

Williams Ohio Valley Midstream LLC Park Place Corporate Center 2 2000 Commerce Drive Pittsburgh, PA 15275 (412) 787-7300 (412) 787-6002 fax

May 18, 2015 (Via Federal Express)

Beverly McKeone New Source Review Program Manager Division of Air Quality West Virginia Department of Environmental Protection 601 57th Street SE Charleston, WV 25304

**Subject:** Application for 45CSR13 NSR Modification Permit

Williams Ohio Valley Midstream LLC STARCOVIC COMPRESSOR STATION Marchall County West Virginia

Marshall County, West Virginia

Dear Ms. McKeone:

Williams Ohio Valley Midstream LLC (OVM) is submitting an Application for 45CSR13 New Source Review (NSR) Permit to modify the existing Starcovic Compressor Station (facility) located near Cameron in Marshall County, West Virginia.

This application for 45CSR13 NSR Modification Permit has been prepared and submitted to update the existing permit (G35-A051) to reflect actual construction and operations, as follows:

- Remove one of the permitted Ajax DPC-2802 compressor engines;
- Remove one of the permitted 10 MMscfd TEG dehydrators;
- Modify the existing 10 MMscfd TEG dehydrator operating parameters;
- Include Rod Packing and Crankcase Emissions;
- Include Light Liquid Fugitive Emissions;
- Update Extended Gas Analysis; and
- Update emission factors and other emission estimating protocols

The facility continues to qualify as a Minor Source under Non-Attainment New Source Review (NNSR), Prevention of Significant Deterioration (PSD), and Title V Operating Permits. The facility is also an Area Source for Hazardous Air Pollutants (HAP) under the National Emission Standards for Hazardous Air Pollutants (NESHAP) regulations.

Beverly McKeone WVDEP – Division of Air Quality May 18, 2015 Page 2 of 2

If you have any questions concerning this submittal or need additional information, please contact me at (412) 787-4259 or danell.zawaski@williams.com.

Sincerely,

R. Danell Zawaski, PE

**Environmental Specialist** 

Enclosures:

Application for NSR Permit Modification w/ Attachments A through S Check for Application Fee

# APPLICATION FOR 45CSR13 NEW SOURCE REVIEW MODIFICATION PERMIT

For the:

Williams Ohio Valley Midstream LLC

#### STARCOVIC COMPRESSOR STATION

Marshall County, West Virginia

Submitted to:



## WEST VIRGINIA DEPARTMENT OF ENVIRONMENTAL PROTECTION DIVISION OF AIR QUALITY

Submitted by:



Williams Ohio Valley Midstream LLC

100 Teletech Drive, Suite 2 Moundsville, WV 26041

Prepared by:



**EcoLogic Environmental Consultants, LLC** 

864 Windsor Court Santa Barbara, CA 93111

May 2015

#### APPLICATION FOR 45CSR13 NSR MODIFICATION PERMIT

#### Williams Ohio Valley Midstream LLC

#### STARCOVIC COMPRESSOR STATION

Marshall County, West Virginia

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#### **APPLICATION FEE**

# APPLICATION FOR 45CSR13 NSR MODIFICATION PERMIT

SECTION I. General

• SECTION II. Additional Attachments and Supporting Documents

• SECTION III. Certification of Information

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## WEST VIRGINIA DEPARTMENT OF ENVIRONMENTAL PROTECTION

#### **DIVISION OF AIR QUALITY**

601 57<sup>th</sup> Street, SE Charleston, WV 25304 (304) 926-0475

www.dep.wv.gov/dag

## APPLICATION FOR NSR PERMIT AND TITLE V PERMIT REVISION

(OPTIONAL)

PLEASE CHECK ALL THAT APPLY TO <b>NSF</b>	R (45CSR13) (IF KNOWN):	PLEASE CHECK TYPE OF 45CSR30 (1	FITLE V) REVISION (IF ANY):
☐ CONSTRUCTION ☐ MODIFICATION	☐ RELOCATION	☐ ADMINISTRATIVE AMENDMENT	☐ MINOR MODIFICATION
CLASS I ADMINISTRATIVE UPDATE	☐ TEMPORARY	☐ SIGNIFICANT MODIFICATION	
CLASS II ADMINISTRATIVE UPDATE	AFTER-THE-FACT	IF ANY BOX ABOVE IS CHECKED, INCLUINFORMATION AS <b>ATTACHMENT S</b> TO	

FOR TITLE V FACILITIES ONLY: Please refer to "Title V Revision Guidance" in order to determine your Title V Revision options (Appendix A, "Title V Permit Revision Flowchart") and ability to operate with the changes requested in this Permit Application.

Sec	ction I. General						
Name of applicant (as registered with the WV Secretar     WILLIAMS OHIO VALLEY MIDSTREAM LLC	ry of State's Office):	2. Federal Employer ID No. (FEIN): 2 7 - 0 8 5 6 7 0 7					
Name of facility (if different from above):     STARCOVIC COMPRESSOR STATION		4. The applicant is the:  ☐ OWNER ☐ OPERATOR ☒ BOTH					
A. Applicant's mailing address:  PARK PLACE CORPORATE CENTER 2  2000 COMMERCE DRIVE  PITTSBURGH, PA 15275  5B. Facility's present physical address:  CAMERON, WV 26033							
<ul> <li>6. West Virginia Business Registration. Is the applicant a resident of the State of West Virginia?  YES NO</li> <li>If YES, provide a copy of the Certificate of Incorporation/Organization/Limited Partnership (one page) including any name change amendments or other Business Registration Certificate as Attachment A.</li> <li>If NO, provide a copy of the Certificate of Authority/Authority of L.L.C./Registration (one page) including any name change amendments or other Business Certificate as Attachment A.</li> </ul>							
7. If applicant is a subsidiary corporation, please provide	the name of parent corpo	oration: THE WILLIAMS COMPANIES, INC					
8. Does the applicant own, lease, have an option to buy of the second o	E PROPERTY	of the <i>proposed site?</i> ⊠ YES □ NO					
<ul> <li>Type of plant or facility (stationary source) to be constructed, modified, relocated, administratively updated or temporarily permitted (e.g., coal preparation plant, primary crusher, etc.):</li> <li>NATURAL GAS PRODUCTION FACILITY</li> <li>NORTH American Industry Classification System (NAICS) code for the facility:</li> <li>213112 – SUPPORT ACTIVITIES FOR OIL AND GAS OPERATIONS</li> </ul>							
11A. DAQ Plant ID No. (for existing facilities only): 051-00137	approjected with this process (for existing facilities only):						
All of the required forms and additional information can be	found under the Permitting	g Section of DAQ's website, or requested by phone.					

12A.			
	or <b>Modifications, Administrative Updates</b> or <b>Ter</b> resent location of the facility from the nearest state		please provide directions to the
rc <b>F</b>	or Construction or Relocation permits, please poad. Include a MAP as Attachment B. FROM US ROUTE 250 IN CAMERON TURN WES STAY RIGHT TO STAY ON CR-25. FOLLOW AP	T ON CR-25 (MAIN ST.). FOLLOW A	PPROXIMATELY 1 MILE AND
12.B. N	New site address (if applicable):	12C. Nearest city or town:	12D. County:
	na	CAMERON	MARSHALL
12.E. L	JTM Northing (KM):	12F. UTM Easting (KM):	12G. UTM Zone:
	4,409.279	535.609	17
•	riefly describe the proposed change(s) at the facilit Remove one of the permitted Ajax DPC-2802 Remove one of the permitted 10 MMscfd TEC Modify the existing 10 MMscfd TEG dehydrat Include Rod Packing and Crankcase Emissic Include Light Liquid Fugitive Emissions; Update Extended Gas Analysis; and Update emission factors and other emission	compressor engines; G dehydrators; tor operating parameters; ons;	
– If	Provide the date of anticipated installation or change this is an <b>After-The-Fact</b> permit application, providence to hange did happen: <b>NA</b>	•	14B. Date of anticipated Start-Up if a permit is granted:  Upon Permit Issuance
	Provide a <b>Schedule</b> of the planned <b>Installation</b> of/opplication as <b>Attachment C</b> (if more than one unit		units proposed in this permit
	ovide maximum projected <b>Operating Schedule</b> of Hours Per Day: <b>24</b> Days Per Week: <b>7</b>	f activity/activities outlined in this application weeks Per Year: <b>52</b>	ation:
16. Is	demolition or physical renovation at an existing fac	cility involved?	
	<b>sk Management Plans.</b> If this facility is subject nanges (for applicability help see www.epa.gov/cep		
pro (T	egulatory Discussion. List all Federal and State oposed process (if known). A list of possible applitude V Permit Revision Information). Discuss applitus information as Attachment D.	olicable requirements is also included	in Attachment S of this application
	Section II. Additional atta	achments and supporting d	ocuments.
	clude a check payable to WVDEP – Division of Air (5CSR13).	Quality with the appropriate application	n fee (per 45CSR22 and
20. Ind	clude a <b>Table of Contents</b> as the first page of you	r application package.	
	rovide a <b>Plot Plan</b> , e.g. scaled map(s) and/or sketo ource(s) is or is to be located as <b>Attachment E</b> (Re		rty on which the stationary
– Indi	icate the location of the nearest occupied structure	(e.g. church, school, business, residen	ce).
	rovide a <b>Detailed Process Flow Diagram(s)</b> show evice as <b>Attachment F</b> .	ving each proposed or modified emissio	ns unit, emission point and control
23. Pr	ovide a <b>Process Description</b> as <b>Attachment G</b> .		
	Also describe and quantify to the extent possible a	all changes made to the facility since the	e last permit review (if applicable).

All of the required forms and additional information can be found under the Permitting Section of DAQ's website, or requested by phone.

24.	Provide Material Safety Data Sheets	(MSDS) for all materials proc	essed, used or produced as Attachment H.					
_ !	<ul> <li>For chemical processes, provide a MSDS for each compound emitted to the air.</li> </ul>							
25.	25. Fill out the <b>Emission Units Table</b> and provide it as <b>Attachment I.</b>							
26.	26. Fill out the Emission Points Data Summary Sheet (Table 1 and Table 2) and provide it as Attachment J.							
27.	Fill out the Fugitive Emissions Data	Summary Sheet and provide	it as Attachment K.					
28.	Check all applicable Emissions Unit I	Data Sheets listed below:						
	Bulk Liquid Transfer Operations	☐ Haul Road Emissions	☐ Quarry					
	Chemical Processes	☐ Hot Mix Asphalt Plant	☐ Solid Materials Sizing, Handling and Storage					
	Concrete Batch Plant	☐ Incinerator	Facilities					
	Grey Iron and Steel Foundry	☐ Indirect Heat Exchanger	☑ Storage Tanks					
$\boxtimes$	General Emission Unit, specify:							
	NATURAL GAS FIRED COMPRESSO	OR ENGINE AND DEHYDRA	TION UNIT					
Fill	out and provide the Emissions Unit Da	ta Sheet(s) as Attachment I						
29.	Check all applicable Air Pollution Con	ntrol Device Sheets listed be	low:					
	Absorption Systems	☐ Baghouse	☐ Flare					
	Adsorption Systems	☐ Condenser	☐ Mechanical Collector					
_	Afterburner	☐ Electrostatic Precipi	tator					
Ш	Other Collectors, specify:							
	out and provide the Air Pollution Cont							
30.	Provide all <b>Supporting Emissions Ca</b> Items 28 through 31.	llculations as Attachment N	, or attach the calculations directly to the forms listed in					
31.		ompliance with the proposed	ch proposed monitoring, recordkeeping, reporting and emissions limits and operating parameters in this permit					
<b>A</b>		not be able to accept all mea	ether or not the applicant chooses to propose such sures proposed by the applicant. If none of these plans lude them in the permit.					
32.	circulation in the area where the source	ce is or will be located (See 4	a Class I Legal Advertisement in a newspaper of general 5CSR§13-8.3 through 45CSR§13-8.5 and Example Legal tion as Attachment P immediately upon receipt.					
33.	. Business Confidentiality Claims. Do	pes this application include co	nfidential information (per 45CSR31)?					
	-	YES 🛛 NO	,					
A		g the criteria under 45CSR§3	bmitted as confidential and provide justification for each 1-4.1, and in accordance with the DAQ's " <i>Precautionary Instructions</i> as Attachment Q.					
	Sec	tion III. Certification	of Information					
34.	Authority/Delegation of Authority. C Check applicable Authority Form belo		other than the responsible official signs the application.					
	Authority of Corporation or Other Busine	ess Entity [	Authority of Partnership					
	Authority of Governmental Agency	-	Authority of Limited Partnership					
Sub	omit completed and signed <b>Authority F</b> e							
	<u> </u>		Permitting Section of DAQ's website, or requested by phone.					
			, , , , , , , , , , , , , , , , , , , ,					

35A. Certification of Information. To certify 2.28) or Authorized Representative shall check	this permit application, k the appropriate box ar	a Responsible Official (per 45CSR§13-2.22 and 45CSR§30-nd sign below.			
Certification of Truth, Accuracy, and Comp					
application and any supporting documents ap reasonable inquiry I further agree to assume r stationary source described herein in accorda Environmental Protection, Division of Air Qual and regulations of the West Virginia Division of	pended hereto, is true, a esponsibility for the con nce with this application ity permit issued in acco of Air Quality and W.Va. Official or Authorized Re	entative, hereby certify that all information contained in this accurate, and complete based on information and belief after struction, modification and/or relocation and operation of the and any amendments thereto, as well as the Department of ordance with this application, along with all applicable rules Code § 22-5-1 et seq. (State Air Pollution Control Act). If the presentative, the Director of the Division of Air Quality will be			
Compliance Certification					
that, based on information and belief formed a compliance with all applicable requirements.  SIGNATURE	V Application for which of the reasonable inquiry, use blue ink)	compliance is not achieved, I, the undersigned hereby certify all air contaminant sources identified in this application are in  DATE:			
35B. Printed name of signee:		35C. Title:			
DON WICBURG		VICE PRESIDENT AND GENERAL MANAGER			
35D. E-mail: DON.WICBURG@WILLIAMS.COM	36E. Phone: (304) 843-3158	36F. FAX: (304) 843-3131			
36A. Printed name of contact person (if different from above):  R. DANELL ZAWASKI, PE  36B. Title:  ENVIRONMENTAL SPECIALIST					
36C. E-mail:	36D. Phone:	36E. FAX:			
DANELL.ZAWASKI@WILLIAMS.COM	(412) 787-4259	(412) 787-6002			
PLEASE CHECK ALL APPLICABLE ATTACHMEN	ITS INCLUDED WITH THIS	PERMIT APPLICATION:			
		hment K: Fugitive Emissions Data Summary Sheet hment L: Emissions Unit Data Sheet(s) hment M: Air Pollution Control Device Sheet(s) hment N: Supporting Emissions Calculations hment O: Monitoring/Recordkeeping/Reporting/Testing Plans hment P: Public Notice hment Q: Business Confidential Claims hment R: Authority Forms hment S: Title V Permit Revision Information cation Fee			
Please mail an original and three (3) copies of th address listed on the firs	e complete permit applic t page of this application.	ation with the signature(s) to the DAQ, Permitting Section, at the Please DO NOT fax permit applications.			
FOR AGENCY USE ONLY - IF THIS IS A TITLE V	SOURCE:				
☐ Forward 1 copy of the application to the Title ☐ For Title V Administrative Amendments: ☐ NSR permit writer should notify Title V ☐ For Title V Minor Modifications: ☐ Title V permit writer should send application NSR permit writer should notify Title V ☐ For Title V Significant Modifications processed ☐ NSR permit writer should notify a Title C ☐ Public notice should reference both 4 ☐ EPA has 45 day review period of a drawn of the control of the co	V Permitting Group and: V permit writer of draft per V permit writer of draft permit writer of draft permit.	rmit, A and affected states within 5 days of receipt, rmit. rmit revision: permit, its,			
All of the required forms and additional informat phone.	ion can be found under t	he Permitting Section of DAQ's website, or requested by			

#### **ATTACHMENT A**

#### **Business Certificate**

"6. **West Virginia Business Registration**. Provide a copy of the Certificate of Authority/Authority of L.L.C./Registration (one page) including any name change amendments or other Business Certificate as Attachment A."

Certificate of Amendment to the Certificate of Authority

From: CAIMAN EASTERN MIDSTREAM, LLC

To: WILLIAMS OHIO VALLEY MIDSTREAM LLC

Date: May 15, 2012

Certificate of Authority of a Foreign Limited Liability Company

To: CAIMAN EASTERN MIDSTREAM, LLC

Date: September 11, 2009



### I, Natalie E. Tennant, Secretary of State of the State of West Virginia, hereby certify that

the attached true and exact copy of the Articles of Amendment to the Articles of Organization of

#### CAIMAN EASTERN MIDSTREAM, LLC

are filed in my office, signed and verified, as required by the provisions of West Virginia Code §31B-2-204 and conform to law. Therefore, I issue this

## CERTIFICATE OF AMENDMENT TO THE CERTIFICATE OF AUTHORITY

changing the name of the limited liability company to

WILLIAMS OHIO VALLEY MIDSTREAM LLC



Given under my hand and the Great Seal of the State of West Virginia on this day of May 15, 2012

Secretary of State



### I, Natalie E. Tennant, Secretary of State of the State of West Virginia, hereby certify that

#### CAIMAN EASTERN MIDSTREAM, LLC

Control Number: 99GIS

a limited liability company, organized under the laws of the State of Texas has filed its "Application for Certificate of Authority" in my office according to the provisions of West Virginia Code §31B-10-1002. I hereby declare the organization to be registered as a foreign limited liability company from its effective date of September 11, 2009, until a certificate of cancellation is filed with our office.

Therefore, I hereby issue this

## CERTIFICATE OF AUTHORITY OF A FOREIGN LIMITED LIABILITY COMPANY

to the limited liability company authorizing it to transact business in West Virginia



Given under my hand and the Great Seal of the State of West Virginia on this day of September 11, 2009

Clemant

Secretary of State

#### **ATTACHMENT B**

#### **Location/Topographic Map**

"12A. For **Modifications, Administrative Updates** or **Temporary** permits at an existing facility, please provide directions to the present location of the facility from the nearest state road. Include a MAP as Attachment B."

#### Address:

~0.2 Miles North of State Route 25 ~1.0 Miles East-Northeast of Cameron Cameron, Marshall County, WV 26033

#### Latitude and Longitude:

39°49'58.1" North x -80°35'1.7" West (39.8328° North x -80.5838° West)

#### • UTM:

535.6 km Easting x 4,409.3 km Northing x Zone 17S

#### • Elevation:

~1,170'

#### Directions:

From U.S. Route 250 in Cameron:

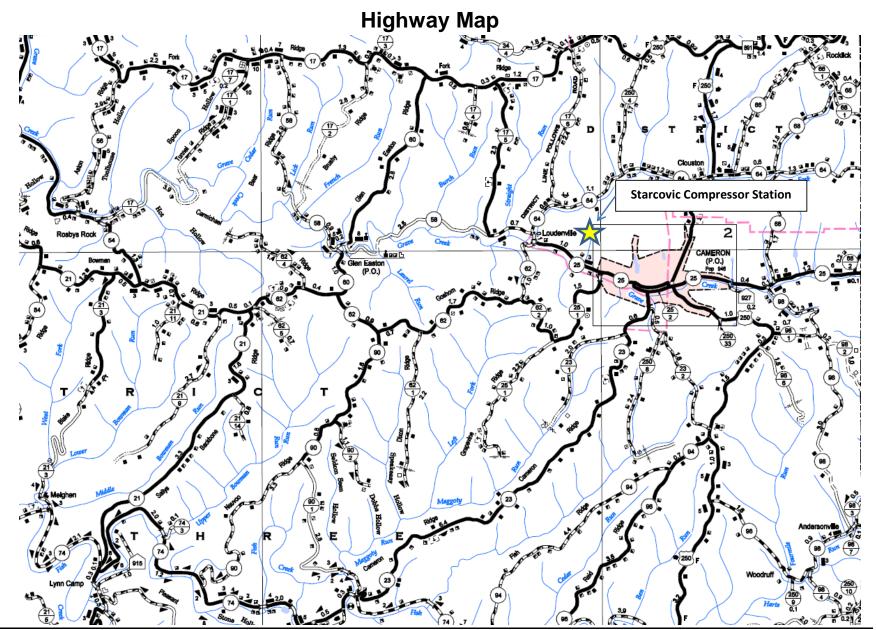
a. Turn west on CR-25 (Main Street)

b. Travel on CR-25

~1.0 Mi;

#### STARCOVIC COMPRESSOR STATION

Application for 45CSR13 NSR Permit



#### **ATTACHMENT C**

#### **Installation and Start-Up Schedule**

"14C. Provide a **Schedule** of the planned **Installation** of/**Change** to and **Start-Up** of each of the units proposed in this permit application as Attachment C."

The OVM Starcovic Compressor Station is an existing operation. This application is prepared and submitted to update the existing permit to reflect actual construction and operations, as follows:

- Remove one of the permitted Ajax DPC-2802 compressor engines;
- Remove one of the permitted 10 MMscfd TEG dehydrators;
- Modify the existing 10 MMscfd TEG dehydrator operating parameters;
- · Include Rod Packing and Crankcase Emissions;
- Include Light Liquid Fugitive Emissions;
- · Update Extended Gas Analysis; and
- Update emission factors and other emission estimating protocols

#### **ATTACHMENT D**

#### **Regulatory Discussion**

"18. **Regulatory Discussion**. List all Federal and State air pollution control regulations that you believe are applicable to the proposed process (if known). Discuss applicability and proposed demonstration(s) of compliance (if known). Provide this information as Attachment D."

#### Regulatory Discussion

- A. Applicability of New Source Review (NSR) Regulations
- B. Applicability of Federal Regulations
- C. Applicability of Source Aggregation
- D. Applicability of State Regulations

#### Williams Ohio Valley Midstream LLC

#### STARCOVIC COMPRESSOR STATION

Application for 45CSR13 Modification Permit

## Attachment D REGULATORY DISCUSSION

#### A. Applicability of New Source Review (NSR) Regulations

The following New Source Review (NSR) regulations are potentially applicable to natural gas production facilities. Applicability to the subject facility has been determined as follows:

#### 1. Prevention of Significant Deterioration (PSD)

[Not Applicable]

This rule <u>does not apply</u>. The facility is a "PSD Minor Source" for each regulated pollutant, as follows:

NOx: PSD Natural Minor Source with Pre-Controlled PTE < 250 tpy</li>
 CO: PSD Natural Minor Source with Pre-Controlled PTE < 250 tpy</li>
 VOC: PSD Natural Minor Source with Pre-Controlled PTE < 250 tpy</li>
 SO2: PSD Natural Minor Source with Pre-Controlled PTE < 250 tpy</li>
 PM10/2.5: PSD Natural Minor Source with Pre-Controlled PTE < 250 tpy</li>
 CO2e: PSD Natural Minor Source with Pre-Controlled PTE < 100,000 tpy</li>

#### 2. Non-Attainment New Source Review (NNSR)

[Not Applicable]

This rule <u>does not apply</u>. The facility location is designated as either "Maintenance" or "Attainment/Unclassified" for all criteria pollutants.

#### 3. Major Source of Hazardous Air Pollutants (HAPs)

[Not Applicable]

This rule does not apply. The facility qualifies as a "HAP Area Source" as follows:

- Each HAP: HAP Area Source with Pre-Controlled Individual HAP PTE < 10 tpy</li>
- Total HAPs: HAP Area Source with Pre-Controlled Total of All HAPs PTE < 25 tpy</li>

#### 4. Title V Operating Permit (TVOP)

[Not Applicable]

This rule does not apply. The facility qualifies as a "Title V Minor Source" as follows:

- NOx: Title V Natural Minor Source with Pre-Controlled PTE < 100 tpy
- CO: Title V Natural Minor Source with Pre-Controlled PTE < 100 tpy</li>
- VOC: Title V Natural Minor Source with Pre-Controlled PTE < 100 tpy</li>
- SO2: Title V Natural Minor Source with Pre-Controlled PTE < 100 tpy</li>
- PM10/2.5: Title V Natural Minor Source with Pre-Controlled PTE < 100 tpy</li>
- Each HAP: Title V Natural Minor Source with Pre-Controlled PTE < 10 tpy</li>
- Total HAPs: Title V Natural Minor Source with Pre-Controlled PTE < 25 tpy</li>

#### B. Applicability of Federal Regulations

The following federal regulations are potentially applicable to natural gas production facilities. Applicability to the facility has been determined as follows:

#### 1. NSPS A, General Provisions

40CFR§60.1-§60.19

[Not Applicable]

This rule does not apply to any sources at the subject facility.

#### 2. NSPS Dc, Steam Generating Units

40CFR§60.40c-§60.48c

[Not Applicable]

This rule <u>does not apply</u> because there is no steam generating unit at the facility with a maximum design heat input capacity  $\geq 10$  MMBtu/hr and  $\leq 100$  MMBtu/hr (§60.40c(a)).

#### 3. NSPS Kb, Volatile Organic Liquid Storage Vessels

40CFR§60.110b-§60.117b

[Not Applicable]

This rule <u>does not apply</u> because there is no tank used to store volatile organic liquids (VOL) with a design capacity  $\geq$  75 m3 (19,815 gal, 471.79 bbl) (§60.110b(a)).

#### 4. NSPS GG, Stationary Gas Turbines

40CFR§60.330-§60.335

[Not Applicable]

This rule <u>does not apply</u> because there is no stationary gas turbine at the facility (§60.330).

#### 5. NSPS KKK, Leaks from Natural Gas Processing Plants

40CFR§60.630-§60.636

[Not Applicable]

This rule <u>does not apply</u> because the facility is not a natural gas processing plant (§60.630(b)).

#### 6. NSPS LLL, Onshore Natural Gas Processing: SO2 Emissions

40CFR§60.640-§60.648

[Not Applicable]

This rule <u>does not apply</u> because there is no gas sweetening operation at the facility (§60.640(a)).

#### 7. NSPS IIII, Compression Ignition Reciprocating Internal Combustion Engines

40CFR§60.4200-§60.4219

[Not Applicable]

This rule <u>does not apply</u> because there is no stationary compression ignition engine at the facility (§60.4200(a)).

#### 8. NSPS JJJJ, Stationary Spark Ignition (SI) Internal Combustion Engines (ICE)

40CFR§60.4230-§60.4248

[Not Applicable]

This rule <u>does not apply</u> to the 400 bhp Ajax DPC-2802LE compressor engine (CE-1) because its maximum engine power is less than 500 HP and it was manufactured before 07/01/08.

#### 9. NSPS KKKK, Stationary Combustion Turbines

40CFR§60.4300-§60.4420

[Not Applicable]

This rule <u>does not apply</u> because there is no stationary combustion turbine at the facility (§60.4300).

#### 10. NSPS OOOO, Crude Oil and Natural Gas Production

40CFR§60.5360-§60.5430

[Not Applicable]

This rule <u>does not apply</u> to the reciprocating compressor because it commenced construction prior to 08/23/11 (§60.5360 and §60.5365(c)).

This rule <u>does not apply</u> to the pneumatic controllers because they are located between the wellhead and point of custody transfer, are not located at a natural gas processing plant, and their bleed rate is  $\leq 6$  scfh ( $\S 60.5365(d)(i)$ ).

This rule <u>does not apply</u> to the storage vessels because they each have a VOC PTE < 6 tpy (§60.5395). However, records of VOC emissions must be retained to demonstrate continuing exemption status (§60.5420(b)(6)(ii) and (§60.5420 (c)(5)(ii)).

#### 11. NESHAP A, General Provisions

40CFR§63.1-§63.16

[Applicable]

This rule <u>does apply</u> to the 400 bhp Ajax DPC-2802LE compressor Engine (CE-1) and the 17 MMscfd TEG Dehydrator (RSV-1) because they are subject to NESHAP Subparts ZZZZ and HH. Requirements include notification, monitoring and recordkeeping.

#### 12. NESHAP HH, Oil and Natural Gas Production Facilities

40CFR§63.760-§63.779

[Applicable]

This rule <u>does apply</u> to the 17 MMscfd TEG Dehydrator (RSV-1). However, because the TEG dehydrator has a benzene PTE < 0.90 megagrams per year, it is exempt from all requirements except to maintain records of actual annual average benzene emissions to demonstrate continuing exemption status (§63.764(e)(1)).

This rule <u>does not apply</u> to storage vessels (tanks), compressors, or ancillary equipment because the facility is an area source of HAP emissions (§63.760(b)(2)). In no case does this rule apply to engines or turbines.

#### 13. NESHAP HHH, Natural Gas Transmission and Storage Facilities

40CFR§63.1270-§63.1289

[Not Applicable]

This rule <u>does not apply</u> because the facility is not a natural gas transmission or storage facility transporting or storing natural gas prior to local distribution (§63.1270(a)).

#### 14. NESHAP YYYY, Stationary Combustion Turbines

40CFR§63.6080-§63.6175

[Not Applicable]

This rule <u>does not apply</u> because there is no stationary gas turbine at the facility (§63.6080).

#### 15. NESHAP ZZZZ, Stationary Reciprocating Internal Combustion Engines (RICE)

40CFR§63.6580-§63.6675

[Applicable]

This rule <u>does apply</u> to the 400 bhp Ajax DPC-2802LE (2SLB) engine because it is an "existing" RICE; i.e., commenced construction before 06/12/06 (§63.6590(a)(1)(iii)). Requirements include work practice standards and recordkeeping.

## 16. NESHAP DDDDD, Industrial, Commercial, and Institutional Boilers and Process Heaters – Major Sources

40CFR§63.7480 - §63.7575

[Not Applicable]

This rule does not apply because the facility is not a major source of HAP (§63.7485).

## **17. NESHAP JJJJJJ, Industrial, Commercial, and Institutional Boilers – Area Sources**40CFR§63.11193 – §63.11237 [Not Applicable]

This rule <u>does not apply</u> because gas-fired boilers are not subject to the requirements of this subpart (§63.11195(e)). Specifically, "boiler" is defined as an enclosed device using controlled flame combustion in which water is heated to recover thermal energy in the form of steam and/or hot water.

#### 18. Chemical Accident Prevention Provisions

40CFR§68.1-§68.220

[Not Applicable]

This rule <u>does not apply</u> because the facility does not store more than a threshold quantity of a regulated substance in a process (§68.115).

#### 19. Compliance Assurance Monitoring (CAM)

40CFR§64.1-§64.10

[Not Applicable]

This rule <u>does not apply</u>. Although there are pollutant specific emission units subject to an emissions limitation, a control device is not used to achieve compliance and the potential pre-control emissions do not exceed 100 tpy.

#### 20. Mandatory Greenhouse Gases (GHG) Reporting

40CFR§98.1-§98.9

[Not Applicable]

This rule <u>does not apply</u>. The facility is not subject to a listed source category and the aggregate maximum heat input capacity is < 30 MMBtu/hr from all stationary fuel combustion sources combined (§98.2(a)).

#### C. Applicability of Source Aggregation

For New Source Review (NSR) and Title V permitting, the three-part regulatory criteria to determine whether emissions from two or more facilities should be aggregated and treated as a single source is whether the activities:

- i) Belong to the same industrial grouping; and
- ii) Are located on one or more contiguous or adjacent properties; and
- iii) Are under control of the same person (or persons under common control).

#### i) Same Industrial Grouping

The subject facility shares the same two-digit major SIC code of 13 as the upstream gas production wells and other Williams' facilities.

#### ii) Contiguous or Adjacent

The determination of whether two or more facilities are "contiguous" or "adjacent" is made on a case-by-case basis. This determination is proximity based, and it is important to focus on this criterion and whether two contiguous or adjacent facilities, considered as a single source, meet the common sense notion of a plant. The functional interrelationship of the two or more facilities is not a relevant inquiry in determining whether the facilities are "contiguous" or "adjacent."

Neither West Virginia nor federal regulations define the terms "contiguous" or "adjacent." It is clear, however, that the determination of whether two or more facilities are "contiguous" or "adjacent" is based on the plain meaning of the terms "adjacent" and "contiguous", which consider the physical distance between the facilities. The term contiguous is defined in the dictionary as being in actual contact; touching along a boundary or at a point. The term adjacent" is defined in the dictionary as not distant, nearby, having a common endpoint or border.

The closest Williams-owned facility to the Starcovic Compressor Station is the Keaton Compression Station, which is located 1.5 miles away. The Starcovic Compressor Station does not meet the common sense definition of being "contiguous" with or "adjacent" to the Keaton Compressor Station.

