

West Virginia Department of Environmental Protection

Division of Air Quality

*Earl Ray Tomblin
Governor*

*Randy C. Huffman
Cabinet Secretary*

Modification Permit



R13-2774B

This permit is issued in accordance with the West Virginia Air Pollution Control Act (West Virginia Code §§ 22-5-1 et seq.) and 45 C.S.R. 13 — Permits for Construction, Modification, Relocation and Operation of Stationary Sources of Air Pollutants, Notification Requirements, Temporary Permits, General Permits and Procedures for Evaluation. The permittee identified at the facility listed below is authorized to construct the stationary sources of air pollutants identified herein in accordance with all terms and conditions of this permit.

Issued to:

Precision Coatings, LLC
Parkersburg Facility
107-00155

*William F. Durham
Director*

Issued: DRAFT • Effective: DRAFT

This permit will supersede and replace permit R13-2774A issued on August 5, 2012.

Facility Location: Parkersburg, Wood County, West Virginia
Mailing Address: P.O. Box 4755; Parkersburg, WV 26101
Facility Description: Spray Paint Booth and Abrasive Blasting Area for Miscellaneous Metal Parts
SIC Codes: 2851 (Chemicals and Allied Products)
UTM Coordinates: 453.869 km Easting • 4345.876 km Northing • Zone 17
Permit Type: **D** Modification
Description: Adding additional throughput and changing the designation of paint areas [1S] and [3S] to one paint area [1S] to more accurately reflect the coating operation.

Any person whose interest may be affected, including, but not necessarily limited to, the applicant and any person who participated in the public comment process, by a permit issued, modified or denied by the Secretary may appeal such action of the Secretary to the Air Quality Board pursuant to article one [§§ 22B-1-1 et seq.], Chapter 22B of the Code of West Virginia. West Virginia Code §22-5-14.

The source is not subject to 45CSR30.

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1.0 Emission Units

Emission Unit ID	Emission Point ID	Emission Unit Description	Year Installed / Modified	Design Capacity	Control Device
1S	1E 2E	Paint Area	2014	n/a	1C 2C
2S	3E	Abrasive Blast Booth	2008	n/a	3C
Control Devices					
1C		8' x 10' Filter Bank with in-line exhaust fan	2008	99% efficiency - PM	
2C		Chemco Filter Model FMP18	2014	99% efficiency - PM	
3C		Fan emissions ducted to fully enclosed settling chamber/building, a.k.a., abrasive recycling center	2008	80% efficiency - PM	

2.0. General Conditions

2.1. Definitions

- 2.1.1. All references to the "West Virginia Air Pollution Control Act" or the "Air Pollution Control Act" mean those provisions contained in W.Va. Code §§ 22-5-1 to 22-5-18.
- 2.1.2. The "Clean Air Act" means those provisions contained in 42 U.S.C. §§ 7401 to 7671q, and regulations promulgated thereunder.
- 2.1.3. "Secretary" means the Secretary of the Department of Environmental Protection or such other person to whom the Secretary has delegated authority or duties pursuant to W.Va. Code §§ 22-1-6 or 22-1-8 (45 CSR § 30-2.12.). The Director of the Division of Air Quality is the Secretary's designated representative for the purposes of this permit.

2.2. Acronyms

CAAA	Clean Air Act Amendments	NO_x	Nitrogen Oxides
CBI	Confidential Business Information	NSPS	New Source Performance Standards
CEM	Continuous Emission Monitor	PM	Particulate Matter
CES	Certified Emission Statement	PM_{2.5}	Particulate Matter less than 2.5µm in diameter
C.F.R. or CFR	Code of Federal Regulations	PM₁₀	Particulate Matter less than 10µm in diameter
CO	Carbon Monoxide	Ppb	Pounds per Batch
C.S.R. or CSR	Codes of State Rules	pph	Pounds per Hour
DAQ	Division of Air Quality	ppm	Parts per Million
DEP	Department of Environmental Protection	Ppmv or ppmv	Parts per million by volume
dscm	Dry Standard Cubic Meter	PSD	Prevention of Significant Deterioration
FOIA	Freedom of Information Act	psi	Pounds per Square Inch
HAP	Hazardous Air Pollutant	SIC	Standard Industrial Classification
HON	Hazardous Organic NESHAP	SIP	State Implementation Plan
HP	Horsepower	SO₂	Sulfur Dioxide
lbs/hr	Pounds per Hour	TAP	Toxic Air Pollutant
LDAR	Leak Detection and Repair	TPY	Tons per Year
M	Thousand	TRS	Total Reduced Sulfur
MACT	Maximum Achievable Control Technology	TSP	Total Suspended Particulate
MDHI	Maximum Design Heat Input	USEPA	United States Environmental Protection Agency
MM	Million	UTM	Universal Transverse Mercator
MMBtu/hr or mmbtu/hr	Million British Thermal Units per Hour	VEE	Visual Emissions Evaluation
MMCF/hr or mmcf/hr	Million Cubic Feet per Hour	VOC	Volatile Organic Compounds
NA	Not Applicable	VOL	Volatile Organic Liquids
NAAQS	National Ambient Air Quality Standards		
NESHAPS	National Emissions Standards for Hazardous Air Pollutants		

