PSD Natural Minor Source with Pre-Controlled PTE < 250 tpy
- SO2: PSD Natural Minor Source with Pre-Controlled PTE < 250 tpy
- PM10/2.5: PSD Natural Minor Source with Pre-Controlled PTE < 250 tpy
- CO2e: PSD Natural Minor Source with Pre-Controlled PTE < 100,000 tpy

2. Nonattainment New Source Review (NNSR)

This rule <u>does not apply</u>. The facility is in a county that is classified as Non-Attainment for Fine Particulates and as Attainment for all other criteria pollutants. With the requested Federally Enforceable Limits (FEL) the facility qualifies as an "NNSR Minor Source" as follows:

- PM10/2.5: NNSR Natural Minor Source with Pre-Controlled PTE < 100 tpy
- NOx: NNSR Natural Minor Source with Pre-Controlled PTE < 100 tpy
- SO2: NNSR Natural Minor Source with Pre-Controlled PTE < 100 tpy

3. Major Source of Hazardous Air Pollutants (HAPs)

This rule <u>does not apply</u>. With the requested Federally Enforceable Limits (FEL), the facility qualifies as a "HAP Area Source" as follows:

- Each HAP: HAP Area Source with Pre-Controlled Formaldehyde PTE < 10 tpy
- Total HAPs: HAP Area Source with Pre-Controlled Total of All HAPs PTE < 25 tpy

4. Title V Operating Permit

This rule <u>does not apply</u>. With the requested Federally Enforceable Limits (FEL), the facility qualifies as a "Title V Minor Source" as follows:

- NOx: Title V Natural Minor Source with Pre-Controlled PTE < 100 tpy
- CO: Title V Natural Minor Source with Pre-Controlled PTE < 100 tpy

[Not Applicable]

[Not Applicable]

[Not Applicable]

- VOC: Title V Natural Minor Source with Pre-Controlled PTE < 100 tpv
- SO2: Title V Natural Minor Source with Pre-Controlled PTE < 100 tpy
- PM10/2.5: Title V Natural Minor Source with Pre-Controlled PTE < 100 tpy
- Each HAP: Title V Natural Minor Source with Pre-Controlled HCHO PTE < 10 tpy
- Total HAPs: Title V Natural Minor Source with Pre-Controlled PTE < 25 tpy
- CO2e: Title V Natural Minor Source with Pre-Controlled < 100,000 tpv

B. Applicability of Federal Regulations

The following federal regulations are potentially applicable to natural gas production facilities. Applicability to the facility has been determined as follows:

1. **NSPS Dc, Steam Generating Units**

40CFR§60.40c-§60.48c

This rule does not apply because there is no steam generating unit (or line heater) at the facility with a maximum design heat input capacity \geq 10 MMBtu/hr and \leq 100 MMBtu/hr (§60.40c(a)).

2. **NSPS Kb, Volatile Organic Liquid Storage Vessels** 40CFR§60.110b-§60.117b [Not Applicable]

This rule does not apply because each tank has a design capacity < 75 m3 (19,813 gal, 472 bbl) (§60.110b(a)).

3. **NSPS GG, Stationary Gas Turbines** 40CFR§60.330-§60.335

This rule does not apply because there is no stationary gas turbine at the facility (§60.330).

4. NSPS KKK, Leaks from Natural Gas Processing Plants 40CFR§60.630-§60.636 [Not Applicable]

This rule does not apply because the facility is not located at a natural gas processing plant that is engaged in the extraction of natural gas liquids from field gas (§60.630(e)).

5. NSPS LLL, Onshore Natural Gas Processing: SO2 Emissions 40CFR§60.640-§60.648

This rule does not apply because there is no gas sweetening operation at the facility (§60.640(a)).

NSPS IIII, Compression Ignition Reciprocating Internal Combustion Engines 6. 40CFR§60.4200-§60.4219 [Not Applicable]

This rule does not apply because there is no stationary compression ignition engine at the facility (§60.4200(a)).

[Not Applicable]

[Not Applicable]

7. NSPS JJJJ, Stationary Spark Ignition (SI) Internal Combustion Engines (ICE) 40CFR§60.4230-§60.4248

This rule does not apply to the 203 bhp Caterpillar G3306TA compressor engine (CE-01) because its maximum engine power is less than 500 HP and manufactured before 07/01/08 (§60.4230(a)(4)(iii)).

8. **NSPS KKKK**, Stationary Combustion Turbines 40CFR§60.4300-§60.4420

This rule does not apply because there is no stationary combustion turbine at the facility (§60.4300).

9. NSPS 0000, Crude Oil and Natural Gas Production 40CFR§60.5360-§60.5430

This rule does not apply to the reciprocating compressor because it commenced construction prior to 08/23/11 (§60.5360 and §60.5365(c)). The gas compressor was operated at another location prior to 08/23/11 and as provided in the NSPS General Provisions at 40 CFR 60.14(e)(6), relocation of an existing facility is not a modification.

This rule does not apply to the produced water storage vessels (tanks) because each tank does not have the potential to emit VOC \geq 6 tpy (§60.5420).

This rule does not apply to the pneumatic controllers because their bleed rate is ≤ 6 scfh, located between the wellhead and point of custody transfer, and not located at a natural gas processing plant (§60.5365(d)(i)).

10. NESHAP HH, Oil and Natural Gas Production Facilities 40CFR§63.760-§63.779

This rule does apply to the dehydrator. However, because the dehydrator will have an actual annual average flowrate of natural gas < 3 MMscfd or actual annual average benzene emissions < 0.9 megagrams per year, it is exempt from all requirements except to maintain records of actual annual average flowrate of natural gas or actual annual average benzene emissions (as appropriate) to demonstrate continuing exemption status (§63.764(e)(1)).

11. NESHAP HHH, Natural Gas Transmission and Storage Facilities 40CFR§63.1270-§63.1289

[Not Applicable]

[Applicable]

This rule does not apply because the facility is not a natural gas transmission or storage facility transporting or storing natural gas prior to local distribution (§63.1270(a)).

[Not Applicable]

[Not Applicable]

12. NESHAP YYYY, Stationary Combustion Turbines 40CFR§63.6080-§63.6175

This rule does not apply because there is no stationary combustion turbine at the facility (§68.6080).

13. NESHAP ZZZZ, Stationary Reciprocating Internal Combustion Engines (RICE) 40CFR§63.6580-§63.6675 [Applicable]

This rule does apply to the 203 bhp Caterpillar G3306TA (4SRB) engine because it is a "new" RICE; i.e., commenced construction on or after 06/12/06 (§63.6590(a)(2)(iii)). The only requirement is compliance with 40CFR§60.4230-§60.4248 (NSPS JJJJ) for Spark Ignition Internal Combustion Engines.

14. NESHAP DDDDD, Industrial, Commercial, and Institutional Boilers and Process Heaters – Major Sources 40CFR§63.7480 - §63.7575 [Not Applicable]

This rule does not apply as the facility is not a major HAP source (§63.7485).

15. NESHAP JJJJJJ, Industrial, Commercial, and Institutional Boilers and Process Heaters – Area Sources 40CFR§63.11193 - §63.11237 [Not Applicable]

This rule does not apply because gas-fired boilers are not subject to the requirements of this subpart (§63.11195(e)). Specifically, "boiler" is defined as an enclosed device using controlled flame combustion in which water is heated to recover thermal energy in the form of steam and/or hot water.

16. Chemical Accident Prevention Provisions

40CFR§68.1-§68.220

This rule does not apply because the facility does not store more than a threshold quantity of a regulated substance in a process, as determined under § 68.115.

17. Mandatory Greenhouse Gases (GHG) Reporting 40CFR§98.1-§98.9

This rule does not apply. The facility is not subject to a listed source category and the aggregate maximum heat input capacity is < 30 MMBtu/hr from all stationary fuel combustion sources combined (§98.2(a)).

C. Applicability of Source Aggregation

This rule does not apply. The following discussion addresses source aggregation for the facility.

For New Source Review (NSR) and Title V permitting, the three-part regulatory criteria to determine whether emissions from two or more facilities should be aggregated and treated as a single source are whether the activities:

[Not Applicable]

[Not Applicable]

- 1) Belong to the same industrial grouping;
- 2) Are located on one or more contiguous or adjacent properties; and
- 3) Are under control of the same person (or persons under common control).

Natural gas is currently produced upstream from Whipkey Compressor Station (Whipkey) by multiple Marcellus Shale gas wells owned and operated by Trans Energy, Inc. (Trans Energy). Additional production wells owned by Trans Energy are expected to send gas to Whipkey in the near future. In addition, other producers' gas may also be sent to Whipkey. Whipkey will then transport the collected natural gas via a main gathering line, which collects gas from other similar stations, to downstream processing and transmission.

Same Industrial Grouping

The Whipkey Compressor Station operates under SIC code 1389 (Oil and Gas Field Services, Not Elsewhere Classified). The upstream gas production wells operate under SIC code 1311 (Crude Petroleum and Natural Gas). Therefore, both share the same two-digit major SIC code of 13 as the upstream gas production wells.

Contiguous or Adjacent

"Contiguous or Adjacent" determinations are made on a case-by-case basis. These determinations are proximity based, and it is important to focus on this criteria and whether it meets the common sense notion of a plant. Neither West Virginia nor federal regulations define the terms "contiguous" or "adjacent" or place any definitive restrictions on how distant two emission units can be and still be considered located on contiguous or adjacent properties for the purposes of a single source determination. Contiguous has a definition of being in actual contact; touching along a boundary or at a point. Adjacent has a definition of not distant, nearby, having a common endpoint or border.

The Whipkey Compressor Station is located in close proximity to the initial production wells, separated by an access road. The location for Whipkey was chosen because of suitable characteristics for construction. Specific characteristics were the availability of a reasonably flat grade and accessibility for large trucks and equipment. The station does not have to be located in the immediate vicinity of the wells to operate properly, but compression must be provided between the wells and the main gathering line to allow for adequate pressure so the gas may enter the line. While this makes it attractive to locate the facility at the wells, the facility could be moved and therefore does not meet the common sense notion of plant. Additionally, there is no other Williams OVM facility located within 0.5 miles of the Whipkey Compressor Station.

Common Control

Williams OVM operates under their parent company The Williams Companies, Inc. (Williams) and is the sole operator of Whipkey Compressor Station. The production wells that send natural gas to Whipkey are owned and operated by Trans Energy. Williams has

no ownership stake in any production well that may send natural gas to Trans Energy. This is demonstrated by the fact that Williams OVM and Williams have no ownership interest in Trans Energy or any of their respective parents, subsidiaries, or affiliates. Furthermore, neither Williams OVM nor Williams exercise operational control over any equipment owned or operated by any natural gas producer upstream of Whipkey. All employees at Whipkey are under the exclusive direction of Williams and have no reporting authority to any other entity. Employees of the production well owners have no shared reporting authority and the companies operate independent of one another. No employees are expected to frequently shuttle back and forth between Whipkey and any production wells.

At this time, contracts are in place for Whipkey to handle gas for the above mentioned producer. As commercial opportunities are identified, Whipkey will potentially receive gas from other producers in the future. Similar to the current production wells, Williams OVM will not have ownership or control of any future wellhead facilities. The producers are and will be responsible for any decisions to produce or shut-in wellhead facilities and have no control over the equipment installed, owned, and operated by Williams OVM. Similarly, Williams OVM cannot control the installation or operation of any equipment located at a well site that may be considered an air contamination source.

The above characteristics are not consistent with sources under common control. No upstream gas wells or equipment are under common control. The Whipkey Compressor Station and the wells upstream do not meet the common sense notion of plant because the station's location could be moved. Therefore, emissions from the Whipkey Compressor Station should not be aggregated with other facilities in determining major source or PSD status.

Determination

As the facilities upstream of Whipkey Compressor Station are neither "Contiguous nor Adjacent" properties, or under common control, emissions from the Whipkey Compressor Station should not be aggregated with other facilities in determining major source or PSD status.

D. Applicability of State Regulations

The following State regulations are potentially applicable to natural gas production facilities. Applicability to the facility has been determined as follows:

1. Particulate Air Pollution from Combustion of Fuel in Indirect Heat Exchangers 45CSR2

The rule <u>does apply</u> as the dehydrator reboiler has been determined to meet the definition of a "fuel burning unit" under 45CSR2 and is, therefore, subject to the applicable requirements therein. However, pursuant to the exemption given under §45-2-11, as the dehydrator reboiler has a maximum design heat input (MDHI) rating less than 10 MMBtu/hr, the unit is not subject to Sections 4, 5, 6, 8 and 9 of 45CSR2. The only remaining substantive requirement for the unit is under Section 3.1 - Visible Emissions Standards.

Pursuant to 45CSR2, Section 3.1, the dehydrator reboiler is subject to an opacity limit of 10%. Proper operation and maintenance of the unit (and use of natural gas as fuel) should keep the opacity of the unit well below 10% during normal operations.

2. Prevent and Control the Discharge of Air Pollutants into the Open Air which Causes or Contributes to an Objectionable Odor or Odors 45CSR4 [App]

The rule <u>does apply</u> and states that an objectionable odor is an odor that is deemed objectionable when in the opinion of a duly authorized representative of the Air Pollution Control Commission (Division of Air Quality), based upon their investigations and complaints, such odor is objectionable. No odors have been deemed objectionable.

3. Control of Air Pollution from Combustion of Refuse 45CSR6

This rule does not apply because there is no refuse combustion performed at the facility.

4. Prevent and Control Air Pollution from the Emission of Sulfur Oxides 45CSR10

This rule <u>does not apply</u> because each "fuel burning unit" at the facility has a Maximum Design Heat Input (MDHI) rating < 10 MMBtu/hr.

5. Permits for Construction, Modification, Relocation and Operation of Stationary Sources of Air Pollutants, Notification Requirements, Administrative Updates, Temporary Permits, General Permits, and Procedures for Evaluation 45CSR13 [Applicable]

The rule <u>does apply</u> as Williams OVM is seeking a Class II Administrative Permit Update for the facility. Williams OVM has published the required Class I legal advertisement notifying the public of their permit application, and paid the appropriate application fee.

[Applicable]

[Not Applicable]

[Not Applicable]

[Applicable]

Permits for Construction and Major Modification of Major Stationary Sources of Air Pollutants 45CSR14

The rule does not apply because the facility is not a major source of pollutants.

7. Standards of Performance for New Stationary Sources Pursuant to 40 CFR Part 60 45CSR16 [Not Applicable]

This rule <u>does not apply</u> because the facility is not subject to any New Source Performance Standard (NSPS).

Permits for Construction and Major Modification of Major Stationary Sources of Air Pollution which Cause or Contribute to Nonattainment 45CSR19 [Not Applicable]

This rule <u>does not apply</u> because the facility is a minor (or "deferred") source of all regulated pollutants.

9. Air Quality Management Fees Program

45CSR22

This rule <u>does apply</u>. It establishes a program to collect fees for certificates to operate and for permits to construct, modify or relocate sources of air pollution.

10. Prevent and Control Emissions of Toxic Air Pollutants 45CSR27

This rule <u>does not apply</u> because equipment used in the production and distribution of petroleum products is exempt, provided that the product contains no more than 5% benzene by weight (§45-22-2.4).

11. Air Pollution Emissions Banking and Trading 45CSR28

This rule <u>does not apply</u>. The facility does not choose to participate in the voluntarily statewide air pollutant emissions trading program.

12. Emission Statements for VOC and NOX 45CSR29

This rule <u>does not apply</u> because the subject facility is not located in Putnam, Kanawha, Cabell, Wayne, Wood, or Greenbrier Counties (§45-29-1).

13. Requirements for Operating Permits

45CSR30

This rule <u>does not apply</u> as the facility is a minor (or "deferred") source of all regulated pollutants.

[Not Applicable]

[Not Applicable]

[Applicable]

[Not Applicable]

[Not Applicable]

ATTACHMENT F

Detailed Process Flow Diagram

"22. Provide a **Detailed Process Flow Diagram(s)** showing each proposed or modified emissions unit, emission point and control device as Attachment F."

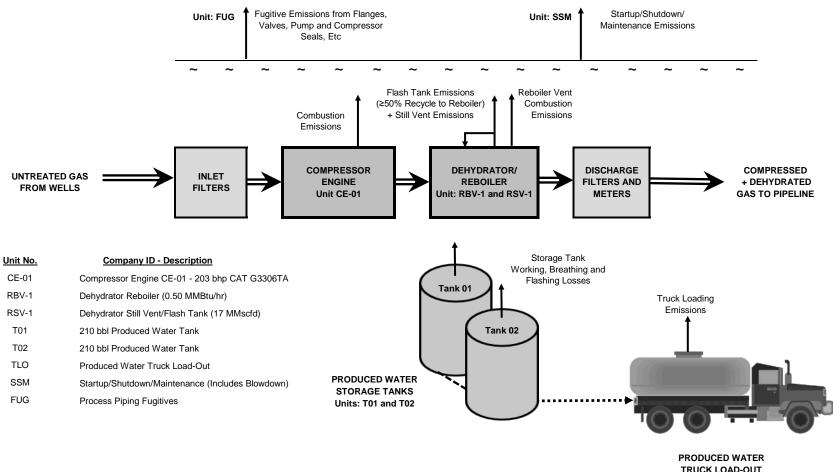
• Process Flow Diagram (PFD)

Williams Ohio Valley Midstream LLC

WHIPKEY COMPRESSOR STATION

Application for 45CSR13 Class II Administrative Permit Update

Process Flow Diagram (PFD)



TRUCK LOAD-OUT Unit: TLO

ATTACHMENT G

Process Description

"23. Provide **a Process Description** as Attachment G. Also describe and quantify to the extent possible all changes made to the facility since the last permit review (if applicable). "

ATTACHMENT G Process Description

Williams Ohio Valley Midstream LLC WHIPKEY COMPRESSOR STATION Application for 45CSR13 Class II Administrative Permit Update

A. Project Overview

Williams Ohio Valley Midstream LLC is proposing to modify the Whipkey Compressor Station located off State Route 250 approximately 9 miles southeast of Moundsville in Marshall County. The facility receives natural gas from local production wells then compresses and dehydrates the gas for delivery to a gathering pipeline.

This application for 45CSR13 Class II Administrative Permit Update has been prepared and submitted to provide for the following proposed changes at the subject facility:

- Increase the glycol dehydrator reboiler rating from 0.375 MMBtu/hr to 0.50 MMBtu/hr.
- Decrease the 17.0 MMscfd glycol dehydrator emissions based on a smaller glycol pump and recent representative site-specific gas analysis.
- Update Startup/Shutdown/Maintenance (SSM) and Piping and Equipment Fugitive (FUG) emissions based on a site-specific, representative, extended gas analysis.

B. Compressor Engine

One (1) natural gas-fueled compressor engine is utilized at the facility. The engine is equipped with emission control technology applicable to the operation. The rich-burn engine (CE-01) utilizes non-selective catalytic reduction (NSCR) to control pollutant emissions.

C. Dehydrator

One (1) triethylene glycol dehydrator is utilized at the facility. The dehydrator (RBV-1 and RSV-1) is used to remove water vapor from the inlet wet gas stream to meet pipeline specifications. In the dehydration process, the wet inlet gas stream flows through a contactor tower where the gas is contacted with lean glycol. The lean glycol absorbs the water in the gas stream and becomes rich glycol laden with water and trace amounts of hydrocarbons. The rich glycol is then routed to a flash tank where the glycol pressure is reduced to liberate the lighter end hydrocarbons. At least 50 percent of the lighter end hydrocarbons are routed from the flash tank for use as reboiler fuel. The rich glycol is then sent from the flash tank to the regenerator where the glycol is heated to drive off the water vapor and any remaining hydrocarbons. Once boiled, the glycol is returned to a lean state and used again in the process.

D. Condensate Tank

The produced water tanks receive liquids from the dehydrator and inlet separator. Liquids removed through the dehydration process are cooled, condensed and sent to the 210 barrel atmospheric storage tanks (T01 and T02). The inlet separator removes produced fluids (primarily water) and these liquids are also sent to the 210 bbl atmospheric storage tanks.

E. Truck Loading

Loading of produced water into tanker trucks produces small quantities of VOC emissions from the displacement of vapors inside the tanker trucks (TLO).