The Starcovic Compressor Station compresses and dehydrates gas produced from an upstream production well located in northern West Virginia. The subject facility is located on a parcel that is directly adjacent to a pre-existing upstream production wellpad operated by Chevron and is located less than ½ mile from that wellpad.

The location of the subject facility was chosen because of suitable characteristics for construction and operation, such as the availability of a reasonably flat grade and accessibility for large trucks and equipment. Williams' business model is to construct scalable capacity that contemplates additional production from multiple operators and the initial configuration is merely a foundation for additional opportunities in the area. The subject facility does not need to be located in the immediate vicinity of the upstream wells in order to operate properly. Had suitable land been available elsewhere, the subject facility could have been located farther from the upstream wells and could theoretically be moved farther from the wells without affecting operations. Therefore, despite the fact that the subject facility is located in close proximity to one

or many upstream production sources, aggregation of the subject facility with upstream wells does not meet the common sense notion of a plant.

#### iii) Common Control

Williams OVM operates under its parent company The Williams Companies, Inc. (Williams) and is the sole operator of the subject facility. The closest Williams-operated facility to the subject facility is the Keaton Compressor Station, located approximately 1.5 miles away. This facility is the closest to Starcovic to have common ownership but it is not "contiguous" with or "adjacent" to the Starcovic facility.

The production wells, including the Chevron wellpad, that send natural gas to the subject facility are owned and operated by other companies, which are unaffiliated with Williams. Williams has no ownership stake in the Chevron wellpad or in any production well or company in West Virginia that may send natural gas to the subject facility.

Furthermore, neither Williams OVM, nor Williams, exercise operational control over any equipment owned or operated by any natural gas producer upstream of the subject facility. All employees at the subject facility are under the exclusive direction of Williams and are not under the control of any other entity. Similarly, Williams has no authority over employees of the production wells. These companies operate wholly independent of one another. No employees are expected to shuttle back and forth between the subject facility and any production well.

At this time, contracts are in place for the subject facility to process natural gas produced from multiple upstream production wells located throughout the region. As future commercial opportunities are identified, the subject facility will potentially receive gas from other producers. Williams will not have ownership or control of any future wellhead facilities. The producers are, and will be responsible for, any decisions to produce or shut-in wellhead facilities and have no control over the equipment installed, owned, and operated by Williams. Similarly, Williams cannot control the installation or operation of any equipment located at a well site that may be considered an air contamination source.

For the reason above, it is clear that Williams does not have common control of any production wells including the Chevron well.

#### **Summary**

The subject facility and the upstream production wells should not be aggregated and treated as a single source of emissions because the subject facility is not under common control with any of the upstream wells. Additionally, the subject facility and the upstream production wells, considered together, do not meet the common sense notion of a plant because the subject facility is expected to service multiple production wells and because the location of the facility was selected for reasons unrelated to the location of the production wells. Accordingly, the subject facility should not be aggregated with the upstream wells in determining major source or PSD status.

#### D. Applicability of State Regulations

The following State regulations are potentially applicable to natural gas production facilities. Applicability to the facility has been determined as follows:

Particulate Air Pollution from Combustion of Fuel in Indirect Heat Exchangers
 45CSR2 [Applicable]

This <u>rule does apply</u>, however, because the dehydrator reboiler has a maximum design heat input (MDHI) rating < 10 MMBtu/hr, the only requirement is to limit visible emissions to < 10% opacity during normal operations (§45-02-3.1). The reboiler combusts only natural gas which inherently conforms to the visible emission standards.

2. Prevent and Control the Discharge of Air Pollutants into the Open Air which Causes or Contributes to an Objectionable Odor or Odors 45CSR4 [Applicable]

This rule <u>does apply</u> and states that an objectionable odor is an odor that is deemed objectionable when in the opinion of a duly authorized representative of the Air Pollution Control Commission (Division of Air Quality), based upon their investigations and complaints, such odor is objectionable. No odors have been deemed objectionable.

3. Control of Air Pollution from Combustion of Refuse 45CSR6

[Not Applicable]

This rule <u>does not apply</u> because there is no refuse combustion performed at the facility.

4. Prevent and Control Air Pollution from the Emission of Sulfur Oxides
45CSR10 [Not Applicable]

This rule <u>does not apply</u> because each "fuel burning unit" at the facility has a Maximum Design Heat Input (MDHI) rating < 10 MMBtu/hr.

5. Permits for Construction, Modification, Relocation and Operation of Stationary Sources of Air Pollutants, Notification Requirements, Administrative Updates, Temporary Permits, General Permits, and Procedures for Evaluation

[Applicable]

This rule <u>does apply</u>. Williams OVM has received a 45CSR13 Permit for the subject facility and has published the required Class I legal advertisement notifying the public of this application to modify the existing permit.

6. Permits for Construction and Major Modification of Major Stationary Sources of Air Pollutants

45CSR14 [Not Applicable]

The rule <u>does not apply</u> because the facility is neither a new major source of pollutants nor is the proposed modification a modification to an existing major source.

7. Standards of Performance for New Stationary Sources Pursuant to 40 CFR Part 60 45CSR16 [Not Applicable]

This rule <u>does not apply</u> because the facility is not subject to any New Source Performance Standards (NSPS).

## 8. Permits for Construction and Major Modification of Major Stationary Sources of Air Pollution which Cause or Contribute to Nonattainment

45CSR19 [Not Applicable]

This rule <u>does not apply</u> because the facility is a minor (or "deferred") source of all regulated pollutants.

#### 9. Requirements for Operating Permits

45CSR30 [Not Applicable]

This rule <u>does not apply</u> because the facility is a minor (or "deferred") source of all regulated pollutants.

#### 10. Air Quality Management Fees Program

45CSR22 [Applicable]

This rule <u>does apply</u>. It establishes a program to collect fees for certificates to operate and for permits to construct, modify or relocate sources of air pollution.

#### 11. Prevent and Control Emissions of Toxic Air Pollutants

45CSR27 [Not Applicable]

This rule <u>does not apply</u> because equipment used in the production and distribution of petroleum products is exempt, provided that the product contains no more than 5% benzene by weight (§45-22-2.4).

#### 12. Air Pollution Emissions Banking and Trading

45CSR28 [Not Applicable]

This rule <u>does not apply</u>. The facility does not choose to participate in the voluntarily statewide air pollutant emissions trading program.

#### 13. Emission Statements for VOC and NOX

45CSR29 [Not Applicable]

This rule <u>does not apply</u> because facility is not located in Putnam, Kanawha, Cabell, Wayne, Wood, or Greenbrier Counties (§45-29-1).

#### 14. Requirements for Operating Permits

45CSR30 [Not Applicable]

This rule <u>does not apply</u> because the facility is a non-major "deferred" source of all regulated pollutants.

Pursuant to the authority granted in West Virginia 45CSR§30-3.2 and 45CSR§30A-3.1, the DAQ is extending the deferral, which was set to expire December 15, 2000, of non-major sources subject to West Virginia 45CSR30 (Title V Program) from the obligation to submit an operating permit application.

#### 15. Emission Standards for Hazardous Air Pollutants (HAP)

45CSR34 [Not Applicable]

This rule <u>does not apply</u> because the provisions under Subparts HH and ZZZZ of 40 CFR Part 63 which apply to non-major area sources of hazardous air pollutants are excluded.

#### **ATTACHMENT E**

#### **Plot Plan**

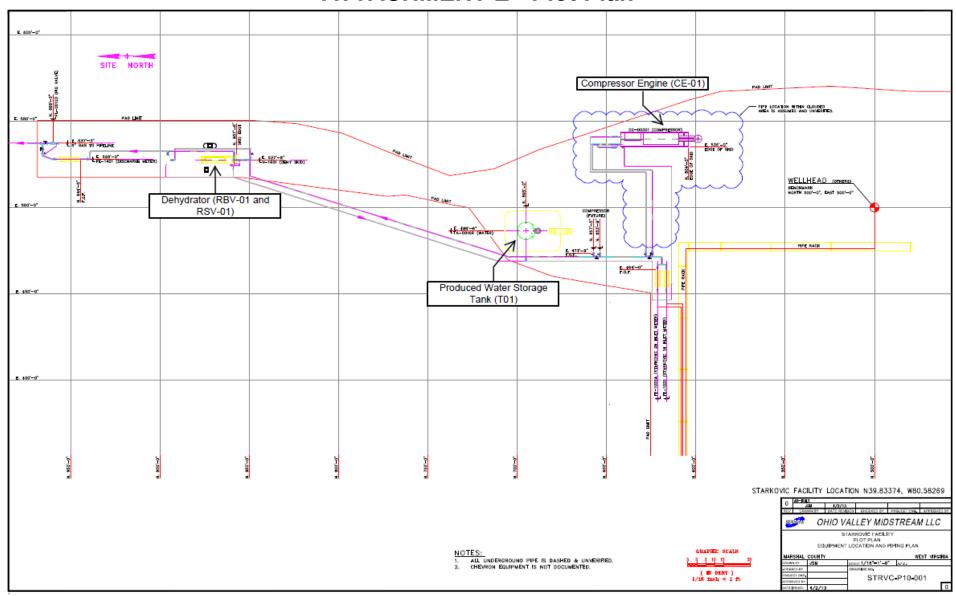
Plot Plan			

#### Williams Ohio Valley Midstream LLC (OVM)

#### STARCOVIC COMPRESSOR STATION

Application for 45CSR13 NSR Permit

### **ATTACHMENT E - Plot Plan**



#### **ATTACHMENT F**

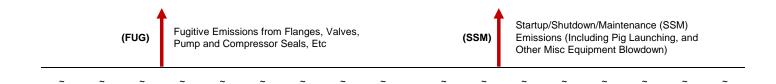
### **Detailed Process Flow Diagram**

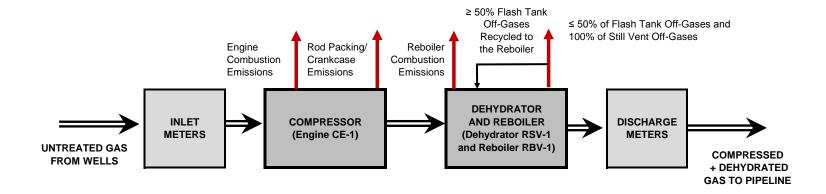
	Provide a <b>Detailed Process Flow Diagram(s)</b> showing each proposed or modified ssions unit, emission point and control device as Attachment F."
•	Process Flow Diagram (PFD)

#### STARCOVIC COMPRESSOR STATION

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#### **Attachment F - Process Flow Diagram (PFD)**





Storage Tank

			Working, Standing,	<b>A</b>
ID No.	Company ID	<u>Description</u>	and Flash Losses	Truck Loading
CE-1 (1E)	Engine 01	400 bhp Ajax DPC-2802LE Engine		Emissions
RSV-1 (2E)	Dehy 01	17 MMscfd Dehydrator		
RBV-1 (3E)	Reboiler 01	0.375 MMBtu/hr Reboiler		
T01 (4E)	Tank 01	210 bbl Produced Water Tank		
TLO (5E)	TLO	Truck Load-Out		····
SSM (6E)	SSM	Startup/Shutdown/Maintenance (w/ Blowdown)		
RPC (7E)	RPC	Rod Packing/Crankcase Emissions		
FUG (1F, 2F)	Fugitives	Piping and Process Fugitives	PRODUCED WATER STORAGE TANK Unit: T01 (4E)	PRODUCED WATER TRUCK LOAD-OUT Unit: TLO (5E)

#### **ATTACHMENT G**

#### **Process Description**

"23. Provide a **Process Description** as Attachment G. Also describe and quantify to the extent possible all changes made to the facility since the last permit review (if applicable). "

#### Process Description

- A. Project Overview
- B. Compressor Engine
- C. Triethylene Glycol (TEG) Dehydrator
- D. Triethylene Glycol (TEG) Reboiler
- E. Storage Tanks
- F. Truck Load-Out
- G. Startup/Shutdown/Maintenance
- H. Compressor Rod Packing and Crankcase Emissions
- I. Piping and Equipment Fugitive Emissions

#### Williams Ohio Valley Midstream LLC

#### STARCOVIC COMPRESSOR STATION

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## Attachment G PROCESS DESCRIPTION

#### A. Project Overview

Williams Ohio Valley Midstream LLC owns and operates the existing Starcovic Compressor Station located off State Route 25 approximately 1 mile ENE of Cameron in Marshall County (See Appendix B – Site Location Maps). The facility receives natural gas from local production wells then compresses and dehydrates the gas for delivery to a gathering pipeline.

This application is prepared and submitted to update the existing permit to reflect actual construction and operations, as follows:

- Remove one (1) permitted 400 bhp Ajax DPC-2802LE compressor engine;
- Remove one (1) permitted 10 MMscfd TEG dehydrator;
- Modify the existing 10 MMscfd TEG dehydrator operating parameters;
- Include Rod Packing and Crankcase Emissions;
- Include Light Liquid Fugitive Emissions;
- Update Extended Gas Analysis; and
- Update emission factors and other emission estimating protocols

#### B. Compressor Engine

One (1) natural gas-fueled compressor engine is utilized at the facility. The lean-burn engine (CE-01) drives a natural gas compressor to increase the pressure of the natural gas. Emissions result from the combustion of natural gas fuel.

#### C. <u>Tri-Ethylene Glycol (TEG) Dehydrator</u>

One (1) Triethylene Glycol (TEG) Dehydrator is utilized at the facility. The dehydrator is comprised of a Contactor/Absorber Tower (no vented emissions), a Flash Tank, and a Regenerator/Still Vent.

The TEG Dehydrator is used to remove water vapor from the inlet wet gas stream to meet pipeline specifications. In the dehydration process, the wet inlet gas stream flows through a contactor tower where the gas is contacted with lean glycol. The lean glycol absorbs the water in the gas stream and becomes rich glycol laden with water and trace amounts of hydrocarbons.

The rich glycol is then routed to a flash tank where the glycol pressure is reduced to liberate the lighter end hydrocarbons (especially methane). Whenever practical, the lighter end hydrocarbons are routed from the flash tank to the Reboiler for use as fuel; otherwise these off-gases are vented to the atmosphere.

The rich glycol is then sent from the flash tank to the regenerator/still where the TEG is heated to drive off the water vapor and any remaining hydrocarbons. Once boiled, the glycol is returned to a lean state and used again in the process.

#### D. Tri-Ethylene Glycol (TEG) Reboiler

Tri-Ethylene Glycol (TEG) Reboiler is utilized to supply heat for the Triethylene Glycol (TEG) Regenerator/Still Vent.

#### E. Storage Tanks

There are tanks at the facility used to store various materials, including produced water, lube oil, fresh and spent TEG, etc. All of these tanks, except for the produced water storage tanks, generate de-minimis (insignificant) emissions.

The produced water tank receives liquids from the dehydrator and inlet separator. Liquids removed through the dehydration process are cooled, condensed and sent to the 210 barrel atmospheric storage tank (T01). The inlet separator removes produced fluids (primarily water) and these liquids are also sent to the 210 bbl atmospheric storage tank.

A ProMax simulation of the Starcovic Compressor Station was completed to determine the presence of flash emissions from the storage tanks. The ProMax process simulation showed minimal tank flash emissions and these losses are included in the emission estimates. Additionally, blanket gas <u>may</u> be used on the produced water tank to prevent air from entering the tank and potentially causing an explosion.

#### F. Truck Load-Out

Loading of produced water into tanker trucks will produce small quantities of VOC emissions from the displacement of vapors inside the tanker trucks (TLO).

#### G. Startup/Shutdown/Maintenance

During routine operation of the facility, the compressor engine will undergo periods of startup and shutdown. Often when the engine is shutdown, the natural gas contained within the compressor and associated piping is vented to atmosphere. Additionally, there will be other infrequent and (often) de-minimis emissions from various maintenance activities at the facility that are not necessarily associated with compressor blowdowns.

#### H. Compressor Rod Packing and Crankcase Emissions

The compressor and engine operation results in emissions from the wear of mechanical joints, seals, and rotating surfaces over time.

#### I. Piping and Equipment Fugitive Emissions

Piping and process equipment generate from leaks from different component types (connectors, valves, pumps, etc.) in gas-vapor service and water/oil service.

#### **ATTACHMENT H**

#### **Material Safety Data Sheets (MSDS)**

(And Representative Gas Analysis)

"24. Provide **Material Safety Data Sheets (MSDS)** for all materials processed, used or produced as Attachment H. For chemical processes, provide a MSDS for each compound emitted to the air."

#### NATURAL GAS

- Natural Gas Composition
- Extended Gas Analysis

#### MATERIAL SAFETY DATA SHEETS (MSDS):

- Natural Gas
- Triethylene Glycol (TEG)
- Produced Water/Condensate

#### Williams Ohio Valley Midstream LLC

#### STARCOVIC COMPRESSOR STATION

Application for 45CSR13 NSR Modification Permit

#### Attachment H

#### **INLET GAS COMPOSITION - SUMMARY**

Representative Inlet Gas Composition (Starcovic Master - 07-11-2014)

Compound	CAS	Formula	Molecular Weight (MW)	Mole % (M% = V%)	Mole Fraction (M%/Sum-M%)	Weighted Sum (MW*MF)	Weight % (WS/Sum-WS)	Ib/MMscf (WS/UGC#)
Nitrogen	7727-37-9	N2	28.013	0.7378	0.007378	0.2067	1.0586	544.66
Hydrogen Sulfide	2148-87-8	H2S	34.086					
Carbon Dioxide	124-38-9	CO2	44.010	0.2241	0.002241	0.0986	0.5052	259.90
Methane*	75-82-8	CH4	16.042	81.9672	0.819693	13.1499	67.3512	34,652.23
Ethane*	74-84-0	C2H6	30.069	12.6209	0.126212	3.7951	19.4377	10,000.69
Propane**	74-98-6	C3H8	44.096	3.0055	0.030056	1.3253	6.7881	3,492.47
i-Butane**	75-28-5	C4H10	58.122	0.3952	0.003952	0.2297	1.1765	605.31
n-Butane**	106-97-8	C4H10	58.122	0.5830	0.005830	0.3389	1.7356	892.96
Cyclopentane**	287-92-3	C5H10	70.100	0.0000				
i-Pentane**	78-78-4	C5H12	72.149	0.1525	0.001525	0.1100	0.5636	289.95
n-Pentane**	109-66-0	C5H12	72.149	0.1112	0.001112	0.0802	0.4109	211.42
Cyclohexane**	110-82-7	C6H12	84.159	0.0095	0.000095	0.0080	0.0410	21.07
Other Hexanes**	varies	C6H14	86.175	0.0698	0.000698	0.0602	0.3081	158.51
Methylcyclohexane**	varies	C7H14	98.186	0.0004	0.000004	0.0004	0.0020	1.03
Heptanes**	varies	C7H16	100.202	0.0388	0.000388	0.0389	0.1991	102.45
C8+ Heavies**	varies	C8+	114.229	0.0413	0.000413	0.0472	0.2416	124.32
Benzene***	71-43-2	C6H6	78.112	0.0011	0.000011	0.0009	0.0044	2.26
Ethylbenzene***	100-41-4	C8H10	106.165	0.0000	0.000000	0.0000	0.0000	0.00
n-Hexane***	110-54-3	C6H14	86.175	0.0329	0.000329	0.0284	0.1452	74.71
Toluene***	108-88-3	C7H8	92.138	0.0033	0.000033	0.0030	0.0156	8.01
2,2,4-TMP (i-octane)***	540-84-1	C8H18	114.229	0.0000				
Xylenes***	1330-20-7	C8H10	106.165	0.0029	0.000029	0.0031	0.0158	8.11

Totals: THC: **Total VOC: Total HAP:** 

100.00	1.0000	19.5244	100.00	51,450.08
99.04	0.9904	19.2191	98.44	50,645.52
4.45	0.0445	2.2741	11.65	5,992.60
0.04	0.0004	0.0353	0.18	93.10

#UGC (Universal Gas Constant) = 379.482 scf/lb-mol @ 60 °F and 14.696 psia.

Pound "X"/scf = M% of "X" \* MW of "X" / UGC

To be conservative, the following "worst-case" values were assumed:

Compound	CAS Formula		Representative Gas Analysis			Assumed "Worst-Case" Parameters		
Compound	CAS	Formula	Mole %	Wgt %	lb/MMscf	Mole %	Wgt %	lb/MMscf
Carbon Dioxide	124-38-9	CO2	0.224	0.505	259.90	0.345	0.777	400.00
Methane	75-82-8	CH4	81.967	67.351	34,652.23	99.348	75.000	42,000.00
Ethane	74-84-0	CH5	12.621	19.438	10,000.69	15.270	25.000	12,100.00
VOC (Propane)	74-98-6	C3H8	4.447	11.647	5,992.60	5.343	13.994	7,200.00
Benzene	71-43-2	C6H6	0.0011	0.0044	2.26	0.0049	0.0194	10.00
Ethylbenzene	100-41-4	C8H10	0.0000	0.0000	0.00	0.0300	0.1500	10.00
n-Hexane	110-54-3	C6H14	0.0329	0.1452	74.71	0.0396	0.1749	90.00
Toluene	108-88-3	C7H8	0.0033	0.0156	8.01	0.0041	0.0194	10.00
2,2,4-TMP (i-octane)	540-84-1	C8H18	0.0000	0.0000	0.00	0.0050	0.0200	10.00
Xylenes	1330-20-7	C8H10	0.0029	0.0158	8.11	0.0300	0.1500	10.00
Total HAP:	Various	C6 thru C8	0.0402	0.1810	93.10	0.0604	0.2721	140.00

#### Williams Ohio Valley Midstream LLC

#### STARCOVIC COMPRESSOR STATION

Application for 45CSR13 NSR Modification Permit

#### Attachment H

#### STARCOVIC EXTENDED GAS ANALYSIS

Good

#### **Legacy Measurement Solutions**

Shreveport, LA 318-226-7237

: 2259 - WILLIAMS : 07/02/2014 Customer **Date Sampled** Station ID : 52060-50 Date Analyzed : 07/11/2014 Cylinder ID : w7018 **Effective Date** : 08/01/2014 Producer : 001350-CHEVRON USA INC Cyl Pressure : 900 Lease : STARCOVIC MASTER Temp : 105 Area : 500 - OHIO VALLEY MID Cylinder Type : Spot State

. 500 - ONIO VALLET WILD	Cyl	maer Type	. Spot
: WV	San	nple By	: CM
COMPONENT	MOL%	GPM@14.73(PSIA)	WT%
Oxygen	0.0026	0.000	0.004
Nitrogen	0.7378	0.000	1.058
Methane	81.9672	0.000	67.329
Carbon-Dioxide	0.2241	0.000	0.505
Ethane	12.6209	3.385	19.431
Propane	3.0055	0.830	6.786
Iso-Butane	0.3952	0.130	1.176
Normal-Butane	0.5830	0.184	1.735
Iso-Pentane	0.1525	0.056	0.563
Normal-Pentane	0.1112	0.040	0.411
2,2-Dimethylbutane	0.0067	0.003	0.030
2,3-Dimethylbutane/CycloC5	0.0085	0.003	0.038
2-methylpentane	0.0333	0.014	0.147
3-methylpentane	0.0213	0.009	0.094
Normal-Hexane	0.0329	0.014	0.145
2.2-Dimethylpentane	0.0007	0.000	
Methylcyclopentane	0.0054	0.002	0.023
BENZENE	0.0011	0.000	
3,3-Dimethylpentane	0.0000	0.000	
CYCLOHEXANE	0.0041	0.001	0.018
2-Methylhexane	0.0110	0.005	
2,3-Dimethylpentane	0.0035	0.001	0.018
3-Methylhexane	0.0114	0.005	
1,t2-DMCYC5 / 2,2,4-TMC5	0.0002	0.000	
1,t3-Dimethylcyclopentane	0.0002	0.000	0.001
N-Heptane	0.0122	0.006	0.063
METHYLCYCLOHEXANE	0.0000	0.000	0.000
2,5-Dimethylhexane	0.0010	0.001	0.006
2,3-Dimethylhexane	0.0016	0.001	0.009
TOLUENE	0.0033	0.001	0.016
2-Methylheptane	0.0046	0.002	0.027
4-Methylheptane	0.0018	0.001	0.011
3-Methylheptane	0.0041	0.002	0.024
1,t4-Dimethylcyclohexane	0.0016	0.001	0.009
N-OCTANE / 1,T2-DMCYC6	0.0059	0.003	
1,t3-DMCYC6/1,C4-	0.0000	0.000	0.000
DMCYC6/1,C2,C3-TMCYC5			
2,4,4 TMC6	0.0007	0.000	0.005
2,6-Dimethylheptane / 1,C2- DMCYC6	0.0018	0.001	
Ethylcyclohexane	0.0000	0.000	
O-XYLENE	0.0000	0.000	
NONANE	0.0045	0.003	
N-DECANE	0.0071	0.004	
N-UNDECANE	0.0066	0.004	
M-Xylene/P-Xylene	0.0029	0.001	0.016
TOTAL	100.0000	4.713	99.998

#### SAFETY DATA SHEET

#### 1. Identification

**Product identifier** 

Natural Gas

Other means of identification

Not available.

**Synonyms** 

Methane, Natural Gas Sweet, Fuel Gas, Petroleum Gas, Methyl Hydride

Recommended use

Fuel.

Recommended restrictions

None known.

Manufacturer / Importer / Supplier / Distributor information

Company name

Williams, Inc.

**Address** 

One Williams Center Tulsa, OK 74172

US

Telephone

800-688-7507

E-mail

enterpriseehs@williams.com

**Emergency phone number** 

888-677-2370

#### 2. Hazard(s) identification

Physical hazards

Flammable gases

Category 1

Gases under pressure

Compressed gas

Health hazards

Not classified.

OSHA hazard(s)

Simple asphyxiant

Label elements

Hazard symbol



Signal word

Danger

**Hazard statement** 

Extremely flammable gas. Contains gas under pressure; may explode if heated. May displace

oxygen and cause rapid suffocation.

Precautionary statement

Prevention

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Response

Leaking gas fire: Do not extinguish, unless leak can be stopped safely. Eliminate all ignition

sources if safe to do so.

Storage

Protect from sunlight. Store in a well-ventilated place.

Disposal

Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise

classified (HNOC)

Not classified.

#### 3. Composition/information on ingredients

#### Substance

Hazardous components

Chemical name Common name and **CAS** number % synonyms Natural gas 8006-14-2 100

Composition comments

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

Inhalation

Move injured person into fresh air and keep person calm under observation. If breathing is

difficult, give oxygen. Get medical attention if any discomfort continues.

Skin contact

Frostbite: Do not remove clothes, but flush with copious amounts of lukewarm water. Call an

ambulance and continue to flush during transportation to hospital.

Eye contact

Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention if

irritation develops or persists.

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Ingestion

Most important symptoms/effects, acute and

delayed

Indication of immediate treatment needed

Narcosis. Behavioral changes. Decrease in motor functions.

Treat symptomatically.

medical attention and special

General information

Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

This material is a gas under normal atmospheric conditions and ingestion is unlikely.

#### 5. Fire-fighting measures

Suitable extinguishing media Unsuitable extinguishing media

Extinguish with foam, carbon dioxide, dry powder or water fog.

None.

Specific hazards arising from the chemical

Extremely flammable gas. Closed containers can burst violently when heated, due to excess pressure build-up. Gas may travel considerable distance to a source of ignition and flash back. Gases may form explosive mixtures with air. Fire or high temperatures create: Carbon monoxide, Carbon oxides. Sulfur oxides.

Special protective equipment and precautions for firefighters

Selection of respiratory protection for firefighting: follow the general fire precautions indicated in the workplace. Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with full face-piece operated in positive pressure mode. Use approved gas detectors in confined spaces.

Fire-fighting equipment/instructions

Evacuate area. Move container from fire area if it can be done without risk. Stay away from ends of tanks. If a leak or spill has not ignited, use water spray to disperse the vapors and to protect men attempting to stop a leak. Cool equipment exposed to flames with water, if it can be done without risk. Close the valve if no risk is involved. Do not extinguish a leaking gas fire unless leak can be stopped. If leak cannot be stopped and no danger to surrounding area allow the fire to burn out. Fight fire from a protected location. Prevent buildup of vapors or gases to explosive concentrations.

# 6. Accidental release measures

Personal precautions. protective equipment and emergency procedures

Extremely flammable. Spillages of liquid product will create a fire hazard and may form an explosive atmosphere. Keep all sources of ignition and hot metal surfaces away from spill/release if safe to do so. The use of explosion-proof electrical equipment is recommended. Beware of accumulation in low areas or contained areas, where explosive concentrations may occur. Prevent from entering drains or any places where accumulation may occur. Ventilate well and allow to evaporate. Stay upwind. Avoid inhalation and contact with skin and eyes. For large spillages notify persons down wind of the spill/release, isolate immediate hazard area and keep unauthorized personnel out. Wear appropriate personal protective equipment (See Section 8).

Methods and materials for containment and cleaning up **Environmental precautions** 

In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations.

Stop leak if possible without any risk. Water may be useful in minimizing or dispersing vapors. If spill occurs on water notify appropriate authorities in accordance with all applicable regulations,

#### 7. Handling and storage

Precautions for safe handling

Keep away from sources of ignition - No smoking. Take precautionary measures against static discharges. Observe good industrial hygiene practices. Wear appropriate personal protective equipment (See Section 8).

Contents under pressure. Gas can accumulate in confined spaces and limit oxygen available for breathing. Use only with adequate ventilation. Use non-sparking hand tools and explosion-proof electrical equipment. The product can accumulate electrostatic charges, which may cause an electrical spark (ignition source). Ground container and transfer equipment to eliminate static electric sparks. Before entering storage tanks and commencing any operation in a confined area, check the atmosphere for oxygen content, hydrogen sulfide (H2S) and flammability. Cold burns may occur during filling operations. Containers and delivery lines may become cold enough to present cold burn hazard.

The use hydrocarbon fuel in an area without adequate ventilation may result in hazardous levels of incomplete combustion products (e.g. carbon monoxide, oxides of sulfur and nitrogen, benzene and other hydrocarbons) and/or dangerously low oxygen levels.

Conditions for safe storage, including any incompatibilities

Keep container(s) tightly closed and properly labeled. Use and store this material in cool, dry, well-ventilated areas away from heat, direct sunlight, hot metal surfaces, and all sources of ignition. Store only in approved containers. Post areas "No Smoking or Open Flame." Store away from incompatible materials. Protect against physical damage. Outdoor or detached storage is preferred. Indoor storage should meet OSHA standards and appropriate fire codes.

Empty containers may contain flammable product residues. Do not pressurize, cut, weld, braze, solder, drill, grind or expose empty containers to heat, flame, sparks, static electricity, or other sources of ignition; they may explode and cause injury or death.

#### 8. Exposure controls/personal protection

#### Occupational exposure limits

**US. ACGIH Threshold Limit Values** 

Components	Туре	Value	
Natural gas (CAS	TWA	1000 ppm	
8006-14-2)		.,	

Biological limit values

No biological exposure limits noted for the ingredient(s).

Exposure guidelines

No exposure standards allocated.

Appropriate engineering

controls

Provide shower facilities near the work place. In confined spaces, make sure the area is well-ventilated and sufficient oxygen (19.5%) exists before entry. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Use explosion-proof equipment.

# Individual protection measures, such as personal protective equipment

Eye/face protection Wear approved safety glasses as a good hygiene practice.

Skin protection

Hand protection

Wear suitable gloves as a good hygiene practice.

Other

Wear suitable protective clothing.

Respiratory protection

A NIOSH approved, self-containing breathing apparatus (SCBA) or equivalent operated in a pressure demand or other positive pressure mode should be used in situations of oxygen deficiency (oxygen content less than 19.5 percent), unknown exposure concentrations, or situations that are immediately dangerous to life or health (IDLH). A respiratory protection program that meets OSHA's 29 CFR 1910.134 and ANSI Z88.2 requirements must be followed

whenever work place conditions warrant a respirator's use.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Handle in accordance with good industrial hygiene and safety practice.

#### 9. Physical and chemical properties

Appearance Colorless gas.

Physical state

Gas Compressed.

Form Color

Colorless.

Odor

Odorless to slight, sweet.

Odor threshold

Not available.

Not applicable.

Melting point/freezing point

Not applicable.

