 <p>WEST VIRGINIA DEPARTMENT OF ENVIRONMENTAL PROTECTION <b>DIVISION OF AIR QUALITY</b> 601 57<sup>th</sup> Street, SE Charleston, WV 25304 (304) 926-0475 <a href="http://www.dep.wv.gov/daq">www.dep.wv.gov/daq</a></p>	<b>APPLICATION FOR NSR PERMIT</b>  <b>AND</b>  <b>TITLE V PERMIT REVISION</b> <b>(OPTIONAL)</b>	
PLEASE CHECK ALL THAT APPLY TO <b>NSR (45CSR13)</b> (IF KNOWN): <input type="checkbox"/> CONSTRUCTION <input type="checkbox"/> MODIFICATION <input type="checkbox"/> RELOCATION <input type="checkbox"/> CLASS I ADMINISTRATIVE UPDATE <input type="checkbox"/> TEMPORARY <input checked="" type="checkbox"/> CLASS II ADMINISTRATIVE UPDATE <input checked="" type="checkbox"/> AFTER-THE-FACT	PLEASE CHECK TYPE OF <b>45CSR30 (TITLE V)</b> REVISION (IF ANY): <input type="checkbox"/> ADMINISTRATIVE AMENDMENT <input checked="" type="checkbox"/> MINOR MODIFICATION <input type="checkbox"/> SIGNIFICANT MODIFICATION IF ANY BOX ABOVE IS CHECKED, INCLUDE TITLE V REVISION INFORMATION AS <b>ATTACHMENT S</b> TO THIS APPLICATION	
<b>FOR TITLE V FACILITIES ONLY: Please refer to "Title V Revision Guidance" in order to determine your Title V Revision options (Appendix A, "Title V Permit Revision Flowchart") and ability to operate with the changes requested in this Permit Application.</b>		
<b>Section I. General</b>		
1. Name of applicant (as registered with the WV Secretary of State's Office): The Chemours Company FC, LLC		2. Federal Employer ID No. ( <b>FEIN</b> ): 46-5626518
3. Name of facility (if different from above): Washington Works Facility		4. The applicant is the: <input type="checkbox"/> OWNER <input type="checkbox"/> OPERATOR <input checked="" type="checkbox"/> BOTH
5A. Applicant's mailing address: Building 1, Washington Works Washington WV, 26181-1217	5B. Facility's present physical address: 8480 DuPont Road Washington, WV 26181	
6. <b>West Virginia Business Registration.</b> Is the applicant a resident of the State of West Virginia? <input checked="" type="checkbox"/> YES <input type="checkbox"/> NO – If <b>YES</b> , provide a copy of the <b>Certificate of Incorporation/Organization/Limited Partnership</b> (one page) including any name change amendments or other Business Registration Certificate as <b>Attachment A</b> . – If <b>NO</b> , provide a copy of the <b>Certificate of Authority/Authority of L.L.C./Registration</b> (one page) including any name change amendments or other Business Certificate as <b>Attachment A</b> .		
7. If applicant is a subsidiary corporation, please provide the name of parent corporation:		
8. Does the applicant own, lease, have an option to buy or otherwise have control of the <i>proposed site</i> ? <input checked="" type="checkbox"/> YES <input type="checkbox"/> NO – If <b>YES</b> , please explain:       Owns site – If <b>NO</b> , you are not eligible for a permit for this source.		
9. Type of plant or facility (stationary source) to be <b>constructed, modified, relocated, administratively updated</b> or <b>temporarily permitted</b> (e.g., coal preparation plant, primary crusher, etc.): Chemical Manufacturing		10. North American Industry Classification System ( <b>NAICS</b> ) code for the facility:  325199
11A. DAQ Plant ID No. (for existing facilities only): 107-00182	11B. List all current 45CSR13 and 45CSR30 (Title V) permit numbers associated with this process (for existing facilities only): R13-1823J, R13-3223, R30-107-00182 Segment 2 of 14	
<b>All of the required forms and additional information can be found under the Permitting Section of DAQ's website, or requested by phone.</b>		

12A.

- For **Modifications, Administrative Updates** or **Temporary permits** at an existing facility, please provide directions to the *present location* of the facility from the nearest state road;
- For **Construction** or **Relocation permits**, please provide directions to the *proposed new site location* from the nearest state road. Include a **MAP** as **Attachment B**.

Take the Route 50 bypass towards Ohio from I-77. Exit the Route 50 bypass at the last exit in West Virginia. At the light turn left and continue on DuPont road for approximately ½ - ¾ mile. The main plant entrance will be visible on your right.

12.B. New site address (if applicable):

N/A

12C. Nearest city or town:

Parkersburg

12D. County:

Wood

12.E. UTM Northing (KM): 4347.0231

12F. UTM Easting (KM): 442.1204

12G. UTM Zone: 17S

13. Briefly describe the proposed change(s) at the facility:

This permit amendment is intended to remove certain equipment that are no longer in service or no longer emit regulated air pollutants. In addition, this amendment removes from the permit all references to methanol as an air pollutant, since methanol is no longer used. This amendment calls attention to permit references that must be changed; it also seeks to modify language regarding visible emission observations.

14A. Provide the date of anticipated installation or change:

- If this is an **After-The-Fact** permit application, provide the date upon which the proposed change did happen: various

14B. Date of anticipated Start-Up if a permit is granted:

N/A

14C. Provide a **Schedule** of the planned **Installation** of/**Change** to and **Start-Up** of each of the units proposed in this permit application as **Attachment C** (if more than one unit is involved).

15. Provide maximum projected **Operating Schedule** of activity/activities outlined in this application:

Hours Per Day 24

Days Per Week 7

Weeks Per Year 52

16. Is demolition or physical renovation at an existing facility involved? ☐ YES ☒ NO

17. **Risk Management Plans.** If this facility is subject to 112(r) of the 1990 CAAA, or will become subject due to proposed changes (for applicability help see [www.epa.gov/ceppo](http://www.epa.gov/ceppo)), submit your **Risk Management Plan (RMP)** to U. S. EPA Region III.

18. **Regulatory Discussion.** List all Federal and State air pollution control regulations that you believe are applicable to the proposed process (*if known*). A list of possible applicable requirements is also included in Attachment S of this application (Title V Permit Revision Information). Discuss applicability and proposed demonstration(s) of compliance (*if known*). Provide this information as **Attachment D**.

## ***Section II. Additional attachments and supporting documents.***

19. Include a check payable to WVDEP – Division of Air Quality with the appropriate **application fee** (per 45CSR22 and 45CSR13).

20. Include a **Table of Contents** as the first page of your application package.

21. Provide a **Plot Plan**, e.g. scaled map(s) and/or sketch(es) showing the location of the property on which the stationary source(s) is or is to be located as **Attachment E** (Refer to **Plot Plan Guidance**).

- Indicate the location of the nearest occupied structure (e.g. church, school, business, residence).

22. Provide a **Detailed Process Flow Diagram(s)** showing each proposed or modified emissions unit, emission point and control device as **Attachment F**.

23. Provide a **Process Description** as **Attachment G**.

- Also describe and quantify to the extent possible all changes made to the facility since the last permit review (if applicable).

**All of the required forms and additional information can be found under the Permitting Section of DAQ's website, or requested by phone.**

24. Provide <b>Material Safety Data Sheets (MSDS)</b> for all materials processed, used or produced as <b>Attachment H</b> . – For chemical processes, provide a MSDS for each compound emitted to the air.															
25. Fill out the <b>Emission Units Table</b> and provide it as <b>Attachment I</b> .															
26. Fill out the <b>Emission Points Data Summary Sheet (Table 1 and Table 2)</b> and provide it as <b>Attachment J</b> .															
27. Fill out the <b>Fugitive Emissions Data Summary Sheet</b> and provide it as <b>Attachment K</b> .															
28. Check all applicable <b>Emissions Unit Data Sheets</b> listed below: <table style="width: 100%; border: none;"> <tr> <td><input type="checkbox"/> Bulk Liquid Transfer Operations</td> <td><input type="checkbox"/> Haul Road Emissions</td> <td><input type="checkbox"/> Quarry</td> </tr> <tr> <td><input checked="" type="checkbox"/> Chemical Processes</td> <td><input type="checkbox"/> Hot Mix Asphalt Plant</td> <td><input type="checkbox"/> Solid Materials Sizing, Handling and Storage Facilities</td> </tr> <tr> <td><input type="checkbox"/> Concrete Batch Plant</td> <td><input type="checkbox"/> Incinerator</td> <td><input type="checkbox"/> Storage Tanks</td> </tr> <tr> <td><input type="checkbox"/> Grey Iron and Steel Foundry</td> <td><input type="checkbox"/> Indirect Heat Exchanger</td> <td></td> </tr> <tr> <td><input type="checkbox"/> General Emission Unit, specify</td> <td></td> <td></td> </tr> </table>	<input type="checkbox"/> Bulk Liquid Transfer Operations	<input type="checkbox"/> Haul Road Emissions	<input type="checkbox"/> Quarry	<input checked="" type="checkbox"/> Chemical Processes	<input type="checkbox"/> Hot Mix Asphalt Plant	<input type="checkbox"/> Solid Materials Sizing, Handling and Storage Facilities	<input type="checkbox"/> Concrete Batch Plant	<input type="checkbox"/> Incinerator	<input type="checkbox"/> Storage Tanks	<input type="checkbox"/> Grey Iron and Steel Foundry	<input type="checkbox"/> Indirect Heat Exchanger		<input type="checkbox"/> General Emission Unit, specify		
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<input type="checkbox"/> Grey Iron and Steel Foundry	<input type="checkbox"/> Indirect Heat Exchanger														
<input type="checkbox"/> General Emission Unit, specify															
Fill out and provide the <b>Emissions Unit Data Sheet(s)</b> as <b>Attachment L</b> .															
29. Check all applicable <b>Air Pollution Control Device Sheets</b> listed below: <table style="width: 100%; border: none;"> <tr> <td><input type="checkbox"/> Absorption Systems</td> <td><input type="checkbox"/> Baghouse</td> <td><input type="checkbox"/> Flare</td> </tr> <tr> <td><input type="checkbox"/> Adsorption Systems</td> <td><input type="checkbox"/> Condenser</td> <td><input type="checkbox"/> Mechanical Collector</td> </tr> <tr> <td><input type="checkbox"/> Afterburner</td> <td><input type="checkbox"/> Electrostatic Precipitator</td> <td><input type="checkbox"/> Wet Collecting System</td> </tr> <tr> <td colspan="3"><input type="checkbox"/> Other Collectors, specify</td> </tr> </table>	<input type="checkbox"/> Absorption Systems	<input type="checkbox"/> Baghouse	<input type="checkbox"/> Flare	<input type="checkbox"/> Adsorption Systems	<input type="checkbox"/> Condenser	<input type="checkbox"/> Mechanical Collector	<input type="checkbox"/> Afterburner	<input type="checkbox"/> Electrostatic Precipitator	<input type="checkbox"/> Wet Collecting System	<input type="checkbox"/> Other Collectors, specify					
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<input type="checkbox"/> Afterburner	<input type="checkbox"/> Electrostatic Precipitator	<input type="checkbox"/> Wet Collecting System													
<input type="checkbox"/> Other Collectors, specify															
Fill out and provide the <b>Air Pollution Control Device Sheet(s)</b> as <b>Attachment M</b> .															
30. Provide all <b>Supporting Emissions Calculations</b> as <b>Attachment N</b> , or attach the calculations directly to the forms listed in Items 28 through 31.															
31. <b>Monitoring, Recordkeeping, Reporting and Testing Plans.</b> Attach proposed monitoring, recordkeeping, reporting and testing plans in order to demonstrate compliance with the proposed emissions limits and operating parameters in this permit application. Provide this information as <b>Attachment O</b> . ➤ Please be aware that all permits must be practically enforceable whether or not the applicant chooses to propose such measures. Additionally, the DAQ may not be able to accept all measures proposed by the applicant. If none of these plans are proposed by the applicant, DAQ will develop such plans and include them in the permit.															
32. <b>Public Notice.</b> At the time that the application is submitted, place a <b>Class I Legal Advertisement</b> in a newspaper of general circulation in the area where the source is or will be located (See 45CSR§13-8.3 through 45CSR§13-8.5 and <b>Example Legal Advertisement</b> for details). Please submit the <b>Affidavit of Publication</b> as <b>Attachment P</b> immediately upon receipt.															
33. <b>Business Confidentiality Claims.</b> Does this application include confidential information (per 45CSR31)? <div style="text-align: center;"> <input checked="" type="checkbox"/> <b>YES</b>      <input type="checkbox"/> <b>NO</b> </div> ➤ If <b>YES</b> , identify each segment of information on each page that is submitted as confidential and provide justification for each segment claimed confidential, including the criteria under 45CSR§31-4.1, and in accordance with the DAQ's <b>"Precautionary Notice – Claims of Confidentiality"</b> guidance found in the <b>General Instructions</b> as <b>Attachment Q</b> .															

### Section III. Certification of Information

34. **Authority/Delegation of Authority.** Only required when someone other than the responsible official signs the application. Check applicable **Authority Form** below:

- ☐ Authority of Corporation or Other Business Entity ☐ Authority of Partnership  
☐ Authority of Governmental Agency ☐ Authority of Limited Partnership

Submit completed and signed **Authority Form** as **Attachment R**.

*All of the required forms and additional information can be found under the Permitting Section of DAQ's website, or requested by phone.*

35A. **Certification of Information.** To certify this permit application, a Responsible Official (per 45CSR§13-2.22 and 45CSR§30-2.28) or Authorized Representative shall check the appropriate box and sign below.

**Certification of Truth, Accuracy, and Completeness**

I, the undersigned ☒ **Responsible Official** / ☐ **Authorized Representative**, hereby certify that all information contained in this application and any supporting documents appended hereto, is true, accurate, and complete based on information and belief after reasonable inquiry I further agree to assume responsibility for the construction, modification and/or relocation and operation of the stationary source described herein in accordance with this application and any amendments thereto, as well as the Department of Environmental Protection, Division of Air Quality permit issued in accordance with this application, along with all applicable rules and regulations of the West Virginia Division of Air Quality and W.Va. Code § 22-5-1 et seq. (State Air Pollution Control Act). If the business or agency changes its Responsible Official or Authorized Representative, the Director of the Division of Air Quality will be notified in writing within 30 days of the official change.

**Compliance Certification**

Except for requirements identified in the Title V Application for which compliance is not achieved, I, the undersigned hereby certify that, based on information and belief formed after reasonable inquiry, all air contaminant sources identified in this application are in compliance with all applicable requirements.

SIGNATURE

  
(Please use blue ink)

DATE:

May 22, 2015  
(Please use blue ink)

35B. Printed name of signee: Robert J. Fehrenbacher

35C. Title: Plant Manager

35D. E-mail:  
robert.j.fehrenbacher@chemours.com

36E. Phone: 304-863-4305

36F. FAX: 304-863-4962

36A. Printed name of contact person (if different from above): David F. Altman

36B. Title: Sr. Env. Control Consult.

