# REGULATION 13 CLASS II ADMINISTRATIVE UPDATE APPLICATION FOR MAMMOTH PREPARATION PLANT

# Prepared for:

# **Jack's Branch Coal Company**

PO Box 150 Cannelton, West Virginia 25036

# Prepared by:

# Potesta & Associates, Inc.

7012 MacCorkle Avenue, SE Charleston, West Virginia 25304 Phone: (304) 342-1400 Fax: (304) 343-9031

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Project No. 0101-15-0053

March 2015



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# SECTION I - III GENERAL APPLICANT INFORMATION

### WEST VIRGINIA DEPARTMENT OF **ENVIRONMENTAL PROTECTION**

# **DIVISION OF AIR QUALITY**

# APPLICATION FOR NSR PERMIT AND

| 601 57 <sup>th</sup> Street, SE<br>Charleston, WV 25304<br>(304) 926-0475<br>www.dep.wv.gov/dag  | TITLE V PERMIT REVISION (OPTIONAL) |   |                           |  |                  |  |  |  |
|--|------------------------------------|---|---------------------------|--|------------------|--|--|--|
| PLEASE CHECK ALL THAT APPLY TO NSR (45CSR13) (IF K   | (NOWN):                            | PLEASE CHECK                                      | TYPE OF 45C               | SR30 (TITLE V) RE                              | VISION (IF ANY): |  |  |  |
| $oxed{oxed}$ Construction $oxed{oxed}$ Modification $oxed{oxed}$ Relocatio   | N                                  | ☐ ADMINISTRAT                                     |                           | <del>-</del>                                   | MODIFICATION     |  |  |  |
| ☐ CLASS I ADMINISTRATIVE UPDATE ☐ TEMPORAR   |                                    | SIGNIFICANT I                                     |                           | I <b>N</b><br>ED, INCLUDE TITLE \              | / DEVISION       |  |  |  |
| ☐ CLASS II ADMINISTRATIVE UPDATE ☐ AFTER-THE-  | FACT                               |   |                           | NT S TO THIS APPLIC                            |                  |  |  |  |
| FOR TITLE V FACILITIES ONLY: Please refer to "Title V Revision Guidance" in order to determine your Title V Revision options (Appendix A, "Title V Permit Revision Flowchart") and ability to operate with the changes requested in this Permit Application. |                                    |   |                           |  |                  |  |  |  |
| Se   | ction I.                           | General   |                           |  |                  |  |  |  |
| Name of applicant (as registered with the WV Secret     Jacks Branch Coal Company  | ary of Stat                        | te's Office):                                     | 2. Federal E              | Employer ID No. <i>(FI</i><br>55-0734230       | EIN):            |  |  |  |
| 3. Name of facility (if different from above):   |                                    |   | 4. The applic             | cant is the:                                   |                  |  |  |  |
| Mammoth Preparation Plant  |                                    |   | ☐ OWNER ☐ OPERATOR ☒ BOTH |  |                  |  |  |  |
| 5A. Applicant's mailing address:   | ddress:                            |   |                           |  |                  |  |  |  |
| PO Box 150   |                                    | 1720 East Dupont Avenue                           |                           |  |                  |  |  |  |
| Cannelton, WV 25036  |                                    | ondon, WV 2512                                    |                           |  |                  |  |  |  |
| <ul> <li>6. West Virginia Business Registration. Is the applicant of If YES, provide a copy of the Certificate of Incorporation change amendments or other Business Registration</li> <li>□ If NO, provide a copy of the Certificate of Authority</li> </ul> | ration/Org                         | <b>ganization/Limit</b><br>e as <b>Attachment</b> | ed Partnersh<br>: A.      | hip (one page) inclu                           | o ,              |  |  |  |
| amendments or other Business Certificate as Attack   |                                    | .,  |                           | , p. 1917,                                     | ,                |  |  |  |
| 7. If applicant is a subsidiary corporation, please provide  | e the name                         | e of parent corpor                                | ation: Alpha              | Natural Resources                              |                  |  |  |  |
| 8. Does the applicant own, lease, have an option to buy or otherwise have control of the <i>proposed site?</i> XES DO NO STATES OWNER  |                                    |   |                           |  |                  |  |  |  |
| If <b>NO</b> , you are not eligible for a permit for this source   | e.                                 |   |                           |  |                  |  |  |  |
| <ol> <li>Type of plant or facility (stationary source) to be con<br/>administratively updated or temporarily permittee<br/>crusher, etc.): Coal Preparation Plant</li> </ol>   |                                    |   | ,                         |  |                  |  |  |  |
|  | 1                                  |   |                           | 212111   |                  |  |  |  |
| 11A. DAQ Plant ID No. (for existing facilities only): 039-00023  | ass                                |   |                           | CSR30 (Title V) perr<br>existing facilities on |                  |  |  |  |
|  |                                    |   |                           |  |                  |  |  |  |

All of the required forms and additional information can be found under the Permitting Section of DAQ's website, or requested by phone.

| 12A.   |   |   |  |  |  |  |  |  |
|--|---|---|--|--|--|--|--|--|
| For Modifications, Administrative Updates or Te present location of the facility from the nearest state  |   | please provide directions to the  |  |  |  |  |  |  |
| □ For Construction or Relocation permits, please proad. Include a MAP as Attachment B.   |   | site location from the nearest state                                      |  |  |  |  |  |  |
| Facility is located on U.S. Route 60, approximately 1 m  | ile west of Smithers West Virginia  |   |  |  |  |  |  |  |
| Tuently is rocated on e.ist route 60, approximately 1 in   | ne west of simulois, west virginia  |   |  |  |  |  |  |  |
|  |   |   |  |  |  |  |  |  |
|  | ı   | Τ   |  |  |  |  |  |  |
| 12.B. New site address (if applicable):  | 12C. Nearest city or town:  | 12D. County:  |  |  |  |  |  |  |
| NA   | Montgomery  | Kanawha   |  |  |  |  |  |  |
| 12.E. UTM Northing (KM): 4,226.123   | 12F. UTM Easting (KM): 470.03   | 12G. UTM Zone: 17   |  |  |  |  |  |  |
| 13. Briefly describe the proposed change(s) at the facili  | ty:   |   |  |  |  |  |  |  |
| Construction of a lime addition system.  | gar March 22, 2015  | <u> </u>  |  |  |  |  |  |  |
| <ul><li>14A. Provide the date of anticipated installation or chan</li><li>□ If this is an After-The-Fact permit application, prov change did happen:</li></ul> | •   | 14B. Date of anticipated Start-Up if a permit is granted:  March 23, 2015 |  |  |  |  |  |  |
| 14C. Provide a <b>Schedule</b> of the planned <b>Installation</b> of application as <b>Attachment C</b> (if more than one uni                                  |   | units proposed in this permit   |  |  |  |  |  |  |
| 15. Provide maximum projected <b>Operating Schedule</b> of Hours Per Day 24 Days Per Week 7  | of activity/activities outlined in this application.  Weeks Per Year 52   | ation:  |  |  |  |  |  |  |
| 16. Is demolition or physical renovation at an existing fa   | icility involved? 🛛 YES 🔲 NO  |   |  |  |  |  |  |  |
| 17. Risk Management Plans. If this facility is subject to  | o 112(r) of the 1990 CAAA, or will become   | ne subject due to proposed  |  |  |  |  |  |  |
| changes (for applicability help see www.epa.gov/cep  | po), submit your <b>Risk Management Pla</b>   | n (RMP) to U. S. EPA Region III.  |  |  |  |  |  |  |
| 18. Regulatory Discussion. List all Federal and State  | air pollution control regulations that you  | believe are applicable to the   |  |  |  |  |  |  |
| proposed process (if known). A list of possible application  | able requirements is also included in Att   | achment S of this application   |  |  |  |  |  |  |
| (Title V Permit Revision Information). Discuss applica   | ability and proposed demonstration(s) of  | compliance (if known). Provide this                                       |  |  |  |  |  |  |
| information as <b>Attachment D.</b>  |   |   |  |  |  |  |  |  |
| Section II. Additional att   | achments and supporting d   | ocuments.   |  |  |  |  |  |  |
| 19. Include a check payable to WVDEP – Division of Air 45CSR13).   |   |   |  |  |  |  |  |  |
| 20. Include a <b>Table of Contents</b> as the first page of you  | ur application package  |   |  |  |  |  |  |  |
| Provide a <b>Plot Plan</b> , e.g. scaled map(s) and/or sket source(s) is or is to be located as <b>Attachment E</b> (R   | ch(es) showing the location of the prope  | erty on which the stationary  |  |  |  |  |  |  |
| □ Indicate the location of the nearest occupied structure  | •   | nce).   |  |  |  |  |  |  |
| 22. Provide a <b>Detailed Process Flow Diagram(s)</b> show device as <b>Attachment F.</b>  |   |   |  |  |  |  |  |  |
| 23. Provide a Process Description as Attachment G.   |   |   |  |  |  |  |  |  |
| Also describe and quantify to the extent possible  | all changes made to the facility since the  | e last permit review (if applicable).                                     |  |  |  |  |  |  |
| All of the required forms and additional information can be  | All of the required forms and additional information can be found under the Permitting Section of DAQ's website, or requested by phone. |   |  |  |  |  |  |  |
| 24. Provide Material Safety Data Sheets (MSDS) for a   | Il materials processed, used or produce   | d as <b>Attachment H.</b>   |  |  |  |  |  |  |
| ⇔ For chemical processes, provide a MSDS for each c  | ompound emitted to the air.   |   |  |  |  |  |  |  |

| 25. | Fill out the Emission Units Table and   | d provide it as <b>Attachment I.</b> |   |  |  |  |  |  |  |
|-----|---|--------------------------------------|---|--|--|--|--|--|--|
| 26. | 26. Fill out the Emission Points Data Summary Sheet (Table 1 and Table 2) and provide it as Attachment J.                               |                                      |   |  |  |  |  |  |  |
| 27. | 27. Fill out the Fugitive Emissions Data Summary Sheet and provide it as Attachment K.  |                                      |   |  |  |  |  |  |  |
| 28. | 28. Check all applicable Emissions Unit Data Sheets listed below:   |                                      |   |  |  |  |  |  |  |
|     | Bulk Liquid Transfer Operations   | ☐ Haul Road Emissions                | ☐ Quarry  |  |  |  |  |  |  |
|     | Chemical Processes  | ☐ Hot Mix Asphalt Plant              | Solid Materials Sizing, Handling and Storage  |  |  |  |  |  |  |
|     | Concrete Batch Plant  | ☐ Incinerator                        | Facilities  |  |  |  |  |  |  |
|     | Grey Iron and Steel Foundry   | ☐ Indirect Heat Exchanger            | ☐ Storage Tanks   |  |  |  |  |  |  |
|     | General Emission Unit, specify  |                                      |   |  |  |  |  |  |  |
|     |   |                                      |   |  |  |  |  |  |  |
|     | out and provide the Emissions Unit D  |                                      |   |  |  |  |  |  |  |
| 29. | Check all applicable Air Pollution Co   |                                      | W:  |  |  |  |  |  |  |
|     | Absorption Systems  | ⊠ Baghouse<br>—                      | ☐ Flare   |  |  |  |  |  |  |
| _   | Adsorption Systems  | Condenser                            |   |  |  |  |  |  |  |
|     | Afterburner   | ☐ Electrostatic Precipitat           | or Wet Collecting System  |  |  |  |  |  |  |
|     | Other Collectors, specify   |                                      |   |  |  |  |  |  |  |
|     |   |                                      |   |  |  |  |  |  |  |
|     | out and provide the Air Pollution Con   |                                      |   |  |  |  |  |  |  |
| 30. | Provide all <b>Supporting Emissions C</b> Items 28 through 31.  | alculations as Attachment N, o       | r attach the calculations directly to the forms listed in   |  |  |  |  |  |  |
| 31. |   | compliance with the proposed er      | proposed monitoring, recordkeeping, reporting and nissions limits and operating parameters in this permit   |  |  |  |  |  |  |
| A   |   | not be able to accept all measu      | ner or not the applicant chooses to propose such<br>res proposed by the applicant. If none of these plans<br>de them in the permit.                 |  |  |  |  |  |  |
| 32. | Public Notice. At the time that the a   | pplication is submitted, place a     | Class I Legal Advertisement in a newspaper of general   |  |  |  |  |  |  |
|     | circulation in the area where the source  | ce is or will be located (See 45Cs   | SR§13-8.3 through 45CSR§13-8.5 and <i>Example Legal</i>   |  |  |  |  |  |  |
|     | Advertisement for details). Please s  | ubmit the Affidavit of Publication   | on as Attachment P immediately upon receipt.  |  |  |  |  |  |  |
| 33. | . Business Confidentiality Claims. D  | oes this application include conf    | idential information (per 45CSR31)?   |  |  |  |  |  |  |
|     | ☐ YES   | ⊠ NO                                 |   |  |  |  |  |  |  |
| A   |   | ng the criteria under 45CSR§31-4     | mitted as confidential and provide justification for each 4.1, and in accordance with the DAQ's " <i>Precautionary nstructions</i> as Attachment Q. |  |  |  |  |  |  |
|     | Se  | ction III. Certification of          | of Information  |  |  |  |  |  |  |
| 34. | Authority/Delegation of Authority. Check applicable Authority Form be   |                                      | her than the responsible official signs the application.  |  |  |  |  |  |  |
|     | Authority of Corporation or Other Busin   | ess Entity                           | Authority of Partnership  |  |  |  |  |  |  |
|     | Authority of Governmental Agency  |                                      | Authority of Limited Partnership  |  |  |  |  |  |  |
|     | omit completed and signed <b>Authority F</b>  |                                      | ·   |  |  |  |  |  |  |
|     | All of the required forms and additional information can be found under the Permitting Section of DAQ's website, or requested by phone. |                                      |   |  |  |  |  |  |  |
|     |   |                                      | 5   |  |  |  |  |  |  |