Initial boiling point and boiling range

-259.6 °F (-162 °C)

Flash point

-304.6 °F (-187 °C)

**Evaporation rate** 

Not available.

Flammability (solid, gas)

Extremely flammable gas.

Upper/lower flammability or explosive limits

Flammability limit - lower

5 %

(%)

Flammability limit - upper

15 %

(%)

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

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Vapor pressure

40 mm Hg (77°F/25°C)

Slightly soluble in water.

Vapor density

0.55 Approximate.

Relative density

Solubility(ies)

Not available.

Partition coefficient (n-octanol/water)

1.81

Auto-ignition temperature

> 550.4 °F (> 288 °C)

Decomposition temperature

Not available.

Viscosity

Not available.

Other information

Percent volatile

100

#### 10. Stability and reactivity

Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

Chemical stability

Stable under normal temperature conditions and recommended use.

Possibility of hazardous

reactions

Polymerization will not occur.

Conditions to avoid

Heat, sparks, flames, elevated temperatures. Do not pressurize, cut, weld, braze, solder, drill, grind or expose empty containers to heat, flame, sparks, static electricity, or other sources of

ignition; they may explode and cause injury or death.

Incompatible materials

Hazardous decomposition

Oxidizing agents. Carbon oxides. Sulfur oxides.

products

#### 11. Toxicological information

#### Information on likely routes of exposure

Ingestion

This material is a gas under normal atmospheric conditions and ingestion is unlikely.

Inhalation

High concentrations: Suffocation (asphyxiant) hazard - if allowed to accumulate to concentrations that reduce oxygen below safe breathing levels. In high concentrations, vapors are narcotic and

may cause headache, fatigue, dizziness and nausea.

Skin contact Eye contact

Contact with liquefied gas can cause damage (frostbite) due to rapid evaporative cooling. Contact with liquefied gas can cause damage (frostbite) due to rapid evaporative cooling.

Symptoms related to the

physical, chemical and toxicological characteristics Exposure to rapidly expanding gas or vaporizing liquid may cause frostbite ("cold burn"). Contact with evaporating liquid may cause frostbite or freezing of skin. Symptoms of overexposure can include shortness of breath, drowsiness, headaches, confusion, decreased coordination, visual disturbances and vomiting, and are reversible if exposure is stopped. Continued exposure can lead to hypoxia (inadequate oxygen), rapid breathing, cyanosis (bluish discoloration of skin), numbness of the extremities, unconsciousness and death.

#### Information on toxicological effects

Acute toxicity

**Product** 

Suffocation (asphyxiant) hazard - if allowed to accumulate to concentrations that reduce oxygen below safe breathing levels. Exposure to rapidly expanding gas or vaporizing liquid may cause frostbite ("cold burn").

Natural gas (CAS 8006-14-2)

Acute

Oral

LD50

Rat

> 5 g/kg

**Test Results** 

Skin corrosion/irritation

Not classified.

Serious eye damage/eye irritation

Not classified.

**Species** 

Respiratory sensitization

Not classified.

Skin sensitization

Not a skin sensitizer.

Germ cell mutagenicity

Not classified.

Carcinogenicity

Not classified.

Reproductive toxicity Specific target organ toxicity - Not classified.

single exposure

Not classified.

Specific target organ toxicity -

repeated exposure

Not classified.

Natural Gas 910557

Version #: 01 Revision date: -Issue date: 11-08-2012 Aspiration hazard

Not applicable.

Chronic effects

Prolonged exposure may cause chronic effects.

#### 12. Ecological information

**Ecotoxicity** 

Not expected to be harmful to aquatic organisms.

Persistence and degradability

The hydrocarbons in this material are expected to be inherently biodegradable. In practice, hydrocarbon gases are not likely to remain in solution long enough for biodegradation to be a significant loss process. Hydrogen sulfide, if present in refinery gas streams, will be oxidized in water and insoluble sulfides precipitated from water when metallic radicals are present.

Bioaccumulative potential

The product is not expected to bioaccumulate.

Partition coefficient n-octanol / water (log Kow)

Natural gas

1.81

Mobility in soil

Not relevant, due to the form of the product.

Mobility in general

The product is a volatile substance, which may spread in the atmosphere.

Other adverse effects

The product is a volatile organic compound which has a photochemical ozone creation potential.

# 13. Disposal considerations

Disposal instructions

This material is a gas and would not typically be managed as a waste.

Local disposal regulations

Disposal recommendations are based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal.

Hazardous waste code

D001

Waste from residues / unused

products

Dispose of in accordance with local regulations.

Contaminated packaging

Since emptied containers may retain product residue, follow label warnings even after container is

emptied.

#### 14. Transport information

#### DOT

**UN number** 

UN1971

UN proper shipping name

Natural gas, compressed

Transport hazard class(es)

2.1

Subsidary class(es)

Not available. Not available.

Packing group

Special precautions for user Not available.

Labels required

2.1 306

Packaging exceptions

302

Packaging non bulk Packaging bulk

302

IATA

**UN** number

UN1971

UN proper shipping name

Natural gas, compressed

Transport hazard class(es)

Subsidary class(es)

Packaging group **Environmental hazards**  Not available.

Labels required

No

2.1

**ERG Code** 

10L

Special precautions for user Not available.

#### **IMDG**

**UN** number

UN1971

UN proper shipping name

NATURAL GAS, COMPRESSED

Transport hazard class(es)

Subsidary class(es)

Packaging group

Not available.

**Environmental hazards** Marine pollutant

No

Labels required

2,1

F-D, S-U

Special precautions for user Not available.

Transport in bulk according to Annex II of MARPOL 73/78 and No information available.

the IBC Code

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#### 15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication

Standard, 29 CFR 1910.1200.

All components are on the U.S. EPA TSCA Inventory List.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not on regulatory list.

CERCLA Hazardous Substance List (40 CFR 302.4)

Natural gas (CAS 8006-14-2)

LISTED

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Immediate Hazard - Yes Delayed Hazard - No Fire Hazard - Yes Pressure Hazard - Yes Reactivity Hazard - No

**SARA 302 Extremely** 

hazardous substance SARA 311/312 Hazardous

Yes

No

chemical

#### Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act

Not regulated.

(SDWA)

Drug Enforcement Administration (DEA). List 2, Essential Chemicals (21 CFR 1310.02(b) and 1310.04(f)(2) and Chemical **Code Number** 

Not listed.

Drug Enforcement Administration (DEA). List 1 & 2 Exempt Chemical Mixtures (21 CFR 1310.12(c))

Not regulated.

**DEA Exempt Chemical Mixtures Code Number** 

Not regulated.

Food and Drug

US state regulations

Not regulated.

Administration (FDA)

This product does not contain a chemical known to the State of California to cause cancer, birth

defects or other reproductive harm.

US. Massachusetts RTK - Substance List

Natural gas (CAS 8006-14-2)

US. New Jersey Worker and Community Right-to-Know Act

Not regulated.

US. Pennsylvania RTK - Hazardous Substances

Natural gas (CAS 8006-14-2)

US. Rhode Island RTK

Not regulated.

**US. California Proposition 65** 

US - California Proposition 65 - Carcinogens & Reproductive Toxicity (CRT): Listed substance

Not listed.

#### International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No

**Natural Gas** SDS US Country(s) or region Inventory name On inventory (yes/no)\*

Japan Inventory of Existing and New Chemical Substances (ENCS) No

Korea Existing Chemicals List (ECL) Yes

New Zealand New Zealand Inventory Yes

**Philippines** Philippine Inventory of Chemicals and Chemical Substances No

(PICCS)

United States & Puerto Rico Toxic Substances Control Act (TSCA) Inventory Yes

\*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s)

# 16. Other information, including date of preparation or last version

Issue date 11-08-2012

Revision date Version#

01

**Further information** 

Not available. Registry of Toxic Effects of Chemical Substances (RTECS)

Disclaimer

References

This information is provided without warranty. The information is believed to be correct. This information should be used to make an independent determination of the methods to safeguard

workers and the environment.

Natural Gas SDS US

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# Material Safety Data Sheet Triethylene glycol MSDS

# **Section 1: Chemical Product and Company Identification**

Product Name: Triethylene glycol

Catalog Codes: SLT2644

CAS#: 112-27-6

**RTECS:** YE4550000

TSCA: TSCA 8(b) inventory: Triethylene glycol

CI#: Not available.

**Synonym:** 2,2'-[1,2-Ethanediylbis(oxy)]bisethanol

Chemical Formula: C6H14O4

**Contact Information:** 

Sciencelab.com, Inc. 14025 Smith Rd. Houston, Texas 77396

US Sales: 1-800-901-7247

International Sales: 1-281-441-4400

Order Online: ScienceLab.com

CHEMTREC (24HR Emergency Telephone), call:

1-800-424-9300

International CHEMTREC, call: 1-703-527-3887

For non-emergency assistance, call: 1-281-441-4400

# **Section 2: Composition and Information on Ingredients**

# Composition:

Name	CAS#	% by Weight	
Triethylene glycol	112-27-6	100	

Toxicological Data on Ingredients: Triethylene glycol: ORAL (LD50): Acute: 17000 mg/kg [Rat].

#### Section 3: Hazards Identification

#### **Potential Acute Health Effects:**

Very hazardous in case of eye contact (irritant), of ingestion. Slightly hazardous in case of inhalation. Inflammation of the eye is characterized by redness, watering, and itching.

#### **Potential Chronic Health Effects:**

Very hazardous in case of eye contact (irritant). Slightly hazardous in case of inhalation. CARCINOGENIC EFFECTS: Not available. MUTAGENIC EFFECTS: Not available. TERATOGENIC EFFECTS: Not available. DEVELOPMENTAL TOXICITY: Not available. The substance is toxic to kidneys, the nervous system. Repeated or prolonged exposure to the substance can produce target organs damage.

#### **Section 4: First Aid Measures**

#### **Eye Contact:**

Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Cold water may be used. Do not use an eye ointment. Seek medical attention.

**Skin Contact:** No known effect on skin contact, rinse with water for a few minutes.

Serious Skin Contact: Not available.

**Inhalation:** Allow the victim to rest in a well ventilated area. Seek immediate medical attention.

Serious Inhalation: Not available.

#### Ingestion:

Do not induce vomiting. Loosen tight clothing such as a collar, tie, belt or waistband. If the victim is not breathing, perform mouth-to-mouth resuscitation. Seek immediate medical attention.

Serious Ingestion: Not available.

# **Section 5: Fire and Explosion Data**

Flammability of the Product: May be combustible at high temperature.

**Auto-Ignition Temperature:** 371°C (699.8°F)

Flash Points: CLOSED CUP: 177°C (350.6°F). OPEN CUP: 165.5°C (329.9°F).

Flammable Limits: LOWER: 0.9% UPPER: 9.2%

**Products of Combustion:** These products are carbon oxides (CO, CO2).

Fire Hazards in Presence of Various Substances: Not available.

#### **Explosion Hazards in Presence of Various Substances:**

Risks of explosion of the product in presence of mechanical impact: Not available. Risks of explosion of the product in presence of static discharge: Not available.

#### **Fire Fighting Media and Instructions:**

SMALL FIRE: Use DRY chemical powder. LARGE FIRE: Use water spray, fog or foam. Do not use water jet.

Special Remarks on Fire Hazards: Not available.

Special Remarks on Explosion Hazards: Not available.

#### Section 6: Accidental Release Measures

#### Small Spill:

Dilute with water and mop up, or absorb with an inert dry material and place in an appropriate waste disposal container. Finish cleaning by spreading water on the contaminated surface and dispose of according to local and regional authority requirements.

#### Large Spill:

Absorb with an inert material and put the spilled material in an appropriate waste disposal. Finish cleaning by spreading water on the contaminated surface and allow to evacuate through the sanitary system.

# **Section 7: Handling and Storage**

#### Precautions:

Keep away from heat. Keep away from sources of ignition. Empty containers pose a fire risk, evaporate the residue under a fume hood. Ground all equipment containing material. Do not ingest. Do not breathe gas/fumes/ vapour/spray. Avoid contact with eyes If ingested, seek medical advice immediately and show the container or the label.

#### Storage:

Keep container dry. Keep in a cool place. Ground all equipment containing material. Keep container tightly closed. Keep in a cool, well-ventilated place. Combustible materials should be stored away from extreme heat and away from strong oxidizing agents.

# **Section 8: Exposure Controls/Personal Protection**

#### **Engineering Controls:**

Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of vapors below their respective threshold limit value. Ensure that eyewash stations and safety showers are proximal to the work-station location.

Personal Protection: Splash goggles. Lab coat.

# Personal Protection in Case of a Large Spill:

Splash goggles. Full suit. Boots. Gloves. Suggested protective clothing might not be sufficient; consult a specialist BEFORE

handling this product.

**Exposure Limits:** Not available.

# **Section 9: Physical and Chemical Properties**

Physical state and appearance: Liquid. (Hygroscopic liquid.)

Odor: Not available.

Taste: Not available.

Molecular Weight: 150.18 g/mole

Color: Colorless.

pH (1% soln/water): Not available.

Boiling Point: 285°C (545°F)

Melting Point: -5°C (23°F)

Critical Temperature: Not available.

Specific Gravity: 1.1274 (Water = 1)

Vapor Pressure: Not available. Vapor Density: 5.17 (Air = 1)

Volatility: Not available.

Odor Threshold: Not available.

Water/Oil Dist. Coeff.: Not available. lonicity (in Water): Not available.

**Dispersion Properties:** See solubility in water.

Solubility: Easily soluble in cold water.

# Section 10: Stability and Reactivity Data

Stability: The product is stable.

Instability Temperature: Not available.Conditions of Instability: Not available.

Incompatibility with various substances: Not available.

Corrosivity: Non-corrosive in presence of glass.

Special Remarks on Reactivity: Not available.

Special Remarks on Corrosivity: Not available.

Polymerization: No.

# **Section 11: Toxicological Information**

Routes of Entry: Eye contact. Ingestion.

Toxicity to Animals: Acute oral toxicity (LD50): 17000 mg/kg [Rat].

Chronic Effects on Humans: The substance is toxic to kidneys, the nervous system.

Other Toxic Effects on Humans:

Very hazardous in case of ingestion. Slightly hazardous in case of inhalation.

Special Remarks on Toxicity to Animals: Not available.

Special Remarks on Chronic Effects on Humans: Not available.

Special Remarks on other Toxic Effects on Humans: Not available.

# **Section 12: Ecological Information**

**Ecotoxicity:** Not available.

BOD5 and COD: Not available.

Products of Biodegradation:

Possibly hazardous short term degradation products are not likely. However, long term degradation products may arise.

**Toxicity of the Products of Biodegradation:** The products of degradation are more toxic.

Special Remarks on the Products of Biodegradation: Not available.

# **Section 13: Disposal Considerations**

Waste Disposal:

# **Section 14: Transport Information**

**DOT Classification:** Not a DOT controlled material (United States).

Identification: Not applicable.

Special Provisions for Transport: Not applicable.

# **Section 15: Other Regulatory Information**

**Federal and State Regulations:** 

Pennsylvania RTK: Triethylene glycol TSCA 8(b) inventory: Triethylene glycol

Other Regulations: OSHA: Hazardous by definition of Hazard Communication Standard (29 CFR 1910.1200).

Other Classifications:

WHMIS (Canada): Not controlled under WHMIS (Canada).

DSCL (EEC): R41- Risk of serious damage to eyes.

HMIS (U.S.A.):

Health Hazard: 1

Fire Hazard: 1

Reactivity: 0

Personal Protection: i

National Fire Protection Association (U.S.A.):

Health: 1

Flammability: 1

Reactivity: 0

Specific hazard:

**Protective Equipment:** 

Not applicable. Lab coat. Not applicable. Splash goggles.

#### **Section 16: Other Information**

References: Not available.

Other Special Considerations: Not available.

Created: 10/10/2005 08:31 PM

Last Updated: 05/21/2013 12:00 PM

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# MATERIAL SAFETY DATA SHEET

#### PRODUCT AND COMPANY IDENTIFICATION

Product Name: Natural Gas Condensate

Synonyms: Condensate, Gas Condensate, Distillate, Pipeline Drip, Natural gasoline, Casinghead gasoline,

Straight-run gasoline, Isoparaffin mixture, and Drip gas

Manufacturer Name: Emergency Telephone:

Williams, Inc. 888-677-2370 One Williams Center

Tulsa, OK 74172

Non-emergency Telephone:
800-688-7507

**Intended Use:** Industrial use

#### HAZARDS IDENTIFICATION

# Emergency Overview

Physical State: Liquid

Color: Colorless to brownish-black

**Odor:** Petroleum

#### DANGER!

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Harmful if inhaled or absorbed through skin. Harmful if swallowed - may enter lungs if swallowed or vomited. Causes skin and eye irritation. High vapor concentrations may cause drowsiness and irritation of the eyes or respiratory tract.

Extremely flammable liquid and vapor - vapor may cause flash fire.

#### **Potential Health Effects**

**Inhalation:** Harmful if inhaled. May cause central nervous system effects.

Eye Contact: Causes eye irritation. High vapor concentrations may cause irritation.

**Skin Contact:** Harmful if absorbed through skin. Causes skin irritation.

**Ingestion:** Harmful if swallowed - may enter lungs if swallowed or vomited.

**Chronic Health Effects:** Long-term exposure to condensate vapor has caused kidney and liver cancer in laboratory animals. Case reports of chronic condensate abuse (such as sniffing) and chronic misuse as a solvent or as a cleaning agent have shown a range of nervous system effects, sudden deaths from heart attacks, blood effects and leukemia. These effects are not expected to occur at exposure levels encountered in the distribution and use of condensate as a motor fuel. Prolonged and repeated exposure to benzene may

cause serious injury to blood forming organs and is associated with anemia and to the later development of acute myelogenous leukemia (AML).

**Target Organ(s):** | Central nervous system | Eye | Kidney | Liver | Skin | Blood and/or blood-forming organs |

**OSHA Regulatory Status:** This product is hazardous according to OSHA 29CFR 1910.1200.

#### 3 COMPOSITION / INFORMATION ON INGREDIENTS

**General Information:** Condensate is a complex mixture of volatile hydrocarbons, primarily in the C3 to C8 range. The composition varies depending on the natural gas source and processing, but typically includes some concentration of benzene.

Chemical Name	CAS-No.	Concentration*
†Natural gas condensates (petroleum)	68919-39-1	97.9 - 99.6%
†Benzene	71-43-2	0.4 - 2.1%

<sup>\*</sup> All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

#### 4 FIRST AID MEASURES

**Inhalation:** Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention immediately.

**Eye Contact:** Immediately flush with plenty of water for at least 15 minutes. If easy to do, remove contact lenses. Get medical attention. In case of irritation from airborne exposure, move to fresh air. Get medical attention if symptoms persist.

**Skin Contact:** Immediately flush with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Get medical attention immediately. Wash contaminated clothing before reuse. Destroy or thoroughly clean contaminated shoes.

**Ingestion:** Call a physician or poison control center immediately. DO NOT induce vomiting. if victim is fully conscious, give a cupful of water. Never give anything by mouth to an unconscious person. If vomiting occurs, keep head lower than the hips to help prevent aspiration.

#### 5 FIRE-FIGHTING MEASURES

**Extinguishing Media:** Extinguish with foam, carbon dioxide, dry powder or water fog.

**Unsuitable Extinguishing Media:** Not applicable.

**Special Fire Fighting Procedures:** Self-contained breathing apparatus and full protective clothing should be worn when fighting chemical fires. Use water spray to keep fire-exposed containers cool.

**Unusual Fire & Explosion Hazards:** Material will float and may ignite on surface of water. Vapors may travel considerable distance to a source of ignition and flash back. Vapors may cause a flash fire or ignite explosively.

Hazardous Combustion Products: Carbon Oxides

<sup>†</sup> This chemical is hazardous according to OSHA/WHMIS criteria.

#### 6 ACCIDENTAL RELEASE MEASURES

**Personal Precautions:** Wear protective clothing as described in Section 8 of this safety data sheet.

**Spill Cleanup Methods:** Eliminate all ignition sources. Small Liquid Spills: Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Large Spillages: Use water spray to disperse vapors and flush spill area. Prevent runoff from entering drains, sewers, or streams. Dike for later disposal.

# 7 HANDLING AND STORAGE

**Handling:** Do not breathe mist or vapor. Do not get in eyes, on skin, on clothing. Do not taste or swallow. Use only with adequate ventilation. Wash thoroughly after handling.

**Storage:** Keep away from heat, sparks and open flame. Keep container tightly closed and in a well-ventilated place. Comply with all national, state, and local codes pertaining to the storage, handling, dispensing, and disposal of flammable liquids. Keep away from food, drink and animal feed. Store away from incompatible materials.

#### EXPOSURE CONTROLS / PERSONAL PROTECTION

#### **Exposure Limits:**

8

Chemical Name	Source	Type	<b>Exposure Limits</b>	Notes
Benzene	CA. Alberta OELs	STEL	16 mg/m <sup>3</sup> 5 ppm	Skin
Benzene	CA. Alberta OELs	TWA	3.2 mg/m <sup>3</sup> 1 ppm	Skin
Benzene	CA. British Columbia	TWA	0.5 ppm	Skin
	OELs			
Benzene	CA. British Columbia	STEL	2.5 ppm	Skin
	OELs			
Benzene	CA. Ontario OELs	STEL	2.5 ppm	
Benzene	CA. Ontario OELs	TWA	0.5 ppm	
Benzene	CA. Quebec OELs	TWA	3 mg/m³ 1 ppm	
Benzene	CA. Quebec OELs	STEL	15.5 mg/m <sup>3</sup> 5 ppm	
Benzene	MEX. OELs	STEL	16 mg/m <sup>3</sup> 5 ppm	
Benzene	MEX. OELs	TWA	3.2 mg/m <sup>3</sup> 1 ppm	
Benzene	US. ACGIH TLV	STEL	2.5 ppm	Skin
Benzene	US. ACGIH TLV	TWA	0.5 ppm	Skin
Benzene	US. NIOSH Guide	IDLH	500 ppm	
Benzene	US. OSHA Spec. Reg.	OSHA	0.5 ppm	
		Action		
		level		
Benzene	US. OSHA Spec. Reg.	STEL	5 ppm	
Benzene	US. OSHA Spec. Reg.	TWA	1 ppm	
Benzene	US. OSHA Z-2 PEL	TWA	10 ppm	
Benzene	US. OSHA Z-2 PEL	Maximum	50 ppm	
		concentrati		
		on		
Benzene	US. OSHA Z-2 PEL	Ceiling	25 ppm	

**Engineering Controls:** Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits.

If exposure limits have not been established, maintain airborne levels to an acceptable level.

**Respiratory Protection:** If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. In the United States of America, if respirators are used, a program should be instituted to assure compliance with OSHA Standard 63 FR 1152, January 8, 1998. Respirator type: Air-purifying respirator with an appropriate, government approved (where applicable), air-purifying filter, cartridge or canister. Contact health and safety professional or manufacturer for specific information.

**Eye Protection:** Wear safety glasses with side shields (or goggles). Wear a full-face respirator, if needed.

Hand Protection: Wear chemical-resistant gloves. Contact glove manufacturer for specific information.

**Skin Protection:** Wear appropriate chemical resistant clothing to prevent any possibility of skin contact.

**Hygiene Measures:** Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

**Environmental Exposure Controls:** Environmental manager must be informed of all major spillages.

# PHYSICAL AND CHEMICAL PROPERTIES

**Color:** Colorless to brownish-black

**Odor:** Petroleum

**Odor Threshold:** No data available.

Physical State: LiquidpH: Not applicable

**Melting Point:** No data available. **Freezing Point:** No data available.

**Boiling Point:**  $45^{\circ}\text{C} (113^{\circ}\text{F}) - 404^{\circ}\text{C} (759^{\circ}\text{F})$ **Flash Point:**  $<-18^{\circ}\text{C} (0^{\circ}\text{F}) \text{ (Approximate)}$ 

**Evaporation Rate:** >100 [vs. n-Butyl Acetate = 1]

Flammability (Solid): No data available.

Flammability Limit - Upper (%): 10 (Approximate)
Flammability Limit - Lower (%): 1 (Approximate)
Vapor Pressure: 51 mmHg - 857 mmHg @100°F [Reid]

Vapor Density (Air=1): > 1 Specific Gravity: 0.766 - 0.87 Solubility in Water: Negligible Solubility (Other): No data available.

Partition Coefficient (n-Octanol/water): No data available.

**Autoignition Temperature:** No data available. **Decomposition Temperature:** No data available.

**Viscosity:** < 1 cst @38°C **Percent Volatile:** 100 %vol

Explosive Properties: No data available

# 10 STABILITY AND REACTIVITY

**Stability:** Stable under the prescribed storage conditions.

**Conditions to Avoid:** Keep away from heat, sparks and open flame. Prevent buildup of vapors or gases to explosive concentrations.

**Incompatible Materials:** Strong oxidizing agents.

**Hazardous Decomposition Products:** No data available.

#### 11 TOXICOLOGICAL INFORMATION

#### **Specified Substance(s)**

**Acute Toxicity:** 

#### **Test Results:**

Chemical Name	Test Results
Natural gas condensates (petroleum)	Dermal LD50 (Rabbit): > 3750 mg/kg
Natural gas condensates (petroleum)	Inhalation LC50 (Rat): > 5.2 mg/l
Natural gas condensates (petroleum)	Oral LD50 (Rat): > 5000 mg/kg

**Chronic Toxicity:** Contains benzene. Human epidemiology studies indicate that prolonged and/or repeated overexposure to benzene may cause damage to the blood-producing system and serious blood disorders, including leukemia. Animal tests suggest that prolonged and/or repeated overexposure to benzene may damage the embryo/fetus. The relevance of these animal studies to humans has not been fully established.

#### **Listed Carcinogens:**

Chemical Name	IARC	NTP	OSHA	ACGIH
Benzene	1	Listed	Listed	A1

IARC: 1 = Carcinogenic to Humans; 2A = Probably Carcinogenic to Humans; 2B = Possibly Carcinogenic to Humans; 3 = Not classifiable as to carcinogenicity to humans; 4 = Probably not carcinogenic to humans; Not listed = Not evaluated by IARC. ACGIH: A1 = Confirmed Human Carcinogen; A2 = Suspected Human Carcinogen; A3 = Confirmed Animal Carcinogen; A4 = Not classifiable as a human carcinogen; A5 = Not suspected to be a human carcinogen; Not listed = Not evaluated by ACGIH.

#### **Product Information**

**Acute Toxicity:** 

**Test Results:** No test data available for the product.

**Other Acute:** Harmful if inhaled or absorbed through skin. Harmful if swallowed - may enter lungs if swallowed or vomited. Causes severe skin and eye irritation. High vapor concentrations may cause drowsiness and irritation of the eyes or respiratory tract.

**Chronic Toxicity:** Long-term exposure to gasoline vapor has caused kidney and liver cancer in laboratory animals. Case reports of chronic gasoline abuse (such as sniffing) and chronic misuse as a solvent or as a cleaning agent have shown a range of nervous system effects, sudden deaths from heart attacks, blood effects and leukemia. These effects are not expected to occur at exposure levels encountered in the distribution and use of gasoline as a motor fuel.

# 12 ECOLOGICAL INFORMATION

**Ecotoxicity:** There are no data on the ecotoxicity of this product.

Mobility: No data available.

Persistence and Degradability: No data available.

Bioaccumulation Potential: No data available.

#### 13 DISPOSAL CONSIDERATIONS

**General Information:** Dispose of waste and residues in accordance with local authority requirements.

**Disposal Methods:** No specific disposal method required.

**Container:** Since emptied containers retain product residue, follow label warnings even after container is emptied.

# 14 TRANSPORT INFORMATION

#### DOT

UN No.: UN1993

**Proper Shipping Name:** Flammable liquids, n.o.s. (Natural gas condensates)

Class: 3

Packing Group: II

Label(s): 3

#### **TDG**

UN No.: UN1993

**Proper Shipping Name:** Flammable liquid, n.o.s. (Natural gas condensates)

Class: 3

Packing Group: II

#### **IATA**

UN No.: UN1993

**Proper Shipping Name:** Flammable liquid, n.o.s. (Natural gas condensates)

Class: 3

Packing Group: II

Label(s): 3

# <u>IMDG</u>

UN No.: UN1993

**Proper Shipping Name:** Flammable liquid, n.o.s. (Natural gas condensates)

Class: 3

**Packing Group:** II **EmS No.:** F-E, S-E

# 15 REGULATORY INFORMATION

**Canadian Controlled Products Regulations:** This product has been classified according to the hazard criteria of the Canadian Controlled Products Regulations, Section 33, and the MSDS contains all required information.

WHMIS Classification: B2, D2A, D2B

**Mexican Dangerous Statement:** This product is dangerous according to Mexican regulations.

#### OSHA Specifically Regulated Substances (29 CFR 1910.1001-.1052):

Chemical Name	CAS-No.		
Benzene	71-43-2		

# **Inventory Status**

This product or all components are listed or exempt from listing on the following inventory: TSCA

#### **US Regulations**

**CERCLA Hazardous Substance List (40 CFR 302.4):** 

Chemical Name	RQ
Benzene	10 lbs

# **SARA** Title III

Section 302 Extremely Hazardous Substances (40 CFR 355, Appendix A): Not regulated.

X	Acute (Immediate)	X Chronic (Delayed)	X Fire	Reactive		Pressure Generating
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#### Section 313 Toxic Release Inventory (40 CFR 372):

Chemical Name		for other users	Reporting threshold for manufacturing and processing
Benzene	71-43-2	10000 lbs	25000 lbs

For reporting purposes: the De Minimis Concentration for a toxic chemical in a mixture is 0.1% for carcinogens as defined in 29 CFR 1910.1200(d)(4) or 1% for others.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130): Not regulated.

Clean Water Act Section 311 Hazardous Substances (40 CFR 117.3): Benzene

**<u>Drug Enforcement Act:</u>** Not regulated.

# **TSCA**

TSCA Section 4(a) Final Test Rules & Testing Consent Orders: Not regulated.

TSCA Section 5(a)(2) Final Significant New Use Rules (SNURs) (40CFR 721, Subpt. E): Not regulated.

TSCA Section 5(e) PMN-Substance Consent Orders: Not regulated.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D): Not regulated.

# **State Regulations**

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): Benzene

Massachusetts Right-To-Know List: Benzene

Michigan Critical Materials List (Michigan Natural Resources and Environmental Protection Act

(Act. 451 of 1994)): Benzene

Minnesota Hazardous Substances List: Benzene

New Jersey Right-To-Know List: Benzene

Pennsylvania Right-To-Know List: Benzene

Rhode Island Right-To-Know List: Benzene

#### 16 OTHER INFORMATION

#### **HAZARD RATINGS**

	Health Hazard	Fire Hazard	Instability	Special Hazard
NFPA	2	4	0	NONE

Hazard rating: 0 - Minimal; 1 - Slight; 2 - Moderate; 3 - Serious; 4 - Severe

NFPA Label colored diamond code: Blue - Health; Red - Flammability; Yellow - Instability; White - Special Hazards

	Health Hazard	Flammability	Physical Hazard	<b>Personal Protection</b>
HMIS	2*	4	0	

Hazard rating: 0 - Minimal; 1 - Slight; 2 - Moderate; 3 - Serious; 4 - Severe \*- Chronic Health Effect HMIS Label colored bar code: Blue - Health; Red - Flammability; Orange - Physical Hazards; White - Special

**Issue Date:** 31-Mar-2009 **Supercedes Date:** 28-Jul-1999

**SDS No.:** 1023419

**Disclaimer:** This information is provided without warranty. The information is believed to be correct. This information should be used to make an independent determination of the methods to safeguard workers and the environment.

# **ATTACHMENT I**

# **Emission Units Table**

"25	Fill out the <b>Emission Units Table</b> and provide it as Attachment I."
•	Emissions Unit Table

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# **EMISSION UNITS TABLE**

(Include all emission units and air pollution control devices that will be part of this permit application review, regardless of permitting status.)

