

MARFORK COAL COMPANY

MARFORK PREPARATION PLANT

ID NO. 081-00078

GENERAL PERMIT MODIFICATION

DIVISION OF AIR QUALITY

Submittal Date: February 2016

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WEST VIRGINIA
DEPARTMENT OF ENVIRONMENTAL PROTECTION
DIVISION OF AIR QUALITY
601 - 57th Street SE
Charleston, WV 25304
Phone: (304) 926-0475 • www.wvdep.org

**APPLICATION FOR GENERAL
PERMIT REGISTRATION**
*CONSTRUCT, MODIFY, RELOCATE OR
ADMINISTRATIVELY UPDATE
A STATIONARY SOURCE OF AIR POLLUTANTS*

PLEASE CHECK ALL THAT APPLY (IF KNOWN):

- ☐ **CONSTRUCTION** ☒ **MODIFICATION** ☐ **RELOCATION**
☐ **ADMINISTRATIVE UPDATE** ☐ **AFTER-THE-FACT**

FOR AGENCY USE ONLY: PLANT I.D. # _____

PERMIT # _____ PERMIT WRITER: _____

CHECK WHICH TYPE OF GENERAL PERMIT REGISTRATION YOU ARE APPLYING FOR:

- ☒ **G10-D** – Coal Preparation and Handling
☐ **G20-B** – Hot Mix Asphalt
☐ **G30-D** – Natural Gas Compressor Stations
☐ **G33-A** – Class I Spark Ignition Internal Combustion Engine
☐ **G35-A** – Natural Gas Compressor Stations (Flare/Glycol Dehydration Unit)

- ☐ **G40-C** – Nonmetallic Minerals Processing
☐ **G50-B** – Concrete Batch
☐ **G60-C** – Class II Emergency Generator
☐ **G65-C** – Class I Emergency Generator

SECTION I. GENERAL INFORMATION

1. NAME OF APPLICANT (AS REGISTERED WITH THE WV SECRETARY OF STATE'S OFFICE):

MARFORK COAL COMPANY, INC.

2. FEDERAL EMPLOYER ID NO. (FEIN):

55-0723539

3. APPLICANT'S MAILING ADDRESS:

PO BOX 457, WHITESVILLE, WV 25209

4. IF APPLICANT IS A SUBSIDIARY CORPORATION, PLEASE PROVIDE THE NAME OF PARENT CORPORATION:

ALPHA NATURAL RESOURCES

5. **WV BUSINESS REGISTRATION.** IS THE APPLICANT A RESIDENT OF THE STATE OF WEST VIRGINIA? ☒ **YES** ☐ **NO**

⇒ IF **YES**, PROVIDE A COPY OF THE **CERTIFICATE OF INCORPORATION / ORGANIZATION / LIMITED PARTNERSHIP** (ONE PAGE) INCLUDING ANY NAME CHANGE AMENDMENTS OR OTHER **BUSINESS CERTIFICATE** AS **ATTACHMENT A**.

⇒ IF **NO**, PROVIDE A COPY OF THE **CERTIFICATE OF AUTHORITY / AUTHORITY OF L.L.C. / REGISTRATION** (ONE PAGE) INCLUDING ANY NAME CHANGE AMENDMENTS OR OTHER **BUSINESS CERTIFICATE** AS **ATTACHMENT A**.

See Attachment A

SECTION II. FACILITY INFORMATION

7. TYPE OF PLANT OR FACILITY (STATIONARY SOURCE) TO BE CONSTRUCTED, MODIFIED, RELOCATED OR ADMINISTRATIVELY UPDATED (E.G., COAL PREPARATION PLANT, PRIMARY CRUSHER, ETC.):

**ADD THREE RAW COAL BELTS AND FIVE REFUSE BELTS;
CHANGE RATES FOR EXISTING REFUSE BELTS; CHANGE
RATES AND THROUGHPUT FOR LOW GAP RC BELTS**

8. STANDARD INDUSTRIAL CLASSIFICATION (SIC) CODE FOR THE FACILITY:

1221 and 1222

9A. DAQ PLANT I.D. NO. (FOR AN EXISTING FACILITY): 081-00078	10A. LIST ALL CURRENT 45CSR13 AND 45CSR30 (TITLE V) PERMIT NUMBERS ASSOCIATED WITH THIS PROCESS (FOR EXISTING FACILITY ONLY): G10D-145B
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PRIMARY OPERATING SITE INFORMATION

11A. NAME OF PRIMARY OPERATING SITE: Marfork Prep Plant	12A. MAILING ADDRESS OF PRIMARY OPERATING SITE: PO Box 457, Whitesville, WV 25209	
13A. DOES THE APPLICANT OWN, LEASE, HAVE AN OPTION TO BUY, OR OTHERWISE HAVE CONTROL OF THE <i>PROPOSED SITE</i> ? <input checked="" type="checkbox"/> YES <input type="checkbox"/> NO ↪ IF YES , PLEASE EXPLAIN: OWNER/OPERATOR ↪ IF NO , YOU ARE NOT ELIGIBLE FOR A PERMIT FOR THIS SOURCE.		
14A. ↪ FOR MODIFICATIONS or ADMINISTRATIVE UPDATES , AT AN EXISTING FACILITY, PLEASE PROVIDE DIRECTIONS TO THE <i>PRESENT LOCATION</i> OF THE FACILITY FROM THE NEAREST STATE ROAD; ↪ FOR CONSTRUCTION OR RELOCATION PERMITS , PLEASE PROVIDE DIRECTIONS TO <i>THE PROPOSED NEW SITE LOCATION</i> FROM THE NEAREST STATE ROAD. <p align="center">From Charleston, take Route 3, pass thru Whitesville, drive approximately 2 miles, turn left onto County Route 3/1, plant is approximately 1.1 miles east</p> <p align="center">INCLUDE A MAP AS ATTACHMENT F. See Attachment F</p>		
15A. NEAREST CITY OR TOWN: Pettus	16A. COUNTY: Raleigh	
17A. UTM NORTHING (KM): 4199.70	18A. UTM EASTING (KM): 453.7	19A. UTM ZONE: 17

1ST ALTERNATE OPERATING SITE INFORMATION (G20-B, G40-C, G50-C only)

11B. NAME OF PRIMARY OPERATING SITE: 	12B. MAILING ADDRESS OF PRIMARY OPERATING SITE: 	
13B. DOES THE APPLICANT OWN, LEASE, HAVE AN OPTION TO BUY, OR OTHERWISE HAVE CONTROL OF THE <i>PROPOSED SITE</i> ? <input type="checkbox"/> YES <input type="checkbox"/> NO ⇨ IF YES , PLEASE EXPLAIN: _____ ⇨ IF NO , YOU ARE NOT ELIGIBLE FOR A PERMIT FOR THIS SOURCE.		
14B. ⇨ FOR MODIFICATIONS or ADMINISTRATIVE UPDATES , AT AN EXISTING FACILITY, PLEASE PROVIDE DIRECTIONS TO THE <i>PRESENT LOCATION</i> OF THE FACILITY FROM THE NEAREST STATE ROAD; ⇨ FOR CONSTRUCTION OR RELOCATION PERMITS , PLEASE PROVIDE DIRECTIONS TO <i>THE PROPOSED NEW SITE LOCATION</i> FROM THE NEAREST STATE ROAD. INCLUDE A MAP AS ATTACHMENT F .		
15B. NEAREST CITY OR TOWN:	16B. COUNTY:	
17B. UTM NORTHING (KM):	18B. UTM EASTING (KM):	19B. UTM ZONE:

2ND ALTERNATE OPERATING SITE INFORMATION (G20-B, G40-C, G50-C only)