| 35A. <b>Certification of Information.</b> To certify 2.28) or Authorized Representative shall chec  |  |   | cial (per 45CSR§13-2.22 and 45CSR§30-  |  |  |  |  |  |  |
|---|--|---|--|--|--|--|--|--|--|
| Certification of Truth, Accuracy, and Completeness  |  |   |  |  |  |  |  |  |  |
| I, the undersigned Responsible Official / application and any supporting documents ap reasonable inquiry I further agree to assume r stationary source described herein in accorda Environmental Protection, Division of Air Qual and regulations of the West Virginia Division of business or agency changes its Responsible on tified in writing within 30 days of the official   | pended hereto,<br>esponsibility fo<br>nce with this ap<br>ity permit issue<br>of Air Quality an<br>Official or Autho                     | is true, accurate, and compling the construction, modification plication and any amendment in accordance with this application. Code § 22-5-1 et se | ete based on information and belief after<br>on and/or relocation and operation of the<br>nts thereto, as well as the Department of<br>olication, along with all applicable rules<br>eq. (State Air Pollution Control Act). If the |  |  |  |  |  |  |
| Compliance Certification  Except for requirements identified in the Title that, based on information and belief formed a compliance with all applicable requirements.  SIGNATURE  |  | e inquiry, all air contaminant s  |  |  |  |  |  |  |  |
| 35B. Printed name of signee: Craig Boggs  | wse blue ink)  |   | 35C. Title: Vice President   |  |  |  |  |  |  |
|   |  | (20.0) 200 0200   |  |  |  |  |  |  |  |
| 35D. E-mail: scboggs@alphanr.com  | 36E. Phone:  | (304) 369-8500  | 36F. FAX: (304) 595-3256   |  |  |  |  |  |  |
| 36A. Printed name of contact person (if differe   | 36B. Title: Environmental Engineer   |   |  |  |  |  |  |  |  |
| 36C. E-mail: rcunningham@alphanr.com  | 36D. Phone:  | (304) 595-6935  | 36E. FAX: (304) 595-3256   |  |  |  |  |  |  |
|   |  |   |  |  |  |  |  |  |  |
| PLEASE CHECK ALL APPLICABLE ATTACHMEN   | ITS INCLUDED V   | WITH THIS PERMIT APPLICATI  | ON:  |  |  |  |  |  |  |
| PLEASE CHECK ALL APPLICABLE ATTACHMENTS INCLUDED WITH THIS PERMIT APPLICATION:  Attachment A: Business Certificate  Attachment B: Map(s)  Attachment C: Installation and Start Up Schedule  Attachment M: Air Pollution Control Device Sheet(s)  Attachment N: Supporting Emissions Calculations  Attachment C: Plot Plan  Attachment C: Monitoring/Recordkeeping/Reporting/Testing Plans  Attachment F: Detailed Process Flow Diagram(s)  Attachment G: Process Description  Attachment H: Material Safety Data Sheets (MSDS)  Attachment I: Emission Units Table  Attachment J: Emission Points Data Summary Sheet  Please mail an original and three (3) copies of the complete permit application. Please DO NOT fax permit applications. |  |   |  |  |  |  |  |  |  |
| FOR AGENCY USE ONLY - IF THIS IS A TITLE V  | SOURCE   |   |  |  |  |  |  |  |  |
| FOR AGENCY USE ONLY — IF THIS IS A TITLE V  Forward 1 copy of the application to the Title For Title V Administrative Amendments:  NSR permit writer should notify Title V  Title V permit writer should send approximately NSR permit writer should notify Title V  For Title V Significant Modifications processes  NSR permit writer should notify a Title V  Public notice should reference both 4  EPA has 45 day review period of a drawn and additional informations.  | V Permitting G V permit writer of ropriate notifical V permit writer of the din parallel wite V permit writer SCSR13 and Tite If permit. | of draft permit,<br>tion to EPA and affected states<br>of draft permit.<br>th NSR Permit revision:<br>r of draft permit,<br>le V permits,           |  |  |  |  |  |  |  |
| All of the required forms and additional informat   | ion can be foun  | u under the rermitting section  | I OI DAG S Website, or requested by phone.   |  |  |  |  |  |  |

# ATTACHMENT A BUSINESS CERTIFICATE

# WEST VIRGINIA STATE TAX DEPARTMENT BUSINESS REGISTRATION CERTIFICATE

ISSUED TO:
JACKS BRANCH COAL COMPANY
RT 85
MADISON, WV 25130-0000

BUSINESS REGISTRATION ACCOUNT NUMBER:

1043-1336

This certificate is issued on:

07/5/2011

This certificate is issued by the West Virginia State Tax Commissioner in accordance with Chapter 11, Article 12, of the West Virginia Gode

The person or organization identified on this certificate is registered to conduct business in the State of West Virginia at the location above.

This certificate is not transferrable and must be displayed at the location for which issued.

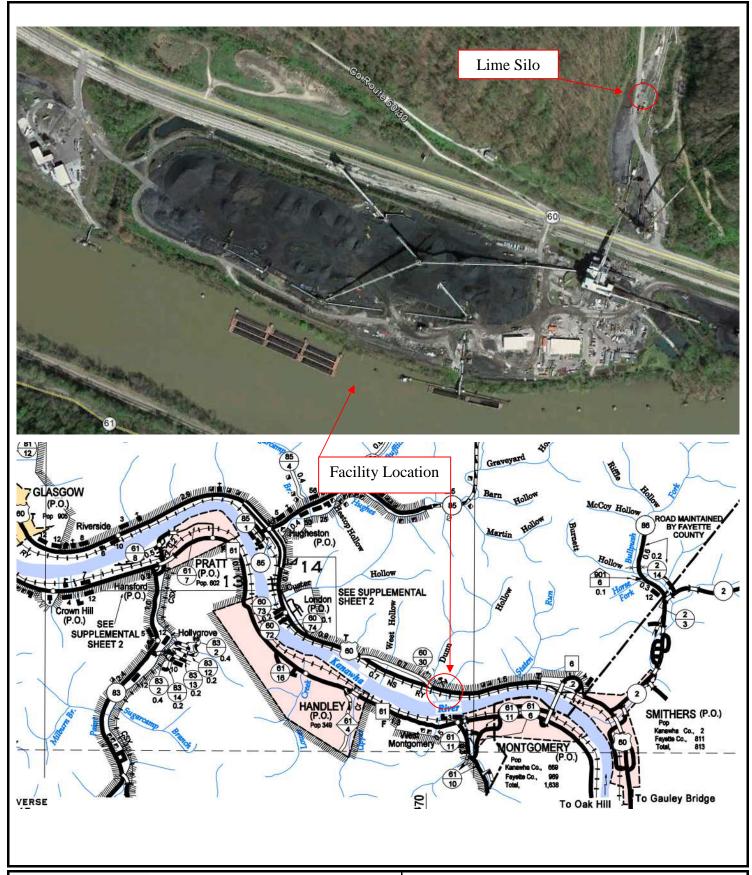
This certificate shall be permanent until cessation of the business for which the certificate of registration was granted or until it is suspended, revoked or cancelled by the Tax Commissioner.

Change in name or change of location shall be considered a cessation of the business and a new certificate shall be required.

TRAVELING/STREET VENDORS: Must carry a copy of this certificate in every vehicle operated by them. CONTRACTORS, DRILLING OPERATORS, TIMBER/LOGGING OPERATIONS: Must have a copy of this certificate displayed at every job site within West Virginia.

atl.006 v.4 L1530363008

# ATTACHMENT B AREA MAP





7012 MacCorkle Avenue, S.E Charleston, West Virginia 25304

Phone: (304) 342-1400 Fax: (304) 343-9031

# **Jack's Branch Coal Company Mammoth Preparation Plant**

Kanawha County, West Virginia

# ATTACHMENT C INSTALLATION AND START UP SCHEDULE

# **ATTACHMENT C**

# INSTALLATION AND START UP SCHEDULE

The lime silo and screw conveyor are a portable, wheeled unit which can be set up in a short time period. The facility anticipates construction on or about March 23, 2015.

# ATTACHMENT D REGULATORY DISCUSSION

### ATTACHMENT D

### REGULATORY DISCUSSION

The facility proposed herein is subject to the following State and Federal regulations based on our review of potential air quality regulations:

### **State Regulations:**

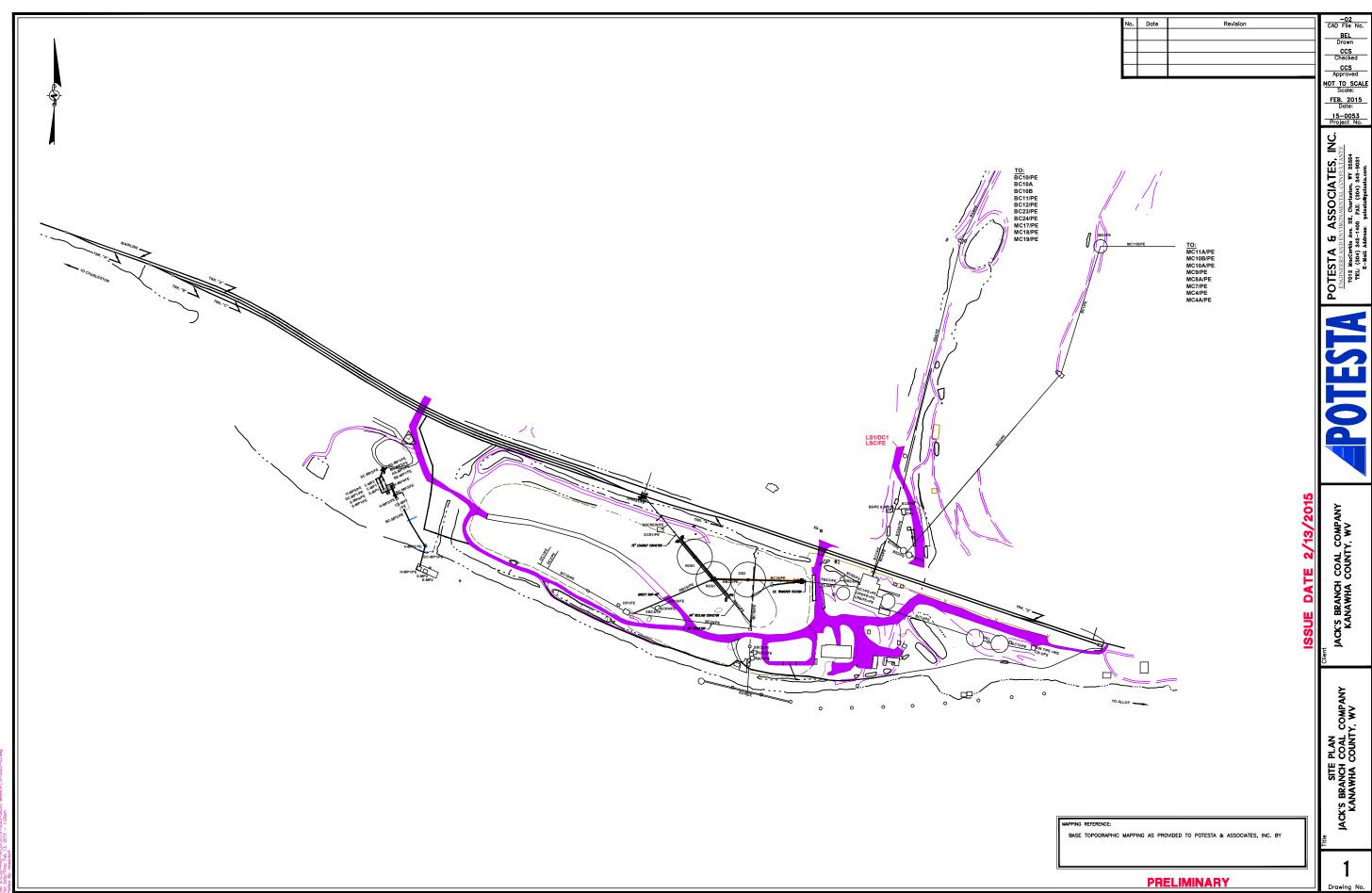
1. 45CSR7 – To Prevent and Control Particulate Matter Air Pollution from Manufacturing Processes and Associated Operations.

The facility must meet the process weight rate and visible emissions requirements of the rule. The existing facility is already subject to 45CSR7.

