



west virginia department of environmental protection

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ENGINEERING EVALUATION / FACT SHEET

BACKGROUND INFORMATION

Application No.: R13-2992C
Plant ID No.: 103-00051
Applicant: Ascent Resources – Marcellus, LLC
Facility Name: Hoyt 401
Location: Wileyville, Wetzel County, WV
NAICS Code: 211111
Application Type: Modification
Received Date: October 4, 2016
Engineer Assigned: Roy F. Kees. P.E.
Fee Amount: \$1,000.00
Date Received: October 5, 2016
Complete Date: November 1, 2016
Due Date: February 1, 2017
Applicant Ad Date: October 5, 2016
Newspaper: Wetzel Chronicle
UTM's: Easting: 530.808 km Northing: 4,383.672 km Zone: 17S
Description: Updating production and tank information and converting back to 45CSR13 Permit.

PROCESS DESCRIPTION

Natural gas, condensate, and produced water flow from the six (6) wellheads located on the Hoyt 401 facility. The gas and liquids are first routed through the six (6) 1.5 MMBtu/hr gas production units (GPUs) where the first stage of fluid separation occurs. The GPUs separate the well stream into a high pressure natural gas stream, a condensate liquid stream, and a produced water liquid stream.

Ascent may operate two (2) 0.75 MMBtu/hr condensate heaters at the Facility. When the heaters are in operation, the liquids will pass from the GPUs to the condensate heaters.

Gas recovered from the heaters is routed to the low pressure sales line and liquids are sent to the gunbarrels. To be conservative, emissions are calculated with the burners in operation, but the storage tanks are calculated with all flash occurring at the storage tanks.

The liquids are then sent to the two (2) 178-bbl gunbarrel tanks. The condensate from the gunbarrels is sent to the four (4) 210-bbl condensate storage tanks. Produced water from the gunbarrels is sent to four (4) 210-bbl produced water storage tanks.

The natural gas stream exits the facility via pipeline. Condensate and produced water are transported offsite via truck. Working, breathing, and flashing emissions from the gunbarrels and working and breathing losses from the storage tanks are routed to the onsite flare.

The equipment on site is as follows:

- Six (6) gas processing unit (GPU) burners at 1.5 mmBTU/hr heat input each
- Two (2) condensate heaters at 0.75 mmBTU/hr heat input each
- Four (4) 210 bbl produced water tanks
- Four (4) 210 bbl condensate tanks
- Two (2) 178 bbl liquids tanks
- One (1) Hero Flare G30U4 Enclosed Combustion Device with capacity 20.83 mmBTU/hr
- One (1) produced water tank truck loading operation
- One (1) condensate tank truck loading operation

SITE INSPECTION

On November 1, 2012, Joe Kessler conducted an inspection of the site of a natural gas production facility at the existing Hoyt 401 well-pad. The existing pad is located in a remote and rural location in Wetzel County approximately 3.2 miles southeast of Wileyville at the end of a new access road created off of County Route (CR) 58 (Hoyt/Criswell Ridge Road). CR 58 is a gravel road which appeared, at the time of the inspection, to have been recently improved so as to accommodate the large vehicles needed to conduct drilling operations. The existing Hoyt 401 pad was located approximately 0.50 miles south of CR 58 at the end of a newly built access road. No occupied residences could be verified to be in proximity to the pad. The pad, at the time of the inspection appeared to have been drilled and capped prior to fracturing.

Directions:

From Wileyville, WV, head south on Fairview Ridge Rd. toward WV-7 W. Turn left at the first cross street onto WV-7 E for 1.6 mi. Turn right onto Barker Run Rd. and go 3.6 mi. Turn left onto N Fork Rd and go 4.4 mi. Turn left onto Four Mile Rd. and go 0.9 mi to facility location.

ESTIMATE OF EMISSIONS BY REVIEWING ENGINEER

The Enclosed Combustion Device, GPU, and Heater emissions were calculated using AP-42 Chapter 1.4. The tank emissions were calculated using ProMax software.

