



WEST VIRGINIA
 DEPARTMENT OF ENVIRONMENTAL PROTECTION
 DIVISION OF AIR QUALITY
 601 57th Street, SE
 Charleston, WV 25304
 Phone: (304) 926-0475 • www.dep.wv.gov/daq

APPLICATION FOR GENERAL PERMIT REGISTRATION
 CONSTRUCT, MODIFY, RELOCATE OR ADMINISTRATIVELY UPDATE
 A STATIONARY SOURCE OF AIR POLLUTANTS

CONSTRUCTION MODIFICATION RELOCATION CLASS I ADMINISTRATIVE UPDATE
 CLASS II ADMINISTRATIVE UPDATE

CHECK WHICH TYPE OF GENERAL PERMIT REGISTRATION YOU ARE APPLYING FOR:

G10-D – Coal Preparation and Handling G40-C – Nonmetallic Minerals Processing
 G20-B – Hot Mix Asphalt G50-B – Concrete Batch
 G30-D – Natural Gas Compressor Stations G60-C – Class II Emergency Generator
 G33-A – Spark Ignition Internal Combustion Engines G65-C – Class I Emergency Generator
 G35-A – Natural Gas Compressor Stations (Flare/Glycol Dehydration Unit) G70-A – Class II Oil and Natural Gas Production Facility

SECTION I. GENERAL INFORMATION

1. Name of Applicant (as registered with the WV Secretary of State's Office): Noble Energy, Inc		2. Federal Employer ID No. (FEIN): 73-0785597	
3. Applicant's mailing address: c/o Clayton Murrall 1000 Noble Energy Drive Canonsburg, PA 15317		4. Applicant's Physical Address	
5. If applicant is a subsidiary corporation, please provide the name of parent corporation:			
6. WV BUSINESS REGISTRATION. Is the applicant a resident of the State of West Virginia? <input type="checkbox"/> YES <input checked="" type="checkbox"/> NO - IF YES, provide a copy of the Certificate of Incorporation/ Organization / Limited Partnership (one page) including any name change amendments or other Business Registration Certificate as Attachment A. - IF NO, provide a copy of the Certificate of Authority / Authority of LLC / Registration (one page) including any name change amendments or other Business Certificate as Attachment A.			

SECTION II. FACILITY INFORMATION

7. Type of plant or facility (stationary source) to be constructed, modified, relocated or administratively updated (e.g., coal preparation plant, primary crusher, etc.): Oil and Gas Production Facility		8a. Standard Industrial Classification (SIC) code: 1311	8b. North American Industry Classification System (NAICS) code: 211111
9. DAQ Plant ID No. (for existing facilities only): 085-00035		10. List all current 45CSR13 and other General Permit numbers associated with this process (for existing facilities only): G70-A-026A	

A: PRIMARY OPERATING SITE INFORMATION

11A. Facility name of primary operating site: PEN 1 Production Facility	12A. Address of primary operating site: Mailing: _____ Physical: <u>See Section 14A</u>	
13A. Does the applicant own, lease, have an option to buy, or otherwise have control of the proposed site? <input checked="" type="checkbox"/> YES <input type="checkbox"/> NO - IF YES, please explain: <u>Lease</u> _____ - IF NO, YOU ARE NOT ELIGIBLE FOR A PERMIT FOR THIS SOURCE.		
14A. - For Modifications or Administrative Updates at an existing facility, please provide directions to the present location of the facility from the nearest state road; - For Construction or Relocation permits, please provide directions to the proposed new site location from the nearest state road. Include a MAP as Attachment F. From WV 2 south make a left onto WV 180 south of New Martinsville, follow WV 180 and travel approximately 7.4 miles to the intersection of WV 180 and WV 18, make a left onto WV 18 and travel approximately 17.6 miles to the intersection of WV 18 and WV 74, make a right onto WV 74 and follow it into Ritchie County for approximately 7.8 miles to CR 6 (Bonds Creek Road), make a right onto Bonds Creek Road and travel 2.5 miles to lease road on the right.		
15A. Nearest city or town: Pennsboro	16A. County Ritchie County	17A. UTM Coordinates Northing (KM): 4353.960000 Easting (KM): 500.619000 Zone: 17.00
18A. Briefly describe the proposed new operation or change (s) to the facility: <p align="center"> Revised production rates to reflect annual average. Installation of one (1) additional enclosed combustion device to control tank vapor. Increase operating hours of the two enclosed combustion devices to 8,760 hrs/year. Correct number of installed tanks. Increase operating hours of Flare. Removal of the VRU </p>		19A. Latitude & Longitude Coordinates (NAD83, Decimal Degrees to 5 digits): Latitude: 39.33494 Longitude: -80.99283

B: 1st ALTERNATE OPERATING SITE INFORMATION (only available for G20, G40, & G50 General Permits)

11B. Name of 1st alternate operating site: _____ _____	12B. Address of 1st alternate operating site: Mailing: _____ Physical: _____ _____
13B. Does the applicant own, lease, have an option to buy, or otherwise have control of the proposed site? <input checked="" type="checkbox"/> YES <input type="checkbox"/> NO - IF YES, please explain: _____ _____ - IF NO, YOU ARE NOT ELIGIBLE FOR A PERMIT FOR THIS SOURCE.	

14B. - For Modifications or Administrative Updates at an existing facility, please provide directions to the present location of the facility from the nearest state road; - For Construction or Relocation permits, please provide directions to the proposed new site location from the nearest state road. Include a MAP as Attachment F .		
15B. Nearest city or town:	16B. County	17B. UTM Coordinates Northing (KM): Easting (KM): Zone:
18B. Briefly describe the proposed new operation or change (s) to the facility:		19B. Latitude & Longitude Coordinates (NAD83, Decimal Degrees to 5 digits): Latitude: Longitude:

C: 2nd ALTERNATE OPERATING SITE INFORMATION (only available for G20, G40, & G50 General Permits)

11C. Name of 1st alternate operating site:	12C. Address of 1st alternate operating site:	
	Mailing: _____ Physical: _____	
13C. Does the applicant own, lease, have an option to buy, or otherwise have control of the proposed site? <input type="checkbox"/> YES <input type="checkbox"/> NO - IF YES, please explain: _____ _____ - IF NO, YOU ARE NOT ELIGIBLE FOR A PERMIT FOR THIS SOURCE.		
14C. - For Modifications or Administrative Updates at an existing facility, please provide directions to the present location of the facility from the nearest state road; - For Construction or Relocation permits, please provide directions to the proposed new site location from the nearest state road. Include a MAP as Attachment F .		
15C. Nearest city or town:	16C. County	17C. UTM Coordinates Northing (KM): Easting (KM): Zone:
18C. Briefly describe the proposed new operation or change (s) to the facility:		19C. Latitude & Longitude Coordinates (NAD83, Decimal Degrees to 5 digits): Latitude: Longitude:

20. Provide the date of anticipated installation or change: 1/30/2016 If this is an after the fact permit application, provide the date upon which the proposed change did happen: / /	21. Date of anticipated Start-up if registration is granted: 1/30/2016						
22. Provide maximum projected Operating Schedule of activity/activities outlined in this application if other than 8760 hours/year. (Note: anything other than 24/7/52 may result in a restriction to the facility's operation).							
Hours per day	24	Days per week	7	Weeks per year	52	Percentage of Operation	100

SECTION III. ATTACHMENTS AND SUPPORTING DOCUMENTS

23. Include a check payable to WVDEP – Division of Air Quality with the appropriate application fee (per 45CSR22 and 45CSR13).
24. Include a Table of Contents as the first page of your application package.

All of the required forms and additional information can be found under the Permitting Section (General Permits) of DAQ's website, or requested by phone.

25. Please check all attachments included with this permit application. Please refer to the appropriate reference document for an explanation of the attachments listed below.

- ATTACHMENT A : CURRENT BUSINESS CERTIFICATE
- ATTACHMENT B: PROCESS DESCRIPTION
- ATTACHMENT C: DESCRIPTION OF FUGITIVE EMISSIONS
- ATTACHMENT D: PROCESS FLOW DIAGRAM
- ATTACHMENT E: PLOT PLAN
- ATTACHMENT F: AREA MAP
- ATTACHMENT G: EQUIPMENT DATA SHEETS AND REGISTRATION SECTION
- ATTACHMENT H: AIR POLLUTION CONTROL DEVICE SHEETS
- ATTACHMENT I: EMISSIONS CALCULATIONS
- ATTACHMENT J: CLASS I LEGAL ADVERTISEMENT
- ATTACHMENT K: ELECTRONIC SUBMITTAL
- ATTACHMENT L: GENERAL PERMIT REGISTRATION APPLICATION FEE
- ATTACHMENT M: SITTING CRITERIA WAIVER
- ATTACHMENT N: MATERIAL SAFETY DATA SHEETS (MSDS)
- ATTACHMENT O: EMISSIONS SUMMARY SHEETS
- OTHER SUPPORTING DOCUMENTATION NOT DESCRIBED ABOVE (Equipment Drawings, Aggregation Discussion, etc.)

Please mail an original and two copies of the complete General Permit Registration Application with the signature(s) to the DAQ Permitting Section, at the address shown on the front page of this application. Please DO NOT fax permit applications. For questions regarding applications or West Virginia Air Pollution Rules and Regulations, please refer to the website shown on the front page of the application or call the phone number also provided on the front page of the application.

SECTION IV. CERTIFICATION OF INFORMATION

This General Permit Registration Application shall be signed below by a Responsible Official. A Responsible Official is a President, Vice President, Secretary, Treasurer, General Partner, General Manager, a member of a Board of Directors, or Owner, depending on business structure. A business may certify an Authorized Representative who shall have authority to bind the Corporation, Partnership, Limited Liability Company, Association, Joint Venture or Sole Proprietorship. Required records of daily throughput, hours of operation and maintenance, general correspondence, Emission Inventory, Certified Emission Statement, compliance certifications and all required notifications must be signed by a Responsible Official or an Authorized Representative. If a business wishes to certify an Authorized Representative, the official agreement below shall be checked off and the appropriate names and signatures entered. Any administratively incomplete or improperly signed or unsigned Registration Application will be returned to the applicant.

FOR A CORPORATION (domestic or foreign)

I certify that I am a President, Vice President, Secretary, Treasurer or in charge of a principal business function of the corporation

FOR A PARTNERSHIP

I certify that I am a General Partner

FOR A LIMITED LIABILITY COMPANY

I certify that I am a General Partner or General Manager

FOR AN ASSOCIATION

I certify that I am the President or a member of the Board of Directors

FOR A JOINT VENTURE

I certify that I am the President, General Partner or General Manager

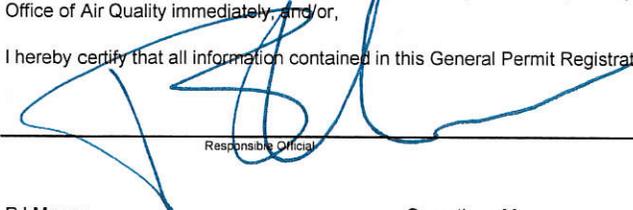
FOR A SOLE PROPRIETORSHIP

I certify that I am the Owner and Proprietor

I hereby certify that _____ is an Authorized Representative and in that capacity shall represent the interest of the business (e.g., Corporation, Partnership, Limited Liability Company, Association Joint Venture or Sole Proprietorship) and may obligate and legally bind the business. If the business changes its Authorized Representative, a Responsible Official shall notify the Director of the Office of Air Quality immediately, and/or,

I hereby certify that all information contained in this General Permit Registration Application and any supporting documents

Signature
(Please use blue ink)

 _____
Responsible Official

12/22/15
Date

Name & Title
(Please print or type)

RJ Moses Operations Manager Marcellus Business Unit

Signature
(Please use blue ink)

Authorized Representative (if applicable)

Date

Applicant's Name Noble Energy, Inc

Phone & Fax

(724) 820-3001 _____
Phone Fax

Email

ry.moses@nblenergy.com CC: clayton.murral@nblenergy.com

**Attachment I
Emission Units Table**

(includes all emission units and air pollution control devices)