11C. NAME OF PRIMARY OPERATING SITE: 	12C. MAILING ADDRESS OF PRIMARY OPERATING SITE: 	
13C. DOES THE APPLICANT OWN, LEASE, HAVE AN OPTION TO BUY, OR OTHERWISE HAVE CONTROL OF THE <i>PROPOSED SITE</i> ? <input type="checkbox"/> YES <input type="checkbox"/> NO ⇨ IF YES , PLEASE EXPLAIN: _____ ⇨ IF NO , YOU ARE NOT ELIGIBLE FOR A PERMIT FOR THIS SOURCE.		
14C. ⇨ FOR MODIFICATIONS or ADMINISTRATIVE UPDATES , AT AN EXISTING FACILITY, PLEASE PROVIDE DIRECTIONS TO THE <i>PRESENT LOCATION</i> OF THE FACILITY FROM THE NEAREST STATE ROAD; ⇨ FOR CONSTRUCTION OR RELOCATION PERMITS , PLEASE PROVIDE DIRECTIONS TO <i>THE PROPOSED NEW SITE LOCATION</i> FROM THE NEAREST STATE ROAD. INCLUDE A MAP AS ATTACHMENT F .		
15C. NEAREST CITY OR TOWN:	16C. COUNTY:	
17C. UTM NORTHING (KM):	18C. UTM EASTING (KM):	19C. UTM ZONE:
20. PROVIDE THE DATE OF ANTICIPATED INSTALLATION OR CHANGE: March 15, 2016 ⇨ IF THIS IS AN AFTER-THE-FACT PERMIT APPLICATION, PROVIDE THE DATE UPON WHICH THE PROPOSED CHANGE DID HAPPEN: ____/____/____		21. DATE OF ANTICIPATED START- UP IF REGISTRATION IS GRANTED: <p align="center">March 15, 2016</p>
22. PROVIDE MAXIMUM PROJECTED OPERATING SCHEDULE OF ACTIVITY/ ACTIVITIES OUTLINED IN THIS APPLICATION: HOURS PER DAY <u> 24 </u> DAYS PER WEEK <u> 7 </u> WEEKS PER YEAR <u> 52 </u> PERCENTAGE OF OPERATION <u> 100% </u>		

**WEST VIRGINIA
STATE TAX DEPARTMENT
BUSINESS REGISTRATION
CERTIFICATE**

ISSUED TO:
**MARFORK COAL COMPANY INC
DBA MINING SUPPORT GROUP/PROCESSING MAINTENANCE GROU
PO BOX 1949
CHARLESTON, WV 25327-1949**

BUSINESS REGISTRATION ACCOUNT NUMBER: **1042-4795**

This certificate is issued on: **07/6/2010**

*This certificate is issued by
the West Virginia State Tax Commissioner
in accordance with Chapter 11, Article 12, of the West Virginia Code*

*The person or organization identified on this certificate is registered
to conduct business in the State of West Virginia at the location above.*

This certificate is not transferrable and must be displayed at the location for which issued.

This certificate shall be permanent until cessation of the business for which the certificate of registration was granted or until it is suspended, revoked or cancelled by the Tax Commissioner.

Change in name or change of location shall be considered a cessation of the business and a new certificate shall be required.

TRAVELING/STREET VENDORS: Must carry a copy of this certificate in every vehicle operated by them.
CONTRACTORS, DRILLING OPERATORS, TIMBER/LOGGING OPERATIONS: Must have a copy of this certificate displayed at every job site within West Virginia.

PROCESS DESCRIPTION

The Marfork Preparation Plant Facility is located in a remote area near Pettus in Raleigh County.

The modification addresses a decrease in the rate and throughput for the Low Gap belts, as the mine is idle with an unknown startup date; the installation of raw coal belt BC-42 which will transfer to another belt BC-43 that now feeds OS-02; and the installation of another belt BC-44 that will transfer to BC-09 to feed OS-04. Refuse belt rates have also been changed from 1350TPH to 1500TPH.

Although the maximum equipment operating rates show the ability to process 21,021,000 tons of coal, projections for the raw coal production from area deep mines and the raw coal truck dump will limit raw coal throughput to 12,000,000 tons per year. Alpha Natural Resources requests that the facility be limited to 12,000,000 raw tons throughput to depict reasonable operation, with leave to evaluate the facility annually and further modify the facility as production increases.

Raw coal delivered to the plant would be transferred to stockpile areas OS-01(SW-WS), OS-02(SW-WS), OS-03(SW-WS) and OS-04(SW-WS) from the Coon Eagle Mine via BC-01(PE); from Coon Cedar Mine via BC-02(PE); from the Low Gap Mine area via BC-04(PE), BC-05(PE), BC-06(PE), BC-07(PE), BC-08(PE) and BC-09(PE); and trucked coal would go through truck dump BS-01(PW) and go to OS-03 via BC-03(PE). This process is depicted in transfer points TP-01(TC-PE),

ATTACHMENT B

TP-02(TC-MDH), TP-03(TC-PE), TP-04(UD-PW), TP-05(TC-FE) TP-06(TC-PE), TP-07(TC-FE), TP-08(TC-FE), TP-09(TC-FE), TP-10(TC-FE), TP-11(TC-FE), and TP-12(TC-PE).

With this modification, raw coal belt BC-01 from the Coon Eagle Mine will transfer to proposed belt conveyor BC-42(PE) at TP-83(TC-FE); BC-42 will transfer to proposed conveyor BC-43(PE) which will now feed OS-02 @ TP-84(TC-FE) and TP-85(TC-PE); BC-42 will also transfer to proposed belt conveyor BC-44(PE) @ TP-86(TC-FE); BC-44 will transfer to existing belt BC-09 @ TP-87(TC-FE).

Raw coal is then reclaimed to belt BC-10(FE); transferred to belt BC-11(PE) and sent to the 10x20 Single Deck Screen SS-01(FW). Marfork plans to fully enclose the screen and add water sprays to reduce the screen's potential to emit. The screen will discharge refuse to refuse crusher CR-01(FE) for transfer to refuse belt BC-22(PE) and discharge raw coal to belt BC-12(PE) for transfer to the plant. This process is depicted in transfer points TP-13(LO-UC) thru TP-22(TC-FW).

Clean middlings coal transfers to the clean coal stockpile area via belt BC-13(PE). Oversize clean coal runs thru clean coal crusher CR-02(FW) inside the plant while all clean coal is transferred from the plant to clean coal stockpile OS-05(SW-WS) thru OS-10(SW-WS) via clean coal belt conveyors BC-14(PE) thru BC-18(PE) @ TP-23(TC-FW) thru TP-37(TC-PE) as depicted.

Pit-cleaned direct ship coal is delivered to truck dump BS-03(PW); goes thru pick breaker CR-03(FW); to transfer belt BC-20(PE); to a secondary crusher CR-04(FW); and to the stockpile feed belt BC-21(PE) @ TP-38(UD-PW) thru TP-44(TC-PE).

ATTACHMENT B

Clean coal is reclaimed from the stockpile areas to the loadout belt BC-19(PE); to loadout bin BS-02(FE); then to railcar @ transfer points TP-45(LO-UC) thru TP-52(LR-TC).

Refuse material from the plants is transferred to the disposal area via belt conveyors BC-20(PE) thru BC-34(NC). Refuse belt BC-24 has the option of transferring to refuse bin BS-04(FE) to be loaded out to truck or transferring to refuse belt BC-25. Bin BS-04 is used only if a problem is encountered during the refuse process. This process is depicted at transfer points TP-53(TC-FW) thru TP-69(TC-MDH). Limestone and gravel is sometimes used as treatment for the refuse material and is delivered to a small stockpile OS-11(SW-WS); transferred by front-end loader to feed bin BS-05(PW); where it is deposited onto refuse belt BC-24 for neutralization. This process is depicted @ TP-70(UL-MDH) thru TP-72(TC-PE). One refuse belt was added to the system in 2014. There was a change for TP- 69 whereas BC-34 transfers to BC-36(NC) and TP-76(TC-MDH) is added for transfer from BC-36 to Ground.