36C. E-mail:  
david.f.altman@chemours.com

36D. Phone: 304-863-4271

36E. FAX: 304-863-4862

**PLEASE CHECK ALL APPLICABLE ATTACHMENTS INCLUDED WITH THIS PERMIT APPLICATION:**

- |  |   |
|--|---|
| <input checked="" type="checkbox"/> Attachment A: Business Certificate               | <input type="checkbox"/> Attachment K: Fugitive Emissions Data Summary Sheet            |
| <input checked="" type="checkbox"/> Attachment B: Map(s)                             | <input checked="" type="checkbox"/> Attachment L: Emissions Unit Data Sheet(s)          |
| <input type="checkbox"/> Attachment C: Installation and Start Up Schedule            | <input type="checkbox"/> Attachment M: Air Pollution Control Device Sheet(s)            |
| <input checked="" type="checkbox"/> Attachment D: Regulatory Discussion              | <input checked="" type="checkbox"/> Attachment N: Supporting Emissions Calculations     |
| <input checked="" type="checkbox"/> Attachment E: Plot Plan                          | <input type="checkbox"/> Attachment O: Monitoring/Recordkeeping/Reporting/Testing Plans |
| <input checked="" type="checkbox"/> Attachment F: Detailed Process Flow Diagram(s)   | <input checked="" type="checkbox"/> Attachment P: Public Notice                         |
| <input checked="" type="checkbox"/> Attachment G: Process Description                | <input checked="" type="checkbox"/> Attachment Q: Business Confidential Claims          |
| <input checked="" type="checkbox"/> Attachment H: Material Safety Data Sheets (MSDS) | <input type="checkbox"/> Attachment R: Authority Forms                                  |
| <input checked="" type="checkbox"/> Attachment I: Emission Units Table               | <input checked="" type="checkbox"/> Attachment S: Title V Permit Revision Information   |
| <input checked="" type="checkbox"/> Attachment J: Emission Points Data Summary Sheet | <input checked="" type="checkbox"/> Application Fee                                     |

*Please mail an original and three (3) copies of the complete permit application with the signature(s) to the DAQ, Permitting Section, at the address listed on the first page of this application. Please DO NOT fax permit applications.*

**FOR AGENCY USE ONLY – IF THIS IS A TITLE V SOURCE:**

- ☐ *Forward 1 copy of the application to the Title V Permitting Group and:*
- ☐ *For Title V Administrative Amendments:*
  - ☐ *NSR permit writer should notify Title V permit writer of draft permit,*
- ☐ *For Title V Minor Modifications:*
  - ☐ *Title V permit writer should send appropriate notification to EPA and affected states within 5 days of receipt,*
  - ☐ *NSR permit writer should notify Title V permit writer of draft permit.*
- ☐ *For Title V Significant Modifications processed in parallel with NSR Permit revision:*
  - ☐ *NSR permit writer should notify a Title V permit writer of draft permit,*
  - ☐ *Public notice should reference both 45CSR13 and Title V permits,*
  - ☐ *EPA has 45 day review period of a draft permit.*

*All of the required forms and additional information can be found under the Permitting Section of DAQ's website, or requested by phone.*

## Attachment A

### Business Certificate

**WEST VIRGINIA  
STATE TAX DEPARTMENT  
BUSINESS REGISTRATION  
CERTIFICATE**

ISSUED TO:  
**THE CHEMOURS COMPANY FC, LLC**  
**8480 DUPONT RD**  
**WASHINGTON, WV 26181-8398**

**BUSINESS REGISTRATION ACCOUNT NUMBER: 2303-3963**

This certificate is issued on: **10/27/2014**

*This certificate is issued by  
the West Virginia State Tax Commissioner  
in accordance with Chapter 11, Article 12, of the West Virginia Code*

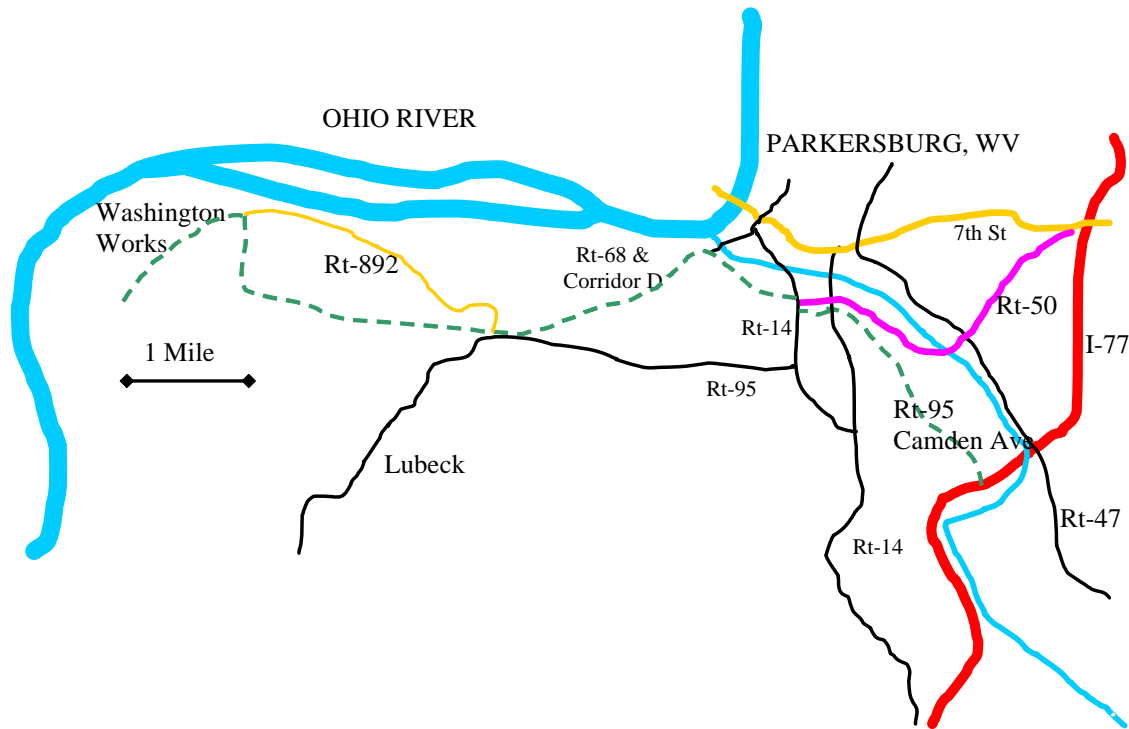
*The person or organization identified on this certificate is registered  
to conduct business in the State of West Virginia at the location above.*

This certificate is not transferrable and must be displayed at the location for which issued.  
This certificate shall be permanent until cessation of the business for which the certificate of registration was granted or until it is suspended, revoked or cancelled by the Tax Commissioner.

Change in name or change of location shall be considered a cessation of the business and a new certificate shall be required.

TRAVELING/STREET VENDORS: Must carry a copy of this certificate in every vehicle operated by them.  
CONTRACTORS, DRILLING OPERATORS, TIMBER/LOGGING OPERATIONS: Must have a copy of this certificate displayed at every job site within West Virginia.

## ATTACHMENT B – Map to Facility



From Interstate 77, take exit for Rt-95/Camden Avenue.  
Proceed west until intersection with Rt-14 then turn right (north).  
After about 1/4 mile turn left onto Corridor D Bypass entrance.  
Follow the bypass to the exit just before the bridge  
Turn left (south) onto DuPont Rd, Rt-892.  
Proceed approx. 1 mile to facility on right.



## Attachment D

### Regulatory Discussion

## Regulatory Discussion

The following regulations apply to this production unit: West Virginia Regulations 7, 13, 21, 30 and US EPA MACT Standards for the Miscellaneous Organic NESHAP.

### RACT

45CSR21-40.3.c requires RACT analysis on a case by case basis for those VOC emissions greater than 6 pph which are constructed, modified, or begin operation after the date 45CSR 21 becomes effective. Permit R13-3223 requires RACT analysis for any increase in VOC from sources listed in R13-3223. For only one source – T7JK, are we requesting an increase in VOC emissions; this source is not on the R13-3223 list. While the increase in emissions is estimated to be 7.22 pph ethanol, the emissions are from maintenance cleaning, and only yield up to 0.007 tpy VOCs. In the past, the T7 area had accounted for methanol emissions from the same cleaning operation. The T7 area has revised their procedure to use ethanol – a Non-HAP, rather than methanol – a HAP and VOC. In the past, methanol emission from T7JK were estimated to be 1.13 pph and 0.02 tpy. Therefore, although the ethanol emissions from source T7JK are higher from a pph perspective (because of the amount used at one time), emissions of HAPs and VOCs will be reduced.

This class II permit amendment application is being filed under 45CSR13 since a slight increase in VOC emissions from T7JK is being requested. Overall, methanol emissions will decrease by 0.478 tons/year and VOC emissions associated with the sources identified in this application will decrease by 0.314 tpy. Additionally, other Reg.13 and Title V language requests are being made to clean up both permits with the submission of the Title V permit renewal application for R30-10700182.

### PSD

As of January 2, 2011, pursuant to actions taken by the USEPA, Greenhouse Gases (GHGs) became a regulated pollutant under the major NSR program. As such, an evaluation must be done for any increase in GHG emissions resulting from construction or modification to determine PSD applicability per 40 CFR 52.21. There are no new emissions of components listed in table A-1 of 40 CFR 98.2 therefore PSD for GHG does not apply.

**The changes proposed in this Class II Administrative update R13-1823K include:**

1. Revised emission calculations for maintenance cleaning associated with the following sources, all of which exhaust through emission point T7XIE:

Source ID	Current state: VOCs (as Ethanol)		Former state: HAP/VOC (as methanol)		Change
	pph	tpy	pph	tpy	tpy
T1XG	46.1	0.024	54.1	0.028	-0.004
T4GK	3	0.028	6.1	0.04	-0.012
T4GM	17.05	0.031	24.05	0.039	-0.008
T4GS	17.05	0.034	24.05	0.043	-0.009
T4XK	17.05	0.03	24.05	0.038	-0.008
T7JK	7.22	0.007	1.13	0.02	-0.013
T7EI, T7XI	0.045	0.01	0.044	0.01	0
<b>Citric Acid now used for the sources below:</b>			<b>MeOH (pph)</b>	<b>MeOH (tpy)</b>	-0.054
T1XD	N/A	N/A	70.6	0.036	-0.036
T2XJ	N/A	N/A	24.1	0.041	-0.041
T2XM	N/A	N/A	158.3	0.080	-0.080
T2XN	N/A	N/A	76.4	0.103	-0.103
					-0.260
					-0.314

subtotal

subtotal

total

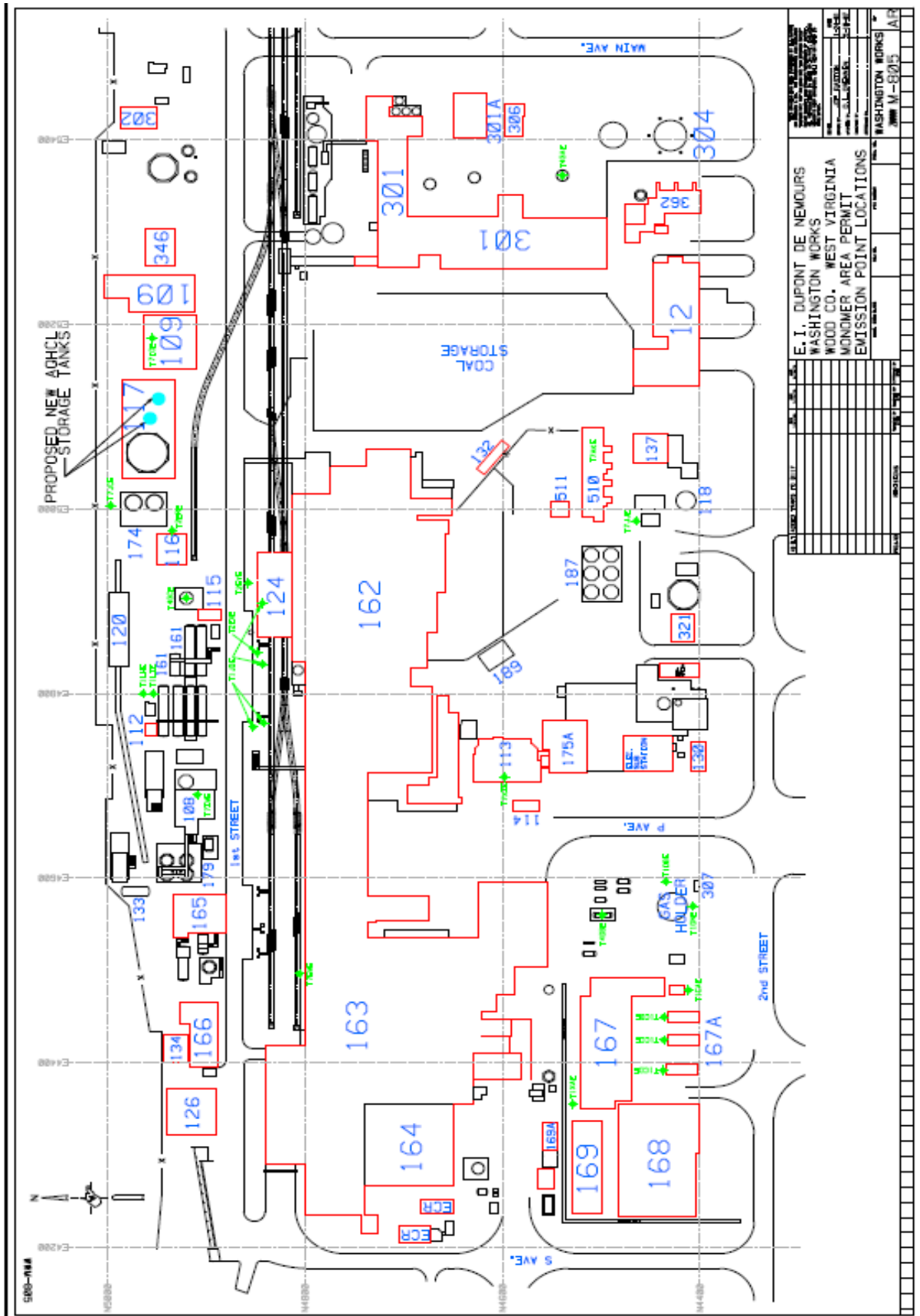
2. Remove methanol from the table under condition 4.1.2. on page 16 of the permit.
3. Remove methanol from the table under condition 4.1.4. on page 16 of the permit; also adjust the VOC value from 19.8 tpy to 19.5 tpy.
4. Replace references to Air Quality permit R13-2617 in permit conditions 4.1.24. and 4.1.25. on page 22 of the permit with references to Air Quality permit R13-3223.
5. 45 CSR 7 – Compliance condition modification request – Condition 4.2.1.:  
In the current permit the requirement for monitoring for particulate matter, found in permit condition 4.2.1. which requires *“Monitoring shall be conducted at last once per month with a maximum of forty-five (45) days between consecutive readings”*. Chemours has experienced a significant issue with the interpretation of the condition such that we consistently perform the observations as required. The additional text that sets the 45 day maximum interval has been seen, despite educational efforts, to mean that there is up to a 45 day period after the last reading to take the next reading. Chemours is requesting that the compliance condition be simplified to require a monthly visual

observation for visible particulate emissions. The elimination of the perceived conflicting 45 day period will enable Chemours personnel to ensure the readings are performed at the correct interval and that focus can be given to the Operations personnel to ensure the reading is always taken early in the operational month before production schedule or challenges alter the operational timing and cause a missed reading. The suggested limited text change from above is to *"Monitoring shall be conducted at least once per month."*