Emission Unit ID ¹	Emission Point ID ²	Emission Unit Description	Year Installed/Modified	Design Capacity	Type ³ and Date of Change	Control Device ⁴
1S-TK5-8	8E-COMB 1-2	4-400 bbl Condensate Tanks	2016	400 bbl each	MODIFICATION	1C OR 2C
2S-TK1-4	8E-COMB1 - 2	4-400 bbl Produced Water Tanks	2016	400 bbl each	MODIFICATION	1C OR 2C
3S-ENG1	3E-ENG1	95 hp CAT G3304NA	2015	276 hp	New	4C-NSCR
3S-ENG2	3E-ENG2	Gas Jack GJ230	2015	46 hp	REMOVAL	3C-NSCR
4S-GPU1	4E-GPU1	GPU Burner	2015	1 MMBtu/hr	New	NONE
4S-GPU2	4E-GPU2	GPU Burner	2015	1 MMBtu/hr	New	NONE
4S-GPU3	4E-GPU3	GPU Burner	2015	1 MMBtu/hr	New	NONE
4S-GPU4	4E-GPU4	GPU Burner	2015	1 MMBtu/hr	New	NONE
4S-GPU5	4E-GPU5	GPU Burner	2015	1 MMBtu/hr	New	NONE
4S-GPU6	4E-GPU6	GPU Burner	2015	1 MMBtu/hr	New	NONE
4S-GPU7	4E-GPU7	GPU Burner	2015	1 MMBtu/hr	New	NONE
4S-GPU8	4E-GPU8	GPU Burner	2015	1 MMBtu/hr	New	NONE
4S-GPU9	4E-GPU9	GPU Burner	2015	1 MMBtu/hr	New	NONE
5S-LP	5E-LP	Low Pressure Separator	2016	0.75 MMBtu/hr	New	NONE
6S-TL1	8E-COMB1-2	Condensate Truck Loadout	2016	99846.3 bbl/yr	New	1C OR 2C
7S-TL2	8E-COMB1 - 2	Produced water truck loadout	2015	407077. bbl/yr	New	NONE
8S-COMB1	8E-COMB1	One (1) Vapor Combustor	2015	7000 scf/hr	New	NONE
8S-COMB2	8E-COMB2	One (1) Vapor Combustor	2016	7000 scf/hr	New	NONE
9S-PILOT1	9E-PILOT1	One (1) Vapor Combustor Pilot	2015	12.5 scf/hr	New	NONE
9S-PILOT2	9E-PILOT2	One (1) Vapor Combustor Pilot	2016	12.5 scf/hr	New	NONE
10S-COMB	10E-COMB	Emergency Flare	2015	13,125 scf/hr	New	NONE
11S-PILOT	11E-PILOT	Combustor Pilot Emissions	2015	12.5 scf/hr	New	NONE
12S-TE Gen	12E-TE Gen	TE Generator	2015	1.44 gal propane/day	New	NONE
14S-VRU	14E-VRU	Vapor Recovery Unit	2015	46 BHP @ RPM	REMOVAL	NONE

¹ For Emission Units (or Sources) use the following numbering system: 1S, 2S, 3S,... or other appropriate designation.

² For Emission Points use the following numbering system: 1E, 2E, 3E, ... or other appropriate designation.

³ New, modification, removal

⁴ For Control Devices use the following numbering system: 1C, 2C, 3C,... or other appropriate designation.

Noble Energy, Inc
PEN 1 Production Facility
Permit G70-A Application

ATTACHMENT G

Equipment Data Sheets and Registration Section Applicability Form

**General Permit G70-A Registration
Section Applicability Form**

General Permit G70-A was developed to allow qualified applicants to seek registration for a variety of sources. These sources include natural gas well affected facilities, storage tanks, natural gas-fired compressor engines (RICE), natural gas producing units, natural gas-fired in-line heaters, pneumatic controllers, heater treaters, tank truck loading, glycol dehydration units, completion combustion devices, flares, enclosed combustion devices, and vapor recovery systems. All registered facilities will be subject to Sections 1.0, 2.0, 3.0, and 4.0.

General Permit G70-A allows the registrant to choose which sections of the permit they are seeking registration under. Therefore, please mark which additional sections that you are applying for registration under. If the applicant is seeking registration under multiple sections, please select all that apply. Please keep in mind, that if this registration is approved, the issued registration will state which sections will apply to your affected facility.

Section 5	Natural Gas Well Affected Facility	<input checked="" type="checkbox"/>
Section 6	Storage Vessels*	<input checked="" type="checkbox"/>
Section 7	Gas Producing Units, In-Line Heaters, Heater Treaters, and Glycol Dehydration Reboilers	<input checked="" type="checkbox"/>
Section 8	Pneumatic Controllers Affected Facility (NSPS, Subpart OOOO)	<input type="checkbox"/>
Section 9	<i>Reserved</i>	<input type="checkbox"/>
Section 10	Natural gas-fired Compressor Engine(s) (RICE)**	<input checked="" type="checkbox"/>
Section 11	Tank Truck Loading Facility ***	<input checked="" type="checkbox"/>
Section 12	Standards of Performance for Storage Vessel Affected Facilities (NSPS, Subpart OOOO)	<input type="checkbox"/>
Section 13	Standards of Performance for Stationary Spark Ignition Internal Combustion Engines (NSPS, Subpart JJJJ)	<input type="checkbox"/>
Section 14	Control Devices not subject to NSPS, Subpart OOOO	<input checked="" type="checkbox"/>
Section 15	National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines (40CFR63, Subpart ZZZZ)	<input checked="" type="checkbox"/>
Section 16	Glycol Dehydration Units	<input type="checkbox"/>
Section 17	Dehydration Units With Exemption from NESHAP Standard, Subpart HH § 63.764(d) (40CFR63, Subpart HH)	<input type="checkbox"/>
Section 18	Dehydration Units Subject to NESHAP Standard, Subpart HH and Not Located Within an UA/UC (40CFR63, Subpart HH)	<input type="checkbox"/>
Section 19	Dehydration Units Subject to NESHAP Standard, Subpart HH and Located Within an UA/UC (40CFR63, Subpart HH)	<input type="checkbox"/>

* Applicants that are subject to Section 6 may also be subject to Section 12 if the applicant is subject to the NSPS, Subpart OOOO control requirements or the applicable control device requirements of Section 14.

** Applicants that are subject to Section 10 may also be subject to the applicable RICE requirements of Section 13 and/or Section 15.

*** Applicants that are subject to Section 11 may also be subject to control device requirements of Section 14.

STORAGE VESSEL EMISSION UNIT DATA SHEET

Provide the following information for each new or modified bulk liquid storage tank.

I. GENERAL INFORMATION (required)

1. Bulk Storage Area Name	2. Tank Name
PEN 1 Pad Tank Battery	4-400 bbl Condensate Tanks
3. Emission Unit ID number	4. Emission Point ID number
1S-TK5-8	8E-COMB1
5. Date Installed or Modified <i>(for existing tanks)</i>	6. Type of change:
	<input checked="" type="checkbox"/> New Construction <input type="checkbox"/> New Stored Material <input type="checkbox"/> Other
7A. Description of Tank Modification <i>(if applicable)</i>	
7B. Will more than one material be stored in this tank? <i>If so, a separate form must be completed for each material.</i>	
<input type="checkbox"/> Yes <input checked="" type="checkbox"/> No	
7C. Provide any limitations on source operation affecting emissions. (production variation, etc.)	

I. TANK INFORMATION (required)

8. Design Capacity <i>(specify barrels or gallons)</i> . Use the internal cross-sectional area multiplied by internal height. 400 bbl			
9A. Tank Internal Diameter (ft.)	12	9B. Tank Internal Height (ft.)	20
10A. Maximum Liquid Height (ft.)	19.5	10B. Average Liquid Height (ft.)	10
11A. Maximum Vapor Space Height (ft.)	18.3	11B. Average Vapor Space Height (ft.)	10
12. Nominal Capacity <i>(specify barrels or gallons)</i> . This is also known as "working volume.		393 bbl	
13A. Maximum annual throughput (gal/yr) per tank	1,048,386	13B. Maximum daily throughput (gal/day) per tank	2,872
14. Number of tank turnovers per year	63 per tank	15. Maximum tank fill rate (gal/min)	2211
16. Tank fill method <input checked="" type="checkbox"/> Submerged <input type="checkbox"/> Splash <input type="checkbox"/> Bottom Loading			
17. Is the tank system a variable vapor space system? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No			
If yes, (A) What is the volume expansion capacity of the system (gal)?			
(B) What are the number of transfers into the system per year?			
18. Type of tank (check all that apply):			
<input checked="" type="checkbox"/> Fixed Roof <input checked="" type="checkbox"/> vertical <input type="checkbox"/> horizontal <input type="checkbox"/> flat roof <input checked="" type="checkbox"/> cone roof <input type="checkbox"/> dome roof <input type="checkbox"/> other (describe)			
<input type="checkbox"/> External Floating Roof <input type="checkbox"/> pontoon roof <input type="checkbox"/> double deck roof			
<input type="checkbox"/> Domed External (or Covered) Floating Roof			
<input type="checkbox"/> Internal Floating Roof <input type="checkbox"/> vertical column support <input type="checkbox"/> self-supporting			
<input type="checkbox"/> Variable Vapor Space <input type="checkbox"/> lifter roof <input type="checkbox"/> diaphragm			
<input type="checkbox"/> Pressurized <input type="checkbox"/> spherical <input type="checkbox"/> cylindrical			
<input type="checkbox"/> Underground			
<input type="checkbox"/> Other (Describe)			

III. TANK CONSTRUCTION AND OPERATION INFORMATION *(check which one applies)*

<input checked="" type="checkbox"/> Refer to enclosed TANKS Summary Sheets
<input type="checkbox"/> Refer to the responses to items 19-26 in section VII

IV. SITE INFORMATION *(check which one applies)*

<input checked="" type="checkbox"/> Refer to enclosed TANKS Summary Sheets
<input type="checkbox"/> Refer to the responses to items 27-33 in section VII

25D. If yes, how is the secondary seal mounted? (check one) <input type="checkbox"/> Shoe <input type="checkbox"/> Rubber (describe):			
25E. Is the floating roof equipped with a weather shield? <input type="checkbox"/> Yes <input type="checkbox"/> No			
25F. Describe deck fittings:			
26. Complete the following section for Internal Floating Roof Tanks <input checked="" type="checkbox"/> Does not apply			
26A. Deck Type: <input type="checkbox"/> Bolted <input type="checkbox"/> Welded		26B. For bolted decks, provide deck construction:	
26C. Deck seam. Continuous sheet construction: <input type="checkbox"/> 5 ft wide <input type="checkbox"/> 6 ft wide <input type="checkbox"/> 7 ft wide <input type="checkbox"/> 8 x 7.5 ft wide <input type="checkbox"/> 8 x 12 ft wide <input type="checkbox"/> Other (describe)			
26D. Deck seam length (ft.):	26E. Area of deck (ft ²):	26F. For column supported tanks, # of columns:	26G. For column supported tanks, diameter of column:
SITE INFORMATION:			
27. Provide the city and state on which the data in this section are based:			
28. Daily Avg. Ambient Temperature (°F):		29. Annual Avg. Maximum Temperature (°F):	
30. Annual Avg. Minimum Temperature (°F):		31. Avg. Wind Speed (mph):	
32. Annual Avg. Solar Insulation Factor (BTU/ft ² -day):		33. Atmospheric Pressure (psia):	
LIQUID INFORMATION:			
34. Avg. daily temperature range of bulk liquid (°F):	34A. Minimum (°F):	34B. Maximum (°F):	
35. Avg. operating pressure range of tank (psig):	35A. Minimum (psig):	35B. Maximum (psig):	
36A. Minimum liquid surface temperature (°F):	36B. Corresponding vapor pressure (psia):		
37A. Avg. liquid surface temperature (°F):	37B. Corresponding vapor pressure (psia):		
38A. Maximum liquid surface temperature (°F):	38B. Corresponding vapor pressure (psia):		
39. Provide the following for each liquid or gas to be stored in the tank. Add additional pages if necessary.			
39A. Material name and composition:			
39B. CAS number:			
39C. Liquid density (lb/gal):			
39D. Liquid molecular weight (lb/lb-mole):			
39E. Vapor molecular weight (lb/lb-mole):			
39F. Maximum true vapor pressure (psia):			
39G. Maxim Reid vapor pressure (psia):			
39H. Months Storage per year. From:			
To:			