Another refuse maintenance area that is currently out of service and would require a great deal of mechanical work to restore is also on site. Cleaned-up material would be fed by front-end loader to bin BS-06(PW); transfer to belt BC-35(PE); and discharge to refuse belt BC-25. There are no plans to start this system but has been included for operational flexibility. This process takes place at transfer points TP-73(UL-MDH) thru TP-75(TC-PE).

With this modification, five new refuse belt conveyors will be added to the Low Gap Refuse Disposal Area. The belts will enter the system where BC-25 will transfer to proposed belts BC-37(PE) @ TP-

ATTACHMENT B

***77(TC-PE); BC-37 to BC-38(PE) @ TP-78(TC-PE); BC-38 to BC-39(PE)
@ TP-79(TC-PE); BC-39 to BC-40(PE) @ TP-80(TC-PE); BC-40 to BC-
41(NC) @ TP-81(TC-PE); BC-41 to Ground @ TP-82(TC-MDH).***

DESCRIPTION OF FUGITIVE EMISSIONS

Potential sources of fugitive particulate emissions for this facility include emissions, which are not captured by pollution control equipment and emissions from open stockpiles and vehicular traffic on paved and unpaved haulroads and work areas. The haulroads and work areas will be controlled by water truck in accordance with section E.6.c.i. of the General Permit.

The water truck is equipped with pumps sufficient to maintain stockpiles, haulroads and work areas. The water truck will be operated three times daily, and more as needed in dry periods. An additive to prevent freezing will be utilized in the winter months when freezing conditions are present.

As addressed in the Fugitive Emissions Dust Control Plan, dozers are located in the stockpile areas and compaction is used as the stockpile control mechanism.

CRUSHING AND SCREENING AFFECTED SOURCE SHEET

Source Identification Number ¹		SS-01				
Type of Crusher or Screen ²		SD				
Date of Manufacture ³		1995				
Maximum Throughput ⁴	tons/hour	2500				
	tons/year	12,000,000				
Material sized from/to: ⁵		4x0				
Average Moisture Content (%) ⁶		7				
Control Device ID Number ⁷		FW				
Baghouse Stack Parameters ⁸	height (ft)	N/A				
	diameter (ft)					
	volume (ACFM)					
	exit temp (°F)					
	UTM Coordinates					
Maximum Operating Schedule ⁹	hours/day	24				
	days/year	365				
	hours/year	8760				
Percentage of Operation ¹⁰	January-March	25				
	April-June	25				
	July-September	25				
	Oct-December	25				

1. Enter the appropriate Source Identification Number for each crusher and screen. For example, in the case of an operation which incorporates multiple crushers, the crushers should be designated CR-1, CR-2, CR-3 etc. beginning with the breaker or primary crusher. Multiple screens should be designated S-1, S-2, S-3 etc.
2. Describe types of crushers and screens using the following codes:

HM Hammermill DR Double Roll Crusher BM Ball Mill RB Rotary Breaker JC Jaw Crusher GC Gyratory Crusher OT Other	SS Stationary Screen SD Single Deck Screen DD Double-Deck Screen TD Triple Deck Screen OT Other
---	---
3. Enter the date that each crusher and screen was manufactured.
4. Enter the maximum throughput for each crusher and screen in tons per hour and tons per year.
5. Describe the nominal material size reduction (e.g. +2" / -").
6. Enter the average percent moisture content of the material processed.
7. Enter the appropriate Control Device Identification Number for each crusher and screen. Refer to Table A - *Control Device Listing* and *Control Device Identification Number Instructions* in the *Reference Document* for Control Device ID prefixes and numbering.
8. Enter the appropriate stack parameters if a baghouse control device is used.
9. Enter the maximum operating schedule for each crusher

CRUSHING AND SCREENING AFFECTED SOURCE SHEET

Source Identification Number ¹		CR-01	In-Plant CR-02	PB CR-03	DS CR-04	
Type of Crusher or Screen ²		Refuse Crusher	DR	PB	DR	
Date of Manufacture ³		1994	1994	2002	2002	
Maximum Throughput ⁴	tons/hour	630	400	800	800	
	tons/year	1,200,000	3,504,000	1,000,000	1,000,000	
Material sized from/to: ⁵		4x0	4x0	6x0	4x0	
Average Moisture Content (%) ⁶		7	7	5	5	
Control Device ID Number ⁷		FE	FW	FW	FW	
Baghouse Stack Parameters ⁸	height (ft)	N/A				
	diameter (ft)					
	volume (ACFM)					
	exit temp (°F)					
	UTM Coordinates					
Maximum Operating Schedule ⁹	hours/day	24	24	24	24	
	days/year	365	365	365	365	
	hours/year	8760	8760	8760	8760	
Percentage of Operation ¹⁰	January-March	25	25	25	25	
	April-June	25	25	25	25	
	July- September	25	25	25	25	
	Oct-December	25	25	25	25	

1. Enter the appropriate Source Identification Number for each crusher and screen. For example, in the case of an operation which incorporates multiple crushers, the crushers should be designated CR-1, CR-2, CR-3 etc. beginning with the breaker or primary crusher. Multiple screens should be designated S-1, S-2, S-3 etc.
2. Describe types of crushers and screens using the following codes:

HM Hammermill DR Double Roll Crusher BM Ball Mill RB Rotary Breaker JC Jaw Crusher GC Gyratory Crusher OT Other	SS Stationary Screen SD Single Deck Screen DD Double-Deck Screen TD Triple Deck Screen OT Other
---	---
3. Enter the date that each crusher and screen was manufactured.
4. Enter the maximum throughput for each crusher and screen in tons per hour and tons per year.
5. Describe the nominal material size reduction (e.g. +2"/ - _").
6. Enter the average percent moisture content of the material processed.
7. Enter the appropriate Control Device Identification Number for each crusher and screen. Refer to Table A - *Control Device Listing* and *Control Device Identification Number Instructions* in the *Reference Document* for Control Device ID prefixes and numbering.
8. Enter the appropriate stack parameters if a baghouse control device is used.
9. Enter the maximum operating schedule for each crusher

CONVEYING AFFECTED SOURCE SHEET

Source Identification Number ¹	Date of Manufacture/Modification ²	Type of Material Handled ³	Size of Material Handled ⁴	Maximum Material Transfer Rate ⁵		Average Moisture Content (%) ⁶	Control Device ⁷
				tons/hour	tons/year		
Coon Eagle BC-01	1994/M2016	RC	4x0	4000	4,000,000	8	PE
Coon Cedar BC-02	1994	RC	4x0	1500	4,000,000	6	PE
TD Reclaim BC-03	1994	RC	4x0	2400	2,000,000	6	PE
Low Gap BC-04	2004/M2016	RC	4x0	1000	1,000,000	8	PE
Low Gap BC-05	2004/M2016	RC	4x0	1000	1,000,000	8	PE
Low Gap BC-06	2004/M2016	RC	4x0	1000	1,000,000	8	PE
Low Gap BC-07	2004/M2016	RC	4x0	1000	1,000,000	8	PE
Low Gap BC-08	2004/M2016	RC	4x0	1000	1,000,000	8	PE
OS-04 Feed BC-09	2004/M2016	RC	4x0	2400	3,000,000	8	PE
RC Reclaim BC-10	1994	RC	4x0	2500	12,000,000	7	PE
Screen Feed BC-11	1994	RC	4x0	2500	12,000,000	7	PE
Plant Feed BC-12	1994	RC	4x0	2500	12,000,000	7	PE
Middlings BC-13	1994	CC	2x0	1200	3,300,000	7	PE
CC Plant BC-14	1994	CC	2x0	1200	6,600,000	7	PE
CC Transfer BC-15	1994	CC	2x0	1200	6,600,000	7	PE
CC Transfer BC-16	1994	CC	2x0	1200	7,600,000	7	PE
CC Transfer BC-17	1994	CC	2x0	1200	2,200,000	7	PE
CC Transfer BC-18	1994	CC	2x0	1200	1,100,000	7	PE