F. Startup, Shutdown and Maintenance

During routine operation of the facility the compressor engine will undergo periods of startup and shutdown. Often when the engine is shutdown, the natural gas contained within the compressor and associated piping is vented to atmosphere. Additionally, there are other infrequent and (often) de-minimis emissions from various maintenance activities at the facility that are not necessarily associated with compressor blowdowns. These emissions associated with startup, shutdown and maintenance are assigned a Unit ID of SSM.

ATTACHMENT H

Material Safety Data Sheets (MSDS) (And Representative Gas Analysis)

"24. Provide **Material Safety Data Sheets (MSDS)** for all materials processed, used or produced as Attachment H. For chemical processes, provide a MSDS for each compound emitted to the air."

- NATURAL GAS MSDS
- INLET GAS ANALYSIS
- INLET GAS COMPOSITION

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Version: 1.1 Revision Date: 05/21/2015

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY

Product Identifier

Product Form: Mixture

Product Name: Wellhead Natural Gas

Synonyms: Wellhead Gas, Raw Gas, Methane, Residue Gas, Natural Gas Sweet, Marsh Gas, Fuel Gas, Petroleum Gas.

CAS No. 74-82-8

Intended Use of the Product

Use of the Substance/Mixture: Industrial use

Name, Address, and Telephone of the Responsible Party

Company

Williams, Inc. One Williams Center Tulsa, OK 74172, US T 800-945-5426 <u>ehs@williams.com</u>

Emergency Telephone Number

Emergency number

Chemtrec - 800-424-9300

SECTION 2: HAZARDS IDENTIFICATION

Classification of the Substance or Mixture

Classification (GHS-US) Simple Asphy Flam. Gas 1 H220 Compressed gas H280

Label Elements

GHS-US Labeling

Hazard Pictograms (GHS-US)



Signal Word	(GHS-US)
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Hazard Statements (GHS-US)	 H220 - Extremely flammable gas H280 - Contains gas under pressure; may explode if heated May displace oxygen and cause rapid suffocation
Precautionary Statements (GHS-US)	 P210 - Keep away from heat, sparks, open flames, hot surfaces No smoking. P377 - Leaking gas fire: Do not extinguish, unless leak can be stopped safely P381 - Eliminate all ignition sources if safe to do so P403 - Store in a well-ventilated place P410+P403 - Protect from sunlight. Store in a well-ventilated place

Other Hazards

Other Hazards Not Contributing to the Classification: Contains hydrogen sulfide. Hydrogen sulfide is a highly flammable, explosive gas under certain conditions, is a toxic gas, and may be fatal. Gas can accumulate in the headspace of closed containers, use caution when opening sealed containers. Heating the product or containers can cause thermal decomposition of the product and release hydrogen sulfide. Exposure may aggravate those with pre existing eye, skin, or respiratory conditions.

Unknown Acute Toxicity (GHS-US) Not available

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

Mixture

NAME	PRODUCT IDENTIFIER	% (W/W)	CLASSIFICATION (GHS-US)
Methane	(CAS No) 74-82-8	> 75	Simple Asphy Flam. Gas 1, H220 Liquefied gas, H280
Ethane	(CAS No) 74-84-0	< 20	Simple Asphy Flam. Gas 1, H220 Liquefied gas, H280
Propane	(CAS No) 74-98-6	< 10	Simple Asphy Flam. Gas 1, H220 Liquefied gas, H280
Carbon dioxide	(CAS No) 124-38-9	< 10	Simple Asphy Compressed gas, H280
Butane	(CAS No) 106-97-8	< 5	Simple Asphy Flam. Gas 1, H220 Liquefied gas, H280
Nitrogen	(CAS No) 7727-37-9	< 5	Simple Asphy Compressed gas, H280
Hydrogen sulfide	(CAS No) 7783-06-4	<= 0.0004	Flam. Gas 1, H220 Liquefied gas, H280 Acute Tox. 2 (Inhalation:gas), H330 Aquatic Acute 1, H400

Full text of H-phrases: see section 16

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SECTION 4: FIRST AID MEASURES

Description of First Aid Measures

General: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible). If frostbite or freezing occurs, immediately flush with plenty of lukewarm water to GENTLY warm the affected area. Do not use hot water. Do not rub affected area. Get immediate medical attention.

Inhalation: When symptoms occur: go into open air and ventilate suspected area. Remove to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER/doctor/physician if you feel unwell

Skin Contact: Remove contaminated clothing. Drench affected area with water for at least 15 minutes. Obtain medical attention if irritation persists. Thaw frosted parts with lukewarm water. Do not rub affected area.

Eye Contact: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.Obtain medical attention if irritation persists

Ingestion: Rinse mouth.Do NOT induce vomiting.Get immediate medical attention.

Most Important Symptoms and Effects Both Acute and Delayed

General: May cause frostbite on contact with the liquid. Butane is an asphyxiant. Lack of oxygen can be fatal

Inhalation: Gas can be toxic as a simple asphyxiant by displacing oxygen from the air. Asphyxia by lack of oxygen: risk of death. May cause drowsiness or dizziness

Skin Contact: Contact with the liquid may cause cold burns/frostbite

Eye Contact: This gas is non-irritating; but direct contact with liquefied/pressurized gas or frost particles may produce severe and possibly permanent eye damage from freeze burns

Ingestion: Ingestion is not considered a potential route of exposure. Non-irritating; but solid and liquid forms of this material and pressurized gas may cause freeze burns.

Chronic Symptoms: Contains a small amount of Hydrogen Sulfide, symptoms of overexposure are headaches, dizziness, nausea, coughing, respiratory irritation, eye irritation, skin irritation, pain in the nose, and loss of consciousness. Heating of the product may release higher amounts of Hydrogen Sulfide (H₂S).

Indication of Any Immediate Medical Attention and Special Treatment Needed

If exposed or concerned, get medical advice and attention.

SECTION 5: FIREFIGHTING MEASURES

NFPA 704 Hazard Class

Health: 1 Flammability: 4 Instability: 0



- 0 (Minimal) 1 (Slight) 2 (Moderate)
- 3 (Serious)
- 4 (Severe)

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Extinguishing Media

Suitable Extinguishing Media: Foam, dry chemical, carbon dioxide, water spray, fog.

Unsuitable Extinguishing Media: Do not use a heavy water stream. Use of heavy stream of water may spread fire.

Special Hazards Arising From the Substance or Mixture

Fire Hazard: Extremely flammable gas

Explosion Hazard: May form flammable/explosive vapor-air mixture. Heating may cause an explosion. Heat may build pressure, rupturing closed containers, spreading fire and increasing risk of burns and injuries.

Reactivity: Hazardous reactions will not occur under normal conditions.

Advice for Firefighters

Precautionary Measures Fire: Exercise caution when fighting any chemical fire

Firefighting Instructions: Leaking gas fire: Do not extinguish, unless leak can be stopped safely. In case of leaking gas fire, eliminate all ignition sources if safe to do so. Use water spray or fog for cooling exposed containers. In case of major fire and large quantities: Evacuate area. Fight fire remotely due to the risk of explosion.

Protection During Firefighting: Do not enter fire area without proper protective equipment, including respiratory protection.

Hazardous Combustion Products: Carbon oxides (CO, CO₂). Hydrocarbon, sulfur dioxide (SO₂), and Hydrogen sulfide (H₂S) fatal and irritating gases.

Other information: Do not allow run-off from fire fighting to enter drains or water courses

Reference to Other Sections

Refer to section 9 for flammability properties.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Personal Precautions, Protective Equipment and Emergency Procedures

General Measures: Use special care to avoid static electric charges. Eliminate every possible source of ignition.Keep away from heat/sparks/open flames/hot surfaces - No smoking. Avoid breathing (gas, vapor, mist, spray). Use only outdoors or in a well-ventilated area. Ruptured cylinders may rocket. Do not allow product to spread into the environment.

For Non-Emergency Personnel

Protective Equipment: Use appropriate personal protection equipment (PPE).

Emergency Procedures: Evacuate unnecessary personnel.

For Emergency Personnel

Protective Equipment: Equip cleanup crew with proper protection.

Emergency Procedures: Ventilate area.

Environmental Precautions

Prevent entry to sewers and public waters. Avoid release to the environment.

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Methods and Material for Containment and Cleaning Up

For Containment: Notify authorities if liquid enters sewers or public waters. Use only non-sparking tools.

Methods for Cleaning Up: Clear up spills immediately and dispose of waste safely. Isolate area until gas has dispersed. Use water spray to disperse vapors. For water based spills contact appropriate authorities and abide by local regulations for hydrocarbon spills into waterways. Contact competent authorities after a spill.

Reference to Other Sections

See heading 8, Exposure Controls and Personal Protection.

SECTION 7: HANDLING AND STORAGE

Precautions for Safe Handling

Additional Hazards When Processed: Handle empty containers with care because residual vapors are flammable. Extremely flammable gas. Do not pressurize, cut, or weld containers. Do not puncture or incinerate container. Liquid gas can cause frost-type burns. If stored under heat for extended periods or significantly agitated, this material might evolve or release hydrogen sulfide, a toxic, flammable gas, which can raise and widen this material's actual flammability limits and significantly lower its auto-ignition temperature. Hydrogen sulfide can be fatal.

Hygiene Measures: Handle in accordance with good industrial hygiene and safety procedures. Wash hands and other exposed areas with mild soap and water before eating, drinking, or smoking and again when leaving work. Do no eat, drink or smoke when using this product

Conditions for Safe Storage, Including Any Incompatibilities

Technical Measures: Proper grounding procedures to avoid static electricity should be followed. Comply with applicable regulations.

Storage Conditions: Store in a dry, cool and well-ventilated place. Keep container closed when not in use. Keep in fireproof place. Store in a well-ventilated place. Keep container tightly closed. Keep/Store away from extremely high or low temperatures, ignition sources, direct sunlight, incompatible materials. Store in original container.

Incompatible Materials: Strong acids, strong bases, strong oxidizers, chlorine, halogenated compounds.

Specific End Use(s) Industrial use

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

Control Parameters

Chemical Name	ACGIH	OSHA	NIOSH
Methane	STEL: 1000 ppm		REL (TWA): 800 ppm REL (TWA):1900 mg/m ³
Ethane	Minimal oxygen content - asphyxia	1926.55 - Simple asphyxiant	
Propane	Minimal oxygen content - asphyxia	TWA: 1000 ppm TWA: 1800 mg/m3	REL (TWA): 1000 ppm REL (TWA):1800 mg/m ³ IDLH: 2100 PPM (10%)

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Carbon dioxide	TWA: 5000 ppm STEL: 30000 ppm	PEL (TWA): 5000 ppm PEL (TWA): 9000 mg/m ³	REL (TWA): 5000 ppm REL (TWA): 9000 mg/m ³ REL (STEL): 30000 ppm REL (STEL): 54000 mg/m ³ IDLH: 40000 mg/m ³
Butane	STEL: 1000 ppm		REL (TWA): 800 ppm REL (TWA):1900 mg/m ³
Hydrogen Sulfide	STEL: 5 ppm TWA: 1 ppm	1910.1000 - Ceiling: 20 ppm 1926.55 - TWA: 15 mg/m ³ 1926.55 - TWA: 10 ppm	REL (Ceiling): 10 ppm REL (Ceiling):15 mg/m ³ IDLH: 100 ppm

Note: State province, local or other agencies or advisory groups may have established more stringent limits. Consult an industrial hygienist or similar professional, or your local agencies, for further information.

Exposure Controls

Appropriate Engineering Controls: Gas detectors should be used when flammable gases/vapours may be released. Ensure adequate ventilation, especially in confined areas. Proper grounding procedures to avoid static electricity should be followed. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Use explosion-proof equipment

Personal Protective Equipment: Protective goggles. Protective clothing. Respiratory protection of the dependent type. Insulated gloves.



Materials for Protective Clothing: Chemically resistant materials and fabrics. Wear fire/flame resistant/retardant clothing.

Hand Protection: Wear chemically resistant protective gloves. Insulated gloves

Eye Protection: Chemical goggles or safety glasses.

Skin and Body Protection: Wear appropriate protective clothing.

Respiratory Protection: Use a NIOSH-approved self-contained breathing apparatus whenever exposure may exceed established Occupational Exposure Limits.

Thermal Hazard Protection: Wear suitable protective clothing.

Other Information: When using, do not eat, drink or smoke.

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SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Information on Basic Physical and Chemical Properties

Physical State		Gas
Appearance		Clear,Colorless gas
Odor		Gasoline-like or natural gas odor. May contain hydrogen sulfide,
	•	which has a rotten egg odor.
Odor Threshold	:	Not available
рН	:	Not available
Relative Evaporation Rate (butylacetate=1)	:	Not available
Melting Point	:	Not available
Freezing Point	:	Not available
Boiling Point	:	-157 °C (-250.6°F)
Flash Point	:	-187 °C (-304.6°F)
Auto-ignition Temperature	:	> 288 °C (>550.4°F)
Decomposition Temperature	:	Not available
Flammability (solid, gas)	:	Extremely flammable gas
Lower Flammable Limit	:	3 %
Upper Flammable Limit	:	17 %
Vapor Pressure	:	40 mm Hg @25°C (77°F)
Relative Vapor Density at 20 °C	:	0.6 (air = 1)
Relative Density	:	Not available
Specific Gravity	:	Not available
Solubility	:	Negligible
Log Pow	:	Not available
Log Kow	:	Not available
Viscosity, Kinematic	:	Not available
Viscosity, Dynamic	:	Not available
Explosion Data – Sensitivity to Mechanical Impact	:	Not available
Explosion Data – Sensitivity to Static Discharge	:	Static Discharge could act as an ignition source

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SECTION 10: STABILITY AND REACTIVITY

Reactivity: Hazardous reactions will not occur under normal conditions.

Chemical Stability: Extremely flammable gas. Stable at standard temperature and pressure.

Possibility of Hazardous Reactions: Hazardous polymerization will not occur.

Conditions to Avoid: Direct sunlight. Extremely high or low temperatures. Open flame. Overheating. Heat. Sparks. Incompatible materials. Avoid ignition sources.

Incompatible Materials: Strong acids, strong bases, strong oxidizers, halogenated compounds, chlorine.

Hazardous Decomposition Products: Carbon oxides (CO, CO2). Hydrocarbons. Sulfur dioxide and hydrogen sulfide are fatal and irritating gases.

SECTION 11: TOXICOLOGICAL INFORMATION

Information on Toxicological Effects - Product

Acute Toxicity: Not classified

LD50 and LC50 Data: Not available

Skin Corrosion/Irritation: Not classified

Serious Eye Damage/Irritation: Not classified

Respiratory or Skin Sensitization: Not classified

Germ Cell Mutagenicity: Not classified

Teratogenicity: Not available

Carcinogenicity: Not classified

Specific Target Organ Toxicity (Repeated Exposure): Not classified

Reproductive Toxicity: Not classified

Specific Target Organ Toxicity (Single Exposure): Not classified

Aspiration Hazard: Not classified

Symptoms/Injuries after Inhalation: Gas can be toxic as a simple asphyxiant by displacing oxygen from the air. Asphyxia by lack of oxygen: risk of death. May cause drowsiness or dizziness.

Symptoms/Injuries after Skin Contact: Contact with the liquid may cause cold burns/frostbite.

Symptoms/Injuries after Eye Contact: This gas is non-irritating; but direct contact with liquefied/pressurized gas or frost particles may produce severe and possibly permanent eye damage from freeze burns.

Symptoms/Injuries after Ingestion: Ingestion is not considered a potential route of exposure. Non-irritating; but solid and liquid forms of this material and pressurized gas may cause freeze burns.

Information on Toxicological Effects - Ingredient(s)

LD50 and LC50 Data

ETHANE (74-84-0)	
LC50 Inhalation Rat (mg/l)	658 mg/l (Exposure time: 4 h)

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PROPANE (74-98-6)		
LC50 Inhalation Rat (mg/l)	658 mg/l (Exposure time: 4 h)	
BUTANE (106-97-8)		
LC50 Inhalation Rat (mg/l)	LC50 Inhalation Rat (mg/l)	
HYDROGEN SULFIDE (7783-06-4)		
LC50 Inhalation Rat (mg/l)	0.99 mg/l (Exposure time: 1 h)	
ATE (gases)	100.000 ppmV/4h	

SECTION 12: ECOLOGICAL INFORMATION

GHS Classification:

No classified hazards

Toxicity:

WELLHEAD NATURAL GAS (CAS MIXTURE)		
LC50 Fish 1	0.002 mg/l (Exposure time: 96 h - Species: Coregonus clupeaformis)	

HYDROGEN SULFIDE (7783-06-4)		
LC50 Fish 1 0.0448 mg/l (Exposure time: 96 h - Species: Lepomis macrochirus [flow-through		
EC50 Daphnia 1 0.022 mg/l (Exposure time: 96 h - Species: Gammarus pseudolimnaeus)		
LC 50 Fish 2	0.016 mg/l (Exposure time: 96 h - Species: Pimephales promelas [flow-through])	

Persistence and Degradability

WELLHEAD NATURAL GAS		
Persistence and Degradability	Product is biodegradable.	
Bioaccumulative Potential		
WELLHEAD NATURAL GAS		
Bioaccumulative Potential	Not expected to bioaccumulate.	
ETHANE (74-84-0)		
Log Pow	<= 2.8	
PROPANE (74-98-6)		
Log Pow	2.3	

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BUTANE (106-97-8)		
Log Pow 2.89		
CARBON DIOXIDE (124-38-9)		
BCF fish 1	(no bioaccumulation)	
Log Pow	0.83	
HYDROGEN SULFIDE (7783-06-4)		
BCF fish 1	(no bioaccumulation)	
Log Pow	0.45 (at 25 °C)	

Mobility in Soil Not available

Other Adverse Effects

Other adverse effects: Can cause frost damage to vegetation. Has photochemical ozone creation potential. Other Information: Avoid release to the environment.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Recommendations: Dispose of waste material in accordance with all local, regional, national, provincial, territorial and international regulations.

Additional Information: Handle empty containers with care because residual vapors are flammable. Empty gas cylinders should be returned to the vendor for recycling or refilling.

SECTION 14: TRANSPORT INFORMATION

UN Number

UN-No.(DOT): 1971

DOT NA no.: UN1971

UN Proper Shipping Name

DOT	Proper	Shipping	Name
-----	--------	----------	------

Hazard Labels (DOT)

- : UN1971, Natural gas, compressed (with high methane content), 2.1
- : 2.1 Flammable gases



DOT Packaging Exceptions (49 CFR 173.xxx)	: 306
DOT Packaging Non Bulk (49 CFR 173.xxx)	: 302
DOT Packaging Bulk (49 CFR 173.xxx)	: 302
Additional Information	
Emergency Response Guide (ERG) Number	: 115

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Transport by sea

DOT Vessel Stowage Location	h : E - The material may be stowed "on deck" or "under deck" on a cargo vessel	
	and on a passenger vessel carrying a number of passengers limited to not more	
	than the larger of 25 passengers, or one passenger per each 3 m of overall	
	vessel length, but is prohibited from carriage on passenger vessels in which the	
	limiting number of passengers is exceeded.	