Emission Unit ID <sup>1</sup>	Emission Point <sup>2</sup>	Emission Unit Description	Year Installed/ Modified	Design Capacity	Type <sup>3</sup> and Date of Change	Control Device <sup>4</sup>
		Point So	urces			
CE-1	1E	Compressor Engine - Ajax DPC-2802LE	2011	400 bhp	Existing	na
RSV-1	2E	TEG Dehydrator - Flash Tank & Still Vent	2011	17 MMscfd	Modification	na
RBV-1	3E	TEG Dehydrator - Reboiler	2011	0.375 MMBtu/hr	Existing	na
T01	4E	Storage Tank - Produced Water	2011	210 bbl	Existing	na
TLO	5E	Truck Load-Out - Produced Water	2011	2,520 bbl/yr	Existing	na
SSM	6E	Startup/Shutdown/Maintenance	2011	400 bhp	Existing	na
RPC	7E	Rod Packing/Crankcase Leaks	2011	400 bhp	Existing	na
		Fugitive S	ources			
FUG-G	1F	Piping and Equipment Fugitives - Gas	2011	1,737 units	Existing	na
FUG-W	2F	Piping and Equipment Fugitives - Condensate	2011	873 units	Existing	na

<sup>&</sup>lt;sup>1</sup> For Emission Units (or <u>S</u>ources) use the following numbering system: 1S, 2S, 3S, ... or other appropriate designation.

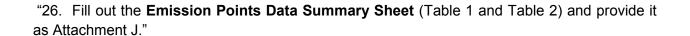
 $<sup>^2</sup>$  For Emission Points use the following numbering system: 1E, 2E, 3E, ... or other appropriate designation.

<sup>&</sup>lt;sup>3</sup> New, modification, removal, etc.

<sup>&</sup>lt;sup>4</sup> For Control Devices use the following numbering system: 1C, 2C, 3C, ... or other appropriate designation.

# **ATTACHMENT J**

# **Emission Points Data Summary Sheet**



- Table 1 Emissions Data
- Table 2 Release Parameter Data

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# Attachment J

# **EMISSION POINTS DATA SUMMARY SHEET**

						Та	ble 1: Emis	sions Data							
Emission Point ID No. (Must match Emission Units Table & Plot Plan)	Emission Point Type <sup>1</sup>	Emission Unit Vented Through This Point (Must match Emission Units 7 Table & Plot Plan)		Air Pollution Control Device (Must match Emission Units Table & Plot Plan)		Vent Time for Emission Unit (Chemical processes only)		All Regulated Pollutants - Chemical Name/CAS <sup>3</sup> (Speciate VOCs & HAPS)	Pote	mum ential itrolled sions <sup>4</sup>	Pote Cont	mum ential rolled sions <sup>5</sup>	Emission Form or Phase (At exit conditions, Solid, Liquid	Est. Method Used <sup>6</sup>	Emission Concen- tration <sup>7</sup> (ppmv or mg/m <sup>3</sup> )
		ID No.	Source	ID No.	Device Type	Short Term <sup>2</sup>	Max (hr/yr)	G 7 # # 0)	lb/hr	ton/yr	lb/hr	ton/yr	or Gas/Vapor)		
								NOX	1.76	7.72	1.76	7.72	Gas	Vendor	
								CO	1.06	4.63	1.06	4.63	Gas	Vendor	
		Compre	ssor Engine	e - Ajax DPC	-2802LE			VOC	0.97	4.25	0.97	4.25	Gas	Vendor	
								SO2	2.1E-03	0.01	2.1E-03	0.01	Gas	AP-42	
								PM10/2.5	0.17	0.75	0.17	0.75	Solid/Gas	AP-42	
								Benzene	0.01	0.03	0.01	0.03	Gas	AP-42	
								Ethylbenzene	3.8E-04	1.7E-03	3.8E-04	1.7E-03	Gas	AP-42	
					na	С		HCHO	0.26	1.16	0.26	1.16	Gas	Vendor	
CE-1	Upward	OF 4	OF 4	na				n-Hexane	1.6E-03	0.01	1.6E-03	0.01	Gas	AP-42	
(1E)	Vertical	CE-1 (1E)	CE-1 (1E)				C 8,760	Toluene	3.4E-03	0.01	3.4E-03	0.01	Gas	AP-42	
(1E)	Stack	(12)	(12)					2,2,4-TMP	3.0E-03	0.01	3.0E-03	0.01	Gas	AP-42	
								Xylenes	9.5E-04	4.1E-03	9.5E-04	4.1E-03	Gas	AP-42	
								Other HAP	0.07	0.30	0.07	0.30	Gas	AP-42	
								Total HAP	0.35	1.53	0.35	1.53	Gas	AP-42	
								CO2e	526	2,305	526	2,305	Gas	EPA	
								NOX							
								CO							
		TEG Deh	ydrator - Fla	ash Tank &	Still Vent			VOC	6.58	28.82	6.58	28.82	Gas	Model	
								SO2					Gas		
								PM10/2.5							
								Benzene	0.14	0.60	0.14	0.60	Gas	Model	
								Ethylbenzene	0.11	0.50	0.11	0.50	Gas	Model	
								HCHO					Gas	Model	
RSV-1	Upward	RSV-1	RSV-1					n-Hexane	0.09	0.39	0.09	0.39	Gas	Model	
(2E)	Vertical	(2E)	(2E)	na	na	С	8,760	Toluene	0.70	3.05	0.70	3.05	Gas	Model	
(44)	Stack	( <b>∠</b> ∟)	(44)					2,2,4-TMP	0.11	0.50	0.11	0.50	Gas	Model	
								Xylenes	1.24	5.42	1.24	5.42	Gas	Model	
								Other HAP					Gas	Model	
								Total HAP	2.16	9.46	2.16	9.46	Gas	Model	
								CO2e	356	1,558	356	1,558	Gas	Model	

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# Attachment J

# **EMISSION POINTS DATA SUMMARY SHEET**

						Та	ble 1: Emis	sions Data							
Emission Point ID No. (Must match Emission Units Table & Plot Plan)	Emission Point Type <sup>1</sup>	Vented Through Contro This Point (Must (Must match Emission				on Unit <i>mical</i>	All Regulated Pollutants - Chemical Name/CAS <sup>3</sup> (Speciate VOCs & HAPS)	Pote Uncor	mum ential ntrolled sions <sup>4</sup>	Pote Cont	imum ential rolled sions <sup>5</sup>	Emission Form or Phase (At exit conditions, Solid, Liquid	Est. Method Used <sup>6</sup>	Emission Concen- tration <sup>7</sup> (ppmv or mg/m <sup>3</sup> )	
		ID No.	Source	ID No.	Device Type	Short Term <sup>2</sup>	Max (hr/yr)	G 7 # # 0)	lb/hr	ton/yr	lb/hr	ton/yr	or Gas/Vapor)		
								NOX	0.04	0.18	0.04	0.18	Gas	AP-42	
								CO	0.03	0.15	0.03	0.15	Gas	AP-42	
		TI	EG Dehydra	tor - Reboil	er			VOC	2.3E-03	0.01	2.3E-03	0.01	Gas	AP-42	
								SO2	2.4E-04	1.1E-03	2.4E-04	1.1E-03	Gas	AP-42	
								PM10/2.5	3.1E-03	0.01	3.1E-03	0.01	Solid/Gas	AP-42	
								Benzene	8.6E-07	3.7E-06	8.6E-07	3.7E-06	Gas	AP-42	
								Ethylbenzene							
					na	С		HCHO	3.1E-05	1.3E-04	3.1E-05	1.3E-04	Gas	AP-42	
RBV-1	Upward	RBV-1	RBV-1				8,760	n-Hexane	7.3E-04	3.2E-03	7.3E-04	3.2E-03	Gas	AP-42	
(3E)	Vertical	(3E)	(3E)	na				Toluene	1.4E-06	6.1E-06	1.4E-06	6.1E-06	Gas	AP-42	
	Stack							2,2,4-TMP							
								Xylenes							
								Other HAP	7.7E-07	3.4E-06	7.7E-07	3.4E-06	Gas	AP-42	
								Total HAP	7.7E-04	3.4E-03	7.7E-04	3.4E-03	Gas	AP-42	
								CO2e	49	216	49	216	Gas	EPA	
								NOX							
								CO							
		Stor	age Tank - I	Produced W	/ater			VOC	0.02	0.12	0.02	0.12	Gas	Model	
								SO2							
								PM10/2.5							
								Benzene	5.1E-04	2.4E-03	5.1E-04	2.4E-03	Gas	Model	
								Ethylbenzene	5.1E-04	2.4E-03	5.1E-04	2.4E-03	Gas	Model	
								HCHO							
T01	Upward	T01	T01					n-Hexane	1.7E-03	0.01	1.7E-03	0.01	Gas	Model	
(4E)	Vertical	(4E)	(4E)	na	na	С	8,760	Toluene	5.1E-04	2.4E-03		2.4E-03	Gas	Model	
( '-/	Stack	\ -/	,					2,2,4-TMP	5.1E-04		5.1E-04	2.4E-03	Gas	Model	
								Xylenes	5.1E-04	2.4E-03	5.1E-04	2.4E-03	Gas	Model	
								Other HAP							
								Total HAP	4.3E-03	0.02	4.3E-03	0.02	Gas	Model	
								CO2e	0	7	0	7	Gas	EPA	

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# **EMISSION POINTS DATA SUMMARY SHEET**

						Ta	ble 1: Emis	sions Data							
Emission Point ID No. (Must match Emission Units Table & Plot Plan)	Emission Point Type <sup>1</sup>	Emission Unit Vented Through This Point (Must match Emission Units Table & Plot Plan)		Air Pollution Control Device (Must match Emission Units Table & Plot Plan)		Vent Time for Emission Uni (Chemical processes only		All Regulated Pollutants - Chemical Name/CAS <sup>3</sup> (Speciate VOCs & HAPS)	Pote Uncor	mum ential ntrolled sions <sup>4</sup>	Pote Cont	imum ential rolled sions <sup>5</sup>	Emission Form or Phase (At exit conditions, Solid, Liquid	Est. Method Used <sup>6</sup>	Emission Concen- tration <sup>7</sup> (ppmv or mg/m <sup>3</sup> )
		ID No.	Source	ID No.	Device Type	Short Term <sup>2</sup>	Max (hr/yr)	α <i>γ π</i> ο <i>γ</i>	lb/hr	ton/yr	lb/hr	ton/yr	or Gas/Vapor)		
								NOX							
								CO							
		Truck	k Load-Out -	Produced	Water			VOC		0.26		0.26	Gas	AP-42	
								SO2							
								PM10/2.5							
								Benzene		0.01		0.01	Gas	AP-42	
								Ethylbenzene		0.01		0.01	Gas	AP-42	
					na	ı		HCHO							
TLO	Upward	TLO	TLO	na				n-Hexane		0.03		0.03	Gas	AP-42	
(5E)	Vertical	(5E)	(5E)				na	Toluene		0.01		0.01	Gas	AP-42	
	Stack	,	, ,					2,2,4-TMP		0.01		0.01	Gas	AP-42	
								Xylenes		0.01		0.01	Gas	AP-42	
								Other HAP							
								Total HAP		0.06		0.06	Gas	AP-42	
								CO2e							
								NOX							
								CO							
		Star	tup/Shutdov	wn/Mainten	ance			VOC		2.39		2.39	Gas	MB	
			1	Ī	Ī	ı		SO2							
								PM10/2.5							
								Benzene		0.01		0.01	Gas	MB	
								Ethylbenzene		0.01		0.01	Gas	MB	
								НСНО							
SSM	\	SSM	SSM					n-Hexane		0.03		0.03	Gas	MB	
(6E)	Varies	(6E)	(6E)	na	na	'	na	Toluene		0.01		0.01	Gas	MB	
								2,2,4-TMP		0.01		0.01	Gas	MB	
								Xylenes Other HAP		0.01		0.01	Gas	MB	
										0.05			 Coo	MD	
								Total HAP		0.05		0.05	Gas	MB EPA	
								CO2e		348		348	Gas		. 0/4.4

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#### **EMISSION POINTS DATA SUMMARY SHEET**

						Та	ble 1: Emis	sions Data							
Emission Point ID No. (Must match Emission Units Table & Plot Plan)	Emission Point Type <sup>1</sup>	Vented This (Must Emission	on Unit Through Point <i>match</i> on Units Plot Plan)	Control (Must Emissio	ollution I Device match on Units Plot Plan)	Emissi (Che	ime for on Unit mical es only)	All Regulated Pollutants - Chemical Name/CAS <sup>3</sup> (Speciate VOCs & HAPS)	Pote Uncor	mum ential ntrolled sions <sup>4</sup>	Maxi Pote Conti Emiss	ential rolled	Emission Form or Phase (At exit conditions, Solid, Liquid	Est. Method Used <sup>6</sup>	Emission Concen- tration <sup>7</sup> (ppmv or mg/m³)
ŕ		ID No.	Source	ID No.	Device Type	Short Term <sup>2</sup>	Max (hr/yr)	,	lb/hr	ton/yr	lb/hr	ton/yr	or Gas/Vapor)		
								NOX							
								CO							
		Rod	Packing/C	rankcase Lo	eaks			VOC	0.26	1.16	0.26	1.16	Gas	Vendor	
								SO2							
								PM10/2.5							
								Benzene	1.0E-03	4.5E-03	1.0E-03	4.5E-03	Gas	MB	
								Ethylbenzene	1.0E-03			4.5E-03	Gas	MB	
								HCHO	4.2E-03	0.02	4.2E-03	0.02	Gas	MB	
RPC	Upward	RPC	RPC					n-Hexane	1.0E-03		1.0E-03	4.5E-03	Gas	MB	
(7E)	Vertical	(7E)	(7E)	na	na	С	8,760	Toluene	1.0E-03			4.5E-03	Gas	MB	
, ,	Stack	, ,	, ,					2,2,4-TMP	1.0E-03			4.5E-03	Gas	MB	
								Xylenes	1.0E-03	4.5E-03	1.0E-03	4.5E-03	Gas	MB	
								Other HAP							
								Total HAP	0.01	0.05	0.01	0.05	Gas	MB	
								CO2e	45	196	45	196	Gas	EPA	

The EMISSION POINTS DATA SUMMARY SHEET provides a summation of emissions by emission unit. Note that uncaptured process emission unit emissions are not typically considered to be fugitive and must be accounted for on the appropriate EMISSIONS UNIT DATA SHEET and on the EMISSION POINTS DATA SUMMARY SHEET. Please note that total emissions from the source are equal to all vented emissions, all fugitive emissions, plus all other emissions (e.g. uncaptured emissions). Please complete the FUGITIVE EMISSIONS DATA SUMMARY SHEET for fugitive emission activities.

- 1 Please add descriptors such as upward vertical stack, downward vertical stack, horizontal stack, relief vent, rain cap, etc.
- 2 Indicate by "C" if venting is continuous. Otherwise, specify the average short-term venting rate with units, for intermittent venting (ie., 15 min/hr). Indicate as many rates as needed to clarify frequency of venting (e.g., 5 min/day, 2 days/wk).
- 3 List all regulated air pollutants. Speciate VOCs, including all HAPs. Follow chemical name with Chemical Abstracts Service (CAS) number. LIST Acids, CO, CS2, VOCs, H2S, Inorganics, Lead, Organics, O3, NO, NO2, SO2, SO3, all applicable Greenhouse Gases (including CO2 and methane), etc. DO NOT LIST H2, H2O, N2, O2, and Noble Gases.
- 4 Give maximum potential emission rate with no control equipment operating. If emissions occur for less than 1 hr, then record emissions per batch in minutes (e.g. 5 lb VOC/20 minute batch).
- 5 Give maximum potential emission rate with proposed control equipment operating. If emissions occur for less than 1 hr, then record emissions per batch in minutes (e.g. 5 lb VOC/20 minute batch).
- 6 Indicate method used to determine emission rate as follows:
  MB = material balance; ST = stack test (give date of test); EE = engineering estimate; O = other (specify).
- 7 Provide for all pollutant emissions. Typically, the units of parts per million by volume (ppmv) are used. If the emission is a mineral acid (sulfuric, nitric, hydrochloric or phosphoric) use units of milligram per dry cubic meter (mg/m3) at standard conditions (68 °F and 29.92 inches Hg) (see 45CSR7). If the pollutant is SO2, use units of ppmv (See 45CSR10).

# STARCOVIC COMPRESSOR STATION

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# Attachment J

# **EMISSION POINTS DATA SUMMARY SHEET - Continued**

						Table 1:	Emissions	S Data - Continued							
Emission Point ID No. (Must match Emission Units Table & Plot Plan)	Emission Point Type <sup>1</sup>	Vented This (Must Emission	nted Through Control		on Units (Che		on Unit mical	All Regulated Pollutants - Chemical Name/CAS <sup>3</sup> (Speciate VOCs & HAPS)	Maxi Pote Uncon Emiss	ential trolled	Pote Cont	mum ential rolled sions <sup>5</sup>	Emission Form or Phase (At exit conditions, Solid, Liquid	Est. Method Used <sup>6</sup>	Emission Concen- tration <sup>7</sup> (ppmv or mg/m³)
,		ID No.	Source	ID No.	Device Type	Short Term <sup>2</sup>	Max (hr/yr)	G 7 W H S/	lb/hr	ton/yr	lb/hr	ton/yr	or Gas/Vapor)		
								NOX	1.80	7.90	1.80	7.90	Gas	Varies	
			Total Pla	nt-Wido				CO	1.09	4.78	1.09	4.78	Gas	Varies	
			(w/o Fu					VOC	7.83	37.00	7.83	37.00	Gas	Varies	
			(11701 a	9111700)				SO2	2.3E-03	0.01	2.3E-03	0.01	Gas	Varies	
								PM10/2.5	0.17	0.76	0.17	0.76	Solid/Gas	Varies	
								Benzene	0.15	0.65	0.15	0.65	Gas	Varies	
								Ethylbenzene	0.12	0.52	0.12	0.52	Gas	Varies	
					Varies	Varies		HCHO	0.27	1.18	0.27	1.18	Gas	Varies	
								n-Hexane	0.09	0.46	0.09	0.46	Gas	Varies	
Varies	Varies	Varies	Varies	Varies			Varies	Toluene	0.70	3.09	0.70	3.09	Gas	Varies	
								2,2,4-TMP	0.12	0.54	0.12	0.54	Gas	Varies	
								Xylenes	1.24	5.45	1.24	5.45	Gas	Varies	
								Other HAP	0.07	0.30	0.07	0.30	Gas	Varies	
								Total HAP	2.53	11.17	2.53	11.17	Gas	Varies	
								CO2e	976	4,630	976	4,630	Gas	Varies	
								NOX	1.80	7.90	1.80	7.90	Gas	Varies	
			Total Pla	nt-Wide				CO	1.09	4.78	1.09	4.78	Gas	Varies	
			(w/ Fug					VOC	10.45	48.48	10.45	48.48	Gas	Varies	
			(	J				SO2	2.3E-03	0.01	2.3E-03	0.01	Gas	Varies	
								PM10/2.5	0.17	0.76	0.17	0.76	Solid/Gas	Varies	
								Benzene	0.21	0.93	0.21	0.93	Gas	Varies	
								Ethylbenzene	0.18	0.80	0.18	0.80	Gas	Varies	
								HCHO	0.27	1.18	0.27	1.18	Gas	Varies	
								n-Hexane	0.29	1.32	0.29	1.32	Gas	Varies	
Varies	Varies	Varies	Varies	Varies	Varies	Varies	Varies	Toluene	0.77	3.37	0.77	3.37	Gas	Varies	
								2,2,4-TMP	0.18	0.82	0.18	0.82	Gas	Varies	
								Xylenes	1.30	5.73	1.30	5.73	Gas	Varies	
								Other HAP	0.07	0.30	0.07	0.30	Gas	Varies	
								Total HAP	3.01	13.27	3.01	13.27	Gas	Varies	
								CO2e	1,092	5,137	1,092	5,137	Gas	Varies	

# STARCOVIC COMPRESSOR STATION

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#### **Attachment J**

# **EMISSION POINTS DATA SUMMARY SHEET - Continued**

Emission Units Table)         (At operating conditions)         (At operating conditions)         (Ips)         Integral sea level)         emissions above ground level)           CE-1 (1E)         1.1         465         3,000         52.6         1,170         21.7         4,409.3         538           RSV (2E)         0.6         212         na          1,170         10.0         4,409.3         538				Table 2:	Release Param	eter Data			
Point ID No. (Must match Emission Units Table)         Inner Diameter (ft.)         Temp. (oF)         Volumetric Flow <sup>1</sup> (acfm) (At operating conditions)         Velocity (fps)         Ground Level (Height above mean sea level)         Stack Height <sup>2</sup> (Release height of emissions above ground level)         Northing         Eas           CE-1 (1E)         1.1         465         3,000         52.6         1,170         21.7         4,409.3         538           RSV (2E)         0.6         212         na          1,170         10.0         4,409.3         538				Exit Gas		Emission Poir	t Elevation (ft)	UTM Coord	linates (km)
RSV (2E) 0.6 212 na 1,170 10.0 4,409.3 538	Point ID No. (Must match Emission	Diameter	Temp. (oF)	Flow <sup>1</sup> (acfm) (At operating		(Height above mean sea	(Release height of emissions above ground	Northing	Easting
	CE-1 (1E)	1.1	465	3,000	52.6	1,170	21.7	4,409.3	535.6
RBV (3E) 0.6 120 na 1,170 10.0 4,409.3 53	RSV (2E)	0.6	212	na		1,170	10.0	4,409.3	535.6
	RBV (3E)	0.6	120	na		1,170	10.0	4,409.3	535.6

<sup>&</sup>lt;sup>1</sup> Give at operating conditions. Include inerts.

<sup>2</sup> Release height of emissions above ground level.

# **ATTACHMENT K**

# **Fugitive Emissions Data Summary Sheet**

"27.	Fill out the <b>Fugitive Emissions Data Summary Sheet</b> and provide it as Attachment K."
•	Application Forms Checklist
•	Fugitive Emissions Summary

• Leak Source Data Sheet

#### STARCOVIC COMPRESSOR STATION

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#### Attachment K

#### **FUGITIVE EMISSIONS DATA SUMMARY SHEET**

The FUGITIVE EMISSIONS SUMMARY SHEET provides a summation of fugitive emissions. Fugitive emissions are those emissions which could not reasonably pass through a stack, chimney, vent or other functionally equivalent opening. Note that uncaptured process emissions are not considered to be fugitive, and must be accounted for on the appropriate EMISSIONS UNIT DATA SHEET and on the EMISSION POINTS DATA SUMMARY SHEET.

Please note that total emissions from the source are equal to all vented emissions, all fugitive emissions, plus all other emissions (e.g. uncaptured emissions).

	APPLICATION FORMS CHECKLIST - FUGITIVE EMISSIONS
1.)	Will there be haul road activities?
	□ Yes ☑ No
	☐ If Yes, then complete the HAUL ROAD EMISSIONS UNIT DATA SHEET.
2.)	Will there be Storage Piles?
	□ Yes ☑ No
	☐ If Yes, then complete Table 1 of the NONMETALLIC MINERALS PROCESSING EMISSIONS UNIT DATA SHEET.
3.)	Will there be Liquid Loading/Unloading Operations?
	☑ Yes ☐ No (( Truck Load-Out (TLO (5E)) is included in the Point Source Emissions ))
	☐ If Yes, then complete the BULK LIQUID TRANSFER OPERATIONS EMISSIONS UNIT DATA SHEET.
4.)	Will there be emissions of air pollutants from Wastewater Treatment Evaporation?
	□ Yes ☑ No
	☐ If Yes, then complete the GENERAL EMISSIONS UNIT DATA SHEET.
	Will there be Equipment Leaks (e.g. leaks from pumps, compressors, in-line process valves, pressure relief devices, open-ended valves, mpling connections, flanges, agitators, cooling towers, etc.)?
	☑ Yes □ No
	☑ If Yes, then complete the LEAK SOURCE DATA SHEET section of the CHEMICAL PROCESSES EMISSIONS DATA SHEET.
6.)	Will there be General Clean-up VOC Operations?
	□ Yes ☑ No
	☐ If Yes, then complete the GENERAL EMISSIONS UNIT DATA SHEET.
7.)	Will there be any other activities that generate fugitive emissions?
	□ Yes ☑ No
	☐ If Yes, then complete the GENERAL EMISSIONS UNIT DATA SHEET or the most appropriate form.
	If you answered "NO" to all of the items above, it is not necessary to complete the following table, "Fugitive Emissions Summary."

#### STARCOVIC COMPRESSOR STATION

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#### Attachment K

#### **FUGITIVE EMISSIONS SUMMARY SHEET**

The FUGITIVE EMISSIONS SUMMARY SHEET provides a summation of fugitive emissions. Fugitive emissions are those emissions which could not reasonably pass through a stack, chimney, vent or other functionally equivalent opening. Note that uncaptured process emissions are not considered to be fugitive, and must be accounted for on the appropriate EMISSIONS UNIT DATA SHEET and on the EMISSION POINTS DATA SUMMARY SHEET.

Please note that total emissions from the source are equal to all vented emissions, all fugitive emissions, plus all other emissions.

FUGITIVE EMISSIONS SUMMARY	All Regulated Pollutants Chemical Name/CAS <sup>1</sup>	Maximum Potential Pre-Controlled Emissions <sup>2</sup>		Maximum Potential Controlled Emissions <sup>3</sup>		Est. Method Used <sup>4</sup>
		lb/hr	ton/yr	lb/hr	ton/yr	Usea
Paved Haul Roads	na					
Unpaved Haul Roads	na					
Storage Pile Emissions	na					
Loading/Unloading Operations	(( Truck Load-Out (TLO (5E)) is included in the Point Source Emissions ))					
Wastewater Treatment	na					
	VOC	2.62	11.47	2.62	11.47	O - AP-42
	Benzene	0.06	0.28	0.06	0.28	O - AP-42
Process and Piping Fugitives (FUG-G (1F) and FUG-W (2F) (Total Combined)	E-Benzene	0.06	0.28	0.06	0.28	O - AP-42
	Formaldehyde					
	n-Hexane	0.20	0.86	0.20	0.86	O - AP-42
	Toluene	0.06	0.28	0.06	0.28	O - AP-42
	2,2,4-TMP	0.06	0.28	0.06	0.28	O - AP-42
	Xylenes	0.06	0.28	0.06	0.28	O - AP-42
	Other HAP					
	Total HAP	0.48	2.10	0.48	2.10	O - AP-42
	CO2e	116	507	116	507	O - GWP
General Clean-up VOC Emissions	na					
Other	na					

<sup>&</sup>lt;sup>1</sup> List all regulated air pollutants. Speciate VOCs, including all HAPs. Follow chemical name with Chemical Abstracts Service (CAS) number. LIST Acids, CO, CS<sub>2</sub>, VOCs, H<sub>2</sub>S, Inorganics, Lead, Organics, O<sub>3</sub>, NO, NO<sub>2</sub>, SO<sub>2</sub>, SO<sub>3</sub>, all applicable Greenhouse Gases, etc. DO NOT LIST H<sub>2</sub>, H<sub>2</sub>O, N<sub>2</sub>, O<sub>2</sub>, and Noble Gases.

MB = material balance; ST = stack test (give date of test); EE = engineering estimate; O = other (specify).

<sup>&</sup>lt;sup>2</sup> Give rate with no control equipment operating. If emissions occur for less than 1 hr, then record emissions per batch in min (e.g. 5 lb VOC/20 min batch).

<sup>&</sup>lt;sup>3</sup> Give rate with proposed control equipment operating. If emissions occur for less than 1 hr, then record emissions per batch in min (e.g. 5 lb VOC/20 min batch).

<sup>&</sup>lt;sup>4</sup> Indicate method used to determine emission rate as follows:

# STARCOVIC COMPRESSOR STATION

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# Attachment K

# **LEAK SOURCE DATA SHEET**

Soure Category	Pollutant	Number of Source Components <sup>1</sup>	Number of Components Monitored by Frequency <sup>2</sup>	Average Time to Repair (Days) <sup>3</sup>	Estimated Annual Emission Rate (lb/yr) <sup>4</sup>
Pumps⁵	Light Liquid VOC <sup>6,7</sup>	4			
	Heavy Liquid VOC <sup>8</sup>				
	Non-VOC <sup>9</sup>				]
Valves <sup>10</sup>	Gas VOC	386			
	Light Liquid VOC	193			
	Heavy Liquid VOC				1
	Non-VOC				1
Safety Relief Valves <sup>11</sup>	Gas VOC	See "Other"			
	Light Liquid VOC	See "Other"	П	1	
	Non-VOC				]
Open Ended Lines <sup>12</sup>	Gas VOC	21			See
	Light Liquid VOC	11	na - LDAR Does <i>NOT</i> Apply		ATTACHMENT N
	Non-VOC		na - LDAR Do	es <u>NOT</u> Apply	EMISSION
Sampling Connections <sup>13</sup>	Gas VOC	See "Open Ended Lines"			CALCULATIONS
	Light Liquid VOC	See "Open Ended Lines"			]
	Non-VOC				]
Compressors	Gas VOC	See "Other"			
	Non-VOC				
Flanges	Gas VOC	180		Ī	]
	Light Liquid VOC	90		Ī	]
	Non-VOC			Ī	]
Other (Connectors)	Gas VOC	1,151		Ī	
	Light Liquid VOC	575		Ī	]
	Non-VOC				]

Continued ...

#### STARCOVIC COMPRESSOR STATION

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# Attachment K DESCRIPTION OF FUGITIVE EMISSIONS - Continued

#### **Notes for Leak Source Data Sheet**

- 1. For VOC sources include components on streams and equipment that contain greater than 10% VOC, including feed streams, reaction/separation facilities, and product/by-product delivery lines. Do not include certain leakless equipment as defined below by category.
- 2. By monitoring frequency, give the number of sources routinely monitored for leaks, using a portable detection device that measures concentration in visual or soap-bubble leak detection ppm. Do not include monitoring by methods. "M/Q(M)/Q/SA/A/0" means the time period between inspections as follows:

  Monthly/Quarterly, with Monthly follow-up of repaired leakers/Quarterly/Semi-annual/Annually/other (specify time period)

If source category is not monitored, a single zero in the space will suffice. For example, if 50 gas-service valves are monitored quarterly, with monthly follow-up of those repaired, 75 are monitored semi-annually, and 50 are checked bimonthly (alternate months), with non checked at any other frequency, you would put in the category valves, gas service: 0/50/0/75/0/50 (bimonthly).

- 3. Give the average number of days, after a leak is discovered, that an attempt will be made to repair the leak.
- 4. Note the method used: MB material balance; EE engineering estimate; EPA emission factors established by EPA (cite document used); 0 other method, such as in-house emission factor (specify).
- 5. Do not include in the equipment count seal-less pumps (canned motor or diaphragm) or those with enclosed venting to a control device. (Emissions from vented equipment should be included in the estimates given in the Emission Points Data Sheet.)
- 6. Volatile organic compounds (VOC) means the term as defined in 40 CFR. 51.100 (s).
- 7. A light liquid is defined as a fluid with vapor pressure equal to or greater than 0.04 psi (0.3 Kpa) at 20°C. For mixtures, if 20% w/w or more of the stream is composed of fluids with vapor pressures greater than 0.04 psi (0.3 Kpa) at 20°C, then the fluid is defined as a light liquid.
- 8. A heavy liquid is defined as a fluid with a vapor pressure less than 0.04 psi (0.3 Kpa) at 20°c. For mixtures, if less than 20% w/w of the stream is composed of fluids with vapor pressures greater than 0.04 psi (0.3 Kpa) at 20°C. then the fluid is defined as a heavy liquid.
- 9. LIST CO, H2S, mineral acids, NO, NO, SO, etc. DO NOT LIST CO, H, H20, N, O, and Noble Gases.
- 10. Include all process valves whether in-line or on an open-ended line such as sample, drain and purge valves. Do not include safety-relief valves, or leakless valves such as check, diaphragm, and bellows seal valves.
- 11. Do not include a safety-relief valve if there is a rupture disk in place upstream of the valve, or if the valve vents to a control device.
- 12. Open-ended lines include purge, drain and vent lines. Do not include sampling connections, or lines sealed by plugs, caps, blinds or second valves.
- 13. Do not include closed-purge sampling connections.

# ATTACHMENT L

# **Emissions Unit Data Sheet(s)**

"28. Fill out the Emissions Unit Data Sheet(s) as Attachment L."