Source Identification	Date of Manufacture/	Type of Material	Size of Material	Maximum Material Transfer Rate ⁵		Average Moisture	Control Device
Loadout BC-19	1994	CC	2x0	4500	7,600,000	6	PE
DS BC-20	2002	CC	4x0	800	1,000,000	5	PE
DS BC-21	2002	CC	2x0	800	1,000,000	5	PE
Refuse BC-22	1994/M2016	Refuse	-1 3/8	1500	6,000,000	15	PE
Refuse BC-23	1994/M2016	Refuse	-1 3/8	1500	6,000,000	15	PE
Refuse BC-24	1994/M2016	Refuse	-1 3/8	1500	6,000,000	15	PE
Refuse BC-25	1994/M2016	Refuse	-1 3/8	1500	6,000,000	15	PE
Refuse BC-26	1994/M2016	Refuse	-1 3/8	1500	6,000,000	15	PE
Refuse BC-27	1994/M2016	Refuse	-1 3/8	1500	6,000,000	15	PE
Refuse BC-28	1994/M2016	Refuse	-1 3/8	1500	6,000,000	15	PE
Refuse BC-29	1994/M2016	Refuse	-1 3/8	1500	6,000,000	15	PE
Refuse BC-30	1994/M2016	Refuse	-1 3/8	1500	6,000,000	15	PE
Refuse BC-31	1994/M2016	Refuse	-1 3/8	1500	6,000,000	15	PE
Refuse BC-32	1994/M2016	Refuse	-1 3/8	1500	6,000,000	15	PE
Refuse BC-33	1994/M2016	Refuse	-1 3/8	1500	6,000,000	15	NC
Refuse BC-34	1994/M2016	Refuse	-1 3/8	1500	6,000,000	15	NC
Refuse BC-35	2001	Out of Service Refuse	-1 3/8	10	20,000	15	PE
Refuse BC-36	1994/M2016	Refuse	-1 3/8	1500	6,000,000	15	NC
Refuse BC-37	2016	Refuse	-1 3/8	1500	6,000,000	15	PE
Refuse BC-38	2016	Refuse	-1 3/8	1500	6,000,000	15	PE
Refuse BC-39	2016	Refuse	-1 3/8	1500	6,000,000	15	PE

Source Identification	Date of Manufacture/	Type of Material	Size of Material	Maximum Material Transfer Rate ⁵		Average Moisture	Control Device
Refuse BC-40	2016	Refuse	-1 3/8	1500	6,000,000	15	PE
Refuse BC-41	2016	Refuse	-1 3/8	1500	6,000,000	15	NC
Raw Coal BC-42	2016	RC	4x0	2000	2,000,000	8	PE
Raw Coal BC-43	2016	RC	4x0	2000	2,000,000	8	PE
Raw Coal BC-44	2016	RC	4x0	2000	2,000,000	8	PE

STORAGE ACTIVITY AFFECTED SOURCE SHEET

Source Identification Number ¹	TD BS-01	Rail BS-02	DS BS-03	Refuse BS-04	Sand BS-05	BS-06
Type of Material Stored ²	RC	RC	CC	CC	Sand/Gravel	Refuse
Average Moisture Content (%) ³	5	7	5	15	4	5
Maximum Yearly Storage Throughput (tons) ⁴	2,000,000	7,600,000	1,000,000	1,000,000	20,000	20,000
Maximum Storage Capacity (tons) ⁵	100	150	100	300	50	30
Maximum Base Area (ft ²) ⁶					Refuse Treatment	Refuse Clean Up
Maximum Pile Height (ft) ⁷						
Method of Material Load-in ⁸	TD	SS	TD	SS	FE	FE
Load-in Control Device Identification Number ⁹	UD-PW	TC-FE	TC-PW	TC-FE	TC-MDH	TC-MDH
Storage Control Device Identification Number ⁹	SW-PW	SW-FE	SW-PW	SW-FE	SW-PW	SW-PW
Method of Material Load-out ⁸	SS	TC	TC	Truck	SS	SS
Load-out Control Device Identification Number ⁹	TC-FE	LR-TC	TC-FE	LO-MDH	TC-FE	TC-FE

1. Enter the appropriate Source Identification Number for each storage activity using the following codes. For example, if the facility utilizes three storage bins, four open stockpiles and one storage building (full enclosure), the Source Identification Numbers should be BS-1, BS-2, and BS-3; OS-1, OS-2, OS-3, and OS-4; and SB-1, respectively.

BS Bin or Storage Silo (full enclosure)

OS Open Stockpile

SF Stockpiles with wind fences

E3 Enclosure (three sided enclosure)

SB Storage Building (full enclosure)

OT Other : **Pressurized Truck**

2. Describe the type of material stored or stockpiled (e.g. clean coal, raw coal, refuse, etc).
3. Enter the average percent moisture content of the stored material.
4. Enter the maximum yearly storage throughput for each storage activity.
5. Enter the maximum storage capacity for each storage activity in tons (e.g. silo capacity, maximum stockpile size, etc.)
6. For stockpiles, enter the maximum stockpile base area.
7. For stockpiles, enter the maximum stockpile height.
8. Enter the method of load-in or load-out to/from stockpiles or bins using the following codes:

CS Clamshell

FC Fixed Height Chute from Bins

FE Front Endloader

MC Mobile Conveyor/Stacker

UC Under-pile or Under-Bin Reclaim Conveyor

RC Rake or Bucket Reclaim Conveyor

SS Stationary Conveyor/Stacker

ST Stacking Tube

TC Telescoping Chute from Bins

TD Truck Dump

PC Pneumatic Conveyor/Stacker

OT Other

STORAGE ACTIVITY AFFECTED SOURCE SHEET

Source Identification Number ¹	Coon Eagle OS-01	Coon Eagle OS-02	Coon Cedar OS-03	Low Gap OS-04	OS-05
Type of Material Stored ²	RC	RC	RC	RC	CC
Average Moisture Content (%) ³	6	6	6	6	7
Maximum Yearly Storage Throughput (tons) ⁴	4,000,000	3,000,000	4,000,000	3,000,000	1,100,000
Maximum Storage Capacity (tons) ⁵	40,000	40,000	40,000	40,000	40,000
Maximum Base Area (ft ²) ⁶	88,869	88,869	88,869	88,869	88,869
Maximum Pile Height (ft) ⁷	75'	75'	75'	75'	75'
Method of Material Load-in ⁸	SS	SS	SS	SS	SS
Load-in Control Device Identification Number ⁹	TC-PE(ST)	TC-PE(ST)	TC-PE(ST)	TC-PE(ST)	TC-PE(ST)
Storage Control Device Identification Number ⁹	SW-WS	SW-WS	SW-WS	SW-WS	SW-WS
Method of Material Load-out ⁸	UC	UC	UC	UC	UC
Load-out Control Device Identification Number ⁹	LO-UC	LO-UC	LO-UC	LO-UC	LO-UC

1. Enter the appropriate Source Identification Number for each storage activity using the following codes. For example, if the facility utilizes three storage bins, four open stockpiles and one storage building (full enclosure), the Source Identification Numbers should be BS-1, BS-2, and BS-3; OS-1, OS-2, OS-3, and OS-4; and SB-1, respectively.

BS Bin or Storage Silo (full enclosure)

OS Open Stockpile

SF Stockpiles with wind fences

E3 Enclosure (three sided enclosure)

SB Storage Building (full enclosure)

OT Other

2. Describe the type of material stored or stockpiled (e.g. clean coal, raw coal, refuse, etc).

3. Enter the average percent moisture content of the stored material.

4. Enter the maximum yearly storage throughput for each storage activity.

5. Enter the maximum storage capacity for each storage activity in tons (e.g. silo capacity, maximum stockpile size, etc.)