25D. If yes, how is the secondary seal mounted? (<i>check one</i>) <input type="checkbox"/> Shoe <input type="checkbox"/> Rim			
25E. Is the floating roof equipped with a weather shield? <input type="checkbox"/> Yes <input type="checkbox"/> No			
25F. Describe deck fittings:			
26. Complete the following section for Internal Floating Roof Tanks <input checked="" type="checkbox"/> Does not apply			
26A. Deck Type: <input type="checkbox"/> Bolted <input type="checkbox"/> Welded		26B. For bolted decks, provide deck construction:	
26C. Deck seam. Continuous sheet construction: <input type="checkbox"/> 5 ft wide <input type="checkbox"/> 5 ft wide <input type="checkbox"/> 7 ft wide <input type="checkbox"/> 5 x 7.5 ft wide <input type="checkbox"/> 5 x 12 ft wide <input type="checkbox"/> Other (describe)			
26D. Deck seam length (ft.):	26E. Area of deck (ft ²):	26F. For column supported tanks, # of columns:	26G. For column supported tanks, diameter of column:
SITE INFORMATION:			
27. Provide the city and state on which the data in this section are based:			
28. Daily Avg. Ambient Temperature (°F):		29. Annual Avg. Maximum Temperature (°F):	
30. Annual Avg. Minimum Temperature (°F):		31. Avg. Wind Speed (mph):	
32. Annual Avg. Solar Insulation Factor (BTU/ft ² -day):		33. Atmospheric Pressure (psia):	
LIQUID INFORMATION:			
34. Avg. daily temperature range of bulk liquid (°F):	34A. Minimum (°F):	34B. Maximum (°F):	
35. Avg. operating pressure range of tank (psig):	35A. Minimum (psig):	35B. Maximum (psig):	
36A. Minimum liquid surface temperature (°F):	36B. Corresponding vapor pressure (psia):		
37A. Avg. liquid surface temperature (°F):	37B. Corresponding vapor pressure (psia):		
38A. Maximum liquid surface temperature (°F):	38B. Corresponding vapor pressure (psia):		
39. Provide the following for each liquid or gas to be stored in the tank. Add additional pages if necessary.			
39A. Material name and composition:			
39B. CAS number:			
39C. Liquid density (lb/gal):			
39D. Liquid molecular weight (lb/lb-mole):			
39E. Vapor molecular weight (lb/lb-mole):			
39F. Maximum true vapor pressure (psia):			
39G. Maxim Reid vapor pressure (psia):			
39H. Months Storage per year. From:			
To:			

**NATURAL GAS FIRED FUEL BURNING UNITS
EMISSION DATA SHEET**

Complete the information on this data for each Gas Producing Unit(s), Heater Treater(s), and in-line heater(s) at the production pad. Reboiler information should be entered on the Glycol Dehydration Emission Unit Data Sheet.

Emission Unit ID # ¹	Emission Point ID# ²	Emission Unit Description (Manufacturer / Model #)	Year Installed/ Modified	Type ³ and Date of Change	Control Device ⁴	Design Heat Input (mmBtu/hr) ⁵	Fuel Heating Value (Btu/scf) ⁶
4S-GPU1	4E-GPU1	Heater	2015	New	None	1.0	1220
4S-GPU2	4E-GPU2	Heater	2015	New	None	1.0	1220
4S-GPU3	4E-GPU3	Heater	2015	New	None	1.0	1220
4S-GPU4	4E-GPU4	Heater	2015	New	None	1.0	1220
4S-GPU5	4E-GPU5	Heater	2015	New	None	1.0	1220
4S-GPU6	4E-GPU6	Heater	2015	New	None	1.0	1220
4S-GPU7	4E-GPU7	Heater	2015	New	None	1.0	1220
4S-GPU8	4E-GPU8	Heater	2015	New	None	1.0	1220
4S-GPU9	4E-GPU9	Heater	2015	New	None	1.0	1220
3S-GPU10	3E-GPU10	Heater	2015	New	None	1.0	1220
9S-LP	9E-LP	Heater	2015	REMOVAL	None	1.0	1220

¹ Enter the appropriate Emission Unit (or Sources) identification numbers for each fuel burning unit located at the production pad. Gas Producing Unit Burners should be designated GPU-1, GPU-2, etc. Heater Treaters should be designated HT-1, HT-2, etc. Heaters or Line Heaters should be designated LH-1, LH-2, etc. For sources, use 1S, 2S, 3S...or other appropriate designation. Enter glycol dehydration unit Reboiler Vent data on the Glycol Dehydration Unit Data Sheet.

² Enter the appropriate Emission Point identification numbers for each fuel burning unit located at the production pad. Gas Producing Unit Burners should be designated GPU-1, GPU-2, etc. Heater Treaters should be designated HT-1, HT-2, etc. Heaters or Line Heaters should be designated LH-1, LH-2, etc. For emission points, use 1E, 2E, 3E...or other appropriate designation.

³ New, modification, removal

⁴ Complete appropriate air pollution control device sheet for any control device.

⁵ Enter design heat input capacity in mmBtu/hr.

⁶ Enter the fuel heating value in Btu/standard cubic foot.

**TANK TRUCK LOADING
EMISSION UNIT DATA SHEET**

Furnish the following information for each new or modified bulk liquid transfer area or loading rack at the natural gas production pad. This form is to be used for bulk liquid transfer operations to tank trucks.

1. Emission Unit ID: 6S-TL1		2. Emission Point ID: SE-COMB1		3. Year Installed/ Modified: 2016	
4. Emission Unit Description: Condensate Truck Loadout					
5. Loading Area Data:					
5A. Number of pumps: 1		5B. Number of liquids loaded: 1		5C. Maximum number of tank trucks loading at one time: 1	
6. Describe cleaning location, compounds and procedure for tank trucks: N/A					
7. Are tank trucks pressure tested for leaks at this or any other location? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No If YES, describe:					
8. Projected Maximum Operating Schedule (for rack or transfer point as a whole):					
Maximum	Jan. - Mar.	Apr. - June	July - Sept.	Oct. - Dec.	
hours/day	24	24	24	24	
days/week	7	7	7	7	

9. Bulk Liquid Data <i>(add pages as necessary)</i> :			
Liquid Name	Condensate		
Max. daily throughput (1000 gal/day) (per tank)	2.87		
Max. annual throughput (1000 gal/yr) (per tank)	1.048		
Loading Method ¹	SUB		
Max. Fill Rate (gal/min)	TBD		
Average Fill Time (min/loading)	TBD		
Max. Bulk Liquid Temperature (°F)	103.5		
True Vapor Pressure ²	12		
Cargo Vessel Condition ³	TBD		
Control Equipment or Method ⁴	Vapor Combustor		
Minimum collection efficiency (%)	98%		
Minimum control efficiency (%)	98%		
<i>* Continued on next page</i>			

Maximum Emission Rate	Loading (lb/hr)	0.07 controlled	
	Annual (ton/yr)	0.30 controlled	
Estimation Method ⁵		EPA	
Notes:			
¹ BF = Bottom Fill SP = Splash Fill SUB = Submerged Fill			
² At maximum bulk liquid temperature			
³ B = Ballasted Vessel, C = Cleaned, U = Uncleaned (dedicated service), O = other (describe)			
⁴ List as many as apply (complete and submit appropriate <i>Air Pollution Control Device Sheets as Attachment "H"</i>):			
CA = Carbon Adsorption			
VB = Dedicated Vapor Balance (closed system)			
ECD = Enclosed Combustion Device			
F = Flare			
TO = Thermal Oxidation or Incineration			
⁵ EPA = EPA Emission Factor as stated in AP-42			
MB = Material Balance			
TM = Test Measurement based upon test data submittal			
O = other (describe)			

10. Proposed Monitoring, Recordkeeping, Reporting, and Testing	
Please propose monitoring, recordkeeping, and reporting in order to demonstrate compliance with the proposed operating parameters. Please propose testing in order to demonstrate compliance with the proposed emissions limits.	
MONITORING <i>Please list and describe the process parameters and ranges that are proposed to be monitored in order to demonstrate compliance with the operation of this process equipment operation/air pollution control device.</i>	RECORDKEEPING <i>Please describe the proposed recordkeeping that will accompany the monitoring.</i>
Track Loading Throughput	Maintain loading throughput records.
REPORTING <i>Please describe the proposed frequency of reporting of the recordkeeping.</i>	TESTING <i>Please describe any proposed emissions testing for this process equipment/air pollution control device.</i>
11. Describe all operating ranges and maintenance procedures required by Manufacturer to maintain warranty:	

**TANK TRUCK LOADING
EMISSION UNIT DATA SHEET**

Furnish the following information for each new or modified bulk liquid transfer area or loading rack at the natural gas production pad. This form is to be used for bulk liquid transfer operations to tank trucks.

1. Emission Unit ID: 7S-TL2		2. Emission Point ID: 2E-TL1		3. Year Installed/ Modified: 2016	
4. Emission Unit Description: Produced Water Truck Loadout					
5. Loading Area Data:					
5A. Number of pumps: 1		5B. Number of liquids loaded: 1		5C. Maximum number of tank trucks loading at one time: 1	
6. Describe cleaning location, compounds and procedure for tank trucks: N/A					
7. Are tank trucks pressure tested for leaks at this or any other location? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No If YES, describe:					
8. Projected Maximum Operating Schedule (for rack or transfer point as a whole):					
Maximum	Jan. - Mar.	Apr. - June	July - Sept.	Oct. - Dec.	
hours/day	24	24	24	24	
days/week	7	7	7	7	

9. Bulk Liquid Data <i>(add pages as necessary):</i>			
Liquid Name	Produced Water		
Max. daily throughput (1000 gal/day) (per tank)	11.7		
Max. annual throughput (1000 gal/yr) (per tank)	4,274		
Loading Method ¹	SUB		
Max. Fill Rate (gal/min)	TBD		
Average Fill Time (min/loading)	TBD		
Max. Bulk Liquid Temperature (°F)	70.0		
True Vapor Pressure ²	< 1		
Cargo Vessel Condition ³	TBD		
Control Equipment or Method ⁴	Vapor Combustor		
Minimum collection efficiency (%)	100		
Minimum control efficiency (%)	0.98		
<i>* Continued on next page</i>			

Maximum Emission Rate	Loading (lb/hr)	0.10	controlled	
	Annual (ton/yr)	0.46	controlled	
Estimation Method ⁵		EPA		
Notes:				
¹ BF = Bottom Fill SP = Splash Fill SUB = Submerged Fill				
² At maximum bulk liquid temperature				
³ B = Ballasted Vessel, C = Cleaned, U = Uncleaned (dedicated service), O = other (describe)				
⁴ List as many as apply (complete and submit appropriate <i>Air Pollution Control Device Sheets as Attachment "H"</i>):				
CA = Carbon Adsorption				
VB = Dedicated Vapor Balance (closed system)				
ECD = Enclosed Combustion Device				
F = Flare				
TO = Thermal Oxidation or Incineration				
⁵ EPA = EPA Emission Factor as stated in AP-42				
MB = Material Balance				
TM = Test Measurement based upon test data submittal				
O = other (describe)				

10. Proposed Monitoring, Recordkeeping, Reporting, and Testing	
Please propose monitoring, recordkeeping, and reporting in order to demonstrate compliance with the proposed operating parameters. Please propose testing in order to demonstrate compliance with the proposed emissions limits.	
MONITORING <i>Please list and describe the process parameters and ranges that are proposed to be monitored in order to demonstrate compliance with the operation of this process equipment operation/air pollution control device.</i>	RECORDKEEPING <i>Please describe the proposed recordkeeping that will accompany the monitoring.</i>
Track Loading Throughput	Maintain loading throughput records.
REPORTING <i>Please describe the proposed frequency of reporting of the recordkeeping.</i>	TESTING <i>Please describe any proposed emissions testing for this process equipment/air pollution control device.</i>
11. Describe all operating ranges and maintenance procedures required by Manufacturer to maintain warranty:	

**AIR POLLUTION CONTROL DEVICE
Vapor Combustion Control Device Sheet**

Complete this vapor combustion control device sheet for each enclosed combustion device, flare, thermal oxidizer, or completion combustion device that is located at the natural gas production pad for the purpose of thermally destructing waste gas to control emissions of regulated pollutants to the atmosphere.