DOT Vessel Stowage Other Air transport

er : 40 - Stow "clear of living quarters"

DOT Quantity Limitations Passenger Aircraft/Rail (49 CFR 173.27) : Forbidden

DOT Quantity Limitations Cargo Aircraft Only (49 CFR 175.75) : 150 kg

SECTION 15: REGULATORY INFORMATION

US Federal Regulations

Wellhead Natural Gas	
SARA Section 311/312 Hazard Classes	Fire hazard Immediate (acute) health hazard Sudden release of pressure hazard

Listed on the United States TSCA (Toxic Substances Control Act) inventory	
Methane (74-82-8)	
Ethane (74-84-0)	
Propane (74-98-6)	
Butane (106-97-8)	
Carbon dioxide (124-38-9)	
Nitrogen (7727-37-9)	

Hydrogen sulfide (7783-06-4)

Listed on the United States TSCA (Toxic Substances Control Act) inventory	
Listed on SARA Section 302 (Specific toxic chemical listings)	
Listed on SARA Section 313 (Specific toxic chemical listings)	
SARA Section 302 Threshold Planning Quantity (TPQ) 500	
SARA Section 313 - Emission Reporting	1.0 %

Canadian Regulations

WELLHEAD NATURAL O	GAS
WHMIS Classification	Class B Division 1 - Flammable Gas Class A - Compressed Gas
	$\overline{\mathcal{O}}$

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Propane (74-98-6)							
Listed on the Canadian DSI	L (Domestic Substances List) inventory.						
WHMIS Classification	Class A - Compressed Gas						
	Class B Division 1 - Flammable Gas						
Butane (106-97-8)							
Listed on the Canadian DSI	L (Domestic Substances List) inventory.						
Listed on the Canadian Ing							
WHMIS Classification	Class A - Compressed Gas						
	Class B Division 1 - Flammable Gas						
Carbon dioxide (124-38-9)							
Listed on the Canadian DSI	L (Domestic Substances List) inventory.						
Listed on the Canadian Ing	redient Disclosure List						
WHMIS Classification	Class A - Compressed Gas						
Nitrogen (7727-37-9)							
Listed on the Canadian DSI	L (Domestic Substances List) inventory.						
WHMIS Classification	Class A - Compressed Gas						
Methane (74-82-8)							
Listed on the Canadian DSI	L (Domestic Substances List) inventory.						
WHMIS Classification	Class A - Compressed Gas						
	Class B Division 1 - Flammable Gas						
Ethane (74-84-0)							
Listed on the Canadian DSI	L (Domestic Substances List) inventory.						
WHMIS Classification	Class A - Compressed Gas						
	Class B Division 1 - Flammable Gas						

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the SDS contains all of the information required by CPR.

SECTION 16: OTHER INFORMATION

Other	Information

Revision date

: 05/21/2015

: This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200

GHS Full Text Phrases:

Acute Tox. 2 (Inhalation:gas)	Acute toxicity (inhalation:gas) Category 2
Aquatic Acute 1	Hazardous to the aquatic environment - Acute Hazard Category 1
Compressed gas	Gases under pressure Compressed gas
Flam. Gas 1	Flammable gases Category 1
Liquefied gas	Gases under pressure Liquefied gas
Simple Asphy	Simple Asphyxiant
H220	Extremely flammable gas
H280	Contains gas under pressure; may explode if heated
H330	Fatal if inhaled
H400	Very toxic to aquatic life

Safety Data Sheet

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Guide to Abbreviations:

ACGIH = American Conference of Governmental Industrial Hygienists; CASRN = Chemical Abstracts Service Registry Number; CEILING = Ceiling Limit (15 minutes); CERCLA = The Comprehensive Environmental Response, Compensation, and Liability Act; EPA = Environmental Protection Agency; GHS = Globally Harmonized System; IARC = International Agency for Research on Cancer; INSHT = National Institute for Health and Safety at Work; IOPC = International Oil Pollution Compensation; LEL = Lower Explosive Limit; NE = Not Established; NFPA = National Fire Protection Association; NTP = National Toxicology Program; OSHA = Occupational Safety and Health Administration; PEL = Permissible Exposure Limit (OSHA); SARA = Superfund Amendments and Reauthorization Act; STEL = Short Term Exposure Limit (15 minutes); TLV = Threshold Limit Value (ACGIH); TWA = Time Weighted Average (8 hours); UEL = Upper Explosive Limit; WHMIS = Worker Hazardous Materials Information System (Canada)

Disclaimer of Expressed and implied Warranties:

The information presented in this Safety Data Sheet is based on data believed to be accurate as of the date this Safety Data Sheet was prepared. HOWEVER, NO WARRANTY OF MERCHANTABILITY, FITNESS FOR ANY PARTICULAR PURPOSE, OR ANY OTHER WARRANTY IS EXPRESSED OR IS TO BE IMPLIED REGARDING THE ACCURACY OR COMPLETENESS OF THE INFORMATION PROVIDED ABOVE, THE RESULTS TO BE OBTAINED FROM THE USE OF THIS INFORMATION OR THE PRODUCT, THE SAFETY OF THIS PRODUCT, OR THE

HAZARDS RELATED TO ITS USE. No responsibility is assumed for any damage or injury resulting from abnormal use or from any failure to adhere to recommended practices. The information provided above, and the product, are furnished on the condition that the person receiving them shall make their own determination as to the suitability of the product for their particular purpose and on the condition that they assume the risk of their use. In addition, no authorization is given nor implied to practice any patented invention without a license.

Party Responsible for the Preparation of This Document

Williams, Inc. One Williams Center Tulsa, OK 74172, US 800-688-7507

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product

North America GHS US 2012 & WHMIS

WHIPKEY COMPRESSOR STATION

Application for 45CSR13 Class II Administrative Permit Update

Attachment H - Gas Analysis

Extended Gas Analysis Summary

Whipkey Dehy Inlet Extended Analysis, Sample Dated 03/17/2016

Compound	CAS	Formula	Molecular Weight (MW)	Mole % (M% = V%)	Mole Fraction (M%/Sum-M%)	Weighted Sum (MW*MF)	Weight % (WS/Sum-WS)	lb/MMscf (WS/UGC#)
Water	109-86-4	H2O	18.02					
Carbon Monoxide	630-08-0	СО	28.01					
Nitrogen	7727-37-9	N2	28.01	0.3297	0.00330	0.0924	0.4690	243.38
Oxygen	7782-44-7	O2	32.00					
Hydrogen Sulfide	2148-87-8	H2S	34.09					
Carbon Dioxide	124-38-9	CO2	44.01	0.1230	0.00123	0.0541	0.2749	142.65
Methane*	75-82-8	CH4	16.04	81.8390	0.81839	13.1290	66.6745	34,597.13
Ethane*	74-84-0	C2H6	30.07	12.5702	0.12570	3.7797	19.1951	9,960.26
Propane**	74-98-6	C3H8	44.10	3.3748	0.03375	1.4881	7.5574	3,921.50
i-Butane**	75-28-5	C4H10	58.12	0.4713	0.00471	0.2739	1.3911	721.85
n-Butane**	106-97-8	C4H10	58.12	0.7165	0.007165	0.4164	2.1149	1,097.41
Cyclopentane**	287-92-3	C5H10	70.10					
i-Pentane**	78-78-4	C5H12	72.15	0.2078	0.002078	0.1499	0.7614	395.08
n-Pentane**	109-66-0	C5H12	72.15	0.1492	0.001492	0.1076	0.5467	283.67
Neopentane		C5H12	72.15					
Cyclohexane**	110-82-7	C6H12	84.16	0.0108	0.000108	0.0091	0.0462	23.95
Other Hexanes**	110-54-3	C6H14	86.18	0.0961	0.000961	0.0828	0.4206	218.23
Methylcyclohexanes**	varies	C7H14	98.19	0.0075	0.000075	0.0074	0.0374	19.41
Heptanes**	varies	C7H16	100.20	0.0476	0.000476	0.0477	0.2422	125.69
C8+ Heavies**	varies	C8+	130.00 est	0.0095	0.000095	0.0124	0.0627	32.54
Benzene***	71-43-2	C6H6	78.11	0.0011	0.000011	0.0009	0.0044	2.26
Ethylbenzene***	100-41-4	C8H10	106.17					
n-Hexane***	110-54-3	C6H14	86.18	0.0438	0.000438	0.0377	0.1917	99.46
Toluene***	108-88-3	C7H8	92.14	0.0021	0.000021	0.0019	0.0098	5.10
2,2,4-Trimethylpentane**	540-84-1	C8H18	114.23					
Xylenes***	1330-20-7	C8H10	106.17					

Total:	100.00	1.0000	19.69	100.00	51,890
THC:	99.55	0.9955	19.54	99.26	51,504
Total CH4:	81.84	0.8184	13.13	66.67	34,597
Total VOC:	5.14	0.0514	2.64	13.39	6,946
Total HAP:	0.047	0.0005	0.04	0.21	107

* = Hydrocarbon (HC) ** = also Volatile Organic Compound (EPA-VOC) #UGC (Universal Gas Constant) = $379.482 \text{ scf/lb-mol} @ 60 ^{\circ}\text{F}$ and 14.696 psia. *** = also Hazardous Air Pollutant (EPA-HAP) Pound "X"/scf = M% of "X" * MW of "X" / UGC

To be conservative, the following "worst-case" values were assumed:

Compound	CAS	Formula	Repre	esentative Gas Ar	nalysis	Assumed "Worst-Case" Assumption (120%)		
Compound	CAS	Formula	Mole %	Wgt %	lb/MMscf	Mole %	Wgt %	lb/MMscf
Nitrogen	7727-37-9	N2	0.3297	0.4690	243.38	0.000	0.000	0.00
Carbon Dioxide	124-38-9	CO2	0.1230	0.2749	142.65	0.148	0.330	171.18
Methane*	75-82-8	CH4	81.8390	66.6745	34,597.13	98.21	83.61	41,516.56
Ethane*	74-98-6	C2H6	12.5702	19.1951	9,960.26	0.000	0.000	0.00
VOC**	Various	C3 thru C10+	5.1381	13.3864	6,946.15	6.166	16.064	8,335.38
Benzene***	71-43-2	C6H6	0.0011	0.0044	2.26	0.0013	0.005	2.72
Ethylbenzene***	100-41-4	C8H10				0.0500	0.250	150.00
n-Hexane***	110-54-3	C6H14	0.0438	0.1917	99.46	0.0526	0.230	119.36
Toluene***	108-88-3	C7H8	0.0021	0.0098	5.10	0.0025	0.012	6.12
2,2,4-Trimethylpentane**	540-84-1	C8H18				0.0500	0.250	150.00
Xylenes***	1330-20-7	C8H10				0.0500	0.250	150.00
Total HAP***	Various	C6 thru C8	0.0470	0.2059	106.83	0.2064	0.997	578.19

Gas Analytical Services

BOSSIER CITY, LA 318-226-7237 Good

LELAP Certification # 04049

Customer Station ID	: 2259 - WILLIAMS OHIO VALLEY MIDSTRE	AM LLC	Date Sampled Date Analyzed	: 03/17/2016 : 03/28/2016
Cylinder ID	: w7019		Effective Date	: 04/01/2016
Producer	: ENVIRONMENTAL		Cyl Pressure	: 832
Lease	: WHIPKEY DEHY INLET		Temp	: 92
Area	: 503 - ENV-BILL THOMPSON		Cylinder Type	: Spot
State	: WV		Sample By	: LEE HA
	<u>COMPONENT</u>	MOL%	<u>GPM@14.73(PSIA)</u>	
	Oxygen	0.000	0.000)
	Nitrogen	0.329	7 0.000)
	Methane	81.839	0.000)
	Carbon-Dioxide	0.123	0.000)
	Ethane	12.570	2 3.372	2
	Propane	3.374	3 0.932	2
	Iso-Butane	0.471		
	Normal-Butane	0.716		
	Iso-Pentane	0.2078		
	Normal-Pentane	0.1492		
	2,2-Dimethylbutane	0.009		
	2,3-Dimethylbutane/CycloC5	0.012		
	2-methylpentane	0.046		
	3-methylpentane Normal-Hexane	0.028		
	2,2-Dimethylpentane	0.043		
	Methylcyclopentane	0.002		
	BENZENE	0.000		
	3,3-Dimethylpentane	0.001		
	CYCLOHEXANE	0.004		
	2-Methylhexane	0.017		
	2,3-Dimethylpentane	0.003	3 0.001	l
	3-Methylhexane	0.011	4 0.005	5
	1,t2-DMCYC5 / 2,2,4-TMC5	0.000	2 0.000)
	1,t3-Dimethylcyclopentane	0.000	1 0.000)
	N-Heptane	0.011	6 0.005	5
	METHYLCYCLOHEXANE	0.0072	2 0.003	3
	2,5-Dimethylhexane	0.000	3 0.000)
	2,3-Dimethylhexane	0.000	9 0.000)
	TOLUENE	0.002	1 0.001	
	2-Methylheptane	0.0024		
	4-Methylheptane	0.001		
	3-Methylheptane	0.001		
	1,t4-Dimethylcyclohexane	0.000		
	N-OCTANE / 1,T2-DMCYC6	0.002		
	1,t3-DMCYC6/1,C4- DMCYC6/1,C2,C3-TMCYC5	0.000		
	2,4,4 TMC6	0.000		
	2,6-Dimethylheptane / 1,C2- DMCYC6	0.000	0.000)

Ethylcyclo	hexane	0.0000	0.000
ETHYLBE	NZENE	0.0000	0.000
M-XYLEN	E	0.0000	0.000
P-XYLEN	E	0.0000	0.000
O-XYLEN	E	0.0000	0.000
NONANE		0.0000	0.000
N-DECAN	IE	0.0000	0.000
N-UNDEC	CANE	0.0000	0.000
TOTAL		100.0000	4.904
Compressibility Factor (Z)	@ 14.73 @ 60 Deg. F = 0.996	8	C5+ GPM : 0.21800
Ideal Gravity: 0.6798	Real Gravity: 0.681	7	C5+ Mole % : 0.5755
BTU @ (PSIA)	@14.65	@14.696	@14.73
Ideal GPM	4.865	4.881	4.892
Ideal BTU Dry	1,194.01	1,197.76	1,200.53

Analytical Calcul	lations performed in ac	cordance with GF	PA 2172	Sample Count : 210000720 COC :	
Gas Analysis per	rformed in accordance	with GPA 2286		Sample Count : 2100	000720
Comments:	ENVIROMENTAL BILL THOMPSON LEE HA				
Real BTU Sat		1,177.27	1,181.05	1,183.84	1,208.04
Real BTU Dry		1,197.77	1,201.55	1,204.33	1,228.53
Real GPM		4.881	4.896	4.907	5.006

1,176.86

Measurement Analyst: _

1,173.11

Ideal BTU Sat

DEBORAH J MURPHY

1,179.63

@15.025

1,224.57

1,203.68

4.990

ATTACHMENT I

Emission Units Table

"25. Fill out the Emission Units Table and provide it as Attachment I."

Attachment I

EMISSION UNITS TABLE

(Include all emission units and air pollution control devices that will be part of this permit application review, regardless of permitting status.)

Unit ID ¹	Point ID ²	Description	Year Installed/ Modified	Capacity	Type ³ and Date	Control ⁴
CE-01	1E	Caterpillar G3306TA Engine	2013	203 bhp	Existing	01-NSCR
RBV-1	2E	Glycol Dehydrator Reboiler	2013/2016	0.50 MMBtu/hr	Modified	na
RSV-1	3E	Glycol Dehydrator Flash Tank and Still Column	2013/2016	17.0 MMscfd	Modified	na
T01	4E	Produced Water Storage Tank	2013	210 bbl	Existing	na
T02	5E	Produced Water Storage Tank	2013	210 bbl	Existing	na
TLO	6E	Truck Loadout	2013		Existing	na
SSM	7E	Facility-Wide Startup, Shutdown and Maintenance	2013/2016		Modified	na
FUG	8E	Process Piping Fugitives	2013/2016		Modified	na

¹ For Emission Units (or <u>Sources</u>) use the following numbering system: 1S, 2S, 3S, ... or other appropriate designation.

 2 For Emission Points use the following numbering system: 1E, 2E, 3E, ... or other appropriate designation.

³ New, modification, removal, etc.

⁴ For Control Devices use the following numbering system: 1C, 2C, 3C, ... or other appropriate designation.

ATTACHMENT J

Emission Points Data Summary Sheet

"26. Fill out the **Emission Points Data Summary Sheet** (Table 1 and Table 2) and provide it as Attachment J."

- Table 1 Emissions Data
- Table 2 Release Parameter Data

WHIPKEY COMPRESSOR STATION

Application for 45CSR13 Class II Administrative Permit Update

Attachment J - Emission Points Data Summary Sheet

Caterpillar G3306TA Compressor Engine

							Table 1: E	missions Data									
Emission Point ID No. (Must match Emission Units Table &	No. This Point Control Device (Must match on Control Device (Must match on Control Device (Must match Emission Units Control Device Emission Units Control Device Emission Unit All Regulated Pollutants - Chemical Pote Uncon on Point Emission Units Table & Plot Plan) Table & Plot Plan) France Pollutants - processes only) Pollutants - Name/CAS ³ Pote	Point	Point	Emission Point Point Emission Units		Control Device (Must match Emission Units Table & Plot Plan)		Emission Unit (Chemical		Pollutants - Chemical Name/CAS ³	Maximum Potential Uncontrolled Emissions ⁴		Maximum Potential Controlled Emissions ⁵		Emission Form or Phase (At exit conditions, Solid, Liquid	Est. Method Used ⁶	Emission Concen- tration ⁷ (ppmv or mg/m ³)
Plot Plan)		ton/yr	lb/hr	ton/yr	or Gas/Vapor)												
								NOX	7.42	32.48	0.90	3.93	Gas	EE			
		002 hhm CA	TODOGTA		200 mm)			CO	7.42	32.48	0.90	3.93	Gas	EE			
	203 bhp CAT G3306TA (4SRB @ 1,800 rpm) Compressor Engine w/ NSCR Catalyst							VOC	0.17	0.73	0.13	0.58	Gas	EE			
							SO2	1.1E-03	4.7E-03	1.1E-03	4.7E-03	Gas	EE				
								PM10/2.5	0.04	0.16	0.04	0.16	Solid/Gas	EE			
								Benzene	2.9E-03	0.01	2.3E-03	0.01	Gas	EE			
								Ethylbenzene	4.5E-05	2.0E-04	3.6E-05	1.6E-04	Gas	EE			
								НСНО	0.11	0.49	0.09	0.39	Gas	EE			
								n-Hexane					Gas	EE			
								Methanol					Gas	EE			
CE-01	Upward	CE-01	CE-01					Toluene	1.0E-03	4.5E-03	8.2E-04	3.6E-03	Gas	EE			
(1E)	Vertical	(1E)	(1E)	na	na	С	8,760	2,2,4-TMP					Gas	EE			
× ,								Xylenes	3.6E-04	1.6E-03	2.8E-04	1.2E-03	Gas	EE			
								Other HAP					Gas	EE			
								Total HAP	0.13	0.56	0.10	0.45	Gas	Sum			
								CO2	229	1,002	229	1,002	Gas	EE			
								CH4	0.46	2.00	0.46	2.00	Gas	EE			
								N2O	4.0E-04	1.8E-03	4.0E-04	1.8E-03	Gas	EE			
								CO2e	240	1,052	240	1,052	Gas	Wgt Sum			

WHIPKEY COMPRESSOR STATION

Application for 45CSR13 Class II Administrative Permit Update

Attachment J - Emission Points Data Summary Sheet

Dehydrator Reboiler

							Table 1: E	missions Data							
Emission Point ID No. (Must match Emission Units Table & Plot Plan)	Emission Unit Vented Through This Point Point Type ¹ Emission Units Table & Plot Plan)			(Must match Emission Units (Ch		Emissi <i>(Che</i>	ime for on Unit <i>mical</i> ses only)	All Regulated Pollutants - Chemical Name/CAS ³ (Speciate VOCs	Maximum Potential Uncontrolled Emissions ⁴		Maximum Potential Controlled Emissions ⁵		Emission Form or Phase (At exit conditions, Solid, Liquid	Est. Method Used ⁶	Emission Concen- tration ⁷ (ppmv or mg/m ³)
Piol Pian)		ID No.	Source	ID No.	Device Type	Short Term ²	Max (hr/yr)	Max & HAPS)		ton/yr	lb/hr	ton/yr	or Gas/Vapor)	÷.	- <i>i</i>
								NOX	0.05	0.22	0.05	0.22	Gas	AP-42	
								CO	0.04	0.18	0.04	0.18	Gas	AP-42	
		0.50 MN	lBtu/hr Deh	ydrator Re	boiler			VOC	2.7E-03	0.01	2.7E-03	0.01	Gas	AP-42	
								SO2	2.9E-04	1.3E-03	2.9E-04	1.3E-03	Gas	AP-42	
							1	PM10/2.5	3.7E-03	0.02	3.7E-03	0.02	Solid/Gas	AP-42	
								Benzene	1.0E-06	4.5E-06	1.0E-06	4.5E-06	Gas	AP-42	
								Ethylbenzene					Gas		
								НСНО	3.7E-05	1.6E-04	3.7E-05	1.6E-04	Gas	AP-42	
								n-Hexane					Gas	AP-42	
								Methanol					Gas		
RBV-01	Upward	RBV-01	RBV-01					Toluene	1.7E-06	7.3E-06	1.7E-06	7.3E-06	Gas	AP-42	
(2E)	Vertical	(2E)	(2E)	na	na	С	8,760	2,2,4-TMP					Gas		
、 ,		()	~ /					Xylenes					Gas		
								Other HAP					Gas	AP-42	
								Total HAP	9.2E-04	4.1E-03	9.2E-04	4.1E-03	Gas	Sum	
								CO2	58.44	256.69	58.44	256.69	Gas	AP-42	
								CH4	1.1E-03	4.8E-03	1.1E-03	4.8E-03	Gas	AP-42	
								N2O	1.1E-04	4.8E-04	1.1E-04	4.8E-04	Gas	AP-42	
								CO2e	59	257	59	257	Gas	Wgt Sum	