6. In Attachment E on pages 39 and 40, please remove references to methanol as an air pollutant.

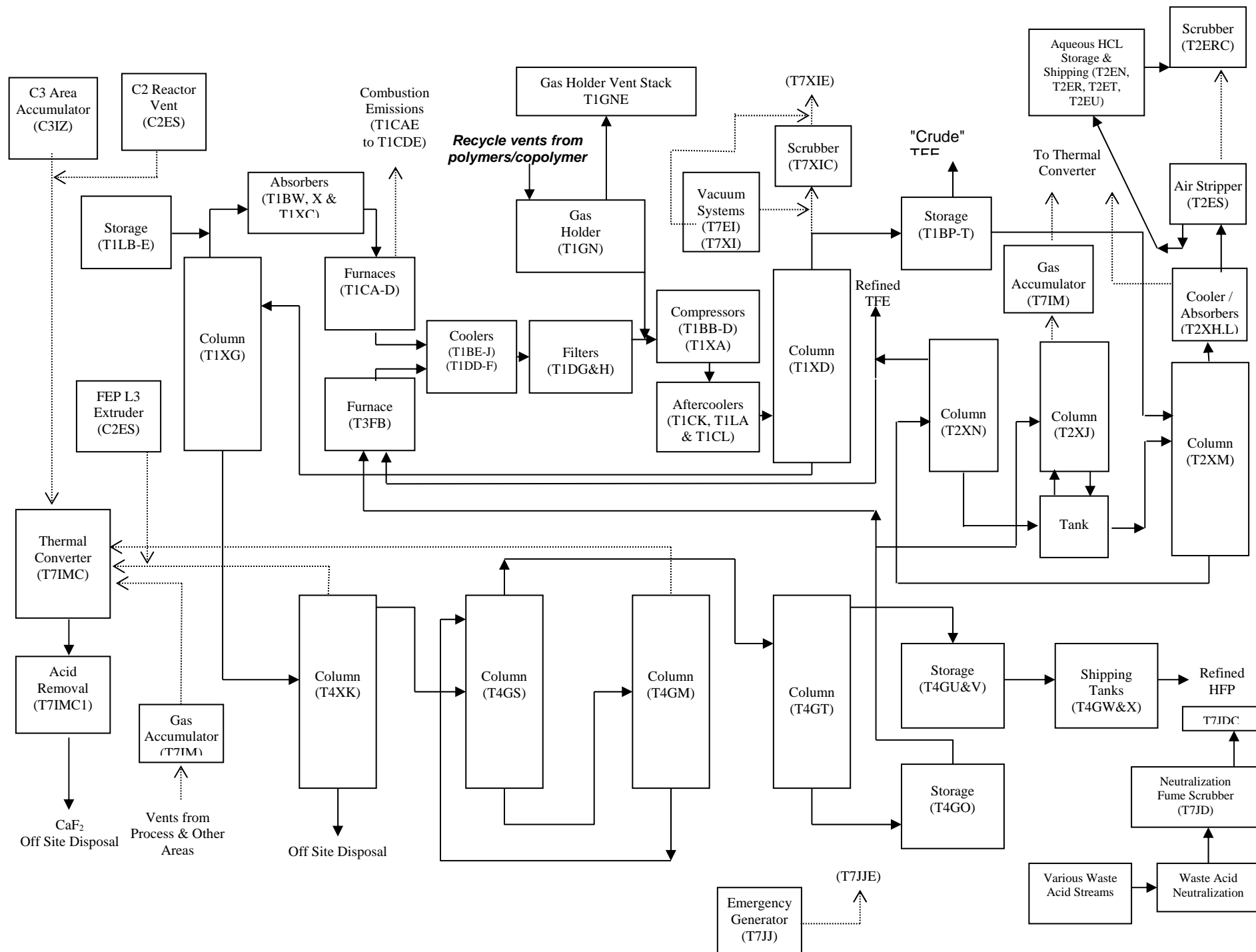
## Attachment E

### Plot Plan



## Attachment F

### Detailed Process Flow Diagrams





## Attachment G

### Process Description

## T1-T4, T7 Area

The T1-T4, T7 area produces fluoromonomers tetrafluoroethylene (TFE) and hexafluoropropylene (HFP); an intermediate, perfluorocyclobutane; and byproducts hydrogen chloride (HCl, aqueous) and calcium fluoride ( $\text{CaF}_2$ , solid). The production facility is divided into the following logical sections: T1-TFE Synthesis, T2-TFE Refining, T3-HFP Synthesis, T4-HFP Refining, and T7-Utilities.

Fluorocarbons are reacted by pyrolysis in T1 section and the products are separated to form crude TFE and recovered byproducts. TFE is refined in T2 section. In-process materials and intermediates are reacted by pyrolysis in T3 section to form crude HFP that is then refined in T4 section.

T7 section is comprised of several utilities, including refrigeration and cold brine supply, the unit vacuum systems for maintenance clearing of equipment, waste acid neutralization, and the thermal converter. The thermal converter combusts fluorine-containing byproduct gases from the other process sections (and from polymerization operations in C1, C2, and T6 sections) and two different non-hazardous fluorine- containing liquid streams to produce aqueous hydrogen fluoride (HF) which is reacted with slaked lime (calcium oxide or  $\text{CaO}$ ) to form  $\text{CaF}_2$ .

Several pieces of equipment referenced within this permit application are maintained up to twice a year. In order to prepare some of these vessels for maintenance, they are cleaned with ethanol, in order to remove residual toxic chemicals. The resultant spent ethanol is transferred into a waste tanker truck and shipped off-site for proper disposal through incineration. Several pieces of equipment are no longer cleaned with alcohol, but with citric acid, which is transferred into a waste tanker truck when spent, and shipped off-site for proper disposal.

## Attachment H

### MSDS Sheets

**sasol**  
reaching new frontiers



## Ethanol SOF-662-MF 200 proof

Version 1.02

Revision Date 11.06.2011

# Material Safety Data Sheet

## SECTION 1 Identification of the substance/mixture and of the company/undertaking

<b>Trade name</b>	Ethanol SOF-662-MF 200 proof		
<b>Synonyms</b>	Ethanol SOF-662-MF 200 proof, SOF 662 MF Duplicating Fluid / Denatured Alcohol		
<b>Company</b>	Sasol Chemicals North America LLC 900 Threadneedle, Suite 100 Houston, Texas 77079-2990 USA		
<b>Telephone</b>	CHEMTREC North America Transport Emergency (24-hr)	(800) 424-9300	
	CHEMTREC World Wide Transport Emergency (24-hr)	(703) 527-3887	
	MSDS and Product Information (8:00am-4:30pm CST)	(281) 588-3315	
	Sasol LCCC Main Gate Guard	(337) 494-5142	

## SECTION 2 Hazards identification

### Emergency Overview

<b>Danger</b>	Highly flammable.
<b>State of matter</b>	liquid clear
<b>Odour</b>	alcohol-like

### Potential environmental effects

<b>Environmental precautions</b>	Should not be released into the environment. Prevent further leakage or spillage if safe to do so.
----------------------------------	--

Ecological information: See chapter 12

### Potential health effects

#### Acute effects

<b>Eyes</b>	Causes eye irritation.
-------------	------------------------



## Ethanol SOF-662-MF 200 proof

Version 1.02

Revision Date 11.06.2011

**Skin** Prolonged or repeated contact may dry skin and cause irritation.

**Inhalation** May cause respiratory tract irritation.

**Ingestion** Aspiration hazard if swallowed - can enter lungs and cause damage.

Toxicological information: See chapter 11

### SECTION 3 Composition/information on ingredients

<u>Components</u>	<u>CAS-No.</u>	<u>Weight percent</u>
ethanol; ethyl alcohol	64-17-5	85.00
propan-2-ol; isopropyl alcohol; isopropanol	67-63-0	14.00
propyl acetate	109-60-4	1.00

Exposure limit(s): See chapter 8

Classification and hazard labelling: See chapter 15

### SECTION 4 First aid measures

**Eye contact** Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician.

**Skin contact** Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Wash contaminated clothing before re-use. If skin irritation persists, call a physician.

**Inhalation** Move to fresh air in case of accidental inhalation of vapours. If breathing is irregular or stopped, administer artificial respiration. Call a physician immediately.

**Ingestion** If swallowed, seek medical advice immediately and show this container or label. Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person.

### SECTION 5 Fire-fighting measures

#### Flammability

**Flash point** 13 °C

**Autoignition temperature** 400 °C

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<b>Explosion limits</b>	<b>Lower explosion limit:</b> 4 %(V) <b>Upper explosion limit:</b> 20 %(V)
<b>Fire/explosion</b>	Flash back possible over considerable distance.
<b>Hazardous combustion products</b>	Carbon oxides
<b>Suitable extinguishing media</b>	Water spray Alcohol-resistant foam Dry chemical Carbon dioxide (CO <sub>2</sub> )
<b>Unsuitable extinguishing media</b>	No information available.
<b>Protection measures and instructions</b>	Wear self-contained breathing apparatus and protective suit.
<b>Further information</b>	Cool containers / tanks with water spray.

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## SECTION 6 Accidental release measures

<b>Personal precautions</b>	Keep people away from and upwind of spill/leak. Remove all sources of ignition. Do not breathe vapours or spray mist.
<b>Environmental precautions</b>	Should not be released into the environment. Prevent further leakage or spillage if safe to do so.
<b>Methods for cleaning up</b>	Soak up with inert absorbent material and dispose of as hazardous waste.

Exposure controls/personal protection: See chapter 8

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## SECTION 7 Handling and storage

<b>Safe handling advice</b>	Provide sufficient air exchange and/or exhaust in work rooms. Wear personal protective equipment. Take precautionary measures against static discharge. Ensure all equipment is electrically grounded before beginning transfer operations.
<b>Advice on protection against fire and explosion</b>	Keep away from heat and sources of ignition. Use explosion-proof equipment.
<b>Storage</b>	Keep containers tightly closed in a dry, cool and well-ventilated place.



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## **SECTION 8 Exposure controls/personal protection**

### **Engineering measures**

Provide sufficient air exchange and/or exhaust in work rooms.

### **Personal protective equipment**

**Eyes** Safety glasses with side-shields

**Skin** Protective suit Safety shoes

**Inhalation** In case of insufficient ventilation, wear suitable respiratory equipment.

#### **Hand protection**

**Hygiene measures** Wash hands before breaks and immediately after handling the product.

**Protective measures** Wear suitable protective equipment.



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### Exposure Guidelines

Components	Exposure limit(s)
ETHYL ALCOHOL	US. ACGIH Threshold Limit Values time weighted average 1,000 ppm US. NIOSH: Pocket Guide to Chemical Hazards Recommended exposure limit (REL): 1,000 ppm (1,900 mg/m3)
ETHYL ALCOHOL; ETHANOL	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) Permissible exposure limit 1,000 ppm (1,900 mg/m3)
ETHANOL	US. OSHA Table Z-1-A (29 CFR 1910.1000) time weighted average 1,000 ppm (1,900 mg/m3)
ETHYL ALCOHOL	US. California Code of Regulations, Title 8, Section 5155. Airborne Contaminants Time Weighted Average (TWA) Permissible Exposure Limit (PEL): 1,000 ppm (1,900 mg/m3)
ETHYL ALCOHOL; ETHANOL	US. ACGIH Threshold Limit Values
ETHYL ALCOHOL	US. ACGIH Notice of Intended Changes (NIC) to Threshold Limit Values Short term exposure limit 1,000 ppm US. ACGIH Notice of Intended Changes (NIC) to Threshold Limit Values
ETHYL ALCOHOL (ETHONAL)	US. NIOSH: Pocket Guide to Chemical Hazards US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) US. OSHA Table Z-1-A (29 CFR 1910.1000) US. California Code of Regulations, Title 8, Section 5155. Airborne Contaminants US. Texas. Effects Screening Levels (Texas Commission on Environmental Quality) Short-Term ESL: US. Texas. Effects Screening Levels (Texas Commission on Environmental Quality) Annual ESL: US. Texas. Effects Screening Levels (Texas Commission on Environmental Quality) US. ACGIH Threshold Limit Values Short term exposure limit 1,000 ppm US. Tennessee. OELs. Occupational Exposure Limits, Table Z1A time weighted average 1,000 ppm (1,900 mg/m3) US. Tennessee. OELs. Occupational Exposure Limits, Table Z1A Listed Listed Listed Listed Listed Listed Listed
ISOPROPYL ALCOHOL	US. ACGIH Threshold Limit Values time weighted average 200 ppm US. ACGIH Threshold Limit Values Short term exposure limit 400 ppm US. NIOSH: Pocket Guide to Chemical Hazards Recommended exposure limit (REL): 400 ppm (980 mg/m3) US. NIOSH: Pocket Guide to Chemical Hazards Short term exposure limit 500 ppm (1,225 mg/m3) US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) Permissible exposure limit 400 ppm (980 mg/m3) US. OSHA Table Z-1-A (29 CFR 1910.1000) time weighted average 400 ppm (980 mg/m3) US. OSHA Table Z-1-A (29 CFR 1910.1000) Short term exposure limit 500 ppm (1,225 mg/m3) US. California Code of Regulations, Title 8, Section 5155. Airborne Contaminants Time Weighted Average (TWA) Permissible Exposure Limit (PEL): 400 ppm (980 mg/m3) US. California Code of Regulations, Title 8, Section 5155. Airborne Contaminants Short term exposure limit 500 ppm (1,225 mg/m3) US. ACGIH Threshold Limit Values time weighted average 200 ppm





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	US. ACGIH Threshold Limit Values Short term exposure limit 400 ppm
	US. ACGIH Threshold Limit Values
	US. NIOSH: Pocket Guide to Chemical Hazards
	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)
	US. OSHA Table Z-1-A (29 CFR 1910.1000)
	US. California Code of Regulations, Title 8, Section 5155. Airborne Contaminants
	US. Texas. Effects Screening Levels (Texas Commission on Environmental Quality)
	Short-Term ESL:
	US. Texas. Effects Screening Levels (Texas Commission on Environmental Quality)
	Annual ESL:
	US. Texas. Effects Screening Levels (Texas Commission on Environmental Quality)
	US. Tennessee. OELs. Occupational Exposure Limits, Table Z1A time weighted average 400 ppm (980 mg/m3)
	US. Tennessee. OELs. Occupational Exposure Limits, Table Z1A Short term exposure limit 500 ppm (1,225 mg/m3)
	US. Tennessee. OELs. Occupational Exposure Limits, Table Z1A
	Listed Listed Listed Listed Screening levels that have the odor designations represent the levels of constituents in the air at which the odor would be a nuisance. Screening levels that have the odor designations represent the levels of constituents in the air at which the odor would be a nuisance. Listed Listed
N-PROPYL ACETATE	US. ACGIH Threshold Limit Values time weighted average 200 ppm
	US. ACGIH Threshold Limit Values Short term exposure limit 250 ppm
	US. NIOSH: Pocket Guide to Chemical Hazards Recommended exposure limit (REL): 200 ppm (840 mg/m3)
	US. NIOSH: Pocket Guide to Chemical Hazards Short term exposure limit 250 ppm (1,050 mg/m3)
	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) Permissible exposure limit 200 ppm (840 mg/m3)
	US. OSHA Table Z-1-A (29 CFR 1910.1000) time weighted average 200 ppm (840 mg/m3)
	US. OSHA Table Z-1-A (29 CFR 1910.1000) Short term exposure limit 250 ppm (1,050 mg/m3)
PROPYL ACETATE	US. California Code of Regulations, Title 8, Section 5155. Airborne Contaminants Time Weighted Average (TWA) Permissible Exposure Limit (PEL): 200 ppm (840 mg/m3)
N-PROPYL ACETATE	US. California Code of Regulations, Title 8, Section 5155. Airborne Contaminants Short term exposure limit 250 ppm (1,050 mg/m3)
	US. ACGIH Threshold Limit Values
	US. NIOSH: Pocket Guide to Chemical Hazards
	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)
	US. OSHA Table Z-1-A (29 CFR 1910.1000)
	US. California Code of Regulations, Title 8, Section 5155. Airborne Contaminants
	US. Texas. Effects Screening Levels (Texas Commission on Environmental Quality)
	Short-Term ESL:
	US. Texas. Effects Screening Levels (Texas Commission on Environmental Quality)
	Annual ESL:
	US. Texas. Effects Screening Levels (Texas Commission on Environmental Quality)
	US. Tennessee. OELs. Occupational Exposure Limits, Table Z1A time weighted average 200 ppm (840 mg/m3)

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US. Tennessee. OELs. Occupational Exposure Limits, Table Z1A Short term exposure limit 250 ppm (1,050 mg/m<sup>3</sup>)

US. Tennessee. OELs. Occupational Exposure Limits, Table Z1A

Listed Listed Listed Listed Listed Screening levels that have the odor designations represent the levels of constituents in the air at which the odor would be a nuisance.