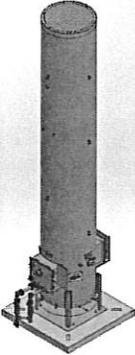
IMPORTANT: READ THE INSTRUCTIONS ACCOMPANYING THIS FORM BEFORE COMPLETING.			
General Information			
1. Control Device ID#:	8S-COMB2	2. Installation Date:	1/30/2016
3. Maximum Rated Total Flow Capacity:	168000 scfd 7000 scfh	4. Maximum Design Heat Input:	10.4 MMBtu/hr
		5. Design Heat Content:	2000 Btu/scf
Control Device Information			
6. Select the type of vapor combustion control device being used: <input checked="" type="checkbox"/> New			
<input type="checkbox"/> Elevated Flare <input type="checkbox"/> Ground Flare <input type="checkbox"/> Thermal Oxidizer <input type="checkbox"/> Completion Combustion Device <input checked="" type="checkbox"/> Enclosed Combustion Device			
7. Manufacturer:	Leed	8. Hours of operation per year:	
Model No.:	LDF1350 Dual Stage Combustor		8760
9. List the emission units whose emissions are controlled by this vapor combustion control device: (Emission Point ID#: 4E-Comb1)			
10. Emission Unit ID#	Emission Source Description:	Emission Unit ID#	Emission Source Description:
6S-TL1	Condensate Truck Loadout	2S-TK1-4	4-400 bbl Condensate Tanks
1S-TK5-8	4-400 bbl Condensate Tanks	7S-TL2	Produced Water Truck Loadout
<i>If this vapor combustor controls emissions from more than six emission units, please attach additional pages.</i>			
11. Assist Type		12. Flare Height	13. Tip Diameter
<input checked="" type="checkbox"/> Steam <input type="checkbox"/> Air <input type="checkbox"/> Pressure <input checked="" type="checkbox"/> None		25	ft
14. Was the design per §60.18? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No			
Waste Gas Information			
15. Maximum waste gas flow rate (scfm):	16. Heat value of waste gas stream (BTU/ft3)	17. Temperature of the emissions stream (°F)	18. Exit Velocity of the emissions stream (ft/s)
0.086805556	2000	TBD	TBD
19. Provide an attachment with the characteristics of the waste gas stream to be burned.			

Pilot Information				
20. Type/Grade of pilot fuel:	21. Number of pilot lights:	22. Fuel flow rate to pilot flame per pilot (scf/hr):	23. Heat input per pilot (BTU/hr):	24. Will automatic re-ignition be used?
Natural Gas	1	12.5	20,000	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No
25. If automatic re-ignition will be used, describe the method: Piezoelectric Inspiring Ignitor				
26. Describe the method of controlling flame:				
27. Is pilot flame equipped with a monitor to detect the presence of the flame?		28. If yes, what type? <input checked="" type="checkbox"/> Thermocouple <input type="checkbox"/> Infra-red <input type="checkbox"/> Ultra Violet		
<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No		Other, describe:		

29. Pollutant(s) Controlled	30. % Capture Efficiency	31. Manufacturer's Guaranteed Control Efficiency (%)
VOC	98%	98
32. Has the control device been tested by the manufacturer and certified? Yes. The control device has been guaranteed by the manufacturer. Please see attached report.		
33. Describe all operating ranges and maintenance procedures required by the manufacturer to maintain warranty: TBD		
34. Additional Information Attached? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No		
<i>Please attach a copy of manufacturer's data sheet.</i> <i>Please attach a copy of manufacturer's drawing.</i> <i>Please attach a copy of the manufacturer's performance testing.</i>		

If any of the requested information is not available, please contact the manufacturer.

 Environmental Control Equipment Data Sheet		Item/Tag No.:	Page		1	of	2
		Project No.:	Revision:		B		
		Project:	Date:		27 February 2014		
		P.O. No.:	By:		JS		
		RFQ No.:	Checked:		SG		
Client:		Ref. P&ID:	Approved:		MS		
Site:		Remarks:		Supplier:	LEED FABRICATION		
Unit/Lease:				Model No.:	L30-0011-00		
GENERAL							
1	Design Code:	NDE:		LEED Fabrication Standards			
2	Service:	Customer Specs:		<input type="checkbox"/> Yes			
3	Description:	Standard Dual Stage 48 High Efficiency Combustor		<input checked="" type="checkbox"/> No			
PROCESS DATA							
Gas Composition:		mol %		Process Conditions:			
4	Methane			Variable	Value	Units	
5	Ethane			Flow Rate	Up to 140	Mscfd	
6	Propane			Pressure	Up to 12	oz/in2	
7	i-Butane			Temperature		°F	
8	n-Butane			Molecular Weight			
9	i-Pentane			Process/Waste Stream	<input checked="" type="checkbox"/> Gas	<input type="checkbox"/> Liquid	
10	n-Pentane			Detailed Process Description / Process Notes:			
11	n-Hexane			1. Turndown 10:1. Based on an expected normal operating rate indicated above.			
12	CO2			2. DRE: 98 % operating at design conditions			
13	N2			3. Burner Pressure Drop: Min. 0.10 oz/in2			
14	Helium						
15	H2O						
16	C7						
17	C8						
18	C9						
19	C10						
20	C11+						
21	TOTAL						
Other Components:		PPMV		Available Utilities:			
22	H2S			Fuel / Pilot Gas	Min. 30psig Natural Gas / Propane 40-50 SCFH		
23	Benzene			Instrument Air	NA		
24	Toluene			Power	120 V / 60 Hz or Solar Power		
25	E-Benzene			Steam	NA		
26	Xylene			Purge Gas			
DESIGN DATA							
27	Ambient Temperatures:		Noise Performance Requirements:		Under 85 dBA		
28	Low, °F		-20		Structural Design Code:		
29	High, °F		120		Wind Design Code:		
30	Design Conditions: Pressure/Temperature				ASCE		
31	Max. Relative Humidity, %		90		Pressure/Speed		100 mph
32	Elevation (ASL), ft				Category		
33	Area Classification:		Class I Div 2		Seismic Design Code:		
34	Electrical Design Code:		NEC		Location		
EQUIPMENT SPECIFICATION							
35	Type:		<input type="checkbox"/> Elevated <input checked="" type="checkbox"/> Enclosed		Equipment Design:		
36			<input type="checkbox"/> Above Ground		Component		Material / Size / Rating / Other
37			<input checked="" type="checkbox"/> Stack <input type="checkbox"/> Multiple Stack		Burner		
38			<input type="checkbox"/> Portable / Trailer		Burner Tip / Assist Gas Burner		304 SS
39					Burner Body		Carbon Steel
40	Smokeless By:		<input type="checkbox"/> Steam <input type="checkbox"/> Assist Air		Pilot		
41			<input type="checkbox"/> Gas Assist <input checked="" type="checkbox"/> Staging		Pilot Tip		304 SS
42					Pilot Line(s)		Carbon Steel
43	Stack:		<input checked="" type="checkbox"/> Self Supporting		Firebox / Stack		
44	Flare Burner:		<input type="checkbox"/> Non-Smokeless <input checked="" type="checkbox"/> Smokeless <input type="checkbox"/> Gas Assist		Shell		Carbon Steel
45	Pilot:		<input checked="" type="checkbox"/> Intermittent <input type="checkbox"/> Continuous		Piping		Carbon Steel
46	Pilot Air Inspirator:		<input checked="" type="checkbox"/> Local <input type="checkbox"/> Remote		Nozzles		Carbon Steel
47	Pilot Flame Control:		<input type="checkbox"/> No <input checked="" type="checkbox"/> Yes (Thermocouple)		Flanges		Carbon Steel
48					Insulation		Blanket
49	Pilot Ignition:		<input type="checkbox"/> Flamefront Generator <input checked="" type="checkbox"/> Inspiring Ignitor		Insulation Pins		304 SS
50			<input type="checkbox"/> Electronic <input checked="" type="checkbox"/> Automatic <input type="checkbox"/> Manual		Refractory		NA
51			<input type="checkbox"/> With Pilot Flame Control		Refractory Anchors		NA
52			<input type="checkbox"/> With Auto Pilot Re-Ignition		Ladders and Platforms		NA
53					Stack Sample Connections		Per EPA requirements
54	Pilot Ignition Backup:		<input type="checkbox"/> Manual Specify: i.e. Piezo-Electric		Sight Glass		2

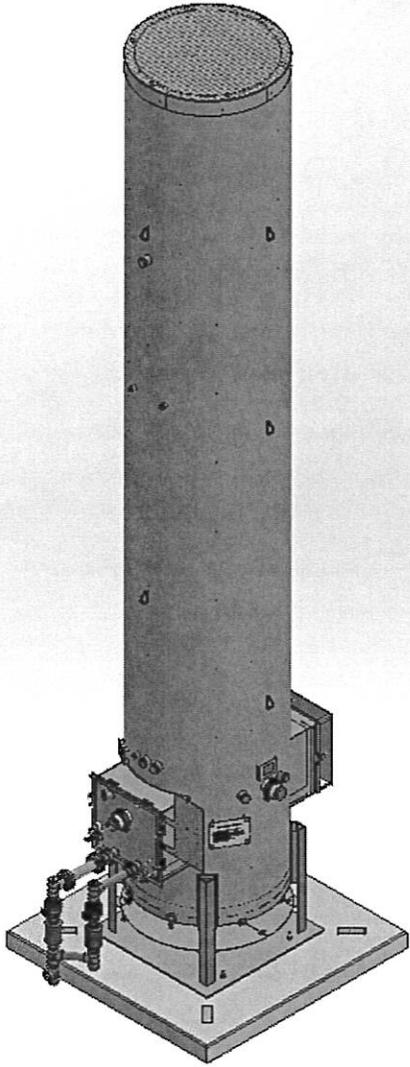
 <p style="text-align: center;">Environmental Control Equipment Data Sheet</p>		Item/Tag No.:		Page	2	of	3
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		Project:		Date:	27 February 2014		
		P.O. No.:		By:	JS		
		RFQ No.:		Checked:	SG		
Client:		Ref. P&ID:		Approved:	MS		
Site:		Remarks:		Supplier:	LEED FABRICATION		
Unit/Lease:				Model No.:	L30-0011-00		
EQUIPMENT SPECIFICATION							
55	Flame Detection:	<input type="checkbox"/> Thermocouple	<input checked="" type="checkbox"/> Ionization Rod	Auxiliary Equipment			
57		<input type="checkbox"/> UV Scanner		Valves	NA		
58	General Configuration: 			Blowers	NA		
59				Dampers	NA		
60				Inlet KO / Liquid Seal	NA		
61				Flame / Detonation Arrestor	Yes		
62							Instrumentation & Controls
63				Solenoids / Shut-Off Valves	Check with Sales for available config.		
64				Flow Meters	NA		
65				Calorimeter	NA		
66				Pressure Switches/Transmitters	NA		
67				Thermocouples	Check with Sales for available config.		
68				Temperature Switches/Transmitters	NA		
69				BMS	Check with Sales for available config.		
70				CEMS	NA		
71				Other	NA		
72							
73							
74							
75							
FABRICATION AND INSPECTION							
76	Special requirements	<input type="checkbox"/> Skid Mounted	<input checked="" type="checkbox"/> Concrete Pad	Equipment Info			
77		<input type="checkbox"/> Other		Component	Weight / Dimensions		
78				Burner			
79	Inspection	<input checked="" type="checkbox"/> Vendor Standard		Burner Assembly			
80		<input type="checkbox"/> Other, Specify:		Stack			
81	Material Certification	<input checked="" type="checkbox"/> Vendor Standard		Stack Assembly	48" OD x 25' H		
82		<input type="checkbox"/> MTR		Pilot Tip			
83		<input type="checkbox"/> Certificate of Compliance		Pilot Line(s)			
84		<input type="checkbox"/> Other (Specify):		Stack Assembly			
85	NDE	<input checked="" type="checkbox"/> Vendor Standard		Auxiliary Equipment			
86		<input type="checkbox"/> Radiography, Specify:		Blowers			
87		<input type="checkbox"/> Ultrasonic, Specify:		Inlet KO / Liquid Seal			
88		<input type="checkbox"/> Liquid Penetrant		Flame / Detonation Arrestor			
89		<input type="checkbox"/> Magnetic Particles		Skid			
90		<input type="checkbox"/> PMI, Specify:		Instrumentation & Controls			
91		<input type="checkbox"/> Other, Specify:		BMS			
92	Surface Preparation	<input checked="" type="checkbox"/> Vendor Standard		Control Panel			
93		<input type="checkbox"/> Other, Specify:					
94	Paint System	<input checked="" type="checkbox"/> Vendor Standard					
95		<input type="checkbox"/> Other, Specify:					
96	Finished Color	<input checked="" type="checkbox"/> Vendor Standard					
97		<input type="checkbox"/> Other, Specify:					
98							
99							
Additional Notes:							