2.3. Authority

This permit is issued in accordance with West Virginia Air Pollution Control Law W.Va. Code §§22-5-1 et seq. and the following Legislative Rules promulgated thereunder:

- 2.3.1. 45CSR13 – *Permits for Construction, Modification, Relocation and Operation of Stationary Sources of Air Pollutants, Notification Requirements, Temporary Permits, General Permits and Procedures for Evaluation.*

2.4. Term and Renewal

- 2.4.1. This permit shall remain valid, continuous and in effect unless it is revised, suspended, revoked or otherwise changed under an applicable provision of 45CSR13 or any applicable legislative rule.

2.5. Duty to Comply

- 2.5.1. The permitted facility shall be constructed and operated in accordance with the plans and specifications filed in Permit Applications R13-2774 and R13-2774A, R13-2774B, and any modifications, administrative updates, or amendments thereto. The Secretary may suspend or revoke a permit if the plans and specifications upon which the approval was based are not adhered to; **[45CSR§§13-5.11 and 13-10.3]**
- 2.5.2. The permittee must comply with all conditions of this permit. Any permit noncompliance constitutes a violation of the West Virginia Code and the Clean Air Act and is grounds for enforcement action by the Secretary or USEPA;
- 2.5.3. Violations of any of the conditions contained in this permit, or incorporated herein by reference, may subject the permittee to civil and/or criminal penalties for each violation and further action or remedies as provided by West Virginia Code 22-5-6 and 22-5-7;
- 2.5.4. Approval of this permit does not relieve the permittee herein of the responsibility to apply for and obtain all other permits, licenses and/or approvals from other agencies; i.e., local, state and federal, which may have jurisdiction over the construction and/or operation of the source(s) and/or facility herein permitted.

2.6. Duty to Provide Information

The permittee shall furnish to the Secretary within a reasonable time any information the Secretary may request in writing to determine whether cause exists for administratively updating, modifying, revoking or terminating the permit or to determine compliance with the permit. Upon request, the permittee shall also furnish to the Secretary copies of records to be kept by the permittee. For information claimed to be confidential, the permittee shall furnish such records to the Secretary along with a claim of confidentiality in accordance with 45CSR31. If confidential information is to be sent to USEPA, the permittee shall directly provide such information to USEPA along with a claim of confidentiality in accordance with 40 C.F.R. Part 2.

2.7. Duty to Supplement and Correct Information

Upon becoming aware of a failure to submit any relevant facts or a submittal of incorrect information in any permit application, the permittee shall promptly submit to the Secretary such supplemental facts or corrected information.

2.8. Administrative Update

The permittee may request an administrative update to this permit as defined in and according to the procedures specified in 45CSR13.

[45CSR§13-4]

2.9. Permit Modification

The permittee may request a minor modification to this permit as defined in and according to the procedures specified in 45CSR13.

[45CSR§13-5.4.]

2.10. Major Permit Modification

The permittee may request a major modification as defined in and according to the procedures specified in 45CSR14 or 45CSR19, as appropriate.

[45CSR§13-5.1]

2.11. Inspection and Entry

The permittee shall allow any authorized representative of the Secretary, upon the presentation of credentials and other documents as may be required by law, to perform the following:

- a. At all reasonable times (including all times in which the facility is in operation) enter upon the permittee's premises where a source is located or emissions related activity is conducted, or where records must be kept under the conditions of this permit;
- b. Have access to and copy, at reasonable times, any records that must be kept under the conditions of this permit;
- c. Inspect at reasonable times (including all times in which the facility is in operation) any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under the permit;
- d. Sample or monitor at reasonable times substances or parameters to determine compliance with the permit or applicable requirements or ascertain the amounts and types of air pollutants discharged.

2.12. Emergency

- 2.12.1. An "emergency" means any situation arising from sudden and reasonable unforeseeable events beyond the control of the source, including acts of God, which situation requires immediate corrective action to restore normal operation, and that causes the source to exceed a technology-based emission

limitation under the permit, due to unavoidable increases in emissions attributable to the emergency. An emergency shall not include noncompliance to the extent caused by improperly designed equipment, lack of preventative maintenance, careless or improper operation, or operator error.

- 2.12.2. Effect of any emergency. An emergency constitutes an affirmative defense to an action brought for noncompliance with such technology-based emission limitations if the conditions of Section 2.12.3 are met.
- 2.12.3. The affirmative defense of emergency shall be demonstrated through properly signed, contemporaneous operating logs, or other relevant evidence that:
 - a. An emergency occurred and that the permittee can identify the cause(s) of the emergency;
 - b. The permitted facility was at the time being properly operated;
 - c. During the period of the emergency the permittee took all reasonable steps to minimize levels of emissions that exceeded the emission standards, or other requirements in the permit; and,
 - d. The permittee submitted notice of the emergency to the Secretary within one (1) working day of the time when emission limitations were exceeded due to the emergency and made a request for variance, and as applicable rules provide. This notice must contain a detailed description of the emergency, any steps taken to mitigate emission, and corrective actions taken.
- 2.12.4. In any enforcement proceeding, the permittee seeking to establish the occurrence of an emergency has the burden of proof.
- 2.12.5. The provisions of this section are in addition to any emergency or upset provision contained in any applicable requirement.