Screening levels that have the odor designations represent the levels of constituents in the air at which the odor would be a nuisance. Listed Listed

PEL= Permissible Exposure Limits

TLV= Threshold Limit Value

EL= Excursion Limit

TWA= Time Weighted Average (8 hr.)

STEL= Short Term Exposure Limit (15 min.)

WEEL= Workplace Environmental Exposure Level

## SECTION 9 Physical and chemical properties

<b>State of matter</b>	liquid
<b>Colour</b>	clear
<b>Odour</b>	alcohol-like
<b>Form</b>	liquid
<b>Boiling point/boiling range</b>	74 - 80 °C
<b>Flash point</b>	13 °C
<b>Lower explosion limit</b>	4 %(V)
<b>Upper explosion limit</b>	20 %(V)
<b>Vapour pressure</b>	ca. 66.661 hPa at
<b>Solubility(ies)</b>	completely soluble
<b>Melting point/range</b>	ca. ca.-114 °C
<b>Density</b>	0.79 g/cm <sup>3</sup>

## SECTION 10 Stability and reactivity

**Conditions to avoid** Heat, flames and sparks.



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<b>Hazardous decomposition products</b>	Carbon oxides
<b>Incompatible products</b>	Strong oxidizing agents Incompatible with acids. Halogenated compounds
<b>Hazardous reactions</b>	Hazardous polymerisation does not occur.

## SECTION 11 Toxicological information

<b>Acute oral toxicity</b>	Ethanol: LD50 rat: 7,060 mg/kg; literature value  Isopropyl alcohol: LD50 rat: 5,045 mg/kg; literature value  Isopropyl alcohol: LD50 rabbit: 6,410 mg/kg; literature value  n-Propyl Acetate: LD50 rat: 9,370 mg/kg;
<b>Acute inhalation toxicity</b>	Ethanol: LC50 rat: 66,000 mg/l; literature value; 4 h  Isopropyl alcohol: LC50 rat: 16,000 mg/l; literature value; 8 h  n-Propyl Acetate: LC50 rat: 8,000 mg/l; ; 8 h
<b>Acute dermal toxicity</b>	Ethanol: LDLo rabbit: 20,000 mg/kg; literature value  Isopropyl alcohol: LD50 rabbit: 12,800 mg/kg; literature value
<b>Skin irritation</b>	Isopropyl alcohol: rabbit: Mild skin irritation; literature value
<b>Eye irritation</b>	Isopropyl alcohol: rabbit: Moderate eye irritation; literature value; Causes eye irritation.

## SECTION 12 Ecological information

### Ecotoxicity effects



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**Toxicity to fish** Isopropyl alcohol:  
LC50 Pimephales promelas: > 6,000 mg/l; 96 h; (literature value)

n-Propyl Acetate:  
LC50 Pimephales promelas: 60 mg/l; 96 h

**Toxicity to daphnia** n-Propyl Acetate:  
LC50 Daphnia magna: 511 mg/l; 96 h; literature value

## SECTION 13 Disposal considerations

**Waste Classification** US. EPA Resource Conservation and Recovery Act: (RCRA) D List of Characteristic Hazardous Wastes (40 CFR 261.21-24): D001

**Waste from residues / unused products** In accordance with local and national regulations. Do not contaminate ponds, waterways or ditches with chemical or used container. The product should not be allowed to enter drains, water courses or the soil.

**Uncleaned empty packaging** Do not burn, or use a cutting torch on, the empty drum., Triple rinse containers., Can be offered for recycling, re-conditioning or puncture.

Handling and storage: See chapter 7

Exposure controls/personal protection: See chapter 8

## SECTION 14 Transport information

**DOT/49CFR** UN 1170 ETHANOL SOLUTION, 3, II

**IMDG** UN 1170 ETHANOL SOLUTION, 3, II; EmS F-E, S-D

**ICAO/IATA** UN 1170 Ethyl alcohol solution, 3, II

## SECTION 15 Regulatory information

### U.S. Federal Classifications:

**OSHA Hazards** Flammable liquid, Mild eye irritant

**SARA 311/312** Fire Hazard, Acute Health Hazard

### U.S. Regulated Ingredients:

#### Hazard information reporting

US. EPA Emergency Planning and Community Right-To-Know Act (EPCRA) SARA Title III Section 313 Toxic Chemicals (40 CFR 372.65) - Supplier Notification Required

Components

CAS-No.



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### US. Massachusetts Commonwealth's Right-to-Know Law (Appendix A to 105 Code of Massachusetts Regulations Section 670.000)

<u>Components</u>	<u>CAS-No.</u>
Propyl acetate	109-60-4
Propan-2-ol	67-63-0
Ethanol	64-17-5

### US. New Jersey Worker and Community Right-to-Know Act (New Jersey Statute Annotated Section 34:5A-5)

<u>Components</u>	<u>CAS-No.</u>
Propyl acetate	109-60-4
Propan-2-ol	67-63-0
Ethanol	64-17-5

### US. Pennsylvania Worker and Community Right-to-Know Law (34 Pa. Code Chap. 301-323)

<u>Components</u>	<u>CAS-No.</u>
Propyl acetate	109-60-4
Propan-2-ol	67-63-0
Ethanol	64-17-5

### US. EPA Emergency Planning and Community Right-To-Know Act (EPCRA) SARA Title III Section 302 Extremely Hazardous Substance (40 CFR 355, Appendix A)

<u>Components</u>	<u>CAS-No.</u>
SARA 302: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.	

### Spill reporting

#### US. EPA CERCLA Hazardous Substances (40 CFR 302)

<u>Components</u>	<u>CAS-No.</u>	<u>Reportable Quantity</u>
Propyl acetate	109-60-4	1 mg/L, 1,000 mg/kg, 100 mg/kg, 10 mg/L, 10 lbs, 100 lbs

### Health

#### US. California Safe Drinking Water & Toxic Enforcement Act (Proposition 65)

<u>Components</u>	<u>CAS-No.</u>
Not listed	



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### Inventories

EU list of existing chemical substances	All chemical constituents are listed in: EU list of existing chemical substances (See chapter 3)
US TSCA Inventory	All chemical constituents are listed in: US TSCA Inventory (See chapter 3)
Australian Inv. of Chem. Substances AICS	All chemical constituents are listed in: Australian Inv. of Chem. Substances AICS (See chapter 3)
Canadian Domestic Substances List DSL	All chemical constituents are listed in: Canadian Domestic Substances List DSL (See chapter 3)
Jap. Inv. of Exist. & New Chemicals ENCS	All chemical constituents are listed in: Jap. Inv. of Exist. & New Chemicals ENCS (See chapter 3)
Korean Exist. Chemicals List ECL	All chemical constituents are listed in: Korean Exist. Chemicals List ECL (See chapter 3)
Philippines Inv. of Chem. Subst. PICCS	All chemical constituents are listed in: Philippines Inv. of Chem. Subst. PICCS (See chapter 3)
Inv. of Exist. Chem. Substances in China	All chemical constituents are listed in: Inv. of Exist. Chem. Substances in China (See chapter 3)

### Other international regulations

**WHMIS Classification** B2: Flammable liquid  
D2B: Toxic Material Causing Other Toxic Effects

## SECTION 16 Other information

### Hazard Ratings

	<u>Health</u>	<u>Flammability</u>	<u>Reactivity Hazard</u>
<b>HMIS</b>	1	3	0
<b>NFPA</b>	1	3	0

All reasonable efforts were exercised to compile this SDS in accordance with ISO 11014 and ANSI Z400.1.1993. The SDS provides information regarding the health, safety and environmental hazards, at the date of issue, to facilitate the safe receipt, use and handling of the product in the workplace. Since Sasol and its subsidiaries cannot anticipate or control all conditions under which the product may be handled, used and received in the workplace, it remains the obligation of each user, receiver or handler to, prior to usage, review this SDS in the context within which the product will be received, handled or used in the workplace. The user, handler or receiver must ensure that the necessary mitigating measures are in place as regards health and safety. This does not substitute the need or requirement for any relevant risk assessments to be conducted. It further remains the responsibility of the receiver, handler or user to communicate such information to all relevant parties that may be involved in the receipt, use or handling of the product. Although all reasonable efforts were exercised in the compilation of this SDS, Sasol does not expressly warrant the accuracy or assume any

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liability for the incompleteness of the information contained herein or any advice given. The product is sold and risk passes in accordance with the specific terms and conditions of sale.

*The MSDS was created by: MOTLATSI*

*The MSDS was approved by: Glen*

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## Attachment I

### Equipment List Form



(includes all emission units and air pollution control devices that will be part of this permit application review, regardless of permitting status)

<sup>4</sup> For Control Devices use the following numbering system: 1C, 2C, 3C,... or other appropriate designation.

## Attachment J Emission Points Data Summary Sheets

Table 1: Emissions Data

Emission Point ID No. (Must match Emission Units Table & Plot Plan)	Emission Point Type <sup>1</sup>	Emission Unit Vented Through This Point (Must match Emission Units Table & Plot Plan)		Air Pollution Control Device (Must match Emission Units Table & Plot Plan)		Vent Time for Emission Unit (chemical processes only)		All Regulated Pollutants - Chemical Name/CAS <sup>3</sup>  (Speciate VOCs & HAPS)	Maximum Potential Uncontrolled Emissions <sup>4</sup>		Maximum Potential Controlled Emissions <sup>5</sup>		Emission Form or Phase  (At exit conditions, Solid, Liquid or Gas/Vapor)	Est. Method Used <sup>6</sup>	Emission Concentration <sup>7</sup> (ppmv or mg/m <sup>4</sup> )
		ID No.	Source	ID No.	Device Type	Short Term <sup>2</sup>	Max (hr/yr)		lb/hr	ton/yr	lb/hr	ton/yr			
T7XIE	Upward Vertical Stack	T1XG	Column	N/A	N/A	1 hour	2	Ethanol	46.21	0.024	46.21	0.024	Gas/Vapor	EE / MB	0.44 mg/m <sup>3</sup>
		T4GK	Shipping Containers	N/A	N/A	1 hour	8	Ethanol	3.0	0.028	3.0	0.028	Gas/Vapor	EE / MB	0.028 mg/m <sup>3</sup>
		T4GM	Column	N/A	N/A	1 hour	2	Ethanol	17.05	0.031	17.05	0.031	Gas/Vapor	EE / MB	0.16 mg/m <sup>3</sup>

The EMISSION POINTS DATA SUMMARY SHEET provides a summation of emissions by emission unit. Note that uncaptured process emission unit emissions are not typically considered to be fugitive and must be accounted for on the appropriate EMISSIONS UNIT DATA SHEET and on the EMISSION POINTS DATA SUMMARY SHEET. Please note that total emissions from the source are equal to all vented emissions, all fugitive emissions, plus all other emissions (e.g. uncaptured emissions). Please complete the FUGITIVE EMISSIONS DATA SUMMARY SHEET for fugitive emission activities.

<sup>1</sup> Please add descriptors such as upward vertical stack, downward vertical stack, horizontal stack, relief vent, rain cap, etc.

<sup>2</sup> Indicate by "C" if venting is continuous. Otherwise, specify the average short-term venting rate with units, for intermittent venting (ie., 15 min/hr). Indicate as many rates as needed to clarify frequency of venting (e.g., 5 min/day, 2 days/wk).

<sup>3</sup> List all regulated air pollutants. Speciate VOCs, including all HAPs. Follow chemical name with Chemical Abstracts Service (CAS) number. **LIST** Acids, CO, CS<sub>2</sub>, VOCs, H<sub>2</sub>S, Inorganics, Lead, Organics, O<sub>3</sub>, NO, NO<sub>2</sub>, SO<sub>2</sub>, SO<sub>3</sub>, all applicable Greenhouse Gases (including CO<sub>2</sub> and methane), etc. **DO NOT LIST** H<sub>2</sub>, H<sub>2</sub>O, N<sub>2</sub>, O<sub>2</sub>, and Noble Gases.

<sup>4</sup> Give maximum potential emission rate with no control equipment operating. If emissions occur for less than 1 hr, then record emissions per batch in minutes (e.g. 5 lb VOC/20 minute batch).

<sup>5</sup> Give maximum potential emission rate with proposed control equipment operating. If emissions occur for less than 1 hr, then record emissions per batch in minutes (e.g. 5 lb VOC/20 minute batch).

<sup>6</sup> Indicate method used to determine emission rate as follows: MB = material balance; ST = stack test (give date of test); EE = engineering estimate; O = other (specify).

<sup>7</sup> Provide for all pollutant emissions. Typically, the units of parts per million by volume (ppmv) are used. If the emission is a mineral acid (sulfuric, nitric, hydrochloric or phosphoric) use units of milligram per dry cubic meter (mg/m<sup>3</sup>) at standard conditions (68 °F and 29.92 inches Hg) (see 45CSR7). If the pollutant is SO<sub>2</sub>, use units of ppmv (See 45CSR10).

Table 1: Emissions Data

Emission Point ID No. (Must match Emission Units Table & Plot Plan)	Emission Point Type <sup>1</sup>	Emission Unit Vented Through This Point (Must match Emission Units Table & Plot Plan)		Air Pollution Control Device (Must match Emission Units Table & Plot Plan)		Vent Time for Emission Unit (chemical processes only)		All Regulated Pollutants - Chemical Name/CAS <sup>3</sup>  (Speciate VOCs & HAPS)	Maximum Potential Uncontrolled Emissions <sup>4</sup>		Maximum Potential Controlled Emissions <sup>5</sup>		Emission Form or Phase  (At exit conditions, Solid, Liquid or Gas/Vapor)	Est. Method Used <sup>6</sup>	Emission Concentration <sup>7</sup> (ppmv or mg/m <sup>4</sup> )
		ID No.	Source	ID No.	Device Type	Short Term <sup>2</sup>	Max (hr/yr)		lb/hr	ton/yr	lb/hr	ton/yr			
T7XIE	Upward Vertical Stack	T4GS	Column	N/A	N/A	1 hour	2	Ethanol	17.05	0.034	17.05	0.034	Gas/Vapor	EE / MB	0.16 mg/m <sup>3</sup>
		T4XK	Column	N/A	N/A	1 hour	2	Ethanol	17.05	0.03	17.05	0.03	Gas/Vapor	EE / MB	0.16 mg/m <sup>3</sup>
		T7JK	Column	N/A	N/A	1 hour	2	Ethanol	7.22	0.007	7.22	0.007	Gas/Vapor	EE / MB	0.07 mg/m <sup>3</sup>
		T7EI, T7XI	Vacuum System	N/A	N/A	1 hour	1456	Ethanol	0.045	0.01	0.045	0.01	Gas/Vapor	EE / MB	<0.01 mg/m <sup>3</sup>

The EMISSION POINTS DATA SUMMARY SHEET provides a summation of emissions by emission unit. Note that uncaptured process emission unit emissions are not typically considered to be fugitive and must be accounted for on the appropriate EMISSIONS UNIT DATA SHEET and on the EMISSION POINTS DATA SUMMARY SHEET. Please note that total emissions from the source are equal to all vented emissions, all fugitive emissions, plus all other emissions (e.g. uncaptured emissions). Please complete the FUGITIVE EMISSIONS DATA SUMMARY SHEET for fugitive emission activities.