WHIPKEY COMPRESSOR STATION

Application for 45CSR13 Class II Administrative Permit Update

Attachment J - Emission Points Data Summary Sheet

Dehydrator Still Vent and Flash Tank Vent

							Table 1: E	Emissions Data							
Emission Point ID No. (Must match Emission Units Table & Plot Plan)	Emission Unit Vented Through This Point Point Type ¹ Emission Units Table & Plot Plan)			(Must match Emission Units		Emissi <i>(Che</i>	ime for on Unit <i>mical</i> es only)	All Regulated Pollutants - Chemical Name/CAS ³ (Speciate VOCs	Maximum Potential Uncontrolled Emissions ⁴		Maximum Potential Controlled Emissions ⁵		Emission Form or Phase (At exit conditions, Solid, Liquid	Est. Method Used ⁶	Emission Concen- tration ⁷ (ppmv or mg/m ³)
FIOLFIAII)		ID No.	Source	ID No.	Device Type	Short Term ²	Max (hr/yr)		lb/hr	ton/yr	lb/hr	ton/yr	or Gas/Vapor)		
								NOX					Gas		
								CO					Gas		
	17.0 M	Mscfd Deh	ydrator Stil	I Vent and	Flash Gas	Vent		VOC	2.16	9.46	2.16	9.46	Gas	GLYCalc	
								SO2					Gas		
								PM10/2.5					Solid/Gas		
								Benzene	0.04	0.17	0.04	0.17	Gas	GLYCalc	
								Ethylbenzene	0.04	0.18	0.04	0.18	Gas	GLYCalc	
								НСНО					Gas	GLYCalc	
								n-Hexane	0.04	0.18	0.04	0.18	Gas	GLYCalc	
								Methanol					Gas		
RSV-01	Unword	RSV-01	RSV-01					Toluene	0.12	0.52	0.12	0.52	Gas	GLYCalc	
(3E)	Upward Vertical	(3E)	(3E)	na	na	С	8,760	2,2,4-TMP					Gas		
								Xylenes	0.06	0.27	0.06	0.27	Gas	GLYCalc	
								Other HAP					Gas		
								Total HAP	0.30	1.33	0.30	1.33	Gas	Sum	
								CO2					Gas		
								CH4	5.50	24.08	5.50	24.08	Gas	GLYCalc	
								N2O					Gas		
								CO2e	137	602	137	602	Gas	Wgt Sum	