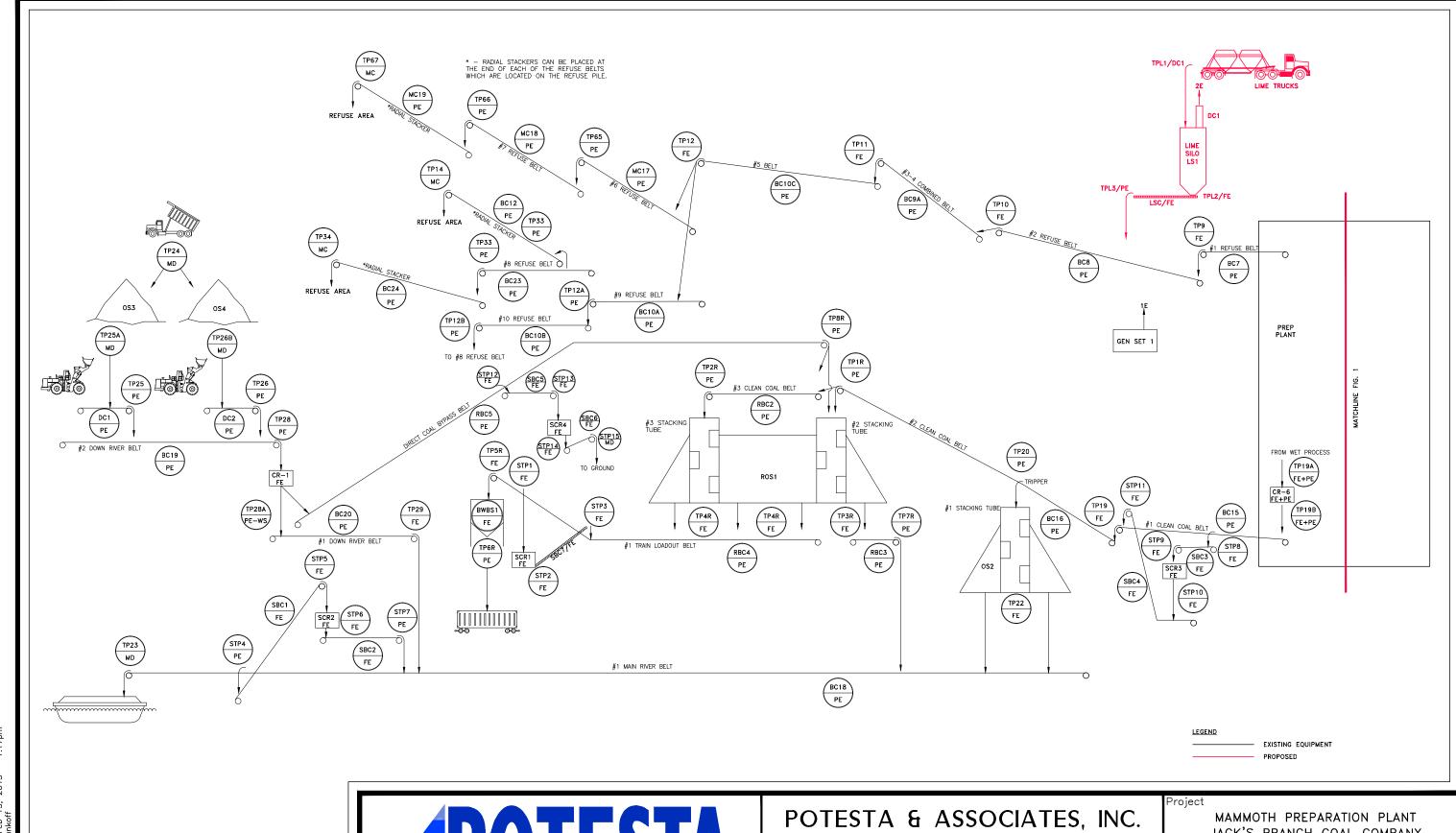
2. 45CSR13 – Permits for Construction, Modification, Relocation and Operation of Stationary Sources of Air Pollutants, Notification Requirements, Temporary Permits, General Permits, and Procedures for Evaluation.

The facility is required to obtain a permit prior to the start of construction, modification and/or relocation. This application is being submitted based on the requirements of 45CSR13 to obtain said permit for the proposed modifications.

# ATTACHMENT E PLOT PLAN



# ATTACHMENT F PROCESS FLOW DIAGRAM



roj-YR\2015\15-0053-JACKS BRANCH\B15-0053-01.dwg

PROJECT #: 15-0053

FILENAME: B15-0053-01

ENGINEERS AND ENVIRONMENTAL CONSULTANTS

7012 MacCorkle Ave. SE, Charleston, WV 25304 TEL: (304) 342-1400 FAX: (304) 343-9031 E-Mail Address: potesta@potesta.com

JACK'S BRANCH COAL COMPANY KANAWAHA COUNTY, WEST VIRGINIA

Scale NOT TO SCALE Date FEB. 2015

FIGURE 2

# ATTACHMENT G PROCESS DESCRIPTION

### ATTACHMENT G

# PROCESS DESCRIPTION

Jack's Branch Coal Company operates the Mammoth Preparation Plant (Mammoth) located on U.S. Route 60 near Montgomery, Kanawha County, West Virginia. The facility proposes to construct a lime silo and screw conveyor for addition of lime to the refuse pile to aid in the compaction of the pile.

Lime is delivered by truck to silo LS1/DC1 (TPL1/DC1). Emissions from silo loading are controlled by dust collector DC1. Lime transfers (TPL2/FE) to a screw conveyor (LSC/FE) to (TPL3/PE) the existing No. 2 Refuse Belt (BC8/PE).

There are no changes proposed to the hourly rates or yearly throughputs for the refuse system. Lime addition will be a ton per ton replacement for refuse.

The material safety data sheet shown in Attachment H is representative of lime. Actual suppliers may vary.

# ATTACHMENT H MATERIAL SAFETY DATA SHEETS



# MATERIAL SAFETY DATA SHEET

| SECTION ! | CHEMICAL     | PRODUCT | AND  | COMBANIA | INFORMATION |  |
|-----------|--------------|---------|------|----------|-------------|--|
| SECTION   | i - CMEMICAL | PRUDUCT | ANIJ | LUMPANI  | INFURMATEM  |  |

Product Name:

HIGH CALCIUM

QUICKLIME

WHMIS - CLASSIFICATION:

**D2A: MATERIALS CAUSING OTHER TOXIC EFFECTS** 

**E: CORROSIVE MATERIAL** 

MANUFACTURER'S AND SUPPLIER'S NAME:

0.1 à 1

(Note 1)

**GRAYMONT (NB) INC** 

4634, Route 880, Havelock, New Brunswick, E4Z 5K8.

**GRAYMONT (PA) INC.** 

194, Match Factory Place, Bellefonte, Pennsylvania, 16823

GRAYMONT (OC) INC.

25 - 206, rue De Lauzon, Boucherville, Québec, J4B 1E7.

**GRAYMONT (WESTERN CANADA) INC.** 

#260 - 4311, 12th Street N.E., Calgary, Alberta, T2E 4P9

**GRAYMONT WESTERN LIME INC.** 

206 N. 6th Avenue, West Bend, Wisconsin, 53095

**GRAYMONT (WESTERN US) INC.** 

3950 South, 700 East, Suite 301, Salt Lake City, Utah, 84107

**GRAYMONT (WI) INC.** 

Foot of Hill Avenue, Superior, Wisconsin, 54880

**EMERGENCY TEL. No.: (613) 996 – 6666 CANUTEC (Canada)** (800) 424 - 9300 CHEMTREC (US)

Chemical Name Chemical Family Chemical Formula Calcium oxide Alkaline earth oxide Complex mixture - mostly CaO Molecular Weight Trade Name and Synonyms Material Use CaO = 56.08Neutralization, Flocculation, Flux (met.).

High Calcium Quicklime, Lime, Quicklime, Calcium Oxide, Burnt Lime, Unslaked Lime, Fluxing Lime. Caustic agent, absorption

(R)

### SECTION II - COMPOSITION AND INFORMATION ON INGREDIENTS Hazardous Approximate C.A.S. **Exposure limits** Concentration Ingredients Number $(mg/m^3)$ OSHA **ACGIH** RSST **MSHA** NIOSH NIOSH PEL TLV **VEMP** PEL REL IDLH (Complex Mixture) (% by weight) (TWA) 8/40h (TWA) 8/40h (TWA) 8/40h (TWA) 8/40h (TWA) 10/40h Calcium Oxide 90 to 100 1305-78-8 2 2 25 30/(%SiO<sub>2</sub>)+2 Crystalline Silica, 0 à 0.1 14808-60-7 30/(%SiO<sub>2</sub>)+2 0.025 (R) 0.05 (R) 0.1 (R) 50 Quartz (T) Or 10/(%SIO<sub>2</sub>)+2 10/(%SiO<sub>2</sub>)+2

(Note 1): Concentration of crystalline silica in a series of lime products will vary from source to source. It was not detected on some samples (< 0.1% w/w). Therefore two ranges are being disclosed. (Note 2): ACGIH TLV Version 1973 has been adopted by the Mine Safety Health Administration (MSHA) as the regulatory Exposure Standard. (Note 3): (T) Total Dust; (R): Respirable Dust.

(R)

Sensitivity to Static Discharge

Not applicable

Sensitivity to Chemical Impact

Not applicable

Rate of Burning

Not applicable

**SECTION III - PHYSICAL AND CHEMICAL DATA** 

| Physical State   | Odor and Appearance   |   | Odor Threshold (p.p.m.)   | Specific Gravity   |  |  |
|--|---|---|---|--|--|--|
| Ga <b>s</b> □ Liquid □ Solid ☑   | Slight earthy odor - substa   |   | Not applicable  | 3.25 - 3.38  |  |  |
| Vapor Pressure (mm)  | Vapor Density<br>(Air = 1)  | Evaporation Rate  | Boiling Point (°C)  | Melting Point (°C)   |  |  |
| Not applicable   | Not applicable  | Not applicable  | 2850  | 2570 - 2625  |  |  |
| Solubility in Water (20°C)   | Volatiles (% by volume)   | pH (25 °C)  | Bulk Density (kg/m³)  | Coefficient of water/o distribution                            |  |  |
| 0.125g/100g Solution   | Not applicable  | 720 - 1200  | Not applicable  |  |  |  |
| Fiaminability  |   |   |   |  |  |  |
| Flammability   |   |   |   |  |  |  |
| -  | 0.00  |   |   |  |  |  |
| Yes□ No ☑ If ye:   | s, under which<br>litions?  |   |   |  |  |  |
| Yes□ No ☑ If ye:   |   |   |   |  |  |  |
| Yes □ No ☑ If yes cond   |   | ppropriate for mate   | erial burning.  |  |  |  |
| Yes □ No ☑ If yes cond   | litions?  | ppropriate for mate   | eriał burning.  |  |  |  |
| Yes No 2 If yes cond  Extinguishing Media  Quicklime does not but  Special Fire Fighting Proce   | irn. Use extinguisher a<br>dures<br>ess necessary for other<br>Il evolve heat and could                         | materials, in whic  | erial burning.<br>h case, flood to absorb h<br>paper, cardboard, etc.). | eat generated.<br>Wear self-contained                          |  |  |
| Yes No 2 If yes cond  Extinguishing Media  Quicklime does not but  Special Fire Fighting Proce  Avoid using water unle (Contact with water wi  | urn. Use extinguisher a<br>dures<br>ess necessary for other<br>Il evolve heat and could<br>approved by NIOSH.   | materials, in whic  | h case, flood to absorb h<br>paper, cardboard, etc.).                   | eat generated.<br>Wear self-contained<br>e limit (% by volume) |  |  |
| Yes No I If yes cond  Extinguishing Media  Quicklime does not but  Special Fire Fighting Proce  Avoid using water unle (Contact with water with breathing equipment a  | dures  ess necessary for other li evolve heat and could upproved by NIOSH.  Upper flammab                       | materials, in whic<br>d cause ignition of                         | h case, flood to absorb h paper, cardboard, etc.).  e)  Lower flammable | Wear self-contained  |  |  |
| Yes No 2 If yes cond  Extinguishing Media  Quicklime does not but  Special Fire Fighting Proce  Avoid using water unle (Contact with water with breathing equipment and processing to the contact with water with the contact wi | dures ess necessary for other levelve heat and could approved by NIOSH.  Upper flammab                          | materials, in whic<br>d cause ignition of<br>le limit (% by volum | h case, flood to absorb h paper, cardboard, etc.).  e)  Lower flammable | Wear self-contained e limit (% by volume)                      |  |  |
| Yes No 2 If yes cond  Extinguishing Media  Quicklime does not but  Special Fire Fighting Proce  Avoid using water unle (Contact with water with breathing equipment at the breathing equipment equ | dures ess necessary for other all evolve heat and could approved by NIOSH.  Upper flammab  N (°C) TDG Flammabil | materials, in whice dicause ignition of le limit (% by volum      | h case, flood to absorb h paper, cardboard, etc.).  e)  Lower flammable | wear self-contained e limit (% by volume) et applicable        |  |  |

**Explosive Power** 

Not applicable

| SECTION V                     | - REACTIVITY DATA  |   |   |                        |   |  |  |  |  |
|-------------------------------|--|---|---|------------------------|---|--|--|--|--|
| Chemical Stabi<br>Yes □ No ☑  | ility If no, under which conditions?   |   | Absorbs moisture and carbon dioxide in the air to form calcium hydroxide and calcium carbonate. |                        |   |  |  |  |  |
| Incompatibility<br>Yes ☑ No □ | to other substances<br>If so, which ones?  | Boron tri-fluoride, chlorine tri-fluoride, ethanol, fluorine, hydrogen fluoride, phosphorus pentoxide; water and acids (violent reaction with generating heat and possible explosion in confined area). |   |                        |   |  |  |  |  |
| Reactivity<br>Yes ☑ No □      | ets with water to form calcium<br>xed with water or moist air is<br>materials such as paper, wood or |   |   |                        |   |  |  |  |  |
| Hazardous Dec                 | composition Products   | None.   |   |                        |   |  |  |  |  |
| Hazardous Poly                | merization Products  | Will not  | occur.  |                        |   |  |  |  |  |
| Route of Entry  Skin Contact  | - TOXICOLOGICAL P  |   | TIES  Contact   | ☑ Acute Inhalation     | □ Chronic Inhalation  ☑ Ingestion   |  |  |  |  |
| Skin                          | Severe irritation or burni   | ing of mu   | cous and sk   | in. Dehydration of tis | sues.   |  |  |  |  |
| Eyes                          | Severe eye irritation and blindness when exposed   |   |   |                        | ssible lesions, possible  |  |  |  |  |
| Inhalation                    |  |   |   |                        | ugh, sneezing, inflammation of ronchitis, possible pneumonia.                             |  |  |  |  |
| Ingestion                     |  |   |   |                        | tion, difficulties in swallowing erforation of esophagus or                               |  |  |  |  |
| Effects of Chron              | nic Exposure to Product:   |   |   |                        | -   |  |  |  |  |
| and fissures                  | s. This product may contai   | in trace a  | mounts of ci  | ystalline silica. Exce | ause redness, desquamation<br>ssive inhalation of respirable<br>umoconiosis and pulmonary |  |  |  |  |
| LD <sub>50</sub> of Product   | (Specify Species and Route   | e) Ir   | Irritancy of Product E  |                        | Exposure limits of Product  |  |  |  |  |
| 3059 mg/                      | kg (Mouse/Intraperitoneal)   | )   | Severe t  | o moist tissues        | Unavailable   |  |  |  |  |
| LC <sub>50</sub> of Product   | (Specify Species)  | s   | ensitization to   | Product                | Synergistic materials   |  |  |  |  |
|                               | Unavailable  | 1   |   | None reported          |   |  |  |  |  |

### SECTION VI - TOXICOLOGICAL PROPERTIES (Cont'd)

☑ Carcinogenicity □ Reproductive effects □ Tératogenicity □ Mutagenicity

Quicklime is not listed as a carcinogen by ACGIH, MSHA, OSHA, NTP, DFG, RSST or IARC. It may, however, contain trace amounts of Crystalline Silica listed carcinogens by these organizations.