2.13. Need to Halt or Reduce Activity Not a Defense

It shall not be a defense for a permittee in an enforcement action that it should have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit. However, nothing in this paragraph shall be construed as precluding consideration of a need to halt or reduce activity as a mitigating factor in determining penalties for noncompliance if the health, safety, or environmental impacts of halting or reducing operations would be more serious than the impacts of continued operations.

2.14. Suspension of Activities

In the event the permittee should deem it necessary to suspend, for a period in excess of sixty (60) consecutive calendar days, the operations authorized by this permit, the permittee shall notify the Secretary, in writing, within two (2) calendar weeks of the passing of the sixtieth (60) day of the suspension period.

2.15. Property Rights

This permit does not convey any property rights of any sort or any exclusive privilege.

2.16. Severability

The provisions of this permit are severable and should any provision(s) be declared by a court of competent jurisdiction to be invalid or unenforceable, all other provisions shall remain in full force and effect.

2.17. Transferability

This permit is transferable in accordance with the requirements outlined in Section 10.1 of 45CSR13. [45CSR§13-10.1]

2.18. Notification Requirements

The permittee shall notify the Secretary, in writing, no later than thirty (30) calendar days after the actual startup of the operations authorized under this permit.

2.19. Credible Evidence

Nothing in this permit shall alter or affect the ability of any person to establish compliance with, or a violation of, any applicable requirement through the use of credible evidence to the extent authorized by law. Nothing in this permit shall be construed to waive any defense otherwise available to the permittee including, but not limited to, any challenge to the credible evidence rule in the context of any future proceeding.

3.0. Facility-Wide Requirements

3.1. Limitations and Standards

Unless otherwise stated WVDEP DAQ did not determine whether the permittee is subject to an area source air toxics standard requiring Generally Achievable Control Technology (GACT) promulgated after January 1, 2007 pursuant to 40 CFR 63, including the area source air toxics provisions of 40 CFR 63, Subpart HHHHHH.

- 3.1.1. **Open burning.** The open burning of refuse by any person, firm, corporation, association or public agency is prohibited except as noted in 45CSR§6-3.1.
[45CSR§6-3.1.]
- 3.1.2. **Open burning exemptions.** The exemptions listed in 45CSR§6-3.1 are subject to the following stipulation: Upon notification by the Secretary, no person shall cause, suffer, allow or permit any form of open burning during existing or predicted periods of atmospheric stagnation. Notification shall be made by such means as the Secretary may deem necessary and feasible.
[45CSR§6-3.2.]
- 3.1.3. **Asbestos.** The permittee is responsible for thoroughly inspecting the facility, or part of the facility, prior to commencement of demolition or renovation for the presence of asbestos and complying with 40 C.F.R. § 61.145, 40 C.F.R. § 61.148, and 40 C.F.R. § 61.150. The permittee, owner, or operator must notify the Secretary at least ten (10) working days prior to the commencement of any asbestos removal on the forms prescribed by the Secretary if the permittee is subject to the notification requirements of 40 C.F.R. § 61.145(b)(3)(i). The USEPA, the Division of Waste Management and the Bureau for Public Health - Environmental Health require a copy of this notice to be sent to them.
[40CFR§61.145(b) and 45CSR§34]
- 3.1.4. **Odor.** No person shall cause, suffer, allow or permit the discharge of air pollutants which cause or contribute to an objectionable odor at any location occupied by the public.
[45CSR§4-3.1 State-Enforceable only.]
- 3.1.5. **Permanent shutdown.** A source which has not operated at least 500 hours in one 12-month period within the previous five (5) year time period may be considered permanently shutdown, unless such source can provide to the Secretary, with reasonable specificity, information to the contrary. All permits may be modified or revoked and/or reapplication or application for new permits may be required for any source determined to be permanently shutdown.
[45CSR§13-10.5.]
- 3.1.6. **Standby plan for reducing emissions.** When requested by the Secretary, the permittee shall prepare standby plans for reducing the emissions of air pollutants in accordance with the objectives set forth in Tables I, II, and III of 45 C.S.R. 11.
[45CSR§11-5.2.]