Environmental Control Equipment
Data Sheet

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RFQ No.:		Checked:	SG		
Remarks:		Approved:	MS		
Client:		Ref. P&ID:		Supplier:	LEED FABRICATION
Site:		Remarks:		Model No.:	L30-D011-00
Unit/Lease:					

GENERAL ARRANGEMENT





**Source Emissions Test Report
Leed Fabrication**

Combustor

Milliken, Colorado

Test Dates:
October 27- 28, 2011

Report prepared for:
Leed Fabrication
12535 Weld County Rd. #2
Brighton, Colorado 80601

Report prepared by:
Air Pollution Testing, Inc.
5530 Marshall St.
Arvada, CO 80002

APT Project: LDF1350

DENVER OFFICE
5530 Marshall Street
Arvada, CO 80002
(303) 420-5949
FAX (303) 420-5920
(800) 268-6213



Certification

Team Leader Certification:

I certify that all of the sampling and analytical procedures and data presented in this report are authentic and accurate.

A handwritten signature in cursive script that reads "Dane C. Murray".

Dane Murray
Field Team Leader

Reviewer Certification:

I certify that all of the testing details and conclusions are accurate and valid.

A handwritten signature in cursive script that reads "M. Willinger".

Marty Willinger
Technical Writer



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5. Test Method Details.....	4
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Field Data.....	Appendix 2
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Calibration Information.....	Appendix 4
Schematics.....	Appendix 5

1. Introduction

Air Pollution Testing, Inc. (APT) was contracted by Leed Fabrication (LDF) to conduct source emissions testing services at a facility near Milliken, CO.

The purpose of the testing program was to determine the concentrations and mass emission rates of non-methane/non-ethane organic compounds (NMEOC) from the exhaust stack of one (1) enclosed flare in service at the facility. Data collected was used to determine the unit's NMEOC destruction removal efficiency (DRE). Concurrent gas velocity and concentration measurements of moisture (H₂O), oxygen (O₂), carbon monoxide (CO) and carbon dioxide (CO₂) were conducted at the exhaust sampling location for the determination of mass emission rates.

The emissions testing program contact personnel are shown in Table 1.1 below.

Leed Fabrication : Incinerator DRE Testing Emissions Testing Program Contact Personnel		
<i>Name, Title</i>	<i>Company, Affiliation Address</i>	<i>Phone, FAX</i>
Mr. Jim Chick, Senior Engineer	Leed Fabrication Services, Inc. 12535 Weld County Road #2 Brighton, Colorado 80601	303-659-6801 ext. 152, 303-558-8909
Mr. Dave Maiers, Operations Director	Air Pollution Testing, Inc. 5530 Marshall Street Arvada, Colorado 80002	303-420-5949 ext. 33, 303-420-5920

Table 1.1: Emissions Testing Program Contact Personnel

2. Methods

APT tested in accordance with the following United States Environmental Protection Agency (EPA) source emissions test methods (referenced in 40 CFR Part 60, Appendix A).

- *Method 1 – Sample and Velocity Traverses for Stationary Sources*
- *Method 2 – Determination of Stack Gas Velocity and Volumetric Flow Rate*
- *Method 3A – Determination of Oxygen and Carbon Dioxide Concentrations in Emissions from Stationary Sources (Instrumental Analyzer Procedure)*
- *Method 4 – Determination of Moisture Content of Stack Gases*
- *Method 10 – Determination of Carbon Monoxide Emissions from Stationary Sources*

- *Method 18 – Measurement of Gaseous Organic Compound Emissions by Gas Chromatography*
- *Method 25A – Determination of Total Gaseous Organic Concentration Using a Flame Ionization Analyzer*

3. Test Program Summary

APT provided all necessary equipment and labor for the determination of all emission parameters detailed in Table 3.1. All gaseous emission parameters were determined using on-site gas analyzers housed in a mobile, analytical trailer to provide a temperature controlled environment for stable accurate analyzer response.

Triplicate, 60-minute test runs were conducted at the unit exhaust stack for the determination of O₂, CO₂, NO_x, CO and NMOC (non-methane organic compounds) concentrations, as well as volumetric flow. Concurrent with emissions sampling, integrated samples of outlet gas were collected in clean, leak-free Tedlar bags which were analyzed for speciated hydro-carbon content. NMEOC DRE was determined using a carbon balance on exhaust pollutant mass emission rates.

Lead Fabrication : Incinerator DRE Testing Sampling and Analytical Methods			
Gas Parameter	Sampling Method	Analytical Method	Laboratory
gas flow	Methods 1, 2	draft gauge, thermocouple, pitot tube	APT, on-site
O ₂ , CO ₂	Method 3A	paramagnetic and non-dispersive infrared analyzers	
H ₂ O	Method 4	gravimetric	
CO	Method 10	gas filter correlation, infrared analyzer	
NMOC	Method 25A	flame ionization detector	
C ₂ H ₆	Method 18	gas chromatography	APT, off-site

Table 3.1 Emissions Sampling Methods

4. Test Results Summary

The results of the testing are summarized in Tables 4.1 and 4.2. Any emission parameters not found in the tables may be found in *Appendix 1 – Testing Parameters / Sample Calculations*. The following terms are used in the tables:

- %vd – diluent concentration, dry volume percent
- %vw – moisture content, wet volume percent

APT Project: LDF1350
 Test Report – Combustor DRE Testing

- dscfm – stack gas flow rate, dry standard (one atmosphere, 68°F) cubic feet per minute
- lb/hr – pollutant mass emission rate, pounds per hour
- ppmvd – parts per million, dry basis
- NMOC – non-methane organic compounds
- NMEOC – non-methane / non-ethane organic compounds
- % DRE – destruction removal efficiency
- C₃H₈ – propane

Lead Fabrication : Combustor DRE Testing				
Test Results Summary – 10/27/2010				
	<u>Run #1</u>	<u>Run #2</u>	<u>Run #3</u>	<u>Average</u>
Start Time	11:35	13:43	14:58	
Stop Time	12:35	14:43	15:58	
Stack Temp (°F)	82	89	84	85
Stack Exhaust Flow (dscfm)	1,880	1,779	1,063	1,574
O ₂ (%vd)	19.9	20.2	19.5	19.9
CO ₂ (%vd)	0.8	0.5	1.0	0.8
H ₂ O (%vw)	1.4	1.5	1.4	1.4
CO (ppmvd)	14.5	8.2	14.2	12.3
NMOC (ppmvd as C ₃ H ₈)	22.1	24.3	19.2	21.9
NMEOC (ppmvd as C ₃ H ₈)	12.7	21.3	17.3	17.1
<u>Exhaust Emission Data</u>				
CO (lb/hr)	0.1	0.1	0.1	0.1
NMOC (lb/hr as C ₃ H ₈)	0.3	0.3	0.1	0.2
NMEOC (lb/hr as C ₃ H ₈)	0.2	0.3	0.1	0.2
% DRE (NMOC carbon balance)	99.1	98.7	99.4	99.1
% DRE (NMEOC carbon balance)	99.5	98.8	99.5	99.3

Table 4.1: Test Results Summary

Leed Fabrication : Combustor DRE Testing		
Test Results Summary – 10/28/2010		
	<u>Run #1</u>	<u>Run #2</u>
Start Time	10:20	12:29
Stop Time	11:20	12:47
Stack Temp (°F)	72	71
Stack Exhaust Flow (dscfm)	1,591	3,459
O ₂ (%vd)	18.5	15.9
CO ₂ (%vd)	1.4	3.2
H ₂ O (%vw)	1.6	N/A
CO (ppmvd)	19.7	10.5
NMOC (ppmvd as C ₃ H ₈)	19.2	2.2
<u>Exhaust Emission Data</u>		
CO (lb/hr)	0.1	0.2
NMOC (lb/hr as C ₃ H ₈)	0.2	0.1
% DRE (NMOC carbon balance)	99.6	100.0
<u>Inlet Data</u>		
Inlet fuel (oz.)	3.0	13.1

Table 4.2: Test Results Summary

5. Test Method Details

5.1. Stack Gas Velocity, Volumetric Flow Rate and Moisture

Stack gas velocity, volumetric flow rate and moisture (H₂O) content were measured in accordance with EPA Methods 1, 2 and 4.

Each sampling period consisted of conducting a temperature and differential pressure traverse of the stack using a K-type thermocouple and an S-type pitot tube. Concurrent with the traverse, a sample of gas for moisture determination was extracted from the stack at a constant flow rate of no more than 0.75 cubic feet per minute (cfm). The gas sample passed through a stainless steel probe, through a series of four (4) chilled glass impingers, and through a calibrated dry gas meter. See *Appendix 5 – Schematics* for a diagram of the EPA Methods 1, 2 and 4 sampling train.

Prior to sampling, the first two impingers were each seeded with 100 milliliters of water. The third impinger was empty. The fourth impinger was seeded with 250 grams of dried silica gel. Following sampling, the moisture gain in the impingers was measured

gravimetrically to determine the moisture content of the gas.

All of the above data were combined with concurrently collected diluent data to calculate the stack gas velocity and volumetric flow rate in units of feet per second (ft/sec), actual cubic feet per minute (acfm), dry standard (1 atmosphere and 68°F) cubic feet per minute (dscfm), and pounds per hour (lb/hr).

5.2. Diluent (O₂ and CO₂), and Carbon Monoxide

O₂, CO₂, and CO emission concentrations were measured in accordance with EPA Methods 3A (O₂ and CO₂) and 10 (CO). Each sampling period consisted of extracting a gas sample from the stack at a constant flow rate of approximately three liters per minute (lpm). The sample passed through a refrigeration-type gas conditioner to remove moisture and into the sampling port of a TECO Model 48H gas filter correlation infrared CO analyzer, and a Servomex Series 1400 paramagnetic O₂ / non-dispersive infrared CO₂ analyzer. The gas concentrations were displayed on the analyzer front panels in units of either parts per million, dry volume basis (ppmvd – CO) or percent, dry volume basis (%vd – O₂ and CO₂) and logged to a computerized data acquisition system (CDAS). Please see *Appendix 5 – Schematics* for a diagram of the EPA Methods 3A and 10 sampling train.

Before and after each sampling period, the analyzers were challenged with calibration gases to calibrate the instruments, to verify linearity of response, and to quantify zero and span drift for the previous sampling period. The calibration gases were prepared and certified in accordance with EPA Protocol 1. To ensure no system bias, the analyzer calibrations were conducted by introducing all gases to the analyzers at the sampling probe tip at stack pressure. Following sampling, the CDAS data was averaged in one-minute increments, corrected for instrumental drift, and reported as average O₂, CO₂, and CO emission concentrations for each sampling period in units of %vd or ppmvd. The concentration data was combined with concurrently collected stack gas flow data to calculate the CO mass emission rates in units of lb/hr and tpy.

5.3. NMOC Emissions

NMOC concentrations were measured in accordance with EPA Methods 25A. A flame ionization detector (FID) was used to determine NMOC levels. The FID was housed in a mobile analytical trailer to provide a temperature-controlled environment for stable, accurate response.