WHIPKEY COMPRESSOR STATION

Application for 45CSR13 Class II Administrative Permit Update

Attachment J - Emission Points Data Summary Sheet

Produced Water Tanks

							Table 1: E	Emissions Data							
Emission Point ID No. (Must match Emission Units Table & Plot Plan)	Emission Unit Vented Through This Point Point Type ¹ Emission Units Table & Plot Plan)			Control Device (Must match Emission Units (Ch			on Unit <i>mical</i>	All Regulated Pollutants - Chemical Name/CAS ³ (Speciate VOCs	Maximum Potential Uncontrolled Emissions ⁴		Maximum Potential Controlled Emissions ⁵		Emission Form or Phase (At exit conditions, Solid, Liquid	Est. Method Used ⁶	Emission Concen- tration ⁷ (ppmv or mg/m ³)
FIOLFIAII)		ID No.	Source	ID No.	Device Type	Short Term ²	Max (hr/yr)			ton/yr	lb/hr	ton/yr	or Gas/Vapor)		
								NOX					Gas		
								CO					Gas		
		210 b	bl Produce	d Water Ta	nks			VOC	0.56	2.45	0.56	2.45	Gas	EE	
								SO2					Gas		
								PM10/2.5					Solid/Gas		
								Benzene	0.06	0.24	0.06	0.24	Gas	EE	
								Ethylbenzene					Gas		
								НСНО					Gas		
								n-Hexane					Gas		
T-01		T-01 and	T-01 and					Methanol					Gas		
and T-02	Upward	T-02	T-02					Toluene					Gas		
(4E and 5E)	Vertical	(4E and	(4E and	na	na	С	8,760	2,2,4-TMP					Gas		
``````````````````````````````````````		5E)	5E)					Xylenes					Gas		
EACH		EACH	EACH					Other HAP	0.08	0.37	0.08	0.37	Gas	EE	
								Total HAP	0.14	0.61	0.14	0.61	Gas	Sum	
								CO2					Gas		
								CH4					Gas		
								N2O					Gas		
								CO2e					Gas		

#### WHIPKEY COMPRESSOR STATION

Application for 45CSR13 Class II Administrative Permit Update

### Attachment J - Emission Points Data Summary Sheet

## Produced Water Truck Loadout

							Table 1: E	missions Data							
Emission Point ID No. (Must match Emission Units Table & Plot Plan)	Emission Unit Vented Through This Point Point Type ¹ Emission Units Table & Plot Plan)			(Must match Emission Units		Emissi <i>(Che</i>	ime for on Unit <i>mical</i> es only)	All Regulated Pollutants - Chemical Name/CAS ³ (Speciate VOCs	Maximum Potential Uncontrolled Emissions ⁴		Maximum Potential Controlled Emissions ⁵		Emission Form or Phase (At exit conditions, Solid, Liquid	Est. Method Used ⁶	Emission Concen- tration ⁷ (ppmv or mg/m ³ )
Più Pian)		ID No.	Source	ID No.	Device Type	Short Term ²	Max (hr/yr)	(hr/yr)	lb/hr	ton/yr	lb/hr	ton/yr	or Gas/Vapor)		
								NOX					Gas		
								CO					Gas		
		Produ	iced Water	Truck Load	lout			VOC		0.34		0.34	Gas	EE	
								SO2					Gas		
								PM10/2.5					Solid/Gas		
								Benzene		0.03		0.03	Gas	EE	
								Ethylbenzene					Gas		
								НСНО					Gas		
								n-Hexane					Gas		
								Methanol					Gas		
TLO	Upward	TLO	TLO					Toluene					Gas		
(6E)	Vertical	(6E)	(6E)	na	na	I	8,760	2,2,4-TMP					Gas		
			. ,					Xylenes					Gas		
								Other HAP		0.05		0.05	Gas	EE	
								Total HAP		0.08		0.08	Gas	Sum	
								CO2					Gas		
								CH4					Gas		
								N2O					Gas		
								CO2e					Gas		

#### WHIPKEY COMPRESSOR STATION

Application for 45CSR13 Class II Administrative Permit Update

### Attachment J - Emission Points Data Summary Sheet

## Startup/Shutdown/Maintenance (w/Blowdown)

							Table 1: E	Emissions Data							
Emission Point ID No. (Must match Emission Units Table &	Emission Unit Vented Through This Point Emission Point Type ¹ Emission Units Table & Plot Plan)			(Must match Emission Units		Emissi <i>(Che</i>	ime for on Unit <i>mical</i> ses only)	All Regulated Pollutants - Chemical Name/CAS ³ (Speciate VOCs	Maximum Potential Uncontrolled Emissions ⁴		Maximum Potential Controlled Emissions ⁵		Emission Form or Phase (At exit conditions, Solid, Liquid	Est. Method Used ⁶	Emission Concen- tration ⁷ (ppmv or mg/m ³ )
Plot Plan)		ID No.	Source	ID No.	Device Type	Short Term ²	Max (hr/yr)	& HAPS)	lb/hr	ton/yr	lb/hr	ton/yr	or Gas/Vapor)		
								NOX					Gas		
								CO					Gas		
	Sta	artup/Shuto	down/Maint	enance (w/	Blowdowr	ı)		VOC		0.85		0.85	Gas	EE	
								SO2					Gas		
								PM10/2.5					Solid/Gas		
								Benzene		2.8E-04		2.8E-04	Gas	EE	
								Ethylbenzene		0.02		0.02	Gas	EE	
								НСНО					Gas	EE	
								n-Hexane		0.01		0.01	Gas	EE	
								Methanol					Gas		
SSM	Upward	SSM	SSM					Toluene		6.2E-04		6.2E-04	Gas	EE	
(7E)	Vertical	(7E)	(7E)	na	na	I	na	2,2,4-TMP					Gas		
, , , , , , , , , , , , , , , , , , ,			~ /					Xylenes		0.02		0.02	Gas	EE	
								Other HAP					Gas		
								Total HAP		0.06		0.06	Gas	Sum	
								CO2					Gas		
								CH4		4.24		4.24	Gas	EE	
								N2O					Gas		
								CO2e		106		106	Gas	Wgt Sum	

#### WHIPKEY COMPRESSOR STATION

Application for 45CSR13 Class II Administrative Permit Update

#### Attachment J - Emission Points Data Summary Sheet

#### **Table 1 Notes**

Criteria F	Pollutants
Pollutant	CAS
NO2	10102-44-0
CO	630-08-0
VOC	na
Propane	74-98-6
i-Butane	75-28-5
n-Butane	106-97-8
SO2	7446-09-5
PM10/2.5	na

Hazardous Air P	ollutants (HAPs)
Pollutant	CAS
Benzene	71-43-2
Ethylbenzene	100-41-4
Formadehyde	50-00-0
n-Hexane	110-54-3
Methanol	67-56-1
Toluene	108-88-3
2,2,4-TMP	540-84-1
Xylenes	1330-20-7
Other HAP	na
Total HAP	na

Greenhouse Gas	(GHG) Pollutants
Pollutant	CAS
CO2	124-38-9
CH4	74-82-8
N2O	10024-97-2
CO2e	na

#### Table 1: Notes

The EMISSION POINTS DATA SUMMARY SHEET provides a summation of emissions by emission unit. Note that uncaptured process emission unit emissions are not typically considered to be fugitive and must be accounted for on the appropriate EMISSIONS UNIT DATA SHEET and on the EMISSION POINTS DATA SUMMARY SHEET. Please note that total emissions from the source are equal to all vented emissions, all fugitive emissions, plus all other emissions (e.g. uncaptured emissions). Please complete the FUGITIVE EMISSIONS DATA SUMMARY SHEET for fugitive emission activities.

1 Please add descriptors such as upward vertical stack, downward vertical stack, horizontal stack, relief vent, rain cap, etc.

- 2 Indicate by "C" if venting is continuous. Otherwise, specify the average short-term venting rate with units, for intermittent venting (ie., 15 min/hr). Indicate as many rates as needed to clarify frequency of venting (e.g., 5 min/day, 2 days/wk).
- 3 List all regulated air pollutants. Speciate VOCs, including all HAPs. Follow chemical name with Chemical Abstracts Service (CAS) number. LIST Acids, CO, CS2, VOCs, H2S, Inorganics, Lead, Organics, O3, NO, NO2, SO2, SO3, all applicable Greenhouse Gases (including CO2 and methane), etc. DO NOT LIST H2, H2O, N2, O2, and Noble Gases.

4 Give maximum potential emission rate with no control equipment operating. If emissions occur for less than 1 hr, then record emissions per batch in minutes (e.g. 5 lb VOC/20 minute batch).

5 Give maximum potential emission rate with proposed control equipment operating. If emissions occur for less than 1 hr, then record emissions per batch in minutes (e.g. 5 lb VOC/20 minute batch).

6 Indicate method used to determine emission rate as follows:

MB = material balance; ST = stack test (give date of test); EE = engineering estimate; O = other (specify).

7 Provide for all pollutant emissions. Typically, the units of parts per million by volume (ppmv) are used. If the emission is a mineral acid (sulfuric, nitric, hydrochloric or phosphoric) use units of milligram per dry cubic meter (mg/m3) at standard conditions (68 °F and 29.92 inches Hg) (see 45CSR7). If the pollutant is SO2, use units of ppmv (See 45CSR10).

## Attachment J **EMISSION POINTS DATA SUMMARY SHEET**

			Table 2: Rele	ease Parame	eter Data				
Emission			Exit Gas		Emission Point El	evation (ft)	UTM Coordinates (km)		
Point ID No. (Must match Emission Units Table)	Inner Diameter (ft.)	Temp. ( [°] F)	Volumetric Flow ¹ (acfm) <i>at operating conditions</i>	Velocity (fps)	Ground Level (Height above mean sea level)	Stack Height ² (Release height of emissions above ground level)	Northing	Easting	
1E	0.5	1,064	970	82.3	1,200	6.0	4,413.895	536.887	
2E	0.6	120	na	na	1,200	10.0	4.413.895	536.887	

¹Give at operating conditions. Include inerts. ²Release height of emissions above ground level.

## ATTACHMENT K

## **Fugitive Emissions Data Summary Sheet**

"27. Fill out the **Fugitive Emissions Data Summary Sheet** and provide it as Attachment K."

- Application Forms Checklist
- Fugitive Emissions Summary
- Leak Source Data Sheet

#### WHIPKEY COMPRESSOR STATION

Application for 45CSR13 Class II Administrative Permit Update

#### **Attachment K - Fugitive Emissions**

### FUGITIVE EMISSIONS DATA SUMMARY SHEET

The FUGITIVE EMISSIONS SUMMARY SHEET provides a summation of fugitive emissions. Fugitive emissions are those emissions which could not reasonably pass through a stack, chimney, vent or other functionally equivalent opening. Note that uncaptured process emissions are not considered to be fugitive, and must be accounted for on the appropriate EMISSIONS UNIT DATA SHEET and on the EMISSION POINTS DATA SUMMARY SHEET.

Please note that total emissions from the source are equal to all vented emissions, all fugitive emissions, plus all other emissions (e.g. uncaptured emissions).

<b>APPLICATION FORMS CHECKLIST - FUGITIVE EMISSIONS</b>
---------------------------------------------------------

1.)	Will there be	haul road activities?
	□ Yes	☑ No
	□ If Yes, the	n complete the HAUL ROAD EMISSIONS UNIT DATA SHEET.
2.)	Will there be	Storage Piles?
	□ Yes	☑ No
	□ If Yes, the	n complete Table 1 of the NONMETALLIC MINERALS PROCESSING EMISSIONS UNIT DATA SHEET.
3.)	Will there be	Liquid Loading/Unloading Operations?
	⊠ Yes	□ No (( Truck Load-Out (TLO (6E)) is included in the Point Source Emissions ))
	□ If Yes, the	n complete the BULK LIQUID TRANSFER OPERATIONS EMISSIONS UNIT DATA SHEET.
4.)	Will there be	emissions of air pollutants from Wastewater Treatment Evaporation?
	□ Yes	☑ No
	□ If Yes, the	n complete the GENERAL EMISSIONS UNIT DATA SHEET.
		Equipment Leaks (e.g. leaks from pumps, compressors, in-line process valves, pressure relief devices, open-ended valves, ctions, flanges, agitators, cooling towers, etc.)?
	⊠ Yes	□ No
	☑ If Yes, the DATA SH	en complete the LEAK SOURCE DATA SHEET section of the CHEMICAL PROCESSES EMISSIONS UNIT EET.
6.)	Will there be	General Clean-up VOC Operations?
	□ Yes	⊠ No
	□ If Yes, the	n complete the GENERAL EMISSIONS UNIT DATA SHEET.
7.)	Will there be	
		any other activities that generate fugitive emissions?
	□ Yes	any other activities that generate fugitive emissions? ☑ No
	□ Yes	

#### WHIPKEY COMPRESSOR STATION

Application for 45CSR13 Class II Administrative Permit Update

#### **Attachment K - Fugitive Emissions**

## FUGITIVE EMISSIONS DATA SUMMARY SHEET - Continued

The FUGITIVE EMISSIONS SUMMARY SHEET provides a summation of fugitive emissions. Fugitive emissions are those emissions which could not reasonably pass through a stack, chimney, vent or other functionally equivalent opening. Note that uncaptured process emissions are not considered to be fugitive, and must be accounted for on the appropriate EMISSIONS UNIT DATA SHEET and on the EMISSION POINTS DATA SUMMARY SHEET.

Please note that total emissions from the source are equal to all vented emissions, all fugitive emissions, plus all other emissions.

FUGITIVE EMISSIONS SUMMARY	All Regulated Pollutants Chemical Name/CAS ¹		n Potential ed Emissions ²	Maximum Controlled	Est. Method Used⁴	
	Name/CAS	lb/hr	ton/yr	lb/hr	ton/yr	Useu
Paved Haul Roads	na					
Unpaved Haul Roads	na					
Storage Pile Emissions	na					
Loading/Unloading Operations	na	(( Truck	Load-Out (TLO (6	E)) is included in the	e Point Source En	nissions ))
Wastewater Treatment	na					
	VOC	0.58	2.55	0.58	2.55	AP-42
	Benzene	1.9E-04	8.3E-04	1.9E-04	0.00	AP-42
	Ethylbenzene	9.1E-03	4.0E-02	9.1E-03	0.04	AP-42
	n-Hexane	8.3E-03	3.6E-02	8.3E-03	0.04	AP-42
	Toluene	4.3E-04	1.9E-03	4.3E-04	0.00	AP-42
Equipment Leaks	2,2,4-TMP					AP-42
(FUG (8E))	Xylenes	9.1E-03	4.0E-02	9.1E-03	0.04	AP-42
	Total HAP	0.04	0.16	0.04	0.16	Sum
	CO2					AP-42
	CH4	3.03	13.26	3.03	13.26	AP-42
	N2O					
	CO2e	76	332	76	332	Wgt Sum
General Clean-up VOC Emissions	na					
Other	na					

¹ List all regulated air pollutants. Speciate VOCs, including all HAPs. Follow chemical name with Chemical Abstracts Service (CAS) number. LIST Acids, CO, CS₂,

VOCs, H₂S, Inorganics, Lead, Organics, O₃, NO, NO₂, SO₂, SO₃, all applicable Greenhouse Gases, etc. DO NOT LIST H₂, H₂O, N₂, O₂, and Noble Gases.

² Give rate with no control equipment operating. If emissions occur for less than 1 hr, then record emissions per batch in min (e.g. 5 lb VOC/20 min batch).

³ Give rate with proposed control equipment operating. If emissions occur for less than 1 hr, then record emissions per batch in min (e.g. 5 lb VOC/20 min batch).

⁴ Indicate method used to determine emission rate as follows:

MB = material balance; ST = stack test (give date of test); EE = engineering estimate; O = other (specify).

#### WHIPKEY COMPRESSOR STATION

Application for 45CSR13 Class II Administrative Permit Update

**Attachment K - Fugitive Emissions** 

## LEAK SOURCE DATA SHEET

Soure Category	Pollutant	Number of Source Components ¹	Number of Components Monitored by Frequency ²	Average Time to Repair (Days) ³	Estimated Annual Emission Rate (lb/yr) ⁴						
	Light Liquid VOC ^{6,7}										
Pumps⁵	Heavy Liquid VOC ⁸										
	Non-VOC ⁹										
	Gas VOC										
Valves ¹⁰	Light Liquid VOC										
valves	Heavy Liquid VOC										
	Non-VOC										
	Gas VOC										
Safety Relief Valves ¹¹	Light Liquid VOC										
	Non-VOC		This Facility is N	OT Subject to							
	Gas VOC	Le	eak Detection and Repa								
Open Ended Lines ¹²	Light Liquid VOC										
	Non-VOC		Please Refe	rence the							
	Gas VOC		Fugitive Emissions Su	mmary Data Sheet .							
Sampling Connections ¹³	Light Liquid VOC										
	Non-VOC										
Compressor	Gas VOC										
Compressors	Non-VOC										
	Gas VOC										
Flanges / Connectors	Light Liquid VOC										
	Non-VOC										
	Gas VOC										
Other*	Light Liquid VOC										
	Non-VOC										
	•	•	•	TOTAL (lb/yr)	5,096						
				TOTAL (tpy)	2.55						

*Other components include compressor seals, relief valves, diaphragms, drains, meters, etc.

#### WHIPKEY COMPRESSOR STATION

Application for 45CSR13 Class II Administrative Permit Update

### Attachment K DESCRIPTION OF FUGITIVE EMISSIONS - Continued

#### Notes for Leak Source Data Sheet

1. For VOC sources include components on streams and equipment that contain greater than 10% VOC, including feed streams, reaction/separation facilities, and product/by-product delivery lines. Do not include certain leakless equipment as defined below by category.

2. By monitoring frequency, give the number of sources routinely monitored for leaks, using a portable detection device that measures concentration in visual or soap-bubble leak detection ppm. Do not include monitoring by methods. "M/Q(M)/Q/SA/A/0" means the time period between inspections as follows: Monthly/Quarterly, with Monthly follow-up of repaired leakers/Quarterly/Semi-annual/Annually/other (specify time period)

If source category is not monitored, a single zero in the space will suffice. For example, if 50 gas-service valves are monitored quarterly, with monthly follow-up of those repaired, 75 are monitored semi-annually, and 50 are checked bimonthly (alternate months), with non checked at any other frequency, you would put in the category valves, gas service: 0/50/0/75/0/50 (bimonthly).

3. Give the average number of days, after a leak is discovered, that an attempt will be made to repair the leak.

4. Note the method used: MB - material balance; EPA - emission factors established by EPA (cite document used); EE - engineering estimate; 0 - other method, such as in-house emission factor (specify).

5. Do not include in the equipment count seal-less pumps (canned motor or diaphragm) or those with enclosed venting to a control device. (Emissions from vented equipment should be included in the estimates given in the Emission Points Data Sheet.)

6. Volatile organic compounds (VOC) means the term as defined in 40 CFR. 51.100 (s).

7. A light liquid is defined as a fluid with vapor pressure equal to or greater than 0.04 psi (0.3 Kpa) at 20°C. For mixtures, if 20% w/w or more of the stream is composed of fluids with vapor pressures greater than 0.04 psi (0.3 Kpa) at 20°C, then the fluid is defined as a light liquid.

8. A heavy liquid is defined as a fluid with a vapor pressure less than 0.04 psi (0.3 Kpa) at 20°c. For mixtures, if less than 20% w/w of the stream is composed of fluids with vapor pressures greater than 0.04 psi (0.3 Kpa) at 20°C. then the fluid is defined as a heavy liquid.

9. LIST CO, H2S, mineral acids, NO, SO, etc. DO NOT LIST H, H2O, N, O, and Noble Gases.

10. Include all process valves whether in-line or on an open-ended line such as sample, drain and purge valves. Do not include safety-relief valves, or leakless valves such as check, diaphragm, and bellows seal valves.

11. Do not include a safety-relief valve if there is a rupture disk in place upstream of the valve, or if the valve vents to a control device.

12. Open-ended lines include purge, drain and vent lines. Do not include sampling connections, or lines sealed by plugs, caps, blinds or second valves.

13. Do not include closed-purge sampling connections.

## ATTACHMENT L

## **Emissions Unit Data Sheet(s)**

"28. Fill out the Emissions Unit Data Sheet(s) as Attachment L."

- Natural Gas Glycol Dehydration Unit Data Sheet
- 40 CFR Part 63; Subpart HH & HHH Registration Form

## WHIPKEY COMPRESSOR STATION

Application for 45CSR13 Class II Administrative Permit Update

## NATURAL GAS GLYCOL DEHYDRATION UNIT DATA SHEET

		Manufacture	r and Model	KW Inter	rnational		
		Max Dry Gas Flow	Rate (MMscf/day)	1	7		
		Design Heat Input (	MMBtu/hr) - HHV	0.	50		
		Design Type (	DEG or TEG)	TE	G		
	al Glycol ation Unit	Source	Status ²	Ν	IS		
•	Data	Date Installed/Mc	odified/Removed ³	2013	/ 2016		
		Regenerator Sti	ll Vent APCD ⁴	NA			
		Fuel HV (Bt	u/scf) - LHV	92	20		
		H ₂ S Content	(gr/100 scf)	0	.2		
		Operation	n (hrs/yr)	8,7	760		
Source ID # ¹	Vent	Reference ⁵	PTE ⁶	lbs/hr	tons/yr		