3.2. Monitoring Requirements

[Reserved]

3.3. Testing Requirements

- 3.3.1. **Stack testing.** As per provisions set forth in this permit or as otherwise required by the Secretary, in accordance with the West Virginia Code, underlying regulations, permits and orders, the permittee shall conduct test(s) to determine compliance with the emission limitations set forth in this permit and/or established or set forth in underlying documents. The Secretary, or his duly authorized representative, may at his option witness or conduct such test(s). Should the Secretary exercise his option to conduct such test(s), the operator shall provide all necessary sampling connections and sampling ports to be located in such manner as the Secretary may require, power for test equipment and the required safety equipment, such as scaffolding, railings and ladders, to comply with generally accepted good safety practices. Such tests shall be conducted in accordance with the methods and procedures set forth in this permit or as otherwise approved or specified by the Secretary in accordance with the following:
- a. The Secretary may on a source-specific basis approve or specify additional testing or alternative testing to the test methods specified in the permit for demonstrating compliance with 40 C.F.R. Parts 60, 61, and 63 in accordance with the Secretary's delegated authority and any established equivalency determination methods which are applicable. If a testing method is specified or approved which effectively replaces a test method specified in the permit, the permit may be revised in accordance with 45CSR§13-4 or 45CSR§13-5.4 as applicable.
 - b. The Secretary may on a source-specific basis approve or specify additional testing or alternative testing to the test methods specified in the permit for demonstrating compliance with applicable requirements which do not involve federal delegation. In specifying or approving such alternative testing to the test methods, the Secretary, to the extent possible, shall utilize the same equivalency criteria as would be used in approving such changes under Section 3.3.1.a. of this permit. If a testing method is specified or approved which effectively replaces a test method specified in the permit, the permit may be revised in accordance with 45CSR§13-4 or 45CSR§13-5.4 as applicable.
 - c. All periodic tests to determine mass emission limits from or air pollutant concentrations in discharge stacks and such other tests as specified in this permit shall be conducted in accordance with an approved test protocol. Unless previously approved, such protocols shall be submitted to the Secretary in writing at least thirty (30) days prior to any testing and shall contain the information set forth by the Secretary. In addition, the permittee shall notify the Secretary at least fifteen (15) days prior to any testing so the Secretary may have the opportunity to observe such tests. This notification shall include the actual date and time during which the test will be conducted and, if appropriate, verification that the tests will fully conform to a referenced protocol previously approved by the Secretary.
 - d. The permittee shall submit a report of the results of the stack test within sixty (60) days of completion of the test. The test report shall provide the information necessary to document the objectives of the test and to determine whether proper procedures were used to accomplish these objectives. The report shall include the following: the certification described in paragraph 3.5.1.; a statement of compliance status, also signed by a responsible official; and, a summary of conditions which form the basis for the compliance status evaluation. The summary of conditions shall include the following:

1. The permit or rule evaluated, with the citation number and language;
 2. The result of the test for each permit or rule condition; and,
 3. A statement of compliance or noncompliance with each permit or rule condition.
- [WV Code § 22-5-4(a)(14-15) and 45CSR13]

3.4. Recordkeeping Requirements

- 3.4.1. **Retention of records.** The permittee shall maintain records of all information (including monitoring data, support information, reports and notifications) required by this permit recorded in a form suitable and readily available for expeditious inspection and review. Support information includes all calibration and maintenance records and all original strip-chart recordings for continuous monitoring instrumentation. The files shall be maintained for at least five (5) years following the date of each occurrence, measurement, maintenance, corrective action, report, or record. At a minimum, the most recent two (2) years of data shall be maintained on site. The remaining three (3) years of data may be maintained off site, but must remain accessible within a reasonable time. Where appropriate, the permittee may maintain records electronically (on a computer, on computer floppy disks, CDs, DVDs, or magnetic tape disks), on microfilm, or on microfiche.
- 3.4.2. **Odors.** For the purposes of 45CSR4, the permittee shall maintain a record of all odor complaints received, any investigation performed in response to such a complaint, and any responsive action(s) taken.
- [45CSR§4. *State-Enforceable only.*]

3.5. Reporting Requirements

- 3.5.1. **Responsible official.** Any application form, report, or compliance certification required by this permit to be submitted to the DAQ and/or USEPA shall contain a certification by the responsible official that states that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate and complete.
- 3.5.2. **Confidential information.** A permittee may request confidential treatment for the submission of reporting required by this permit pursuant to the limitations and procedures of W.Va. Code § 22-5-10 and 45CSR31.
- 3.5.3. **Correspondence.** All notices, requests, demands, submissions and other communications required or permitted to be made to the Secretary of DEP and/or USEPA shall be made in writing and shall be deemed to have been duly given when delivered by hand, or mailed first class with postage prepaid to the address(es) set forth below or to such other person or address as the Secretary of the Department of Environmental Protection may designate:

If to the DAQ:

Director
WVDEP
Division of Air Quality
601 57th Street, SE
Charleston, WV 25304-2345

If to the USEPA:

Associate Director
Office of Air Enforcement and Compliance
Assistance (3AP20)
U. S. Environmental Protection Agency
Region III
1650 Arch Street
Philadelphia, PA 19103-2029

3.5.4. **Operating Fee.**

3.5.4.1. In accordance with 45CSR22 – Air Quality Management Fee Program, enclosed with this permit is an Application for a Certificate to Operate (CTO), from the date of initial startup through the following June 30. Said application and the appropriate fee shall be submitted to this office no later than 30 days prior to the date of initial startup. For any startup date other than July 1, the permittee shall pay a fee or prorated fee in accordance with Section 4.5 of 45CSR22. A copy of this schedule may be found on the reverse side of the application for a Certificate to Operate (CTO).