Crystalline Silica, which inhaled in the form of quartz or crystobalite from occupational sources, is classified by <a href="IARC">IARC</a> as carcinogenic to humans. (Group 1)

Silica, crystalline (Airborne particles of respirable size) is regulated under California's Safe Drinking Water and Toxic Enforcement Act of 1986 (<u>Proposition 65</u>). Crystalline silica is listed as a chemical known to the State to cause cancer.

<u>NIOSH</u> considers crystalline silica to be potential occupational carcinogen as defined by the OSHA carcinogen policy [29 CFR 1990]. (Ca).

<u>NTP</u> lists respirable Crystalline Silica as known to be human carcinogens based on sufficient evidence of carcinogenicity in humans. (K).

ACGIH lists respirable Crystalline Silica (quartz) as suspected human carcinogen. (A2).

DFG lists respirable Crystalline Silica as a substance that causes cancer in man (1)

RSST lists respirable Crystalline Silica (quartz) as suspected human carcinogen.

| Personal Protective Equipment (PPE) | Wear clean, dry gloves, full length pants over boots, long sleeved shirt buttoned at the neck, head protection and approved eye protection selected for the working conditions.  |
|-------------------------------------|--|
| Gloves (Specify)                    | Gauntlets Cuff style.  |
| Respiratory (Specify)               | NIOSH approved respirator. <u>Up to 10 mg/m³</u> : (APF = 5) Any quarter-mask respirator. <u>Up to 20 mg/m³</u> : (APF = 10) Any particulate respirator equipped with an N95, R95 or P95 filter except quarter-mask respirator. Any supplied-air respirator. <u>Up to 25 mg/m³</u> : (APF = 25) Any supplied-air respirator operated in a continuous-flow mode. Any powered, air purifying respirator with a high-efficiency particulate filter.  For <u>respirable quartz levels</u> that exceed or are likely to exceed an 8-hr TWA of <u>0.1 mg/m³</u> , a NIOSH approved (N/R/P95) dust respirator is recommended.  For respirable quartz levels that exceed or are likely to exceed an 8-hr TWA of <u>0.5 mg/m³</u> , a NIOSH approved HEPA (N/R/P100) filter respirator is recommended.  For respirable quartz levels that exceed or are likely to exceed an 8-hr TWA of <u>5.0 mg/m³</u> , a NIOSH approved positive pressure (SAR), full face respirator or equivalent is recommended. |
| Eyes (Specify)                      | ANSI, CSA or ASTM approved safety glasses with side shields. Tight fitting dust goggles should be worn when excessive (visible) dust conditions are present. Do not wear contact lenses without tight fitting goggles when handling this chemical.   |
| Footwear (Specify)                  | Resistant to caustics.   |
| Clothing (Specify)                  | Fully covering skin. Remove when wet or contaminated. Change daily.  |
| Other (Specify)                     | Evaluate degree of exposure and use PPE if necessary. After handling lime, employees must shower. If exposed daily, use oil, Vaseline, silicone base crème etc. to protect exposed skin, particularly neck, face and wrists.   |

### SECTION VII - PREVENTIVE MEASURES (Cont'd)

Engineering Controls (e.g. ventilation, enclosed process, specify)

Enclose dust sources; use exhaust ventilation (dust collector) at handling points, keep levels below Max. Concentration Permitted.

Leak and Spill Procedure

Limit access to trained personnel. Use industrial vacuums for large spills, Ventilate area.

Waste Disposal

Transport to disposal area or bury. Review Federal, Provincial and local Environmental regulations.

Handling Procedures and Equipment

Avoid skin and eye contact. Minimize dust generation. Wear protective goggles and in cases of insufficient ventilation, use NIOSH approved dust respirator. An eye wash station and safety shower should be readily available where this material or its water dispersions are used. Contact lenses should not be worn when working with this chemical.

Storage Requirements

Keep tightly closed containers in a cool, dry and well ventilated area, away from acids. Keep out of reach of children.

Special Shipment Information

Quicklime is neither regulated by the Transportation of Dangerous Goods (TDG) Regulations (Canada) nor by the Hazardous Materials Regulations (USA) unless this material is offered or intended for transportation by aircraft.

### **SECTION VIII - FIRST AID MEASURES**

Skin

Carefully and gently brush the contaminated body surfaces in order to remove all traces of lime. Use a brush, cloth or gloves. Remove all lime-contaminated clothing. Rinse contaminated area with lukewarm water for 15 to 20 minutes. Consult a physician if exposed area is large or if irritation persists.

Eves

Immediately rinse contaminated eye(s) with gently running lukewarm water (saline solution is preferred) for 15 to 20 minutes. In the case of an embedded particle in the eye, or chemical burn, as assessed by first aid trained personnel, contact a physician.

Inhalation

Move source of dust or move victim to fresh air. Obtain medical attention immediately. If victim does not breathe, give artificial respiration.

Ingestion

If victim is conscious, give 300 ml (10 oz) of water, followed by diluted vinegar (1 part vinegar, 2 parts water) or fruit juice to neutralize the alkali. Do not induce vomiting. Contact a physician immediately.

General Advise

Consult a physician for all exposures except minor instances of inhalation.

### **SECTION IX - REGULATORY INFORMATION**

Superfund Amendments and Reauthorization Act of 1986 (SARA Title III). / The Emergency Planning and "Community Right-to-Know" Act (EPCRA). / Comprehensive Environmental Response, Compensation and Liability Act (CERCLA). / Resource Conservation and Recovery Act (RCRA).

Component Calcium Oxide has been reviewed against the following regulatory listings:

- SARA Section 302 Emergency Planning Notification. Extremely Hazardous Substances (EHS) List and Threshold Planning Quantity (TPQ). (40 CFR, Part 355, Section 30): Not listed.
- SARA Section 304 Emergency Release Notification. Extremely Hazardous Substances (EHS) and Reportable Quantity (RQ) List. (40 CFR, Part 355, Section 40): Not listed.
- SARA Section 311/312 Hazard Categories (40 CFR, Part 370): This product is regulated under CFR 1910.1200 (OSHA Hazard Communication) as Immediate (Acute) Health Hazards <u>Irritant</u>.
- SARA Section 313 Toxics Release Inventory (TRI). Toxic Chemical List (40 CFR, Part 372). Not listed.
- CERCLA Hazardous Substance (40 CFR, Part 302): Not listed in Table 302.4.
- RCRA Hazardous Waste Number (40 CFR, Part 261, Subpart D): Not listed.
- RCRA Hazardous Waste Classification (40 CFR, Part 261, Subpart C): Not classified.

CWA 311. - Clean Water Act List of Hazardous Substances.

Calcium Oxide has been withdrawn from the Clean Water Act (CWA) list of hazardous substances. (11/13/79) (44FR65400)

California Proposition 65.

Component Calcium Oxide does not appear on the above regulatory listing. This product may contain small amounts of crystalline silica. Silica, crystalline (Airborne particles of respirable size) is regulated under California's Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65). Crystalline silica is listed as a chemical known to the State to cause cancer.

Transportation - Hazardous Materials Regulations (USA) & Transportation of Dangerous Goods (TDG) Regulations (Can).

Calcium Oxide is listed in both table 172.101 of Title 49 CFR 172 and in schedule 18 D.G. List (Chapter 34 TDG ACT, SOR/DORS 93-525). Application of requirements is restricted to material offered or intended for transportation by aircraft. - Calcium oxide. By <u>aircraft only</u>. Class 8 - Corrosives. PIN UN1910. Packing group III. Maximum net quantity per package - passenger vehicles, 25kg.

Toxic Substances Control Act (TSCA).

All naturally occurring components of this product are automatically included in the USEPA TSCA Inventory List per 40 CFR 710.4 (b). All other components are listed on the USEPA TSCA Chemical Substances Inventory. Calcium Oxide is subject to inventory update reporting (IUR).

Canadian Environmental Protection Act 1999 (CEPA) - Substances Lists (DSL/NDSL).

Calcium Oxide is specified on the public Portion of the Domestic Substances List (DSL).

ANSI/NSF 60 - Drinking Water Treatment Additives.

Quicklime has been investigated with respect to elements identified by EPA as toxic and it has been classified for use in direct contact with drinking water. (In accordance with Standard ANSI/NSF 60). For a list of classified products, refer to Underwriters Laboratories Inc.'s Online Certifications Directory.

FDA - U.S. Food and Drug Administration, Department of Health and Human Services.

Calcium Oxide has been determined as "Generally Recognized As Safe" (GRAS) by FDA. See 21CFR184.1210. (CFR Title 21 Part 184 - - Direct food substances affirmed as generally recognized as safe).

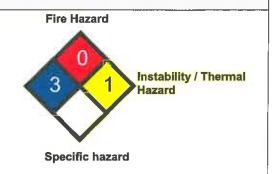
### **SECTION X - OTHER INFORMATION**

Hazardous Materials Identification System (U.S.)



National Fire Protection Association (U.S.) NFPA 704

**Health Hazard** 



WHMIS - Classification:

"E" Corrosive Material.

WHMIS - Classification:

"D2A": Materials causing other toxic effects.

Symbol:



Symbol:



Additional Information/Comments:

The technical data contained herein is given as information only and is believed to be reliable.

GRAYMONT makes no guarantee of results and assumes no obligation or liability in connection therewith.

### Sources Used:

NFPA, NLA, TDG, CSST, RSST, (LSRO-FASEB), Hazardous Products Act, Environment Canada, Enviroguide, OSHA, ACGIH, IARC, NIOSH, CFR, NTP, HSDB, EPA SRS, RTECS, DFG, Chemistry and Technology of Lime and Limestone (John Wiley and Sons, Inc.), Lime and Limestone (WILEY-VCH).

| SECTION XI - PREPARATION INFORMATION   |                   |          |  |  |  |  |  |  |
|--|-------------------|----------|--|--|--|--|--|--|
| Prepared by:                           | Telephone number: | Date :   |  |  |  |  |  |  |
| GRAYMONT (QC) INC.                     |                   |          |  |  |  |  |  |  |
| Quality Assurance & Technical Services | (450) 449-2262    | May 2012 |  |  |  |  |  |  |

An electronic version of this MSDS is available at: <u>www.graymont.com</u> under the PRODUCTS section.