		AP	NOx	0.05	0.22		
		AP	СО	0.04	0.18		
		AP	VOC	2.7E-03	0.01		
RBV-1	Reboiler Vent	AP	SOx	2.9E-04	1.3E-03		
		AP	PM10/2.5	3.7E-03	0.02		
		AP	Tot HAP	9.2E-04	4.1E-03		
		40CFR98	CO2e	59	257		
		GRI-GLYCalc	VOC	2.16	9.46		
		GRI-GLYCalc	n-Hexane	0.04	0.18		
		GRI-GLYCalc	Benzene	0.04	0.17		
		GRI-GLYCalc	Toluene	0.12	0.52		
	Glycol Dehydrator	GRI-GLYCalc	Ethylbenzene	0.04	0.18		
RSV-1	Regenerator Still Vent/Flash Tank	GRI-GLYCalc	Xylenes	0.06	0.27		
	Vent	GRI-GLYCalc	Tot HAP	0.30	1.33		
		GRI-GLYCalc	CO2e	137	602		
		Dehydrator emissio	ons incorporate a 20% o	contingency on the GF	RI-GLYCalc results		

#### Notes to NATURAL GAS GLYCOL DEHYDRATION UNIT DATA SHEET

1. Enter the appropriate Source Identification Numbers for the glycol dehydration unit Reboiler Vent and glycol Regenerator Still Vent. The glycol dehydration unit Reboiler Vent and glycol Regenerator Still Vent should be designated RBV-1 and RSV-1, respectively. If the compressor station incorporates multiple glycol dehydration units, a Glycol Dehydration Unit Data Sheet shall be completed for each, using Source Identification #s RBV-2 and RSV-2, RBV-3 and RSV-3, etc.

2. Enter the Source Status using the following codes:

NS = Construction of New Source

ES = Existing Source

MS = Modification of Existing Source

RS = Removal of Source

3. Enter the date (or anticipated date) of the glycol dehydration unit's installation (construction of source), modification or removal.

4. Enter the Air Pollution Control Device (APCD) type designation using the following codes:

- NA = None
- CD = Condenser
- FL = Flare
- CC = Condenser/Combustion Combination
- TO = Thermal Oxidizer

5. Enter the Potential Emissions Data Reference designation using the following codes:

MD = Manufacturer's Data AP = AP-42 GR = GRI-GLYCalcTM OT = Other (please list): _____

6. Enter the Reboiler Vent and glycol Regenerator Still Vent Potential to Emit (PTE) for the listed regulated pollutants in lbs per hour and tons per year. The glycol Regenerator Still Vent potential emissions may be determined using the most recent version of the thermodynamic software model GRI-GLYCalcTM (Radian International LLC & Gas Research Institute). Attach all referenced Potential Emissions Data (or calculations) and the GRI-GLYCalc Aggregate Calculations Report to this Glycol Dehydration Unit Data Sheet(s). This PTE data shall be incorporated in the Emissions Summary Sheet.

## Include a copy of the GRI-GLYCalcTM analysis. This includes a printout of the aggregate calculations report, which shall include emissions reports, equipment reports, and stream reports.

*An explanation of input parameters and examples, when using GRI-GLYCalcTM is available on our website.

#### West Virginia Department of Environmental Protection

#### DIVISION OF AIR QUALITY : (304) 926-0475 WEB PAGE: http://www.wvdep.org

## Division of Air Quality

## 40 CFR Part 63; Subpart HH & HHH Registration Form

Complete this form for any oil and natural gas production or natural gas transmission and storage facility that uses an affected unit under *HH/HHH*, whether subject or not.

	Section A: Facility Description	
Affected facility actual annual average natural	gas throughput (scf/day): 17 MMSCF/Da	ау
Affected facility actual annual average hydroca	arbon liquid throughput: (bbl/day): N/A	
The affected facility processes, upgrades, or ste	ores hydrocarbon liquids prior to custody	transfer. Yes X No
The affected facility processes, upgrades, or st	tores natural gas prior to the point at whi	ich natural gas Yes X No
(NG) enters the NG transmission and storage s	ource category or is delivered to the end	user.
		essing plant
prior to the point of cu	istody transfer and there is no NG proces	sing plant
The affected facility transports or stores na		ne to a local Yes X No
distribution company or to a final end user (if t	* */	
The affected facility exclusively processes, sto	res, or transfers black oil.	Yes X No
Initial producing gas-to-oil ratio (GOR):		egrees
Secti	on B: Dehydration Unit (if applicable)	) 1
Description: 17 MMscfd TEC	G Dehydrator	
Date of Installation: 2013	Annual Operating Hours: 8,760	Burner rating (MMbtu/hr): 0.50
Exhaust Stack Height (ft): 6.0	Stack Diameter (ft): 0.6	Stack Temp. (°F): 120
Glycol Type: 🛛 TEG	EG Other	r:
Glycol Pump Type: 🗌 Elect	rric 🛛 Gas If gas, what is the	e volume ratio? <u>0.08</u> ACFM/gpm
Condenser installed?	No Exit Temp. <u>na</u>	^o F Condenser Pressure <u>na</u> psig
Incinerator/flare installed?	$\square$ No Destruction Eff.	%
Other controls installed?	No Describe:	
Wet Gas ² : Gas Ter	mp.: <u>100</u> °F Gas Pressure <u>900</u> ps	sig
(Upstream of Contact Tower) Saturate	ed Gas? 🛛 Yes 🗌 No	If no, water content lb/MMSCF
Dry Gas: Gas Flo	owrate(MMSCFD) Actual <u>17.0</u>	Design <u>17.0</u>
(Downstream of Contact Tower) Water	Content <u>5.0</u> lb/MMSCF	
Lean Glycol: Circula	tion rate (gpm) Actual ³ <u>0.67</u>	Maximum ⁴ <u>0.67</u>
Pump r	make/model: Kimray 4020 PV	
Glycol Flash Tank (if applicable): Temp.:	<u>150</u> °F Pressure <u>50</u> psig	Vented? Yes ** 🛛 No 🗌
If no, d	escribe vapor control: ** ≥50% of flash t	ank offgas used as reboiler fuel
Stripping Gas (if applicable): NA Source	of gas: Rate	scfm

## ATTACHMENT N

## **Supporting Emissions Calculations**

## "30. Provide all Supporting Emissions Calculations as Attachment N."

## **Emission Summary Spreadsheets**

- Facility-Wide Potential to Emit (PTE)
- Summary of Pre-Control Emissions
- Greenhouse Gas (GHG) Emissions
- Caterpillar G3306TA Compressor Engine 203 bhp (4SRB@1,800 rpm) w/ NSCR
- Dehydrator 17 MMscfd
- Dehydrator 0.50 MMBtu/hr Reboiler
- Produced Water Storage Tanks
- Truck Loadout
- Startup/Shutdown/Maintenance
- Process Piping Fugitives

## **GRI-GLYCalc Input and Output**

- Input Summary
- Emissions Summary Report
- Aggregate Emissions Report

WHIPKEY COMPRESSOR STATION

Application for 45CSR13 Class II Administrative Permit Update

## **Controlled Emissions**

#### Controlled Potential to Emit (PTE) Summary - Criteria Polutants

Unit ID	Point	Control	Description	N	Ox	C	0	VO	С	SC	Эх	PM10/2.5	
Unit iD	ID	ID	Description	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
CE-01	1E	01-NSCR	Caterpillar Engine	0.90	3.93	0.90	3.93	0.13	0.58	1.1E-03	4.7E-03	0.04	0.16
RBV-1	2E	na	Dehydrator Reboiler	0.05	0.22	0.04	0.18	2.7E-03	0.01	2.9E-04	1.3E-03	3.7E-03	0.016
RSV-1	3E	na	Dehydrator Still Vent/Flash Tank					2.16	9.46				
T01	4E	na	Produced Water Tank					0.56	2.45				
T02	5E	na	Produced Water Tank					0.56	2.45				
TLO	6E	na	Truck Loadout						0.34				
SSM	7E	na	Startup/Shutdown/Maintenance						0.85				
FUG	8E	na	Process Piping Fugitives					0.58	2.55				

WV-DEP Permit Threshold:
Title V Permit Threshold:

TOTAL PTE:	0.95	4.15	0.94	4.11	3.99	18.69	1.4E-03	0.01	0.04	0.17	
mit Threshold:	6 lb/hr <u>AND</u> 10 tpy		6 lb/hr <u>A</u>	<b>VD</b> 10 tpy	6 lb/hr <u>A</u>	<b>ND</b> 10 tpy	6 lb/hr <u>AN</u>	<b>D</b> 10 tpy	6 lb/hr <u>AND</u> 10 tpy		
mit Threshold:		100		100		100		100		100	

#### Controlled Potential to Emit (PTE) Summary - Hazardous Air Pollutants (HAPs)

Unit ID	НСНС	) (HAP)	n-He	xane	Bena	zene	Tou	lene	Ethylbe	enzene	Xyle	enes	Total	HAP
Onit iD	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
CE-01	0.09	0.39			2.3E-03	0.01	8.2E-04	3.6E-03	3.6E-05	1.6E-04	2.8E-04	1.2E-03	0.10	0.45
RBV-1			8.8E-04	3.9E-03									9.2E-04	0.004
RSV-1			0.04	0.18	0.04	0.17	0.12	0.52	0.04	0.18	0.06	0.27	0.30	1.33
T01					0.056	0.24							0.14	0.61
T02					0.056	0.24							0.14	0.61
TLO						0.03								0.08
SSM				0.01		2.8E-04		6.2E-04		0.015		0.02		0.06
FUG			0.01	0.04	1.9E-04	8.3E-04	4.3E-04	1.9E-03	9.1E-03	0.04	0.01	0.04	0.04	0.16

	P	I	

PTE:	0.09	0.39	0.05	0.23	0.15	0.70	0.12	0.53	0.05	0.24	0.07	0.33	0.72	3.31
WV-DEP:	2 lb/hr <u>OR</u> 0.5 tpy 2 lb/hr <u>OR</u> 5 tpy		2 lb/hr <u>0</u>	2 lb/hr <u>OR</u> 0.5 tpy 2 lb/hr <u>OR</u> 5 tpy			2 lb/hr <u>C</u>	<b>)R</b> 5 tpy	2 lb/hr <u>0</u>	<b>0</b> 7 5 tpy	2 lb/hr <u>OR</u> 5 tpy			
Title V:		10		10		10		10		10		10		25

Notes: 1 - Emissions are based on operation at 100% of rated load for 8,760 hrs/yr.

2 - VOC is volatile organic compounds, as defined by EPA, and includes HCHO (formaldehyde).

3 - PM10/2.5 is filterable and condensable particulate matter; including PM10 and PM2.5.

4 - HCHO is formaldehyde; Total HAP includes HCHO, n-hexane, BTEX (benzene, toluene, ethylbenzene, xylene), acetaldehyde, acrolein, and methanol.

WHIPKEY COMPRESSOR STATION

Application for 45CSR13 Class II Administrative Permit Update

## **Pre-Controlled Emissions**

#### Pre-Controlled Potential to Emit (PTE) Summary - Criteria Polutants

Unit ID	Point	Control	Description	N	Ox	C	:0	VO	C	SOx		PM10/2.5	
Onit iD	ID	ID	Description	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
CE-01	1E	01-NSCR	Caterpillar Engine	7.42	32.48	7.42	32.48	0.17	0.73	1.1E-03	4.7E-03	0.04	0.16
RBV-1	2E	na	Dehydrator Reboiler	0.05	0.22	0.04	0.18	2.7E-03	0.012	2.9E-04	1.3E-03	3.7E-03	0.02
RSV-1	3E	na	Dehydrator Still Vent/Flash Tank					2.16	9.46				
T01	4E	na	Produced Water Tank					0.56	2.45				
T02	5E	na	Produced Water Tank					0.56	2.45				
TLO	6E	na	Truck Loadout						0.34				
SSM	7E	na	Startup/Shutdown/Maintenance						0.85				
FUG	8E	na	Process Piping Fugitives					0.58	2.55				

TOTAL PTE:	7.46	32.70	7.46	32.66	4.03	18.83	1.4E-03	0.01	0.04	0.17
WV-DEP Permit Threshold:	6 lb/hr <u>A</u>	<b>ND</b> 10 tpy	6 lb/hr <u>A</u>	<b>ND</b> 10 tpy	6 lb/hr <u>A</u>	<b>VD</b> 10 tpy	6 lb/hr <u>AN</u>	<b>D</b> 10 tpy	6 lb/hr <u>A</u>	<u>ND</u> 10 tpy
Title V Permit Threshold:		100		100		100		100		100

#### Pre-Controlled Potential to Emit (PTE) Summary - Hazardous Air Pollutants (HAPs)

Unit ID	НСНС	) (HAP)	n-He	xane	Bena	zene	Tou	lene	Ethylbo	enzene	Xyle	enes	Total	HAP
Unit iD	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
CE-01	0.11	0.49			2.9E-03	0.01	1.0E-03	4.5E-03	4.5E-05	2.0E-04	3.6E-04	1.6E-03	0.13	0.56
RBV-1														
RSV-1			0.04	0.18	0.04	0.17	0.12	0.52	0.04	0.18	0.06	0.27	0.30	1.33
T01					0.056	0.24							0.14	0.61
T02					0.056	0.24							0.14	0.61
TLO						0.03								0.08
SSM				0.01		2.8E-04		6.2E-04		0.015		0.02		0.06
FUG			0.01	0.04	1.9E-04	8.3E-04	4.3E-04	1.9E-03	9.1E-03	0.04	0.01	0.04	0.04	0.16

PTE:	0.11	0.49	0.05	0.23	0.15	0.71	0.12	0.53	0.05	0.24	0.07	0.33	0.75	3.42
WV-DEP:	2 lb/hr <u>0</u>	0.5 tpy	2 lb/hr <u>0</u>	<b>R</b> 5 tpy	2 lb/hr 0	<b>R</b> 0.5 tpy	2 lb/hr	<b>DR</b> 5 tpy	2 lb/hr <u>0</u>	<b>0</b> 7 5 tpy	2 lb/hr <u>0</u>	<b>0</b> 7 5 tpy	2 lb/hr <u>C</u>	<b>DR</b> 5 tpy
Title V:		10		10		10		10		10		10		25

Notes: 1 - Emissions are based on operation at 100% of rated load for 8,760 hrs/yr.

2 - VOC is volatile organic compounds, as defined by EPA, and includes HCHO (formaldehyde).

3 - PM10/2.5 is filterable and condensable particulate matter; including PM10 and PM2.5.

4 - HCHO is formaldehyde; Total HAP includes HCHO, n-hexane, BTEX (benzene, toluene, ethylbenzene, xylene), acetaldehyde, acrolein, and methanol.

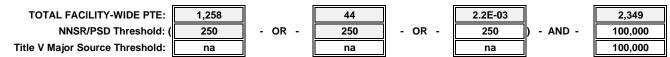
WHIPKEY COMPRESSOR STATION

Application for 45CSR13 Class II Administrative Permit Update

## **Greenhouse Gas (GHG) Emissions**

Greenhouse Gas (GHG) Emissions Summary

Unit ID	Point ID	Control ID	Description	Heat Input MMBtu/hr	Hours of Operation	kg/MMBtu: GWP: CO2	53.06 1 CO2e	kg/MMBtu: GWP: CH4	1.00E-03 25 CO2e	kg/MMBtu: GWP: N2O	1.00E-04 298 CO2e	TOTAL CO2e
				(HHV)	hr/yr	tpy	tpy	tpy	tpy	tpy	tpy	tpy
CE-01	1E	01-NSCR	Caterpillar Engine	0.04	8,760	1,002	1,002	2	50	1.8E-03	1	1,052
RBV-1	2E	na	Dehydrator Reboiler	0.50	8,760	257	257	4.8E-03	0.12	4.8E-04	0.14	257
RSV-1	3E	na	Dehydrator Still Vent/Flash Tank		8,760			24	602			602
T01	4E	na	Produced Water Tank		8,760							
T02	5E	na	Produced Water Tank		8,760							
TLO	6E	na	Truck Loadout		Intermittent							
SSM	7E	na	Startup/Shutdown/Maintenance		Intermittent			4	106			106
FUG	8E	na	Process Piping Fugitives		8,760			13	332			332



Notes: 1 - Emissions are based on operation at 100% of rated load.

2 - Engine CO2 and CH4 emissions are based on vendor specifications.

3 - Fugitive CH4 emissions are based on EPA Fugitive Emission Factors for Oil and Gas Production Operations.

4 - All other GHG emissions are based on default values in 40CFR98, Subpart C, Table C-1.

5 - High Heat Value (HHV) = Low Heat Value (LHV) / 0.90.

#### WHIPKEY COMPRESSOR STATION

Application for 45CSR13 Class II Administrative Permit Update

## Caterpillar G3306TA Compressor Engine - 203 bhp (4SRB@1,800 rpm) w/ NSCR

#### Engine Combustion PTE Calculations

Unit ID	Description	Deference	Dellutent		Pre-Controlled	l	Control		Controlled	
Unit ID	Description	Reference	Pollutant	g/bhp-hr	lb/hr	tpy	Efficiency	g/bhp-hr	lb/hr	tpy
	Caterpillar	Vendor Specs	NOX	16.57	7.42	32.48	87.9%	2.00	0.90	3.93
	G3306TA (4SRB)	Vendor Specs	CO	16.57	7.42	32.48	87.9%	2.00	0.90	3.93
	203 bhp	Vendor Specs	NMNEHC	0.12	0.05	0.24	20.0%	0.10	0.04	0.19
	1,800 rpm	Sum (NMNEHC+HCHO)	VOC	0.37	0.17	0.73	20.0%	0.30	0.13	0.58
	Three-Way Catalyst (NSCR)	AP-42 Table 3.2-3	SO2	0.002	0.00	0.00	0.0%	2.4E-03	1.1E-03	4.7E-03
	8,760 hr/yr	AP-42 Table 3.2-3	PM10/2.5	0.08	0.04	0.16	0.0%	0.08	0.04	0.16
	905 Btu/scf (LHV)	Vendor Specs	НСНО	0.25	0.11	0.49	20.0%	0.20	0.09	0.39
	1,006 Btu/scf (HHV)	AP-42 Table 3.2-3	Benzene	0.01	2.9E-03	0.01	20.0%	5.2E-03	2.3E-03	0.01
CE-01	8,098 Btu/bhp-hr (LHV)	AP-42 Table 3.2-3	Toluene	2.3E-03	1.0E-03	4.5E-03	20.0%	1.8E-03	8.2E-04	3.6E-03
CE-01	8,998 Btu/bhp-hr (HHV)	AP-42 Table 3.2-3	Ethylbenzene	1.0E-04	4.5E-05	2.0E-04	20.0%	8.1E-05	3.6E-05	1.6E-04
	1.64 MMBtu/hr (LHV)	AP-42 Table 3.2-3	Xylene	8.0E-04	3.6E-04	1.6E-03	20.0%	6.4E-04	2.8E-04	1.2E-03
	1.83 MMBtu/hr (HHV)	AP-42 Table 3.2-3	n-Hexane							
	14,401 MMBtu/yr (LHV)	AP-42 Table 3.2-3	Other HAP	0.03	0.01	0.06	20.0%	0.02	0.01	0.04
	1,816 scf/hr (LHV)	Sum	Total HAP	0.29	0.13	0.56	20.0%	0.23	0.10	0.45
	0.04 MMscf/day (LHV)	Vendor Specs	CO2	511	229	1,002	0.0%	511	229	1,002
	0.31 MMscf/wk (LHV)	Vendor Specs (Est.)	CH4	1.02	0.46	2.00	0.0%	1.02	0.46	2.00
	15.91 MMscf/yr (LHV)	40CFR98 Table C-1	N2O	9.0E-04	4.0E-04	1.8E-03	0.0%	9.0E-04	4.0E-04	1.8E-03
		40CFR98 Table C-1	CO2e	537	240	1,052	0.0%	537	240	1,052

Notes: 1 - The emission estimates are based on operation at 100% of rated load.

2 - As per vendor specifications, NMNEHC (non-methane non-ethane hydrocarbon) does not include HCHO. VOC is the sum of NMNEHC and HCHO.

3 - PM10/2.5 is Filterable and Condensable Particulate Matter; including PM10 and PM2.5

4 - HCHO is Formaldehyde; Total HAP includes HCHO, Acetaldehyde, Acrolein, BTEX (Benzene, Toluene, Ethylbenzene, Xylene), Methanol, and n-Hexane.

5 - The control efficiency (CE) for each HAP is assumed to be the same as the CE for NMNEHC, except for HCHO where the vendor provides specific data.

6 - The fuel heating value is based on 905 Btu/scf (LHV).

Proposed Fuel Consumption, assuming an average LHV of 905 Btu/scf:

1,816 scf/hr = 43,595 scf/day =

15.91 MMscf/yr

#### WHIPKEY COMPRESSOR STATION

Application for 45CSR13 Class II Administrative Permit Update

## Dehydrator - 17 MMscfd

#### **Dehydrator PTE Calculations**

Unit ID	Unit ID Description		Reference	Pollutant		ssion ctor	Pre-Controlled Emissions		Control Efficiency		rolled sions
					lb/MMscf	lb/MMBtu	lb/hr	tpy	%	lb/hr	tpy
			GRI-GLYCalc 4.0	VOC	na	na	2.16	9.46	0	2.16	9.46
			GRI-GLYCalc 4.0	n-Hexane	na	na	0.04	0.18	0	0.04	0.18
	Dehy 01 (RSV-1)	Flow Rate	GRI-GLYCalc 4.0	Benzene	na	na	0.04	0.17	0	0.04	0.17
	Reboiler Still Vent and Flash	17.0	GRI-GLYCalc 4.0	Toluene	na	na	0.12	0.52	0	0.12	0.52
RSV-1	Tank Vent (Still Vent Routed	MMscfd	GRI-GLYCalc 4.0	Ethylbenzene	na	na	0.04	0.18	0	0.04	0.18
	to Atmosphere and 50% of Flash Tank Offgas Used as		GRI-GLYCalc 4.0	Xylenes	na	na	0.06	0.27	0	0.06	0.27
	Reboiler Fuel)	8,760	GRI-GLYCalc 4.0	Tot HAP	na	na	0.30	1.33	0	0.30	1.33
		hr/yr	GRI-GLYCalc 4.0	CH4	na	na	5	24	0	5	24
			40CFR98 - Table A-1	CO2e	na	na	137	602	0	137	602

Notes: 1 - Used GRI-GLYCalc V4.0 to calculate combined regenerator vent/flash gas emissions.

2 - To be conservative, and to account for potential future changes in gas quality, the following worst-case emissions were assumed:

				······ ····· ·························						
	GRI-GLY Model F		Worst-Case Assumption		*GRI-GLYCalc 4.0 Model Results are based on the following input:					
	lb/hr	tpy	lb/hr	tpy		ica on the following input.				
VOC	1.80	7.89	2.16	9.46	Wet Gas:	100 oF and 900 psig				
n-Hexane	0.03	0.15	0.04	0.18	Gas Analysis:	See Attachment H				
Benzene	0.03	0.14	0.04	0.17	Dry Gas:	17 MMscfd, 5.0 lb/MMscf 🗆				
Toluene	0.10	0.44	0.12	0.52	Lean Glycol:	0.67 gpm				
Ethybenzene	0.03	0.15	0.04	0.18	Glycol Pump:	Kimray 4020PV, Gas Injection□				
Xylenes	0.05	0.23	0.06	0.27	Flash Tank:	150 oF, 50 psig (50% Recycle)				
Total HAP	0.25	1.11	0.30	1.33	Stripping Gas:	None				
CH4	5	20	5	24	Condenser:	None				

#### 17 MMscfd Dehydrator

3 - Total HAP includes n-hexane, BTEX (benzene, toluene, ethylbenzene, xylene), and other components.

4 - A 20% contingency has been added to the GRI-GLYCalc model results to account for potential future changes in gas quality.

#### WHIPKEY COMPRESSOR STATION

Application for 45CSR13 Class II Administrative Permit Update

## Dehydrator - 0.50 MMBtu/hr Reboiler

#### **Reboiler PTE Calculations**

Unit ID	Description	Capacity	Reference	Pollutant		ssion ctor		ntrolled sions	Control Efficiency	Controlled Emissions	
					lb/MMscf	lb/MMBtu	lb/hr	tpy	%	lb/hr	tpy
			EPA AP-42 Table 1.4-1	NOx	100.00	0.10	0.05	0.22	na	0.05	0.22
		Heat Input	EPA AP-42 Table 1.4-1	CO	84.00	0.08	0.04	0.18	na	0.04	0.18
			EPA AP-42 Table 1.4-2	VOC	5.50	0.01	2.7E-03	0.01	na	2.7E-03	1.2E-02
		0.50	EPA AP-42 Table 1.4-2	SOx	0.60	5.9E-04	2.9E-04	1.3E-03	na	2.9E-04	1.3E-03
		MMBtu/hr	EPA AP-42 Table 1.4-2	PM10/2.5	7.60	0.01	3.7E-03	0.02	na	3.7E-03	0.02
	Reboiler 01 (RBV-1)	(HHV)	EPA AP-42 Table 1.4-3	НСНО	0.08	7.4E-05	3.7E-05	1.6E-04	na	3.7E-05	1.6E-04
RBV-1			EPA AP-42 Table 1.4-3	n-Hexane	1.80	1.8E-03	8.8E-04	3.9E-03	na	8.8E-04	3.9E-03
RDV-1	Reboiler Combustion		EPA AP-42 Table 1.4-3	Benzene	2.1E-03	2.1E-06	1.0E-06	4.5E-06	na	1.0E-06	4.5E-06
	Emissions		EPA AP-42 Table 1.4-3	Toluene	3.4E-03	3.3E-06	1.7E-06	7.3E-06	na	1.7E-06	7.3E-06