3.5.5. **Emission inventory.** At such time(s) as the Secretary may designate, the permittee herein shall prepare and submit an emission inventory for the previous year, addressing the emissions from the facility and/or process(es) authorized herein, in accordance with the emission inventory submittal requirements of the Division of Air Quality. After the initial submittal, the Secretary may, based upon the type and quantity of the pollutants emitted, establish a frequency other than on an annual basis.

4.0. Source-Specific Requirements

4.1. Limitations and Standards

4.1.1. Emissions from the facility shall not exceed the following:

Emission Unit ID	Emission Unit Description	Control Device	Pollutant	Maximum Controlled Emissions	
				lbs/hr	TPY
1E/2E	Paint Area	1C/2C	Particulate Matter (PM)	16.21	2.03
			Volatile Organic Compounds (VOCs)	405.59	54.12
2E	Abrasive Blast Area	2C	Particulate Matter (PM)	11.88	12.36

4.1.2. The facility-wide emission rate of the following HAPs shall not equal or exceed, on a per-HAP basis, ten (10) tons per year or twenty-five (25) tons per year aggregate. The following are the known HAPs to be emitted from the source:

- Xylene (CAS# 1330207)
- Toluene (CAS#108883)
- Styrene (100425)
- Glycol Ethers
- Phenol (CAS# 108952)
- Napthalene (CAS# 91203)
- Methyl Isobutyl Ketone (MIBK) (CAS#
- Methanol
- Hexamethyl Diisocinate (CAS #822-06-0)
- Ethylbenzene (CAS# 100414)
- Dibutyl phthalate (CAS#84742)
- Cumene (CAS# 98828)
- Cobalt Compounds

Use of any surface coating containing any constituent identified in Section 112(b) of the 1990 Clean Air Act Amendments as a HAP and not listed above shall be in accordance with the following:

- a. The permittee shall notify the Director in writing of the surface coating to be used and the HAP(s) contained therein within thirty (30) days of the initial use of the surface coating. Additionally, an MSDS sheet for the surface coating shall be supplied at this time to the Director.
- b. An estimate of emissions associated with the use of the surface coating shall be determined and incorporated into the record keeping requirements contained herein.

- c. The emission rate of the HAP(s) contained within the surface coating shall not equal or exceed, on a per-HAP basis, ten (10) tons per year. Compliance with the annual emission limits shall be determined using rolling yearly totals.

For the purposes of this permit, surface coatings shall be defined as a material applied onto, or impregnated into, a substrate for protective, decorative, or functional purposes. Such materials include, but are not limited to, stains, thinners, solvents, sealers, varnishes, paints, primers, catalysts, acrylics, lacquers, and temporary protective coatings, or combinations of the above materials as applied.

- 4.1.3. No coating or solvent containing any hazardous air pollutant, as defined by West Virginia Legislative Rule 45CSR13, Section 15.1 and listed in Table 45-13A or any toxic air pollutant (TAP), as defined by West Virginia Legislative Rule 45CSR27, Section 2.10, shall be used without prior approval of the Director of the Division of Air Quality.
- 4.1.4. At any time coating operations are executed in the Paint Area [1S] the filter control devices identified in Section 1.0 of this permit [1C and 2C] shall be in use.
- 4.1.5. The maximum coating usage shall not exceed 30,063 gallons per year. Compliance with the annual usage shall be determined using a twelve (12) month rolling total. A twelve (12) month rolling total shall mean the sum of limestone processed at any given time for the previous twelve (12) consecutive months.
- 4.1.6. The maximum solvent usage shall not exceed 277 gallons per year. Compliance with the annual usage shall be determined using a twelve (12) month rolling total. A twelve (12) month rolling total shall mean the sum of limestone processed at any given time for the previous twelve (12) consecutive months.
- 4.1.7. The maximum thinner usage shall not exceed 2,560 gallons per year. Compliance with the annual usage shall be determined using a twelve (12) month rolling total. A twelve (12) month rolling total shall mean the sum of limestone processed at any given time for the previous twelve (12) consecutive months.
- 4.1.8. The maximum painter output shall be limited to 60 gallons per hour.
- 4.1.9. The particulate filters used in the filter bank and identified as control devices 1C and 2C shall be installed and maintained so as to achieve a minimum of 99% efficiency in the control of PM emissions from the Paint Area [1S]. The filters are to be replaced as needed as part of scheduled routine maintenance.
- 4.1.10. At any time abrasive blasting operations are executed in the "Abrasive Blast Area," the fan shall be used to vent particulate matter through a fully enclosed duct into the empty building/recycling center which is used as a settling chamber. The control device identification number for the recycling center is 3C.
- 4.1.11. The maximum rate of abrasive blasting shall be limited to 2,200 pounds per hour.
- 4.1.12. The maximum amount of abrasive to be used is 4,576,000 pounds per year. Compliance with the annual usage shall be determined using a twelve (12) month rolling total. A twelve (12) month rolling total shall mean the sum of limestone processed at any given time for the previous twelve (12) consecutive months.