# ATTACHMENT I EMISSION UNIT TABLE

## Attachment I **Emission Units Table**

(includes all emission units and air pollution control devices that will be part of this permit application review, regardless of permitting status)

| Emission<br>Unit ID <sup>1</sup> | Emission<br>Point ID <sup>2</sup> | Emission Unit Description | Year Installed/<br>Modified | Design<br>Capacity | Type <sup>3</sup> and Date of Change | Control<br>Device <sup>4</sup> |
|----------------------------------|-----------------------------------|---------------------------|-----------------------------|--------------------|--------------------------------------|--------------------------------|
| LS1                              | 2E                                | Lime Silo                 | 2015                        | 50 Tons            | New                                  | DC1                            |
| LSC                              | LSC                               | Screw Conveyor            | 2015                        | 2 TPH              | New                                  | FE                             |
|                                  |                                   |                           |                             |                    |                                      |                                |
|                                  |                                   |                           |                             |                    |                                      |                                |
|                                  |                                   |                           |                             |                    |                                      |                                |
|                                  |                                   |                           |                             |                    |                                      |                                |
|                                  |                                   |                           |                             |                    |                                      |                                |
|                                  |                                   |                           |                             |                    |                                      |                                |
|                                  |                                   |                           |                             |                    |                                      |                                |
|                                  |                                   |                           |                             |                    |                                      |                                |
|                                  |                                   |                           |                             |                    |                                      |                                |
|                                  |                                   |                           |                             |                    |                                      |                                |
|                                  |                                   |                           |                             |                    |                                      |                                |
|                                  |                                   |                           |                             |                    |                                      |                                |
|                                  |                                   |                           |                             |                    |                                      |                                |
|                                  |                                   |                           |                             |                    |                                      |                                |
|                                  |                                   |                           |                             |                    |                                      |                                |
|                                  |                                   |                           |                             |                    |                                      |                                |
|                                  |                                   |                           |                             |                    |                                      |                                |
|                                  |                                   |                           |                             |                    |                                      |                                |
|                                  |                                   |                           |                             |                    |                                      |                                |
|                                  |                                   |                           |                             |                    |                                      |                                |
|                                  |                                   |                           |                             |                    |                                      |                                |
|                                  |                                   |                           |                             |                    |                                      |                                |

<sup>&</sup>lt;sup>1</sup> For Emission Units (or <u>S</u>ources) use the following numbering system:1S, 2S, 3S,... or other appropriate designation. <sup>2</sup> For <u>E</u>mission Points use the following numbering system:1E, 2E, 3E, ... or other appropriate designation. <sup>3</sup> New, modification, removal <sup>4</sup> For <u>C</u>ontrol Devices use the following numbering system: 1C, 2C, 3C,... or other appropriate designation.

<sup>\*</sup>Not yet constructed

# ATTACHMENT J EMISSION POINTS DATA SUMMARY SHEET

# Attachment J EMISSION POINTS DATA SUMMARY SHEET

|  | Table 1: Emissions Data-COAL PREPARATION PLANT |        |                          |        |                   |                            |  |               |  |   |       |  |  |                   |                                     |   |
|--|--|--------|--------------------------|--------|-------------------|----------------------------|--|---------------|--|---|-------|--|--|-------------------|-------------------------------------|---|
| Emission<br>Point ID No.<br>(Must match<br>Emission<br>Units Table | Point Throu Type <sup>1</sup> (Must n          |        | Point Through This Point |        | Device            |                            | Vent Time for<br>Emission Unit<br>(chemical processes<br>only) |               | All Regulated Pollutants - Chemical Name/CAS <sup>3</sup> (Speciate VOCs | Maximum Potential<br>Uncontrolled<br>Emissions <sup>4</sup> |       | Maximum Potential<br>Controlled Emissions <sup>5</sup> |  | Phase<br>(At exit | Est.<br>Method<br>Used <sup>6</sup> | Emission<br>Concentration <sup>7</sup><br>(ppmv or<br>mg/m <sup>4</sup> ) |
| & Plot Plan)   |  | ID No. | Source                   | ID No. | Device<br>Type    | Short<br>Term <sup>2</sup> | Max<br>(hr/yr)   | & HAPS)       | lb/hr  | ton/yr  | lb/hr | ton/yr   | conditions,<br>Solid, Liquid<br>or<br>Gas/Vapor) |                   |                                     |   |
| 2E   | Vert.<br>Stack                                 | LS1    | Lime Silo                | DC1    | Dust<br>Collector | NA                         | NA   | PM/PM10/PM2.5 | 110.00   | 5.50  | 0.011 | 0.0006   | Solid  | AP42              | NA                                  |   |
| TPL2-3   | NA   | TPL2-3 | Transfer<br>Points       | Varies | Varies            | NA                         | NA   | PM/PM10/PM2.5 | 8.80   | 11.00   | 3.08  | 3.85   | Solid  | AP42              | NA                                  |   |
|  |  |        |                          |        |                   |                            |  |               |  |   |       |  |  |                   |                                     |   |
|  |  |        |                          |        |                   |                            |  |               |  |   |       |  |  |                   |                                     |   |
|  |  |        |                          |        |                   |                            |  |               |  |   |       |  |  |                   |                                     |   |

The EMISSION POINTS DATA SUMMARY SHEET provides a summation of emissions by emission unit. Note that uncaptured process emission unit emissions are not typically considered to be fugitive and must be accounted for on the appropriate EMISSIONS UNIT DATA SHEET and on the EMISSION POINTS DATA SUMMARY SHEET. Please note that total emissions from the source are equal to all vented emissions, all fugitive emissions, plus all other emissions (e.g. uncaptured emissions). Please complete the FUGITIVE EMISSIONS DATA SUMMARY SHEET for fugitive emission activities.

<sup>&</sup>lt;sup>1</sup> Please add descriptors such as upward vertical stack, downward vertical stack, horizontal stack, relief vent, rain cap, etc.

<sup>&</sup>lt;sup>2</sup> Indicate by "C" if venting is continuous. Otherwise, specify the average short-term venting rate with units, for intermittent venting (ie., 15 min/hr). Indicate as many rates as needed to clarify frequency of venting (e.g., 5 min/day, 2 days/wk).

<sup>&</sup>lt;sup>3</sup> List all regulated air pollutants. Speciate VOCs, including all HAPs. Follow chemical name with Chemical Abstracts Service (CAS) number. **LIST** Acids, CO, CS<sub>2</sub>, VOCs, H<sub>2</sub>S, Inorganics, Lead. Organics, O<sub>3</sub>, NO, NO<sub>2</sub>, SO<sub>3</sub>, SO<sub>3</sub>, all applicable Greenhouse Gases (including CO<sub>2</sub> and methane), etc. **DO NOT LIST** H<sub>2</sub>O, N<sub>2</sub>O<sub>3</sub>, and Noble Gases.

<sup>&</sup>lt;sup>4</sup> Give maximum potential emission rate with no control equipment operating. If emissions occur for less than 1 hr, then record emissions per batch in minutes (e.g. 5 lb VOC/20 minute batch).
<sup>5</sup> Give maximum potential emission rate with proposed control equipment operating. If emissions occur for less than 1 hr, then record emissions per batch in minutes (e.g. 5 lb VOC/20 minute batch).

<sup>6</sup> Indicate method used to determine emission rate as follows: MB = material balance; ST = stack test (give date of test); EE = engineering estimate; O = other (specify).

<sup>&</sup>lt;sup>7</sup> Provide for all pollutant emissions. Typically, the units of parts per million by volume (ppmv) are used. If the emission is a mineral acid (sulfuric, nitric, hydrochloric or phosphoric) use units of milligram per dry cubic meter (mg/m³) at standard conditions (68 F and 29.92 inches Hg) (see 45CSR7). If the pollutant is SO<sub>2</sub>, use units of ppmv (See 45CSR10).

# **Attachment J EMISSION POINTS DATA SUMMARY SHEET**

| Table 2: Release Parameter Data                         |                            |          |   |                   |  |   |                      |          |  |
|---|----------------------------|----------|---|-------------------|--|---|----------------------|----------|--|
| Emission Point ID No. (Must match Emission Units Table) | Inner<br>Diameter<br>(ft.) | Exit Gas |   |                   | Emission Point Elevation (ft)                    |   | UTM Coordinates (km) |          |  |
|   |                            | Temp.    | Volumetric Flow <sup>1</sup> (acfm) at operating conditions | Velocity<br>(fps) | Ground Level<br>(Height above<br>mean sea level) | Stack Height <sup>2</sup><br>(Release height of<br>emissions above<br>ground level) | Northing             | Easting  |  |
| 2E  | NA                         | Ambient  | NA  | NA                | ~690 ft  | ~39 ft  | ~4,226.608           | ~470.119 |  |
|   |                            |          |   |                   |  |   |                      |          |  |
|   |                            |          |   |                   |  |   |                      |          |  |
|   |                            |          |   |                   |  |   |                      |          |  |
|   |                            |          |   |                   |  |   |                      |          |  |
|   |                            |          |   |                   |  |   |                      |          |  |
|   |                            |          |   |                   |  |   |                      |          |  |
|   |                            |          |   |                   |  |   |                      |          |  |
|   |                            |          |   |                   |  |   |                      |          |  |
|   |                            |          |   |                   |  |   |                      |          |  |

<sup>&</sup>lt;sup>1</sup> Give at operating conditions. Include inerts. <sup>2</sup> Release height of emissions above ground level.

# ATTACHMENT K FUGITIVE EMISSIONS DATA SUMMARY SHEET

### Attachment K

### **FUGITIVE EMISSIONS DATA SUMMARY SHEET**

The FUGITIVE EMISSIONS SUMMARY SHEET provides a summation of fugitive emissions. Fugitive emissions are those emissions which could not reasonably pass through a stack, chimney, vent or other functionally equivalent opening. Note that uncaptured process emissions are not typically considered to be fugitive, and must be accounted for on the appropriate EMISSIONS UNIT DATA SHEET and on the EMISSION POINTS DATA SUMMARY SHEET.

Please note that total emissions from the source are equal to all vented emissions, all fugitive emissions, plus all other emissions (e.g. uncaptured emissions).

|     | APPLICATION FORMS CHECKLIST - FUGITIVE EMISSIONS  |  |  |  |  |  |
|-----|---|--|--|--|--|--|
| 1.) | Will there be haul road activities?   |  |  |  |  |  |
|     | ⊠ Yes □ No  |  |  |  |  |  |
|     | ☐ If YES, then complete the HAUL ROAD EMISSIONS UNIT DATA SHEET.  |  |  |  |  |  |
| 2.) | Will there be Storage Piles?  |  |  |  |  |  |
|     | ☐ Yes   |  |  |  |  |  |
|     | $\hfill \square$ If YES, complete Table 1 of the NONMETALLIC MINERALS PROCESSING EMISSIONS UNIT DATA SHEET.   |  |  |  |  |  |
| 3.) | Will there be Liquid Loading/Unloading Operations?  |  |  |  |  |  |
|     | ☐ Yes   |  |  |  |  |  |
|     | ☐ If YES, complete the BULK LIQUID TRANSFER OPERATIONS EMISSIONS UNIT DATA SHEET.   |  |  |  |  |  |
| 4.) | Will there be emissions of air pollutants from Wastewater Treatment Evaporation?  |  |  |  |  |  |
|     | ☐ Yes   |  |  |  |  |  |
|     | ☐ If YES, complete the GENERAL EMISSIONS UNIT DATA SHEET.   |  |  |  |  |  |
| 5.) | Will there be Equipment Leaks (e.g. leaks from pumps, compressors, in-line process valves, pressure relief devices, open-ended valves, sampling connections, flanges, agitators, cooling towers, etc.)? |  |  |  |  |  |
|     | ☐ Yes   |  |  |  |  |  |
|     | $\hfill \square$ If YES, complete the LEAK SOURCE DATA SHEET section of the CHEMICAL PROCESSES EMISSIONS UNIT DATA SHEET.   |  |  |  |  |  |
| 6.) | Will there be General Clean-up VOC Operations?  |  |  |  |  |  |
|     | ☐ Yes   |  |  |  |  |  |
|     | ☐ If YES, complete the GENERAL EMISSIONS UNIT DATA SHEET.   |  |  |  |  |  |
| 7.) | .) Will there be any other activities that generate fugitive emissions?   |  |  |  |  |  |
|     | ☐ Yes   |  |  |  |  |  |
|     | ☐ If YES, complete the GENERAL EMISSIONS UNIT DATA SHEET or the most appropriate form.  |  |  |  |  |  |
| -   | ou answered "NO" to all of the items above, it is not necessary to complete the following table, "Fugitive Emissions mmary."  |  |  |  |  |  |

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| FUGITIVE EMISSIONS SUMMARY                        | All Regulated Pollutants Chemical Name/CAS | Maximum<br>Uncontrolled | Potential<br>Emissions <sup>2</sup> | Maximum Potential<br>Controlled Emissions <sup>3</sup> |                        | Est.<br>Method    |
|---|--|-------------------------|-------------------------------------|--|------------------------|-------------------|
|   | Chemical Name/CAS                          | lb/hr                   | ton/yr                              | lb/hr  | ton/yr                 | Used <sup>4</sup> |
| Haul Road/Road Dust Emissions<br>Paved Haul Roads | PM<br>PM10<br>PM2.5                        | 1.15<br>0.23<br>0.05    | 0.06<br>0.01<br>0.003               | 0.35<br>0.07<br>0.02                                   | 0.02<br>0.003<br>0.001 | EE                |
| Unpaved Haul Roads                                |  |                         |                                     |  |                        |                   |
| Storage Pile Emissions                            |  |                         |                                     |  |                        |                   |
| Loading/Unloading Operations                      |  |                         |                                     |  |                        |                   |
| Wastewater Treatment Evaporation & Operations     |  |                         |                                     |  |                        |                   |
| Equipment Leaks                                   |  |                         |                                     |  |                        |                   |
| General Clean-up VOC Emissions                    |  |                         |                                     |  |                        |                   |
| Other   |  |                         |                                     |  |                        |                   |

<sup>&</sup>lt;sup>1</sup> List all regulated air pollutants. Speciate VOCs, including all HAPs. Follow chemical name with Chemical Abstracts Service (CAS) number. LIST Acids, CO, CS<sub>2</sub>, VOCs, H<sub>2</sub>S, Inorganics, Lead, Organics, O<sub>3</sub>, NO, NO<sub>2</sub>, SO<sub>3</sub>, all applicable Greenhouse Gases (including CO<sub>2</sub> and methane), etc. DO NOT LIST H<sub>2</sub>, H<sub>2</sub>O, N<sub>2</sub>, O<sub>2</sub>, and Noble Gases.