<sup>1</sup> Please add descriptors such as upward vertical stack, downward vertical stack, horizontal stack, relief vent, rain cap, etc.

<sup>2</sup> Indicate by "C" if venting is continuous. Otherwise, specify the average short-term venting rate with units, for intermittent venting (ie., 15 min/hr). Indicate as many rates as needed to clarify frequency of venting (e.g., 5 min/day, 2 days/wk).

<sup>3</sup> List all regulated air pollutants. Speciate VOCs, including all HAPs. Follow chemical name with Chemical Abstracts Service (CAS) number. **LIST** Acids, CO, CS<sub>2</sub>, VOCs, H<sub>2</sub>S, Inorganics, Lead, Organics, O<sub>3</sub>, NO, NO<sub>2</sub>, SO<sub>2</sub>, SO<sub>3</sub>, all applicable Greenhouse Gases (including CO<sub>2</sub> and methane), etc. **DO NOT LIST** H<sub>2</sub>, H<sub>2</sub>O, N<sub>2</sub>, O<sub>2</sub>, and Noble Gases.

<sup>4</sup> Give maximum potential emission rate with no control equipment operating. If emissions occur for less than 1 hr, then record emissions per batch in minutes (e.g. 5 lb VOC/20 minute batch).

<sup>5</sup> Give maximum potential emission rate with proposed control equipment operating. If emissions occur for less than 1 hr, then record emissions per batch in minutes (e.g. 5 lb VOC/20 minute batch).

<sup>6</sup> Indicate method used to determine emission rate as follows: MB = material balance; ST = stack test (give date of test); EE = engineering estimate; O = other (specify).

<sup>7</sup> Provide for all pollutant emissions. Typically, the units of parts per million by volume (ppmv) are used. If the emission is a mineral acid (sulfuric, nitric, hydrochloric or phosphoric) use units of milligram per dry cubic meter (mg/m<sup>3</sup>) at standard conditions (68 °F and 29.92 inches Hg) (see 45CSR7). If the pollutant is SO<sub>2</sub>, use units of ppmv (See 45CSR10).

## Attachment L – Emission Unit Data Sheets

ATTACHMENT E - Emission Unit Form			
<b>Emission Unit Description</b>			
<b>Emission unit ID number:</b>  T1XD	<b>Emission unit name:</b>  Column	<b>List any control devices associated with this emission unit:</b>  T7XIC/T7IMC	
<b>Provide a description of the emission unit (type, method of operation, design parameters, etc.):</b> Column -Vents through T7XIE <div style="text-align: right; background-color: #cccccc; padding: 5px;">Redacted Copy - Claim of Confidentiality</div>			
<b>Manufacturer:</b>  N/A	<b>Model number:</b>  N/A	<b>Serial number:</b>  N/A	
<b>Construction date:</b>  N/A	<b>Installation date:</b>  1997	<b>Modification date(s):</b>  N/A	
<b>Design Capacity (examples: furnaces - tons/hr, tanks - gallons):</b>  CLAIMED CONFIDENTIAL			
<b>Maximum Hourly Throughput:</b>	<b>Maximum Annual Throughput:</b>	<b>Maximum Operating Schedule:</b>  8760 Hr/Yr	
<b>Fuel Usage Data (fill out all applicable fields)</b>			
<b>Does this emission unit combust fuel?</b> <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No		<b>If yes, is it?</b> <input type="checkbox"/> Direct Fired <input type="checkbox"/> Indirect Fired	
<b>Maximum design heat input and/or maximum horsepower rating:</b>  N/A		<b>Type and Btu/hr rating of burners:</b>  N/A	
<b>List the primary fuel type(s) and if applicable, the secondary fuel type(s). For each fuel type listed, provide the maximum hourly and annual fuel usage for each.</b>			
<b>Describe each fuel expected to be used during the term of the permit.</b>			
<b>Fuel Type</b>	<b>Max. Sulfur Content</b>	<b>Max. Ash Content</b>	<b>BTU Value</b>
N/A	N/A	N/A	N/A

<b>Emissions Data</b>		
Criteria Pollutants	Potential Emissions	
	PPH	TPY
Carbon Monoxide (CO)		
Nitrogen Oxides (NO <sub>x</sub> )		
Lead (Pb)		
Particulate Matter (PM <sub>2.5</sub> )		
Particulate Matter (PM <sub>10</sub> )		
Total Particulate Matter (TSP)		
Sulfur Dioxide (SO <sub>2</sub> )		
Volatile Organic Compounds (VOC)	2794.7	11.12
Hazardous Air Pollutants	Potential Emissions	
	PPH	TPY
Hydrochloric Acid	2190.25	8.620
Hydrogen Fluoride	0.02	0.001
Regulated Pollutants other than Criteria and HAP	Potential Emissions	
	PPH	TPY
Ozone Depleting Chemicals (ODC)	91.2	0.24
<b>List the method(s) used to calculate the potential emissions (include dates of any stack tests conducted, versions of software used, source and dates of emission factors, etc.).</b>		
Engineering Estimate		

***Applicable Requirements***

List all applicable requirements for this emission unit. For each applicable requirement, include the underlying rule/regulation citation and/or construction permit with the condition number. (*Note: Title V permit condition numbers alone are not the underlying applicable requirements* ). If an emission limit is calculated based on the type of source and design capacity or if a standard is based on a design parameter, this information should also be included.

See Attached List for all Applicable Requirements.

\_\_\_\_ Permit Shield

For all applicable requirements listed above, provide monitoring/testing/recordkeeping/reporting which shall be used to demonstrate compliance. If the method is based on a permit or rule, include the condition number or citation. (Note: Each requirement listed above must have an associated method of demonstrating compliance. If there is not already a required method in place, then a method must be proposed.)

See WV Regulation 13 construction permit # 1823H

Are you in compliance with all applicable requirements for this emission unit? ☒ Yes ☐ No

If no, complete the **Schedule of Compliance Form** as **ATTACHMENT F**.



ATTACHMENT E - Emission Unit Form			
<b>Emission Unit Description</b>			
<b>Emission unit ID number:</b>  T1XG	<b>Emission unit name:</b>  Column	<b>List any control devices associated with this emission unit:</b>	
<b>Provide a description of the emission unit (type, method of operation, design parameters, etc.):</b> Column -Vents through T7XIE <div style="text-align: right; background-color: #cccccc; padding: 5px;">Redacted Copy - Claim of Confidentiality</div>			
<b>Manufacturer:</b>  N/A	<b>Model number:</b>  N/A	<b>Serial number:</b>  N/A	
<b>Construction date:</b>  N/A	<b>Installation date:</b>  1997	<b>Modification date(s):</b>  N/A	
<b>Design Capacity (examples: furnaces - tons/hr, tanks - gallons):</b>  CLAIMED CONFIDENTIAL			
<b>Maximum Hourly Throughput:</b>	<b>Maximum Annual Throughput:</b>	<b>Maximum Operating Schedule:</b>  8760 Hr/Yr	
<b>Fuel Usage Data (fill out all applicable fields)</b>			
<b>Does this emission unit combust fuel?</b> <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No		<b>If yes, is it?</b> <input type="checkbox"/> Direct Fired <input type="checkbox"/> Indirect Fired	
<b>Maximum design heat input and/or maximum horsepower rating:</b>  N/A		<b>Type and Btu/hr rating of burners:</b>  N/A	
<b>List the primary fuel type(s) and if applicable, the secondary fuel type(s). For each fuel type listed, provide the maximum hourly and annual fuel usage for each.</b>			
<b>Describe each fuel expected to be used during the term of the permit.</b>			
<b>Fuel Type</b>	<b>Max. Sulfur Content</b>	<b>Max. Ash Content</b>	<b>BTU Value</b>
N/A	N/A	N/A	N/A

<b>Emissions Data</b>		
Criteria Pollutants	Potential Emissions	
	PPH	TPY
Carbon Monoxide (CO)		
Nitrogen Oxides (NO <sub>x</sub> )		
Lead (Pb)		
Particulate Matter (PM <sub>2.5</sub> )		
Particulate Matter (PM <sub>10</sub> )		
Total Particulate Matter (TSP)		
Sulfur Dioxide (SO <sub>2</sub> )		
Volatile Organic Compounds (VOC)	46.3	0.03
Hazardous Air Pollutants	Potential Emissions	
	PPH	TPY
Chloroform	0.01	0.001
Hydrochloric Acid	0.01	0.001
Hydrogen Fluoride	0.01	0.001
Phosgene	0.01	0.001
Regulated Pollutants other than Criteria and HAP	Potential Emissions	
	PPH	TPY
Ozone Depleting Chemicals (ODC)	4.1	0.02
<b>List the method(s) used to calculate the potential emissions (include dates of any stack tests conducted, versions of software used, source and dates of emission factors, etc.).</b>		
Engineering Estimate		

***Applicable Requirements***

List all applicable requirements for this emission unit. For each applicable requirement, include the underlying rule/regulation citation and/or construction permit with the condition number. (*Note: Title V permit condition numbers alone are not the underlying applicable requirements* ). If an emission limit is calculated based on the type of source and design capacity or if a standard is based on a design parameter, this information should also be included.

See Attached List for all Applicable Requirements.

\_\_\_\_ Permit Shield

For all applicable requirements listed above, provide monitoring/testing/recordkeeping/reporting which shall be used to demonstrate compliance. If the method is based on a permit or rule, include the condition number or citation. (*Note: Each requirement listed above must have an associated method of demonstrating compliance. If there is not already a required method in place, then a method must be proposed.*)

See WV Regulation 13 construction permit # 1823H

Are you in compliance with all applicable requirements for this emission unit? ☒ Yes ☐ No

If no, complete the **Schedule of Compliance Form** as **ATTACHMENT F**.

ATTACHMENT E - Emission Unit Form			
<b>Emission Unit Description</b>			
<b>Emission unit ID number:</b>  T2XJ	<b>Emission unit name:</b>  Column	<b>List any control devices associated with this emission unit:</b>	
<b>Provide a description of the emission unit (type, method of operation, design parameters, etc.):</b> Column -Vents through T7XIE <div style="text-align: right; background-color: #cccccc; padding: 5px;">Redacted Copy - Claim of Confidentiality</div>			
<b>Manufacturer:</b>  N/A	<b>Model number:</b>  N/A	<b>Serial number:</b>  N/A	
<b>Construction date:</b>  N/A	<b>Installation date:</b>  1997	<b>Modification date(s):</b>  N/A	
<b>Design Capacity (examples: furnaces - tons/hr, tanks - gallons):</b>  CLAIMED CONFIDENTIAL			
<b>Maximum Hourly Throughput:</b>	<b>Maximum Annual Throughput:</b>	<b>Maximum Operating Schedule:</b>  8760 Hr/Yr	
<b>Fuel Usage Data (fill out all applicable fields)</b>			
<b>Does this emission unit combust fuel?</b> <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No		<b>If yes, is it?</b> <input type="checkbox"/> Direct Fired <input type="checkbox"/> Indirect Fired	
<b>Maximum design heat input and/or maximum horsepower rating:</b>  N/A		<b>Type and Btu/hr rating of burners:</b>  N/A	
<b>List the primary fuel type(s) and if applicable, the secondary fuel type(s). For each fuel type listed, provide the maximum hourly and annual fuel usage for each.</b>			
<b>Describe each fuel expected to be used during the term of the permit.</b>			
<b>Fuel Type</b>	<b>Max. Sulfur Content</b>	<b>Max. Ash Content</b>	<b>BTU Value</b>
N/A	N/A	N/A	N/A

<b>Emissions Data</b>		
Criteria Pollutants	Potential Emissions	
	PPH	TPY
Carbon Monoxide (CO)		
Nitrogen Oxides (NO <sub>x</sub> )		
Lead (Pb)		
Particulate Matter (PM <sub>2.5</sub> )		
Particulate Matter (PM <sub>10</sub> )		
Total Particulate Matter (TSP)		
Sulfur Dioxide (SO <sub>2</sub> )		
Volatile Organic Compounds (VOC)	43.8	0.43
Hazardous Air Pollutants	Potential Emissions	
	PPH	TPY
Regulated Pollutants other than Criteria and HAP	Potential Emissions	
	PPH	TPY
<b>List the method(s) used to calculate the potential emissions (include dates of any stack tests conducted, versions of software used, source and dates of emission factors, etc.).</b>		
Engineering Estimate		

***Applicable Requirements***

List all applicable requirements for this emission unit. For each applicable requirement, include the underlying rule/regulation citation and/or construction permit with the condition number. (*Note: Title V permit condition numbers alone are not the underlying applicable requirements* ). If an emission limit is calculated based on the type of source and design capacity or if a standard is based on a design parameter, this information should also be included.

See Attached List for all Applicable Requirements.

\_\_\_\_ Permit Shield

For all applicable requirements listed above, provide monitoring/testing/recordkeeping/reporting which shall be used to demonstrate compliance. If the method is based on a permit or rule, include the condition number or citation. (Note: Each requirement listed above must have an associated method of demonstrating compliance. If there is not already a required method in place, then a method must be proposed.)

See WV Regulation 13 construction permit # 1823H

Are you in compliance with all applicable requirements for this emission unit? ☒ Yes ☐ No

If no, complete the **Schedule of Compliance Form** as **ATTACHMENT F**.