6. For stockpiles, enter the maximum stockpile base area.

7. For stockpiles, enter the maximum stockpile height.

8. Enter the method of load-in or load-out to/from stockpiles or bins using the following codes:

CS Clamshell

FC Fixed Height Chute from Bins

FE Front Endloader

MC Mobile Conveyor/Stacker

UC Under-pile or Under-Bin Reclaim Conveyor

RC Rake or Bucket Reclaim Conveyor

SS Stationary Conveyor/Stacker

ST Stacking Tube

TC Telescoping Chute from Bins

TD Truck Dump

PC Pneumatic Conveyor/Stacker

STORAGE ACTIVITY AFFECTED SOURCE SHEET

Source Identification Number ¹	OS-06	OS-07	OS-08	OS-09	OS-10
Type of Material Stored ²	CC	CC	CC	CC	CC
Average Moisture Content (%) ³	7	7	7	7	7
Maximum Yearly Storage Throughput (tons) ⁴	1,100,000	2,100,000	1,100,000	1,100,000	1,100,000
Maximum Storage Capacity (tons) ⁵	40,000	40,000	40,000	40,000	40,000
Maximum Base Area (ft ²) ⁶	88,869	88,869	88,869	88,869	88,869
Maximum Pile Height (ft) ⁷	75'	75'	75'	75'	75'
Method of Material Load-in ⁸	SS	SS	SS	SS	SS
Load-in Control Device Identification Number ⁹	TC-PE(ST)	TC-PE(ST)	TC-PE(ST)	TC-PE(ST)	TC-PE(ST)
Storage Control Device Identification Number ⁹	SW-WS	SW-WS	SW-WS	SW-WS	SW-WS
Method of Material Load-out ⁸	UC	UC	UC	UC	UC
Load-out Control Device Identification Number ⁹	LO-UC	LO-UC	LO-UC	LO-UC	LO-UC

1. Enter the appropriate Source Identification Number for each storage activity using the following codes. For example, if the facility utilizes three storage bins, four open stockpiles and one storage building (full enclosure), the Source Identification Numbers should be BS-1, BS-2, and BS-3; OS-1, OS-2, OS-3, and OS-4; and SB-1, respectively.

BS Bin or Storage Silo (full enclosure)	E3 Enclosure (three sided enclosure)
OS Open Stockpile	SB Storage Building (full enclosure)
SF Stockpiles with wind fences	OT Other
2. Describe the type of material stored or stockpiled (e.g. clean coal, raw coal, refuse, etc).
3. Enter the average percent moisture content of the stored material.
4. Enter the maximum yearly storage throughput for each storage activity.
5. Enter the maximum storage capacity for each storage activity in tons (e.g. silo capacity, maximum stockpile size, etc.).
6. For stockpiles, enter the maximum stockpile base area.
7. For stockpiles, enter the maximum stockpile height.
8. Enter the method of load-in or load-out to/from stockpiles or bins using the following codes:

CS Clamshell	SS Stationary Conveyor/Stacker
FC Fixed Height Chute from Bins	ST Stacking Tube
FE Front Endloader	TC Telescoping Chute from Bins
MC Mobile Conveyor/Stacker	TD Truck Dump
UC Under-pile or Under-Bin Reclaim Conveyor	PC Pneumatic Conveyor/Stacker
RC Rake or Bucket Reclaim Conveyor	

STORAGE ACTIVITY AFFECTED SOURCE SHEET

Source Identification Number ¹	OS-06	OS-07	OS-08	OS-09	OS-10
Type of Material Stored ²	CC	CC	CC	CC	CC
Average Moisture Content (%) ³	7	7	7	7	7
Maximum Yearly Storage Throughput (tons) ⁴	1,100,000	2,100,000	1,100,000	1,100,000	1,100,000
Maximum Storage Capacity (tons) ⁵	40,000	40,000	40,000	40,000	40,000
Maximum Base Area (ft ²) ⁶	88,869	88,869	88,869	88,869	88,869
Maximum Pile Height (ft) ⁷	75'	75'	75'	75'	75'
Method of Material Load-in ⁸	SS	SS	SS	SS	SS
Load-in Control Device Identification Number ⁹	TC-PE(ST)	TC-PE(ST)	TC-PE(ST)	TC-PE(ST)	TC-PE(ST)
Storage Control Device Identification Number ⁹	SW-WS	SW-WS	SW-WS	SW-WS	SW-WS
Method of Material Load-out ⁸	UC	UC	UC	UC	UC
Load-out Control Device Identification Number ⁹	LO-UC	LO-UC	LO-UC	LO-UC	LO-UC

1. Enter the appropriate Source Identification Number for each storage activity using the following codes. For example, if the facility utilizes three storage bins, four open stockpiles and one storage building (full enclosure), the Source Identification Numbers should be BS-1, BS-2, and BS-3; OS-1, OS-2, OS-3, and OS-4; and SB-1, respectively.

BS Bin or Storage Silo (full enclosure)	E3 Enclosure (three sided enclosure)
OS Open Stockpile	SB Storage Building (full enclosure)
SF Stockpiles with wind fences	OT Other
2. Describe the type of material stored or stockpiled (e.g. clean coal, raw coal, refuse, etc).
3. Enter the average percent moisture content of the stored material.
4. Enter the maximum yearly storage throughput for each storage activity.
5. Enter the maximum storage capacity for each storage activity in tons (e.g. silo capacity, maximum stockpile size, etc.).
6. For stockpiles, enter the maximum stockpile base area.
7. For stockpiles, enter the maximum stockpile height.
8. Enter the method of load-in or load-out to/from stockpiles or bins using the following codes:

CS Clamshell	SS Stationary Conveyor/Stacker
FC Fixed Height Chute from Bins	ST Stacking Tube
FE Front Endloader	TC Telescoping Chute from Bins
MC Mobile Conveyor/Stacker	TD Truck Dump
UC Under-pile or Under-Bin Reclaim Conveyor	PC Pneumatic Conveyor/Stacker
RC Rake or Bucket Reclaim Conveyor	

STORAGE ACTIVITY AFFECTED SOURCE SHEET

Source Identification Number ¹	OS-11				
Type of Material Stored ²	Sand/Lime stone				
Average Moisture Content (%) ³	4				
Maximum Yearly Storage Throughput (tons) ⁴	20,000				
Maximum Storage Capacity (tons) ⁵	500				
Maximum Base Area (ft ²) ⁶	1,000				
Maximum Pile Height (ft) ⁷	20'				
Method of Material Load-in ⁸	TD				
Load-in Control Device Identification Number ⁹	TC-MDH				
Storage Control Device Identification Number ⁹	SW-WS				
Method of Material Load-out ⁸	FE				
Load-out Control Device Identification Number ⁹	LO-MDH				

1. Enter the appropriate Source Identification Number for each storage activity using the following codes. For example, if the facility utilizes three storage bins, four open stockpiles and one storage building (full enclosure), the Source Identification Numbers should be BS-1, BS-2, and BS-3; OS-1, OS-2, OS-3, and OS-4; and SB-1, respectively.

BS Bin or Storage Silo (full enclosure)	E3 Enclosure (three sided enclosure)
OS Open Stockpile	SB Storage Building (full enclosure)
SF Stockpiles with wind fences	OT Other
2. Describe the type of material stored or stockpiled (e.g. clean coal, raw coal, refuse, etc).
3. Enter the average percent moisture content of the stored material.
4. Enter the maximum yearly storage throughput for each storage activity.
5. Enter the maximum storage capacity for each storage activity in tons (e.g. silo capacity, maximum stockpile size, etc.).
6. For stockpiles, enter the maximum stockpile base area.
7. For stockpiles, enter the maximum stockpile height.
8. Enter the method of load-in or load-out to/from stockpiles or bins using the following codes:

CS Clamshell	SS Stationary Conveyor/Stacker
FC Fixed Height Chute from Bins	ST Stacking Tube
FE Front Endloader	TC Telescoping Chute from Bins
MC Mobile Conveyor/Stacker	TD Truck Dump
UC Under-pile or Under-Bin Reclaim Conveyor	PC Pneumatic Conveyor/Stacker
RC Rake or Bucket Reclaim Conveyor	

ATTACHMENT H

BAGHOUSE AIR POLLUTION CONTROL DEVICE SHEET *Not applicable for this facility*

Complete a Baghouse Air Pollution Control Device Sheet for each baghouse control device.