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<sup>&</sup>lt;sup>2</sup> Give rate with no control equipment operating. If emissions occur for less than 1 hr, then record emissions per batch in minutes (e.g. 5 lb VOC/20 minute batch). <sup>3</sup> Give rate with proposed control equipment operating. If emissions occur for less than 1 hr, then record emissions per batch in minutes (e.g. 5 lb VOC/20 minute batch).

<sup>&</sup>lt;sup>4</sup> Indicate method used to determine emission rate as follows: MB = material balance; ST = stack test (give date of test); EE = engineering estimate; O = other (specify).

# ATTACHMENT L EMISSIONS UNIT DATA SHEET(S)

## Affected Source Sheet

# Source Specific Emissions Data: Solid Materials Sizing, Handling and Storage Facilities

# Required Information Regarding Dust Control Equipment Measures

- 1. If water or chemical sprays are to be used on conveyors, transfer points, stockpiles, etc... for dust control, the location of all spray bars or spray systems should be shown on the plot plans and/or line drawings. The following information should be provided for each spray system:
  - a. Design water flow through spray bar
  - b. Type and amount of chemicals used and the mix ratio of chemical to water used at the sprays.
  - c. Methods employed to winterize sprays (e.g. keep sprays from freezing and becoming inoperable during cold weather)
- 2. A detailed written description should be submitted of dust control measures/programs that will be employed on haul roads and in areas of vehicle activity around material stockpiled. The haulways and areas to be treated should be shown by shading or similar description on the plant plan. The following points should be specifically addressed:
  - a. Equipment (e.g. water trucks, fixed spray bars, wheel and truck underbody washers, etc...) that will be used in this dust control program.
  - b. Frequency of application of water and chemical to roads and stockpile areas during dry periods.
  - c. Amount of chemical suppressants to be used, if applicable, in pounds or gallons per square yard of surface to be treated.
  - d. Type of haulroad or haulway surface(s) that will be maintained (e.g. coarse gravel, reddog, etc...)
  - e. Approximate maximum length of haulroads (miles or feet).
  - f. Maximum daily truck traffic on haulroads (number of trucks).
- 3. If full or partial enclosures are to be used to minimize dust entrainment, a drawing of each such enclosure should be submitted (for example at truck dump bins, breakers, conveyor transfer points).0
- 4. If particulate control devices such as baghouses or scrubbers are to be used, complete an appropriate <u>Air Pollution Control Device Sheet</u> and furnish a drawing showing details of enclosures and ductwork associated with these control systems.

#### AFFECTED SOURCE SHEET

# Source Specific Emissions Data: Solid Materials Sizing, Handling, and Storage Facilities

Plot Plan(s) and Line Drawing(s)

- a. Finish the plot plan(s) of the plant area which contains sufficient detail to show the scaled layout of the equipment involved in each materials handling system (e.g. conveyors, transfer points, crushers, screens, bins, stockpiles, truck dump bins, etc...). Show equipment or buildings described in other sections of this application on the plot plan as appropriate. The guidelines for Plot Plans should be followed to the extent possible.
- b. Furnish the line drawing(s) or schematic(s) showing each component or facet of each materials handling system (e.g. conveyors, transfer points, stockpiles, crushers, screens, bins etc...). Show process equipment described in other sections of this application as needed for clarity.
- c. On the line drawing(s) or schematic(s) furnished in accordance with item (b) assign an ID number to each conveyor, transfer point (including truck, barge and rail car loading/unloading etc...), storage structure, stockpile, crusher, and screening unit. If any equipment is shown on the line drawing(s) which was described in other sections of this application, use the ID numbers assigned to the equipment in those other sections and indicate equipment name or type (e.g. rotary dryer, vertical kiln etc...)
- d. To the extent possible, note the numbers assigned for equipment and storage facilities as per item (c) on the Plot Plans(s).
- e. The assigned ID numbers for equipment and transfer points must be used to complete Tables 1, 2, and 3 following.

**Table 1: Affected Storage Activity** 

| ID Number  | LS1       |  |  |
|--|-----------|--|--|
| Affected Source Name   | Lime Silo |  |  |
| Type Storage <sup>1</sup>  | В         |  |  |
| Material Stored  | Lime      |  |  |
| Typical Moisture Content (%)                                       | <0.1      |  |  |
| Avg % of material passing 200 mesh sieve                           | NA*       |  |  |
| Maximum Total Yearly<br>Throughput in storage<br>(tons)            | 5,000     |  |  |
| Maximum Quantity of<br>Material in Storage <sup>2</sup><br>(tons)  | 50        |  |  |
| Maximum Stockpile Base<br>Area (sq. ft.)                           | NA*       |  |  |
| Maximum Stockpile height (ft)                                      | NA*       |  |  |
| Type dust controls during storage <sup>3</sup>                     | NA*       |  |  |
| Method of material<br>load-in to bin or<br>stockpile <sup>4</sup>  | P         |  |  |
| Type dust controls<br>during load-in <sup>5</sup>                  | ЕВ        |  |  |
| Method of material<br>load-out to bin or<br>stockpile <sup>4</sup> | FC        |  |  |
| Type dust controls during load-out <sup>5</sup>                    | FE        |  |  |

NA- Not Applicable or Not Available

**Table 2: Conveying and Transfer** 

| ID<br>Number                  | Type<br>Conveyor         | Material Handled [(Note nominal size |    | l Conveying or<br>nsfer Rate | Type Dust<br>Control | Approximate<br>Material |  |
|-------------------------------|--------------------------|--------------------------------------|----|------------------------------|----------------------|-------------------------|--|
|                               | or<br>Transfer<br>Point6 | ransfer transferred]7 Max. Max.      |    |                              | Measures5            | Moisture<br>Content (%) |  |
| Conveyors                     |                          |                                      |    |                              |                      |                         |  |
| LSC                           | SC                       | Lime                                 | 2  | 5,000                        | FE                   | <1                      |  |
| Transfer P                    | oints                    |                                      |    |                              |                      |                         |  |
| TPL1                          | 05                       | Lime                                 | 50 | 5,000                        | EB                   | <1                      |  |
| TPL2                          | OTH1                     | Lime                                 | 2  | 5,000                        | FE                   | <1                      |  |
| TPL3                          | 01                       | Lime                                 | 2  | 5,000                        | PE                   | <1                      |  |
| OTH1 – Silo to screw conveyor |                          |                                      |    |                              |                      |                         |  |

<sup>1</sup> Type Storage - Code as follows: (Note capacity of each bin, building or enclosure)

OS - Open Stockpile

B - Bin or Storage Silo (full enclosure)
SB - Storage Building (full enclosure)

E- Enclosure (walls but no top) SWF- Stockpiles with wind fences

OTH- Other - Specify in footnote or attachment

- Give maximum and average quantity of material in storage at any given time (e.g. silo capacity, stockpile size, etc...)
- 3. TYPE DUST CONTROLS DURING STORAGE

If storage is by other than by bin or full enclosure Code as follows:

N - None

WS- Water Sprays

C- Spraying with chemical surfactant

OTH- Other - Specify in footnote or attachment

- 4. METHOD OF PLACING MATERIAL ONTO STOCKPILE OR INTO BINS OR LOADING OUT FROM STOCKPILES OR BINS Code as follows:
  - C- Clamshell
  - TD- Truck Dumping
  - FE- Front Endloader
  - ST- Stacking Tubes
  - MS- Mobile Conveyor Stacker
  - SS- Stationary Conveyor Stacker
  - P- Pneumatic Conveyor Stacker
  - FC- Fixed Height Chute from bins
  - TC- Telescoping Chute from bins
  - UC- Under-pole or under-bin reclaim conveyor
  - RC- Reclaim Conveyor (rake or bucket reclaim conveyor reclaiming from surface of stockpile)
  - OTH- Other Describe in a footnote or attachment
- 5. TYPE DUST CONTROLS Code as follows:
  - N- None
  - WS- Water Sprays
  - WSA- Water Sprays with Wetting Agents
  - CS- Chemical Dust Suppressant (sprays, etc...)
  - FE- Full Enclosures
  - PE- Partial Enclosures
  - MD- Minimization of material drop height
  - EM- Enclosure and evacuation to mechanical collector
  - EB- Enclosure and evacuation to baghouse
  - ES- Enclosure and evacuation to scrubber
  - OTH- Other describe in footnote or attachment

- 6. TYPE CONVEYOR OR TRANSFER POINT Code as follows: Conveyors
- BC- Belt Conveyor
- VC- Vibrating Conveyor
- SC- Screw Conveyor
- DL- Drag-link conveyor
- BE- Bucket Elevator
- PS- Pneumatic System
- OTH- Other describe in footnote or attachment

### **Transfer Points**

- 01- Conveyor to Conveyor
- 02- Conveyor to Bucket Elevator
- 03- Conveyor to Hopper or Bin
- 04- Bucket Elevator to Hopper or Bin
- 05- Pneumatic conveyor to bin
- 06- Truck Dumping onto ground
- 07- Truck Dumping into hopper
- 08- Loading trucks through stationary chute
- 09- Loading trucks through telescoping chute
- 10- Loading Trucks by endloader
- 11- Railcar unloading-side or bottom dumping
- 12- Railcar unloading-rotary unloader
- 13- Railcar loading /unloading by pneumatic system
- 14- Railcar loading through stationary source
- 15- Railcar loading through telescopic chute
- 16- Railcar loading by front end-loader
- 17- Railcar loading by railcar
- 18- Barge loading/unloading by clamshell
- 19- Barge unloading bucket ladder unloader
- 20- Barge unloading from a fixed-height conveyor or stationary chute
- 21- Barge loading variable height conveyor or telescoping chute
- 22- Other describe in footnote or attachment
- 7. If more than one material is handled by the listed conveyor or transfer point list each material and furnish the requested data in the table for each material.
- 8. Describe type of unit such as hammermill, ball mill, double-deck (DD) screen, double roll (DR) crusher, etc...
- 9. Describe nominal size reduction, example 2"/ -3/8.

# Attachment L FUGITIVE EMISSIONS FROM PAVED HAULROADS

INDUSTRIAL PAVED HAULROADS (including all equipment traffic involved in process, haul trucks, endloaders, etc.)

| I = | Industrial augmentation factor (dimensionless) |  |
|-----|--|--|
| n = | Number of traffic lanes                        |  |
| s = | Surface material silt content (%)              |  |
| L=  | Surface dust loading (lb/mile)                 |  |

| Item<br>Number | Description | Mean Vehicle<br>Weight (tons) | Miles per Trip | Maximum<br>Trips per<br>Hour | Maximum<br>Trips per<br>Year | Control<br>Device ID<br>Number | Control<br>Efficiency (%) |
|----------------|-------------|-------------------------------|----------------|------------------------------|------------------------------|--------------------------------|---------------------------|
| 1              | Lime Trucks | 27.5                          | 0.3            | 2                            | 200                          | WT                             | 70                        |
| 2              |             |                               |                |                              |                              |                                |                           |
| 3              |             |                               |                |                              |                              |                                |                           |
| 4              |             |                               |                |                              |                              |                                |                           |
| 5              |             |                               |                |                              |                              |                                |                           |
| 6              |             |                               |                |                              |                              |                                |                           |
| 7              |             |                               |                |                              |                              |                                |                           |

Source: AP-42 Fifth Edition – 11.2.6 Industrial Paved Roads

 $E = 0.077 \times I \times (4 \div n) \times (s \div 10) \times (L \div 1000) \times (W \div 3)^{0.7} =$ 

lb/Vehicle Mile Traveled (VMT)

Where:

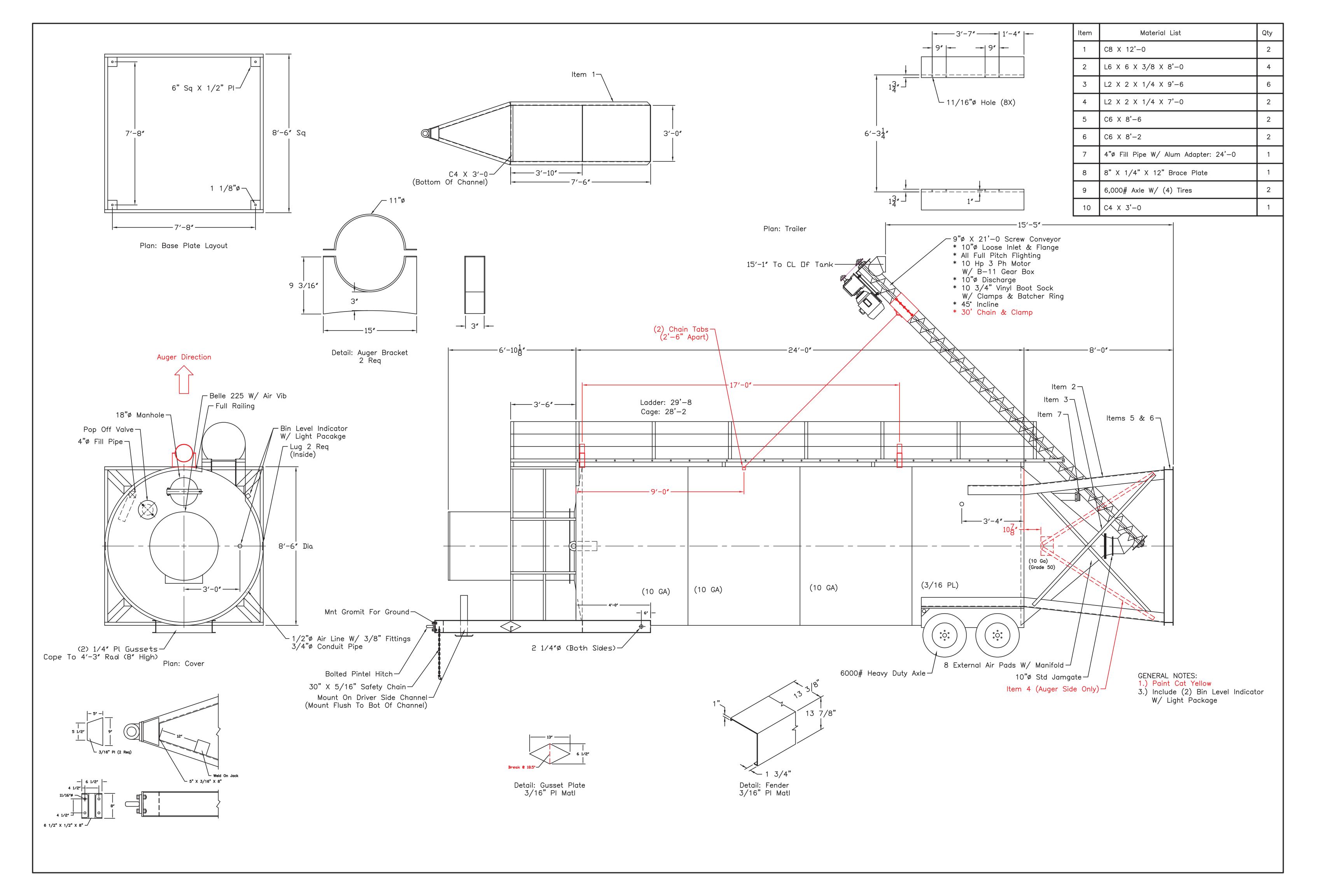
| I = | Industrial augmentation factor (dimensionless) |  |
|-----|--|--|
| n = | Number of traffic lanes                        |  |
| s = | Surface meterial silt content (%)              |  |
| L=  | Surface dust loading (lb/mile)                 |  |
| W = | Average vehicle weight (tons)                  |  |