Each sampling period consisted of extracting a gas sample from the stack at a constant flow rate of approximately three liters per minute using a heated Teflon line. The gas was directed into the sampling port of a TECO Model 55i flame ionization analyzer. NMOC concentrations were displayed on the analyzer front panel in units of parts per million, wet volume basis (ppmw) and logged to a CDAS (see *Appendix 5 – Schematics*).

Before and after each sampling period, the analyzer was challenged with EPA Protocol 1

calibration gases to calibrate the instrument, to verify linearity of response, and to quantify zero and span drift for the previous sampling period. To ensure no system bias, the analyzer calibrations were conducted by introducing all gases to the analyzer at the sampling probe tip at stack pressure. Following sampling, the CDAS data was averaged in one-minute increments, corrected for instrumental drift, and reported as average emission concentrations for each sampling period.

Concurrent with each NMOC sampling run, APT personnel collected an integrated sample of inlet gas for subsequent speciated TVOC analysis by the APT lab in Arvada, CO. The above data was combined with concurrently collected volumetric flow data to calculate NMOC and NMEOC emissions in units of lb/hr, and the system DRE.

6. Conclusion

The results of the testing demonstrate that the combustor in service at the facility operates at >99 % DRE NMEOC.

**Noble Energy, Inc. PEN 1 Production Facility
Tank Detail Sheet**

Source ID Number	1S-TK5-8			HYSYS lb/hr*	148.00
Equipment ID		Source Location	Zone:	HYSYS VOC wt%	92%
Tank Description	4-400 bbl Condensate Tanks		Horizontal:	HYSYS prod bbl/d	273.55
Tank Usage	Condensate Storage		Vertical:	to tanks	
Tank Make		Potential operation		8,760 hr/yr	
Tank Capacity	400 bbl				
Serial Number		Potential throughput		274 bbl/day	For all tanks combined
Date in Service		Potential throughput		99,846 bbl/yr	4,193,544 gal/yr/tk
Tank Contents	Condensate			12.0 lb VOC/bbl	From HYSYS
Emission Controls	VDU				
Tank Orientation	Vertical, above ground	Tank Construction	Welded		(Welded, Bolted, Fiberglass)
Shell Height / Length	20 ft	Roof color & condition	Green, good		(eg. light brown, good)
Shell Diameter	12 ft	shell color & condition	Green, good		(eg. white, fair)
Roof Slope	0.06	FR Primary Seal	N/A		
Roof Type (Cone, Dome, IFR, Cone, EFR, None)		FR Secondary Seal	N/A		
Permit Status		Vent pressure setting		0.03 +/- psig	
		VOC Control Efficiency		98 %	Vent to VDU

Potential Emissions

Pollutant	CAS	Hrs of Operation (hrs/yr)	Estimated Uncontrolled Emissions ¹		Source of Emission Factor	Control
			(lb/hr)	(tpy)		
VOC/flash		8760	136.64	598.47	1,196,947 HYSYS	VDU
VOC W&B		8760	0.34	5.89	2,945 TANKS 4.0.9d	VDU
Total VOC			136.97	604.36		VDU
Total BTEX	0.30% Wt%	8,760	0.00	0.02	HYSYS	VDU
Total Methane	1.02% Wt%	8,760	0.02	0.07	HYSYS	VDU
Total CO2e			0.38	1.66	EPA	

¹Emissions include working and breathing

Noble Energy, Inc; PEN 1 Production Facility
 Condensate Truck Loadout

Source ID Number	6S-TL1	<u>Location</u>	
Source Description	Condensate Truck Loadout	Zone	17
Source Usage	Condensate Truck Loadout	Easting	500.619
Potential operation	8,760	Northing	4353.96
Capture Efficiency ³	0%	Latitude	39.33494
		Longitude	-80.99283

<i>HAP Speciation</i>		
BTEX	2.88% mol% of VOC	from HYSYS, "Condensate from Tanks" stream
BTEX	3.15% wt% of VOC	
n-Hexane	28.21% mol% of VOC	from HYSYS, "Condensate from Tanks" stream
n-Hexane	25.94% wt% of VOC	
Total HAPs	29.09% wt% of VOC	

Potential Emissions

Pollutant	EPA S Factor	True VP of Liquid (psia)	Mol. Wt. of Vapors ⁴ (lb/lb-mol)	T of Liquid ⁵ (R)	Oil Volume (bbl/yr)	Estimated Emissions			Source of Emission Factor	Notes
						(lb/1000 gal)	(PPH)	(tpy)		
VOC	0.6	12	64	563	99,846	10.19	0.00	0.00	AP-42 ¹	To VDU
HAPs							0.00	0.00	HYSYS	To VDU
VOC	0.6	12	64	563	99,846	10.83	5.19	22.71	AP-42 ¹	Uncaptured
HAPs							0.02	6.61	HYSYS	Uncaptured

¹ EPA AP-42, Volume I, Fifth Edition - January 1995, Table 5.2-1, Saturation (S) Factors for Calculating Petroleum Liquid Loading Losses

² API Compendium of Greenhouse Gas Emissions Methodologies for the Oil and Natural Gas Industry, Table 5-12

³ EPA AP-42, Volume I, Fifth Edition - January 1995, Section 5.2.2.1.1. Assumes a minimum collection efficiency of 70%.

⁴ Molecular Weight of Vapors comes from TANKS4.0.9 run, Liquid Contents of Storage Tank table

⁵ Temperature comes from HYSYS run, "Condensate from Tanks" stream

TANKS 4.0.9d
Emissions Report - Detail Format
Tank Identification and Physical Characteristics

Identification

User Identification: PEN 1
City: Elkins
State: West Virginia
Company:
Type of Tank: Vertical Fixed Roof Tank
Description: PEN 1 Permit Revision

Tank Dimensions

Shell Height (ft): 20
Diameter (ft): 12
Liquid Height (ft) : 19.5
Avg. Liquid Height (ft): 10
Volume (gallons): 16,497.58
Turnovers: 4.28
Net Throughput(gal/yr): 70,528.50
Is Tank Heated (y/n): N

Paint Characteristics

Shell Color/Shade: Gray/Medium
Shell Condition: Good
Roof Color/Shade: Gray/Medium
Roof Condition: Good

Roof Characteristics

Type: Cone
Height (ft) 0
Slope (ft/ft) (Cone Roof) 0.06

Breather Vent Settings

Vacuum Settings (psig): -0.03
Pressure Settings (psig) 0.03

Meteorological Data used in Emissions Calculations: Elkins, West Virginia (Avg Atmospheric Pressure = 13.73 psia)

TANKS 4.0.9d
Emissions Report - Detail Format
Liquid Contents of Storage Tank

PEN 1 - Vertical Fixed Roof Tank
Elkins, West Virginia

Mixture/Component	Month	Daily Liquid Surf. Temperature (deg F)			Liquid Bulk Temp (deg F)			Vapor Pressure (psia)			Vapor Mol.	Liquid Mass Fract.	Vapor Mass Fract.	Mol. Weight	Basis for Vapor Pressure Calculations
		Avg.	Min.	Max.	Avg.	Min.	Max.	Avg.	Min.	Max.					
Gasoline (RVP 12)	All	57.2	47.16	67.23	52.14	6.0247	4.9549	7.2711	64	92	Option 4: RVP=12, ASTM Slope=3				
TANKS 4.0.9d Emissions Report - Detail Format Detail Calculations (AP-42)															
PEN 1 - Vertical Fixed Roof Tank Elkins, West Virginia															
Annual Emission Calculations															
Standing Losses (lb):	2,542.58														
Vapor Space Volume (cu ft):	1,145.11														
Vapor Density (lb/cu ft):	0.0695														

Vapor Space Expansion Factor: 0.3704
Vented Vapor Saturation Factor: 0.2362

Tank Vapor Space Volume:

Vapor Space Volume (cu ft): 1,145.11
Tank Diameter (ft): 12
Vapor Space Outage (ft): 10.125
Tank Shell Height (ft): 20
Average Liquid Height (ft): 10
Roof Outage (ft): 0.125

Roof Outage (Cone Roof)

Roof Outage (ft): 0.125
Roof Height (ft): 0
Roof Slope (ft/ft): 0.0625
Shell Radius (ft): 6

Vapor Density

Vapor Density (lb/cu ft): 0.0695
Vapor Molecular Weight (lb/lb-mole): 64
Vapor Pressure at Daily Average Liquid Surface Temperature (psia): 6.0247
Daily Avg. Liquid Surface Temp. (deg. R): 516.8667
Daily Average Ambient Temp. (deg. F): 49.0583
Ideal Gas Constant R (psia cu ft / (lb-mol-deg R)): 10.731
Liquid Bulk Temperature (deg. R): 511.8083
Tank Paint Solar Absorptance (Shell): 0.68
Tank Paint Solar Absorptance (Roof): 0.68
Daily Total Solar Insulation Factor (Btu/sqft day): 1,193.89

Vapor Space Expansion Factor

Vapor Space Expansion Factor: 0.3704
Daily Vapor Temperature Range (deg. R): 40.1436
Daily Vapor Pressure Range (psia): 2.3161
Breather Vent Press. Setting (inHg/psia): 0.06
Vapor Pressure at Daily Average Liquid Surface Temperature (psia): 6.0247
Vapor Pressure at Daily Minimum Liquid Surface Temperature (psia): 4.9549
Vapor Pressure at Daily Maximum Liquid Surface Temperature (psia): 7.2711
Daily Avg. Liquid Surface Temp. (deg. R): 516.8667
Daily Min. Liquid Surface Temp. (deg. R): 506.8308
Daily Max. Liquid Surface Temp. (deg. R): 526.9026
Daily Ambient Temp. Range (deg. R): 24.1833

Vented Vapor Saturation Factor

Vented Vapor Saturation Factor: 0.2362
Vapor Pressure at Daily Average Liquid Surface Temperature (psia): 6.0247
Vapor Space Outage (ft): 10.125

Working Losses (lb)

Vapor Molecular Weight (lb/lb-mole): 647.4844
Vapor Pressure at Daily Average Liquid Surface Temperature (psia): 6.0247
Annual Net Throughput (gal/yr.): 70,528.50
Annual Turnovers: 4.2751
Turnover Factor: 1
Maximum Liquid Volume (gal): 16,497.58
Maximum Liquid Height (ft): 19.5
Tank Diameter (ft): 12
Working Loss Product Factor: 1

Total Losses (lb): 3,190.07

Individual Tank Emission Totals

Emissions Report for: Annual

PEN 1 - Vertical Fixed Roof Tank
Elkins, West Virginia

Components	Working Loss	Breathing Loss	Total Emissions
Gasoline (RVP 12)	647.48	2,542.58	3,190.07

**Noble Energy, Inc; PEN 1 Production Facility
Tank Detail Sheet**

Source ID Number	2S-TK1-4	Source Location	Zone:
Equipment ID			Horizontal:
Tank Description	4-400 bbl Produced Water Tanks		Vertical:
Tank Usage	Produced Water Storage	Potential operation	8,760 hr/yr
Tank Make		Potential water production	1,115 bbl/day
Tank Capacity	400 bbl	Potential water production	407,077 bbl/yr
Serial Number		Potential oil production*	6,717 Oil/yr
Date in Service			
Tank Contents	Produced Water	Emission Factor	0.01846 lb/bbl VOC from FESCO Flash Study
Emission Controls	VDU		0.000560 lb/bbl BTEX from FESCO Flash Study
Tank Orientation	Vertical, above ground	Tank Construction	Welded (Welded, Bolted, Fiberglass)
Shell Height / Length	20 ft	Roof color & condition	Green, good (eg. light brown, good)
Shell Diameter	12 ft	shell color & condition	Green, good (eg. white, fair)
Roof Slope	0.06	FR Primary Seal	N/A
Roof Type (Cone, Dome, IFR, Cone EFR, None)		FR Secondary Seal	N/A
Permit Status		Vent pressure setting	0.03 +/- psig
		VOC Control Efficiency	98% %