1. Baghouse Control Device Identification Number:
2. Manufacturer's name and model identification:
3. Number of compartments in baghouse:
4. Number of compartments online during normal operation and conditions:
5. Gas flow rate into baghouse: _____ ACFM @ _____ °F and _____ PSIA
6. Total cloth area: _____ ft²
7. Operating air to cloth ratio: _____ ft/min
8. Filter media type: _____
9. Stabilized static pressure drop across baghouse: _____ inches H₂O
10. Baghouse operation is:
☐ Continuous ☐ Automatic ☐ Intermittent
11. Method used to clean bags:
☐ Shaker ☐ Pulse jet ☐ Reverse jet ☐ Other
12. Emission rate of particulate matter entering and exiting baghouse at maximum design operating conditions:
Entering baghouse: _____ lb/hr and _____ grains/ACF
Exiting baghouse: _____ lb/hr and _____ grains/ACF
13. Guaranteed minimum baghouse collection efficiency: _____ %
14. Provide a written description of the capture system (e.g. hooding and ductwork arrangement), size of ductwork and hoods and air volume, capacity and operating horsepower of fan:
15. Describe the method of disposal for the collected material:

Legal Advertisement

**AIR QUALITY PERMIT NOTICE
Notice of Application**

Notice is given that Marfork Coal Company, Inc. has applied to the West Virginia Department of Environmental Protection, Division of Air Quality, for a General Permit Modification to add conveyors for a preparation plant and railcar load out facility located on Route 3/1, near Pettus in Raleigh County, West Virginia. The facility coordinates are as follows: latitude 37.9459361 and longitude -81.53145.

The applicant estimates the increase in the potential to discharge the following Regulated Air Pollutants will be: particulate matter baseline emissions of 2 tons per year, point source emissions particulate matter less than 10 microns total of 1 ton per year, and the controlled facility emission total of 2 tons per year.

Startup of operation is planned to begin upon permit approval. Written comments will be received by the West Virginia Department of Environmental Protection, Division of Air Quality, 601 57th Street, SE, Charleston, WV 25304, for at least 30 calendar days from the date of publication of this notice.

Any questions regarding this permit application should be directed to the DAQ at (304) 926-0499, extension 1227, during normal business hours.

Dated this the 5th day of February 2016

By: Marfork Coal Company, Inc.
Kenneth D. Williams
Authorized Agent
PO Box 457
Whitesville, WV 25209

ATTACHMENT K

**ELECTRONIC SUBMITTAL DISK
LOCATED IN ORIGINAL COPY ONLY**

ATTACHMENT K

**ELECTRONIC SUBMITTAL DISK
LOCATED IN ORIGINAL COPY ONLY**

SECTION III. ATTACHMENTS AND SUPPORTING DOCUMENTS

PLEASE CHECK ALL ATTACHMENTS INCLUDED WITH THIS PERMIT APPLICATION:

Please See the appropriate reference document for an explanation of the attachments listed below.

- ☐ ATTACHMENT A : CURRENT BUSINESS CERTIFICATE
- ☐ ATTACHMENT B: PROCESS DESCRIPTION
- ☐ ATTACHMENT C: DESCRIPTION OF FUGITIVE EMISSIONS
- ☐ ATTACHMENT D: PROCESS FLOW DIAGRAM
- ☐ ATTACHMENT E: PLOT PLAN
- ☐ ATTACHMENT F: AREA MAP
- ☐ ATTACHMENT G: AFFECTED SOURCE SHEETS
- ☐ ATTACHMENT H: BAGHOUSE AIR POLLUTION CONTROL DEVICE SHEET
- ☐ ATTACHMENT I: EMISSIONS CALCULATIONS
- ☐ ATTACHMENT J: CLASS I LEGAL ADVERTISEMENT
- ☐ ATTACHMENT K: ELECTRONIC SUBMITTAL DISKETTE
- ☐ APPLICATION FEE
- ☐ ATTACHMENT L: CERTIFICATION OF INFORMATION
- ☐ ATTACHMENT M: CHECKLIST OF ATTACHMENTS

PLEASE MAIL AN ORIGINAL AND TWO COPIES OF THE COMPLETE GENERAL PERMIT REGISTRATION APPLICATION WITH THE SIGNATURE(S) TO THE DAQ PERMITTING SECTION AT THE ADDRESS SHOWN ON THE FRONT PAGE. PLEASE DO NOT FAX PERMIT APPLICATIONS. FOR QUESTIONS REGARDING APPLICATIONS OR WEST VIRGINIA AIR POLLUTION RULES AND REGULATIONS PLEASE CALL (304) 926-0475.

INPUTS

Include all information for each emission source and transfer point as listed in the permit application.

Name of applicant:

Name of plant:

Marfork Coal Company

Marfork Prep Plant

Jul-14

Page 1

1. CRUSHING AND SCREENING (including all primary and secondary crushers and screens)

1a. PRIMARY CRUSHING

[illegible]

1D. SECONDARY AND TERTIARY CRUSHING

[illegible]

1C. SCREENING

[illegible]

2. TRANSFER POINTS (including all conveyor transfer points, equipment transfer points etc.)

Page 2

k =	Particle Size Multiplier (dimensionless)	PM 0.74	PM-10 0.35
U =	Mean Wind Speed (mph)	7	