- Natural Gas Compressor/Generator Engine Data Sheet
  - o Ajax 2802LE Compressor Engine Vendor Data
- Natural Gas Glycol Dehydration Unit Data Sheet
- 40 CFR Part 63; Subpart HH & HHH Registration Form
- Storage Tank Data Sheet
- Storage Tank List (Insignificant Sources)
- Bulk Liquid Transfer Operations

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# Attachment L

# NATURAL GAS COMPRESSOR/GENERATOR ENGINE DATA SHEET

Compressor Station		Starcovic			
Source Identification Number <sup>1</sup>		CE-1			
Engine Manufacturer and Model		Ajax DPC-2802LE			
Manufacturer's	Rated bhp/rpm	400 / 440			
Source	e Status <sup>2</sup>	ES			
Date Installed/M	odified/Removed <sup>3</sup>	2011			
Manufactured/Re	construction Date <sup>4</sup>	July 1, 2000			
Certified Engine (40	OCFR60 NSPS JJJJ) <sup>5</sup>	No			
	Engine Type <sup>6</sup>	LB2S			
	APCD Type <sup>7</sup>	na			
	Fuel Type <sup>8</sup>	RG			
	H <sub>2</sub> S (gr/100 scf)	0.2			
Engine, Fuel and Combustion Data	Operating bhp/rpm	400 / 440			
John Data	BSFC (Btu/bhp-hr)	8,837			
	Fuel (ft <sup>3</sup> /hr)	3,391			
	Fuel (MMft <sup>3</sup> /yr)	29.71			
	Operation (hrs/yr)	8,760			
Reference <sup>9</sup>	PTE <sup>10</sup>	lbs/hr	tons/yr	lbs/hr	tons/yr
MD	NOx	1.76	7.72		
MD	CO	1.06	4.63		
MD	VOC	0.97	4.25		
AP	SOx	2.1E-03	0.01		
AP	PM10/2.5	0.17	0.75		
MD/AP	Benzene	0.01	0.03		
MD/AP	Ethylbenzene	3.8E-04	1.7E-03		
MD	НСНО	0.26	1.16		
MD/AP	n-Hexane	1.6E-03	0.01		
MD/AP	Toluene	3.4E-03	0.01		
MD/AP	2,2,4-TMP	3.0E-03	0.01		
MD/AP	Xylenes	9.5E-04	4.1E-03		
MD/AP	Other HAP	0.07	0.30		
MD/AP	Total HAP	0.35	1.53		
MD/AP	CO2	414	1,811		
MD/AP	CH4	4	20		
MD/40CFR98	N2O	7.79E-04	3.41E-03		
MD/40CFR98	CO2e	526	2,305		

#### **Application for 45CSR13 NSR Modification Permit**

Attachment L

#### ATTACHMENT L - NATURAL GAS COMPRESSOR/GENERATOR ENGINE DATA SHEET - Continued

#### Notes to NATURAL GAS COMPRESSOR/GENERATOR ENGINE DATA SHEET

- 1. Enter the appropriate Source Identification Number for each natural gas-fueled reciprocating internal combustion compressor/generator engine located at the compressor station. Multiple compressor engines should be designated CE-1, CE-2, CE-3 etc. Generator engines should be designated GE-1, GE-2, GE-3 etc. If more than three (3) engines exist, please use additional sheets.
- 2. Enter the Source Status using the following codes:

NS = Construction of New Source (installation)

ES = Existing Source

MS = Modification of Existing Source

RS = Removal of Source

- 3. Enter the date (or anticipated date) of the engine's installation (construction of source), modification or removal.
- 4. Enter the date that the engine was manufactured, modified or reconstructed.
- 5. Is the engine a certified stationary spark ignition internal combustion engine according to 40CFR60 Subpart JJJJ. If so, the engine and control device must be operated and maintained in accordance with the manufacturer's emission-related written instructions. You must keep records of conducted maintenance to demonstrate compliance, but no performance testing is required. If the certified engine is not operated and maintained in accordance with the manufacturer's emission-related written instructions, the engine will be considered a non-certified engine and you must demonstrate compliance according to 40CFR§60.4243a(2)(i) through (iii), as appropriate.

Provide a manufacturer's data sheet for all engines being registered.

6. Enter the Engine Type designation(s) using the following codes:

LB2S = Lean Burn Two Stroke

RB4S = Rich Burn Four Stroke

LB4S = Lean Burn Four Stroke

7. Enter the Air Pollution Control Device (APCD) type designation(s) using the following codes:

A/F = Air/Fuel Ratio

IR = Ignition Retard

HEIS = High Energy Ignition System

SIPC = Screw-in Precombustion Chambers

PSC = Prestratified Charge

LEC = Low Emission Combustion

NSCR = Non-Selective Catalytic Reduction

SCR = Lean Burn & Selective Catalytic Reduction

- 8. Enter the Fuel Type using the following codes:
  - PQ = Pipeline Quality Natural Gas

RG = Raw Natural Gas

9. Enter the Potential Emissions Data Reference designation using the following codes. Attach all referenced data to this Compressor/Generator Data Sheet(s).

MD = Manufacturer's Data

AP = AP-42

GR = GRI-HAPCalcTM

OT = Other (please list)

10. Enter each engine's Potential to Emit (PTE) for the listed regulated pollutants in pounds per hour and tons per year. PTE shall be calculated at manufacturer's rated brake horsepower and may reflect reduction efficiencies of listed Air Pollution Control Devices. Emergency generator engines may use 500 hours of operation when calculating PTE. PTE data from this data sheet shall be incorporated in the Emissions Summary Sheet.



Methane (CH4)

	USA Co	ompression Unit 1090	Ajax 2802LE En	gine Emission	S	
Date of Manufacture	July 1, 2000	Package Serial Number	84559	Date Modified/	Reconstructed	Not An
Driver Rated HP	400	Rated Speed in RPM	440	Combustion Ty	pe .	Spark Ignited 2 Stroke
Number of Cylinders	2	Compression Ratio	6.1:1	Combustion Se	tting	Lean Buri
Displacement, in <sup>3</sup>	5652	Fuel Delivery Method	Fuel Injected	Combustion Air	r Treatment	Naturally Aspirated
Raw Engine Emissions (Pipelin	e Quality Fuel Gas with lit	tle to no H2S)				
Fuel Consumption	7800 LHV BTU/bhp-h	r or 8580 HHV	/ BTU/bhp-hr			
Altitude	1500 ft					
Maximum Air Inlet Temp	65 F					
		g/bhp-hr <sup>1</sup>	lb/MMBTU <sup>2</sup>	lb/hr	TPY	
Nitrogen Oxides (NOx)		2.0		1.76	7.72	
Carbon Monoxide (CO)		1.2		1.06	4.63	
Volatile Organic Compounds (V	OC or NMNEHC)	0.8		0.71	3.09	
Formaldehyde (CH2O)	Condensable	0.3		0.26	1.16	
Particulate Matter (PM) Filterable	Condensable		4.83E-02	1.66E-01	7.26E-01	
Sulfur Dioxide (SO2)			5.88E-04	2.02E-03	8.84E-03	
		g/bhp-hr <sup>1</sup>		lb/hr	Metric Tonne/yr	
Carbon Dioxide (CO2)		NA		NA	NA	
Methane (CH4)		5.1		4.50	17.87	
<sup>1</sup> g/bhp-hr are based on Camero	on Specifications assuming	pipeline quality fuel gas, < 150	0 ft elevation, and 65 F	Air Inlet Temperatur	·e.	
Note that g/bhp-hr values are b	pased on 100% Load Opera	tion.	•	·		
It is recommended to apply a sa and fuel gas composition varial	•	ns of 3.26, VOC emissions of 1.5	, and CH2O emisions of	1.5 to allow for ope	rational flexibility	
	•	Volume I Chanter 2: Stationa	ry Internal Combution (	ourses (Section 2.2	Natural	
Gas-Fired Reciprocating Engine	•	n, Volume I, Chapter 3: Stationa	ry internal Combution s	ources (Section 3.2	Naturai	
Catalytic Converter Emissions						
Catalytic Converter Make amd I	Model: Non	e				
Number of Elements in Housing	: 0					
		% Reduction		lb/hr	ТРҮ	
Nitrogen Oxides (NOx)		0		1.76	7.72	
Carbon Monoxide (CO)		0		1.06	4.63	
Volatile Organic Compounds (V	OC or NMNEHC)	0		0.71	3.09	
Formaldehyde (CH2O)		0		0.26	1.16	
Particulate Matter (PM)		0		1.66E-01	7.26E-01	
Sulfur Dioxide (SO2)		0		2.02E-03	8.84E-03	
		% Reduction		lb/hr	Metric Tonne/yr	
Carbon Dioxide (CO2)		0		NA	NA	
(6114)		•		4.50	47.07	

1090 Engine Pedigree 2802LE.xlsx 5/6/2013

4.50

17.87

0

# STARCOVIC COMPRESSOR STATION

Application for 45CSR13 NSR Modification Permit

# Attachment L

# NATURAL GAS GLYCOL DEHYDRATION UNIT DATA SHEET

		Compresso	or Station	Starcovic			
General Glycol		Manufacture	and Model	KW	Int'l		
		Max Dry Gas Flow	v Rate (MMscfd)	17	7.0		
		Heat Input (MM	0.42				
		Design Type (I	DEG or TEG)	TEG			
	dration Unit	Source	Status <sup>2</sup>	E	S		
	Data	Date Installed/Mo	dified/Removed <sup>3</sup>	20	11		
		Regenerator St	II Vent APCD <sup>4</sup>	N	IA		
		Fuel HV (Btu	/scf) - HHV	1,0	)20		
		H₂S Content	(gr/100 scf)	0	.2		
		Operation		8,7	760		
Source ID # <sup>1</sup>	Vent	Reference <sup>5</sup>	PTE <sup>6</sup>	lbs/hr	tons/yr	lbs/hr	tons/yr
		GRI-GLYCalc	VOC	6.58	28.82		
		GRI-GLYCalc	Benzene	0.14	0.60		
	Dehydrator 01	GRI-GLYCalc	E-Benzene	0.11	0.50		
	Flash Tank + Still Vent	GRI-GLYCalc	Formaldehyde				
RSV-1	Vont	GRI-GLYCalc	n-Hexane	0.09	0.39		
(2E)	(Minimum of	GRI-GLYCalc	Toluene	0.70	3.05		
()	50% "Recycle" of Flash Gas	GRI-GLYCalc	2,2,4-TMP	0.11	0.50		
	as Fuel in the	GRI-GLYCalc	Xylenes	1.24	5.42		
	Reboiler)	GRI-GLYCalc	Other HAPs				
		GRI-GLYCalc	Total HAP	2.16	9.46		
		GRI-GLYCalc	CO2e	356	1,558		
		AP-42	NOX	0.04	0.18		
		AP-42	CO	0.03	0.15		
		AP-42	VOC	2.3E-03	0.01		
		AP-42	SO2	2.4E-04	1.1E-03		
		AP-42	PM10/2.5	3.1E-03	0.01		
		AP-42	Benzene	8.6E-07	3.7E-06		
RBV-01	Debydroter 01	AP-42	E-Benzene				
(3E)	Dehydrator 01 Reboiler Vent	AP-42	Formaldehyde	3.1E-05	1.3E-04		
(0-)		AP-42	n-Hexane	7.3E-04	3.2E-03		
		AP-42	Toluene	1.4E-06	6.1E-06		
		AP-42	2,2,4-TMP				
		AP-42	Xylenes				
		AP-42	Other HAPs	7.7E-07	3.4E-06		
		AP-42	Total HAP	7.7E-04	3.4E-03		
		40CFR98	CO2e	49	216		

# **Application for 45CSR13 NSR Modification Permit**

Attachment L

#### ATTACHMENT L - NATURAL GAS GLYCOL DEHYDRATION UNIT DATA SHEET - Continued

# Notes to NATURAL GAS GLYCOL DEHYDRATION UNIT DATA SHEET

- 1. Enter the appropriate Source Identification Numbers for the glycol dehydration unit Reboiler Vent and glycol Regenerator Still Vent. The glycol dehydration unit Reboiler Vent and glycol Regenerator Still Vent should be designated RBV-1 and RSV-1, respectively. If the compressor station incorporates multiple glycol dehydration units, a Glycol Dehydration Unit Data Sheet shall be completed for each, using Source Identification #s RBV-2 and RSV-3, etc.
- 2. Enter the Source Status using the following codes:

NS = Construction of New Source

ES = Existing Source

MS = Modification of Existing Source

RS = Removal of Source

- 3. Enter the date (or anticipated date) of the glycol dehydration unit's installation (construction of source), modification or removal.
- 4. Enter the Air Pollution Control Device (APCD) type designation using the following codes:

NA = None

CD = Condenser

FL = Flare

CC = Condenser/Combustion Combination

TO = Thermal Oxidizer

5. Enter the Potential Emissions Data Reference designation using the following codes:

MD = Manufacturer's Data

AP = AP-42

GR = GRI-GLYCalcTM

OT = Other (please list):

6. Enter the Reboiler Vent and glycol Regenerator Still Vent Potential to Emit (PTE) for the listed regulated pollutants in lbs per hour and tons per year. The glycol Regenerator Still Vent potential emissions may be determined using the most recent version of the thermodynamic software model GRI-GLYCalcTM (Radian International LLC & Gas Research Institute). Attach all referenced Potential Emissions Data (or calculations) and the GRI-GLYCalc Aggregate Calculations Report to this Glycol Dehydration Unit Data Sheet(s). This PTE data shall be incorporated in the Emissions Summary Sheet.

Include a copy of the GRI-GLYCalcTM analysis. This includes a printout of the aggregate calculations report, which shall include emissions reports, equipment reports, and stream reports.

\*An explanation of input parameters and examples, when using GRI-GLYCalcTM is available on our website.

# STARCOVIC COMPRESSOR STATION

Application for 45CSR13 NSR Modification Permit

# Attachment L

# 40 CFR Part 63; Subpart HH & HHH Registration Form

**West Virginia Department of Environmental Protection** 

**Division of Air Quality** DIVISION OF AIR QUALITY: (304) 926-0475

40 CFR Part 63; Subpart HH & HHH Registration Form WEB PAGE: http://www.wvdep.org

> Complete this form for any oil and natural gas production or natural gas transmission and storage facility that uses an affected unit under HH/HHH, whether subject or not.

		s	ection A:	Facility Desc	ription				
Affected facility actual annual aver	Affected facility actual annual average natural gas throughput (scf/day):								
ffected facility actual annual average hydrocarbon liquid throughput: (bbl/day):							ıa		
The affected facility processes, upgrades, or stores hydrocarbon liquids prior to custody transfer.							☑ Yes	□ No	
The affected facility processes, upgrades, or stores natural gas prior to the point at which natural gas (NG) enters the NG transmission and storage source category or is delivered to the end user.							) enters the	☑ Yes	□ No
The affected facility is: ☑	prior to a N	NG proces	sing plant		□ NG pro	cessing plar	nt		
	prior to the	point of c	custody tra	nsfer and there	e is no NG pr	ocessing pla	ant		
The affected facility transports or s final end user (if there is no local d			r to enterin	g the pipeline	to a local dist	ribution con	npany or to a	□ Yes	☑ No
The affected facility exclusively prowith an initial producing gas-to-oil				ck oil 'I gravity: <b>na</b> d	legrees			□ Yes	☑ No
		Section	B: Dehyo	dration Unit (i	f applicable)	1			
Description	: 17 MMscf	d - TEG D	ehy 01 (R	SV-1 (2E)					
Date of Installation:	2011		Annual Op	erating Hours:	8,760	Вι	ırner rating (Mi	MBtu/hr):	0.375
Exhaust Stack Height (ft):	10.0		Stack	k Diameter (ft):	0.6		Stack Te	mp. (oF):	212
Glycol Type:	☑ TEG	□ EG	☐ Othe	er: <b>na</b>					
Glycol Pump Type:	□ Elect	☑ Gas	If Gas,	what is the vo	lume ratio?:	0.08 acfm/	gpm		
Condenser installed?	☐ Yes	☑ No	Exit Te	emp: <b>na</b>		Condense	er Pressure:	na	
Incinerator/flare installed?	☐ Yes	☑ No	Destru	ction Eff.: na	a				
Other controls installed?	☐ Yes	☑ No	Descri	be: <b>na</b>					
	Wet Gas <sup>2</sup> :	Gas Ten	nperature:	70 oF	Gas Press	sure: <b>1,00</b> 0	0 psig		
(Upstream of Cont	act Tower)	Saturate	d Gas?:		□ No	If no, wate	er content?:	na	
	Dry Gas:	Gas Flov	wrate:	Actual:	17 N	Mscfd	Design:	17 M	Mscfd
(Downstream of Cont	act Tower)	Water C	ontent:	7.0 I	lb/MMscf				
Le	ean Glycol:		on Rate: ake/model	Actual <sup>3</sup> :	0.6 v 9015PV	7 gpm	Max <sup>4</sup> :	1.5	gpm

Temp:

Source of Gas

Glycol Flash Tank (if applicable):

Stripping Gas (if applicable):

165 oF

If no, describe vapor control:

na

Kimray 9015PV

Pressure:

Rate:

50 psig

na

Vented:

At least 50% of flash tank vapors used as reboiler fuel, the remainder is vented to atmosphere.

✓ Yes

□ No

# STARCOVIC COMPRESSOR STATION

Application for 45CSR13 NSR Modification Permit

#### Attachment L

# 40 CFR Part 63; Subpart HH & HHH Registration Form - Continued

# Please attach the following required dehydration unit information: 1. System map indicating the chain of custody information. See Page 43 of this document for an example of a gas flow schematic. It is not intended that the applicant provide this level of detail for all sources. The level of detail that is necessary is to establish where the custody transfer points are located. This can be accomplished by submitting a process flow diagram indicating custody transfer points and the natural gas flow. However, the DAQ reserves the right to request more detailed information in order to make the necessary decisions. 2. Extended gas analysis from the Wet Gas Stream, including mole percent of C1-C8, benzene, ethylbenzene, toluene, xylene and n-hexane, using Gas Processors Association (GPA) 2286 (or similar). A sample should be taken from the inlet gas line, downstream from any inlet separator, and using a manifold to remove entrained liquids from the sample and a probe to collect the sample from the center of the gas line. GPA standard 2166 reference method or a modified version of EPA Method TO-14, (or similar) should be used. 3. GRI-GLYCalc Ver. 3.0 aggregate report based on maximum Lean Glycol circulation rate and maximum throughput.

Section C: Facility NESHAPS Subpart HH/HHH status						
Subject to Subpart HH However, <u>EXEMPT</u> because the facility is an area source of HAP emissions <u>and</u> the actual average emissions of benzene from the glycol dehydration unit process vent to the atmosphere is < 0.90 megagram per year (1.0 tpy); see 40CFR§63.764(e)(1)(ii).						
Affected facility status: — (choose only one)	☐ Subject to Subpart F	Subject to Subpart HHH				
	□ Not Subject Because:		< 10/25 TPY  Affected facility exclusively handles black oil.  Facility-wide actual annual average NG throughput is < 650 thousand scf/day and facility-wide actual annual average hydrocarbon liquid is < 250 bpd.  No affected source is present.			

# STARCOVIC COMPRESSOR STATION

Application for 45CSR13 NSR Modification Permit

# ATTACHMENT L

# ATTACHMENT L - STORAGE TANK DATA SHEET

Source ID	Status	Contents	Volume (gal)	Diam (ft)	Thru-Put (gal/yr)	Orientation	Ave Liq Hght (ft)
T01	Existing	Produced Water	8,820	12.0	105,840	Vert	8.0
Also the following Insignificant Storage Tanks:							
T02	Existing	Methanol	225				
T03	Existing	Triethylene Glycol	150				
T04	Existing	Ethylene Glycol	55				
T05	Existing	Engine Oil (Mobil Pegasus 805)	500				
T06	Existing	Used Oil	55				
T07	Existing	Norkool SLH 50 (50% EG, 50% Water)	110				
	ı				1	1	

#### **Notes to STORAGE TANK DATA SHEET**

- 1. Enter the appropriate Source Identification Numbers (Source ID #) for each storage tank located at the compressor station. Tanks should be designated T01, T02, T03, etc.
- 2. Enter storage tank Status using the following:

EXIST Existing Equipment

NEW Installation of New Equipment

REM Equipment Removed

- 3. Enter storage tank content such as condensate, pipeline liquids, glycol (DEG or TEG), lube oil, etc.
- 4. Enter storage tank volume in gallons.
- 5. Enter storage tank diameter in feet.
- 6. Enter storage tank throughput in gallons per year.
- 7. Enter storage tank orientation using the following:

VERT Vertical Tank

HORZ Horizontal Tank

8. Enter storage tank average liquid height in feet.

# Attachment L EMISSIONS UNIT DATA SHEET STORAGE TANKS

Provide the following information for <u>each</u> new or modified bulk liquid storage tank as shown on the *Equipment List Form* and other parts of this application. A tank is considered modified if the material to be stored in the tank is different from the existing stored liquid.

IF USING US EPA'S TANKS EMISSION ESTIMATION PROGRAM (AVAILABLE AT <a href="https://www.epa.gov/tnn/tanks.html">www.epa.gov/tnn/tanks.html</a>), APPLICANT MAY ATTACH THE SUMMARY SHEETS IN LIEU OF COMPLETING SECTIONS III, IV, & V OF THIS FORM. HOWEVER, SECTIONS I, II, AND VI OF THIS FORM MUST BE COMPLETED. US EPA'S AP-42, SECTION 7.1, "ORGANIC LIQUID STORAGE TANKS," MAY ALSO BE USED TO ESTIMATE VOC AND HAP EMISSIONS (<a href="https://www.epa.gov/tnn/chief/">http://www.epa.gov/tnn/chief/</a>).

# I. GENERAL INFORMATION (required)

Bulk Storage Area Name	2. Tank Name						
STARCOVIC COMPRESSOR STATION	210 BBL PRODUCED WATER STORAGE TANK						
<ol> <li>Tank Equipment Identification No. (as assigned on Equipment List Form)         T01     </li> </ol>	Emission Point Identification No. (as assigned on Equipment List Form)     4E						
5. Date of Commencement of Construction (for existing tanks) na							
- ,,	New Stored Material						
7. Description of Tank Modification (if applicable) NA							
7A. Does the tank have more than one mode of operation (e.g. Is there more than one product stored in the tan	k?)						
7B. If YES, explain and identify which mode is covered completed for each mode). NA	ed by this application (Note: A separate form must be						
7C. Provide any limitations on source operation affecting variation, etc.):  NA	emissions, any work practice standards (e.g. production						
II. TANK INFORM	IATION (required)						
height.	the internal cross-sectional area multiplied by internal 0 BBL						
9A. Tank Internal Diameter (ft)	9B. Tank Internal Height (or Length) (ft)						
10	16						
10A. Maximum Liquid Height (ft)	10B. Average Liquid Height (ft)						
14	8						
11A. Maximum Vapor Space Height (ft)	11B. Average Vapor Space Height (ft)						
16	8						
liquid levels and overflow valve heights.	is also known as "working volume" and considers design 0 BBL						

13A. Maximum annual throughput (gal/yr)	13B. Maximum daily throughput (gal/day)
105,840 GAL/YR  14. Number of Turnovers per year (annual net throughput	ut/maximum tank liquid volume)
14. Number of Furnovers per year (annual net infougrape	12
15. Maximum tank fill rate (gal/min) 200 GAL/MIN	
16. Tank fill method	
17. Complete 17A and 17B for Variable Vapor Space Ta	nk Systems Does Not Apply
17A. Volume Expansion Capacity of System (gal)	17B. Number of transfers into system per year CONTINUOUS
18. Type of tank (check all that apply):  ☐ Fixed Roof X vertical horizontal  other (describe)  ☐ External Floating Roof pontoon roof  ☐ Demod External (or Covered) Floating Roof	flat roof X cone roof dome roof double deck roof
<ul> <li>□ Domed External (or Covered) Floating Roof</li> <li>□ Internal Floating Roof</li> <li>□ Variable Vapor Space</li> <li>□ Pressurized</li> <li>□ Underground</li> <li>□ Other (describe)</li> </ul>	diaphragm
	ATION (optional if providing TANKS Summary Sheets)
<ul><li>19. Tank Shell Construction:</li><li>☐ Riveted ☐ Gunite lined ☐ Epoxy-coate</li></ul>	ed rivets
	or GREEN 20C. Year Last Painted na
21. Shell Condition (if metal and unlined):  ☑ No Rust ☐ Light Rust ☐ Dense R	Rust
22A. Is the tank heated? ☐ YES ☐ NO	Tvot applicable
22B. If YES, provide the operating temperature (°F)	NA
22C. If YES, please describe how heat is provided to	tank. NA
23. Operating Pressure Range (psig): ATM to 0.7	PSIG
24. Complete the following section for Vertical Fixed Ro	pof Tanks
24A. For dome roof, provide roof radius (ft)	
24B. For cone roof, provide slope (ft/ft)	
25. Complete the following section for Floating Roof Ta	nks Does Not Apply
25A. Year Internal Floaters Installed: NA	
25B. Primary Seal Type:	· _ ·
25C. Is the Floating Roof equipped with a Secondary	Seal? YES NO
25D. If YES, how is the secondary seal mounted? (ch	eck one)
25E. Is the Floating Roof equipped with a weather shi	eld? YES NO

25F. Describe deck fittings; indicate	e the number of ea	ch type of fitting:						
ACCESS HATCH								
BOLT COVER, GASKETED:	UNBOLTED COVI		UNBOLTED COVER, UNGASKETED:					
BOLT COVER, GASKETED:	AUTOMATIC GAL UNBOLTED COVI		UNBOLTED COVER, UNGASKETED:					
BUILT-UP COLUMN – SLIDING COVER, GASKETED:			PIPE COLUMN – FLEXIBLE FABRIC SLEEVE SEAL:					
PIP COLUMN – SLIDING COVER, G		R WELL   PIPE COLUMN –	SLIDING COVER, UNGASKETED:					
SLIDING COVER, GASKETED:	GAUGE-HATCH	H/SAMPLE PORT SLIDING COVER, UNGASKETED:						
WEIGHTED MECHANICAL ACTUATION, GASKETED:			SAMPLE WELL-SLIT FABRIC SEAL (10% OPEN AREA)					
WEIGHTED MECHANICAL ACTUAT		BREAKER WEIGHTED MECHA	ANICAL ACTUATION, UNGASKETED:					
WEIGHTED MECHANICAL ACTUAT		VENT WEIGHTED MECHANICAL ACTUATION, UNGASKETED:						
OPEN:	DECK DRAIN (3-I	NCH DIAMETER) 90% CLOSED:						
STUB DRAIN 1-INCH DIAMETER:								
OTHER (DESCR	RIBE, ATTACH ADI	DITIONAL PAGES I	IF NECESSARY)					

26. Complete the following section for Internal Floating	g Roof Tanks 🔀 Does Not Apply
26A. Deck Type:	
26B. For Bolted decks, provide deck construction:	
26C. Deck seam:	
☐ Continuous sheet construction 5 feet wide ☐ Continuous sheet construction 6 feet wide	
Continuous sheet construction 7 feet wide	
Continuous sheet construction 5 × 7.5 feet wide	
<ul><li>☐ Continuous sheet construction 5 x 12 feet wide</li><li>☐ Other (describe)</li></ul>	1
26D. Deck seam length (ft)	26E. Area of deck (ft <sup>2</sup> )
For column supported tanks:	26G. Diameter of each column:
26F. Number of columns:	ALI' AND ALI' AND
27. Provide the city and state on which the data in this	al if providing TANKS Summary Sheets)
21. Flovide the city and state on which the data in this	section are baseu.
28. Daily Average Ambient Temperature (°F)	
29. Annual Average Maximum Temperature (°F)	
30. Annual Average Minimum Temperature (°F)	
31. Average Wind Speed (miles/hr)	
32. Annual Average Solar Insulation Factor (BTU/(ft²-c	day))
33. Atmospheric Pressure (psia)	
V. LIQUID INFORMATION (options	al if providing TANKS Summary Sheets)
34. Average daily temperature range of bulk liquid:	
34A. Minimum (°F)	34B. Maximum (°F)
35. Average operating pressure range of tank:	
35A. Minimum (psig)	35B. Maximum (psig)
36A. Minimum Liquid Surface Temperature (°F)	36B. Corresponding Vapor Pressure (psia)
37A. Average Liquid Surface Temperature (°F)	37B. Corresponding Vapor Pressure (psia)
38A. Maximum Liquid Surface Temperature (°F)	38B. Corresponding Vapor Pressure (psia)
39. Provide the following for each liquid or gas to be st	
39A. Material Name or Composition	lerea in tarik. And additional pages in hessessary.
39B. CAS Number	
39C. Liquid Density (lb/gal)	
39D. Liquid Molecular Weight (lb/lb-mole)	
39E. Vapor Molecular Weight (lb/lb-mole)	
• · · · · · · · · · · · · · · · · · · ·	

Maximum Vapor Press	sure								
39F. True (psia)									
39G. Reid (psia)  Months Storage per Yo	oor								
39H. From	<del>c</del> ai								
39I. To									
0011	VI. EMISSIONS A	ND CONTR	OL DEVICI	E DATA (required)					
VI. EMISSIONS AND CONTROL DEVICE DATA (required)  40. Emission Control Devices (check as many as apply): ☑ Does Not Apply									
☐ Carbon Adsorption <sup>1</sup>									
Condenser <sup>1</sup>									
☐ Conservation Vent (psig)									
Vacuum S	•,		Drocouro S	ottin a					
	•		Pressure S	etting					
	lief Valve (psig)								
☐ Inert Gas Blanket of									
☐ Insulation of Ta									
Liquid Absorpti	, ,								
Refrigeration of									
Rupture Disc (p									
☐ Vent to Incinera									
Other <sup>1</sup> (describ	•								
' Complete approp	oriate Air Pollution Cont	trol Device S	Sheet.						
41. Expected Emission	n Rate (submit Test Da	ta or Calcul	ations here	or elsewhere in the app	olication).				
Material Name & Breathing Loss Working Loss Annual Loss Estimation Mathael									
wateriai warre &	Breathing Loss	WORKIN	g Loss	Annual Loss	F-2-1				
CAS No.	(lb/hr)	Amount	g Loss Units	Annual Loss (lb/yr)	Estimation Method <sup>1</sup>				
CAS No.			ı	(lb/yr)	EPA-450/3-85-001a /				
			ı						
CAS No.			ı	(lb/yr)	EPA-450/3-85-001a /				
CAS No.			ı	(lb/yr)	EPA-450/3-85-001a /				
CAS No.			ı	(lb/yr)	EPA-450/3-85-001a /				
CAS No.			ı	(lb/yr)	EPA-450/3-85-001a /				
CAS No.			ı	(lb/yr)	EPA-450/3-85-001a /				
CAS No.			ı	(lb/yr)	EPA-450/3-85-001a /				
CAS No.			ı	(lb/yr)	EPA-450/3-85-001a /				
CAS No.			ı	(lb/yr)	EPA-450/3-85-001a /				
CAS No.			ı	(lb/yr)	EPA-450/3-85-001a /				
CAS No.			ı	(lb/yr)	EPA-450/3-85-001a /				
CAS No.			ı	(lb/yr)	EPA-450/3-85-001a /				
CAS No.			ı	(lb/yr)	EPA-450/3-85-001a /				
CAS No.  Produced Water	(lb/hr)	Amount	Units	(lb/yr) 240	EPA-450/3-85-001a / ProMax				
CAS No.  Produced Water	(lb/hr)	Amount	Units	(lb/yr) 240	EPA-450/3-85-001a /				
CAS No.  Produced Water  Produced Water  1 EPA = EPA Emiss Throughput Data, O =	(lb/hr)	Amount	Units  Once, SS =	(lb/yr)  240  Similar Source, ST =	EPA-450/3-85-001a / ProMax  Similar Source Test,				

# Attachment L EMISSIONS UNIT DATA SHEET BULK LIQUID TRANSFER OPERATIONS

Furnish the following information for each new or modified bulk liquid transfer area or loading rack, as shown on the *Equipment List Form* and other parts of this application. This form is to be used for bulk liquid transfer operations such as to and from drums, marine vessels, rail tank cars, and tank trucks.

cars, and tank tru	icks.					
Identification Num	ıber (as assigned or	n Equipment List F	orm): <b>TLO</b>			
1. Loading Area N	lame: STARCOVIC	COMPRESSOR	STATION			
2. Type of cargo	vessels accommod	ated at this rack or	transfer point (chec	ck as many as apply):		
☐ Drums	☐ Marine Vess	els 🔲 Rail	Tank Cars	Tank Trucks		
3. Loading Rack of	or Transfer Point Da	ta:				
Number of pum	ips	1				
Number of liqui	ds loaded	1				
Maximum num tank trucks, tar		ssels, 1				
loading at one	time					
`	g of <b>marine vessels</b> No ⊠ <b>Does</b>	occur at this load	ing area?			
5. Describe clean point: NA	ing location, compo	unds and procedu	re for cargo vessels	using this transfer		
6. Are cargo vessels <b>pressure tested</b> for leaks at this or any other location? <b>NA</b> ☐ Yes ☐ No ☐ <b>Does not apply</b> If YES, describe:  NA						
7. Projected Max	kimum Operating S	Schedule (for rack	or transfer point as	a whole):		
Maximum	Jan Mar.	Apr June	July - Sept.	Oct Dec.		
hours/day	24	24	24	24		
days/week	7	7	7	7		
weeks/quarter	13	13	13	13		

8. Bulk Liqu	uid Data (add pages as	necessa	ary):		
Pump ID No.		1			
Liquid Name		Prod. H2O			
Max. daily thr	oughput (1000 gal/day)	0.29			
Max. annual t	hroughput (1000 gal/yr)	105.8			
Loading Meth	od <sup>1</sup>	SP			
Max. Fill Rate	(gal/min)	200			
Average Fill T	Average Fill Time (min/loading)				
Max. Bulk Liq	uid Temperature (°F)	60			
True Vapor P	ressure <sup>2</sup>	1.5			
Cargo Vessel	Condition <sup>3</sup>	U			
Control Equip	ment or Method <sup>4</sup>	None			
Minimum con	trol efficiency (%)	N/A			
Maximum	Loading (lb/hr)				
Emission Rate (VOC)	Annual (lb/yr)	520			
Estimation Method <sup>5</sup>		EPA			

<sup>&</sup>lt;sup>2</sup> At maximum bulk liquid temperature

<sup>1</sup> BF = Bottom Fill

SUB = Submerged Fill

TM = Test Measurement based upon test data submittal

SP = Splash Fill

O = other (describe)

<sup>&</sup>lt;sup>3</sup>B = Ballasted Vessel, C = Cleaned, U = Uncleaned (dedicated service), O = other (describe)

<sup>&</sup>lt;sup>4</sup> List as many as apply (complete and submit *Air Pollution Control Device Sheets*):

CA = Carbon Adsorption, LOA = Lean Oil Adsorption, CO = Condensation, SC = Scrubber (Absorption), CRA = Compressor-Refrigeration-Absorption, TO = Thermal Oxidation or Incineration, CRC = Compression-Refrigeration-Condensation, VB = Dedicated Vapor Balance (closed system), O = other (describe)

<sup>&</sup>lt;sup>5</sup> EPA = EPA Emission Factor as stated in AP-42 MB = Material Balance

9. <b>Proposed Monitoring, Recordkeeping, Re</b> Please propose monitoring, recordkeeping, and with the proposed operating parameters. Please compliance with the proposed emissions limits.	d reporting in order to demonstrate compliance se propose testing in order to demonstrate					
MONITORING	RECORDKEEPING					
REPORTING TESTING						
MONITORING. PLEASE LIST AND DESCRIBE THE PROCESS PAI MONITORED IN ORDER TO DEMONSTRATE COMPLIANCE WITH THE POLLUTION CONTROL DEVICE.						
RECORDKEEPING. PLEASE DESCRIBE THE PROPOSED RECO	ORDKEEPING THAT WILL ACCOMPANY THE MONITORING.					
REPORTING. PLEASE DESCRIBE THE PROPOSED FREQUENCY	OF REPORTING OF THE RECORDKEEPING.					
<b>TESTING.</b> PLEASE DESCRIBE ANY PROPOSED EMISSIONS TEST DEVICE.	TING FOR THIS PROCESS EQUIPMENT/AIR POLLUTION CONTROL					
<ol> <li>Describe all operating ranges and mainten maintain warranty.</li> <li>NA</li> </ol>	ance procedures required by Manufacturer to					

# **ATTACHMENT M**

# Air Pollution Control Device Sheet(s)

(Not Applicable)

"29. Fill out the Air Pollution Control Device Sheet(s) as Attachment M."	