Vent to VDU

Potential Emissions

Pollutant	CAS	Hrs of Operation (hrs/yr)	Estimated Uncontrolled Emissions ¹			Source of Emission Factor	Control
			(lb/hr)	(tpy)	(lb/yr)		
VOC-Flash		8760	0.86	3.76	7,515	FESCO Flash Summary	VDU
VOC-W&B			1.34	5.89	12,760	TANKS 4.0.9d	VDU
Total VOC			2.20	9.65			VDU
Total BTEX			0.026	0.114			VDU

¹Emissions include working and breathing

*Assumes 1.65% oil in PW

Noble Energy, Inc; PEN 1 Production Facility
 Produced Water Truck Loadout

Source ID Number	7S-TL2	<u>Location</u>
Source Description	Produced Water Truck Loadout	Zone 17
Source Usage	Produced Water Truck Loadout	Easting 500.619
Potential operation	8,760	Northing 4353.96
Capture Efficiency	70%	Latitude 39.33494
		Longitude -80.99283

<i>HAP Speciation</i>		
BTEX	3.15% wt% of VOC	Based on FESCO PW study; ratio of lb BTEX/bbl to lb VOC/bbl of PW
Total HAPs	29.09% wt% of VOC	

Potential Emissions

Pollutant	EPA S Factor	True VP of Liquid (psia)	Mol. Wt. of Vapors ⁴ (lb/lb-mol)	T of Liquid ⁵ (R)	Oil Volume (bbl/yr) ²	Estimated Emissions			Source of Emission Factor	Notes
						(lb/1000 gal)	PPH	(tpy)		
VOC	0.6	12.00	64	530	6,717	10.83	0.10	0.46	AP-42 ¹	ATMOSPHERE
HAPs							0.00	0.133	AP-42 ¹	ATMOSPHERE
VOC	0.6	12.00	64	530	6,717	10.83	0.24	1.07	AP-42 ¹	To VDU
HAPs							0.00	0.311	AP-42 ¹	To VDU

¹ EPA AP-42, Volume I, Fifth Edition - January 1995, Table 5.2-1, Saturation (S) Factors for Calculating Petroleum Liquid Loading Losses

² The oil volume for this calculation assumes that 1.65% of the produced water volume is oil.

³ EPA AP-42, Volume I, Fifth Edition - January 1995, Section 5.2.2.1.1. Assumes a minimum collection efficiency of 70%.

⁴ Molecular Weight of Vapors comes from TANKS4.0.9 run, Liquid Contents of Storage Tank table

⁵ Temperature comes from HYSYS run, "Water Out" stream

TANKS 4.0.9d
Emissions Report - Detail Format
Tank Identification and Physical Characteristics

Identification

User Identification: PEN 1
City: Elkins
State: West Virginia
Company:
Type of Tank: Vertical Fixed Roof Tank
Description: PEN 1 Permit Revision

Tank Dimensions

Shell Height (ft): 20
Diameter (ft): 12
Liquid Height (ft) : 19.5
Avg. Liquid Height (ft): 10
Volume (gallons): 16,497.58
Turnovers: 4.28
Net Throughput(gal/yr): 70,528.50
Is Tank Heated (Y/N): N

Paint Characteristics

Shell Color/Shade: Gray/Medium
Shell Condition: Good
Roof Color/Shade: Gray/Medium
Roof Condition: Good

Roof Characteristics

Type: Cone
Height (ft) 0
Slope (ft/ft) (Cone Roof) 0.06

Breather Vent Settings

Vacuum Settings (psig): -0.03
Pressure Settings (psig) 0.03

Meteorological Data used in Emissions Calculations: Elkins, West Virginia (Avg Atmospheric Pressure = 13.73 psia)

TANKS 4.0.9d
Emissions Report - Detail Format
Liquid Contents of Storage Tank

PEN 1 - Vertical Fixed Roof Tank
Elkins, West Virginia

Mixture/Component	Month	Daily Liquid Surf. Temperature (deg F)			Liquid Bulk Temp (deg F)			Vapor Pressure (psia)			Vapor Mol. Weight	Liquid Mass Fract.	Vapor Mass Fract.	Mol. Weight	Basis for Vapor Pressure Calculations
		Avg.	Min.	Max.	Avg.	Min.	Max.	Avg.	Min.	Max.					
Gasoline (RVP 12)	All	57.2	47.16	67.23	52.14	6.0247	4.9549	7.2711	64	92	Option 4: RVP=12, ASTM Slope=3				

TANKS 4.0.9d
Emissions Report - Detail Format
Detail Calculations (AP-42)

PEN 1 - Vertical Fixed Roof Tank
Elkins, West Virginia

Annual Emission Calculations

Standing Losses (lb): 2,542.58
Vapor Space Volume (cu ft): 1,145.11
Vapor Density (lb/cu ft): 0.0695

Vapor Space Expansion Factor: 0.3704
Vented Vapor Saturation Factor: 0.2362

Tank Vapor Space Volume:
Vapor Space Volume (cu ft): 1,145.11
Tank Diameter (ft): 12
Vapor Space Outage (ft): 10.125
Tank Shell Height (ft): 20
Average Liquid Height (ft): 10
Roof Outage (ft): 0.125

Roof Outage (Cone Roof)
Roof Outage (ft): 0.125
Roof Height (ft): 0
Roof Slope (ft/ft): 0.0625
Shell Radius (ft): 6

Vapor Density
Vapor Density (lb/cu ft): 0.0695
Vapor Molecular Weight (lb/lb-mole): 64
Vapor Pressure at Daily Average Liquid Surface Temperature (psia): 6.0247
Daily Avg. Liquid Surface Temp. (deg. R): 516.8667
Daily Average Ambient Temp. (deg. F): 49.0583
Ideal Gas Constant R (psia cuft / (lb-mol-deg R)): 10.731
Liquid Bulk Temperature (deg. R): 511.8083
Tank Paint Solar Absorbance (Shell): 0.68
Tank Paint Solar Absorbance (Roof): 0.68
Daily Total Solar Insulation Factor (Btu/sqft day): 1,193.89

Vapor Space Expansion Factor
Vapor Space Expansion Factor: 0.3704
Daily Vapor Temperature Range (deg. R): 40.1436
Daily Vapor Pressure Range (psia): 2.3161
Breather Vent Press. Setting Range (psia): 0.06
Vapor Pressure at Daily Average Liquid Surface Temperature (psia): 6.0247
Vapor Pressure at Daily Minimum Liquid Surface Temperature (psia): 4.9549
Vapor Pressure at Daily Maximum Liquid Surface Temperature (psia): 7.2711
Daily Avg. Liquid Surface Temp. (deg R): 516.8667
Daily Min. Liquid Surface Temp. (deg R): 506.8308
Daily Max. Liquid Surface Temp. (deg R): 526.9026
Daily Ambient Temp. Range (deg. R): 24.1833

Vented Vapor Saturation Factor
Vented Vapor Saturation Factor: 0.2362
Vapor Pressure at Daily Average Liquid Surface Temperature (psia): 6.0247
Vapor Space Outage (ft): 10.125

Working Losses (lb):
Vapor Molecular Weight (lb/lb-mole): 64
Vapor Pressure at Daily Average Liquid Surface Temperature (psia): 6.0247
Annual Net Throughput (gal/yr.): 70,528.50
Annual Turnovers: 4.2751
Turnover Factor: 1
Maximum Liquid Volume (gal): 16,497.58
Maximum Liquid Height (ft): 19.5
Tank Diameter (ft): 12
Working Loss Product Factor: 1

Total Losses (lb): 3,190.07

Individual Tank Emission Totals

Emissions Report for Annual

PEN 1 - Vertical Fixed Roof Tank
Elkins, West Virginia

Components
Gasoline (RVP 12)

Losses(lbs)	Breathing Loss	Total Emissions
Working Loss	647.48	3,190.07
	2,542.58	

Noble Energy, Inc; PEN 1 Production Facility
Enclosed Flare Detail Sheet

Source ID Number					
Equipment ID	8S-COMB1		Truck Loading VOC Emissions & Flash VRU downtime		
SCC			Condensate Tanks	604.36 tpy VOC	109.81 tpy HAPs
Equipment Usage	Vapor Combustor		Condensate Loading	14.96 tpy VOC	4.35 tpy HAPs
			Produced Water Tanks	3.76 tpy VOC	1.75 tpy HAPs
			Produced Water Loading	1.07 tpy VOC	0.31 tpy HAPs
Equipment Make	Leed		Total VOC Emissions	624.15 tpy	116.22 tpy HAPs
Equipment Model	LDF1350 Dual Stage Combustor		Control Efficiency	98%	98%
Serial Number	Unknown		Controlled VOC Emissions	12.48 tpy	2.32 tpy HAPs
Installation Date	01/30/16		Combustion		
Emission Controls	None		Molecular Weight of Vapors	lb/lb-mol	
Pilot			Fuel Heating Value	2000 Btu/scf	
Fuel Heating Value	1220	Btu/scf	Potential Heat Output	10.417 MMBtu/hr	
Design Heat Rate	0.02	MMBtu/hr	VOC Vapors sent to flare	1248292.9 lbs/yr	
Site Heat Rate	0.02	MMBtu/hr	Potential Operation	365 days/yr	
Potential Operation	365	days/yr	Ave. Gas Flared	125.000 Mscf/day	
Potential Fuel Usage	0.30	Mscf/day			

9S-PILOT1

Combustor Pilot Emissions

Pollutant	Emission Factor lb/MMSCF	Annual gas Usage MMSCF/yr	Hrs of Operation (hrs/yr)	Estimated Emissions		Source of Emission Factor
				(lb/hr)	Pilot tpy	
NOx	100.000	0.11	8760	0.00	0.01	AP-42 ²
CO	84.000	0.11	8760	0.00	0.005	AP-42 ²
PM10	7.600	0.11	8760	0.00	0.00	AP-42 ²
VOC	5.500	0.11	8760	0.00	0.00	AP-42 ²
N ₂ O	1.000	0.11	8760	0.00	0.00	API
CO ₂	120000.000	0.11	8760	1.50	6.57	AP-42 ²

Potential Combustion Emissions

Pollutant	Emission Factor lb/MMBtu	Annual gas Usage MMBtu/yr	Estimated Emissions tpy	Emission Factor Source
NOx	0.068	91250.00	3.10	AP-42 ¹
CO	0.370	91250.00	16.88	AP-42 ¹
N ₂ O	0.001	91250.00	0.05	API
CO ₂	117.650	91250.00	5367.78	AP-42 ¹

Total Potential Vapor Combustor Emissions

Pollutant	tpy	lb/hr
NOx	3.11	0.71
CO	16.89	3.86
PM10	0.00	0.00
VOC	12.48	2.85
HAPs	2.32	0.53
N ₂ O	0.05	0.01
CH ₄	0.00	0.00
CO ₂	5374.35	1227.02
CO ₂ e	5388.32	1230.21

¹ EPA AP-42, Volume I, Fifth Edition - September 1991, Table 13.5-1, Emission Factors for Flare Operations.