Table 1: PTE Estimates

Unit ID	Unit Description	Pollutant	lb/hr	TPY
S01-S06	Six (6) GPU Burners 1.5 mmBTU/hr	VOC	0.06	0.24
		NOx	0.90	3.84
		CO	0.72	3.24
		PM	0.06	0.30
		SO2	<0.01	0.02
		Hexane	0.01	0.06
S07-S08	Two (2) Condensate Heaters 0.75 mmBTU/hr	VOC	0.02	0.04
		NOx	0.14	0.64
		CO	0.12	0.54
		PM	0.02	0.04
		SO2	<0.01	<0.01
		Hexane	<0.01	0.02
S09-S10	Two (2) Liquids Tanks	VOC	0.04	0.18
		HAPs	<0.01	<0.01
S11-S14	Four (4) Condensate Tanks	VOC	0.01	0.04
		HAPs	<0.01	<0.01
S15-S18	Four (4) Produced Water Tanks	VOC	<0.01	<0.01
		HAPs	<0.01	<0.01
S19	Condensate Loading	VOC	52.47	0.30
		HAPs	1.34	0.01
S20	Produced Water Loading	VOC	0.52	0.09
		HAPs	<0.01	<0.01
S21	Hero Flare G30U4	VOC	0.09	0.40
		NOx	1.42	6.20
		CO	6.46	28.28
		PM	0.02	0.08

Table 2: Fugitive Emissions

Unit Description	Pollutant	lb/hr	TPY
Haul Road Emissions	PM	0.74	3.24
Fugitive Leaks	VOC	2.24	9.76
	HAPs	0.01	0.03

Table 3: Total Facility PTE

Pollutant	TPY
VOC	11.05
NO _x	10.68
CO	32.06
PM	3.66
HAPs	0.14
CO ₂ e	10,964

AGGREGATION DETERMINATION

The Hoyt 401 facility is located in Wetzel County, WV and operated by Ascent. Stationary sources of air pollutants may require aggregation of total emissions levels to evaluate the potential applicability of Title I, Parts C and D pre-construction permitting programs and the Title V operating permit program if these sources share the same industrial grouping, are operating under common control, and are adjacent or contiguous facilities. Ascent will operate the Hoyt 401 facility with the same industrial grouping as nearby facilities, and some of these facilities are under common control. Ascent is not subject to the aggregation of stationary emission sources because these sites do not meet the definition of contiguous or adjacent facilities.

The Hoyt 401 facility operates under SIC Code 1311 (Crude Petroleum and Natural Gas Extraction). There are surrounding wells and compressor stations operated by Ascent that share the same two-digit major SIC Code of 13 for Crude Petroleum and Natural Gas Extraction. Therefore, the Hoyt 401 facility does share the same SIC codes as the surrounding wells and compressor stations.

Ascent is the sole operator of the Hoyt 401 pad. Ascent is also the sole operator of other production sites and compressor stations in the area. Therefore, Ascent does qualify as having nearby operations under common control.

Nearby sites do not meet the definition of contiguous or adjacent properties since they are not in contact and do not share common boundaries. Surrounding facilities are located further than a quarter of a mile away from the Hoyt 401 natural gas production facility. Furthermore, these facilities do not meet the common sense notion of a plant.

Based on the above reasoning, Ascent is not subject to the aggregation of stationary emission sources since the stationary sources are not considered contiguous or adjacent.

REGULATORY APPLICABILITY

The following state and federal regulations apply to sources requesting registration under the G70-A General Permit:

State Regulations:

45CSR2 To Prevent and Control Particulate Air Pollution From Combustion of Fuel in Indirect Heat Exchangers

Pursuant to the definition of “fuel burning unit” under 45CSR2 (“producing heat or power by indirect heat transfer”), the limitations on fuel burning units under 45CSR2 do not apply to the GPU burners and condensate heaters.

The GPUs and the Line Heaters each have been determined to meet the definition of a “fuel burning unit” under 45CSR2 and are, therefore, subject to the applicable requirements therein. However, pursuant to the exemption given under §45-2-11, as the MDHI of the units are each less than 10 mmBtu/hr, they are not subject to sections 4, 5, 6, 8 and 9 of 45CSR2. The only remaining substantive requirement is under Section 3.1 - Visible Emissions Standards.

Pursuant to 45CSR2, Section 3.1, the reboilers are subject to an opacity limit of 10%. Proper maintenance and operation of the units (and the use of natural gas as fuel) should keep the opacity of the units well below 10% during normal operations.

45CSR4 To Prevent and Control the Discharge of Air Pollutants into the Open Air which Causes or Contributes to an Objectionable Odor or Odors

45CSR4 states that an objectionable odor is an odor that is deemed objectionable when in the opinion of a duly authorized representative of the Air Pollution Control Commission (Division of Air Quality), based upon their investigations and complaints, such odor is objectionable. All facilities are inspected by the DAQ Enforcement Section. The facility-wide requirements of the general permit include the odor standards of 45CSR §4-3.1.

Ascent does not believe at any time will there be objectionable odors coming from the site.