- 4.1.13. *Reserved.*
- 4.1.14. No person shall cause, suffer, allow or permit emission of smoke and/or particulate matter into the open air from any process source operation which is greater than twenty (20) percent opacity, except as noted in subsections 3.2, 3.3, 3.4, 3.5, 3.6, and 3.7 [45CSR§7-3.1.]
- 4.1.15. The provisions of subsection 3.1 of 45CSR7 shall not apply to smoke and/or particulate matter emitted from any process source operation which is less than forty (40) percent opacity for any period or periods aggregating no more than five (5) minutes in any sixty (60) minute period. [45CSR§7-3.2.]
- 4.1.16. The permittee shall not build, erect, install, or use any article, machine, equipment, process, or other method the use of which conceals emissions that would otherwise constitute non-compliance with an applicable regulation. This includes, but is not limited to, the use of gaseous diluents to achieve compliance, and the piecemeal carrying out of an operation to avoid coverage by a regulation that applies only to operations larger than a specified size. [45CSR21-7.1, 7.2]
- 4.1.17. The permittee shall not discharge or dispose of VOCs or material containing VOCs to surface impoundments, pits, wastewater treatment facilities, or sewers for the purpose of circumventing any provision or requirement of this regulation. [45CSR21-7.3]
- 4.1.18. The permittee shall not cause, allow, or permit the disposal of any volatile organic compound (VOC), or of any materials containing any VOC, at that facility in any one day in a manner that would permit the evaporation of more than 15 pounds of VOC into the ambient air. [45CSR21 - 8.1]
- 4.1.19. The permittee shall not use open containers for the storage or disposal of cloth or paper impregnated with VOCs that are used for surface preparation, cleanup, or coating removal. [45CSR21 - 8.2]
- 4.1.20. The permittee shall not store in open containers spent or fresh VOC to be used for surface preparation, cleanup, or coating removal. [45CSR21 - 8.3]
- 4.1.21. The permittee shall not use VOCs for the cleanup of spray equipment unless equipment is used to collect the cleaning compounds and to minimize their evaporation to the atmosphere. [45CSR21 - 8.4]
- 4.1.22. The permittee shall not apply coatings any day whose daily-weighted average VOC content calculated in accordance with the procedure specified in section 4.3.1 of this permit exceeds the coating VOC content limit of 3.5 lb/gal for air-dried coatings. VOC content values are expressed in units of mass of VOC per volume of coating, minus water and exempt compounds, as applied. [45CSR21-19.4]
- 4.1.23. **Operation and Maintenance of Air Pollution Control Equipment.** The permittee shall, to the extent practicable, install, maintain, and operate all pollution control equipment listed in Section 1.0 and associated monitoring equipment in a manner consistent with safety and good air pollution control practices for minimizing emissions, or comply with any more stringent limits set forth in this permit or as set forth by any State rule, Federal regulation, or alternative control plan approved by the Secretary.
[45CSR§13-5.11.]

4.2. Monitoring Requirements

- 4.2.1. To demonstrate compliance with section 4.1.9., the permittee shall conduct weekly visual inspections of dry filters to assure proper operation of filtration systems and visual emission observations of the exhaust gas during coating operation.
- 4.2.2. For the purpose of determining compliance with the opacity limits of 45CSR7-3.1, the permittee shall

conduct visible emission checks and / or opacity monitoring and recordkeeping for all emission sources subject to an opacity limit.

- a. The visible emission check shall determine the presence or absence of visible emissions. At a minimum, the observer must be trained and knowledgeable regarding the effects of background contrast, ambient lighting, observer position relative to lighting, wind, and the presence of uncombined water (condensing water vapor) on the visibility of emissions. This training may be obtained from written materials found in the References 1 and 2 from 40CFR Part 60, Appendix B, Method 22 or from the lecture portion of the 40CFR Part 60, Appendix B, Method 9 certification course.
- b. Visible emission checks shall be conducted at least once per calendar month with a maximum of forty-five (45) days between consecutive readings. These checks shall be performed at each source (stack, transfer point, fugitive emission source, etc.) for a sufficient time interval, but no less than one (1) minute, to determine if any visible emissions are present. Visible emission checks shall be performed during periods of normal facility operation and appropriate weather conditions.
- c. If visible emissions are present at a source(s) for three (3) consecutive monthly checks, the permittee shall conduct an opacity reading at that source(s) using the procedures and requirements of 45CSR§7A as soon as practicable, but within seventy-two (72) hours of the final visual emission check. A 45CSR§7A observation at a source(s) restarts the count of the number of consecutive readings with the presence of visible emissions.