# ATTACHMENT N

# **Supporting Emissions Calculations**

"30. Provide all **Supporting Emissions Calculations** as Attachment N."

# Emission Summary Spreadsheets

- Potential to Emit (PTE) CRITERIA POLLUTANTS CONTROLLED
- o Potential to Emit (PTE) HAZARDOUS AIR POLLUTANTS CONTROLLED
- o Potential to Emit (PTE) GREENHOUSE GASES (GHG) CONTROLLED
- o Potential to Emit (PTE) PRE-CONTROLLED

# Unit-Specific Emission Spreadsheets

- o Compressor Engine 400 bhp Ajax 2802LE (2SLB@440 rpm)
- Triethylene Glycol (TEG) Dehydrator 17 MMscfd
- o Triethylene Glycol (TEG) Reboiler 0.375 MMBtu/hr
- Storage Tank 210 bbl Produced Water
- Truck Load-Out 2,520 bbl/yr Produced Water
- Startup/Shutdown/Maintenance (SSM)
- Rod Packing/Crankcase Emissions (RPC)
- Process Piping Fugitives Gas & Condensate

# AP-42 and GHG Emission Factors

# Model Results

- Dehydrator GRI-GLYCalc 4.0
  - Summary of Emissions
  - Summary of Input Values
  - Aggregate Calculations Report
- Storage Tank ProMax
  - Flowchart
  - Workbook

#### STARCOVIC COMPRESSOR STATION

Application for 45CSR13 NSR Modification Permit

#### **Attachment N - Supporting Emissions Calculations**

# POTENTIAL-TO-EMIT (PTE) – CRITERIA POLLUTANTS – CONTROLLED

Unit	Point	Control	Description	Site Rating	N	ΟX	С	0	VO	С	SC	)2	PM10	/2.5
ID	ID	ID	Description	Site Rating	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
CE-1	1E	na	Compressor Engine - Ajax DPC-2802LE	400 bhp	1.76	7.72	1.06	4.63	0.97	4.25	2.1E-03	0.01	0.17	0.75
RSV-1	2E	na	TEG Dehydrator - Flash Tank & Still Vent	17 MMscfd					6.58	28.82				
RBV-1	3E	na	TEG Dehydrator - Reboiler	0.375 MMBtu/hr	0.04	0.18	0.03	0.15	2.3E-03	0.01	2.4E-04	1.1E-03	3.1E-03	0.01
T01	4E	na	Storage Tank - Produced Water	210 bbl					0.02	0.12				
TLO	5E	na	Truck Load-Out - Produced Water	2,520 bbl/yr						0.26				
SSM	6E	na	Startup/Shutdown/Maintenance	400 bhp						2.39				
RPC	7E	na	Rod Packing/Crankcase Leaks 400 bhp						0.26	1.16				
		TOTAL POINT SOURCE EMISSIONS:			1.80	7.90	1.09	4.78	7.83	37.00	2.3E-03	0.01	0.17	0.76

WV NSR THRESHOLD: **TVOP THRESHOLD:** 

6 lb/hr <u>A/</u>	<i>ID</i> 10 tpy	6 lb/hr <u>A/</u>	<u>VD</u> 10 tpy						
	100		100		100		100		100

FUG-G	1F	na	Piping and Equipment Fugitives - Gas	1,737 units	 		 0.76	3.33	 	 
FUG-W	2F	na	Piping and Equipment Fugitives - Condensate	873 units	 	-	 1.86	8.14	 	 
			TOTAL FU	SITIVE EMISSIONS:	 		 2.62	11.47	 	 

**TOTAL FACILITY-WIDE EMISSIONS:** 

1.80	7.90	1.09	4.78	10.45	48.48	2.3E-03	0.01	0.17	0.76	Ī

- Notes: 1 Emissions are based on operation at 100% of rated load for 8,760 hr/yr.
  - 2 VOC is volatile organic compounds, as defined by EPA, and includes HCHO (formaldehyde).
  - 3 PM10/2.5 is filterable and condensable particulate matter; including PM10 and PM2.5.
  - 4 HCHO is Formaldehyde; Other HAP includes Acetaldehyde, Acrolein, 1,3-Butadiene, Methanol, Methylene Chloride, and traces of other HAP.

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#### **Attachment N - Supporting Emissions Calculations**

# POTENTIAL-TO-EMIT (PTE) - HAZARDOUS AIR POLLUTANTS (HAP) - CONTROLLED

		Benz	zene	Ethylb	enzene	Formal	dehyde	n-He	xane	Tolu	iene	2,2,4	-TMP	Xyle	nes				
Unit	Point	CAS: 7	1-43-2	CAS: 12	21-69-16	CAS: 12	21-69-26	CAS: 12	1-69-34	CAS: 12	1-69-87	CAS: 12	21-69-94	CAS: 12	1-69-99	Other	r HAP	Total	I HAP
ID	ID	MW: 78.11	lb/lb-mol	MW: 106.1	7 lb/lb-mol	MW: 30.03	3 lb/lb-mol	MW: 86.18	lb/lb-mol	MW: 92.14	lb/lb-mol	MW: 114.2	3 lb/lb-mol	MW: 106.1	7 lb/lb-mol				
		lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
CE-1	1E	0.01	0.03	3.8E-04	1.7E-03	0.26	1.16	1.6E-03	0.01	3.4E-03	0.01	3.0E-03	0.01	9.5E-04	4.1E-03	0.07	0.30	0.35	1.53
RSV-1	2E	0.14	0.60	0.11	0.50			0.09	0.39	0.70	3.05	0.11	0.50	1.24	5.42			2.16	9.46
RBV-1	3E	8.6E-07	3.7E-06			3.1E-05	1.3E-04	7.3E-04	3.2E-03	1.4E-06	6.1E-06					7.7E-07	3.4E-06	7.7E-04	3.4E-03
T01	4E	5.1E-04	2.4E-03	5.1E-04	2.4E-03			1.7E-03	0.01	5.1E-04	2.4E-03	5.1E-04	2.4E-03	5.1E-04	2.4E-03			4.3E-03	0.02
TLO	5E		0.01		0.01				0.03		0.01		0.01		0.01				0.06
SSM	6E		7.7E-03		7.7E-03				0.03		7.7E-03		7.7E-03		7.7E-03				0.05
RPC	7E	1.0E-03	4.5E-03	1.0E-03	4.5E-03	4.2E-03	0.02	1.0E-03	4.5E-03	1.0E-03	4.5E-03	1.0E-03	4.5E-03	1.0E-03	4.5E-03			0.01	0.05
TOTAL	POINT:	0.15	0.65	0.12	0.52	0.27	1.18	0.09	0.46	0.70	3.09	0.12	0.54	1.24	5.45	0.07	0.30	2.53	11.17
FUG-G	1F	8.1E-03	3.6E-02	8.1E-03	3.6E-02			0.01	0.04	8.1E-03	3.6E-02	8.1E-03	3.6E-02	8.1E-03	3.6E-02			0.01	0.06
FUG-W	2F	0.06	0.24	0.06	0.24			0.19	0.81	0.06	0.24	0.06	0.24	0.06	0.24			0.46	2.04
TOT	AL FUG:	0.06	0.28	0.06	0.28			0.20	0.86	0.06	0.28	0.06	0.28	0.06	0.28			0.48	2.10
TOTAL FA	ACILITY:	0.21	0.93	0.18	0.80	0.27	1.18	0.29	1.32	0.77	3.37	0.18	0.82	1.30	5.73	0.07	0.30	3.01	13.27
NSR THRE	SHOLD:	2 lb/hr <u>O</u>	R 0.5 tpy	2 lb/hr <u>(</u>	<u>DR</u> 5 tpy	2 lb/hr <u>O</u>	R 0.5 tpy	2 lb/hr <u>C</u>	<u>OR</u> 5 tpy	2 lb/hr <u>(</u>	<u>DR</u> 5 tpy	2 lb/hr (	<u>OR</u> 5 tpy	2 lb/hr <u>(</u>	<u>DR</u> 5 tpy	2 lb/hr <u>C</u>	<u>OR</u> 5 tpy	2 lb/hr (	<u>OR</u> 5 tpy

10

10

10

10

'VOP THRESHOLD:

Notes: 1 - Emissions are based on operation at 100% of rated load for 8,760 hrs/yr.

10

2 - VOC is volatile organic compounds, as defined by EPA, and includes HCHO (formaldehyde).

10

- 3 PM10/2.5 is filterable and condensable particulate matter; including PM10 and PM2.5.
- 4 HCHO is formaldehyde; Total HAP includes HCHO, n-hexane, BTEX (benzene, toluene, ethylbenzene, xylene), 2,2,4-TMP (i-octane), acetaldehyde, acrolein, and methanol.

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10

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Heat Input

#### **Attachment N - Supporting Emissions Calculations**

#### Potential to Emit (PTE) - GREENHOUSE GASES (GHG) - CONTROLLED

Hours of

kg/MMBtu:

GWP:

53.06

kg/MMBtu: 1.00E-03

25

GWP:

kg/MMBtu: 1.00E-04

298

GWP:

0

**TOTAL** 

5,137

ID	ID	ID	Description	MMBtu/hr (HHV)	Operation	CO2	CO2e	CH4	CO2e	N2O	CO2e	CO2e
					hr/yr	tpy	tpy	tpy	tpy	tpy	tpy	tpy
CE-1	1E	na	Compressor Engine - Ajax DPC-2802LE	3.53	8,760	1,811	1,811	20	492	3.4E-03	1	2,305
RSV-1	2E	na	TEG Dehydrator - Flash Tank & Still Vent		8,760			62	1,558			1,558
RBV-1	3E	na	TEG Dehydrator - Reboiler	0.42	8,760	214	214	4.1E-03	0.1	3.9E-03	1	216
T01	4E	na	Storage Tank - Produced Water		8,760	3.4E-03	3.4E-03	3.0E-01	7.5			7
TLO	5E	na	Truck Load-Out - Produced Water									
SSM	6E	na	Startup/Shutdown/Maintenance			0.13	0.13	14	347.9			348
RPC	7E	na	Rod Packing/Crankcase Leaks		8,760	29	29	7	167			196
			TOTAL POIN	T SOURCE E	MISSIONS:	2,055	2,055	103	2,573	7E-03	2	4,630
					_		_		_		_	
				NSR/PSD	Threshold: (	na	- OR -	na	- OR -	na	) - AND -	na
			Title V	Major Source	Threshold:	na	]	na		na		na
					•							
FUG-G	1F	na	Piping and Equipment Fugitives - Gas		8,760	0.2	0.2	18	446			446
FUG-W	2F	ıla	Piping and Equipment Fugitives - Condensate		8,761	0.08	0.08	2.44	61			61
			TOTAL FUGITIVE EMISSIONS:					20	507			•

TOTAL FACILITY-WIDE PTE:

Notes:

Point

Control

- 1 Emissions are based on operation at 100% of rated load.
- 2 Engine CO2 and CH4 emissions are based on vendor specifications.
- 3 Fugitive CH4 emissions are based on EPA Fugitive Emission Factors for Oil and Gas Production Operations.

4 - All other GHG emissions are based on default values in 40CFR98, Subpart C, Table C-1.

123

5 - High Heat Value (HHV) = Low Heat Value (LHV) / 0.90.

2,055

6 - GHG NSR/PSD Thresholds and Title V Major Source Thresholds are applicable only if other regulated air pollutants exceed the corresponding Thresholds.

#### STARCOVIC COMPRESSOR STATION

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#### **Attachment N - Supporting Emissions Calculations**

# POTENTIAL-TO-EMIT (PTE) – PRE-CONTROLLED

Unit	Point	Control	Description	Site Rating	N	ΟX	С	0	VO	С	XYL	ENE	TOTA	L HAP
ID	ID	ID	Description	Site Rating	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
CE-1	1E	na	Compressor Engine - Ajax DPC-2802LE	400 bhp	1.76	7.72	1.06	4.63	0.97	4.25	9.5E-04	4.1E-03	0.35	1.53
RSV-1	2E	na	TEG Dehydrator - Flash Tank & Still Vent	17.0 MMscfd					6.58	28.82			2.16	9.46
RBV-1	3E	na	TEG Dehydrator - Reboiler	0.38 MMBtu/hr	0.04	0.18	0.03	0.15	2.3E-03	0.01	1.24	5.42	7.7E-04	3.4E-03
T01	4E	na	Storage Tank - Produced Water	210 bbl					0.02	0.12	5.1E-04	2.4E-03	4.3E-03	0.02
TLO	5E	na	Truck Load-Out - Produced Water	2,520 bbl/yr						0.26		0.01		0.06
SSM	6E	na	Startup/Shutdown/Maintenance	400 bhp						2.39		7.7E-03		0.05
RPC	7E	na	Rod Packing/Crankcase Leaks 400 bhp						0.26	1.16	1.0E-03	4.5E-03	0.01	0.05
	TOTAL POINT SOURCE EMISSIONS:			1.80	7.90	1.09	4.78	7.83	37.00	1.24	5.45	2.53	11.17	

WV NSR THRESHOLD:	
TVOP THRESHOLD:	

6 lb/hr <u>AN</u>	<u>D</u> 10 tpy	6 lb/hr <u>A/</u>	<i>ID</i> 10 tpy	6 lb/hr <u>A/</u>	<u>VD</u> 10 tpy	6 lb/hr <u>A/</u>	<u>VD</u> 10 tpy	6 lb/hr <u>A/</u>	<u>VD</u> 10 tpy
	100		100		100		100		100

FUG-G	1F	na	Piping and Equipment Fugitives - Gas	1,737 units	 	 	0.76	3.33	8.1E-03	3.6E-02	0.01	0.06
FUG-W	2F	na	Piping and Equipment Fugitives - Condensate	873 units	 	 	1.86	8.14	0.06	0.24	0.46	2.04
	TOTAL FUGITIVE EMISSIONS:				 	 	2.62	11.47	0.06	0.28	0.48	2.10

**TOTAL FACILITY-WIDE EMISSIONS:** 

1.80	7.90	1.09	4.78	10.45	48.48	1.30	5.73	3.01	13.27

- Notes: 1 Emissions are based on operation at 100% of rated load for 8,760 hr/yr.
  - 2 VOC is volatile organic compounds, as defined by EPA, and includes HCHO (formaldehyde).
  - 3 PM10/2.5 is filterable and condensable particulate matter; including PM10 and PM2.5.
  - 4 HCHO is Formaldehyde; Other HAP includes Acetaldehyde, Acrolein, 1,3-Butadiene, Methanol, Methylene Chloride, and traces of other HAP.

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#### **Attachment N - Supporting Emissions Calculations**

#### Compressor Engine - Ajax DPC-2802LE

Unit ID (Point ID)	Description	Reference	Pollutant		Pre-Controlled Emissions		Control Efficiency		Controlled Emissions	
(Follit ID)				g/bhp-hr	lb/hr	tpy	Linciency	g/bhp-hr	lb/hr	tpy
	Ajax	Vendor Specs	NOx	2.00	1.76	7.72	0.0%	2.00	1.76	7.72
	DPC-2802LE	Vendor Specs	CO	1.20	1.06	4.63	0.0%	1.20	1.06	4.63
	2SLB	NMHC+CH4	THC	6.30	5.56	24.33	0.0%	6.30	5.56	24.33
	400 bhp (site rated)	Estimate	NMHC	1.20	1.06	4.63	0.0%	1.20	1.06	4.63
	440 rpm	Vendor Specs	NMNEHC	0.80	0.71	3.09	0.0%	0.80	0.71	3.09
	2,826 in3/cyl	NMNEHC+HCHO	VOC	1.10	0.97	4.25	0.0%	1.10	0.97	4.25
	Commenced Construction	AP-42 Table 3.2-2	SO2	2.4E-03	2.1E-03	0.01	0.0%	2.4E-03	2.1E-03	0.01
	Prior to 07/01/08	AP-42 Table 3.2-2	PM10/2.5	0.19	0.17	0.75	0.0%	0.19	0.17	0.75
	NSPS JJJJ - NO	AP-42 Table 3.2-2	Benzene	0.01	0.01	0.03	0.0%	0.01	0.01	0.03
	NESHAP ZZZZ - YES	AP-42 Table 3.2-2	Ethylbenzene	4.3E-04	3.8E-04	1.7E-03	0.0%	4.3E-04	3.8E-04	1.7E-03
CE-1 (1E)	8,760 hr/yr	Vendor Specs	HCHO	0.30	0.26	1.16	0.0%	0.30	0.26	1.16
	7,800 Btu/bhp-hr (LHV)	AP-42 Table 3.2-2	n-Hexane	1.8E-03	1.6E-03	0.01	0.0%	1.8E-03	1.6E-03	6.9E-03
	8,837 Btu/bhp-hr (HHV)	AP-42 Table 3.2-2	Toluene	3.9E-03	3.4E-03	0.01	0.0%	3.9E-03	3.4E-03	0.01
	3.12 MMBtu/hr (LHV)	AP-42 Table 3.2-2	2,2,4-TMP	3.4E-03	3.0E-03	0.01	0.0%	3.4E-03	3.0E-03	0.01
	3.53 MMBtu/hr (HHV)	AP-42 Table 3.2-2	Xylenes	1.1E-03	9.5E-04	4.1E-03	0.0%	1.1E-03	9.5E-04	4.1E-03
	27,331 MMBtu/yr (LHV)	AP-42 Table 3.2-2	Other HAP	0.08	0.07	0.30	0.0%	0.08	0.07	0.30
	3,391 scf/hr	Sum	Total HAP	0.40	0.35	1.53	0.0%	0.40	0.35	1.53
	29.71 MMscf/yr	40CFR98 - Table C-1	CO2	469	414	1,811	0.0%	469	414	1,811
	920 Btu/scf (LHV)	Vendor Specs	CH4	5.1	4	20	0.0%	5	4	20
	1,020 Btu/scf (HHV)	40CFR98 - Table C-2	N2O	8.8E-04	7.8E-04	3.4E-03	0.0%	8.8E-04	7.8E-04	3.4E-03
		40CFR98 - Table A-1	CO2e	597	526	2,305	0.0%	597	526	2,305

Notes:

- 1 The emissions are based on operation at 100% of rated load for 8,760 hr/yr.
- 2 As per Engine Specifications, emission values are based on adjustment to specified NOX level, all other emission values are "Not to Exceed" (i.e., Vendor Guarantee).
- 3 As per Engine Specifications, NMNEHC (non-methane/non-ethane hydrocarbon) does not include HCHO. VOC is the sum of NMNEHC and HCHO.
- 4 PM10/2.5 is Filterable and Condensable Particulate Matter; including PM10 and PM2.5
- 5 HCHO is Formaldehyde; Other HAP includes Acetaldehyde, Acrolein, 1,3-Butadiene, Methanol, Methylene Chloride, and traces of other HAP.
- 6 The control efficiency (CE) for each HAP is assumed to be the same as the CE for NMHC, except for HCHO where the vendor provides specific data.
- 7 The fuel heating value will vary, 920 Btu/scf (LHV) is at the low end of the range and results in a high (conservative) fuel consumption estimate.
- 8 Only the calculations based on Vendor Guarantees should be used to establish emission limitations.

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# **Attachment N - Supporting Emissions Calculations**

# **TEG Dehydrator - Flash Tank & Still Vent**

Unit ID	Description	Deference	Pollutant	Emissio	n Factor	Pre-Contro	l Emissions	Control	Controlled	Emissions
(Point ID)	Description	Reference	Pollutant	lb/MMscf	lb/MMBtu	lb/hr	tpy	%	lb/hr	tpy
		See BLR-01	NOX							
	Dehydrator 01	See BLR-01	CO							
	(Flash Tank + Still Vent)	GRI-GLYCalc 4.0	THC			25.83	113.15		25.83	113.15
		GRI-GLYCalc 4.0	NMHC			11.60	50.82		11.60	50.82
		GRI-GLYCalc 4.0	NMNEHC			6.58	28.82		6.58	28.82
	(No Combustion	GRI-GLYCalc 4.0	VOC			6.58	28.82		6.58	28.82
	Emissions Shown) - (See RBV-1 (3E))	See BLR-01	SO2							
	(000 1.21 1 (02))	See BLR-01	PM10/2.5							
		GRI-GLYCalc 4.0	Benzene			0.14	0.60		0.14	0.60
	17.0 MMscfd	GRI-GLYCalc 4.0	Ethylbenzene			0.11	0.50		0.11	0.50
RSV-1 (2E)		See BLR-01	НСНО							
(ZE)		GRI-GLYCalc 4.0	n-Hexane			0.09	0.39		0.09	0.39
	8,760 hr/yr	GRI-GLYCalc 4.0	Toluene			0.70	3.05		0.70	3.05
		GRI-GLYCalc 4.0	2,2,4-TMP			0.11	0.50		0.11	0.50
		GRI-GLYCalc 4.0	Xylenes			1.24	5.42		1.24	5.42
	0.71 MMscf/hr	GRI-GLYCalc 4.0	Other HAP							
	6,205 MMscf/yr	GRI-GLYCalc 4.0	Total HAP			2.16	9.46		2.16	9.46
		See BLR-01	CO2							
	NESHAP HH - Exempt	GRI-GLYCalc 4.0	CH4			14	62		14	62
		See BLR-01	N2O							
	Ī	40CFR98 - Table A-1	CO2e			356	1,558		356	1,558

Notes: 1 - To be conservative, and to account for potential future changes in gas quality, the following worst-case emissions were assumed:

17.0 MMscfd Dehydrator 01	GRI-GLYCalc 4.0* (Flash Tank + Still Vent)	Worst-Case (With 20% Margin)	*	Dehydrator Operati (See Attachn	•	
THC	94.29 tpy	113.15 tpy	Flow Rate:	17.0 MMscfd	Flash Tank Temperature:	165 oF
NMHC	42.35 tpy	50.82 tpy	Gas Analysis:	Attachment H	Flash Tank Pressure:	50 psig
NMNEHC = VOC	24.02 tpy	28.82 tpy	Wet Gas Temperature:	70 oF	Flash Tank Control:	na - 50% Recycle
Benzene	0.50 tpy	0.60 tpy	Wet Gas Presssure:	1,000 psig	Stripping Gas:	na
Ethylbenzene*	0.00 tpy	0.50 tpy	Wet Gas Water Content:	Saturated	Stripping Gas Flow Rate:	na
HCHO	tpy	tpy	Dry Gas Water Content:	7.0 lb H2O/MMscf	Condenser Temperature:	na
n-Hexane	0.32 tpy	0.39 tpy	Lean Glycol Water Content:	1.5 wt% H2O	Condenser Pressure:	na
Toluene	2.54 tpy	3.05 tpy	Glycol Circulation Rate:	1.50 gpm	Combustor Temperature:	na
2,2.4-TMP (i-Octane)*	0.00 tpy	0.50 tpy	Glycol Pump:	Gas Injection	Combustor Excess O2:	na
Xylenes	4.52 tpy	5.42 tpy	Glycol Pump:	Kimray 9015PV	Combustor Efficiency:	na
Other HAP	tpy	tpy				
Total HAP	7.88 tpy	9.46 tpy				
CH4	52 tpy	62 tpy				

<sup>\*</sup> Worst-case ethylbenzene and 2,2,4-TMP emissions set at 0.5 TPY

#### STARCOVIC COMPRESSOR STATION

Application for 45CSR13 NSR Modification Permit

#### **Attachment N - Supporting Emissions Calculations**

# **TEG Dehydrator - Reboiler**

Unit ID (Point ID)	Description	Reference	Pollutant	Emis Fac		Pre-Coi Emis		Control Efficiency	Contr Emiss	
(i ollicib)				lb/MMscf	lb/MMBtu	lb/hr	tpy	%	lb/hr	tpy
		EPA AP-42 Table 1.4-1	NOX	100.00	0.10	0.04	0.18		0.04	0.18
	TRIETHYLENE GLYCOL	EPA AP-42 Table 1.4-1	CO	84.00	0.08	0.03	0.15		0.03	0.15
	(TEG) REBOILER	EPA AP-42 Table 1.4-2	THC	11.00	0.01	4.5E-03	0.02		4.5E-03	0.02
		EPA AP-42 Table 1.4-2	NMHC	8.70	0.01	3.5E-03	0.02		3.5E-03	0.02
		EPA AP-42 Table 1.4-2	NMNEHC	5.60	0.01	2.3E-03	0.01		2.3E-03	0.01
		EPA AP-42 Table 1.4-2	VOC	5.68	0.01	2.3E-03	0.01		2.3E-03	0.01
		EPA AP-42 Table 1.4-2	SO2	0.60	5.9E-04	2.4E-04	1.1E-03		2.4E-04	1.1E-03
	0.375 MMBtu/hr (LHV)	EPA AP-42 Table 1.4-2	PM10/2.5	7.60	0.01	3.1E-03	0.01		3.1E-03	0.01
	0.42 MMBtu/hr (HHV)	EPA AP-42 Table 1.4-3	Benzene	2.1E-03	2.1E-06	8.6E-07	3.7E-06		8.6E-07	3.7E-06
DDV 4 (05)		EPA AP-42 Table 1.4-3	Ethylbenzene							
RBV-1 (3E)	8,760 hr/yr	EPA AP-42 Table 1.4-3	HCHO	0.08	7.4E-05	3.1E-05	1.3E-04		3.1E-05	1.3E-04
		EPA AP-42 Table 1.4-3	n-Hexane	1.80	1.8E-03	7.3E-04	3.2E-03		7.3E-04	3.2E-03
	920 Btu/scf (LHV)	EPA AP-42 Table 1.4-3	Toluene	3.4E-03	3.3E-06	1.4E-06	6.1E-06		1.4E-06	6.1E-06
	1,020 Btu/scf (HHV)	EPA AP-42 Table 1.4-3	2,2,4-TMP							
		EPA AP-42 Table 1.4-3	Xylenes							
	3,285 MMBtu/yr (LHV)	EPA AP-42 Table 1.4-3	Other HAP	1.9E-03	1.9E-06	7.7E-07	3.4E-06		7.7E-07	3.4E-06
	3,642 MMBtu/yr (HHV)	SUM	Tot HAP	1.88	1.8E-03	7.7E-04	3.4E-03		7.7E-04	3.4E-03
		EPA AP-42 Table 1.4-3	CO2	120,000	118	49	214		49	214
	408 scf/hr	EPA AP-42 Table 1.4-3	CH4	2.30	2.3E-03	9.4E-04	4.1E-03		9.4E-04	4.1E-03
	3.57 MMscf/yr	EPA AP-42 Table 1.4-3	N2O	2.20	2.2E-03	9.0E-04	3.9E-03		9.0E-04	3.9E-03
		40CFR98 - Table A-1	CO2e	120,713	118	49	216		49	216

#### Notes:

- 1 The fuel heating value will vary, 920 Btu/scf (LHV) is at the low end of the range and results in a high (conservative) fuel consumption estimate.
- 2 PM10/2.5 is filterable and condensable particulate matter; including PM10 and PM2.5.
- 3 HCHO is Formaldehyde; Other HAP includes Acetaldehyde, Acrolein, 1,3-Butadiene, Methanol, Methylene Chloride, and traces of other HAP.
- 4 Emission factors in AP-42 are NOT EPA-recommended emission limits. Because emission factors essentially represent an average of a range of emission rates, a permit limit using an AP-42 emission factor would result in half of the sources being in noncompliance.