45CSR6 To Prevent and Control Air Pollution from the Combustion of Refuse

Gas flashed off or volatilized from the liquids during separation, storage, and load-out is sent to a flare for destruction. The flare meets the definition of an “incinerator” under 45CSR6 and are, therefore, subject to the requirements therein. The substantive requirements applicable to the flare are discussed below.

45CSR6 Emission Standards for Incinerators - Section 4.1

Section 4.1 limits PM emissions from incinerators to a value determined by the following formula:

$$\text{Emissions (lb/hr)} = F \times \text{Incinerator Capacity (tons/hr)}$$

Where, the factor, F, is as indicated in Table I below:

Table I: Factor, F, for Determining Maximum Allowable Particulate Emissions

<u>Incinerator Capacity</u>	<u>Factor F</u>
A. Less than 15,000 lbs/hr	5.43
B. 15,000 lbs/hr or greater	2.72

The flare will operate year round (8,760 hours). When it is combusting gases, it will be fueled by high heat-content waste-gases that should burn cleanly like methane. Therefore, any particulate matter emissions or opacity from the flare during this period should be minimal.

45CSR6 Opacity Limits for - Section 4.3, 4.4

Pursuant to Section 4.3, and subject to the exemptions under 4.4, the flare has a 20% limit on opacity during operation. As stated above, any particulate matter emissions or opacity from the flare should be minimal.

45CSR10 To Prevent and Control Air Pollution from the Emission of Sulfur Oxides

Pursuant to the definition of “fuel burning unit” under 45CSR10 (“producing heat or power by indirect heat transfer”), the limitations on fuel burning units under 45CSR10 do not apply to the GPU burners and condensate heaters.

45CSR10 has requirements limiting SO₂ emissions from “fuel burning units,” limiting in-stack SO₂ concentrations of “manufacturing processes,” and limiting H₂S concentrations in process gas streams. The only potential applicability of 45CSR10 to the Hoyt 401 Natural Gas Production Facility is the limitations on fuel burning units. The GPUs and Line Heaters have been determined to meet the definition of a “fuel burning unit” under 45CSR10. However, pursuant to the exemption given under §45-10-10.1, as the MDHI of the GPUs and the Line Heaters is less than 10 mmBtu/hr, the units are not subject to the limitations on fuel burning units under 45CSR10.

45CSR13 Permits for Construction, Modification, Relocation and Operation of Stationary Sources of Air Pollutants, Notification Requirements, Administrative Updates, Temporary Permits, General Permits, and Procedures for Evaluation

As required under §45-13-8.3 (“Notice Level A”), Ascent placed a Class I legal advertisement in a “newspaper of general circulation in the area where the source is . . . located.” The ad ran on November 25, 2015 in *The Wetzel Chronicle*.

45CSR22 Air Quality Management Fee Program

Ascent paid the \$500 Modification fee associated with a G70-A general permit registration, and also paid the \$1,000 NSPS fee.

Federal Regulations:

40CFR60, Subpart OOOO (Standards of Performance for Crude oil and Natural Gas Production, Transmission and Distribution)

EPA published its new source performance standards (NSPS) and air toxics rules for the oil and gas sector on August 16, 2012. EPA published final amendments to the subpart on September 23, 2013.

40CFR60 Subpart OOOO establishes emission standards and compliance schedules for the control of volatile organic compounds (VOC) and sulfur dioxide (SO₂) emissions from affected facilities that commence construction, modification or reconstruction after August 23, 2011. The affected sources which commence construction, modification or reconstruction after August 23, 2011 are subject to the applicable provisions of this subpart as described below:

- a. Each gas well affected facility, which is a single natural gas well.

The wells at this facility were drilled principally for the extraction of natural gas, therefore this is a natural gas well affected facility.

- b. Each centrifugal compressor affected facility, which is a single centrifugal compressor using wet seals that is located between the wellhead and the point of custody transfer to the natural gas transmission and storage segment. A centrifugal compressor located at a well site, or an adjacent well site and servicing more than one well site, is not an affected facility under this subpart.

There are no centrifugal compressors located at this facility.

- c. Each reciprocating compressor affected facility, which is a single reciprocating compressor located between the wellhead and the point of custody transfer to the natural gas transmission and storage segment. A reciprocating compressor located at a well site, or an adjacent well site and servicing more than one well site, is not an affected facility under this subpart.

There are no reciprocating compressors located at this facility.

- d. For the natural gas production segment (between the wellhead and the point of custody transfer to the natural gas transmission and storage segment and not including natural gas processing plants), each pneumatic controller affected facility, which is a single continuous bleed natural gas-driven pneumatic controller operating at a natural gas bleed rate greater than 6 scfh.