Transfer Point ID No.	Transfer Point Description Include ID Numbers of all conveyors, crushers, screens, stockpiles, etc. involved		Material Moisture Content %	Maximum Transfer Rate		Control Device ID Number	Control Efficiency %
				TPH	TPY		
TP-01	BC-01 to OS-01	Coon Eagle In	8	6,000	2,000,000	TC-PE	50
TP-02	OS-01 to OS-02	Dozer Push	8	114	1,000,000	TC-MDH	0
TP-03	BC-02 to OS-03	Coon Cedar In	8	1,500	4,000,000	TC-PE	50
TP-04	Truck to BS-01	Truck Dump In	6	228	2,000,000	UD-PW	80
TP-05	BS-01 to BC-03		6	2,400	2,000,000	TC-FE	80
TP-06	BC-03 to OS-03		6	2,400	2,000,000	TC-PE	50
TP-07	BC-04 to BC-05	Low Gap In	8	2,400	4,000,000	TC-FE	80
TP-08	BC-05 to BC-06		8	2,400	4,000,000	TC-FE	80
TP-09	BC-06 to BC-07		8	2,400	4,000,000	TC-FE	80
TP-10	BC-07 to BC-08		8	2,400	4,000,000	TC-FE	80
TP-11	BC-08 to BC-09		8	2,400	4,000,000	TC-FE	80
TP-12	BC-09 to OS-04		8	2,400	4,000,000	TC-PE	50
TP-13	OS-04 to BC-10		7	2,500	4,000,000	LO-UC	80
TP-14	OS-03 to BC-10		7	2,500	6,000,000	LO-UC	80
TP-15	OS-02 to BC-10		7	2,500	1,000,000	LO-UC	80
TP-16	OS-01 to BC-10		7	2,500	2,000,000	LO-UC	80
TP-17	BC-10 to BC-11		7	2,500	12,000,000	TC-FE	80
TP-18	BC-11 to SS-01		7	2,500	12,000,000	TC-FW	90
TP-19	SS-01 to CR-01		7	630	1,200,000	TC-FW	90
TP-20	CR-01 to BC-22		7	630	1,200,000	TC-FE	80
TP-21	SS-01 to BC-12		7	2,500	12,000,000	TC-FW	90
TP-22	BC-12 to plant		7	2,500	12,000,000	TC-FW	90
TP-23	Plant to BC-13	Middlings	7	1,200	3,300,000	TC-FW	90
TP-24	BC-13 to BC-16		7	1,200	3,300,000	TC-PE	50
TP-25	Plant to CR-02	In plant	7	400	3,504,000	TC-FW	90
TP-26	CR-02 to BC-14	Clean Coal	7	400	3,504,000	TC-FW	90
TP-27	Plant to BC-14		7	1,200	6,600,000	TC-FW	90
TP-28	BC-14 to BC-15		7	1,200	6,600,000	TC-PE	50
TP-29	BC-15 to BC-16		7	1,200	6,600,000	TC-PE	50
TP-30	BC-16 to OS-05		7	1,200	1,100,000	TC-PE	50
TP-31	BC-16 to OS-06		7	1,200	1,100,000	TC-PE	50
TP-32	BC-16 to OS-07		7	1,200	1,100,000	TC-PE	50
TP-33	BC-16 to OS-08		7	1,200	1,100,000	TC-PE	50
TP-34	BC-16 to BC-17		7	1,200	2,200,000	TC-PE	50
TP-35	BC-17 to OS-09		7	1,200	1,100,000	TC-PE	50
TP-36	BC-17 to BC-18		7	1,200	1,100,000	TC-PE	50
TP-37	BC-18 to OS-10		7	1,200	1,100,000	TC-PE	50
TP-38	Truck to BS-03	Direct Ship	5	800	1,000,000	UD-PW	80
TP-39	BS-03 to CR-03		5	800	1,000,000	TC-FW	90
TP-40	CR-03 to BC-20		5	800	1,000,000	TC-FW	90
TP-41	BC-20 to CR-04		5	800	1,000,000	TC-FW	90
TP-42	CR-04 to BC-21		5	800	1,000,000	TC-FW	90
TP-43	BC-21 to OS-07		5	800	1,000,000	TC-PE	50
TP-44	BC-21 to BC-16		5	800	1,000,000	TC-PE	50
TP-45	OS-05 to BC-19		6	2,500	1,100,000	LO-UC	80
TP-46	OS-06 to BC-19		6	2,500	1,100,000	LO-UC	80
TP-47	OS-07 to BC-19		6	2,500	2,100,000	LO-UC	80
TP-48	OS-08 to BC-19		6	2,500	1,100,000	LO-UC	80
TP-49	OS-09 to BC-19		6	2,500	1,100,000	LO-UC	80
TP-50	OS-10 to BC-19		6	2,500	1,100,000	LO-UC	80
TP-51	BC-19 to BS-02		6	4,500	7,600,000	TC-FE	80
TP-52	BS-02 to Railcar		6	4,500	7,600,000	LO-TC	75
TP-53	Plant to BC-22	Refuse	15	1,350	6,000,000	TC-FW	90
TP-54	BS-22 to BC-23		15	1,350	6,000,000	TC-PE	50
TP-55	BC-23 to BC-24		15	1,350	6,000,000	TC-PE	50
TP-56	BC-24 to BS-04		15	114	1,000,000	TC-FE	80
TP-57	BS-04 to Truck		15	114	1,000,000	TC-MDH	0
TP-58	Truck to Disposal Area		15	114	1,000,000	UL-MDH	0
TP-59	BC-24 to BC-25		15	1,350	6,000,000	TC-PE	50
TP-60	BC-25 to BC-26		15	1,350	6,000,000	TC-PE	50
TP-61	BC-26 to BC-27		15	1,350	6,000,000	TC-PE	50
TP-62	BC-27 to BC-28		15	1,350	6,000,000	TC-PE	50
TP-63	BC-28 to BC-29		15	1,350	6,000,000	TC-PE	50

10%

Infrequently used

3. WIND EROSION OF STOCKPILES (including all stockpiles of raw coal, clean coal, coal refuse, etc.)

p =	number of days per year with precipitation >0.01 inch	157
f =	percentage of time that the unobstructed wind speed exceeds 12 mph at the mean pile height	20

Source ID No.	Stockpile Description	Silt Content of Material %	Stockpile base area Max. sqft	Control Device ID Number	Control Efficiency %
OS-01	Raw Coal	5	88,869	SW-ST	75
OS-02	Raw Coal	5	88,869	SW-ST	75
OS-03	Raw Coal	5	88,869	SW-ST	75
OS-03	Raw Coal	5	88,869	SW-ST	75
OS-04	Clean Coal	3.5	88,869	SW-ST	75
OS-05	Clean Coal	3.5	88,869	SW-ST	75
OS-06	Clean Coal	3.5	88,869	SW-ST	75
OS-07	Clean Coal	3.5	88,869	SW-ST	75
OS-08	Clean Coal	3.5	88,869	SW-ST	75
OS-09	Clean Coal	3.5	88,869	SW-WS	75
OS-10	Clean Coal	3.5	88,869	SW-WS	75
OS-11	Sand/gravel	7	500	SW-WS	75

4. UNPAVED HAULROADS (including all equipment traffic involved in process, haul trucks, endloaders, etc.)

s =	silt content of road surface material (%)	9
p =	number of days per year with precipitation >0.01 inch	157
M _{dry} =	surface material moisture content (%) - dry conditions	0.2

Item Number	Description	Number of wheels	Mean Vehicle Weight(tons)	Mean Vehicle Speed (mph)	Miles per Trip	Maximum Trips Per Hour	Maximum Trips Per Year	Control Device ID Number	Control Efficiency %
1	RC BS-01 2,000,000	18	50	15	1	4.56	40,000	HR-WS	70
2									
3	Refuse 1,000,000	14	40	10	1	2.85	25,000	HR-WS	70
4	Dozers (pushing 12,000,000)	2	40	5	0.01	34.24	300,000	HR-WS	70
5									
6									
7									
8									

5. INDUSTRIAL PAVED HAULROADS (including all equipment traffic involved in process, haul trucks, endloaders, etc.)

sL =	road surface silt loading, (g/ft ²)	1
P =	number of days per year with precipitation >0.01 inch	157

Item Number	Description	Mean Vehicle Weight (tons)	Miles per Trip	Maximum Trips Per Hour	Maximum Trips Per Year	Control Device ID Number	Control Efficiency %
1	Raw Coal In 2000000	50	1	4.56	40,000	HR-WS	70
2	Direct Ship Clean Coal In 1000000	50	1	2.28	20,000	HR-WS	70
3	Sand/ Gravel 20,000 tons	25	1	0.09	800	HR-WS	70
4							
5							
6							
7							
8							

INPUTS

Include all information for each emission source and transfer point as listed in the permit application.

Name of applicant:

Name of plant:

Marfork Coal Company

Marfork Prep Plant

Jan-16

Page 1

1. CRUSHING AND SCREENING (including all primary and secondary crushers and screens)

1a. PRIMARY CRUSHING

[illegible]

1d. SECONDARY AND TERTIARY CRUSHING

[illegible]

1C. SCREENING

[illegible]

2. TRANSFER POINTS (including all conveyor transfer points, equipment transfer points etc.)

Page 2

k =	Particle Size Multiplier (dimensionless)	PM 0.74	PM-10 0.35
U =	Mean Wind Speed (mph)	7	