4.3. Testing Requirements

- 4.3.1. The daily-weighted average VOC content, in units of mass of VOC per unit volume of coating, minus water and exempt compounds, as applied, of the coating used on a day on a coating line or operation shall be calculated using the following equation:

$$VOC_w = (\sum_{i=1}^n V_i C_i) / V_T$$

where:

- VOC_w = The daily-weighted average VOC content of the coatings, as applied used on a coating line or operation in units of kilograms of VOC per liter of coating (kg VOC/L) (pounds of VOC per gallon of coating [lb VOC/gal), minus water and exempt compounds;
- n = The number of different coatings, as applied, each day on a coating line or operation;
- V_i = The volume of each coating, as applied, each day on a coating line or operation in units of L (gal), minus water and exempt compounds; and
- C_i = The VOC content of each coating, as applied, each day on a coating line or operation in units of kg VOC/L of coating (lb VOC/gal), minus water and exempt compounds; and
- V_T = The total volume of all coating, as applied, each day on a coating line or operation in units of L (gal), minus water and exempt compounds.

[45CSR21-43.1]

4.4. Recordkeeping Requirements

- 4.4.1. **Record of Monitoring.** The permittee shall keep records of monitoring information that include the following:

- a. The date, place as defined in this permit and time of sampling or measurements;
 - b. The date(s) analyses were performed;
 - c. The company or entity that performed the analyses;
 - d. The analytical techniques or methods used;
 - e. The results of the analyses; and
 - f. The operating conditions existing at the time of sampling or measurement.
- 4.4.2. **Record of Maintenance of Air Pollution Control Equipment.** For all pollution control equipment listed in Section 1.0, the permittee shall maintain accurate records of all required pollution control equipment inspection and/or preventative maintenance procedures.
- 4.4.3. **Record of Malfunctions of Air Pollution Control Equipment.** For all air pollution control equipment listed in Section 1.0, the permittee shall maintain records of the occurrence and duration of any malfunction or operational shutdown of the air pollution control equipment during which excess emissions occur. For each such case, the following information shall be recorded:
- a. The equipment involved.
 - b. Steps taken to minimize emissions during the event.
 - c. The duration of the event.
 - d. The estimated increase in emissions during the event.

For each such case associated with an equipment malfunction, the additional information shall also be recorded:

- e. The cause of the malfunction.
 - f. Steps taken to correct the malfunction.
 - g. Any changes or modifications to equipment or procedures that would help prevent future recurrences of the malfunction.
- 4.4.4. For the purpose of determining compliance with the emission limits set forth in section 4.1.1 and the usage limits of the paint set forth in section 4.1.5, 4.1.6, and 4.1.7 of this permit, the permittee shall maintain certified monthly and annual records. The records shall include at a minimum the material name and identification of each surface coating, the solids content, the VOC content, the HAP content, the usage in gallons, and the volume of each paint used each month. An example form is supplied in Appendix A.

Additionally, the permittee shall maintain a summary report that contains the following minimum information: monthly and yearly totals of material usage; emission rates for VOCs, PM, and HAP emissions on an aggregate and speciated basis. An example form for the speciated HAP form is supplied in Appendix B.

These records shall be certified by a "responsible official" and maintained on site for a period of not less than five (5) years and shall be made available to the Director or a duly authorized representative

of the Director upon request.

- 4.4.5. For the purpose of determining compliance with section 4.1.9 the permittee shall maintain accurate records of the painting area [1S] and the abrasive blasting booth [2S] maintenance activities, including filter checks, filter changes, monthly hours of operations, duct-sock checks, and duct-sock changes. An example form with the minimum information required is supplied in Appendix C.
- 4.4.6. For the purpose of demonstrating compliance with section 4.1.11 and 4.1.12, the permittee shall maintain accurate records of abrasive blasting operation, including the date blasting was conducted, the amount of abrasive material used, the duration of the blasting, the blasting rate, and the yearly amount of abrasive used. An example form with the minimum information required is supplied in Appendix D.
- 4.4.7. The permittee shall maintain records of all monitoring data required by Section 4.2.2. documenting the date and time of each visible emission check, the emission point or equipment / source identification number, the name or means of identification of the observer, the results of the check(s), whether the visible emissions are normal for the process, and, if applicable, all corrective measures taken or planned. The permittee shall also record the general weather conditions (i.e. sunny, approximately 80°F, 6-10 mph NE wind) during the visual emission check(s). An example form is supplied as Appendix E. Should a visible emission observation be required to be performed per the requirements specified in 45CSR§7A, the data records of each observation shall be maintained per the requirements of 45CSR§7A. For an emission unit out of service during the normal monthly evaluation, the record of observation may note "out of service" (O/S) or equivalent.
- 4.4.8. The permittee shall collect and record all of the following information each day for each coating line or operation and maintain the information at the facility for a period of 3 years. An example form is supplied as Attachment F.
 - a) The name and identification number of each coating, as applied, on each coating line or operation;
 - b) The mass of VOC per volume (minus water and exempt compounds) and the volume of each coating (minus water and exempt compounds), as applied, used each day on each coating line or operation; and
 - c) The daily-weighted average VOC content of all coatings, as applied, on each coating line or operation calculated according to the procedure in section 43.1 of 45CSR21. [45CSR21 - 4.4.b]