Pneumatic controllers that would be located at this facility will not have a continuous bleed rate of greater than 6 scfh.

- e. Each storage vessel affected facility, which is a single storage vessel located in the oil and natural gas production segment, natural gas processing segment or natural gas transmission and storage segment, and has the potential for VOC emissions equal to or greater than 6 tpy as determined according to this section by October 15, 2013 for Group 1 storage vessels and by April 15, 2014, or 30 days after startup (whichever is later) for Group 2 storage vessels. A storage vessel affected facility that subsequently has its potential for VOC emissions decrease to less than 6 tpy shall remain an affected facility under this subpart.

The tanks at this site have uncontrolled emissions greater than 6 TPY. Ascent has fitted them with a flare that will reduce the emissions to below 6 TPY. This device is legally and practically enforceable.

- f. Processing units, sweetening units and compressor stations are outside the scope of the G70-A general permit and are excluded from applicability for the general permit. The G70-A general permit is focused on activities at the production pad facility and is not intended to be a comprehensive NSPS, Subpart OOOO general permit.

This facility is not a sweetening facility.

TOXICITY OF NON-CRITERIA REGULATED POLLUTANTS

Small amounts of non-criteria regulated hazardous air pollutants such as benzene, toluene, and formaldehyde will be emitted from this site, and is considered a minor source of HAPs as seen in Table 3 when natural gas is combusted in reciprocating engines, combusted in the fuel burning units, or combusted in one of the combustion type air pollution control devices.

All natural gas production facilities that are issued a G70-A general permit registration by the Director will be limited to those that are classified as minor sources of hazardous air pollutants. Minor sources of hazardous air pollutants are defined as those that have a potential to emit of less than 10 tons per year of any hazardous air pollutant or less than 25 tons per year of any combination of hazardous air pollutants.

More information about certain hazardous air pollutants can be found at [<http://www.epa.gov/ttn/atw/hlthef/hapindex.html>].

AIR QUALITY IMPACT ANALYSIS

The estimated maximum emissions from the revised Hoyt 401 natural gas production facility are less than applicability thresholds that would define the facility as a “major stationary source” under 45CSR14 and, therefore, no air quality impacts modeling analysis was required. Additionally, based on the nature of the modification, modeling was not required under 45CSR13, Section 7.

MONITORING OF OPERATIONS

The following substantive monitoring, compliance demonstration, and record-keeping requirements (MRR) shall be required:

- For the purposes of demonstrating compliance with maximum limit for the aggregate production of condensate/liquids from the wells set forth in Section 4.0 of the permit, Ascent Resources shall be required to monitor and record the monthly and rolling twelve month total of condensate/liquids (in gallons) produced in the wells. Monitoring and recording the monthly and rolling twelve month total of condensate/liquids (in gallons) unloaded from the storage tanks can be used to show compliance with this requirement.
- For the purposes of demonstrating compliance with visible emissions limitations set forth in Section 4.0 of the permit, Ascent Resources shall be required to:
 - (1) Conduct an initial Method 22 visual emission observation on the GPUs and Condensate Heaters to determine the compliance with the visible emission provisions. Ascent Resources shall be required to take a minimum of two (2) hours of visual emissions observations on the GPU and Condensate Heaters.
 - (2) Conduct monthly Method 22 visible emission observations of the GPU and Condensate Heater stack to ensure proper operation for a minimum of ten (10) minutes each month the line heaters are in operation.
 - (3) In the event visible emissions are observed in excess of the limitations given under Section 4.0 of the permit, Ascent Resources shall be required to take immediate corrective action.
- Ascent Resources shall be required to maintain records of all visual emission observations pursuant to the monitoring required under Section 4.0 of the permit including any corrective action taken.
- Ascent Resources shall be required to report any deviation(s) from the allowable visible emission requirement for any emission source discovered during observations using 40CFR Part 60, Appendix A, Method 9 or 22 to the Director of the Division of Air Quality as soon as practicable, but in any case within ten (10) calendar days of the occurrence and shall include at least the following information: the results of the visible determination of opacity of emissions, the cause or suspected cause of the violation(s), and any corrective measures taken or planned.

RECOMMENDATION TO DIRECTOR

The information provided in the permit application indicates that Ascent meets all the requirements of applicable regulations. Therefore, impact on the surrounding area should be minimized and it is recommended that the Hoyt 401 facility should be granted a 45CSR13 modification permit for their facility.

Roy F. Kees, P.E.
Engineer - NSR Permitting

Date