ATTACHMENT E - Emission Unit Form			
<b>Emission Unit Description</b>			
<b>Emission unit ID number:</b>  T2XM	<b>Emission unit name:</b>  Column	<b>List any control devices associated with this emission unit:</b>  T7XIC	
<b>Provide a description of the emission unit (type, method of operation, design parameters, etc.):</b> Column -Vents through T7XIE <div style="text-align: right; background-color: #cccccc; padding: 5px;">Redacted Copy - Claim of Confidentiality</div>			
<b>Manufacturer:</b>  N/A	<b>Model number:</b>  N/A	<b>Serial number:</b>  N/A	
<b>Construction date:</b>  N/A	<b>Installation date:</b>  1997	<b>Modification date(s):</b>  N/A	
<b>Design Capacity (examples: furnaces - tons/hr, tanks - gallons):</b>  CLAIMED CONFIDENTIAL			
<b>Maximum Hourly Throughput:</b>	<b>Maximum Annual Throughput:</b>	<b>Maximum Operating Schedule:</b>  8760 Hr/Yr	
<b>Fuel Usage Data (fill out all applicable fields)</b>			
<b>Does this emission unit combust fuel?</b> <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No		<b>If yes, is it?</b> <input type="checkbox"/> Direct Fired <input type="checkbox"/> Indirect Fired	
<b>Maximum design heat input and/or maximum horsepower rating:</b>  N/A		<b>Type and Btu/hr rating of burners:</b>  N/A	
<b>List the primary fuel type(s) and if applicable, the secondary fuel type(s). For each fuel type listed, provide the maximum hourly and annual fuel usage for each.</b>			
<b>Describe each fuel expected to be used during the term of the permit.</b>			
<b>Fuel Type</b>	<b>Max. Sulfur Content</b>	<b>Max. Ash Content</b>	<b>BTU Value</b>
N/A	N/A	N/A	N/A

<b>Emissions Data</b>		
Criteria Pollutants	Potential Emissions	
	PPH	TPY
Carbon Monoxide (CO)		
Nitrogen Oxides (NO <sub>x</sub> )		
Lead (Pb)		
Particulate Matter (PM <sub>2.5</sub> )		
Particulate Matter (PM <sub>10</sub> )		
Total Particulate Matter (TSP)		
Sulfur Dioxide (SO <sub>2</sub> )		
Volatile Organic Compounds (VOC)	561.6	14.27
Hazardous Air Pollutants	Potential Emissions	
	PPH	TPY
Hydrochloric Acid	12242.19	1516.356
Regulated Pollutants other than Criteria and HAP	Potential Emissions	
	PPH	TPY
<b>List the method(s) used to calculate the potential emissions (include dates of any stack tests conducted, versions of software used, source and dates of emission factors, etc.).</b>		
Engineering Estimate		



***Applicable Requirements***

List all applicable requirements for this emission unit. For each applicable requirement, include the underlying rule/regulation citation and/or construction permit with the condition number. (*Note: Title V permit condition numbers alone are not the underlying applicable requirements* ). If an emission limit is calculated based on the type of source and design capacity or if a standard is based on a design parameter, this information should also be included.

See Attached List for all Applicable Requirements.

\_\_\_\_ Permit Shield

For all applicable requirements listed above, provide monitoring/testing/recordkeeping/reporting which shall be used to demonstrate compliance. If the method is based on a permit or rule, include the condition number or citation. (Note: Each requirement listed above must have an associated method of demonstrating compliance. If there is not already a required method in place, then a method must be proposed.)

See WV Regulation 13 construction permit # 1823H

Are you in compliance with all applicable requirements for this emission unit? ☒ Yes ☐ No

If no, complete the **Schedule of Compliance Form** as **ATTACHMENT F**.

ATTACHMENT E - Emission Unit Form			
<b>Emission Unit Description</b>			
<b>Emission unit ID number:</b>  T2XN	<b>Emission unit name:</b>  Column	<b>List any control devices associated with this emission unit:</b>	
<b>Provide a description of the emission unit (type, method of operation, design parameters, etc.):</b> Column -Vents through T7XIE <div style="text-align: right; background-color: #cccccc; padding: 5px;">Redacted Copy - Claim of Confidentiality</div>			
<b>Manufacturer:</b>  N/A	<b>Model number:</b>  N/A	<b>Serial number:</b>  N/A	
<b>Construction date:</b>  N/A	<b>Installation date:</b>  1997	<b>Modification date(s):</b>  N/A	
<b>Design Capacity (examples: furnaces - tons/hr, tanks - gallons):</b>  CLAIMED CONFIDENTIAL			
<b>Maximum Hourly Throughput:</b>	<b>Maximum Annual Throughput:</b>	<b>Maximum Operating Schedule:</b>  8760 Hr/Yr	
<b>Fuel Usage Data (fill out all applicable fields)</b>			
<b>Does this emission unit combust fuel?</b> <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No		<b>If yes, is it?</b> <input type="checkbox"/> Direct Fired <input type="checkbox"/> Indirect Fired	
<b>Maximum design heat input and/or maximum horsepower rating:</b>  N/A		<b>Type and Btu/hr rating of burners:</b>  N/A	
<b>List the primary fuel type(s) and if applicable, the secondary fuel type(s). For each fuel type listed, provide the maximum hourly and annual fuel usage for each.</b>			
<b>Describe each fuel expected to be used during the term of the permit.</b>			
<b>Fuel Type</b>	<b>Max. Sulfur Content</b>	<b>Max. Ash Content</b>	<b>BTU Value</b>
N/A	N/A	N/A	N/A

<b>Emissions Data</b>		
Criteria Pollutants	Potential Emissions	
	PPH	TPY
Carbon Monoxide (CO)		
Nitrogen Oxides (NO <sub>x</sub> )		
Lead (Pb)		
Particulate Matter (PM <sub>2.5</sub> )		
Particulate Matter (PM <sub>10</sub> )		
Total Particulate Matter (TSP)		
Sulfur Dioxide (SO <sub>2</sub> )		
Volatile Organic Compounds (VOC)	3.2	0.01
Hazardous Air Pollutants	Potential Emissions	
	PPH	TPY
Regulated Pollutants other than Criteria and HAP	Potential Emissions	
	PPH	TPY
<b>List the method(s) used to calculate the potential emissions (include dates of any stack tests conducted, versions of software used, source and dates of emission factors, etc.).</b>		
Engineering Estimate		

***Applicable Requirements***

List all applicable requirements for this emission unit. For each applicable requirement, include the underlying rule/regulation citation and/or construction permit with the condition number. (*Note: Title V permit condition numbers alone are not the underlying applicable requirements* ). If an emission limit is calculated based on the type of source and design capacity or if a standard is based on a design parameter, this information should also be included.

See Attached List for all Applicable Requirements.

\_\_\_\_ Permit Shield

For all applicable requirements listed above, provide monitoring/testing/recordkeeping/reporting which shall be used to demonstrate compliance. If the method is based on a permit or rule, include the condition number or citation. (*Note: Each requirement listed above must have an associated method of demonstrating compliance. If there is not already a required method in place, then a method must be proposed.*)

See WV Regulation 13 construction permit # 1823H

Are you in compliance with all applicable requirements for this emission unit? ☒ Yes ☐ No

If no, complete the **Schedule of Compliance Form** as **ATTACHMENT F**.

ATTACHMENT E - Emission Unit Form			
<b>Emission Unit Description</b>			
<b>Emission unit ID number:</b>  T4GK	<b>Emission unit name:</b>  Shipping Containers	<b>List any control devices associated with this emission unit:</b>	
<b>Provide a description of the emission unit (type, method of operation, design parameters, etc.):</b> Shipping Containers - Vents through T7XIE <div style="text-align: right; background-color: #cccccc; padding: 5px;">Redacted Copy - Claim of Confidentiality</div>			
<b>Manufacturer:</b>  N/A	<b>Model number:</b>  N/A	<b>Serial number:</b>  N/A	
<b>Construction date:</b>  N/A	<b>Installation date:</b>  1983	<b>Modification date(s):</b>  N/A	
<b>Design Capacity (examples: furnaces - tons/hr, tanks - gallons):</b>  CLAIMED CONFIDENTIAL			
<b>Maximum Hourly Throughput:</b>	<b>Maximum Annual Throughput:</b>	<b>Maximum Operating Schedule:</b>  N/A Hr/Yr	
<b>Fuel Usage Data (fill out all applicable fields)</b>			
<b>Does this emission unit combust fuel?</b> <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No		<b>If yes, is it?</b> <input type="checkbox"/> Direct Fired <input type="checkbox"/> Indirect Fired	
<b>Maximum design heat input and/or maximum horsepower rating:</b>  N/A		<b>Type and Btu/hr rating of burners:</b>  N/A	
<b>List the primary fuel type(s) and if applicable, the secondary fuel type(s). For each fuel type listed, provide the maximum hourly and annual fuel usage for each.</b>			
<b>Describe each fuel expected to be used during the term of the permit.</b>			
Fuel Type	Max. Sulfur Content	Max. Ash Content	BTU Value
N/A	N/A	N/A	N/A

<b>Emissions Data</b>		
Criteria Pollutants	Potential Emissions	
	PPH	TPY
Carbon Monoxide (CO)		
Nitrogen Oxides (NO <sub>x</sub> )		
Lead (Pb)		
Particulate Matter (PM <sub>2.5</sub> )		
Particulate Matter (PM <sub>10</sub> )		
Total Particulate Matter (TSP)		
Sulfur Dioxide (SO <sub>2</sub> )		
Volatile Organic Compounds (VOC)	3	0.03
Hazardous Air Pollutants	Potential Emissions	
	PPH	TPY
Total Haps	1.20	0.016
Regulated Pollutants other than Criteria and HAP	Potential Emissions	
	PPH	TPY
<b>List the method(s) used to calculate the potential emissions (include dates of any stack tests conducted, versions of software used, source and dates of emission factors, etc.).</b>		
Engineering Estimate		

***Applicable Requirements***

List all applicable requirements for this emission unit. For each applicable requirement, include the underlying rule/regulation citation and/or construction permit with the condition number. (*Note: Title V permit condition numbers alone are not the underlying applicable requirements* ). If an emission limit is calculated based on the type of source and design capacity or if a standard is based on a design parameter, this information should also be included.

See Attached List for all Applicable Requirements.

\_\_\_\_ Permit Shield

For all applicable requirements listed above, provide monitoring/testing/recordkeeping/reporting which shall be used to demonstrate compliance. If the method is based on a permit or rule, include the condition number or citation. (Note: Each requirement listed above must have an associated method of demonstrating compliance. If there is not already a required method in place, then a method must be proposed.)

See WV Regulation 13 construction permit # 1823H

Are you in compliance with all applicable requirements for this emission unit? ☒ Yes ☐ No

If no, complete the **Schedule of Compliance Form** as **ATTACHMENT F**.

ATTACHMENT E - Emission Unit Form			
<b>Emission Unit Description</b>			
<b>Emission unit ID number:</b>  T4GM	<b>Emission unit name:</b>  Column	<b>List any control devices associated with this emission unit:</b>	
<b>Provide a description of the emission unit (type, method of operation, design parameters, etc.):</b> Column -Vents through T7XIE <div style="text-align: right; background-color: #cccccc; padding: 5px;">Redacted Copy - Claim of Confidentiality</div>			
<b>Manufacturer:</b>  N/A	<b>Model number:</b>  N/A	<b>Serial number:</b>  N/A	
<b>Construction date:</b>  N/A	<b>Installation date:</b>  1997	<b>Modification date(s):</b>  N/A	
<b>Design Capacity (examples: furnaces - tons/hr, tanks - gallons):</b>  CLAIMED CONFIDENTIAL			
<b>Maximum Hourly Throughput:</b>	<b>Maximum Annual Throughput:</b>	<b>Maximum Operating Schedule:</b>  8760 Hr/Yr	
<b>Fuel Usage Data (fill out all applicable fields)</b>			
<b>Does this emission unit combust fuel?</b> <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No		<b>If yes, is it?</b> <input type="checkbox"/> Direct Fired <input type="checkbox"/> Indirect Fired	
<b>Maximum design heat input and/or maximum horsepower rating:</b>  N/A		<b>Type and Btu/hr rating of burners:</b>  N/A	
<b>List the primary fuel type(s) and if applicable, the secondary fuel type(s). For each fuel type listed, provide the maximum hourly and annual fuel usage for each.</b>			
<b>Describe each fuel expected to be used during the term of the permit.</b>			
<b>Fuel Type</b>	<b>Max. Sulfur Content</b>	<b>Max. Ash Content</b>	<b>BTU Value</b>
N/A	N/A	N/A	N/A



<b>Emissions Data</b>		
Criteria Pollutants	Potential Emissions	
	PPH	TPY
Carbon Monoxide (CO)		
Nitrogen Oxides (NO <sub>x</sub> )		
Lead (Pb)		
Particulate Matter (PM <sub>2.5</sub> )		
Particulate Matter (PM <sub>10</sub> )		
Total Particulate Matter (TSP)		
Sulfur Dioxide (SO <sub>2</sub> )		
Volatile Organic Compounds (VOC)	17.1	0.04
Hazardous Air Pollutants	Potential Emissions	
	PPH	TPY
Regulated Pollutants other than Criteria and HAP	Potential Emissions	
	PPH	TPY
Ozone Depleting Chemicals (ODC)	1.7	0.01
<b>List the method(s) used to calculate the potential emissions (include dates of any stack tests conducted, versions of software used, source and dates of emission factors, etc.).</b>		
Engineering Estimate		

***Applicable Requirements***

List all applicable requirements for this emission unit. For each applicable requirement, include the underlying rule/regulation citation and/or construction permit with the condition number. (*Note: Title V permit condition numbers alone are not the underlying applicable requirements* ). If an emission limit is calculated based on the type of source and design capacity or if a standard is based on a design parameter, this information should also be included.

See Attached List for all Applicable Requirements.

\_\_\_\_ Permit Shield

For all applicable requirements listed above, provide monitoring/testing/recordkeeping/reporting which shall be used to demonstrate compliance. If the method is based on a permit or rule, include the condition number or citation. (*Note: Each requirement listed above must have an associated method of demonstrating compliance. If there is not already a required method in place, then a method must be proposed.*)

See WV Regulation 13 construction permit # 1823H

Are you in compliance with all applicable requirements for this emission unit? ☒ Yes ☐ No

If no, complete the **Schedule of Compliance Form** as **ATTACHMENT F**.

ATTACHMENT E - Emission Unit Form			
<b>Emission Unit Description</b>			
<b>Emission unit ID number:</b>  T4GS	<b>Emission unit name:</b>  Column	<b>List any control devices associated with this emission unit:</b>	
<b>Provide a description of the emission unit (type, method of operation, design parameters, etc.):</b> Column - Vents through T7XIE <div style="text-align: right; background-color: #cccccc; padding: 5px;">Redacted Copy - Claim of Confidentiality</div>			
<b>Manufacturer:</b>  N/A	<b>Model number:</b>  N/A	<b>Serial number:</b>  N/A	
<b>Construction date:</b>  N/A	<b>Installation date:</b>  1997	<b>Modification date(s):</b>  N/A	
<b>Design Capacity (examples: furnaces - tons/hr, tanks - gallons):</b>  CLAIMED CONFIDENTIAL			
<b>Maximum Hourly Throughput:</b>	<b>Maximum Annual Throughput:</b>	<b>Maximum Operating Schedule:</b>	
<b>Fuel Usage Data (fill out all applicable fields)</b>			
<b>Does this emission unit combust fuel?</b> <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No		<b>If yes, is it?</b> <input type="checkbox"/> Direct Fired <input type="checkbox"/> Indirect Fired	
<b>Maximum design heat input and/or maximum horsepower rating:</b>  N/A		<b>Type and Btu/hr rating of burners:</b>  N/A	
<b>List the primary fuel type(s) and if applicable, the secondary fuel type(s). For each fuel type listed, provide the maximum hourly and annual fuel usage for each.</b>			
<b>Describe each fuel expected to be used during the term of the permit.</b>			
<b>Fuel Type</b>	<b>Max. Sulfur Content</b>	<b>Max. Ash Content</b>	<b>BTU Value</b>
N/A	N/A	N/A	N/A

<b>Emissions Data</b>		
Criteria Pollutants	Potential Emissions	
	PPH	TPY
Carbon Monoxide (CO)		
Nitrogen Oxides (NO <sub>x</sub> )		
Lead (Pb)		
Particulate Matter (PM <sub>2.5</sub> )		
Particulate Matter (PM <sub>10</sub> )		
Total Particulate Matter (TSP)		
Sulfur Dioxide (SO <sub>2</sub> )		
Volatile Organic Compounds (VOC)	665.3	1.05
Hazardous Air Pollutants	Potential Emissions	
	PPH	TPY
Regulated Pollutants other than Criteria and HAP	Potential Emissions	
	PPH	TPY
<b>List the method(s) used to calculate the potential emissions (include dates of any stack tests conducted, versions of software used, source and dates of emission factors, etc.).</b>		
Engineering Estimate		

***Applicable Requirements***

List all applicable requirements for this emission unit. For each applicable requirement, include the underlying rule/regulation citation and/or construction permit with the condition number. (*Note: Title V permit condition numbers alone are not the underlying applicable requirements* ). If an emission limit is calculated based on the type of source and design capacity or if a standard is based on a design parameter, this information should also be included.