			EPA AP-42 Table 1.4-3	Tot HAP	1.88	1.8E-03	9.2E-04	4.1E-03	na	9.2E-04	4.1E-03
			40CFR98 - Table C-1	CO2	119,226	117	58	257	na	58	257
		8,760	40CFR98 - Table C-2	CH4	2	2.2E-03	1.1E-03	4.8E-03	na	1.1E-03	4.8E-03
		hr/yr	40CFR98 - Table C-2	N2O	0.2	2.2E-04	1.1E-04	4.8E-04	na	1.1E-04	4.8E-04
			40CFR98 - Table A-1	CO2e	119,342	117	59	257	na	59	257

Notes: 1 - The combustion emission factors are based on a default fuel heat content of 1,020 Btu/scf (HHV).

2 - PM10/2.5 is filterable and condensable particulate matter; including PM10 and PM2.5.

3 - Total HAP includes HCHO, n-hexane, BTEX (benzene, toluene, ethylbenzene, xylene), acetaldehyde, acrolein, and methanol.

#### WHIPKEY COMPRESSOR STATION

Application for 45CSR13 Class II Administrative Permit Update

## **Produced Water Storage Tanks**

Storage Tank PTE Calculations

Unit ID	Tank ID	Material Stored	Сара	acity	Turnovers per Year	Throug	ghput	EPA-450/3-85-001a VOC Emission Factor (Working and	HYSYS VOC Emission Factor	voc		Benz 10.00%		Total 25.00%	HAP of VOC
			gal	bbl	••••	gal/yr	bbl/yr	Breathing Losses)	(Flashing Losses)	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
T01	Tank 01	Produced Water	8,820	210	8	70,560	1,680	0.039 lb/bbl	2.873 lb/bbl	0.56	2.45	0.056	0.24	0.14	0.61
T02	Tank 02	Produced Water	8,820	210	8	70,560	1,680	0.039 lb/bbl	2.873 lb/bbl	0.56	2.45	0.056	0.24	0.14	0.61
		TOTAL VOLUME:	17,640	420	8	141,120	3,360		TOTAL EMISSIONS:	1.12	4.89	0.112	0.49	0.28	1.22

Notes: 1 - EPA-450/3-85-001a – "Volatile Organic Compound Emissions from Petroleum Refinery Wastewater Systems - Background Information for Proposed Standards" is a reasonable protocol for estimating potential produced water storage tank working and breathing losses. EPA-450/3-85-001a, page 3-39, gives a VOC emission factor of 420 kg/MMgal wastewater produced in an oil-water separator. (0.420 g/gal * 0.0022 lb/g * 42 gal/bbl = 0.039 lb/bbl)

2 - These emission estimates are nearly 4X more conservative than emission factors required by the TCEQ on the Barnett Shale produced water tanks at gas-only sites. (http://www.tceq.texas.gov/assets/public/implementation/air/ie/pseiforms/producedwaterstoragetank.pdf):

Pollutant	Average Produced Water Emission Factor (lb/bbl)								
	Gas Production Only Sites	Liquid Hydrocarbon and Gas Production Sites							
VOC	0.01	0.0402							
Benzene	0.0001	0.000054							
Toluene	0.0003	0.000130							
Ethylbenzene	0.000006	0.000003							
Xylene(s)	0.00006	0.000049							
n-Hexane	NA	0.000987							

Table 1. Produced Water Storage Tank Flash Loss Emissions Factors for Barnett Shale

- 3 Total HAP is estimated at 25.0% of VOC emissions. This is a very conservative estimate based on an investigation of other produced water emission estimating protocols, as exemplified above (e.g., (0.0001+0.0003+0.00006+0.00006)/0.01 = 4.7%).
- 4 The HYSYS simulation software is used to estimate flashing losses from the produced water storage tanks.

#### Williams Ohio Valley Midstream LLC (OVM)

#### WHIPKEY COMPRESSOR STATION

Application for 45CSR13 Class II Administrative Permit Update

# Truck Load-Out

#### Truck Load-Out PTE Calculations

Unit ID	Description	S	Ρ	MW	т	CE	L	T-Put	VOC AP-42 Sect 5.2	Benzene 10.00% of VOC	Total HAP 25.00% of VOC
		sat. fac.	psia	lb/lb-mol	°R	%	lb/kgal	kgal/yr	tpy	tpy	tpy
TLO	Truck Load-Out	1.45	1.5	92	520	0.0%	4.79	141	0.34	0.03	0.08

Notes: 1 - Emission factors and formulas are from AP-42 Section 5.2 "Transportation and Marketing of Petroleum Liquids":

 $L_L = 12.46 \times S \times P \times MW / T \times (1 - CE)$ 

where:  $L_L$  = Loading loss, lb/1000 gal of liquid loaded.

S = Saturation factor, use 1.45 for "splash loading".

- P = True vapor pressure of liquid loaded, psia.
- MW = molecular weight of vapors, lb/lb-mol. (Assumed MW of toluene as it has similar RVP and density as anticipated liquids.)
  - T = Temperature of bulk liquid loaded,  $^{\circ}R = ^{\circ}F + 460$ . (Conservatively assumed 60  $^{\circ}F$ .)
- CE = Overall emission reduction efficiency (collection efficiency x control efficiency).

3 - It is estimated that each tank will be emptied up to:

8 times per year.420 bbl.

4 - The total storage tank capacity at the facility is:

5 - Emissions adjusted to account for the high-water/low-oil content in the produced water. Further, it is anticipated that the majority of VOC (and HAP) constituents will evaporate in the storage tanks and be de minimis or negligible in the truck load-out operations.

#### Williams Ohio Valley Midstream LLC (OVM)

#### WHIPKEY COMPRESSOR STATION

Application for 45CSR13 Class II Administrative Permit Update

# Startup, Shutdown and Maintenance (SSM)

#### **SSM PTE Calculations**

Unit ID	Description	No of Total Units bhp		a. "Cold-S	Start" Gas	b. Blowd	lown Gas	Site-Wide SSM Events	Total Gas Vented
				scf/Unit	scf/SSM	scf/bhp	scf/SSM	SSM/yr	MMscf/yr
SSM	a. Cold-Start Engine	1	na	700	700	na	na	104	0.07
SSM	b. Compressor Blowdown	1	203	na	na	6.22	1,262	104	0.13

		CH4	CO2e	VOC	n-Hexane	Benzene	Toluene	E-benzene	Xylenes	Total HAP
Unit ID	Description	41,517 Ib/MMscf	1,037,914 Ib/MMscf	8,335 Ib/MMscf	119 Ib/MMscf	3 Ib/MMscf	6 Ib/MMscf	150 Ib/MMscf	150 Ib/MMscf	578 Ib/MMscf
		tpy	tpy	tpy	tpy	tpy	tpy	tpy	tpy	tpy
SSM	a. Cold-Start Engine	2	38	0.30	4.3E-03	9.9E-05	2.2E-04	5.5E-03	5.5E-03	0.02
SSM	b. Compressor Blowdown	3	68	0.55	0.01	1.8E-04	4.0E-04	0.010	0.01	0.04

TOTAL FACILITY-WIDE SSM EMISSIONS:	4	106	0.85	0.01	2.8E-04	6.2E-04	0.015	0.02	0.06

Notes: 1 - SSM Emissions are the sum of:

a. Unburned fuel resulting from "cold-start" of the idle gas-fired engine; and

b. Natural gas that is purged (aka blowdown) from the compressor and associated piping and equipment.

2 - Starting gas quantity and blowdown (B-D) gas quantity as per engineering department. (e.g., 8,577 scf/B-D of a compressor with a 1,380 bhp engine equals 6.22 scf/bhp/B-D.)

3 - To be conservative, the following gas characteristics were assumed:

Pollutant	Analysis	Assumed
CH4	34,597 lb/MMscf	41,517 lb/MMscf
VOC	6,946 lb/MMscf	8,335 lb/MMscf
n-Hexane	99 lb/MMscf	119 lb/MMscf
Benzene	2 lb/MMscf	3 lb/MMscf

Pollutant	Analysis	Assumed
Toluene	5 lb/MMscf	6 lb/MMscf
E-benzene	Ib/MMscf	150 lb/MMscf
Xylenes	Ib/MMscf	150 lb/MMscf
Total HAP	107 lb/MMscf	578 lb/MMscf

4 - To be conservative, these SSM estimates are based on

facility-wide blowdowns each week.

5 - This estimate of SSM emissions is sufficient to account for other infrequent and (often) de-minimis emissions from various activities (e.g., pig launching) at the facility that are not necessarily associated with compressor blowdowns.

2.0

Williams Ohio Valley Midstream LLC (OVM)

#### WHIPKEY COMPRESSOR STATION

Application for 45CSR13 Class II Administrative Permit Update

# **Process Piping Fugitives**

Fugitive PTE Calculations (Gas/Vapor)

		<b>a</b> <i>i</i>	Unit Count	THC	THC	CH4 83.61% Wgt		CO2e		VC	<b>DC</b>
Unit ID	Description	Component (Unit) Type		Factor	Emissions			2090% Wgt		16.06% Wgt	
		(onit) Typo		lb/hr/Unit	lb/hr	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
Equipment and	Valves	257	0.00992	2.55	2.13	9.34	53.29	233.42	0.41	1.79	
	Pump Seals	0	0.00529	0.00	0.00	0.00	0.00	0.00	0.00	0.00	
FUG	Piping Fugitives	Others	30	0.01940	0.58	0.49	2.13	12.17	53.28	0.09	0.41
FUG		Connectors	737	0.00044	0.32	0.27	1.19	6.79	29.75	0.05	0.23
	8,760 hr/yr	Flanges	120	0.00086	0.10	0.09	0.38	2.16	9.45	0.02	0.07
		Open-ended lines	14	0.00441	0.06	0.05	0.23	1.29	5.65	0.01	0.04
			то		EMICCIONS.	2	40	70	222	0.50	2.55
			10	TAL FUGITIVE	ENISSIONS:	3	13	76	332	0.58	2.55
								1			

	n-Hexane 0.23% Wgt		Benzene 0.01% Wgt		Tolu	iene	Ethylbo	enzene	Xyle	enes	Total	HAP
Component (Unit) Type					0.01% Wgt		0.25% Wgt		0.25% Wgt		1.00% Wgt	
	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
Valves	0.01	0.03	1.3E-04	5.8E-04	3.0E-04	1.3E-03	6.4E-03	0.03	0.01	0.03	0.03	0.11
Pump Seals	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
Others	1.3E-03	0.01	3.0E-05	1.3E-04	6.9E-05	3.0E-04	1.5E-03	6.4E-03	1.5E-03	6.4E-03	0.01	2.5E-02
Connectors	7.5E-04	3.3E-03	1.7E-05	7.5E-05	3.8E-05	1.7E-04	8.1E-04	3.6E-03	8.1E-04	3.6E-03	3.2E-03	0.01
Flanges	2.4E-04	1.0E-03	5.4E-06	2.4E-05	1.2E-05	5.3E-05	2.6E-04	1.1E-03	2.6E-04	1.1E-03	1.0E-03	4.5E-03
Open-ended lines	1.4E-04	6.2E-04	3.2E-06	1.4E-05	7.3E-06	3.2E-05	1.5E-04	6.8E-04	1.5E-04	6.8E-04	6.2E-04	2.7E-03
TOTAL FUGITIVES:	0.01	0.04	1.9E-04	8.3E-04	4.3E-04	1.9E-03	9.1E-03	0.04	0.01	0.04	0.04	0.16

Notes: 1 - Assumed 8,760 hours per year of fugitive emissions.

2 - Gas/Vapor emissions calculated using EPA factors for Oil and Gas Production Operations.

(Protocol for Equipment Leak Emission Estimates, 1995, EPA-453/R-95-017).

3 - Component counts are based on the default counts for compressor stations (GRI-HAPCalc model).

4 - To be conservative, the following gas characteristics were assumed:

Pollutant	Gas Analysis	Estimated	Pollutant	Gas Analysis	Estimated
CH4	66.67 % WGT	83.61 % WGT	Toluene	0.01 % WGT	0.01 % WGT
VOC	13.39 % WGT	16.06 % WGT	E-benzene	% WGT	0.25 % WGT
n-Hexane	0.19 % WGT	0.23 % WGT	Xylenes	% WGT	0.25 % WGT
Benzene	0.004 % WGT	0.01 % WGT	Total HAP	0.21 % WGT	1.00 % WGT

Page: 1 GRI-GLYCalc VERSION 4.0 - SUMMARY OF INPUT VALUES Case Name: Whipkey Station File Name: C:\projects2\wfs\OVM\Whipkey\Admin Revision #2\Whipkey 17 MMscfd TEG Dehy 04.25.16.ddf Date: April 25, 2016 DESCRIPTION: _____ Description: 17 MMscfd TEG Dehydrator Extended inlet gas analysis for Whipkey, sample dated 03-17-16. Kimray 4020 PV Glycol Pump. Flash Tank Offgas to Reboiler for Fuel (50% recycle). No Still Vent Controls. Annual Hours of Operation: 8760.0 hours/yr WET GAS: _____ Temperature: 100.00 deg. F Pressure: 900.00 psig Wet Gas Water Content: Saturated Component Conc. (vol %) ----- 
 Carbon Dioxide
 0.1230

 Nitrogen
 0.3297

 Methane
 81.8390

 Ethane
 12.5702

 Propane
 3.3748

 Isobutane
 0.4713

 n-Butane
 0.7165

 Isopentane
 0.2078

 n-Pentane
 0.1492

 n-Hexane
 0.0438
 Cyclohexane 0.0108 Other Hexanes 0.0961 Heptanes 0.0476 Methylcyclohexane 0.0075 2,2,4-Trimethylpentane 0.0005 
 Benzene
 0.0011

 Toluene
 0.0021

 Ethylbenzene
 0.0005

 Xylenes
 0.0005

 C8+ Heavies
 0.0095
 DRY GAS: Flow Rate: 17.0 MMSCF/day Water Content: 5.0 lbs. H2O/MMSCF LEAN GLYCOL: _____ Glycol Type: TEG Water Content: 1.5 wt% H2O Flow Rate: 0.7 gpm

PUMP:

Glycol Pump Type: Gas Injection Gas Injection Pump Volume Ratio: 0.080 acfm gas/gpm glycol

FLASH TANK:

Flash Control: Combustion device Flash Control Efficiency: 50.00 % Temperature: 150.0 deg. F Pressure: 50.0 psig GRI-GLYCalc VERSION 4.0 - EMISSIONS SUMMARY

Case Name: Whipkey Station
File Name: C:\projects2\wfs\OVM\Whipkey\Admin Revision #2\Whipkey 17 MMscfd TEG Dehy
04.25.16.ddf
Date: April 25, 2016

UNCONTROLLED REGENERATOR EMISSIONS

Component	lbs/hr	lbs/day	tons/yr
Methane	0.0580	1.393	0.2542
Ethane	0.0538	1.290	0.2355
Propane	0.0636	1.526	0.2785
Isobutane	0.0170	0.409	0.0747
n-Butane	0.0365	0.876	0.1599
Isopentane	0.0132	0.316	0.0577
n-Pentane	0.0128	0.306	0.0559
n-Hexane	0.0084	0.203	0.0370
Cyclohexane	0.0144	0.346	0.0631
Other Hexanes	0.0126	0.302	0.0551
Heptanes	0.0236	0.566	0.1032
Methylcyclohexane	0.0135	0.323	0.0589
2,2,4-Trimethylpentane	0.0001	0.002	0.0004
Benzene	0.0291	0.699	0.1277
Toluene	0.0923	2.216	0.4044
Ethylbenzene	0.0330	0.792	0.1446
Xylenes	0.0502	1.205	0.2200
C8+ Heavies	0.0466	1.117	0.2039
Total Emissions	0.5787	13.889	2.5347
Total Hydrocarbon Emissions	0.5787	13.889	2.5347
Total VOC Emissions	0.4669	11.206	2.0450
Total HAP Emissions	0.2133	5.118	0.9340
Total BTEX Emissions	0.2047	4.913	0.8967

FLASH GAS EMISSIONS

Component	lbs/hr	lbs/day	tons/yr
Methane	4.5238	108.572	19.8144
Ethane Propane	1.5096 0.6701	36.229 16.081	6.6119 2.9348
Isobutane	0.1329	3.190	0.5821
n-Butane	0.2224	5.337	0.9740
Isopentane	0.0775	1.861	0.3396
n-Pentane	0.0614	1.474	0.2689
n-Hexane	0.0254	0.609	0.1112
Cyclohexane	0.0136	0.326	0.0595
Other Hexanes	0.0499	1.197	0.2185
Heptanes	0.0403	0.968	0.1766
Methylcyclohexane	0.0105	0.253	0.0462
2,2,4-Trimethylpentane	0.0003	0.008	0.0014
Benzene	0.0031	0.075	0.0136
Toluene	0.0072	0.172	0.0314
Ethylbenzene	0.0016	0.040	0.0072
Xylenes	0.0016	0.040	0.0072
C8+ Heavies	0.0159	0.382	0.0698

Total	Emissions	7.3672	176.813	Page: 2 32.2683
	Emissions Emissions	7.3672 1.3338 0.0393 0.0136	176.813 32.011 0.942 0.326	32.2683 5.8420 0.1720 0.0594

### FLASH TANK OFF GAS

Component	lbs/hr	lbs/day	tons/yr
Methane	9.0477	217.144	39.6288
Ethane	3.0191	72.459	13.2237
Propane	1.3401	32.163	5.8697
Isobutane	0.2658	6.380	1.1643
n-Butane	0.4448	10.675	1.9481
Isopentane	0.1551	3.722	0.6792
n-Pentane	0.1228	2.947	0.5379
n-Hexane	0.0508	1.218	0.2223
Cyclohexane	0.0271	0.652	0.1189
Other Hexanes	0.0998	2.394	0.4370
Heptanes	0.0806	1.935	0.3532
Methylcyclohexane	0.0211	0.506	0.0923
2,2,4-Trimethylpentane	0.0006	0.015	0.0028
Benzene	0.0062	0.149	0.0273
Toluene	0.0143	0.344	0.0628
Ethylbenzene	0.0033	0.079	0.0144
Xylenes	0.0033	0.079	0.0144
C8+ Heavies	0.0319	0.764	0.1395
Total Emissions	14.7344	353.625	64.5366
Total Hydrocarbon Emissions	14.7344	353.625	64.5366
Total VOC Emissions	2.6676	64.022	11.6841
Total HAP Emissions	0.0785	1.885	0.3440
Total BTEX Emissions	0.0271	0.652	0.1189

### COMBINED REGENERATOR VENT/FLASH GAS EMISSIONS

Component	lbs/hr	lbs/day	tons/yr
Methane	4.5819	109.965	20.0687
Ethane	1.5633	37.520	6.8473
Propane	0.7336	17.607	3.2133
Isobutane	0.1500	3.599	0.6568
n-Butane	0.2589	6.214	1.1340
Isopentane	0.0907	2.177	0.3973
n-Pentane	0.0742	1.780	0.3248
n-Hexane	0.0338	0.812	0.1481
Cyclohexane	0.0280	0.672	0.1226
Other Hexanes	0.0625	1.499	0.2736
Heptanes	0.0639	1.533	0.2798
Methylcyclohexane	0.0240	0.576	0.1051
2,2,4-Trimethylpentane	0.0004	0.010	0.0018
Benzene	0.0323	0.774	0.1413
Toluene	0.0995	2.388	0.4358
Ethylbenzene	0.0347	0.832	0.1518
Xylenes	0.0519	1.245	0.2272
C8+ Heavies	0.0625	1.500	0.2737

Total	Emissions	7.9459	190.702	Page: 3 34.8030
	Emissions Emissions	7.9459 1.8007 0.2525 0.2183	190.702 43.217 6.061 5.239	34.8030 7.8870 1.1060 0.9561

GRI-GLYCalc VERSION 4.0 - AGGREGATE CALCULATIONS REPORT

Case Name: Whipkey Station
File Name: C:\projects2\wfs\OVM\Whipkey\Admin Revision #2\Whipkey 17 MMscfd TEG Dehy
04.25.16.ddf
Date: April 25, 2016

#### DESCRIPTION:

Description: 17 MMscfd TEG Dehydrator Extended inlet gas analysis for Whipkey, sample dated 03-17-16. Kimray 4020 PV Glycol Pump. Flash Tank Offgas to Reboiler for Fuel (50% recycle). No Still Vent Controls.

Annual Hours of Operation: 8760.0 hours/yr

#### EMISSIONS REPORTS:

#### UNCONTROLLED REGENERATOR EMISSIONS

Component	lbs/hr	lbs/day	tons/yr
Methane	0.0580	1.393	0.2542
Ethane	0.0538	1.290	0.2355
Propane	0.0636	1.526	0.2785
Isobutane	0.0170	0.409	0.0747
n-Butane	0.0365	0.876	0.1599
Isopentane	0.0132	0.316	0.0577
n-Pentane	0.0128	0.306	0.0559
n-Hexane	0.0084	0.203	0.0370
Cyclohexane	0.0144	0.346	0.0631
Other Hexanes	0.0126	0.302	0.0551
Heptanes	0.0236	0.566	0.1032
Methylcyclohexane	0.0135	0.323	0.0589
2,2,4-Trimethylpentane	0.0001	0.002	0.0004
Benzene	0.0291	0.699	0.1277
Toluene	0.0923	2.216	0.4044
Ethylbenzene	0.0330	0.792	0.1446
Xylenes	0.0502	1.205	0.2200
C8+ Heavies	0.0466	1.117	0.2039
Total Emissions	0.5787	13.889	2.5347
Total Hydrocarbon Emissions	0.5787	13.889	2.5347
Total VOC Emissions	0.4669	11.206	2.0450
Total HAP Emissions	0.2133	5.118	0.9340
Total BTEX Emissions	0.2047	4.913	0.8967

FLASH GAS EMISSIONS

Component	lbs/hr	lbs/day	tons/yr
Methane	4.5238	108.572	19.8144
Ethane	1.5096	36.229	6.6119
Propane	0.6701	16.081	2.9348
Isobutane	0.1329	3.190	0.5821
n-Butane	0.2224	5.337	0.9740

#### Page: 1

			Page: 2
Isopentane	0.0775	1.861	0.3396
n-Pentane	0.0614	1.474	0.2689
n-Hexane	0.0254	0.609	0.1112
Cyclohexane	0.0136	0.326	0.0595
Other Hexanes	0.0499	1.197	0.2185
Other nexalles	0.0499	1.197	0.2105
Heptanes	0.0403	0.968	0.1766
Methylcyclohexane	0.0105	0.253	0.0462
2,2,4-Trimethylpentane	0.0003	0.008	0.0014
Benzene	0.0031	0.075	0.0136
Toluene	0.0072	0.172	0.0314
10140110	0.0072	0.1/2	0.0511
Ethylbenzene	0.0016	0.040	0.0072
1			
Xylenes	0.0016	0.040	0.0072
C8+ Heavies	0.0159	0.382	0.0698
Total Emissions	7.3672	176.813	32.2683
Total Hydrocarbon Emissions	7.3672	176.813	32.2683
Total VOC Emissions	1.3338	32.011	5.8420
Total HAP Emissions	0.0393	0.942	0.1720
Total BTEX Emissions	0.0136	0.326	0.0594

### FLASH TANK OFF GAS

Component	lbs/hr	lbs/day	tons/yr
Methane	9.0477	217.144	39.6288
Ethane	3.0191	72.459	13.2237
Propane	1.3401	32.163	5.8697
Isobutane	0.2658	6.380	1.1643
n-Butane	0.4448	10.675	1.9481
Isopentane	0.1551	3.722	0.6792
n-Pentane	0.1228	2.947	0.5379
n-Hexane	0.0508	1.218	0.2223
Cyclohexane	0.0271	0.652	0.1189
Other Hexanes	0.0998	2.394	0.4370
Heptanes	0.0806	1.935	0.3532
Methylcyclohexane	0.0211	0.506	0.0923
2,2,4-Trimethylpentane	0.0006	0.015	0.0028
Benzene	0.0062	0.149	0.0273
Toluene	0.0143	0.344	0.0628
Ethylbenzene	0.0033	0.079	0.0144
Xylenes	0.0033	0.079	0.0144
C8+ Heavies	0.0319	0.764	0.1395
Total Emissions	14.7344	353.625	64.5366
Total Hydrocarbon Emissions	14.7344	353.625	64.5366
Total VOC Emissions	2.6676	64.022	11.6841
Total HAP Emissions	0.0785	1.885	0.3440
Total BTEX Emissions	0.0271	0.652	0.1189

### COMBINED REGENERATOR VENT/FLASH GAS EMISSIONS

Component		lbs/hr	lbs/day	tons/yr
	Methane Ethane Propane sobutane n-Butane	4.5819 1.5633 0.7336 0.1500 0.2589	109.965 37.520 17.607 3.599 6.214	20.0687 6.8473 3.2133 0.6568 1.1340

Isopentane n-Pentane n-Hexane Cyclohexane Other Hexanes	0.0907 0.0742 0.0338 0.0280 0.0625	2.177 1.780 0.812 0.672 1.499	Page: 3 0.3973 0.3248 0.1481 0.1226 0.2736
Heptanes	0.0639	1.533	0.2798
Methylcyclohexane	0.0240	0.576	0.1051
2,2,4-Trimethylpentane	0.0004	0.010	0.0018
Benzene	0.0323	0.774	0.1413
Toluene	0.0995	2.388	0.4358
Ethylbenzene	0.0347	0.832	0.1518
Xylenes	0.0519	1.245	0.2272
C8+ Heavies	0.0625	1.500	0.2737
Total Emissions	7.9459	190.702	34.8030
Total Hydrocarbon Emissions	7.9459	190.702	34.8030
Total VOC Emissions	1.8007	43.217	7.8870
Total HAP Emissions	0.2525	6.061	1.1060
Total BTEX Emissions	0.2183	5.239	0.9561

COMBINED REGENERATOR VENT/FLASH GAS EMISSION CONTROL REPORT:

Component	Uncontrolled tons/yr	Controlled tons/yr	% Reduction