For lb/hr:  $[lb \div VMT] \times [VMT \div trip] \times [Trips \div Hour] =$  lb/hr

For TPY:  $[lb \div VMT] \times [VMT \div trip] \times [Trips \div Hour] \times [Ton \div 2000 lb] = Tons/year$ 

### SUMMARY OF PAVED HAULROAD EMISSIONS PM/PM10/PM2.5

| Itama Nia | Uncor          | ntrolled        | Controlled     |                  |  |
|-----------|----------------|-----------------|----------------|------------------|--|
| Item No.  | lb/hr          | TPY             | lb/hr          | TPY              |  |
| 1         | 1.15/0.23/0.05 | 0.06/0.01/0.003 | 0.35/0.07/0.02 | 0.02/0.003/0.001 |  |
| 2         |                |                 |                |                  |  |
| 3         |                |                 |                |                  |  |
| 4         |                |                 |                |                  |  |
| 5         |                |                 |                |                  |  |
| 6         |                |                 |                |                  |  |
| 7         |                |                 |                |                  |  |
| TOTALS    | 1.15/0.23/0.05 | 0.06/0.01/0.003 | 0.35/0.07/0.02 | 0.02/0.003/0.001 |  |



# ATTACHMENT M AIR POLLUTION CONTROL DEVICE(S)

# Attachment M Air Pollution Control Device Sheet

(BAGHOUSE)

Control Device ID No. (must match Emission Units Table):

# **Equipment Information and Filter Characteristics**

| 1.  | Manufacturer: Belgrade Steel Tank Co., Inc.   | 2. Total number of compartments: 1  |                            |  |  |  |  |
|-----|---|---|----------------------------|--|--|--|--|
|     | Model No. Belle 225 Dust House  | Number of compartment online for operation: 1   | or normal                  |  |  |  |  |
| 4.  | Provide diagram(s) of unit describing capture syste capacity, horsepower of movers. If applicable, state I  |   |                            |  |  |  |  |
| 5.  | i. Baghouse Configuration:  |   |                            |  |  |  |  |
| 6.  | Filter Fabric Bag Material:  Nomex nylon Wool Polyester Polypropylene Acrylics Ceramics Fiber Glass Cotton Weight 9 oz./sq.yd                                     | <ul> <li>7. Bag Dimension: <ul> <li>Diameter 8</li> <li>Length 6</li> </ul> </li> <li>8. Total cloth area: 225</li> </ul> | in.<br>ft.<br>ft²          |  |  |  |  |
|     | Teflon Thickness in   | 9. Number of bags: 18   |                            |  |  |  |  |
|     | Others, specify   | 10. Operating air to cloth ratio: 3.0   | ft/min                     |  |  |  |  |
| 11. | Baghouse Operation:   Continuous  | Automatic Intermittent  |                            |  |  |  |  |
| 12. | Method used to clean bags:  ☐ Mechanical Shaker ☐ Sonic Cleaning ☐ Pneumatic Shaker ☐ Reverse Air Flow ☐ Bag Collapse ☐ Pulse Jet ☐ Manual Cleaning ☐ Reverse Jet | Reverse Air Jet Other:  |                            |  |  |  |  |
| 13. | Cleaning initiated by:  Timer Expected pressure drop range in. of water   | ☐ Frequency if timer actuated ☐ Other Operator  |                            |  |  |  |  |
| 14. | Operation Hours: Max. per day: 24 Max. per yr: 8,760  | 15. Collection efficiency: Rating: 99.99 Guaranteed minimum:  | %<br>%                     |  |  |  |  |
|     | Gas Stream C  | haracteristics  |                            |  |  |  |  |
| 16. | Gas flow rate into the collector: 675 ACFM ACFM: Design: PSIA Maximum:  | at Ambient F and Ambient PSIA Average Expected:   | PSIA<br>PSIA               |  |  |  |  |
| 17. | Water Vapor Content of Effluent Stream:   | lb. Water/lb. Dry Air   |                            |  |  |  |  |
| 18. | Gas Stream Temperature: Ambient F   | 19. Fan Requirements: No Fan<br>OR  | hp<br>ft <sup>3</sup> /min |  |  |  |  |
| 20. | Stabilized static pressure loss across baghouse. Pre  | ssure Drop: High 5<br>Low   | in. H₂O<br>in. H₂O         |  |  |  |  |
| 21. | Particulate Loading: Inlet: NA  | grain/scf Outlet: 0.01  | grain/scf                  |  |  |  |  |

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| 22. Type of Pollutant(s) to be collected           | 22. Type of Pollutant(s) to be collected (if particulate give specific type): |                                   |              |                     |                           |                |
|--|---|-----------------------------------|--------------|---------------------|---------------------------|----------------|
| Lime particulate matter.                           |   |                                   |              |                     |                           |                |
|  |   |                                   |              |                     |                           |                |
| 23. Is there any SO <sub>3</sub> in the emission s | stream?   | ⊠ No □ Y                          | ′es SO       | 0 <sub>3</sub> cont | ent:                      | ppmv           |
| 24. Emission rate of pollutant (specify            | ) into and o  | 1                                 |              | design              |                           |                |
| Pollutant  |   | lb/hr                             | N<br>grains/ | acf                 | OUT    Ib/hr   grains/acf |                |
| PM/PM10/PM2.5                                      |   | 110.00                            |              |                     | 0.011                     |                |
|  |   |                                   |              |                     |                           |                |
| 25. Complete the table:                            | Particle S  | Size Distribution<br>to Collector |              | Fra                 | ction Efficienc           | y of Collector |
| Particulate Size Range (microns)                   | Weigl   | ht % for Size Ra                  |              | ,                   | Weight % for S            | ize Range      |
| 0 – 2  | See Atta  | sched Specification               | n Sheet      |                     |                           |                |
| 2 – 4  |   |                                   |              |                     |                           |                |
| 4 – 6  |   |                                   |              |                     |                           |                |
| 6 – 8  |   |                                   |              |                     |                           |                |
| 8 – 10   |   |                                   |              |                     |                           |                |
| 10 – 12  |   |                                   |              |                     |                           |                |
| 12 – 16  |   |                                   |              |                     |                           |                |
| 16 – 20  |   |                                   |              |                     |                           |                |
| 20 – 30  |   |                                   |              |                     |                           |                |
| 30 – 40  |   |                                   |              |                     |                           |                |
| 40 – 50  |   |                                   |              |                     |                           |                |
| 50 – 60  |   |                                   |              |                     |                           |                |
| 60 – 70  |   |                                   |              |                     |                           |                |
| 70 – 80  |   |                                   |              |                     |                           |                |
| 80 – 90  |   |                                   |              |                     |                           |                |
| 90 – 100   |   |                                   |              |                     |                           |                |
| >100   |   |                                   |              |                     |                           |                |

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|     | How is filter monitored for indications of deterioration (e.g., broken bags)?  Continuous Opacity  Pressure Drop  Alarms-Audible to Process Operator  Visual opacity readings, Frequency: As requested by the director.  Other, specify: |
|-----|--|
| 27. | Describe any recording device and frequency of log entries:  |
|     | NA   |
|     |  |
|     |  |
|     |  |
|     |  |
|     |  |
| 28. | Describe any filter seeding being performed:   |
|     |  |
|     | NA   |
|     |  |
|     |  |
|     |  |
|     |  |
|     |  |
| 29. | Describe any air pollution control device inlet and outlet gas conditioning processes (e.g., gas cooling, gas reheating, gas humidification):  |
|     | NA   |
|     |  |
|     |  |
|     |  |
|     |  |
|     |  |
| 30. | Describe the collection material disposal system:  |
|     | Returned to silo.  |
|     |  |
|     |  |
|     |  |
|     |  |
|     |  |
| 24  | Have you included Paghouse Control Davise in the Emissions Beints Date Cummers Cheet? V.   |
| ડા. | Have you included <i>Baghouse Control Device</i> in the Emissions Points Data Summary Sheet? Yes   |

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| Please propose m             | g parameters. Please propose   | and Testing eporting in order to demonstrate compliance with the testing in order to demonstrate compliance with the |  |
|------------------------------|--|--|--|
| MONITORING:                  |  | RECORDKEEPING:   |  |
| None proposed.               |  | None proposed.   |  |
| REPORTING:                   |  | TESTING:   |  |
| None proposed.               |  | None proposed.   |  |
| MONITORING:                  |  | ocess parameters and ranges that are proposed to be strate compliance with the operation of this process             |  |
| RECORDKEEPING:<br>REPORTING: | Please describe the proposed recordkeeping that will accompany the monitoring.  Please describe any proposed emissions testing for this process equipment on air pollution control device. |  |  |
| TESTING:                     |  | emissions testing for this process equipment on air  |  |
| 33. Manufacturer's Gua       | aranteed Capture Efficiency for ea   | ch air pollutant.  |  |
| NA                           |  |  |  |
| 34. Manufacturer's Gua       | aranteed Control Efficiency for eac  | ch air pollutant.  |  |
| 99.99%                       |  |  |  |
| 35. Describe all operat      | ing ranges and maintenance proce   | edures required by Manufacturer to maintain warranty.  |  |
| NA                           |  |  |  |

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# BELGRADE STEEL TANK CO., INC.

PO Box 220 405 Lowery Avenue Belgrade, MN 56312 Phone 320-254-8246 Fax 320-254-3458

# "BELLE" STYLE DUST HOUSE



| Square Ft. Bag Area | Cap. Cement |
|---------------------|-------------|
| 150                 | 375 C.F.M.  |
| 225                 | 675 C.F.M.  |

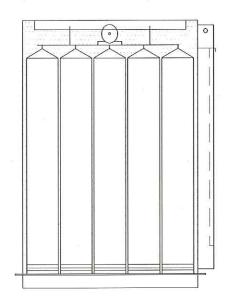
## "Belle" Filter Sock Specifications

Style PE 37
Fiber 100% Polyester
Weight 9 oz./Sq. Yd.
Construction Spun/Spun
Count 100W x 60F
Air Permeability 20-30 C.F.M.
Mullen Burst 500 PSI

Tensile Strength Warp Direction 300#

Fil Direction 275#

Max Operating Temp 275 Degrees F Efficiency 99.99%



The dust house is equipped with either an air powered or electric powered vibrator used for cleaning of the bags. If air powered, connect air supply line to the 3/8" NPT coupling located on center above the door, and supply the vibrator with 80 psi oiled or non-oiled air. If electric powered, reconnect power cord which exits the top side of dust house to the control box supplied. Operate vibrator for approx. 10-15 minutes after each load of material has been blown in.