² EPA AP-42, Volume I, Fifth Edition - September 1991, Table 1.4, Emission Factors for Natural Gas Combustion

Pennsboro1 Production Facility; Noble Energy, Inc

Flare Detail Sheet

Source ID Number			LP Separator Gas to Flare (upset)	
Equipment ID	10S-COMB		LP Gas	1,433 lb/hr VOC
SCC				2,063,564 lbs VOC
Equipment Usage	Flare		Total VOC Emissions	1,032 tpy
Equipment Make	Unknown		VOC Emissions from downtime	1032 tpy
Equipment Model	Unknown		Control Efficiency	98 %
Serial Number	Unknown		Controlled VOC Emissions	20.64 tpy
Installation Date	Unknown		Combustion	
Emission Controls	None		Molecular Weight of Vapors	lb/lb-mol
Pilot			Fuel Heating Value	1500 Btu/scf
Fuel Heating Value	1220	Btu/scf	Potential Heat Output	19.7 MMBtu/hr
Design Heat Rate	0.07	MMBtu/hr	VOC Vapors sent to flare	2063563.9 lbs/yr
Site Heat Rate	0.07	MMBtu/hr	Potential Operation	60 days/yr
Potential Operation	365	days/yr	Ave. Gas Flared	315 Mscf/day
Potential Fuel Usage	1.44	Mscf/day		

11S-Pilot

Flare Pilot Emissions

Pollutant	Emission Factor lb/MMSCF	Annual gas Usage MMSCF/yr	Hrs of Operation (hrs/yr)	Estimated Emissions		Source of Emission Factor
				(lb/hr)	Pilot tpy	
NOx	100.0	0.53	8760	0.01	0.03	AP-42 ²
CO	84.0	0.53	8760	0.01	0.02	AP-42 ²
PM10	7.6	0.53	8760	0.00	0.00	AP-42 ²
VOC	5.5	0.53	8760	0.00	0.00	AP-42 ²
N ₂ O	1.0	0.53	8760	0.00	0.00	API
CO ₂	120,000	0.53	8760	7.20	31.54	AP-42 ²

Potential Combustion Emissions

Pollutant	Emission Factor lb/MMBtu	Annual gas Usage MMBtu/yr	Estimated Emissions tpy	Emission Factor Source
NOx	0.068	28350.00	0.96	AP-42 ¹
CO	0.370	28350.00	5.24	AP-42 ¹
VOC	0.052	28350.00	0.74	AP-42 ¹
N ₂ O	0.001	28350.00	0.01	API
CO ₂	117.650	28350.00	1667.69	AP-42 ¹

Total Potential Vapor Combustor Emissions

Pollutant	tpy	lb/hr	LP gas produced	1,916	lb/hr
NOx	0.96	0.22	LP gas VOC wt %	74.78%	%
CO	5.24	1.20			
PM10		0.00			
VOC	20.64	4.71			
N ₂ O	0.01	0.00			
CH ₄	0.00	0.00			
CO ₂	1667.69	380.75			
CO ₂ e	1672.17	381.77			

¹ EPA AP-42, Volume I, Fifth Edition - September 1991, Table 13.5-1, Emission Factors for Flare Operations.

² EPA AP-42, Volume I, Fifth Edition - September 1991, Table 1.4, Emission Factors for Natural Gas Combustion

Noble Energy, Inc; PEN 1 Production Facility
Permit G70-A Application

ATTACHMENT J

Class I Legal Advertisement

AIR QUALITY PERMIT NOTICE
Notice of Application for Permit Application

Notice is given that Noble Energy, Inc. has applied to the West Virginia Department of Environmental Protection, Division of Air Quality, for a Class 2 Administrative Update to the G70-A General Permit Registration for its PEN 1 oil and natural gas production facility located in Ritchie County West Virginia at latitude 39.33494 and longitude -80.99283. From WV 2 south make a left onto WV 180 south of New Martinsville, follow WV 180 and travel approximately 7.4 miles to the intersection of WV 180 and WV 18, make a left onto WV 18 and travel approximately 17.6 miles to the intersection of WV 18 and WV 74, make a right onto WV 74 and follow it into Ritchie County for approximately 7.8 miles to CR 6 (Bonds Creek Road), make a right onto Bonds Creek Road and travel 2.5 miles to lease road on the right.

The applicant estimates the potential to discharge the following Regulated Air Pollutants will now be:

Regulated Pollutant	Potential Annual Emissions in tons per year (tpy)
Nitrogen Oxides	8.96
Carbon Monoxide	27.80
Total Volatile Organic Compounds	55.53
Sulfur Dioxide	0.02
Particulate Matter (PM)	0.27
PM-10	0.27
Total Hazardous Air Pollutants	9.59
Total Carbon Dioxide Equivalent	12,036

Startup of the proposed operation is planned to begin on or about January 30, 2016. Written comments will be received by the West Virginia Department of Environmental Protection, Division of Air Quality, 601 57th Street, SE, Charleston, WV 25304, for at least 30 calendar days from the date of publication of this notice.

Any questions regarding this application for G70A General Permit Registration should be directed to the DAQ at (304) 926-0499, extension 1227, during normal business hours.

Dated this, Wednesday, December 30, 2015

By: Noble Energy, Inc.
 RJ Moses
 Operations Manager
 Marcellus Business Unit
 1000 Noble Energy Drive
 Canonsburg, PA 15317

Noble Energy, Inc
Noble Energy, Inc; PEN 1 Production Facility
Permit G70-A Application

ATTACHMENT O

Emissions Summary Sheets

G-70 A EMISSION SUMMARY SHEET
Noble Energy, Inc.; PEN 1 Production Facility

Emission Point ID No. (Match Emission Units Table & P&ID Plan)	Emission Point Type ¹	Emission Unit Vented Through This Point (Match Emission Units Table & P&ID Plan)		Air Pollution Control Device (Match Emission Units Table & P&ID Plan)		Vent Time for Emission (Match Emission Units Table & P&ID Plan)		All Regulated Pollutants - Chemical (Specify VOCs & HAPs) See Detail Sheets	Maximum Potential Uncontrolled Emissions ³		Maximum Potential Controlled Emissions ⁴		Emission Form (Match Emission Units Table & P&ID Plan) (Gas/Vapor)	Est. Method Used ⁵	Emission Concentration ⁶ (ppmv or mg/m ³)
		ID No.	Source	Device Type	1C and 2C	Sheet Turn ¹	Max (hr/yr)		lb/yr	ton/yr	lb/yr	ton/yr			
8E-COMB 1-2	Vent	15-TKL-8	4-400 lbf Condensate Tanks	Vapor	1C and 2C	N/A	N/A	VOCs 137.98 25.07	604.36 109.81	2.76 0.50	12.09 2.20	Gas/Vapor	AP-42, HYSYS, Tanks		
8E-COMB 1-2	Vent	25-TKL-4	4-400 lbf Produced Water Tanks	Vapor	1C and 2C	N/A	N/A	VOCs 0.19 0.04	0.19 0.04	0.01 0.01	0.19 0.04	Gas/Vapor	Tanks, Flash Study		
3E-ENG1	Engine Stack	35-ENG1	95 hp GAT G3BQANA	Combustor	5C	N/A	N/A	NOx 2.75 12.03	12.03 6.61	0.31 0.11	1.34 2.69	Gas/Vapor	AP-42		
4E-GPU1 - 3E-GPU9	Heater Stack	4S-GPU1 - 4S-GPU9	GPU Burner	N/A	N/A	N/A	N/A	VOCs 0.60 2.63	0.21 0.93	0.01 0.00	0.93 0.00	Gas/Vapor	AP-42		
10E-COMB	Vent	55-LP	Low Pressure Separator	FLARE	3C	N/A	N/A	PM-10 0.19 0.81	0.01 0.03	0.00 0.01	0.03 0.01	Particulate	AP-42		
11E-PILOT	Vent	11S-PILOT	Combustor Pilot Emissions	N/A	N/A	N/A	N/A	CO2e 78.99 345.99	345.99	0.00	0.01	Gas/Vapor	AP-42		
6E-TL1	Vent	65-TL1	Condensate Truck Loadout	Combustor	1C and 2C	N/A	N/A	NOx 0.74 3.23	3.23	0.74	3.23	Gas/Vapor	AP-42		
7E-TL2	Vent	75-TL2	Produced water truck loadout	Combustor	1C and 2C	N/A	N/A	CO 0.62 2.71	2.71	0.62	2.71	Gas/Vapor	AP-42		
8E-COMB1	Vent	8S-COMB1	One (1) Vapor Combustor	N/A	N/A	N/A	N/A	VOCs 0.04 0.18	0.18	0.04	0.18	Gas/Vapor	AP-42		
8S-COMB2	Vent	8S-COMB2	One (1) Vapor Combustor	N/A	N/A	N/A	N/A	SO2 0.00 0.02	0.02	0.00	0.02	Gas/Vapor	AP-42		
9E-PILOT1	Vent	9S-PILOT1	One (1) Vapor Combustor Pilot	N/A	N/A	N/A	N/A	HAPs 0.06 0.25	0.25	0.06	0.25	Particulate	AP-42		
9E-PILOT2	Vent	9S-PILOT2	One (1) Vapor Combustor Pilot	N/A	N/A	N/A	N/A	HAPs 0.01 0.06	0.06	0.01	0.06	Gas/Vapor	AP-42		
12E-TE Gen	Vent	12S-TE Gen	TE Generator	N/A	N/A	N/A	N/A	VOCs 885.67 3,872.23	3,872.23	885.67	3,872.23	Gas/Vapor	AP-42		
5E-LP	Heater Stack	55-LP	Low Pressure Separator	N/A	N/A	N/A	N/A	HAPs 35.93 157.36	157.36	5.21	3.75	Gas/Vapor	AP-42, HYSYS		
								NOx 1.34 0.96	0.22	0.96	0.22	Gas/Vapor	AP-42, HYSYS		
								CO 1.20 5.24	5.24	1.20	5.24	Gas/Vapor	AP-42		
								CO2e 2862.31 1,716.70	1,716.70	391.94	1,716.70	Gas/Vapor	AP-42		
								NOx 0.00 0.01	0.01	0.00	0.01	Gas/Vapor	AP-42		
								VOCs 0.00 0.00	0.00	0.00	0.00	Gas/Vapor	AP-42		
								PM-10 0.00 0.00	0.00	0.00	0.00	Particulate	AP-42		
								HAPs 0.00 0.00	0.00	0.00	0.00	Gas/Vapor	AP-42		
								CO2e 3.84 17.24	17.24	3.84	17.24	Gas/Vapor	AP-42		
								NOx 0.00 0.00	0.00	0.00	0.00	Gas/Vapor	AP-42		
								CO 0.00 0.01	0.01	0.00	0.01	Gas/Vapor	AP-42		
								VOCs 0.00 0.00	0.00	0.00	0.00	Gas/Vapor	AP-42		
								SO2 0.00 0.00	0.00	0.00	0.00	Gas/Vapor	AP-42		
								PM-10 0.00 0.00	0.00	0.00	0.00	Particulate	AP-42		
								HAPs 0.00 0.00	0.00	0.00	0.00	Gas/Vapor	AP-42		
								CO2e 3.94 17.24	17.24	3.94	17.24	Gas/Vapor	AP-42		
								NOx 0.00 0.01	0.01	0.00	0.01	Gas/Vapor	AP-42		
								CO 0.00 0.01	0.01	0.00	0.01	Gas/Vapor	AP-42		
								VOCs 0.00 0.00	0.00	0.00	0.00	Gas/Vapor	AP-42		
								SO2 0.00 0.00	0.00	0.00	0.00	Gas/Vapor	AP-42		
								PM-10 0.00 0.00	0.00	0.00	0.00	Particulate	AP-42		
								HAPs 0.00 0.00	0.00	0.00	0.00	Gas/Vapor	AP-42		
								CO2e 3.94 17.24	17.24	3.94	17.24	Gas/Vapor	AP-42		
								NOx 0.00 0.01	0.01	0.00	0.01	Gas/Vapor	AP-42		
								CO 0.00 0.01	0.01	0.00	0.01	Gas/Vapor	AP-42		
								VOCs 0.00 0.00	0.00	0.00	0.00	Gas/Vapor	AP-42		
								SO2 0.00 0.00	0.00	0.00	0.00	Gas/Vapor	AP-42		
								PM-10 0.00 0.00	0.00	0.00	0.00	Particulate	AP-42		
								HAPs 0.00 0.00	0.00	0.00	0.00	Gas/Vapor	AP-42		
								CO2e 0.75 3.29	3.29	0.75	3.29	Gas/Vapor	AP-42		
								NOx 0.06 0.27	0.27	0.06	0.27	Gas/Vapor	AP-42		
								CO 0.05 0.23	0.23	0.05	0.23	Gas/Vapor	AP-42		
								VOCs 0.00 0.01	0.01	0.00	0.01	Gas/Vapor	AP-42		
								SO2 0.00 0.00	0.00	0.00	0.00	Gas/Vapor	AP-42		
								PM-10 0.00 0.02	0.02	0.00	0.02	Particulate	AP-42		
								HAPs 0.00 0.01	0.01	0.00	0.01	Gas/Vapor	AP-42		
								CO2e 73.81 323.27	323.27	73.81	323.27	Gas/Vapor	AP-42		