Transfer Point ID No.	Transfer Point Description Include ID Numbers of all conveyors, crushers, screens, stockpiles, etc. involved		Material Moisture Content %	Maximum Transfer Rate		Control Device ID Number	Control Efficiency %
				TPH	TPY		
TP-01	BC-01 to OS-01	Coon Eagle In	8	6,000	4,000,000	TC-PE	50
TP-02	OS-01 to OS-02	Dozer Push	8	114	1,000,000	TC-MDH	0
TP-03	BC-02 to OS-03	Coon Cedar In	8	1,500	4,000,000	TC-PE	50
TP-04	Truck to BS-01	Truck Dump In	6	228	2,000,000	UD-PW	80
TP-05	BS-01 to BC-03		6	2,400	2,000,000	TC-FE	80
TP-06	BC-03 to OS-03		6	2,400	2,000,000	TC-PE	50
TP-07	BC-04 to BC-05	Low Gap In	8	1,000	1,000,000	TC-FE	80
TP-08	BC-05 to BC-06		8	1,000	1,000,000	TC-FE	80
TP-09	BC-06 to BC-07		8	1,000	1,000,000	TC-FE	80
TP-10	BC-07 to BC-08		8	1,000	1,000,000	TC-FE	80
TP-11	BC-08 to BC-09		8	1,000	1,000,000	TC-FE	80
TP-12	BC-09 to OS-04		8	2,400	3,000,000	TC-PE	50
TP-13	OS-04 to BC-10		7	2,500	3,000,000	LO-UC	80
TP-14	OS-03 to BC-10		7	2,500	4,000,000	LO-UC	80
TP-15	OS-02 to BC-10		7	2,500	3,000,000	LO-UC	80
TP-16	OS-01 to BC-10		7	2,500	4,000,000	LO-UC	80
TP-17	BC-10 to BC-11		7	2,500	12,000,000	TC-FE	80
TP-18	BC-11 to SS-01		7	2,500	12,000,000	TC-FW	90
TP-19	SS-01 to CR-01	10%	7	630	1,200,000	TC-FW	90
TP-20	CR-01 to BC-22		7	630	1,200,000	TC-FE	80
TP-21	SS-01 to BC-12		7	2,500	12,000,000	TC-FW	90
TP-22	BC-12 to plant		7	2,500	12,000,000	TC-FW	90
TP-23	Plant to BC-13	Middlings	7	1,200	3,300,000	TC-FW	90
TP-24	BC-13 to BC-16		7	1,200	3,300,000	TC-PE	50
TP-25	Plant to CR-02	In plant	7	400	3,504,000	TC-FW	90
TP-26	CR-02 to BC-14	Clean Coal	7	400	3,504,000	TC-FW	90
TP-27	Plant to BC-14		7	1,200	6,600,000	TC-FW	90
TP-28	BC-14 to BC-15		7	1,200	6,600,000	TC-PE	50
TP-29	BC-15 to BC-16		7	1,200	6,600,000	TC-PE	50
TP-30	BC-16 to OS-05		7	1,200	1,100,000	TC-PE	50
TP-31	BC-16 to OS-06		7	1,200	1,100,000	TC-PE	50
TP-32	BC-16 to OS-07		7	1,200	1,100,000	TC-PE	50
TP-33	BC-16 to OS-08		7	1,200	1,100,000	TC-PE	50
TP-34	BC-16 to BC-17		7	1,200	2,200,000	TC-PE	50
TP-35	BC-17 to OS-09		7	1,200	1,100,000	TC-PE	50
TP-36	BC-17 to BC-18		7	1,200	1,100,000	TC-PE	50
TP-37	BC-18 to OS-10		7	1,200	1,100,000	TC-PE	50
TP-38	Truck to BS-03	Direct Ship	5	800	1,000,000	UD-PW	80
TP-39	BS-03 to CR-03		5	800	1,000,000	TC-FW	90
TP-40	CR-03 to BC-20		5	800	1,000,000	TC-FW	90
TP-41	BC-20 to CR-04		5	800	1,000,000	TC-FW	90
TP-42	CR-04 to BC-21		5	800	1,000,000	TC-FW	90
TP-43	BC-21 to OS-07		5	800	1,000,000	TC-PE	50
TP-44	BC-21 to BC-16		5	800	1,000,000	TC-PE	50
TP-45	OS-05 to BC-19		6	2,500	1,100,000	LO-UC	80
TP-46	OS-06 to BC-19		6	2,500	1,100,000	LO-UC	80
TP-47	OS-07 to BC-19		6	2,500	2,100,000	LO-UC	80
TP-48	OS-08 to BC-19		6	2,500	1,100,000	LO-UC	80
TP-49	OS-09 to BC-19		6	2,500	1,100,000	LO-UC	80
TP-50	OS-10 to BC-19		6	2,500	1,100,000	LO-UC	80
TP-51	BC-19 to BS-02		6	4,500	7,600,000	TC-FE	80
TP-52	BS-02 to Railcar		6	4,500	7,600,000	LO-TC	75
TP-53	Plant to BC-22	Refuse	15	1,500	6,000,000	TC-FW	90
TP-54	BS-22 to BC-23		15	1,500	6,000,000	TC-PE	50
TP-55	BC-23 to BC-24		15	1,500	6,000,000	TC-PE	50
TP-56	BC-24 to BS-04	Infrequently used	15	114	1,000,000	TC-FE	80
TP-57	BS-04 to Truck		15	114	1,000,000	TC-MDH	0
TP-58	Truck to Disposal Area		15	114	1,000,000	UL-MDH	0
TP-59	BC-24 to BC-25		15	1,500	6,000,000	TC-PE	50
TP-60	BC-25 to BC-26		15	1,500	6,000,000	TC-PE	50
TP-61	BC-26 to BC-27		15	1,500	6,000,000	TC-PE	50
TP-62	BC-27 to BC-28		15	1,500	6,000,000	TC-PE	50
TP-63	BC-28 to BC-29		15	1,500	6,000,000	TC-PE	50

change

Low Gap idle at this time - start up unknown - rate and throughput reduced

change

change

change

change

change

change rate

change rate

change rate

change rate

change rate

change rate

change rate

change rate

[illegible]

3. WIND EROSION OF STOCKPILES (including all stockpiles of raw coal, clean coal, coal refuse, etc.)

p =	number of days per year with precipitation >0.01 inch	157
f =	percentage of time that the unobstructed wind speed exceeds 12 mph at the mean pile height	20

Source ID No.	Stockpile Description	Silt Content of Material %	Stockpile base area Max. sqft	Control Device ID Number	Control Efficiency %
OS-01	Raw Coal	5	88,869	SW-ST	75
OS-02	Raw Coal	5	88,869	SW-ST	75
OS-03	Raw Coal	5	88,869	SW-ST	75
OS-03	Raw Coal	5	88,869	SW-ST	75
OS-04	Clean Coal	3.5	88,869	SW-ST	75
OS-05	Clean Coal	3.5	88,869	SW-ST	75
OS-06	Clean Coal	3.5	88,869	SW-ST	75
OS-07	Clean Coal	3.5	88,869	SW-ST	75
OS-08	Clean Coal	3.5	88,869	SW-ST	75
OS-09	Clean Coal	3.5	88,869	SW-WS	75
OS-10	Clean Coal	3.5	88,869	SW-WS	75
OS-11	Sand/gravel	7	500	SW-WS	75

4. UNPAVED HAULROADS (including all equipment traffic involved in process, haul trucks, endloaders, etc.)

s =	silt content of road surface material (%)	9
p =	number of days per year with precipitation >0.01 inch	157
M _{dry} =	surface material moisture content (%) - dry conditions	0.2

Item Number	Description	Number of wheels	Mean Vehicle Weight(tons)	Mean Vehicle Speed (mph)	Miles per Trip	Maximum Trips Per Hour	Maximum Trips Per Year	Control Device ID Number	Control Efficiency %
1	RC BS-01 2,000,000	18	50	15	1	4.56	40,000	HR-WS	70
2									
3	Refuse 1,000,000	14	40	10	1	2.85	25,000	HR-WS	70
4	Dozers (pushing 12,000,000)	2	40	5	0.01	34.24	300,000	HR-WS	70
5									
6									
7									
8									

5. INDUSTRIAL PAVED HAULROADS (including all equipment traffic involved in process, haul trucks, endloaders, etc.)

sL =	road surface silt loading, (g/ft ²)	1
P =	number of days per year with precipitation >0.01 inch	157

Item Number	Description	Mean Vehicle Weight (tons)	Miles per Trip	Maximum Trips Per Hour	Maximum Trips Per Year	Control Device ID Number	Control Efficiency %
1	Raw Coal In 2000000	50	1	4.56	40,000	HR-WS	70
2	Direct Ship Clean Coal In 1000000	50	1	2.28	20,000	HR-WS	70
3	Sand/ Gravel 20,000 tons	25	1	0.09	800	HR-WS	70
4							
5							
6							
7							
8							