# **FABRIC FILTERS**

| Point N                    | lumber (from flow di | agram)        | Manufacturer & Model No. (if available) |                   |                    |  |  |
|----------------------------|----------------------|---------------|---|-------------------|--------------------|--|--|
|                            |                      |               | Belgrad                                 | de Steel Tank Co  | Belle 225          |  |  |
| Nar                        | ne of Abatement De   | vice          | Type of Particulate Controlled          |                   |                    |  |  |
|                            | Belle 225 Dust House |               |   | Cement Dust       |                    |  |  |
| GAS STREAM CHARACTERISTICS |                      |               |   |                   |                    |  |  |
| Flow Ra                    | te (acfm)            | Gas Stream Te | emperature (°F)                         | Particulate Grain | Loading (grain/scf |  |  |
| Design Maximum             | Average Expected     |               |   | Inlet             | Outlet             |  |  |
| 675                        | 675                  | Ami           | pient                                   | N/A               | 0.01               |  |  |
| Pressu                     | re Drop              | Water Vapo    | r Content of                            | Fan Red           | quirements         |  |  |
| (in H2O) Effluent Stream   |                      |               | b water/lb dry air)                     | (hp)              | (cubic ft/min)     |  |  |
| 5" A                       |                      |               | pient                                   | N/A               | N/A                |  |  |
|                            |                      | PARTICULATE   | DISTRIBUTION                            |                   |                    |  |  |
|                            |                      | (by w         | eight)                                  |                   | ·                  |  |  |
| Micron                     | Range                | In            | let                                     | Outlet            |                    |  |  |
| 0.0                        | - 0.5                | 0             | %                                       | 99.98%            |                    |  |  |
| 0.5                        | - 1.0                | 3             | %                                       | 0.02%             |                    |  |  |
| 1.0                        | - 5.0                | 17            | <b>'</b> %                              | 0.00%             |                    |  |  |
| 5.0 -                      | 10.0                 | 18            | 3%                                      | 0.00%             |                    |  |  |
| 10.0                       | - 20.0               | 21            | %                                       | 0.00%             |                    |  |  |
| over                       | 20.0                 | 41            | %                                       | 0.                | 00%                |  |  |
|                            |                      | FILTER CHAR   | ACTERISTICS                             |                   |                    |  |  |
| Filtering Velocity         | Bag Diameter         | Bag Length    | Number of Bags                          | Number of (       | Compartments       |  |  |
| acfm/sq ft of cloth)       | (inches)             | (inches)      |   | in Ba             | ghouse             |  |  |
| 3                          | 8"                   | 72"           | 18                                      |                   | 1                  |  |  |
| Bag rows will be:          |                      |               | Walkways will be p                      | rovided between b | anks of bags:      |  |  |
|                            | Staggered            |               | No                                      |                   |                    |  |  |
| Filtering Material:        | PE 37 100% Polyest   | er 9oz.       |   |                   |                    |  |  |
| Describe Bag Clear         | ning Method and Cy   | cle:          | Air Vibrator Shaker                     |                   |                    |  |  |

# ATTACHMENT N SUPPORTING EMISSIONS CALCULATIONS

By: CCS
By: ADM
Date: 02/10/2015
Date: 02/13/2015

# Change in PTE

| Pollutant | Uncon   | itrolled | Controlled |       |  |
|-----------|---------|----------|------------|-------|--|
|           | (lb/hr) | (tpy)    | (lb/hr)    | (tpy) |  |
| PM        | 119.95  | 16.56    | 3.44       | 3.87  |  |
| PM10      | 119.03  | 16.51    | 3.16       | 3.85  |  |
| PM2.5     | 118.85  | 16.50    | 3.11       | 3.85  |  |

Mammoth Preparation Plant Jacks Branch Coal Company

By: CCS By: ADM Date: 02/10/2015 Date: 02/13/2015

### Lime Transfers

|      | Transfer | Capacities | e    | Control       |          | Emissions |              |         |            |  |
|------|----------|------------|------|---------------|----------|-----------|--------------|---------|------------|--|
| ID   |          |            |      | De            | Device   |           | Uncontrolled |         | Controlled |  |
|      | tph      | tpy        | lb/T | Type          | Effic(%) | (lb/hr)   | (tpy)        | (lb/hr) | (tpy)      |  |
| TPL1 | 50       | 5,000      | 2.2  | DC            | 99.99    | 110.00    | 5.50         | 0.011   | 0.0006     |  |
| TPL2 | 2        | 5,000      | 2.2  | FE            | 80       | 4.40      | 5.50         | 0.88    | 1.10       |  |
| TPL3 | 2        | 5,000      | 2.2  | PE 50         |          | 4.40      | 5.50         | 2.20    | 2.75       |  |
|      | •        |            | -    | PM/PM10/PM2.5 |          | 118.80    | 16.50        | 3.09    | 3.85       |  |

- 1. Emission factor from AP42 Table 11.17-4 (2/98)
- 2. PM10 and PM2.5 emissions for refuse prorated based on the following:

Partlicle size multipliers (k) AP-42 Section 13.2.4-4 (11/06).

|    | PM              | PM10 | PM2.5 |
|----|-----------------|------|-------|
|    | 0.74            | 0.35 | 0.053 |
| Co | nversion Factor | 2.1  | 14    |

3. Assume PM/PM10/PM2.5 emissions from lime are equivalent.

2

2

By: CCS By: ADM Date: 02/10/2015 Date: 02/13/2015

### **Existing Refuse System**

#### **Batch or Continuous Drops**

Emission Equation AP-42 Section 13.2.4, Aggregate Handling and Storage Piles (January 1995):

e = k \* (0.0032)[(U/5)1.3/(M/2)1.4] (lbs/ton)

e = Emissions factor, pound per ton, (lb/ton)

k = Particle size multiplier from AP-42 for particle size < 30 microns

U = Mean wind speed (mph)

e =

M = Material moisture content (%)

Defining transfer point empirical expression variables, where:

e =lb/ton ? 0.74 k =dimensionless U =7 mph M =6.0 %

Calculating transfer point emission factor using equation below:

Rounding to = 0.0008 lb/ton or (as shown)

| ID    | Transfe | r Capacities <sup>1</sup> | e      | Cor    | ntrol    |         | Emis     | ssions     |       |
|-------|---------|---------------------------|--------|--------|----------|---------|----------|------------|-------|
|       |         | - ·· <b>T</b>             |        | Device |          | Unco    | ntrolled | Controlled |       |
|       | tph     | tpy                       | lb/T   | Type   | Effic(%) | (lb/hr) | (tpy)    | (lb/hr)    | (tpy) |
| TP9   | 500     | 6,160,000                 | 0.0008 | FE     | 80       | 0.40    | 2.46     | 0.08       | 0.49  |
| TP10  | 500     | 6,160,000                 | 0.0008 | FE     | 80       | 0.40    | 2.46     | 0.08       | 0.49  |
| TP11  | 500     | 6,160,000                 | 0.0008 | FE     | 80       | 0.40    | 2.46     | 0.08       | 0.49  |
| TP12  | 500     | 6,160,000                 | 0.0008 | FE     | 80       | 0.40    | 2.46     | 0.08       | 0.49  |
| TP12A | 500     | 6,160,000                 | 0.0008 | PE     | 50       | 0.40    | 2.46     | 0.20       | 1.23  |
| TP12B | 500     | 6,160,000                 | 0.0008 | PE     | 50       | 0.40    | 2.46     | 0.20       | 1.23  |
| TP14  | 0       | 0                         | 0.0008 | MC     | 0        | 0       | 0        | 0          | 0     |
| TP33  | 500     | 6,160,000                 | 0.0008 | PE     | 50       | 0.40    | 2.46     | 0.20       | 1.23  |
| TP34  | 500     | 6,160,000                 | 0.0008 | MC     | 0        | 0.40    | 2.46     | 0.40       | 2.46  |
| TP65  | 0       | 0                         | 0.0008 | PE     | 50       | 0       | 0        | 0          | 0     |
| TP66  | 500     | 0                         | 0.0008 | PE     | 50       | 0.40    | 0        | 0.20       | 0     |
| TP67  | 500     | 0                         | 0.0008 | MC     | 0        | 0.40    | 0        | 0.40       | 0     |
|       |         |                           |        |        | PM       | 4.00    | 19.68    | 1.92       | 8.11  |
|       |         |                           |        |        | PM10     | 1.90    | 9.37     | 0.91       | 3.86  |
|       |         |                           |        |        | PM2.5    | 0.29    | 1.41     | 0.14       | 0.58  |

#### Notes:

- 1. Transfer points that are set to zero avoid double counting emissions.
- 2. PM10 and PM2.5 emissions prorated based on the following:

Partlicle size multipliers (k) AP-42 Section 13.2.4-4 (11/06).

|       | PM           | PM10 | PM2.5 |
|-------|--------------|------|-------|
|       | 0.74         | 0.35 | 0.053 |
| Conve | rsion Factor | 2.1  | 14    |

 By: CCS
 By: ADM

 Date: 02/10/2015
 Date: 02/13/2015

### Lime Vehicle Activity- Paved Haul Roads

Material transported and estimated vehicle usage.

| Material                       | Lime  |
|--------------------------------|-------|
| tph                            | 50    |
| tpy                            | 5,000 |
| Load Weight (tons)             | 25    |
| Vehicle Weight (tons)          | 15    |
| Vehicles Per Hour              | 2     |
| Vehicles Per Year              | 200   |
| Mean Vehicle Weight (tons)     | 27.5  |
| Unpaved round-trip travel (mi) | 0     |
| Paved round-trip travel (mi)   | 0.3   |

Roundup to =

Assuming no partial loads.

| Source      | Number of   | Number of   | Miles    | Emission   | Control | Control    |         | P       | M       |        |
|-------------|-------------|-------------|----------|------------|---------|------------|---------|---------|---------|--------|
|             | Trucks/Hour | Trucks/Year | Per Trip | Factor (1) | Device  | Efficiency | Uncon   | trolled | Cont    | rolled |
|             |             |             |          | (lb/VMT)   |         | (%)        | (lb/hr) | (tpy)   | (lb/hr) | (tpy)  |
| Lime Trucks | 2           | 200         | 0.3      | 1.91       | WT      | 70         | 1.15    | 0.06    | 0.35    | 0.02   |
|             |             |             |          |            |         | Total      | 1.15    | 0.06    | 0.35    | 0.02   |

| Source      | Number of   | Number of   | Miles    | Emission   | Control | Control    |         | PM      | 110     |        |
|-------------|-------------|-------------|----------|------------|---------|------------|---------|---------|---------|--------|
|             | Trucks/Hour | Trucks/Year | Per Trip | Factor (1) | Device  | Efficiency | Uncon   | trolled | Cont    | rolled |
|             |             |             |          | (lb/VMT)   |         | (%)        | (lb/hr) | (tpy)   | (lb/hr) | (tpy)  |
| Lime Trucks | 2           | 200         | 0.3      | 0.38       | WT      | 70         | 0.23    | 0.01    | 0.07    | 0.003  |
| •           | •           |             |          | •          |         | Total      | 0.23    | 0.01    | 0.07    | 0.003  |

| Source      | Number of   | Number of   | Miles    | Emission   | Control | Control    |         | PM      | 12.5    |        |
|-------------|-------------|-------------|----------|------------|---------|------------|---------|---------|---------|--------|
|             | Trucks/Hour | Trucks/Year | Per Trip | Factor (1) | Device  | Efficiency | Uncon   | trolled | Cont    | rolled |
|             |             |             |          | (lb/VMT)   |         | (%)        | (lb/hr) | (tpy)   | (lb/hr) | (tpy)  |
| Lime Trucks | 2           | 200         | 0.30     | 0.09       | WT      | 70         | 0.05    | 0.003   | 0.02    | 0.001  |
|             |             |             |          |            |         | Total      | 0.05    | 0.003   | 0.02    | 0.001  |

|                | Emission | Factors <sup>(1)</sup> |            |   |
|----------------|----------|------------------------|------------|---|
|                | TSP      | $PM_{10}$              | $PM_{2.5}$ |   |
| $\mathbf{k} =$ | 0.011    | 0.0022                 | 0.00054    | dimensionless, particle size multiplier           |
| sL =           | 8        | 8                      | 8          | surface material silt content (g/m <sup>2</sup> ) |
| $W_{lime} =$   | 27.5     | 27.5                   | 27.5       | tons, mean vehicle weight                         |
| $\mathbf{P} =$ | 157      | 157                    | 157        | no. days/year with 0.01 in of rain                |
| N =            | 365      | 365                    | 365        | days/year   |
| $e_{lime} =$   | 1.91     | 0.38                   | 0.09       | lb/VMT truck                                      |

 $E = [k*(sL)^{0}.91*(W)^{1}.02]*(1-(P/4*N) = lb \ / \ Vehicle Mile Traveled (VMT) 1. AP42, 13.2.1.$ 

# **ATTACHMENT O**

# MONITORING, RECORDKEEPING, REPORTING, AND TESTING PLANS

# **ATTACHMENT O**

# MONITORING, RECORDKEEPING, REPORTING AND TESTING PLANS

Applicant proposes to track the yearly amount of lime purchased.

# ATTACHMENT P PUBLIC NOTICE

# AIR QUALITY PERMIT NOTICE Notice of Application

Notice is given that Jack's Branch Coal Company has applied to the West Virginia Department of Environmental Protection, Division of Air Quality for a Class II Administrative Update to Regulation 13 Permit R13-1975F for the Mammoth Coal Preparation Plant to construct a lime silo with a screw conveyor. The facility is located off of U.S. Route 60 near Montgomery in Kanawha County, West Virginia. The latitude and longitude coordinates are: 38.1825, -81.3422.

The applicant estimates the increased potential to discharge the following Regulated Air Pollutants will be: PM of 3.87 tons per year (tpy) of which 0.02 tpy are fugitive; PM10 of 3.85 tpy of which 0.003 tpy are fugitive; and PM2.5 of 3.85 tpy of which 0.001 tpy are fugitive.

Start up of operation is anticipated to begin on or about March 23, 2015. Written comments will be received by the West Virginia Department of Environmental Protection, Division of Air Quality, 601 57<sup>th</sup> Street, SE, Charleston, WV 25304 for at least 30 calendar days from the date of publication of this notice.

Any questions regarding this permit application should be directed to the DAQ at (304) 926-0499, extension 1227, during normal business hours.

Dated this the (Insert Date) day of March, 2015.

By: Jack's Branch Coal Company Craig Boggs Vice President PO Box 150 Cannelton, West Virginia 25036