Methane	39.8831	20.0687	$ \begin{array}{r} 49.68 \\ 49.13 \\ 47.74 \\ 46.99 \\ 46.21 \\ \end{array} $
Ethane	13.4592	6.8473	
Propane	6.1481	3.2133	
Isobutane	1.2390	0.6568	
n-Butane	2.1080	1.1340	
Isopentane	0.7369	0.3973	46.09
n-Pentane	0.5937	0.3248	45.30
n-Hexane	0.2593	0.1481	42.87
Cyclohexane	0.1821	0.1226	32.66
Other Hexanes	0.4921	0.2736	44.40
Heptanes	0.4564	0.2798	38.69
Methylcyclohexane	0.1513	0.1051	30.52
2,2,4-Trimethylpentane	0.0032	0.0018	43.64
Benzene	0.1549	0.1413	8.80
Toluene	0.4672	0.4358	6.72
Ethylbenzene	0.1590	0.1518	4.54
Xylenes	0.2344	0.2272	3.08
C8+ Heavies	0.3434	0.2737	20.31
Total Emissions	67.0713	34.8030	48.11
Total Hydrocarbon Emissions	67.0713	34.8030	48.11
Total VOC Emissions	13.7291	7.8870	42.55
Total HAP Emissions	1.2780	1.1060	13.46
Total BTEX Emissions	1.0156	0.9561	5.85

EQUIPMENT REPORTS:

# Page: 4

Coloulated Abgerber Stages	2 04	
Calculated Absorber Stages:	2.04	7.1
Specified Dry Gas Dew Point:	5.00	lbs. H2O/MMSCF
Temperature:	100.0	deg. F
Pressure:	900.0	
Dry Gas Flow Rate:		MMSCF/day
Glycol Losses with Dry Gas:	0.2802	lb/hr
Wet Gas Water Content:		
Calculated Wet Gas Water Content:	63.16	lbs. H2O/MMSCF
Calculated Lean Glycol Recirc. Ratio:	0.98	gal/lb H2O

Component	Remaining in Dry Gas	
Water	7.91%	92.09%
Carbon Dioxide	99.95%	0.05%
Nitrogen	100.00%	0.00%
Methane	100.00%	0.00%
Ethane	99.99%	0.00%
Propane	99.98%	0.02%
Isobutane	99.98%	0.02%
n-Butane	99.97%	0.03%
Isopentane	99.97%	0.03%
n-Pentane	99.97%	0.03%
n-Hexane	99.95%	0.05%
Cyclohexane	99.79%	0.21%
Other Hexanes	99.96%	0.04%
Heptanes	99.92%	0.08%
Methylcyclohexane	99.78%	0.22%
2,2,4-Trimethylpentane	99.96%	0.04%
Benzene	97.83%	2.17%
Toluene	97.08%	2.92%
Ethylbenzene	96.37%	3.63%
Xylenes	94.63%	5.37%
C8+ Heavies	99.77%	0.23%

### FLASH TANK

-----

Flash Control:	Combustion device
Flash Control Efficiency:	50.00 %
Flash Temperature:	150.0 deg. F
Flash Pressure:	50.0 psig

Component	Left in Glycol	Removed in Flash Gas
Water	99.54%	0.46%
Carbon Dioxide	6.62%	93.38%
Nitrogen	0.57%	99.43%
Methane	0.64%	99.36%
Ethane	1.75%	98.25%
Propane	4.53%	95.47%
Isobutane	6.03%	93.97%
n-Butane	7.59%	92.41%
Isopentane	8.03%	91.97%
n-Pentane	9.64%	90.36%
n-Hexane	14.52%	85.48%
Cyclohexane	36.49%	63.51%
Other Hexanes	11.68%	88.32%
Heptanes	22.89%	77.11%

Methylcyclohexane	41.08%	Pag 58.92%	ge: 5
2,2,4-Trimethylpentane Benzene Toluene Ethylbenzene Xylenes	13.39% 83.27% 87.62% 91.86% 94.64%	86.61% 16.73% 12.38% 8.14% 5.36%	
C8+ Heavies	63.71%	36.29%	

#### REGENERATOR

No Stripping Gas used in regenerator.

Component	Remaining in Glycol	Distilled Overhead
Water Carbon Dioxide	12.11% 0.00%	87.89% 100.00%
Nitrogen	0.00%	100.00%
Methane	0.00%	100.00%
Ethane	0.00%	100.00%
Propane	0.00%	100.00%
Isobutane	0.00%	100.00%
n-Butane	0.00%	100.00%
Isopentane	2.74%	97.26%
n-Pentane	2.60%	97.40%
n-Hexane	2.07%	97.93%
Cyclohexane	7.60%	92.40%
Other Hexanes	4.61%	95.39%
Heptanes	1.56%	98.44%
Methylcyclohexane	8.48%	91.52%
2,2,4-Trimethylpentane	5.76%	94.24%
Benzene	5.92%	94.08%
Toluene	8.93%	91.07%
Ethylbenzene	11.26%	88.74%
Xylenes	13.64%	86.36%
C8+ Heavies	16.75%	83.25%

# STREAM REPORTS:

WET GAS STREAM Temperature: 100.00 deg. F Pressure: 914.70 psia Flow Rate: 7.09e+005 scfh Component Conc. Loading (vol%) (lb/hr) Water 1.33e-001 4.48e+001 Carbon Dioxide 1.23e-001 1.01e+002 Nitrogen 3.29e-001 1.72e+002 Methane 8.17e+001 2.45e+004 Ethane 1.26e+001 7.06e+003

Propane 3.37e+000 2.78e+003

Isobutane 4.71e-001 5.11e+002 n-Butane 7.16e-001 7.77e+002 Isopentane 2.08e-001 2.80e+002 n-Pentane 1.49e-001 2.01e+002 n-Pentane 4.37e-002 7.05e+001 Cyclohexane 1.08e-002 1.70e+001 Other Hexanes 9.60e-002 1.55e+002 Heptanes 4.75e-002 8.90e+001 Methylcyclohexane 7.49e-003 1.37e+001 2,2,4-Trimethylpentane 4.99e-004 1.07e+000 Benzene 1.10e-003 1.60e+000 Toluene 2.10e-003 3.61e+000 Ethylbenzene 4.99e-004 9.91e-001 Xylenes 4.99e-004 9.91e-001 C8+ Heavies 9.49e-003 3.02e+001

DRY GAS STREAM

 ק I I I	Temperature: Pressure: Flow Rate:	100.00 914.70 7.08e+005	deg. F psia scfh		
		Component	2	Conc. (vol%)	Loading (lb/hr)
-		Carbor	n Dioxide Nitrogen Methane	1.05e-002 1.23e-001 3.30e-001 8.18e+001 1.26e+001	1.01e+002 1.72e+002 2.45e+004
		Is	Isobutane n-Butane sopentane	3.37e+000 4.71e-001 7.16e-001 2.08e-001 1.49e-001	5.11e+002 7.77e+002 2.80e+002
		Other	clohexane Hexanes Heptanes	4.38e-002 1.08e-002 9.61e-002 4.76e-002 7.48e-003	1.69e+001 1.55e+002 8.90e+001
	2,2,		Benzene Toluene Ylbenzene	5.00e-004 1.08e-003 2.04e-003 4.82e-004 4.73e-004	1.57e+000 3.51e+000 9.55e-001
-				9.48e-003	
		Total Co	omponents	100.00	3.68e+004

LEAN GLYCOL STREAM						
Temperature: 100.00 deg Flow Rate: 6.70e-001 gpm						
Component		Conc. (wt%)	Loading (lb/hr)			

TEG 9.85e+001 3.71e+002 Water 1.50e+000 5.66e+000 Carbon Dioxide 1.31e-012 4.96e-012 Nitrogen 1.74e-013 6.56e-013 Methane 7.54e-018 2.84e-017 Ethane 8.69e-008 3.28e-007 Propane 5.04e-009 1.90e-008 Isobutane 8.79e-010 3.32e-009 n-Butane 1.44e-009 5.44e-009 Isopentane 9.85e-005 3.72e-004 n-Pentane 9.04e-005 3.41e-004 n-Hexane 4.72e-005 1.78e-004 Cyclohexane 3.14e-004 1.19e-003 Other Hexanes 1.61e-004 6.09e-004 Heptanes 9.89e-005 3.73e-004 Methylcyclohexane 3.30e-004 1.25e-003 2,2,4-Trimethylpentane 1.51e-006 5.70e-006 Benzene 4.86e-004 1.83e-003 Toluene 2.40e-003 9.06e-003 Ethylbenzene 1.11e-003 4.19e-003 Xylenes 2.10e-003 7.94e-003 C8+ Heavies 2.48e-003 9.37e-003 ----- -----Total Components 100.00 3.77e+002

RICH GLYCOL AND PUMP GAS STREAM

Temperature: 100.00 deg. F Pressure: 914.70 psia Pressure: 914.70 psia Flow Rate: 7.85e-001 gpm NOTE: Stream has more than one phase. Conc. Loading (wt%) (lb/hr) Component _____ TEG 8.56e+001 3.71e+002 Water 1.08e+001 4.69e+001 Carbon Dioxide 1.93e-002 8.36e-002 Nitrogen 1.49e-002 6.46e-002 Methane 2.10e+000 9.11e+000 Ethane 7.09e-001 3.07e+000 Propane 3.24e-001 1.40e+000 Isobutane 6.53e-002 2.83e-001 n-Butane 1.11e-001 4.81e-001 Isopentane 3.89e-002 1.69e-001

n-Pentane 3.14e-002 1.36e-001 n-Hexane 1.37e-002 5.94e-002 Cyclohexane 9.86e-003 4.27e-002 Other Hexanes 2.61e-002 1.13e-001 Heptanes 2.41e-002 1.05e-001 Methylcyclohexane 8.26e-003 3.58e-002 2,2,4-Trimethylpentane 1.71e-004 7.39e-004 Benzene 8.58e-003 3.72e-002 Toluene 2.67e-002 1.16e-001 Ethylbenzene 9.34e-003 4.05e-002 Xylenes 1.42e-002 6.15e-002 C8+ Heavies 2.03e-002 8.78e-002

Total Components 100.00 4.33e+002

FLASH TANK OFF GAS STREAM _____ Temperature: 150.00 deg. F Pressure: 64.70 psia Flow Rate: 2.77e+002 scfh Component Conc. Loading (vol%) (lb/hr) Water 1.64e+000 2.16e-001 Carbon Dioxide 2.43e-001 7.81e-002 Nitrogen 3.14e-001 6.43e-002 Methane 7.72e+001 9.05e+000 Ethane 1.37e+001 3.02e+000 Propane 4.16e+000 1.34e+000 Isobutane 6.26e-001 2.66e-001 n-Butane 1.05e+000 4.45e-001 Isopentane 2.94e-001 1.55e-001 n-Pentane 2.33e-001 1.23e-001 n-Hexane 8.06e-002 5.08e-002 Cyclohexane 4.42e-002 2.71e-002 Other Hexanes 1.58e-001 9.98e-002 Heptanes 1.10e-001 8.06e-002 Methylcyclohexane 2.94e-002 2.11e-002 2,2,4-Trimethylpentane 7.67e-004 6.40e-004 Benzene 1.09e-002 6.22e-003 Toluene 2.13e-002 1.43e-002 Ethylbenzene 4.25e-003 3.30e-003 Xylenes 4.25e-003 3.29e-003 C8+ Heavies 2.56e-002 3.19e-002 ----- -----_ _ _ _ _ _ _ _ _ Total Components 100.00 1.51e+001

FLASH TANK GLYCOL STREAM

Temperature: 150.00 deg. F

Flow Rate: 7.51e-001 gpm

Component		Loading (lb/hr)	(ppm)
Water Carbon Dioxide Nitrogen	1.12e+001	3.68e-004	111680.
Propane Isobutane	1.29e-002 1.52e-002 4.07e-003 8.73e-003 3.24e-003	6.36e-002 1.70e-002 3.65e-002	129. 152. 41. 87. 32.
n-Hexane Cyclohexane Other Hexanes		8.62e-003 1.56e-002 1.32e-002	31. 21. 37. 32. 57.
Methylcyclohexane 2,2,4-Trimethylpentane Benzene		9.90e-005	35. 0. 74.

Page: 9 Toluene 2.42e-002 1.01e-001 242. Ethylbenzene 8.89e-003 3.72e-002 89. Xylenes 1.39e-002 5.82e-002 139. C8+ Heavies 1.34e-002 5.59e-002 134. Total Components 100.00 4.18e+002 1000000.

FLASH GAS EMISSIONS _____ Flow Rate: 6.37e+002 scfh Control Method: Combustion Device Control Efficiency: 50.00 Conc. Component Conc. Loading (vol%) (lb/hr) Water 5.02e+001 1.52e+001 Carbon Dioxide 2.84e+001 2.09e+001 Nitrogen 1.37e-001 6.43e-002 Methane 1.68e+001 4.52e+000 Ethane 2.99e+000 1.51e+000 Propane 9.06e-001 6.70e-001 Isobutane 1.36e-001 1.33e-001 n-Butane 2.28e-001 2.22e-001 Isopentane 6.41e-002 7.75e-002 n-Pentane 5.07e-002 6.14e-002 n-Hexane 1.76e-002 2.54e-002 Cyclohexane 9.61e-003 1.36e-002 Other Hexanes 3.45e-002 4.99e-002 Heptanes 2.40e-002 4.03e-002 Methylcyclohexane 6.40e-003 1.05e-002 2,2,4-Trimethylpentane 1.67e-004 3.20e-004 Benzene 2.37e-003 3.11e-003 Toluene 4.64e-003 7.17e-003 Ethylbenzene 9.25e-004 1.65e-003 Xylenes 9.25e-004 1.65e-003 C8+ Heavies 5.57e-003 1.59e-002 _____ ____ Total Components 100.00 4.35e+001

#### REGENERATOR OVERHEADS STREAM

Temperature: 212.00 deg. F Pressure: 14.70 psia Flow Rate: 8.69e+002 scfh			
Component		Loading (lb/hr)	
Carbon Dioxide Nitrogen Methane	9.95e+001 5.49e-003 5.73e-004 1.58e-001 7.80e-002	5.54e-003 3.68e-004 5.80e-002	
Isobutane n-Butane Isopentane	6.29e-002 1.28e-002 2.74e-002 7.96e-003 7.71e-003	1.70e-002 3.65e-002 1.32e-002	

n-Hexane 4.28e-003 8.44e-003 Cyclohexane 7.48e-003 1.44e-002 Other Hexanes 6.38e-003 1.26e-002 Heptanes 1.03e-002 2.36e-002 Methylcyclohexane 5.98e-003 1.35e-002 2,2,4-Trimethylpentane 3.57e-005 9.33e-005 Benzene 1.63e-002 2.91e-002 Toluene 4.37e-002 9.23e-002 Ethylbenzene 1.36e-002 3.30e-002 Xylenes 2.06e-002 5.02e-002 C8+ Heavies 1.19e-002 4.66e-002 Total Components 100.00 4.16e+001

# ATTACHMENT O

# Monitoring/Recordkeeping/Reporting/Testing Plans

"31. **Monitoring, Recordkeeping, Reporting and Testing Plans**. Attach proposed monitoring, recordkeeping, reporting and testing plans in order to demonstrate compliance with the proposed emissions limits and operating parameters in this permit application. Provide this information as Attachment O."

Williams OVM does NOT propose any changes to the monitoring, recordkeeping, reporting, and testing plans as provided in the current permit (R13-3072). However, Williams OVM does request that the emission unit descriptions and limitations be modified, as indicated on the following pages.

## 1.0. Emission Units

Emission	Emission	Emission Unit	Year	Design	Control
Unit ID	Point ID	Description	Installed	Capacity	Device
CE-1	CE-1	Compressor Engine Caterpillar G3306TALE	2013	203 bhp	Three-Way Catalyst
RSV-1	RSV-1	TEG Dehydrator Still Vent	2013	17 MMscf/day	None
RBV-1	RBV-1	TEG Dehydrator Reboiler	2013	0.50 MMBtu/hr	None
T01	T01	Produced Fluids Tank	2013	8,820 gallons	NA
T02	T02	Produced Fluids Tank	2013	8,820 gallons	NA
TLO	TLO	Produced Fluids Truck Loading	2013	141,120 gallons/yr	None

No Change

No Change

No Change

2.0. General Conditions

- 3.0. Facility-Wide Requirements
- 4.0. Source-Specific Requirements
- 5.0. Source-Specific Requirements (Engine, CE-1) No Change

### 6.0. Source-Specific Requirements (Reboiler, RBV-1)

### 6.1. Limitations and Standards

6.1.1. Maximum Design Heat Input. The maximum design heat input for the Reboiler RBV-1 shall not exceed **0.50 MMBTU/hr**.

### 6.1.2.

Maximum emissions from the **0.50 MMBTU/hr** Reboiler RBV-1 shall not exceed the following limits:

Pollutant	Maximum Hourly Emissions (Ib/hr)	Maximum Annual Emissions (ton/yr)
Nitrogen Oxides	0.05	0.22
Carbon Monoxide	0.04	0.18

- 6.1.3. To demonstrate compliance with Section 6.1.2., the quantity of natural gas that shall be consumed in the 0.50 MMBTU/hr Reboiler RBV-1 shall not exceed 490 cubic feet per hour and 4.29 x 10⁶ cubic feet per year.
- 6.1.4. 6.3.1. No Change
  - 6.4.1. To demonstrate compliance with Sections 6.1.1., 6.1.2., 6.1.3., the permittee shall maintain records of the amount of natural gas consumed in the **0.50 MMBTU/hr** Reboiler RBV-1. Said records shall be maintained on site or in a readily accessible off-site location maintained by the permittee for a period of five (5) years. Said records shall be readily available to the Director of the Division of Air Quality or his/her duly authorized representative for expeditious inspection and review. Any records submitted to the agency pursuant to a requirement of this permit or upon request by the Director shall be certified by a responsible official.
  - 6.4.2. 6.5.1. No change

# 7.0. Source-Specific Requirements (TEG Dehydration Unit, RSV-1)

## 7.1. Limitations and Standards

- 7.1.1. No Change.
- 7.1.2. Maximum emissions from the glycol dehydration unit/still column (RSV-1) shall not exceed the following limits:

Pollutant	Maximum Hourly Emissions (Ib/hr)	Maximum Annual Emissions (ton/yr)
Volatile Organic Compounds	2.16	9.46
n-Hexane	0.04	0.18
Benzene	0.04	0.17
Toluene	0.12	0.52
Xylenes	0.06	0.27

7.1.3. - 7.1.5. No Change

7.1.6. At least **50%** of the vapors from the flash tank will be sent to reboiler RBV-1 to be used as fuel.

7.2.1. - 7.4.2. No Change

## 8.0. Source-Specific Requirements (Tanks and Tank Unloading; T01, T02, and TLO)

## 8.1. Limitations and Standards

8.1.1. - 8.1.2. No Change

# ATTACHMENT P Public Notice

"32. **Public Notice**. At the time that the application is submitted, place a **Class I Legal Advertisement** in a newspaper of general circulation in the area where the source is or will be located (See 45CSR§13-8.3 through 45CSR§13-8.5 and Example Legal Advertisement for details). Please submit the **Affidavit of Publication** as Attachment P immediately upon receipt."

- Legal Advertisement (as shown) will be placed in a newspaper of general circulation in the area where the source is located (See 45CSR§13-8.3 through 45CSR§13-8.5).
- An Affidavit of Publication shall be submitted immediately upon receipt.

# ATTACHMENT P Public Notice

# Williams Ohio Valley Midstream LLC (OVM) WHIPKEY COMPRESSOR STATION Application for 45CSR13 Class II Administrative Permit Update

# AIR QUALITY PUBLIC NOTICE Notice of Application

Notice is given that Williams Ohio Valley Midstream LLC has applied to the West Virginia Department of Environmental Protection, Division of Air Quality, for a 45CSR13 Class II Administrative Permit Update for an existing natural gas compressor station off State Route 250 approximately 9 miles SE of Moundsville, WV. The latitude and longitude coordinates are 39.8743 degrees and -80.56865 degrees.

The applicant estimates the increase/(decrease) in the potential to discharge the following regulated air pollutants will be:

- 0.04 tons of nitrogen oxides per year
- 0.03 tons of carbon monoxide per year
- (34.57) tons of volatile organic compounds per year
- (8.99) tons of hazardous air pollutants per year
- (100.57) tons of carbon dioxide equivalent per year

The facility is already operating and written comments will be received by the West Virginia Department of Environmental Protection, Division of Air Quality, 601 57th Street SE, Charleston, WV 25304, for at least 30 calendar days from the date of publication of this notice.

Any questions regarding this permit application should be directed to the DAQ at (304) 926-0499, extension 1250, during normal business hours.

Dated this the _____ day of May 2016.

By: Williams Ohio Valley Midstream LLC Paul Hunter General Manager Ohio River Supply Hub Park Place Corporate Center 2 2000 Commerce Drive Pittsburgh, PA 15275

# APPLICATION FEE NSR Permit Modification

Include a check payable to WVDEP – Division of Air Quality.

Any permittee other than a small business as defined in section 507(c) of the federal Clean Air Act which requests a Class II administrative update to a valid existing permit pursuant to this section shall submit a permit application fee of three hundred dollars (**\$300**).

Additional charges may apply, depending on the nature of the application as outlined in Section 3.4.b. of Regulation 22, and shown below:

- NSPS Requirements: \$1,000 NA
- NESHAP Requirements: **\$2,500** (Subpart HH Glycol Dehydrator)
- New Major Source: \$10,000 NA
- Major Modification: \$5,000 NA

Total application fee is **\$2,800**.



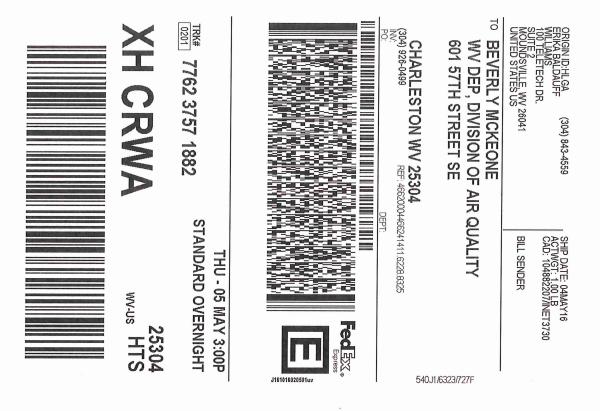
MA1353 (6/11)

## WILLIAMS FIELD SERVICES GROUP, INC PO BOX 21218 TULSA, OK 74121-1218

# COMPANY NUMBER: 4000

CHECK NUMBER: 4000140812

PAY DATE	SUPPLIER NO.		JPPLIER NAME		СН	ECK TOTAL
28-APR-16	526257	WV DEP - DIVISION OF AIF	QUALITY			2,800.00
Invoice Date		ce Or Credit Memo / voice Description	por en <mark>tre en en entre en contra en contra</mark>	Gross	Discount	Net
		voice Description		Gross 2,800.00	0.00	Net 2,800.00
	Supplier Support 1-866-7	778-2665		Page Totals	0.00	2,800.00
VERIFY THE AUTHE	ENTICITY OF THIS MULTI-TONE SECURIT	Y DOCUMENT. CHECK B	ACKGROUND AREA CHA	NGES COLOR GRA		TOP TO BOTTOM.
Nilliams.	WILLIAMS FIELD SERVIO PO BOX 21218 TULSA, OK 74121-1218 Company Number: 4000 sand Eight Hundred Dollars And 2				x 70-2322/719	4000140812 9: 28-APR-16
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#### After printing this label:

1. Use the 'Print' button on this page to print your label to your laser or inkjet printer.

2. Fold the printed page along the horizontal line.

3. Place label in shipping pouch and affix it to your shipment so that the barcode portion of the label can be read and scanned.

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Use of this system constitutes your agreement to the service conditions in the current FedEx Service Guide, available on fedex.com.FedEx will not be responsible for any claim in excess of \$100 per package, whether the result of loss, damage, delay, non-delivery, misdelivery, or misinformation, unless you declare a higher value, pay an additional charge, document your actual loss and file a timely claim.Limitations found in the current FedEx Service Guide apply. Your right to recover from FedEx for any loss, including intrinsic value of the package, loss of sales, income interest, profit, attorney's fees, costs, and other forms of damage whether direct, incidental, consequential, or special is limited to the greater of \$100 or the authorized declared value. Recovery cannot exceed actual documented loss.Maximum for items of extraordinary value is \$1,000, e.g. jewelry, precious metals, negotiable instruments and other items listed in our ServiceGuide. Written claims must be filed within strict time limits, see current FedEx Service Guide.