See Attached List for all Applicable Requirements.

\_\_\_\_ Permit Shield

For all applicable requirements listed above, provide monitoring/testing/recordkeeping/reporting which shall be used to demonstrate compliance. If the method is based on a permit or rule, include the condition number or citation. (*Note: Each requirement listed above must have an associated method of demonstrating compliance. If there is not already a required method in place, then a method must be proposed.*)

See WV Regulation 13 construction permit # 1823H

Are you in compliance with all applicable requirements for this emission unit? ☒ Yes ☐ No

If no, complete the **Schedule of Compliance Form** as **ATTACHMENT F**.

ATTACHMENT E - Emission Unit Form			
<b>Emission Unit Description</b>			
<b>Emission unit ID number:</b>  T4XXK	<b>Emission unit name:</b>  Column	<b>List any control devices associated with this emission unit:</b>	
<b>Provide a description of the emission unit (type, method of operation, design parameters, etc.):</b> Column -Vents through T7XIE <div style="text-align: right; background-color: #cccccc; padding: 5px;">Redacted Copy - Claim of Confidentiality</div>			
<b>Manufacturer:</b>  N/A	<b>Model number:</b>  N/A	<b>Serial number:</b>  N/A	
<b>Construction date:</b>  N/A	<b>Installation date:</b>  1998	<b>Modification date(s):</b>  N/A	
<b>Design Capacity (examples: furnaces - tons/hr, tanks - gallons):</b>  CLAIMED CONFIDENTIAL			
<b>Maximum Hourly Throughput:</b>	<b>Maximum Annual Throughput:</b>	<b>Maximum Operating Schedule:</b>  8760 Hr/Yr	
<b>Fuel Usage Data (fill out all applicable fields)</b>			
<b>Does this emission unit combust fuel?</b> <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No		<b>If yes, is it?</b> <input type="checkbox"/> Direct Fired <input type="checkbox"/> Indirect Fired	
<b>Maximum design heat input and/or maximum horsepower rating:</b>  N/A		<b>Type and Btu/hr rating of burners:</b>  N/A	
<b>List the primary fuel type(s) and if applicable, the secondary fuel type(s). For each fuel type listed, provide the maximum hourly and annual fuel usage for each.</b>			
<b>Describe each fuel expected to be used during the term of the permit.</b>			
<b>Fuel Type</b>	<b>Max. Sulfur Content</b>	<b>Max. Ash Content</b>	<b>BTU Value</b>
N/A	N/A	N/A	N/A

<b>Emissions Data</b>		
Criteria Pollutants	Potential Emissions	
	PPH	TPY
Carbon Monoxide (CO)		
Nitrogen Oxides (NO <sub>x</sub> )		
Lead (Pb)		
Particulate Matter (PM <sub>2.5</sub> )		
Particulate Matter (PM <sub>10</sub> )		
Total Particulate Matter (TSP)		
Sulfur Dioxide (SO <sub>2</sub> )		
Volatile Organic Compounds (VOC)	17.1	0.04
Hazardous Air Pollutants	Potential Emissions	
	PPH	TPY
Regulated Pollutants other than Criteria and HAP	Potential Emissions	
	PPH	TPY
<b>List the method(s) used to calculate the potential emissions (include dates of any stack tests conducted, versions of software used, source and dates of emission factors, etc.).</b>		
Engineering Estimate		

***Applicable Requirements***

List all applicable requirements for this emission unit. For each applicable requirement, include the underlying rule/regulation citation and/or construction permit with the condition number. (*Note: Title V permit condition numbers alone are not the underlying applicable requirements* ). If an emission limit is calculated based on the type of source and design capacity or if a standard is based on a design parameter, this information should also be included.

See Attached List for all Applicable Requirements.

\_\_\_\_ Permit Shield

For all applicable requirements listed above, provide monitoring/testing/recordkeeping/reporting which shall be used to demonstrate compliance. If the method is based on a permit or rule, include the condition number or citation. (*Note: Each requirement listed above must have an associated method of demonstrating compliance. If there is not already a required method in place, then a method must be proposed.*)

See WV Regulation 13 construction permit # 1823H

Are you in compliance with all applicable requirements for this emission unit? ☒ Yes ☐ No

If no, complete the **Schedule of Compliance Form** as **ATTACHMENT F**.



ATTACHMENT E - Emission Unit Form			
<b>Emission Unit Description</b>			
<b>Emission unit ID number:</b>  T7EI, T7XI	<b>Emission unit name:</b>  N & S Stillhouse Vacuum Systems (Misc Vents)	<b>List any control devices associated with this emission unit:</b>  T7XIC	
<b>Provide a description of the emission unit (type, method of operation, design parameters, etc.):</b> N & S Stillhouse Vacuum Systems (Misc Vents) -Vents through T7XIE <div style="text-align: right; background-color: #cccccc; padding: 5px;">Redacted Copy - Claim of Confidentiality</div>			
<b>Manufacturer:</b>  N/A	<b>Model number:</b>  N/A	<b>Serial number:</b>  N/A	
<b>Construction date:</b>  N/A	<b>Installation date:</b>  1997	<b>Modification date(s):</b>  N/A	
<b>Design Capacity (examples: furnaces - tons/hr, tanks - gallons):</b>  CLAIMED CONFIDENTIAL			
<b>Maximum Hourly Throughput:</b>	<b>Maximum Annual Throughput:</b>	<b>Maximum Operating Schedule:</b>  8760 Hr/Yr	
<b>Fuel Usage Data (fill out all applicable fields)</b>			
<b>Does this emission unit combust fuel?</b> <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No		<b>If yes, is it?</b> <input type="checkbox"/> Direct Fired <input type="checkbox"/> Indirect Fired	
<b>Maximum design heat input and/or maximum horsepower rating:</b>  N/A		<b>Type and Btu/hr rating of burners:</b>  N/A	
<b>List the primary fuel type(s) and if applicable, the secondary fuel type(s). For each fuel type listed, provide the maximum hourly and annual fuel usage for each.</b>			
<b>Describe each fuel expected to be used during the term of the permit.</b>			
Fuel Type	Max. Sulfur Content	Max. Ash Content	BTU Value
N/A	N/A	N/A	N/A

<b>Emissions Data</b>		
Criteria Pollutants	Potential Emissions	
	PPH	TPY
Carbon Monoxide (CO)		
Nitrogen Oxides (NO <sub>x</sub> )		
Lead (Pb)		
Particulate Matter (PM <sub>2.5</sub> )		
Particulate Matter (PM <sub>10</sub> )		
Total Particulate Matter (TSP)		
Sulfur Dioxide (SO <sub>2</sub> )		
Volatile Organic Compounds (VOC)	0.8	0.16
Hazardous Air Pollutants	Potential Emissions	
	PPH	TPY
Total Haps	0.13	0.028
Hydrochloric Acid	0.01	0.001
Hydrogen Fluoride	0.01	0.002
Regulated Pollutants other than Criteria and HAP	Potential Emissions	
	PPH	TPY
Ozone Depleting Chemicals (ODC)	0.5	0.11
<b>List the method(s) used to calculate the potential emissions (include dates of any stack tests conducted, versions of software used, source and dates of emission factors, etc.).</b>		
Engineering Estimate		

***Applicable Requirements***

List all applicable requirements for this emission unit. For each applicable requirement, include the underlying rule/regulation citation and/or construction permit with the condition number. (*Note: Title V permit condition numbers alone are not the underlying applicable requirements* ). If an emission limit is calculated based on the type of source and design capacity or if a standard is based on a design parameter, this information should also be included.

See Attached List for all Applicable Requirements.

\_\_\_\_ Permit Shield

For all applicable requirements listed above, provide monitoring/testing/recordkeeping/reporting which shall be used to demonstrate compliance. If the method is based on a permit or rule, include the condition number or citation. (*Note: Each requirement listed above must have an associated method of demonstrating compliance. If there is not already a required method in place, then a method must be proposed.*)

See WV Regulation 13 construction permit # 1823H

Are you in compliance with all applicable requirements for this emission unit? ☒ Yes ☐ No

If no, complete the **Schedule of Compliance Form** as **ATTACHMENT F**.

## ATTACHMENT E - Emission Unit Form

### *Emission Unit Description*

<b>Emission unit ID number:</b> T7JK	<b>Emission unit name:</b> Ethanol Waste Trailer	<b>List any control devices associated with this emission unit:</b> N/A
---	---	--

**Provide a description of the emission unit (type, method of operation, design parameters, etc.):**  
Tanker truck used to collect ethanol washes from process equipment.

**Redacted Copy – Claim of Confidentiality**

<b>Manufacturer:</b> N/A	<b>Model number:</b> N/A	<b>Serial number:</b> N/A
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<b>Construction date:</b> MM/DD/YYYY	<b>Installation date:</b> MM/DD/YYYY	<b>Modification date(s):</b> 05/05/2015
---	---	--

**Design Capacity (examples: furnaces - tons/hr, tanks - gallons):** Confidential

<b>Maximum Hourly Throughput:</b> Confidential	<b>Maximum Annual Throughput:</b> Confidential	<b>Maximum Operating Schedule:</b>
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### *Fuel Usage Data (fill out all applicable fields)*

<b>Does this emission unit combust fuel?</b> <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No	<b>If yes, is it?</b>  <input type="checkbox"/> Indirect Fired <input type="checkbox"/> Direct Fired
--	--

<b>Maximum design heat input and/or maximum horsepower rating:</b> N/A	<b>Type and Btu/hr rating of burners:</b> N/A
---	--

**List the primary fuel type(s) and if applicable, the secondary fuel type(s). For each fuel type listed, provide the maximum hourly and annual fuel usage for each.**

N/A

### **Describe each fuel expected to be used during the term of the permit.**

Fuel Type	Max. Sulfur Content	Max. Ash Content	BTU Value

<b>Emissions Data</b>			
Criteria Pollutants	Potential Emissions		
	PPH	TPY	
Carbon Monoxide (CO)			
Nitrogen Oxides (NO <sub>x</sub> )			
Lead (Pb)			
Particulate Matter (PM <sub>2.5</sub> )			
Particulate Matter (PM <sub>10</sub> )			
Total Particulate Matter (TSP)			
Sulfur Dioxide (SO <sub>2</sub> )			
Volatile Organic Compounds (VOC)	7.22	0.007	
Hazardous Air Pollutants	Potential Emissions		
	PPH	TPY	
Regulated Pollutants other than Criteria and HAP	Potential Emissions		
	PPH	TPY	
<b>List the method(s) used to calculate the potential emissions (include dates of any stack tests conducted, versions of software used, source and dates of emission factors, etc.).</b>  Engineering Estimate and mass balance			

Attachment N  
Supporting Emission Calculations

## Ethanol replacing Methanol VOC summary

Source ID	Current state: VOCs (as Ethanol)		Former state: HAP/VOC (as methanol)		VOC Change
	pph	tpy	pph	tpy	tpy
T1XG	46.1	0.024	54.1	0.028	-0.004
T4GK	3	0.028	6.1	0.04	-0.012
T4GM	17.05	0.031	24.05	0.039	-0.008
T4GS	17.05	0.034	24.05	0.043	-0.009
T4XK	17.05	0.03	24.05	0.038	-0.008
T7JK	7.22	0.007	1.13	0.02	-0.013
T7EI, T7XI	0.045	0.01	0.044	0.01	0
Citric Acid now used for the sources below:			MeOH (pph)	MeOH (tpy)	-0.054 subtotal
T1XD	N/A	N/A	70.6	0.036	-0.036
T2XJ	N/A	N/A	24.1	0.041	-0.041
T2XM	N/A	N/A	158.3	0.080	-0.080
T2XN	N/A	N/A	76.4	0.103	-0.103
CH3OH Total Eliminated =			0.478		-0.260 subtotal reduction due to Citric Acid
					-0.314 total VOC Change

## Example Calculations

### 1. Ideal gas law – $P*V=n*R*T$ , solve for n.

P= pressure

V= volume

n= no. of moles

R= universal gas constant

T= temperature

a.  $n*mwt$ = pounds emitted per event with event duration no greater than 1 hour  
mwt= molecular weight of the compound(s) emitted.

b.  $n*\text{percentage of component}*mwt$ =pounds emitter per event when dealing with less than 100%

c. Number of events determine annual emissions

Number of batches.

Number of yearly cleanings or outages

### 2. For non-ideal situations – equation of state – used to determine mole fractions

$$P=R*T/(V-b)-a/(V*(V+b)+b*(V-b))$$

P=pressure

V= molar volume

T= temperature

a is a function of interaction parameters and mole fractions

b is a function of component critical temperatures and pressures.

a. solve for pounds per event as before

b. same as in 1.b.

### 3. Air measurements to determine pounds per event then times number of events to get annual emissions.

### 4. Polymer rate times emissions per pound of polymer

a. polymer rate may have a surrogate such as motor amps, screw speed, etc. for hourly emissions or number of batches for annual emissions.

b. emissions per pound of polymer are either engineering estimates, determined by off gas analysis, scaling up from a pilot plant or simple stack measurements.

The values presented in the detailed calculation pages were derived from a combination of engineering calculation software (TK Solver) based on the  $PV=nRT$  equation and



analytical measurements therefore they differ from the following example due to varying software input values and the addition of the E1 compound generated from the FRD 903/902.

### Example Calculation using $PV=nRT$

Reactors (X1, X2)

#### Description

Polymerization takes place at high temperature and pressure in an aqueous medium. After polymerization is complete, unreacted materials are recycled to the monomer production area for re-use. After the initial vent to recycle or the thermal converter, the reactors contain residual unreacted gas that is vented to atmosphere prior to processing the next batch.

The vent to atmosphere is accomplished by applying vacuum to the reactor head space to reach a nominal pressure of 5.2 psia (-9.5 psig vacuum). Next, the atmospheric vent is closed and N<sub>2</sub> is added to reach ambient pressure. Then the aqueous batch is dropped into a decanter. N<sub>2</sub> is left on during this transfer process, so the net result is that the residual gas in the reactor head space is drawn into the next vessel downstream of the reactor and emitted from this vessel.

For emission determination and allocation, the total amount that is emitted from both the reactor and the next vessel downstream is calculated based on the total amount of gas in the reactor after recycle to monomers (or to thermal converter), and then this total is allocated to reactor vent and decanter (or stabilization tank) vent based on the vacuum pressure setting.

#### Emission Calculations

Emissions from the reactor and associated vessel (decanter or stabilization tank) depend upon the amount and composition of the gas remaining in the reactor head space after venting to the monomers area (or thermal converter), and the head space temperature and pressure.

There are several combinations of cases that must be evaluated in order to determine the maximum potential emissions from these vessels. There are four basic types of polymers made in the reactors; one using only TFE, two others with small amounts of comonomers, and a copolymer (PFA). Each product within the four basic types was evaluated with respect to aqueous phase volume, and the worst case (i.e. highest reactor head space volume) product was used as the basis for emission calculations. Each of the four product types were evaluated for both a pure monomer case and a maximum impurity case. Pure monomer is the worst case for potential VOC emissions,

and maximum impurities is the worst case for ODCs and HAPs. Only certain product recipes utilize the FRD903/902 compounds.