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#### **Attachment N - Supporting Emissions Calculations**

#### Storage Tank - Produced Water

Unit ID (Point ID)		Capa- city	Turn- overs	T-Put	EPA-450/ (Working and Breathing	ProMax (Flashing	VC 100.00		n-Hex 10.00 \		BTEX, 3.00	TMP-ea Wgt%	Total   25.00 \			O2 Wgt%	CH 30.00		CO: GWP	
( ,		bbl	/yr	bbl/yr	Losses)	Losses)	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
T01 (4E)	Prod H2O	210	12.0	2,520	0.039 lb/bbl	0.020 lb/bbl	0.02	0.07	1.7E-03	0.01	5.1E-04	2.2E-03	4.3E-03	0.02	1.7E-04	7.5E-04	0.01	0.02	0.1	1
TO	TAL VOLUME:	210	12 0	2 520		•	·				•	·			·	·		·	•	

	it ID nt ID)	Material Stored	Capa- city	Turn- overs	T-Put	Tank Volume	Blanket Gas Volume	VO 7,200	C lb/MMcf		exane Ib/MMcf	,	TMP-ea B lb/MMcf		I HAP Ib/MMcf		O2 lb/MMcf	CF 42,000	l4 lb/MMcf	CO: GWP	
(. 0.	,		bbl	/yr	bbl/yr		Volumo	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
T01	(4E)	Prod H2O	210	12.0	2,520	1,100 scf	13,200 scf		0.05		5.9E-04		1.8E-04		9.2E-04		2.6E-03		0.28		7
	то	TAL VOLUME:	210	12.0	2,520		-	•	•				•		•		•				

TOTAL EMISSIONS: 0.02 0.12 1.7E-03 0.01 5.1E-04 2.4E-03 4.3E-03 0.02 1.7E-04 3.4E-03 0.01 0.30 0.1 7

#### Notes

- 1 EPA-450/3-85-001a "Volatile Organic Compound Emissions from Petroleum Refinery Wastewater Systems Background Information for Proposed Standards" is a reasonable protocol for estimating potential Condensate storage tank working and breathing losses. EPA-450/3-85-001a, page 3-39, gives a VOC emission factor of 420 kg/MMgal wastewater produced in an oil-water separator. (0.420 g/gal \* 0.0022 lb/g \* 42 gal/bbl = 0.03889 lb/bbl)
- 2 These emission estimates are nearly 4X more conservative than emission factors required by the TCEQ on the Barnett Shale produced water tanks at gas-only sites.

Table 1. Produced Water Storage Tank Flash Loss Emissions Factors for Barnett Shale Special Inventory Purposes ONLY

Pollutant	Average Produced Water Emission Factor (lb/bbl)								
	Gas Production Only Sites	Liquid Hydrocarbon and Gas Production Sites							
VOC	0.01	0.0402							
Benzene	0.0001	0.000054							
Toluene	0.0003	0.000130							
Ethylbenzene	0.000006	0.000003							
Xylene(s)	0.00006	0.000049							
n-Hexane	NA	0.000987							

- 3 Total HAP is estimated at 25.0% of VOC emissions. This is a very conservative estimate based on an investigation of other produced water emission estimating protocols, as exemplified above (e.g., (0.0001+0.0003+0.00006+0.00006)\*100 = 4.7%).
- 4 The ProMax Simulation software was used to estimate flashing losses from the produced water storage tank.
- 5 A natural gas blanket <u>may</u> be used on the produced water tank to prevent air from entering the tank and causing an explosion. Field natural gas would be used as the blanket gas. An option to use blanket gas on the produced water tank is requested.

#### STARCOVIC COMPRESSOR STATION

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#### **Attachment N - Supporting Emissions Calculations**

#### Truck Load-Out - Produced Water

		e	В	MW	т	CE	1	T-Put	VC	C	n-He	cane	втех, т	MP (ea)	Total	HAP
Unit ID (Point ID)	Description	3	r	IVIVV	'	CE	►L	1-Fut	AP-42 S	Sect 5.2	10.00%	of VOC	3.00%	of VOC	25.0%	of VOC
(i oiiit ib)		sat. fac.	psia	lb/lb-mol	°R	%	lb/Mgal	Mgal/yr	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
TLO (5E)	Produced Water	1.45	1.5	92	510		4.90	106	14.39	0.26	1.44	0.03	0.43	0.01	3.60	0.06
					TOTA	AL TLO EM	ISSIONS:	106	14.39	0.26	1.44	0.03	0.43	0.01	3.60	0.06

Notes: 1 - Emission factors and formulas are from AP-42 Section 5.2 "Transportation and Marketing of Petroleum Liquids":

 $L_L = 12.46 \times S \times P \times MW / T \times (1 - CE)$ 

where:  $L_L = Loading loss, lb/1000 gal of liquid loaded.$ 

S = Saturation factor, use 1.45 for "splash loading".

P = True vapor pressure of liquid loaded, psia. Estimated at 1.5 psia.

MW = molecular weight of vapors, lb/lb-mol. (Assumed MW of toluene as it has similar RVP and density as anticipated liquids.)

T = Temperature of bulk liquid loaded, °R = °F + 460. (Conservatively assumed 50 °F.)

CE = Overall emission reduction efficiency (collection efficiency x control efficiency).

5 - Assume 50 gpm load-out results in: 36 hr/yr.

6 - Emission factors in AP-42 are NOT EPA-recommended emission limits. Because emission factors essentially represent an average of a range of emission rates, a permit limit using an AP-42 emission factor would result in half of the sources being in noncompliance.

#### STARCOVIC COMPRESSOR STATION

Application for 45CSR13 NSR Modification Permit

#### **Attachment N - Supporting Emissions Calculations**

#### Startup/Shutdown/Maintenance

Unit ID (Point ID)	Description	No of Comp- ressor	Total bhp	SSM and Blowdown	a. Engine "Cold-Start" Gas Volume	Blowdown	Total Gas Vented	VOC 7,200 lb/MMscf	n-Hexane 90 Ib/MMscf	BTEX, TMP (ea) 23 Ib/MMscf	Total HAP 140 lb/MMscf	CO2 400 lb/MMscf	CH4 42,000 lb/MMscf	CO2e GWP = 25
		Units		Events/yr	scf/SSM	scf/SSM	MMscf/yr	tpy	tpy	tpy	tpy	tpy	tpy	tpy
SSM (6E)	a. Cold Start (Engine)	1	400	208	700	2,486	0.15	0.52	0.01	1.7E-03	0.01	0.03	3	76
SSIVI (OL)	b. Blowdown (Recip Comp)	Į.	400	208	700	2,400	0.52	1.86	0.02	6.0E-03	0.04	0.10	11	272

TOTAL FACILITY-WIDE SSM EMISSIONS:

2.39	0.03	7.7E-03	0.05	0.13	14	348

Notes:

- 1 SSM Emissions are the sum of:
- a. Unburned fuel resulting from "cold-start" of idle gas-fired engines; and
- b. Natural gas that is purged (aka blowdown) from the compressors and associated piping and equipment.
- 2 CM-01 and CM-02 thru CM-07 are gas compressors driven by electric motors. CM-01 is the Columbia compressor, CM-02 thru CM-07 are the residue gas compressors.
- 3 Starting Gas Quantity and Blowdown (B-D) Gas Quantity as per Engineering Department. (e.g., 8,577 scf/B-D of a compressor with a 1,380 bhp engine equals 6.22 scf/bhp/B-D.)

Engines	a. Unburned "Cold-Start" Gas is Constant at:	700 scf/start
Liigines	b. Blowdown Gas is Related to bhp at:	6.22 scf/bhp/B-D

4 - To be conservative, the following gas characteristics were assumed:

Pollutant	Inlet Gas Analysis	Estimated
Carbon Dioxide	260 lb/MMscf	400 lb/MMscf
Methane	34,652 lb/MMscf	42,000 lb/MMscf
VOC (Propane)	5,993 lb/MMscf	7,200 lb/MMscf
n-Hexane	75 lb/MMscf	90 lb/MMscf
BTEX, TMP (ea)	16 lb/MMscf	23 lb/MMscf
Total HAP:	93 lb/MMscf	140 lb/MMscf

5 - Emission estimates are conservatively based on:

4.0	S
4.0	B

Starts-Stops per week per Engine. Blowdown(s) per week per Compressor

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# **Attachment N - Supporting Emissions Calculations**

#### Rod Packing/Crankcase Leaks

Unit ID (Point ID)	Unit Description	No. of Recip Comp-	Cyl per Recip Comp-	scfh per Cyl	Contin- gency	Total Leak Rate	VC 7,2 lb/Ml	00	HCI n: lb/MI	3	n-Hex,B <sup>*</sup> 2 Ib/M	-	Total I 140 Ib/MN	0	CC 40 lb/Ml	0	CH 42,0 lb/MN	00	CO2 1,050 lb/MN	,400
		ressors	ressor			MMscf/yr	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
RPC (7E)	Rod Packing - CE-1	1	2	15	15%	0.30	0.25	1.09	na	na	8.1E-04	3.5E-03	4.8E-03	0.02	0.01	0.06	1	6	36	159

		Total	Leak Rate		VC	C	HCH	Ю	n-Hex,B1	TEX (Ea)	Total	HAP	CO	2	CH	14	CO	2e
Unit ID	Unit Decemention	Recip	0.50	Safety	31.	07	8.4	7	0.4	16	11.	.21	13,2	43	14	4	16,8	344
(Point ID)	Unit Description	Horsepower	scf/bhp-hr	Factor	lb/MI	Mscf	Ib/MN	Iscf	lb/MI	Viscf	Ib/M	Mscf	lb/MN	/Iscf	lb/MI	/Iscf	lb/MN	/Iscf
		(bhp)	MMscf/yr		lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
RPC (7E)	Crankcase Emissions	400	1.75	250%	0.02	0.07	4.2E-03	0.02	2.3E-04	1.0E-03	0.01	0.02	6.6	29	0.07	0.32	8.4	37

VO	C	HCH	Ю	n-Hex,B	ГЕХ (Еа)	Total	HAP	CC	)2	CH	14	CO	2e
lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
0.26	1.16	4.2E-03	0.02	1.0E-03	4.5E-03	0.01	0.05	6.6	29	2	7	45	196

**Total RPC Emissions:** 

#### Notes:

- 1 Misc. equipment leaks is a broad category covering leaks of natural gas from sealed surfaces, such as packing and gaskets, resulting from the wear of mechanical joints, seals, and rotating surfaces over time. It also includes the crankcase emissions from reciprocating engines.
- 2 To be conservative, and to account for potential future changes, the following "worst-case" gas characteristics were assumed:

Pollutant	Gas Analysis	Worst-Case Assumption
CO2	260 lb/MMscf	400 lb/MMscf
CH4	34,652 lb/MMscf	42,000 lb/MMscf
VOC	5,993 lb/MMscf	7,200 lb/MMscf
n-Hex, BTEX, TMP (ea)	16 lb/MMscf	23 lb/MMscf
Total HAP	93 lb/MMscf	140 lb/MMscf

- 3 Estimates of Recip Compressor Leaks are based on vendor data w/ an appropriate contingency.
- 4 Engine crankcase emissions are based on vendor data: "As a general rule, blow-by (i.e., crankcase emissions) on a <u>new</u> engine is approximately 0.5 scf/bhp-hr." A "safety factor" is used to account for increasing blow-by as the engines "wear".

5 - Crankcase emissions are estimated as follows:

(Data from Ajax DPC-2802LE Data Sheet and Emissions Calculation Spreadsheet.)

lot Eng Exhaust (TEEx) (Vol)	1,439 acf/min	274 MMscf/yr TEEx*
<u>Pollutant</u>	Ajax-2802LE PTE	Crankcase Emission Factor**
Crankcase THC emissions (Mass)	24.33 tpy THC	177.93 lb THC / MMscf TEEx
Crankcase VOC emissions (Mass)	4.25 tpy VOC	31.07 lb VOC / MMscf TEEx
Crankcase HCHO emissions (Mass)	1.16 tpy HCHC	8.47 lb HCHO / MMscf TEEx
Crankcase n-Hex, BTEX, TMP (ea) (Mass)	0.06 tpy BTEX	0.46 lb BTEX / MMscf TEEx
Crankcase HAP (tot) emissions (Mass)	1.53 tpy HAP	11.21 lb HAP / MMscf TEEx
Crankcase CO2 emissions (Mass)	1,811 tpy CO2	13,243 lb CO2 / MMscf TEEx
Crankcase CH4 emissions (Mass)	20 tpy CH4	144 lb CH4 / MMscf TEEx
Crankcase CO2e emissions (Mass)	2,305 tpy CO2e	16,852 lb CO2e /MMscf TEEx

<sup>\*</sup> Conversion from acf/min to scf/yr based 1,000 oF exhaust temp, and 68 oF std temp.

<sup>\*\*</sup> Crankcase EmFact = PTE (tpy) from Ajax-2802LE ÷ Tot Engine Exhaust (TEEx) (MMsfy/yr).

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#### **Attachment N - Supporting Emissions Calculations**

#### Piping and Equipment Fugitives - Gas & Condensate

Unit ID (Point ID)	Description	Component (Unit) Type	Unit Count	THC Factor	LDAR Control	•	arbons IC)		OC Wgt%	n-He 0.17	xane Wgt%	BTEX, 0.15	TMP-ea Wgt%	Total 0.27	HAP Wgt%	C( 0.78	O2 Wgt%	_	H4 Wgt%	CO GWP	-
(i oille ib)		(Gas)	Oddin	lb/hr/Unit	Credit	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
		Valves	386	0.00992	0%	3.82	16.75	0.54	2.34	0.01	0.03	5.7E-03	0.03	0.01	0.05	0.03	0.13	2.87	12.56	72	314
		Pump Seals	0																		
FUG-G	Process Piping Fugitives	Other	45	0.01940	0%	0.87	3.82	0.12	0.54	1.5E-03	0.01	1.3E-03	5.7E-03	2.4E-03	0.01	6.8E-03	0.03	0.65	2.87	16	72
(1F)	(Gas)	Connectors	1,106	0.00044	0%	0.49	2.13	0.07	0.30	8.5E-04	3.7E-03	7.3E-04	3.2E-03	1.3E-03	0.01	3.8E-03	0.02	0.37	1.60	9	40
	, ,	Flanges	180	0.00086	0%	0.15	0.68	0.02	0.09	2.7E-04	1.2E-03	2.3E-04	1.0E-03	4.2E-04	1.8E-03	1.2E-03	5.3E-03	0.12	0.51	3	13
		Open-ended	21	0.00441	0%	0.09	0.41	0.01	0.06	1.6E-04	7.1E-04	1.4E-04	6.1E-04	2.5E-04	1.1E-03	7.2E-04	3.2E-03	0.07	0.30	2	8
	-		1,737	Pre-C	Control:	5.43	23.79	0.76	3.33	0.01	0.04	8.1E-03	3.6E-02	0.01	0.06	0.04	0.18	4.07	17.85	102	446
			-	Cont	rolled:	5.43	23.79	0.76	3.33	0.01	0.04	8.1E-03	3.6E-02	0.01	0.06	0.04	0.18	4.07	17.85	102	446

		Component		THC	LDAR	Hydroc	arbons	VC	С	n-He	xane	BTEX,	ГМР-еа	Tota	I HAP	CC	02	СН	14	CO	)2e
Unit ID (Point ID)	Description	(Unit) Type	Unit Count	Factor	Control	(TF	IC)	100.00	Wgt%	10.00	Wgt%	3.00	Wgt%	25.00	Wgt%	1.00	Wgt%	30.00	Wgt%	GWP	= 25
(i olik ib)		(Condensate)		lb/hr/Unit	Credit	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
		Valves	193	0.00551	0%	1.06	4.65	1.06	4.65	0.11	0.47	0.03	0.14	0.27	1.16	0.01	0.05	0.32	1.40	7.98	35
		Pump Seals	4	0.02866	0%	0.11	0.50	0.11	0.50	0.01	0.05	3.4E-03	0.02	0.03	0.13	1.1E-03	0.01	0.03	0.15	0.86	3.77
FUG-W	Process Piping Fugitives	Other	23	0.01653	0%	0.37	1.63	0.37	1.63	0.04	0.16	0.01	0.05	0.09	4.1E-01	3.7E-03	0.02	0.11	0.49	3	12
(2F)	(Condensate)	Connectors	553	0.00046	0%	0.26	1.12	0.26	1.12	0.03	0.11	7.7E-03	0.03	0.06	0.28	2.6E-03	0.01	0.08	0.34	2	8
	,	Flanges	90	0.00024	0%	0.02	0.10	0.02	0.10	2.2E-03	9.6E-03	6.5E-04	2.9E-03	5.5E-03	0.02	2.2E-04	9.6E-04	6.5E-03	0.03	0.16	0.72
		Open-ended	11	0.00309	0%	0.03	0.14	0.03	0.14	3.2E-03	0.01	9.7E-04	4.3E-03	8.1E-03	0.04	3.2E-04	1.4E-03	9.7E-03	0.04	0.24	1.07
<u>-</u>	_		873	Pre-C	Control:	1.86	8.14	1.86	8.14	0.19	0.81	5.6E-02	0.24	0.46	2.04	0.02	0.08	0.56	2.44	14	61
		•		Cont	rolled:	1.86	8.14	1.86	8.14	0.19	0.81	0.06	0.24	0.46	2.04	0.02	0.08	0.56	2.44	14	61

**TOTAL PRE-CONTROL FUGITIVE EMISSIONS:** TOTAL CONTROLLED FUGITIVE EMISSIONS:

7.29	31.94	2.62	11.47	0.20	0.86	0.06	0.28	0.48	2.10	0.06	0.27	4.63	20.29	116	507
7.29	31.94	2.62	11.47	0.20	0.86	0.06	0.28	0.48	2.10	0.06	0.27	4.63	20.29	116	507

- Notes: 1 Assumed 8,760 hours per year of fugitive emissions.
  - 2 Gas and Condensate fugitive emissions calculated using EPA Protocol for Equipment Leak Emission Estimates, EPA-453/R-95-017, Nov 1995.

TABLE 2.4	G	as	Conde	ensate
O&G PROD (AVE)	kg/hr	lb/hr	kg/hr	lb/hr
Valves	4.5E-03	0.00992	2.5E-03	0.00551
Pump Seals	na	na	1.3E-02	0.02866
Others	8.8E-03	0.01940	7.5E-03	0.01653
Connectors	2.0E-04	0.00044	2.1E-04	0.00046
Flanges	3.9E-04	0.00086	1.1E-04	0.00024
Open-Ended Lines	2.0E-03	0.00441	1.4E-03	0.00309

- 3 Components in Gas Service are based on GRI-HAPCalc estimates, plus a
- 4 Components in Light Liquid Service are based on Gas Component counts, times a

50% margin reduction

- 5 "Other" components include compressor seals, relief valves, diaphragms, drains, meters, etc.
- 6 To be conservative, the following gas characteristics were assumed:

Pollutant	G	as	Conde	ensate
Pollulani	Analysis	Estimated	Analysis	Estimated
Carbon Dioxide	0.51 Wgt%	0.78 Wgt%	Wgt%	Wgt%
Methane	67.35 Wgt%	75.00 Wgt%	Wgt%	Wgt%
VOC	11.65 Wgt%	13.99 Wgt%	Wgt%	100.00 Wgt%
n-Hexane	0.15 Wgt%	0.17 Wgt%	Wgt%	10.00 Wgt%
BTEX, TMP-ea	0.02 Wgt%	0.15 Wgt%	Wgt%	3.00 Wgt%
Total HAP	0.18 Wgt%	0.27 Wgt%	Wgt%	25.00 Wgt%

# Potentially Applicable

# **AP-42 and GHG EMISSION FACTORS**

(Preferentially use test data or vendor data where available)

			GAS-FIRED ENGINES			GAS-FIRED TURBINES	3	
		AP-42 1			AP-42 Table 3.1-1; 3.1-2a; 3.1-3 04/00			
	Pollutant	2SLB	4SLB	4SRB	Uncontrolled	Water Injection	Lean Pre-Mix#	
		lb/MMBtu	lb/MMBtu	lb/MMBtu	lb/MMBtu	lb/MMBtu	lb/MMBtu	
	NOX (≥ 90% Load)	3.17E+00	4.08E+00	2.21E+00	3.20E-01	1.30E-01	9.90E-02	
	CO (≥ 90% Load)	3.86E-01	3.17E-01	3.72E+00	8.20E-02	3.00E-02	1.50E-02	
∡	THC (TOC)	1.64E+00	1.47E+00	3.58E-01	1.10E-02	1.10E-02	1.10E-02	
CRITERIA	NMHC (THC-CH4)	1.90E-01	2.20E-01	1.28E-01	2.40E-03	2.40E-03	2.40E-03	
Η	NMNEHC (NMHC-C2H6)	1.19E-01	1.15E-01	5.76E-02	2.10E-03	2.10E-03	2.10E-03	
CI	VOC	1.20E-01	1.18E-01	2.96E-02	2.10E-03	2.10E-03	2.10E-03	
	SO2*** (2,000 gr-S/MMscf)	5.88E-04	5.88E-04	5.88E-04	5.88E-04	5.88E-04	5.88E-04	
	PM10/2.5 (Filter+Cond)	4.83E-02	9.99E-03	1.94E-02	6.60E-03	6.60E-03	6.60E-03	
	Benzene	1.94E-03	4.40E-04	1.58E-03	1.20E-05	1.20E-05	9.10E-07	
	Ethylbenzene	1.08E-04	3.97E-05	2.48E-05	3.20E-05	3.20E-05	3.20E-05	
	Formaldehyde (HCHO)	5.52E-02	5.28E-02	2.05E-02	7.10E-04	7.10E-04	2.00E-05	
HAPs	n-Hexane	4.45E-04	1.11E-03					
Η	Toluene	9.63E-04	4.08E-04	5.58E-04	1.30E-04	1.30E-04	1.30E-04	
	TMP, 2,2,4- (i-Octane)	8.46E-04	2.50E-04					
	Xylenes	2.68E-04	1.84E-04	1.95E-04	6.40E-05	6.40E-05	6.40E-05	
	Other HAPs	1.96E-02	1.69E-02	9.42E-03	1.06E-04	1.06E-04	1.06E-04	
	CO2**** (GWP=1)	1.17E+02	1.17E+02	1.17E+02	1.17E+02	1.17E+02	1.17E+02	
GHG	CH4 (GWP=25)	1.45E+00	1.25E+00	2.30E-01	8.60E-03	8.60E-03	8.60E-03	
ΰ	N2O (GWP=298)	2.20E-04	2.20E-04	2.20E-04	3.00E-03	3.00E-03	3.00E-03	
	CO2e	1.53E+02	1.48E+02	1.23E+02	1.18E+02	1.18E+02	1.18E+02	

(#Lean Pre-Mix - aka: Dry Low Emissions (DLE or DLN) and SoLoNOX)

		GAS-FIR	ED EXTERNAL COME	BUSTION	FLARES DIESEL E		
<b>5</b>		AP-42 Table 1.4	AP-42 Table 1.4-1; 1.4-2; 1.4-3 (<100 MMBtu/hr) 07/98			3.3-1; 3.3-2 10/96	
	Pollutant	Uncontrolled	LoNOX Burners	Flue Gas Recirc	(Combustion)	Uncontrolled	
		lb/MMBtu	lb/MMBtu	lb/MMBtu	lb/MMBtu	lb/MMBtu	
	NOX	9.80E-02	4.90E-02	3.14E-02	6.80E-02	4.41E+00	
	СО	8.24E-02	8.24E-02	8.24E-02	3.70E-01	9.50E-01	
⋖	THC (TOC)	1.08E-02	1.08E-02	1.08E-02	1.40E-01	3.60E-01	
ER	NMHC (THC-CH4)	8.53E-03	8.53E-03	8.53E-03	1.38E-01	3.53E-01	
CRITERIA	NMNEHC (NMHC-C2H6)	5.49E-03	5.49E-03	5.49E-03	5.49E-03	3.50E-01	
ਹ	VOC	5.56E-03	5.56E-03	5.56E-03	5.56E-03	3.60E-01	
	SO2 (2,000 gr-S/MMscf)	5.88E-04	5.88E-04	5.88E-04	5.88E-04	2.90E-01	
	PM10/2.5 (Filter+Condense)	7.45E-03	7.45E-03	7.45E-03	7.45E-03	3.10E-01	
	Benzene	2.06E-06	2.06E-06	2.06E-06	2.06E-06	9.33E-04	
	Ethylbenzene						
	HCHO (Formaldehyde)	7.35E-05	7.35E-05	7.35E-05	7.35E-05	1.18E-03	
HAPs	n-Hexane	1.76E-03	1.76E-03	1.76E-03	1.76E-03		
Ŧ	Toluene	3.33E-06	3.33E-06	3.33E-06	3.33E-06	4.09E-04	
	2,2,4-TMP (i-Octane)						
	Xylenes					2.85E-04	
	Other HAPs	1.86E-06	1.86E-06	1.86E-06	1.86E-06	1.05E-03	
	CO2 (GWP=1)	1.18E+02	1.18E+02	1.18E+02	1.18E+02	1.64E+02	
GHG	CH4 (GWP=25)	2.25E-03	2.25E-03	2.25E-03	2.25E-03	6.61E-03	
9	N2O (GWP=298)	2.16E-03	6.27E-04	6.27E-04	2.16E-03	1.32E-03	
	CO2e	1.18E+02	1.18E+02	1.18E+02	1.18E+02	1.65E+02	

40 CFR 98 - DEFAULT EMISSION FACTORS						
Table C-1 to Sub	part C of Part 98	Table C-2 to Subpart C of Part 98				
Default HHV	Carbon Dioxide	Methane	Nitrous Oxide			
	lb CO2/MMBtu	lb CH4/MMBtu	lb N2O/MMBtu			
0.138 MMBtu/gal	1.61E+02	6.61E-03	1.32E-03			
1,026 Btu/scf	1.17E+02	2.20E-03	2.20E-04			
	Table C-1 to Sub Default HHV 0.138 MMBtu/gal	Table C-1 to Subpart C of Part 98           Default HHV         Carbon Dioxide Ib CO2/MMBtu           0.138 MMBtu/gal         1.61E+02	Table C-1 to Subpart C of Part 98         Table C-2 to Subsection           Default HHV         Carbon Dioxide Ib CO2/MMBtu         Methane Ib CH4/MMBtu           0.138 MMBtu/gal         1.61E+02         6.61E-03			

Global Warming Potential (100 Yr) (GWP)						
Table A-1 to Subpart A of Part 98						
CO2 CH4* N2O						
1 25 298						
#Revised by EPA on 11/29/13						

<sup>\*</sup>Converted Ext Comb Emission Factors to lb/MMBtu by dividing lb/MMscf by AP-42 default HHV of 1,020 Btu/scf.

Conversion Factors							
http://www.onlineconversion.com							
1.0 lb	=	453.592 g					
1.0 kg	=	2.205 lb					
1.0 hp	=	2,544.433 Btu/hr					
1.0 hp	=	745.700 Watt					
1.0 kW	=	3,412.142 Btu/hr					
1.0 kW-hr	=	1.340 hp-hr					
1.0 cf	=	7.481 gal					
1.0 gal H2O	=	8.338 gal					
1.0 cf H2O	=	62.371 gal					
1.0 m	=	3.281 gal					
1.0 km	=	0.621 gal					
1.0 acre	=	43560.174 gal					
1.0 °F	=	(°C*9/5)+32					
1.0 °R	=	°F+459.67					
1.0 %	=	10,000 ppm					
UGC (stp)	=	379.48 scf/lb-mol					

<sup>\*\*</sup>Converted GHG Emission Factors to lb/MMBtu by multiplying kg/MMBtu by 2.2046 lb/kg.

<sup>\*\*\*</sup>Assumes 100% conversion of fuel sulfur to SO2 (2,000 gr/MMscf).

 $<sup>^{\</sup>star\star\star\star}\text{Assumes}$  99.5% conversion of fuel carbon to CO2 for natural gas.

# UNCONTROLLED REGENERATOR EMISSIONS

Component	lbs/hr	lbs/day	tons/yr
Methane Ethane Propane Isobutane n-Butane		3.119 0.833	0.5692 0.1520
Isopentane n-Pentane n-Hexane Cyclohexane Other Hexanes	0.0242 0.0242 0.0176 0.0469 0.0250		0.0773 0.2056
Heptanes Methylcyclohexane Benzene Toluene Xylenes	0.0609 0.0026 0.1009 0.5312 0.9903	0.064 2.421 12.748	0.0116 0.4419 2.3265
C8+ Heavies	0.2657	6.376	1.1636
Total Emissions	2.6460	63.504	11.5895
Total Hydrocarbon Emissions Total VOC Emissions Total HAP Emissions Total BTEX Emissions	2.3264	63.504 55.835 39.359 38.936	10.1898

# FLASH GAS EMISSIONS

Component	lbs/hr	lbs/day	tons/yr
Methane Ethane Propane Isobutane n-Butane	11.7049 4.0196 1.5543 0.2968 0.4905	96.470	17.6057 6.8079
Isopentane n-Pentane n-Hexane Cyclohexane Other Hexanes	0.1547 0.1276 0.0557 0.0386 0.1032	3.713 3.062 1.336 0.926 2.476	0.6776 0.5588 0.2439 0.1690 0.4519
Heptanes Methylcyclohexane Benzene Toluene Xylenes	0.1017 0.0018 0.0135 0.0496 0.0411	0.324	0.0591
C8+ Heavies	0.1279	3.068	0.5600
Total Emissions	18.8816	453.158	82.7013
Total Hydrocarbon Emissions Total VOC Emissions Total HAP Emissions	18.8816 3.1571 0.1600		

# FLASH TANK OFF GAS

Component	lbs/hr	lbs/day	tons/vr
Methane	23.4099	561.837	102.5353
Ethane	8.0391		
Propane		74.607	
Isobutane	0.5937	14.248	2.6003
n-Butane	0.9811	23.546	4.2972
Isopentane	0.3094	7.426	1.3552
n-Pentane	0.2552	6.124	1.1176
n-Hexane	0.1114	2.673	0.4877
Cyclohexane	0.0772	1.852	0.3380
Other Hexanes	0.2063	4.952	0.9038
Heptanes	0.2034	4.882	0.8910
Methylcyclohexane	0.0036	0.087	0.0158
Benzene	0.0270	0.648	0.1183
Toluene	0.0993		0.4349
Xylenes	0.0823	1.974	0.3603
C8+ Heavies	0.2557	6.137	1.1200
Total Emissions	37.7631	906.316	165.4026
Total Hydrocarbon Emissions	37.7631		
Total VOC Emissions	6.3141		
Total HAP Emissions	0.3199		
Total BTEX Emissions	0.2086	5.005	0.9135

# COMBINED REGENERATOR VENT/FLASH GAS EMISSIONS

Component	lbs/hr	lbs/day	tons/yr
Methane	11.8585	284.604	
Ethane	4.1856	100.454	
Propane	1.6843	40.422	
Isobutane	0.3315	7.957	
n-Butane	0.5628	13.508	
Isopentane	0.1789	4.293	0.7834
n-Pentane	0.1518	3.642	0.6648
n-Hexane	0.0733	1.760	0.3212
Cyclohexane	0.0855	2.053	0.3746
Other Hexanes	0.1282	3.077	0.5615
Heptanes	0.1626	3.903	0.7123
Methylcyclohexane	0.0045	0.107	0.0195
Benzene	0.1144	2.745	0.5010
Toluene	0.5808	13.940	2.5440
Xylenes	1.0314	24.754	4.5176
C8+ Heavies Total Emissions	0.3935	9.444 516.662	1.7236  94.2908
Total Hydrocarbon Emissions Total VOC Emissions Total HAP Emissions Total BTEX Emissions	21.5276 5.4835 1.7999 1.7266	516.662	94.2908 24.0177 7.8837 7.5625

# GRI-GLYCalc VERSION 4.0 - SUMMARY OF INPUT VALUES

Case Name: Starcovic TEG Dehydrator

File Name: C:\projects2\wfs\OVM\Starcovic\R13\Starcovic - 17 MMscfd TEG Dehydrator.ddf

Date: March 24, 2015

DESCRIPTION:

Description: 17 MMscfd TEG Dehydrator

Starcovic Extended Gas Analysis

(07-11-2014)

Wet Gas: 70oF, 1000 psig Pump: Gas Injection, 1.5 gpm

Flash Tank: 1650F, 50 psig, 50% Recycle

Annual Hours of Operation: 8760.0 hours/yr

WET GAS:

-----

Temperature: 70.00 deg. 1000.00 psig 70.00 deg. F

Wet Gas Water Content: Saturated

Component	Conc. (vol %)
Carbon Dioxide	0.2241
Nitrogen	0.7378
Methane	81.9672
Ethane	12.6209
Propane	3.0055
Isobutane	0.3952
n-Butane	0.5830
Isopentane	0.1525
n-Pentane	0.1112
n-Hexane	0.0329
Cyclohexane	0.0095
Other Hexanes	0.0698
Heptanes	0.0388
Methylcyclohexane	0.0004
Benzene	0.0011
Toluene	0.0033
Xylenes	0.0029
C8+ Heavies	0.0413

DRY GAS:

\_\_\_\_\_

Flow Rate: 17.0 MMSCF/day Water Content: 7.0 lbs. H2O/N 7.0 lbs. H20/MMSCF

LEAN GLYCOL:

\_\_\_\_\_\_

Glycol Type: TEG
Water Content: 1.5 wt% H2O
Flow Rate: 1.5 gpm

PUMP:

Page:	2

Glycol Pump Type: Gas Injection
Gas Injection Pump Volume Ratio: 0.080 acfm gas/gpm glycol

FLASH TANK:

-----

Flash Control: Combustion device Flash Control Efficiency: 50.00 %

Temperature: 165.0 deg. F
Pressure: 50.00 psig

# GRI-GLYCalc VERSION 4.0 - AGGREGATE CALCULATIONS REPORT

Case Name: Starcovic TEG Dehydrator

File Name: C:\projects2\wfs\OVM\Starcovic\R13\Starcovic - 17 MMscfd TEG Dehydrator.ddf

Date: March 24, 2015

#### DESCRIPTION:

Description: 17 MMscfd TEG Dehydrator

Starcovic Extended Gas Analysis

(07-11-2014)

Wet Gas: 70oF, 1000 psig Pump: Gas Injection, 1.5 gpm

Flash Tank: 1650F, 50 psig, 50% Recycle

Annual Hours of Operation: 8760.0 hours/yr

# EMISSIONS REPORTS:

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# UNCONTROLLED REGENERATOR EMISSIONS

Component	lbs/hr	lbs/day	tons/yr
Methane Ethane Propane Isobutane n-Butane	0.1300 0.0347	3.984 3.119 0.833	0.5692 0.1520
Isopentane n-Pentane n-Hexane Cyclohexane Other Hexanes	0.0242 0.0242 0.0176 0.0469 0.0250	0.581 0.424	0.1060 0.0773
Heptanes Methylcyclohexane Benzene Toluene Xylenes	0.5312	0.064 2.421 12.748	0.0116 0.4419 2.3265
C8+ Heavies	0.2657	6.376	1.1636
Total Emissions	2.6460	63.504	11.5895
Total Hydrocarbon Emissions Total VOC Emissions Total HAP Emissions Total BTEX Emissions	1.6400	63.504 55.835 39.359 38.936	10.1898

# FLASH GAS EMISSIONS

Component	lbs/hr	lbs/day	tons/yr
Methane	11.7049	280.919	51.2677
Ethane	4.0196	96.470	17.6057
Propane	1.5543	37.303	6.8079
Isobutane	0.2968	7.124	1.3001
n-Butane	0.4905	11.773	2.1486
Isopentane	0.1547	3.713	0.6776
n-Pentane	0.1276	3.062	0.5588
n-Hexane	0.0557	1.336	0.2439

Cyclohexane Other Hexanes	0.0386 0.1032	0.926 2.476	Page: 2 0.1690 0.4519
Heptanes Methylcyclohexane Benzene Toluene Xylenes	0.1017 0.0018 0.0135 0.0496 0.0411	2.441 0.043 0.324 1.192 0.987	0.4455 0.0079 0.0591 0.2175 0.1801
C8+ Heavies	0.1279	3.068	0.5600
Total Emissions	18.8816	453.158	82.7013
Total Hydrocarbon Emissions Total VOC Emissions Total HAP Emissions Total BTEX Emissions	18.8816 3.1571 0.1600 0.1043	453.158 75.769 3.839 2.503	82.7013 13.8279 0.7006 0.4567

# FLASH TANK OFF GAS

Component	lbs/hr	lbs/day	tons/yr
Methane	23.4099	561.837	102.5353
	8.0391		
		74.607	
		14.248	
n-Butane		23.546	
Isopentane	0.3094	7.426	1.3552
n-Pentane	0.2552		
n-Hexane			0.4877
Cyclohexane	0.0772	1.852	0.3380
Other Hexanes	0.2063	4.952	0.9038
Heptanes	0.2034	4.882	0.8910
Methylcyclohexane	0.0036	0.087	0.0158
Benzene	0.0270	0.648	0.1183
Toluene	0.0993	2.383	0.4349
Xylenes	0.0823	1.974	0.3603
C8+ Heavies	0.2557	6.137	1.1200
Total Emissions	37.7631	906.316	165.4026
Total Hydrocarbon Emissions	37.7631	906.316	165.4026
	6.3141		27.6558
	0.3199		
Total BTEX Emissions	0.2086	5.005	0.9135

# COMBINED REGENERATOR VENT/FLASH GAS EMISSIONS

Component	lbs/hr	lbs/day	tons/yr
Methane Ethane Propane Isobutane n-Butane	11.8585 4.1856 1.6843 0.3315 0.5628	284.604 100.454 40.422 7.957 13.508	51.9403 18.3328 7.3771 1.4521 2.4652
Isopentane n-Pentane n-Hexane Cyclohexane Other Hexanes	0.1789 0.1518 0.0733 0.0855 0.1282	4.293 3.642 1.760 2.053 3.077	0.7834 0.6648 0.3212 0.3746 0.5615
Heptanes	0.1626	3.903	0.7123

			Page: 3
Methylcyclohexane	0.0045	0.107	0.0195
Benzene	0.1144	2.745	0.5010
Toluene	0.5808	13.940	2.5440
Xylenes	1.0314	24.754	4.5176
C8+ Heavies	0.3935	9.444	1.7236
Total Emissions	21.5276	516.662	94.2908
Total Hydrocarbon Emissions	21.5276	516.662	94.2908
Total VOC Emissions	5.4835	131.604	24.0177
Total HAP Emissions	1.7999	43.198	7.8837
Total BTEX Emissions	1.7266	41.439	7.5625

#### COMBINED REGENERATOR VENT/FLASH GAS EMISSION CONTROL REPORT:

Component		Controlled tons/yr	% Reduction
Ethane Propane	103.2080 35.9385 14.1849	18.3328 7.3771	48.99 47.99
Isobutane n-Butane	2.7522 4.6138		
	0.5650	0.3212	43.16
Cyclohexane Other Hexanes	1.0134	0.5615	44.59
	0.0274 0.5602 2.7614	0.0195 0.5010 2.5440	28.82 10.56 7.88
Xylenes  C8+ Heavies		4.5176 1.7236	24.52
Total Emissions	176.9921	94.2908	46.73
Total Hydrocarbon Emissions Total VOC Emissions Total HAP Emissions Total BTEX Emissions	37.8456 8.5843	24.0177	36.54

EQUIPMENT	REPORTS:	
		-

# ABSORBER

NOTE: Because the Calculated Absorber Stages was below the minimum allowed, GRI-GLYCalc has set the number of Absorber Stages to 1.25 and has calculated a revised Dry Gas Dew Point.

Calculated Absorber Stages: 1.25
Calculated Dry Gas Dew Point: 1.12 lbs. H2O/MMSCF

Temperature: 70.0 deg. F

Page: 4

Pressure: 1000.0 psig

Dry Gas Flow Rate: 17.0000 MMSCF/day

Glycol Losses with Dry Gas: 0.1095 lb/hr

Wet Gas Water Content: Saturated

Calculated Wet Gas Water Content: 23.61 lbs. H2O/MMSCF Calculated Lean Glycol Recirc. Ratio: 5.65 gal/lb H2O

Component	Remaining in Dry Gas	Absorbed in Glycol
Water	4.76%	95.24%
Carbon Dioxide	99.85%	0.15%
Nitrogen	99.99%	0.01%
Methane	99.99%	0.01%
Ethane	99.97%	0.03%
Propane	99.96%	0.04%
Isobutane	99.94%	0.06%
n-Butane	99.92%	0.08%
Isopentane	99.92%	0.08%
n-Pentane	99.90%	0.10%
n-Hexane	99.84%	0.16%
Cyclohexane	99.25%	0.75%
Other Hexanes	99.88%	0.12%
Heptanes	99.72%	0.28%
Methylcyclohexane	99.23%	0.77%
Benzene	92.11%	7.89%
Toluene	88.98%	11.02%
Xylenes	81.42%	18.58%
C8+ Heavies	99.69%	0.31%

#### FLASH TANK

Flash Control: Combustion device
Flash Control Efficiency: 50.00 %
Flash Temperature: 165.0 deg. F
Flash Pressure: 50.0 psig

Component	Left in Glycol	Removed in Flash Gas
Water	99.19%	0.81%
Carbon Dioxide	5.69%	94.31%
Nitrogen	0.63%	99.37%
Methane	0.65%	99.35%
Ethane	2.02%	97.98%
Propane	4.01%	95.99%
Isobutane	5.52%	94.48%
n-Butane	6.86%	93.14%
Isopentane	7.46%	92.54%
n-Pentane	8.91%	91.09%
n-Hexane	13.96%	86.04%
Cyclohexane	39.61%	60.39%
Other Hexanes	11.34%	88.66%
Heptanes	23.33%	76.67%
Methylcyclohexane	44.44%	55.56%
Benzene	79.93%	20.07%
Toluene	85.49%	14.51%
Xylenes	93.32%	6.68%
C8+ Heavies	55.70%	44.30%

REGENERATOR

\_\_\_\_\_\_\_

No Stripping Gas used in regenerator.

Component	Remaining in Glycol	Distilled Overhead
Water	44.61%	55.39%
Carbon Dioxide	0.00%	100.00%
Nitrogen	0.00%	100.00%
Methane	0.00%	100.00%
Ethane	0.00%	100.00%
Propane	0.00%	100.00%
Isobutane	0.00%	100.00%
n-Butane	0.00%	100.00%
Isopentane	3.15%	96.85%
n-Pentane	3.02%	96.98%
n-Hexane	2.32%	97.68%
Cyclohexane	7.26%	92.74%
Other Hexanes	5.15%	94.85%
Heptanes	1.64%	98.36%
Methylcyclohexane	8.12%	91.88%
Benzene	6.19%	93.81%
Toluene	9.18%	90.82%
Xylenes	13.80%	86.20%
C8+ Heavies	17.36%	82.64%

#### STREAM REPORTS:

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#### WET GAS STREAM

-----

Temperature: 70.00 deg. F Pressure: 1014.70 psia Flow Rate: 7.09e+005 scfh

Component		Loading (lb/hr)
Carbon Dioxide Nitrogen Methane	4.97e-002 2.24e-001 7.37e-001 8.19e+001 1.26e+001	1.84e+002 3.86e+002 2.45e+004
Isobutane n-Butane Isopentane	3.00e+000 3.95e-001 5.83e-001 1.52e-001 1.11e-001	4.29e+002 6.33e+002 2.05e+002
Cyclohexane Other Hexanes	6.98e-002 3.88e-002	1.49e+001 1.12e+002 7.26e+001
Toluene	1.10e-003 3.30e-003 2.90e-003	5.68e+000

C8+ Heavies 4.13e-002 1.31e+002
----Total Components 100.00 3.65e+004

#### DRY GAS STREAM

-----

Temperature: 70.00 deg. F Pressure: 1014.70 psia Flow Rate: 7.08e+005 scfh

Loading Component Conc. (vol%) (lb/hr) Water 2.37e-003 7.97e-001 Carbon Dioxide 2.24e-001 1.84e+002 Nitrogen 7.38e-001 3.86e+002 Methane 8.20e+001 2.45e+004 Ethane 1.26e+001 7.08e+003 Propane 3.00e+000 2.47e+003 Isobutane 3.95e-001 4.29e+002 n-Butane 5.83e-001 6.32e+002 Isopentane 1.52e-001 2.05e+002 n-Pentane 1.11e-001 1.50e+002 n-Hexane 3.29e-002 5.29e+001 Cyclohexane 9.43e-003 1.48e+001 Other Hexanes 6.97e-002 1.12e+002 Heptanes 3.87e-002 7.24e+001 Methylcyclohexane 3.97e-004 7.28e-001 Benzene 1.01e-003 1.48e+000 Toluene 2.94e-003 5.05e+000 Xylenes 2.36e-003 4.68e+000 C8+ Heavies 4.12e-002 1.31e+002 \_\_\_\_\_\_

#### LEAN GLYCOL STREAM

-----

Total Components 100.00 3.65e+004

Temperature: 70.00 deg. F Flow Rate: 1.50e+000 gpm

Component Conc. Loading (wt%) (lb/hr) TEG 9.85e+001 8.31e+002 Water 1.50e+000 1.27e+001 Carbon Dioxide 3.35e-012 2.83e-011 Nitrogen 5.30e-013 4.48e-012 Methane 9.45e-018 7.97e-017 Ethane 1.17e-007 9.86e-007 Propane 5.31e-009 4.49e-008 Isobutane 9.17e-010 7.74e-009 n-Butane 1.49e-009 1.26e-008 Isopentane 9.30e-005 7.85e-004 n-Pentane 8.93e-005 7.54e-004 n-Hexane 4.96e-005 4.19e-004 Cyclohexane 4.36e-004 3.68e-003 Other Hexanes 1.61e-004 1.36e-003 Heptanes 1.20e-004 1.01e-003 Methylcyclohexane 2.77e-005 2.34e-004 Benzene 7.89e-004 6.66e-003 Page: 7

Toluene 6.36e-003 5.37e-002 Xylenes 1.88e-002 1.59e-001 C8+ Heavies 6.61e-003 5.58e-002 Total Components 100.00 8.44e+002

#### RICH GLYCOL AND PUMP GAS STREAM

-----

Temperature: 70.00 deg. F Pressure: 1014.70 psia Flow Rate: 1.62e+000 gpm

NOTE: Stream has more than one phase.

Component	Conc. (wt%)	Loading (lb/hr)
Water Carbon Dioxide Nitrogen	9.22e+001 3.18e+000 4.90e-002 4.19e-002 2.61e+000	2.86e+001 4.42e-001 3.78e-001
Propane Isobutane	9.10e-001 3.59e-001 6.97e-002 1.17e-001 3.71e-002	3.24e+000 6.28e-001 1.05e+000
n-Hexane Cyclohexane Other Hexanes		1.29e-001 1.28e-001 2.33e-001
Toluene	1.49e-002 7.59e-002 1.37e-001	1.35e-001 6.84e-001 1.23e+000
Total Components	100.00	9.01e+002

#### FLASH TANK OFF GAS STREAM

-----

Temperature: 165.00 deg. F Pressure: 64.70 psia Flow Rate: 7.13e+002 scfh

Component		Loading (lb/hr)
Carbon Dioxide Nitrogen Methane	6.88e-001 5.04e-001 7.14e-001 7.77e+001 1.42e+001	4.17e-001 3.75e-001 2.34e+001
Isobutane n-Butane Isopentane	3.75e+000 5.44e-001 8.99e-001 2.28e-001 1.88e-001	5.94e-001 9.81e-001 3.09e-001
n-Hexane Cyclohexane Other Hexanes		7.72e-002

```
Heptanes 1.08e-001 2.03e-001
Methylcyclohexane 1.95e-003 3.60e-003

Benzene 1.84e-002 2.70e-002
Toluene 5.74e-002 9.93e-002
Xylenes 4.12e-002 8.23e-002
C8+ Heavies 7.99e-002 2.56e-001

Total Components 100.00 3.88e+001
```

#### FLASH TANK GLYCOL STREAM

-----

Temperature: 165.00 deg. F Flow Rate: 1.54e+000 gpm

Component		Loading (lb/hr)
Water Carbon Dioxide Nitrogen	9.64e+001 3.29e+000 2.91e-003 2.78e-004 1.78e-002	2.84e+001 2.51e-002 2.40e-003
Propane Isobutane	1.92e-002 1.51e-002 4.02e-003 8.38e-003 2.89e-003	1.30e-001 3.47e-002 7.23e-002
n-Hexane Cyclohexane Other Hexanes		1.81e-002 5.06e-002 2.64e-002
Toluene	1.25e-002 6.78e-002 1.33e-001	1.08e-001 5.85e-001 1.15e+000
Total Components	100.00	8.62e+002

#### FLASH GAS EMISSIONS

-----

Flow Rate: 1.63e+003 scfh Control Method: Combustion Device Control Efficiency: 50.00

Component	Conc. (vol%)	Loading (lb/hr)
Carbon Dioxide Nitrogen Methane	4.98e+001 2.84e+001 3.12e-001 1.70e+001 3.11e+000	5.39e+001 3.75e-001 1.17e+001
Isobutane n-Butane Isopentane	8.19e-001 1.19e-001 1.96e-001 4.98e-002 4.11e-002	2.97e-001 4.91e-001 1.55e-001

n-Hexane 1.50e-002 5.57e-002

Page: 9

Cyclohexane 1.07e-002 3.86e-002
Other Hexanes 2.78e-002 1.03e-001
Heptanes 2.36e-002 1.02e-001
Methylcyclohexane 4.27e-004 1.80e-003

Benzene 4.02e-003 1.35e-002
Toluene 1.25e-002 4.96e-002
Xylenes 9.00e-003 4.11e-002
C8+ Heavies 1.74e-002 1.28e-001

Total Components 100.00 1.12e+002

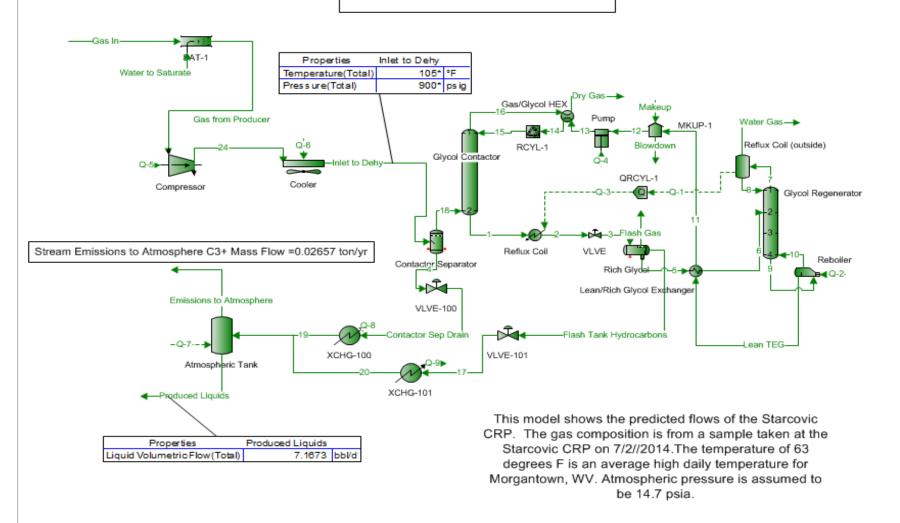
#### REGENERATOR OVERHEADS STREAM

-----

Temperature: 212.00 deg. F Pressure: 14.70 psia Flow Rate: 3.47e+002 scfh

Component	Conc. (vol%)	Loading (lb/hr)
Carbon Dioxide Nitrogen Methane	9.55e+001 6.25e-002 9.37e-003 1.05e+000 6.04e-001	2.51e-002 2.40e-003 1.54e-001
Isobutane n-Butane Isopentane	3.23e-001 6.53e-002 1.36e-001 3.67e-002 3.67e-002	3.47e-002 7.23e-002 2.42e-002
Cyclohexane Other Hexanes	3.18e-002 6.65e-002	4.69e-002 2.50e-002 6.09e-002
Toluene	1.41e-001 6.31e-001 1.02e+000 1.71e-001	5.31e-001 9.90e-001
Total Components	100.00	1.84e+001

### **Starcovic CRP**



 Location:
 Starcovic

 Condensate Volume:
 2616.065 bbl/yr

 Total VOC's:
 0.02657 ton/yr

Emissions to Atmosphere		
Temperature	°F	63
Pressure	psig	0
Mole Fraction Vapor	%	100

Prod	luced Liquids	
Temperature	°F	63
Pressure	psig	0
Std Liquid Volumetric Flow	bbl/d	6.9102

Emissions to Atmosphere		
Component	tons/year	
Water	0.01	
TEG	0.00	
Nitrogen	0.00	
Methane	0.35	
CO2	0.03	
Ethane	0.08	
Propane	0.02	
i-Butane	0.00	
n-Butane	0.00	
i-Pentane	0.00	
n-Pentane	0.00	
2,2-Dimethylbutane	0.00	
2,3-Dimethylbutane	0.00	
2-Methylpentane	0.00	
3-Methylpentane	0.00	
Hexane	0.00	
2,2-Dimethylpentane	0.00	
Methylcyclopentane	0.00	
Benzene	0.00	
Cyclohexane	0.00	
2-Methylhexane	0.00	
2,3-Dimethylpentane	6.09E-06	
3-Methylhexane	1.21E-05	
1,t-2-Dimethylcyclopentane	3.98E-08	
1,t-3Dimethylcyclopentane	1.39E-06	
Heptane	9.88E-06	
Methylcyclohexane	0	
2,5-Dimethylhexane	2.60E-07	
2,3-Dimethylhexane	3.57E-06	
Toluene	0.000356593	
2-Methylheptane	1.59E-06	
4-Methylheptane	1.88E-06	
3-Methylheptane	4.62E-06	
1,t-4-Dimethylcyclohexane	1.24E-09	
Octane	4.22E-06	
2,4,4-Trimethylhexane	1.35E-06	
2,6-Dimethylheptane	6.39E-07	
Ethylcyclohexane	0	
Nonane	3.97E-06	
Decane	2.86E-06	
Undecane	2.68E-06	
m-Xylene	0.000223703	
Oxygen	2.39E-05	

Produced Liq	uids
Component	mass fraction
Water	99.99
TEG	0.00
Nitrogen	0.00
Methane	0.00
CO2	0.00
Ethane	0.00
Propane	0.00
i-Butane	0.00
n-Butane	0.00
i-Pentane	0.00
n-Pentane	0.00
2,2-Dimethylbutane	0.00
2,3-Dimethylbutane	0.00
2-Methylpentane	0.00
3-Methylpentane	0.00
Hexane	0.00
2,2-Dimethylpentane	0.00
Methylcyclopentane	0.00
Benzene	0.00
Cyclohexane	0.00
2-Methylhexane	0.00
2,3-Dimethylpentane	1.77E-08
3-Methylhexane	2.37E-08
1,t-2-Dimethylcyclopentane	1.51E-12
1,t-3Dimethylcyclopentane	2.15E-08
Heptane	2.16E-08
Methylcyclohexane	0
2,5-Dimethylhexane	8.52E-11
2,3-Dimethylhexane	1.27E-08
Toluene	0.000253005
2-Methylheptane	7.83E-10
4-Methylheptane	3.38E-09
3-Methylheptane	8.88E-09
1,t-4-Dimethylcyclohexane	8.85E-17
Octane	4.99E-09
2,4,4-Trimethylhexane	3.94E-09
2,6-Dimethylheptane	4.09E-10
Ethylcyclohexane	0
Nonane	7.82E-09
Decane	3.47E-09
Undecane	4.37E-09
m-Xylene	0.000156635
· · · · · · · · · · · · · · · · · · ·	1.33E-07
Oxygen	1.33E-U/

#### **ATTACHMENT O**

#### Monitoring/Recordkeeping/Reporting/Testing Plans

"31. **Monitoring, Recordkeeping, Reporting and Testing Plans**. Attach proposed monitoring, recordkeeping, reporting and testing plans in order to demonstrate compliance with the proposed emissions limits and operating parameters in this permit application. Provide this information as Attachment O."

- Monitoring/Recordkeeping/Reporting/Testing Plans
  - A. Monitoring
  - B. Recordkeeping
  - C. Reporting
  - D. Testing

### Williams Ohio Valley Midstream LLC STARCOVIC COMPRESSOR STATION

Application for 45CSR13 NSR Modification Permit

### Attachment O MONITORING/RECORDKEEPING/REPORTING/TESTING PLANS

Williams Ohio Valley Midstream LLC proposes the following monitoring, recordkeeping, testing and reporting requirements at the subject facility:

#### A. Monitoring

- 1. Monitor and record quantity of natural gas combusted in the engine.
- 2. Monitor and record quantity of natural gas treated in the dehydrator.
- 3. Monitor and record quantity of produced water transferred from the storage tank.
- 4. Use data collected above as input into GRI-GLYCalc Model to determine actual and potential VOC and HAP emissions on yearly basis.

#### B. Recordkeeping

- 1. Maintain records of the amount of natural gas consumed and hours of operation for the engine.
- 2. Maintain records of the amount of natural gas treated in the dehydrator.
- 3. Maintain records demonstrating the actual annual average volume of natural gas treated in the dehydrator is less than 3 MMscfd OR the actual annual average benzene emissions are less than one ton per year.
- 4. Maintain records of the amount of produced water transferred from the storage tank.
- 5. Maintain records of testing conducted in accordance with the permit. Said records will be maintained on-site or in a readily accessible off-site location.
- 6. Maintain a record of all potential to emit (PTE) HAP calculations for the entire facility. These records shall include the natural gas compressor engine, dehydration unit and ancillary equipment.
- 7. The records shall be maintained on site or in a readily available off-site location for a period of five (5) years.

#### C. Reporting

- 1. Any deviations from the allowable emissions limitations, including visible emissions.
- 2. Any and all application forms, reports, or compliance certifications required by this Permit shall be certified by a responsible official.

#### D. Testing

Not Applicable (except for annual extended gas analysis described above).

#### ATTACHMENT P

#### **Public Notice**

"32. **Public Notice**. At the time that the application is submitted, place a **Class I Legal Advertisement** in a newspaper of general circulation in the area where the source is or will be located (See 45CSR§13-8.3 through 45CSR§13-8.5 and Example Legal Advertisement for details). Please submit the **Affidavit of Publication** as Attachment P immediately upon receipt."

The applicant shall cause such legal advertisement to appear a minimum of one (1) day in the newspaper most commonly read in the area where the facility exists or will be constructed. The notice must be published no earlier than five (5) working days of receipt by this office of your application. The original affidavit of publication must be received by this office no later than the last day of the public comment period.

Types and amounts of pollutants discharged must include all regulated pollutants (PM, PM10, VOC, SO2, Xylene, etc.) and their potential to emit or the permit level being sought in units of tons per year (including fugitive emissions).

- Legal Advertisement (as shown) will be placed in a newspaper of general circulation in the area where the source is located (See 45CSR§13-8.3 thru 45CSR§13-8.5).
- An Affidavit of Publication shall be submitted immediately upon receipt.

#### Williams Ohio Valley Midstream LLC

#### STARCOVIC COMPRESSOR STATION

Application for 45CSR13 NSR Modification Permit

#### Attachment P

#### **Public Notice**

## AIR QUALITY PUBLIC NOTICE Notice of Application

Notice is given that Williams Ohio Valley Midstream LLC has applied to the West Virginia Department of Environmental Protection, Division of Air Quality, for a 45CSR13 New Source Review (NSR) Modification Permit for the existing Starcovic Compressor Station; located ~0.2 Miles North of State Route 25, ~1.0 Miles East-Northeast of Cameron in Marshall County, West Virginia.

The latitude and longitude coordinates are 39.8328 degrees North and -80.5838 degrees West.

The applicant estimates the increase/(decrease) in the potential to discharge the following regulated air pollutants will be:

- (7.12) tons of nitrogen oxides per year
- (4.34) tons of carbon monoxide per year
- 21.79 tons of volatile organic compounds per year
- (0.007) tons of sulfur dioxide per year
- (0.52) tons of particulate matter per year
- 0.58 tons of benzene per year
- 0.80 tons of ethylbenzene per year
- (0.27) tons of formaldehyde per year
- 0.89 tons of n-hexane per year
- 2.20 tons of toluene per year
- 0.82 tons of 2,2,4-trimethylpentane per year
- 3.28 tons of xylenes per year
- 7.44 tons of total hazardous air pollutants per year
- 5,137 tons of carbon dioxide equivalent per year

Written comments will be received by the West Virginia Department of Environmental Protection, Division of Air Quality, 601 57th Street, SE, Charleston, WV 25304, for at least 30 calendar days from the date of publication of this notice.

Any questions regarding this permit application should be directed to the DAQ at (304) 926-0499, extension 1227, during normal business hours.

Dated this the	day of	2015

By: Mr. Don Wicburg, Vice President and General Manager

Williams Ohio Valley Midstream LLC

100 Teletech Drive, Suite 2 Moundsville, WV 26041

# ATTACHMENT Q Business Confidential Claims (NOT APPLICABLE)

also

## ATTACHMENT R Authority Forms (NOT APPLICABLE)

also

# ATTACHMENT S Title V Permit Revision Information (NOT APPLICABLE)

#### **APPLICATION FEE**

Include a check payable to WVDEP – Division of Air Quality.

- As per WV Rule 22 (45CSR22) filed on May 6, 1991, a minimum fee of \$1,000 must be submitted for each 45CSR13 permit application filed with the WVDEP-DAQ.
- **Additional charges** may apply, depending on the nature of the application as outlined in Section 3.4.b. of Regulation 22, and shown below:

NSPS Requirements: \$1,500 Not Applicable
 NESHAP Requirements: \$2,500 Not Applicable

• Total application fee is \$1,000 [= \$1,000 minimum fee + \$0 additional charges

The glycol dehydrator is an existing exempt source.

***** End of Application for 45CSR13 NSR Permit ****



WILLIAMS FIELD SERVICES GROUP, INC PO BOX 21218 TULSA, OK 74121-1218

COMPANY NUMBER: 4000

CHECK NUMBER: 4000108446

PAY DATE	SUPPLIER NO.	SUPPLIER NAME	CHECK TOTAL
15-MAY-15	401733	STATE OF WEST VIRGINIA	1,000.00
			.,,

				1,000.0
nvoice Date	Invoice Or Credit Memo / Invoice Description	Gross	Discount	Net
14-MAY-15	Invoice Description 14-MAY-2015 / AIR PERMIT APPLICATION FEE FOR THE	1,000.00	0.00	1,000.00
				19% 1346
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-	Supplier Support 1-866-778-2665	D. (F.4.)	0.05	•
	oupplier oupport 1-000-770-2005	Page Totals	0.00	1,000.0

VERIFY THE AUTHENTICITY OF THIS MULTI-TONE SECURITY DOCUMENT.

CHECK BACKGROUND AREA CHANGES COLOR GRADUALLY FROM TOP TO BOTTOM.



WILLIAMS FIELD SERVICES GROUP, INC PO BOX 21218

TULSA, OK 74121-1218

Company Number: 4000

JPMorgan Chase Bank, N.A. 70-2322/719

Check Number: 4000108446

Check Date: 15-MAY-15

One Thousand Dollars And Zero Cents

Pay To The Order Of:

STATE OF WEST VIRGINIA WV DEP - DIVISION OF AIR QUALITY 601 57TH ST SE CHARLESTON, WV 25304 United States PAY (USD) \$1,000.00

**Authorized Signature** 

From: (412) 787-4197 Danell Zawaski WILLIAMS 2000 Commerce Drive Park Place 2 Pittsburgh, PA 15275 SHIP TO: (304) 926-0499 X 1260 **Beverly McKeone** WV Div of Air Quality - Permitting 601 57th Street, SE

Charleston, WV 25304

Origin ID. OILA

Fed₫x.

BILL SENDER

Ship Date: 18MAY15 ActWgt 1.0 LB CAD: 104269589/INET3610

Delivery Address Bar Code

60000006200060034 6228 8325 Ref#

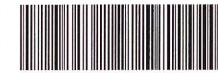
Invoice # PO # Dept #

WED - 20 MAY AA \*\* 2DAY \*\*

TRK# 7736 2826 9860

SH CRWA

25304 WV-US HTS



- After printing this label:

  1. Use the 'Print' button on this page to print your label to your laser or inkjet printer.

  2. Fold the printed page along the horizontal line.

  3. Place label in shipping pouch and affix it to your shipment so that the barcode portion of the label can be read and scanned.

Warning: Use only the printed original label for shipping. Using a photocopy of this label for shipping purposes is fraudulent and could result in additional billing charges, along with the cancellation of your FedEx account number.

your Fedex account number.
Use of this system constitutes your agreement to the service conditions in the current FedEx Service Guide, available on fedex com FedEx will not be responsible for any claim in excess of \$100 per package, whether the result of loss, damage, delay, non-delivery, misdelivery, or misinformation, unless you declare a higher value, pay an additional charge, document your actual loss and file a timely claim. Limitations found in the current FedEx Service Guide apply. Your right to recover from FedEx for any loss, including intunsic value of the package, loss of sales, income interest, profit, attorney's fees, costs, and other forms of damage whether direct, incidental, consequential, or special is limited to the greater of \$100 or the authorized declared value. Recovery cannot exceed actual documented loss. Maximum for items of extraordinary value is \$1,000, e.g. jewelry, precious metals, negotiable instruments and other items listed in our ServiceGuide. Written claims must be filed within strict time lights, reac extract FedEx Service Guide. limits, see current FedEx Service Guide