4.5. Reporting Requirements

- 4.5.1. Any violation(s) of the allowable visible emission requirement for any emission source discovered during observation using 45CSR§7A must be reported in writing to the Director of the Division of Air Quality as soon as practicable, but within ten (10) calendar days, of the occurrence and shall include, at a minimum, the following information: the results of the visible determination of opacity of emissions, the cause or suspected cause of the violation(s), and any corrective measures taken or planned.
- 4.5.2. The permittee shall certify to the Director that the coating line or operation is or will be in compliance with section 4.4 of 45CSR21 on and after the initial start-up date. Such certification shall include:
 - a) The name and location of the facility;
 - b) The address and telephone number of the person responsible for the facility;
 - c) Identification of subject sources;
 - d) The name and identification number of each coating line or operation which will comply by

- means of daily-weighted averaging;
- e) The instrument or method by which the owner or operator will accurately measure or calculate the volume of each coating (minus water and exempt compounds), as applied, used each day on each coating line or operation;
- f) The method by which the owner or operator will create and maintain records each day as required in section 4.4.b of 45CSR21;
- g) An example of the format in which the records required in section 4.4.b of 45CSR21 will be kept;
- h) Calculation of the daily-weighted average, using the procedure in section 43.1 of 45CSR21 for a day representative of current or projected maximum production levels; and
- i) The time at which the facility's "day" begins if a time other than midnight local time is used to define a "day". [45CSR21 - 4.4.a]

4.5.3. The permittee shall notify the Director in the following instances:

- a) Any record showing noncompliance with the applicable daily-weighted average requirements shall be reported by sending a copy of the record to the Director within 30 days following the occurrence, except as provided in section 9.3 of 45CSR21.
- b) At least 30 calendar days before changing the method of compliance from daily-weighted averaging to the use of complying coatings or control devices, the permittee shall comply with all requirements of section 4.3.1 of 45CSR21 or section 4.5.a of 45CSR21 respectively. Upon changing the method of compliance from daily-weighted averaging to the use of complying coatings or control devices, the permittee shall comply with all requirements of the section of this regulation applicable to the coating line or operation referenced in section 4.4 of 45CSR21. [45CSR21-4.4.c]

APPENDIX B

**Precision Coatings, LLC
 Permit R13-2774B
 Speciated HAP Emissions**

Month: _____ Year: _____		
Hazardous Air Pollutant:	Monthly HAP Emissions :	Yearly* HAP Emissions (TPY):
<i>Permit Limit is 10 TPY on a per-HAP basis or 25 TPY on an aggregate basis</i>		
Xylene		
Toluene		
Styrene		
Glycol Ethers**		
Phenol		
Napthalene		
Methyl Isobutyl Ketone (MIBK)		
Methanol		
Hexamethyl Diisocyanate		
Ethylbenzene		
Dibutyl pthalate		
Cumene		
Cobalt Compounds***		
Aggregate HAP Emissions		

* Twelve (12) Month Rolling Total

** Total of all glycol ethers emissions including Propylene Glycol Monomethyl Ether, EP Glycol Ether, and DM glycol ether

*** Total of all cobalt compounds including Cobalt Neodecanoate and Cobalt-2-ethylhexanoate

Weekly/Monthly/Quarterly Opacity Record
Precision Coatings, LLC; Parkersburg Facility
Plant ID No. 107-00155; Permit No. R13- 2774B

Date of Observation: _____
Date Entered by: _____
Reviewed by: _____
Date Reviewed: _____

Describe the General Weather Conditions: _____

Stack ID / Vent ID / Emission Point ID	
Stack / Vent / Emission Point Description	
Time of Observation	
Visible Emissions? Yes / No	
Consecutive Months of Visible Emissions	
Comments	

CERTIFICATION OF DATA ACCURACY

I, the undersigned, hereby certify that, based on information and belief formed after reasonable inquiry, all information contained in the attached _____, representing the period beginning _____ and ending _____, and any supporting documents appended hereto, is true, accurate, and complete.

Signature¹ _____
(please use blue ink)

Responsible Official or
Authorized Representative Date

Name and Title _____
(please print or type)

Name Title

Telephone No. _____

Fax No. _____

¹ This form shall be signed by a "Responsible Official." "Responsible Official" means one of the following:

- a. For a corporation: The president, secretary, treasurer, or vice-president of the corporation in charge of a principal business function, or any other person who performs similar policy or decision-making functions for the corporation, or a duly authorized representative of such person if the representative is responsible for the overall operation of one or more manufacturing, production, or operating facilities applying for or subject to a permit and either:
 - (I) the facilities employ more than 250 persons or have a gross annual sales or expenditures exceeding \$25 million (in second quarter 1980 dollars), or
 - (ii) the delegation of authority to such representative is approved in advance by the Director;
- b. For a partnership or sole proprietorship: a general partner or the proprietor, respectively;
- c. For a municipality, State, Federal, or other public entity: either a principal executive officer or ranking elected official. For the purposes of this part, a principal executive officer of a Federal agency includes the chief executive officer having responsibility for the overall operations of a principal geographic unit of the agency (e.g., a Regional Administrator of USEPA); or
- d. The designated representative delegated with such authority and approved in advance by the Director.