A small fraction of batches must be aborted after the initial pressure up phase. Because the aqueous phase is smaller for an aborted batch than for a normal batch, this case becomes the worst case for maximum hourly potential emissions. However, because batches are aborted infrequently, the effect on annual potential emissions is minimal. Pure monomer is the worst case for an aborted batch because the total amount of impurities introduced into the reactor is less for an aborted batch than a batch which is reacted to completion.

### TFE Homopolymer Example

TFE homopolymers are made with either all TFE monomer or with small amounts of additives. The worst case product with respect to VOC emissions will be used in the following examples with both pure TFE monomer and maximum impurities in the TFE monomer feed.

#### A. Pure TFE Monomer

Reaction takes place at a pressure of 365 psia and temperature of 80 C (176 F). Reactor head space is calculated by subtracting the raw dispersion volume from the reactor total volume (810 gal). For the worst case TFE homopolymer, the reactor head space is 30.482 ft<sup>3</sup>.

The first step is to calculate the total number of moles of gas present in the reactor after the reaction is complete. This is done as follows using the Perfect Gas Law with the known T, P, and V after the reaction:

$$\begin{aligned}n &= PV/RT \\n &= (365)(144)(30.482)/(1545)(460+176) \\n &= 1.6305 \text{ lb moles}\end{aligned}$$

The calculation above holds for both the pure monomer case and the monomer impurity case. Next, the composition of the gas must be calculated in order to determine the emissions to atmosphere. The composition of the gas depends upon the amount of monomer feed to the reactor, the amount of impurities in the monomer feed streams, the amount of each material reacted, and water vapor pressure. For the pure monomer case, feed rate to the reactor is:

$$\begin{aligned}\text{Mass feed TFE} &= m_{\text{TFE}} = 3090 \text{ lb/batch} \\ \text{Molar feed TFE} &= n_{\text{TFE}} = 3090/100 = 30.90 \text{ lb moles/batch}\end{aligned}$$

For pure TFE monomer, the only other component in the head space is water vapor. The amount of water vapor after reaction is estimated from the perfect gas law:

$$\begin{aligned}n_{\text{water}} &= P_{\text{water}}V/RT \\n_{\text{water}} &= (6.87)(144)(30.482)/(1545)(460+176) \\n_{\text{water}} &= 0.03069 \text{ lb moles}\end{aligned}$$

The amount of TFE in the reactor head space after the reaction is determined by subtracting the moles of water vapor from the total moles in the reactor head space before venting to monomers area:

$$n_{\text{TFE}} = 1.6305 - 0.0307 = 1.5998 \text{ lb moles}$$

Emissions to the atmosphere are calculated using the perfect gas law and assuming that water vapor is not replenished during the recycle of unreacted TFE from the reactor to the monomer area. Mole fractions after reaction are:

$$\begin{aligned}Y_{\text{TFE}} &= 1.5998/1.6305 = 0.9812 \\Y_{\text{H}_2\text{O}} &= 0.0307/1.6305 = 0.0188\end{aligned}$$

If water vapor is not replenished, then the mole fractions remain constant during the pressure reduction from 365 psia to 16.7 psia. TFE emissions to the atmosphere are:

$$\begin{aligned}n_{\text{TFE}} &= (16.7)(0.9812)(144)(30.482)/[(1545)(460+176)] \\n_{\text{TFE}} &= 0.0732 \text{ lb mole}\end{aligned}$$

Since the molecular weight of TFE is 100, the amount of TFE (VOC) emitted per batch is 7.32 lb. However, since the reactor pressure is only reduced to 5.2 psia during the vacuum step, some of the TFE remains in the reactor head space and is assumed to be drawn into the decanter when the raw aqueous dispersion is dropped from the reactor into the decanter. Total TFE emissions of 7.32 lb/batch are allocated to the reactor and decanter as follows:

$$\begin{aligned}\text{Reactor emission} &= 7.32[(16.7-5.2)/16.7] = 5.04 \text{ lb/batch} \\ \text{Decanter emission} &= 7.32(5.2/16.7) = 2.28 \text{ lb/batch}\end{aligned}$$

Total VOC emissions for this case are 6.26 lb/batch (lb/hr); this is allocated to the reactor and decanter the same way as for the pure TFE monomer case (4.31 lb for the reactor and 1.95 lb for the decanter). Maximum ODC emissions are 0.36 lb from the reactor and 0.16 lb from the decanter. There are no HAP impurities in TFE.

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Attachment P

Public Notice

## Attachment P – Public Notice

### **AIR QUALITY PERMIT NOTICE Notice of Application**

Notice is given that The Chemours Company FC, LLC, has applied to the West Virginia Department of Environmental Protection, Division of Air Quality, for a Class II Administrative Update for a plastic polymerization facility located on 8480 DuPont Road near Parkersburg in Wood County, West Virginia. The coordinates are: Latitude 39.27062 and Longitude -81.67098.

The applicant has reduced the potential to discharge the following Regulated Air Pollutants: Volatile Organic Compounds (VOCs) 0.314 tons/year and methanol (a hazardous air pollutant) by 0.478 tons/year.

No physical changes to the existing operations are planned. Written comments will be received by the West Virginia Department of Environmental Protection, Division of Air Quality, 601 57<sup>th</sup> Street, SE, Charleston, WV 25304, for at least 30 calendar days from the date of publication of this notice.

Any questions regarding this permit application should be directed to the DAQ at (304) 926-0499, extension 1227, during normal business hours.

Dated this the **21st** day of May, 2015.

By: The Chemours Company FC, LLC  
Robert J. Fehrenbacher  
Plant Manager  
8480 DuPont Road  
Washington, WV 26181-1217



## Attachment S

### Title V Permit Revision Information

**Attachment S**  
**Title V Permit Revision Information**

<b>1. New Applicable Requirements Summary</b>	
Mark all applicable requirements associated with the changes involved with this permit revision.	
<input type="checkbox"/> SIP	<input type="checkbox"/> FIP
<input checked="" type="checkbox"/> Minor source NSR (45CSR13)	<input type="checkbox"/> PSD (45CSR14)
<input type="checkbox"/> NESHAP (45CSR15)	<input type="checkbox"/> Nonattainment NSR (45CSR19)
<input type="checkbox"/> Section 111 NSPS (Subpart ____)	<input type="checkbox"/> Section 112(d) MACT standards
<input type="checkbox"/> Section 112(g) Case-by-case MACT	<input type="checkbox"/> 112(r) RMP
<input type="checkbox"/> Section 112(i) Early reduction of HAP	<input type="checkbox"/> Consumer/commercial prod. reqts., section 183(e)
<input type="checkbox"/> Section 129 Standards/Reqts.	<input type="checkbox"/> Stratospheric ozone (Title VI)
<input type="checkbox"/> Tank vessel reqt., section 183(f)	<input type="checkbox"/> Emissions cap 45CSR§30-2.6.1
<input type="checkbox"/> NAAQS, increments or visibility (temp. sources)	<input type="checkbox"/> 45CSR27 State enforceable only rule
<input type="checkbox"/> 45CSR4 State enforceable only rule	<input type="checkbox"/> Acid Rain (Title IV, 45CSR33)
<input type="checkbox"/> Emissions Trading and Banking (45CSR28)	<input type="checkbox"/> Compliance Assurance Monitoring (40CFR64) <sup>(1)</sup>
<input type="checkbox"/> NO <sub>x</sub> Budget Trading Program Non-EGUs (45CSR1)	<input type="checkbox"/> NO <sub>x</sub> Budget Trading Program EGUs (45CSR26)
<sup>(1)</sup> If this box is checked, please include <b>Compliance Assurance Monitoring (CAM) Form(s)*</b> for each Pollutants Specific Emission Unit (PSEU).	

<b>2. Non Applicability Determinations</b>
<p>List all requirements, which the source has determined to be not applicable to this permit revision and for which a permit shield is requested. The listing shall also include the rule citation and the rationale for the determination.</p> <p style="margin-left: 40px;">The proposed changes do not trigger any new applicable requirements nor do they invalidate any previous non-applicability determinations.</p>    
<p><b>Permit Shield</b></p> <p><input type="checkbox"/> Permit Shield is Requested (<i>not applicable to Minor Modifications</i>)</p>

**3. Change in Potential Emissions**

<b>Pollutant</b>	<b>Change in Potential Emissions (+ or -), lb/hr</b>	<b>Change in Potential Emissions (+ or -), TPY</b>
VOC	- 26.73 (avg.)	- 0.314
Methanol	-42.1 (avg.)	-0.478

**4. List other Active NSR Permits / Permit Determinations / Consent Orders associated with this permit revision (if any):**

<b>NSR Permit and/or Consent Order Number</b>	<b>Date of Issuance</b>	<b>NSR Permit / Consent Order Condition Number</b>
R13-1823J	5/4/2015	Tables 4.1.2. and 4.1.4.; conditions 4.1.24., 4.1.25. and 4.2.1.
R30-10700182-2010	12/8/2014	Tables 7.1.2. and 7.1.4.; conditions 7.4.14., 7.5.7., 3.4.11. and 3.6.m.

**5. Inactive Permits / Obsolete Permit or Obsolete Consent Order(s) Conditions Associated With This Permit Revision**

<b>NSR Permit and/or Consent Order Number</b>	<b>Date of Issuance</b>	<b>NSR Permit / Consent Order Condition Number</b>

**6. Suggested Title V Draft Permit Language**

Are there any changes involved with this Title V Permit revision outside of the scope of the NSR Permit revision? ☒ Yes ☐ No

If Yes, describe the changes below. Also, please provide suggested Title V Draft Permit language for these changes (including all applicable requirements and any monitoring /recordkeeping/ reporting requirements associated with the changes), or attach a marked up pages of current Title V Permit. Please include appropriate citations for those requirements being added / revised.

Proposed changes are listed in the attached table. The portion outside the scope of this NSR permit revision are references to 40 CFR 63 Subpart DDDDD, otherwise known as the Federal Boiler and Process Heater MACT.

R30-10700182	3.4.11.	Add proposed condition that includes the requirement to keep records under the Federal Boiler and Process Heater MACT at 40 CFR 63 Subpart DDDDD. The MACT applies to six (6) process heaters in the Fluoroproducts areas.
R30-10700182	3.6.m.	Add proposed language that discusses non-applicability of the RICE MACT at 40 CFR 63 Subpart ZZZZ to source T7JJ, which is an emergency engine.
R30-10700182	Table 7.1.2.	Remove methanol from the table since methanol is no longer used in T1-T4 and T7 areas for equipment cleaning.
R30-10700182	Table 7.1.4.	Remove methanol from the table since it is no longer used in T1-T4 and T7 areas for cleaning prior to maintenance. Also decrease VOC total from 19.8 to 19.5 TPY, due to using ethanol, and in some cases, removing VOCs altogether from certain source cleanings prior to maintenance.
R30-10700182	7.1.5.	Replace reference to application R13-1823I with R13-1823K.
R30-10700182	7.1.21.	This section is proposed to be added to include limitations and standards of 40 CFR 63 Subpart DDDDD (Boiler and Process Heater MACT), which applies to sources T1CA, T1CB, T1CC and T1CD. Compliance with this MACT is required by 1/31/2016.
R30-10700182	7.2.1.	In the current permit the requirement for monitoring for particulate matter, found in permit condition 4.2.1. which requires <i>“Monitoring shall be conducted at last once per month with a maximum of forty-five (45) days between consecutive readings”</i> . Chemours has experienced a significant issue with the interpretation of the condition such that we consistently perform the observations as required. The additional text that sets the 45 day maximum interval has been seen, despite educational efforts, to mean that there is up to a 45 day period after the last reading to take the next reading. Chemours is requesting that the compliance condition be simplified to require a monthly visual observation for visible particulate emissions. The elimination of the perceived conflicting 45 day period will enable Chemours personnel to ensure the readings are performed at the correct interval and that focus can be given to the Operations personnel to ensure the reading is always taken early in the operational month before production schedule or challenges alter the operational timing and cause a missed reading. The suggested limited text change from above is to <i>“Monitoring shall be conducted at least once per month.”</i>
R30-10700182	Table 7.2.2.	Update the table to reflect the most recent CISWI Operating Limits based on the February 8, 2012 test results, as provided in the proposed draft permit language supplied with this permit application.
R30-10700182	7.4.14.	This section is proposed to be added to include recordkeeping requirements of 40 CFR 63 Subpart DDDDD (Boiler and Process Heater MACT), which applies to sources T1CA, T1CB, T1CC and T1CD. Compliance with this MACT is required by 1/31/2016.
R30-10700182	7.5.7.	This section is proposed to be added to include reporting requirements of 40 CFR 63 Subpart DDDDD (Boiler and Process Heater MACT), which applies to sources T1CA, T1CB, T1CC and T1CD. Compliance with this MACT is required by 1/31/2016.

**7. Certification For Use Of Minor Modification Procedures (for Minor Modifications only)**

**Note:** This certification must be signed by a responsible official. Minor Modification applications without a signed certification will be returned as incomplete. The criteria for allowing the use of Minor Modification Procedures are as follows:

- i. Proposed changes do not violate any applicable requirement;
- ii. Proposed changes do not involve significant changes to existing monitoring, reporting, or recordkeeping requirements in the permit;
- iii. Proposed changes do not require or change a case-by-case determination of an emission limitation or other standard, or a source-specific determination for temporary sources of ambient air quality impacts, or a visibility increment analysis;
- iv. Proposed changes do not seek to establish or change a permit term or condition for which there is no underlying applicable requirement and which permit or condition has been used to avoid an applicable requirement to which the source would otherwise be subject (synthetic minor). Such terms and conditions include, but are not limited to a federally enforceable emissions cap used to avoid classification as a modification under any provision of Title I or any alternative emissions limit approved pursuant to regulations promulgated under § 112(j)(5) of the Clean Air Act;
- v. Proposed changes do not involve preconstruction review under Title I of the Clean Air Act or 45CSR14 and 45CSR19;
- vi. Proposed changes are not required under any rule of the Director to be processed as a significant modification;

Notwithstanding subparagraph 6.5.a.1.A. of 45CSR30 (items i through vi above), minor permit modification procedures may be used for permit modifications involving the use of economic incentives, marketable permits, emissions trading, and other similar approaches, to the extent that such minor permit modification procedures are explicitly provided for in rules of the Director which are approved by the U.S. EPA as a part of the State Implementation Plan under the Clean Air Act, or which may be otherwise provided for in the Title V operating permit issued under this rule.

Pursuant to Section 6.5.a.2.C of 45CSR30, the proposed modification contained herein meets the criteria for use of Minor permit modification procedures as set forth in Section 6.5.a.1. The use of Minor permit modification procedures are hereby requested for processing of this application.

(Signed):



Date:

May / 22 / 2015

Named (typed):

Robert J. Fehrenbacher

Title:

Plant Manager

**NOTE:**

(1) For Administrative Amendments, the ability to operate with the changes described in this permit application is granted upon submittal of the application.

(2) For Minor Modifications, the ability to operate with the changes described in this permit application is granted after seven (7) days from the submittal of the application, or upon issuance of the NSR permit, whichever is later.

(3) For Significant Modifications, the ability to operate is granted upon issuance of the modified Title V permit.

\* All of the required forms and additional information can be found and downloaded from DAQ's Permitting Section site [www.wvdep.org/daq](http://www.wvdep.org/daq), requested by phone (304) 926-0475, and/or obtained through the mail.